

# **PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES**

## **F50A'04 (62Y3)**

## **FT50C'04 (61S2)**



2007/12/7

1C62Y-300F1

( 2C62Y-300F1 )

NEWS NO.	DATE	COMMENT
PE0-OM-070045	Oct.,30,2007	COR:FIG.20 PTT(62Y-43800-01-4D) P/No. CORRECTION

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

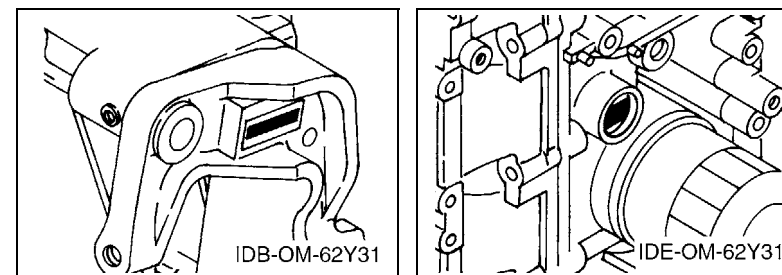
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F50A	62Y-1005643	FT50C	64J-1001978

## 9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

## 10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	50ED	F50AED
2	50ET	F50AET
3	FT50	FT50CET

# AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

## 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

## 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

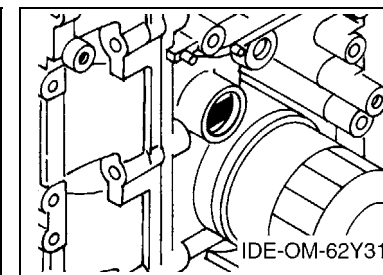
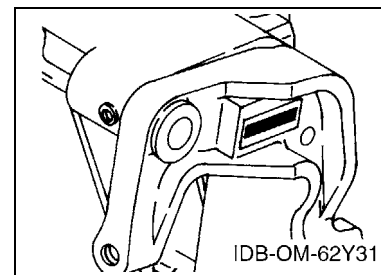
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

## 7. N° de série applicable

N° de Série du moteur



## 8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F50A	62Y-1005643	FT50C	64J-1001978

## 9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

## 10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	50ED	F50AED
2	50ET	F50AET
3	FT50	FT50CET

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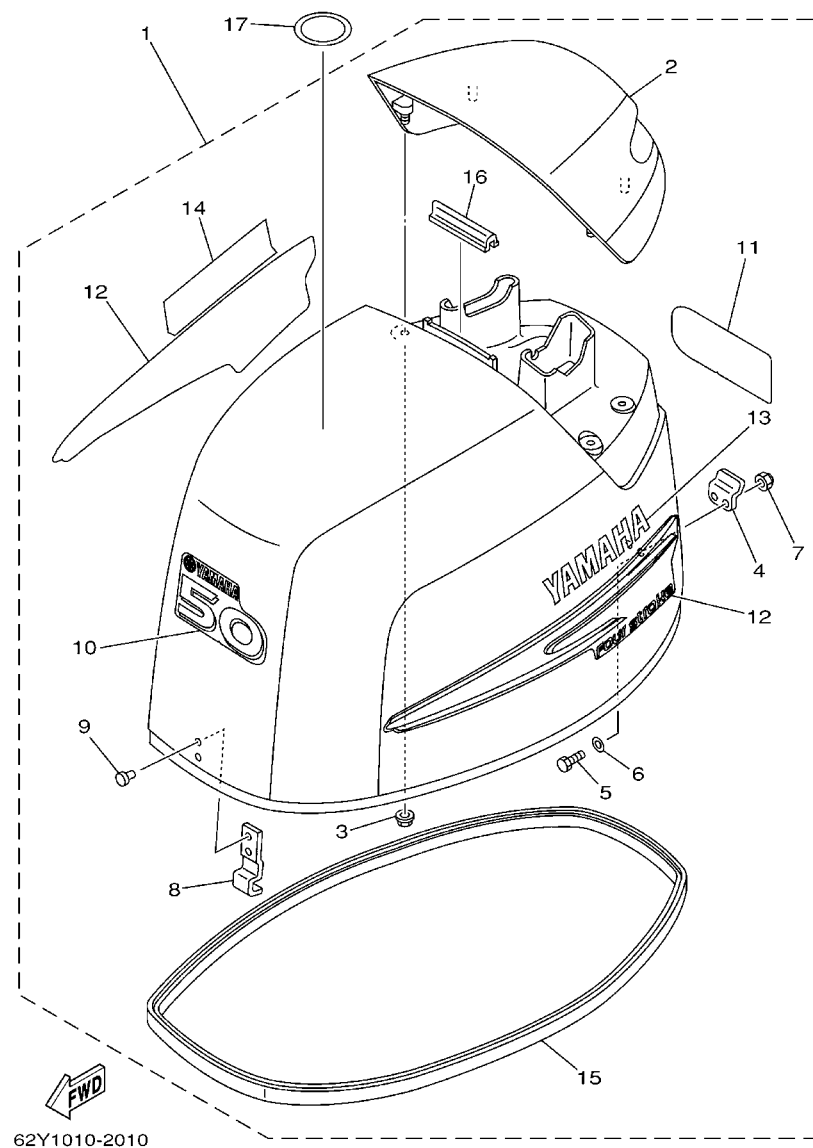
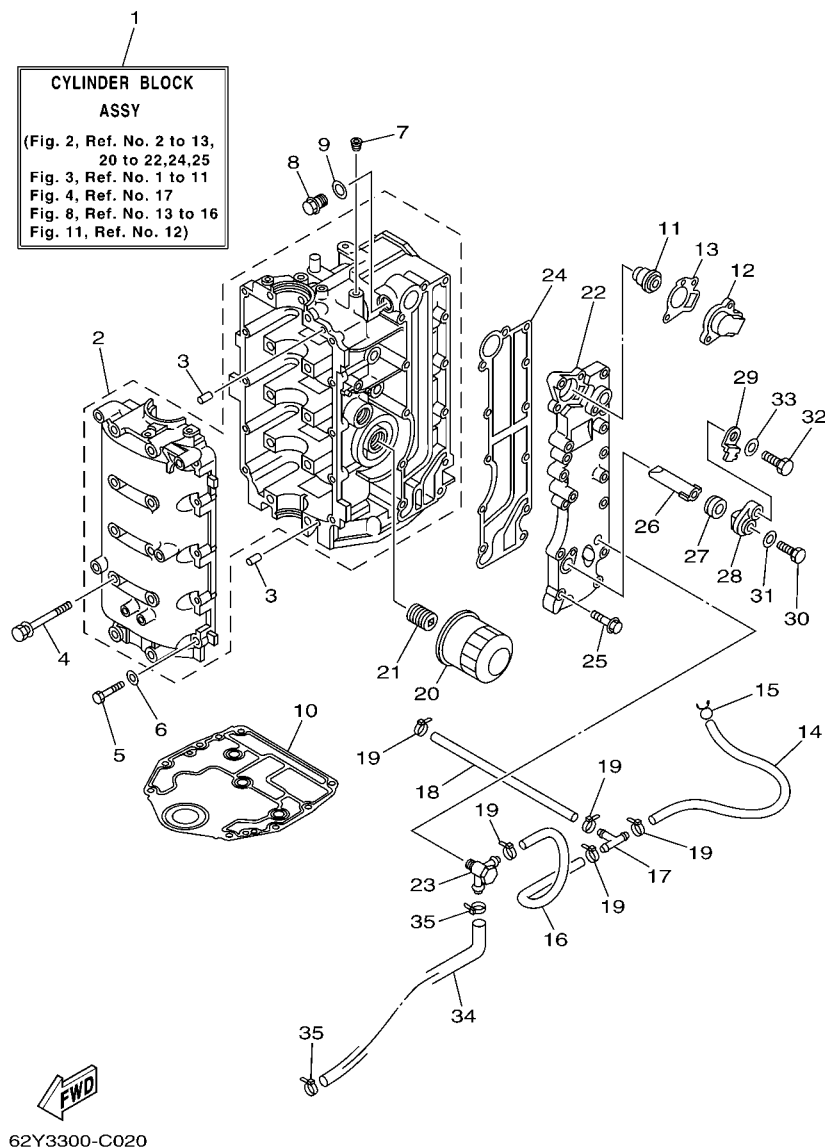


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)	1	1		F50A
	64J-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)			1	F50A FT50C FT50C
2	62Y-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	
3	90179-06M24	.NUT .ECROU	4	4	4	
4	62Y-42652-00	.HOOK .CROCHET	1	1	1	
5	97095-05016	.BOLT .BOULON	2	2	2	
6	92995-05600	.WASHER .RONDELLE	2	2	2	
7	95780-05300	.NUT, NYLON .ECROU	2	2	2	
8	62Y-42651-00	.HOOK .CROCHET	1	1	1	
9	90266-06M02	.RIVET .RIVET	2	2	2	
10	62Y-42677-30	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1	1	
11	62Y-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1		F50A
	64J-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE			1	F50A FT50C FT50C
12	62Y-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	
13	62Y-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
14	62Y-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
15	62Y-42615-10	.SEAL .JOINT	1	1	1	
16	61N-42628-00	.SEAL .JOINT	1	1	1	
17	67F-13434-02	LABEL, CAUTION ETIQUETTE, ATTENTION	1	1	1	

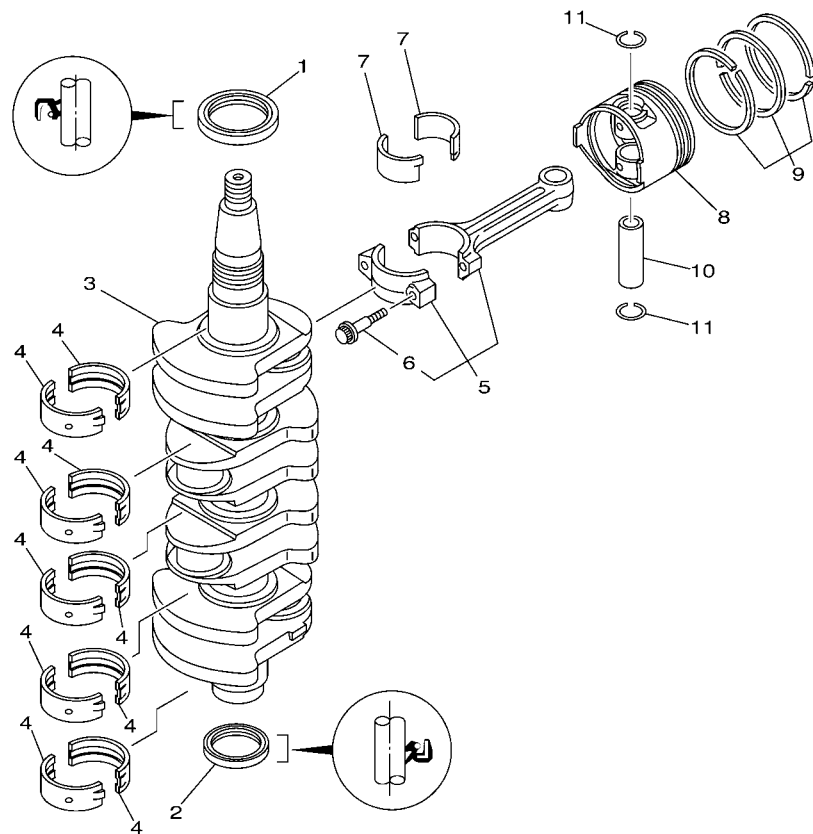


**FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	64J-W009B-02-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1		F50A F50A
	60A-W009B-00-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)			1	FT50C FT50C
2	62Y-15100-20-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		F50A F50A
	64J-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET			1	FT50C FT50C
3	93606-12019	PIN, DOWEL GOUILLE	4	4	4	
4	90119-08M01	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10	10	
5	97013-06035	BOLT BOULON	10	10	10	
6	92903-06600	WASHER, PLATE RONDELLE, PLATE	10	10	10	
7	90344-51003	PLUG, TAPER SCREW PLOT, FILETE CONIQUE	1	1	1	
8	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	
9	90430-14115	GASKET JOINT	1	1	1	
10	67C-11351-01	GASKET, CYLINDER JOINT, D'EMBASE	1	1	1	
11	6G8-12411-02	THERMOSTAT THERMOSTAT	1	1	1	
12	6H3-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	
13	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	1	1	
14	90445-09105	HOSE (L300) DURITE (L300)	1	1	1	
15	90467-08M18	CLIP JONC	1	1	1	
16	90445-09068	HOSE (L110) DURITE (L110)	1	1	1	
17	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	
18	90445-09095	HOSE (L215) DURITE (L215)	1	1	1	
19	90465-11M10	CLAMP BRIDE	5	5	5	
20	5GH-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1	1	
21	90401-20M00	BOLT, UNION BOULON, RACCORD	1	1	1	
22	62Y-41113-20-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	
23	62Y-11372-01	NIPPLE, HOSE RACCORD, TUYAU	1	1	1	FLUSHING KIT FLUSHING KIT
24	62Y-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	
25	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	12	





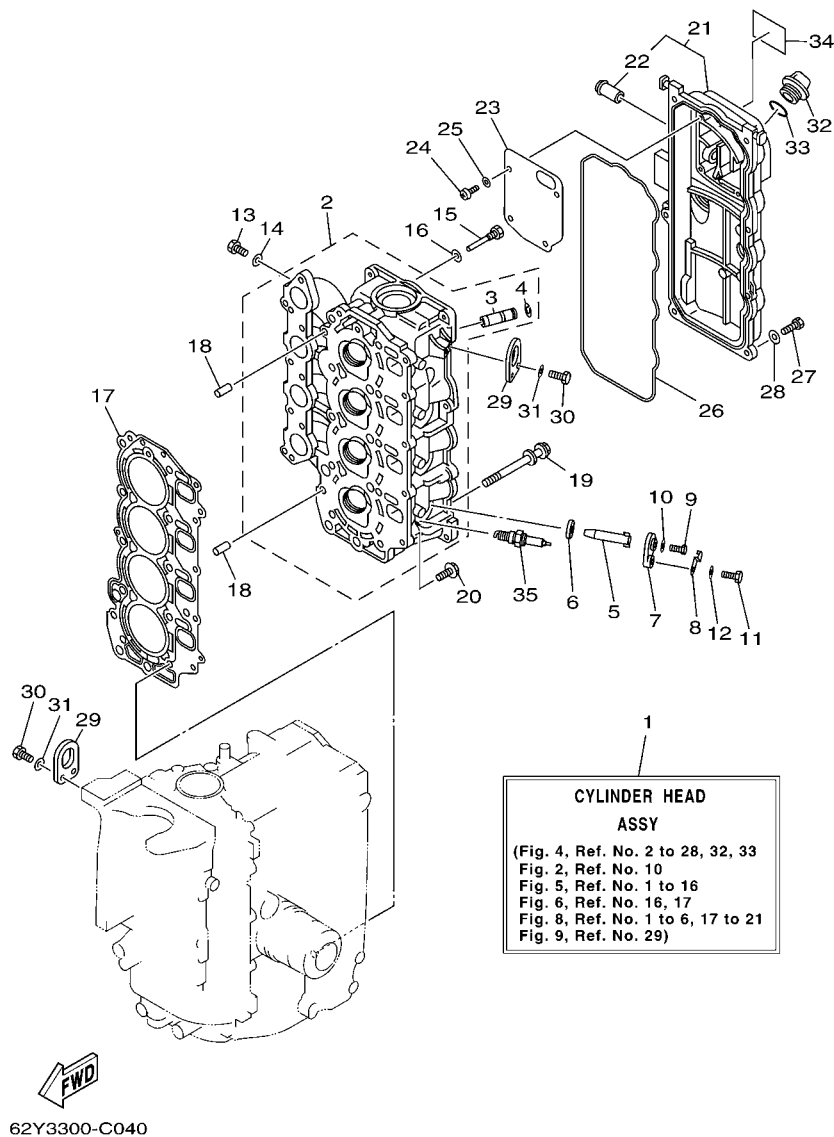


62Y0010-1031

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

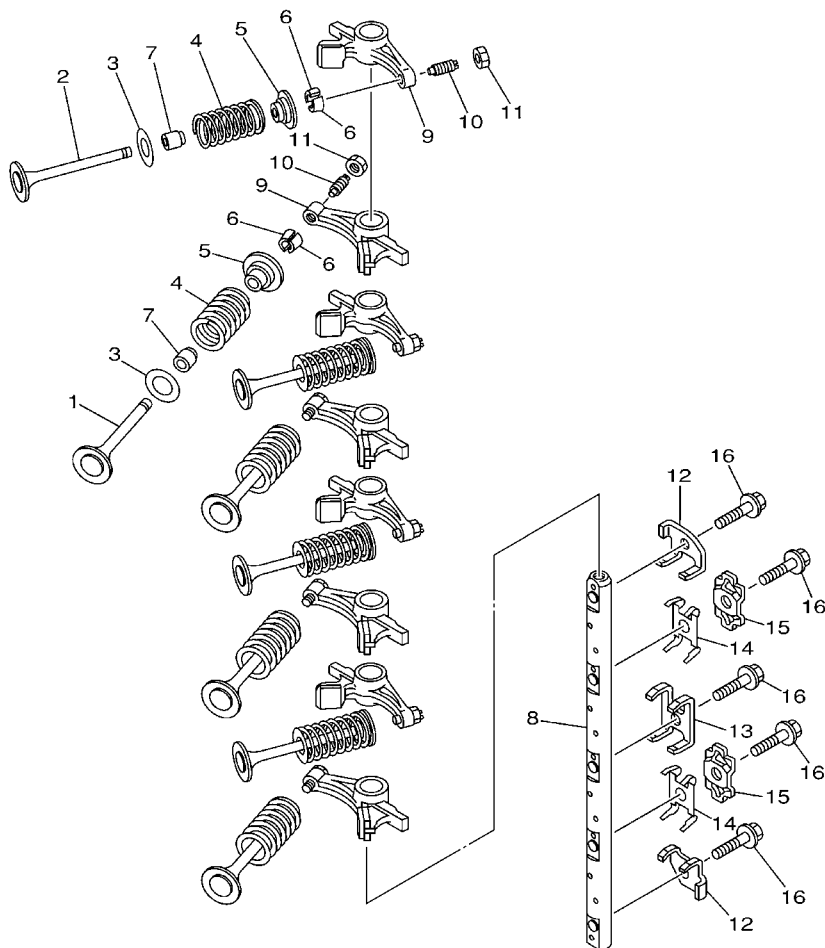
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	93102-43M42	OIL SEAL JOINT SPY	1	1	1	
2	93101-35002	OIL SEAL JOINT SPY	1	1	1	
3	69W-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1	1	
4	62Y-11416-30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10	10	10	UR YELLOW UR YELLOW
	62Y-11416-40	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10	10	10	UR RED UR RED
	62Y-11416-50	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10	10	10	UR PINK UR PINK
	62Y-11416-60	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10	10	10	UR GREEN UR GREEN
5	62Y-11650-10	CONNECTING ROD ASSY BIELLE COMPLETE	4	4	4	
6	62Y-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2	2	
7	62Y-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	8	UR YELLOW UR YELLOW
	62Y-11656-40	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	8	UR RED UR RED
	62Y-11656-50	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	8	UR PINK UR PINK
	62Y-11656-60	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	8	UR GREEN UR GREEN
8	62Y-11631-10-96	PISTON (STD) PISTON (STD)	4	4	4	
	62Y-11635-10	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	4	4	4	AP AP
	62Y-11636-10	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	4	4	4	AP AP
9	64J-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4	4	4	
	64J-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	4	4	4	AP AP
	64J-11605-00	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	4	4	4	AP AP
10	62Y-11633-00	PIN, PISTON AXE, PISTON	4	4	4	
11	93450-17129	CIRCLIP CIRCLIP	8	8	8	



**FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	64J-W009A-01-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1	1	F50A F50A FT50C FT50C
2	62Y-11111-20-1S	HEAD, CYLINDER 1 CULASSE	1	1		
	64J-11111-00-1S	HEAD, CYLINDER 1 CULASSE			1	
3	62Y-11133-30	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	8	8	8	
4	93450-09M01	.CIRCLIP .CIRCLIP	8	8	8	
5	62Y-11325-00	ANODE ANODE	4	4	4	
6	66M-11328-00	GROMMET, ANODE PASSE-FIL	4	4	4	
7	66M-11327-00-94	COVER, ANODE COUVERCLE	4	4	4	
8	66M-12535-00	PLATE PLAQUE	4	4	4	
9	97095-05012	BOLT BOULON	4	4	4	
10	92995-05600	WASHER RONDELLE	4	4	4	
11	97095-06020	BOLT BOULON	4	4	4	
12	92995-06600	WASHER RONDELLE	4	4	4	
13	97095-06010	BOLT BOULON	4	4	4	
14	90430-06014	GASKET JOINT	4	4	4	
15	90109-06M65	BOLT BOULON	1	1	1	
16	90430-06014	GASKET JOINT	1	1	1	
17	62Y-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
18	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	2	
19	90119-09M00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10	10	
20	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5	5	
21	62Y-11191-01-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
22	62Y-14485-00	.PIPE, JOINT .DURITE	1	1	1	
23	62Y-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1	1	1	
24	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	
25	92907-04600	WASHER RONDELLE	4	4	4	
26	62Y-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1	1	





62Y1010-2050

FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	4	4		F50A F50A
	64J-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION			4	FT50C FT50C
2	62Y-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	4	4		F50A F50A
	64J-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT			4	FT50C FT50C
3	62Y-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	8	8	8	
4	51Y-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	8	8	8	
5	30X-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	8	8	8	
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	16	16	16	
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8	8	8	
8	62Y-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	1	1	1	
9	62Y-12151-00	ARM, VALVE ROCKER CULBUTEUR	8	8	8	
10	64J-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	8	8	8	
11	62Y-12158-00	NUT, LOCK CONTRE-ECROU	8	8	8	
12	62Y-12238-00	PLATE, BOLT STOPPER PLAQUE, BUTEE DE BOULON	2	2		F50A F50A
	64J-12238-00	PLATE, BOLT STOPPER PLAQUE, BUTEE DE BOULON			2	FT50C FT50C
13	62Y-12279-00	PLATE PLAQUE	1	1		F50A F50A
	64J-12279-00	PLATE PLAQUE			1	FT50C FT50C
14	62Y-12216-00	SPRING RESSORT	2	2	2	
15	62Y-12231-00	GUIDE, STOPPER 1 GUIDE, BUTEE 1	2	2	2	
16	90109-08M63	BOLT BOULON	5	5	5	

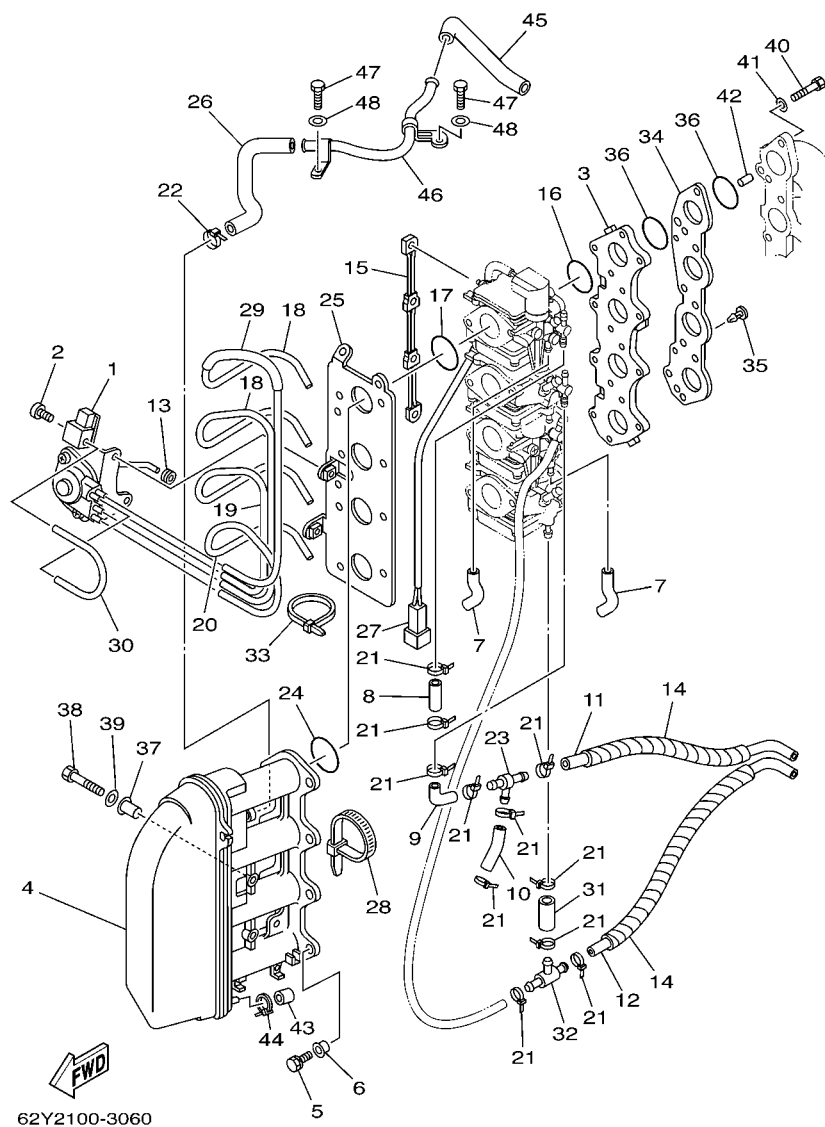


FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-14369-30	DIAPHRAGM ASSY 2 DIAPHRAGME 2	1	1	1	
2	650-14327-01	SCREW VIS	3	3	3	
3	62Y-13586-30	JOINT, CARBURETOR 1 RACCORD, CARBURATEUR 1	1	1	1	
4	62Y-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	
5	97595-06590	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	8	8	8	
6	90387-06M70	COLLAR COLLERETTE	8	8	8	
7	62Y-24312-00	PIPE 2 DURITE 2	2	2	2	
8	62Y-24313-30	PIPE 3 DURITE 3	1	1	1	
9	62Y-24313-40	PIPE 3 DURITE 3	1	1	1	
10	62Y-24313-50	PIPE 3 DURITE 3	1	1	1	
11	62Y-24313-61	PIPE 3 DURITE 3	1	1	1	
12	62Y-24313-70	PIPE 3 DURITE 3	1	1	1	
13	62Y-41262-30	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1	1	
14	69W-24313-80	PIPE 3 DURITE 3	2	2	2	
15	64J-14585-00	ROD, CHOKE TRINGLE, STARTER	1	1	1	
16	93210-30MH4	O-RING JOINT TORIQUE	4	4	4	
17	93210-35M86	O-RING JOINT TORIQUE	4	4	4	
18	64J-14349-11	PIPE DURITE	2	2	2	
19	64J-14349-21	PIPE DURITE	1	1	1	
20	64J-14349-31	PIPE DURITE	1	1	1	
21	90465-11M10	CLAMP BRIDE	12	12	12	
22	90465-13M36	CLAMP BRIDE	1	1	1	
23	62Y-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	
24	93210-38MH3	O-RING JOINT TORIQUE	4	4	4	
25	62Y-14291-30	BRACKET 1 SUPPORT 1	1	1	1	
26	62Y-1532B-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1	1	
27	62Y-82509-00	WIRE, SUB LEAD FIL, SECONDAIRE	1	1	1	

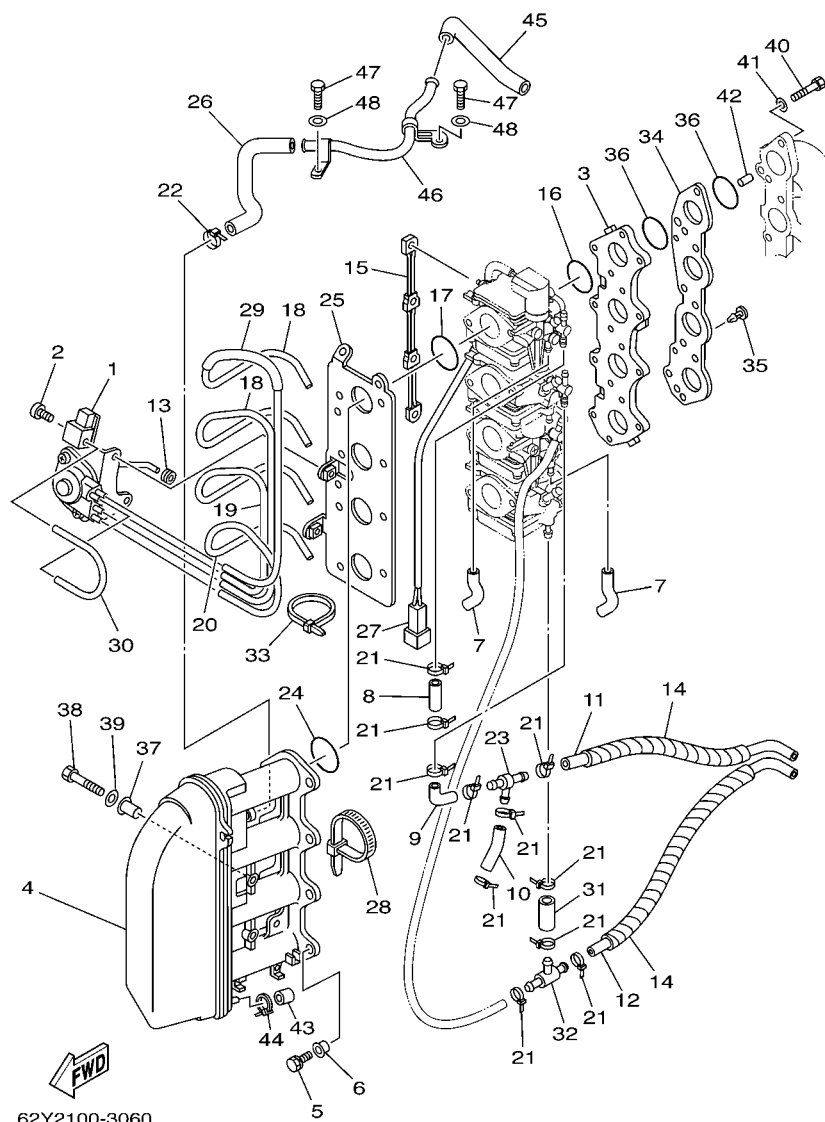


FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50		REMARKS REMARQUES
28	62Y-82544-00	CLAMP COLLIER	1	1	1		
29	64J-14349-40	PIPE DURITE	1	1	1		
30	64J-14349-50	PIPE DURITE	1	1	1		
31	62Y-24314-00	PIPE 4 DURITE 4	1	1	1		
32	62Y-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1		
33	62Y-24135-00	CLAMP 1 COLLIER 1	1	1	1		
34	62Y-14271-00	INSULATOR ISOLATEUR	1	1	1		
35	90338-04M17	PLUG PLOT	2	2	2		
36	93210-35M86	O-RING JOINT TORIQUE	8	8	8		
37	90387-06M15	COLLAR COLLERETTE	2	2	2		
38	97095-06030	BOLT BOULON	2	2	2		
39	92995-06600	WASHER RONDELLE	2	2	2		
40	97095-06025	BOLT BOULON	8	8	8		
41	92995-06600	WASHER RONDELLE	8	8	8		
42	93608-16M16	PIN, DOWEL AXE	2	2	2		
43	62Y-13448-00	CAP CAPUCHON	1	1	1		
44	90465-11M10	CLAMP BRIDE	1	1	1		
45	62Y-1531A-00	HOSE, BREATHER 1 DURITE DE RENIFLARD 1	1	1	1		
46	62Y-15373-10	PIPE, BREATHER DURITE DE RENIFLARD	1	1	1		
47	97095-06016	BOLT BOULON	2	2	2		
48	92995-06600	WASHER RONDELLE	2	2	2		

62Y2300-3070

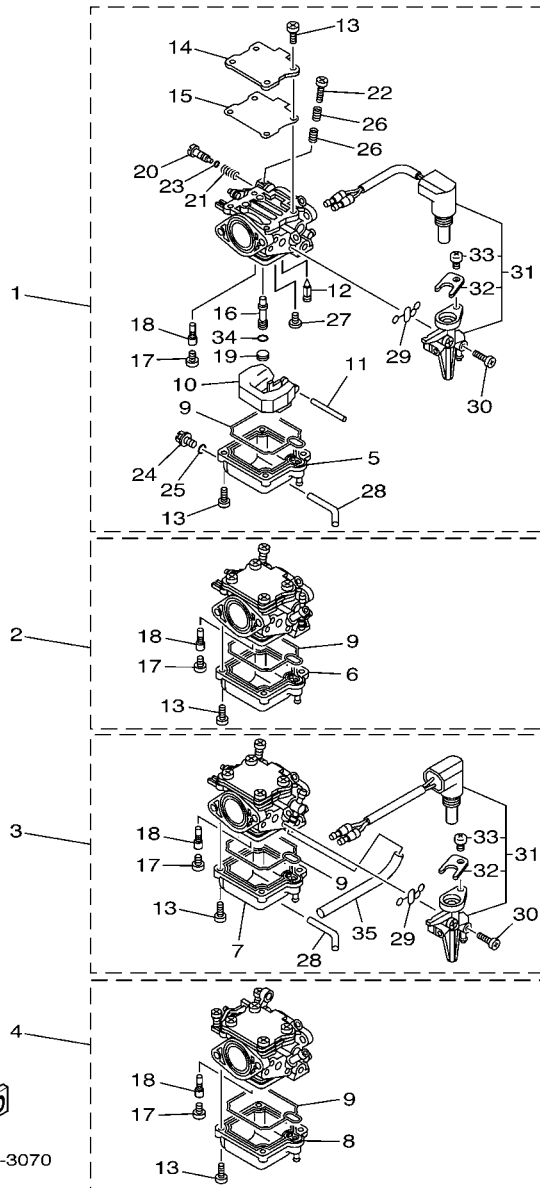
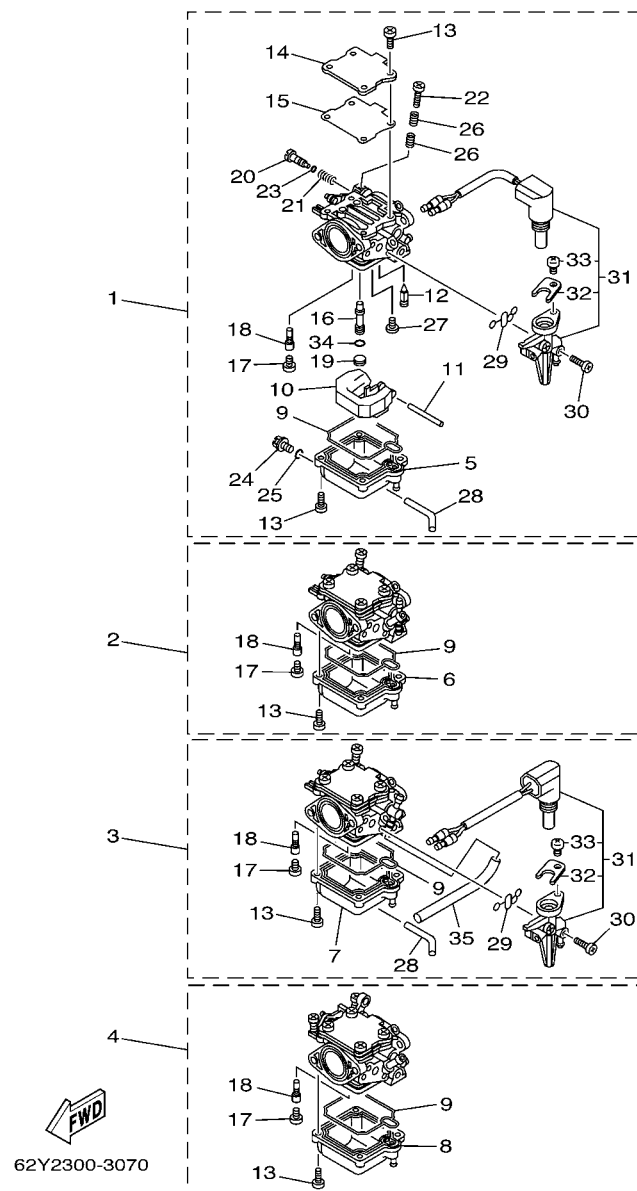


FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50		REMARKS REMARQUES
1	62Y-14901-30	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET	1	1	1		
2	62Y-14902-30	CARBURETOR ASSY 2 CARBURATEUR 2 COMPLET	1	1	1		
3	62Y-14903-30	CARBURETOR ASSY 3 CARBURATEUR 3 COMPLET	1	1	1		
4	62Y-14904-31	CARBURETOR ASSY 4 CARBURATEUR 4 COMPLET	1	1	1		
5	62Y-14381-30	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1		#1 #1
6	62Y-14381-40	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1		#2 #2
7	62Y-14381-50	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1		#3 #3
8	62Y-14381-61	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1		#4 #4
9	62Y-14384-30	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	4	4	4		
10	6L2-14385-00	.FLOAT .FLOTTEUR	4	4	4		
11	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	4	4	4		
12	62Y-14392-00	.VALVE, NEEDLE .POINTEAU	4	4	4		
13	62Y-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	32	32	32		
14	62Y-14157-30	.COVER, MIXING .COUVERCLE DE CHAMBRE	4	4	4		
15	62Y-14399-30	.GASKET .JOINT	4	4	4		
16	62Y-14341-30	.NOZZLE, MAIN .PUITS D'AIGUILLE	4	4	4		
17	62Y-14343-62	.JET, MAIN (#124) .GICLEUR, PRINCIPAL (#124)	1	1	1		#1 #1
	62Y-14343-63	.JET, MAIN (#126) .GICLEUR, PRINCIPAL (#126)	1	1	1		#2 #2
	62Y-14343-58	.JET, MAIN (#116) .GICLEUR, PRINCIPAL (#116)	1	1	1		#3 #3
	62Y-14343-57	.JET, MAIN (#114) .GICLEUR, PRINCIPAL (#114)	1	1	1		#4 #4
18	64J-14342-20	.JET, PILOT (#39) .GICLEUR, RALENTI (#39)	4	4	4		
19	62Y-14355-30	.PLUG .PLOT	4	4	4		
20	62Y-14323-30	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	4	4	4		
21	62Y-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	4	4	4		
22	62Y-14321-10	.SCREW, THROTTLE .VIS, ACCELERATEUR	4	4	4		
23	2T4-14397-00	.O-RING .JOINT TORIQUE	4	4	4		
24	62Y-14383-30	.SCREW, DRAIN .BOUCHON, PURGE	4	4	4		



**FIG. 7 CARBURETOR**

## CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	S0ED	S0ET	Ft50		REMARKS REMARQUES
25	652-14397-00	.O-RING .JOINT TORIQUE	4	4	4		
26	62Y-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	8	8	8		
27	98980-04006	.SCREW, BIND .VIS, DE PRESSION	4	4	4		
28	62Y-24311-30	.PIPE, FUEL 1 .DURITE A ESSENCE	2	2	2		#1,3 #1,3
29	62Y-14398-30	.GASKET .JOINT	2	2	2		#1,3 #1,3
30	62Y-14567-30	.SCREW .VIS	2	2	2		#1 #1
	62Y-14567-40	.SCREW .VIS	2	2	2		#3 #3
31	62Y-14380-10	.PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS.	1	1	1		#1 #1
	62Y-14380-20	.PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS.	1	1	1		#3 #3
32	62Y-14243-00	.PLATE .PLAQUE	1	1	1		
33	97890-04007	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	1	1		
34	62Y-14227-00	.WASHER .RONDELLE	4	4	4		
35	62Y-24313-90	.PIPE 3 .DURITE 3	1	1	1		#3 #3





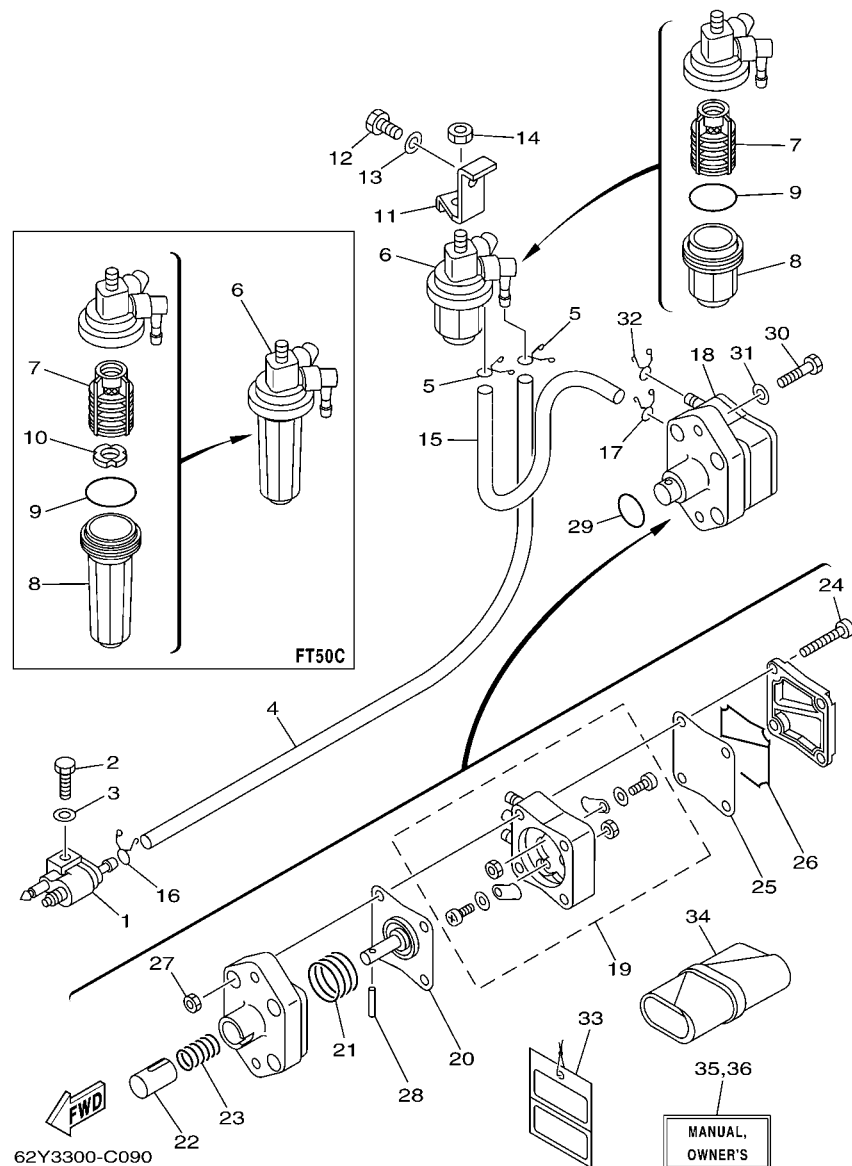
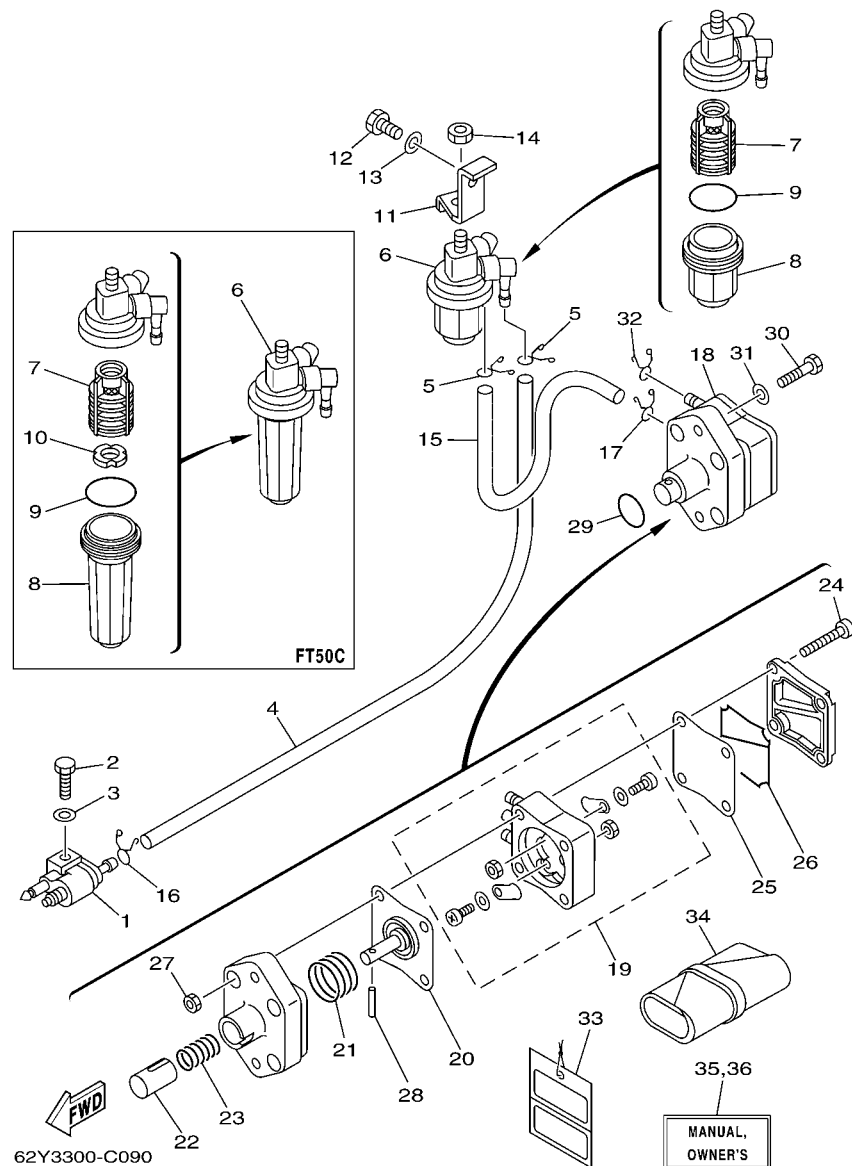


FIG. 9 FUEL

CARBURANT

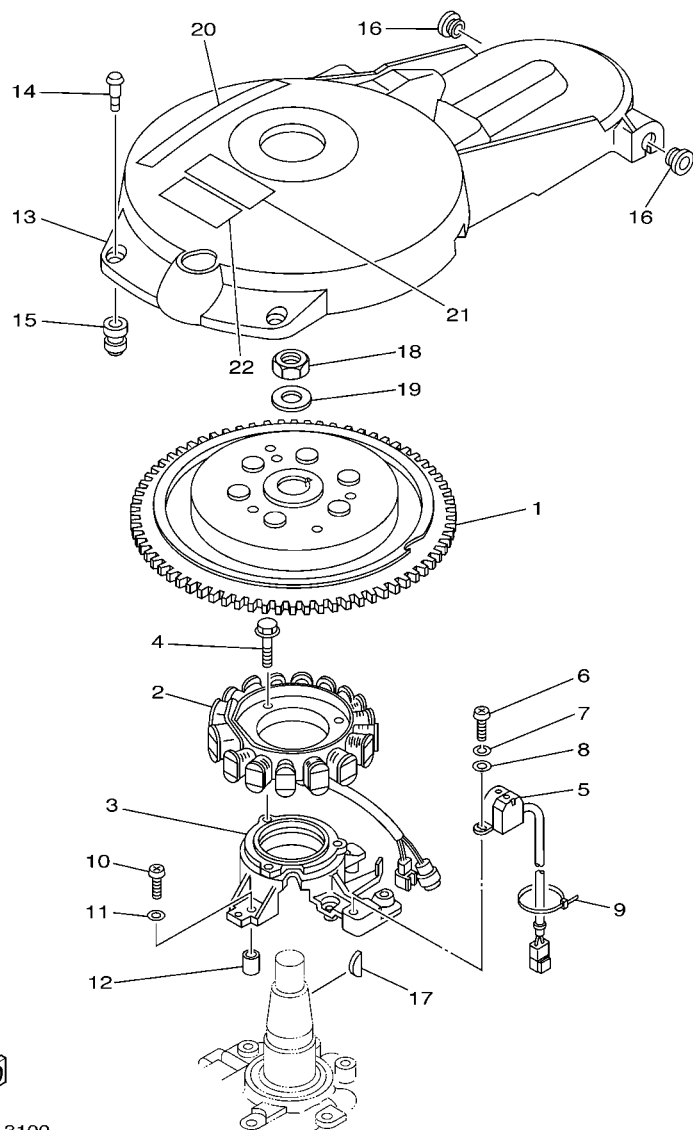
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	
2	97095-06025	BOLT BOULON	1	1	1	
3	92995-06600	WASHER RONDELLE	1	1	1	
4	90445-10020	HOSE DURITE	1	1	1	
5	90467-09M17	CLIP JONC	2	2	2	
6	61N-24560-00	FILTER ASSY ENS FILTRE	1	1		F50A F50A FT50C FT50C
	64J-24560-00	FILTER ASSY ENS FILTRE			1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	1	
8	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1		FOR 61N-24560-00 FOR 61N-24560-00
	68V-24521-01	.CUP, FILTER .CUVETTE, FILTRE			1	FOR 64J-24560-00 FOR 64J-24560-00
9	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	
10	68V-24469-01	.FLOAT, WATER LEVEL .FLOTTEUR			1	FOR 64J-24560-00 FOR 64J-24560-00
11	62Y-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	
12	97095-08014	BOLT BOULON	1	1	1	
13	92995-08600	WASHER RONDELLE	1	1	1	
14	95380-08600	NUT ECROU	1	1	1	
15	90445-10M48	HOSE (L205) DURITE (L205)	1	1	1	
16	90467-09M17	CLIP JONC	1	1	1	
17	90467-10M04	CLIP JONC	1	1	1	
18	62Y-24410-03	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1	
19	62Y-24415-00	.PUMP BODY SUB ASSY .CORPS D' POMPE SUB COPM.	1	1	1	
20	62Y-24411-02	.DIAPHRAGM .DIAPHRAGME	1	1	1	
21	62Y-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	1	
22	62Y-13131-01	.PLUNGER .PLONGEUR	1	1	1	
23	62Y-24454-00	.SPRING .RESSORT	1	1	1	
24	62Y-24444-01	.SCREW .VIS	4	4	4	
25	62Y-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	



**FIG. 9 FUEL**

**CARBURANT**

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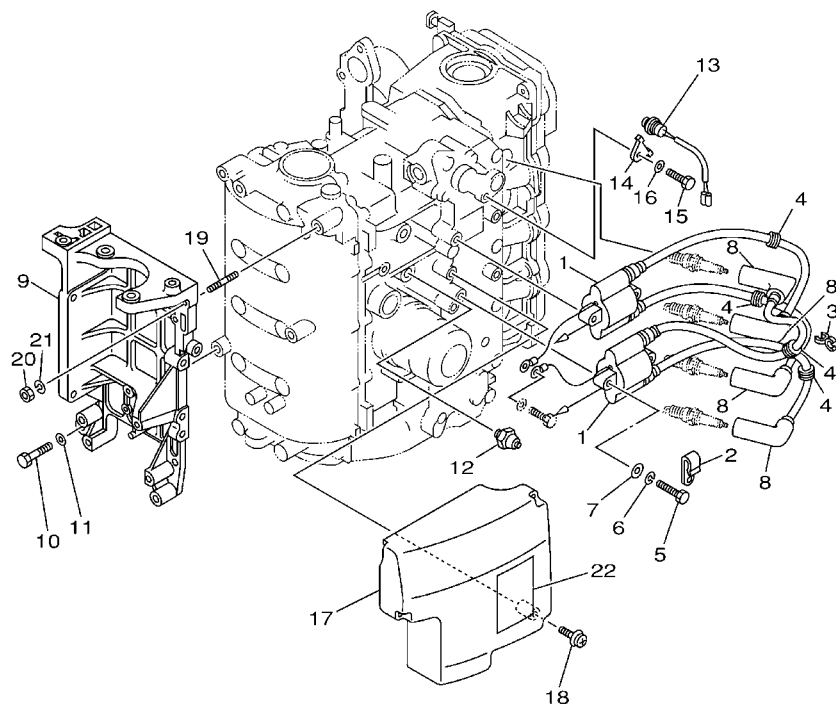


62Y2300-3100

FIG. 10 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	69W-85550-10	ROTOR ASSY ROTOR CPLT	1	1	1	
2	64J-85510-00	STATOR ASSY STATOR CPLT	1	1	1	
3	62Y-85561-00-94	BASE, MAGNETO BASE, MAGNETO	1	1	1	
4	95023-06025	BOLT BOULON, A COLLERETTE	3	3	3	
5	62Y-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1	1	
6	97880-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
7	92990-05100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
8	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
9	90465-13M97	CLAMP BRIDE	1	1	1	
10	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4	
12	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	2	
13	62Y-81337-11	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	1	
14	6K7-81338-01	CLAMP, LEAD COLLIER, FIL	2	2	2	
15	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2	2	
16	90480-12072	GROMMET PASSE-FIL	2	2	2	
17	6H4-11545-00	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
18	90170-20137	NUT ECROU	1	1	1	
19	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	1	1	
20	62Y-13437-61	MARK, CAUTION MAKER	1	1	1	
21	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1	1	
22	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1	1	



62Y1100-2120

FIG. 11 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	2	2	
2	90465-06M90	CLAMP BRIDE	2	2	2	
3	90464-07M41	CLAMP BRIDE	1	1	1	
4	90480-25161	GROMMET PASSE-FIL	4	4	4	
5	97095-06030	BOLT BOULON	4	4	4	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	4	
7	92995-06600	WASHER RONDELLE	4	4	4	
8	6G8-82370-30	PLUG CAP ASSY ANTIPARASITE	4	4	4	
9	62Y-81822-01-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1	1	
10	97095-08035	BOLT BOULON	3	3	3	
11	92995-08600	WASHER RONDELLE	3	3	3	
12	64J-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1	1	
13	62Y-82560-01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1	
14	6E9-82588-00	PLATE PLAQUE	1	1	1	
15	97095-06012	BOLT BOULON	1	1	1	
16	92995-06600	WASHER RONDELLE	1	1	1	
17	62Y-85599-00	COVER COUVERCLE	1	1	1	
18	90159-06M08	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3	3	
19	90116-08M14	BOLT, STUD GOUJON	1	1	1	
20	95380-08600	NUT ECROU	1	1	1	
21	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	1	1	
22	62Y-83626-00	MARK 6 MARK 6	1	1	1	

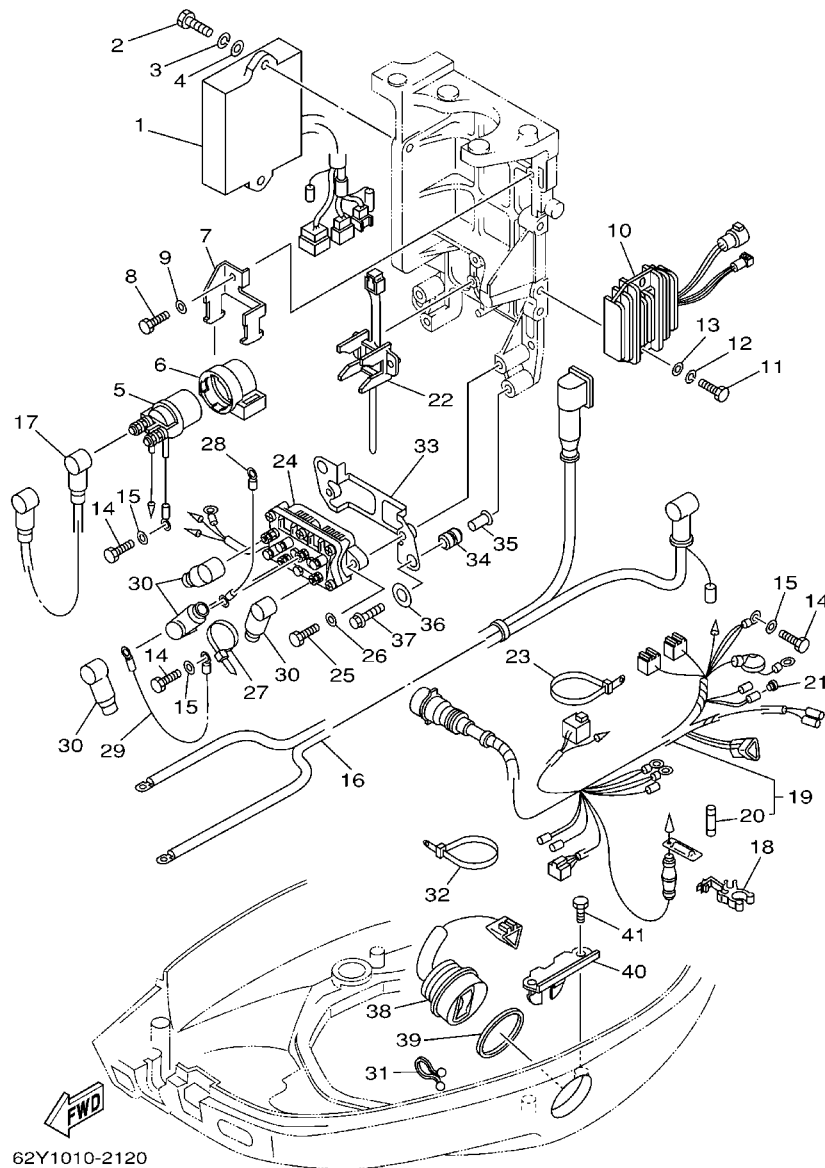


FIG. 12 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	64J-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	1		F50A F50A
	64J-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.			1	FT50C FT50C
2	97095-06020	BOLT BOULON	2	2	2	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
4	92995-06600	WASHER RONDELLE	2	2	2	
5	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1	1	
6	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	1	1	
7	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	1	1	
8	97095-06014	BOLT BOULON	1	1	1	
9	92995-06600	WASHER RONDELLE	1	1	1	
10	64J-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	
11	97095-06025	BOLT BOULON	2	2	2	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
13	92995-06600	WASHER RONDELLE	2	2	2	
14	97095-06012	BOLT BOULON	4	4	4	
15	92995-06600	WASHER RONDELLE	4	4	4	
16	62Y-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1	1	
17	6E5-82117-01	WIRE, LEAD FIL	1	1	1	
18	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	1	1	
19	64J-82590-30	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET		1	1	
	64J-82590-20	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1			
20	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1	1	
21	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	2	2	
22	688-82594-00	CLAMP BRIDE	1	1	1	
23	90465-13M24	CLAMP BRIDE	1	1	1	
24	6H1-81950-00	RELAY ASSY RELAIS COMPLET		1	1	
25	97095-06020	BOLT BOULON		2	2	

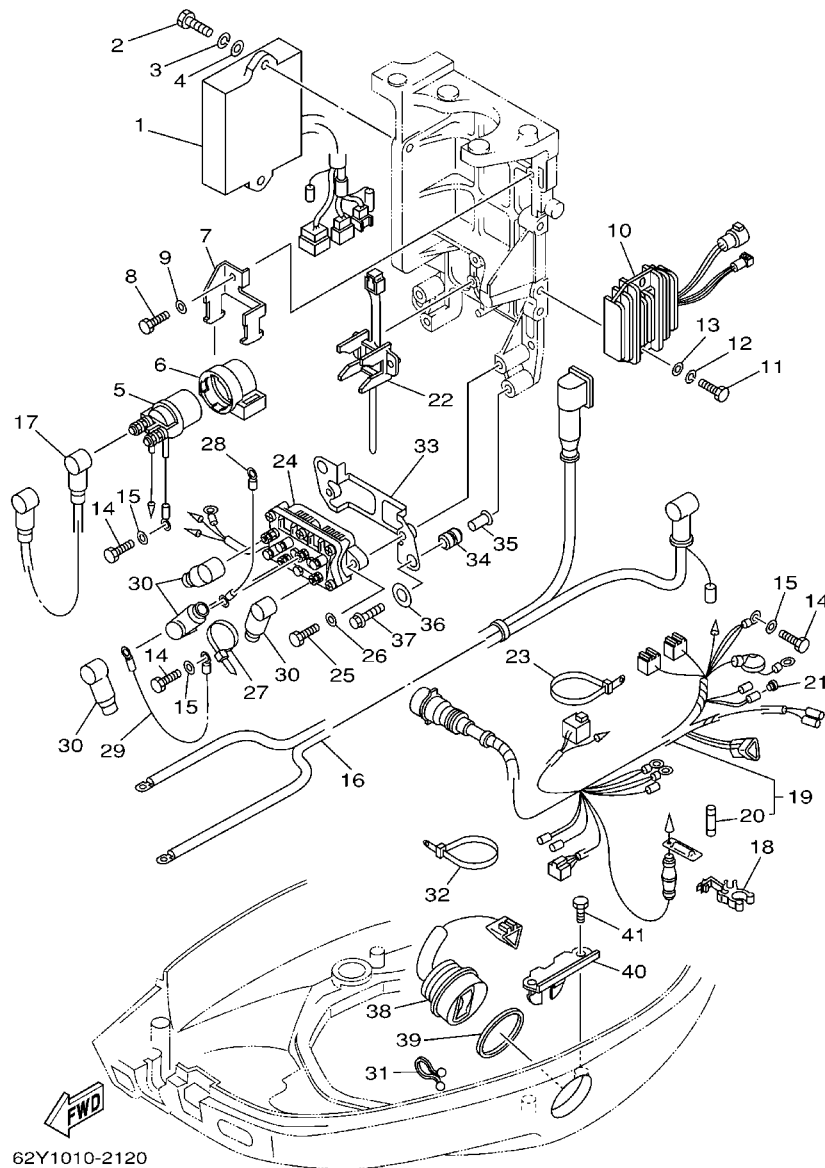


FIG. 12 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
26	92995-06600	WASHER RONDELLE		2	2	
27	90465-13M11	CLAMP BRIDE		1	1	
28	6H2-81949-01	WIRE, LEAD FIL		1	1	
29	61A-81949-00	WIRE, LEAD FIL		1	1	
30	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL		4	4	
31	90464-15M11	CLAMP BRIDE		1	1	
32	90465-13M24	CLAMP BRIDE		1	1	
33	62Y-81948-00	BRACKET JOINT TORIQUE		1	1	
34	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM		2	2	
35	624-42542-00	PIPE TUYAU		2	2	
36	90201-12M16	WASHER, PLATE RONDELLE, PLATE		2	2	
37	95895-06025	BOLT, FLANGE BOULON		2	2	
38	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR		1	1	
39	6E5-82587-00	GASKET JOINT		1	1	
40	62Y-83614-00	BRACKET SUPPORT		1	1	
41	97095-06012	BOLT BOULON		2	2	





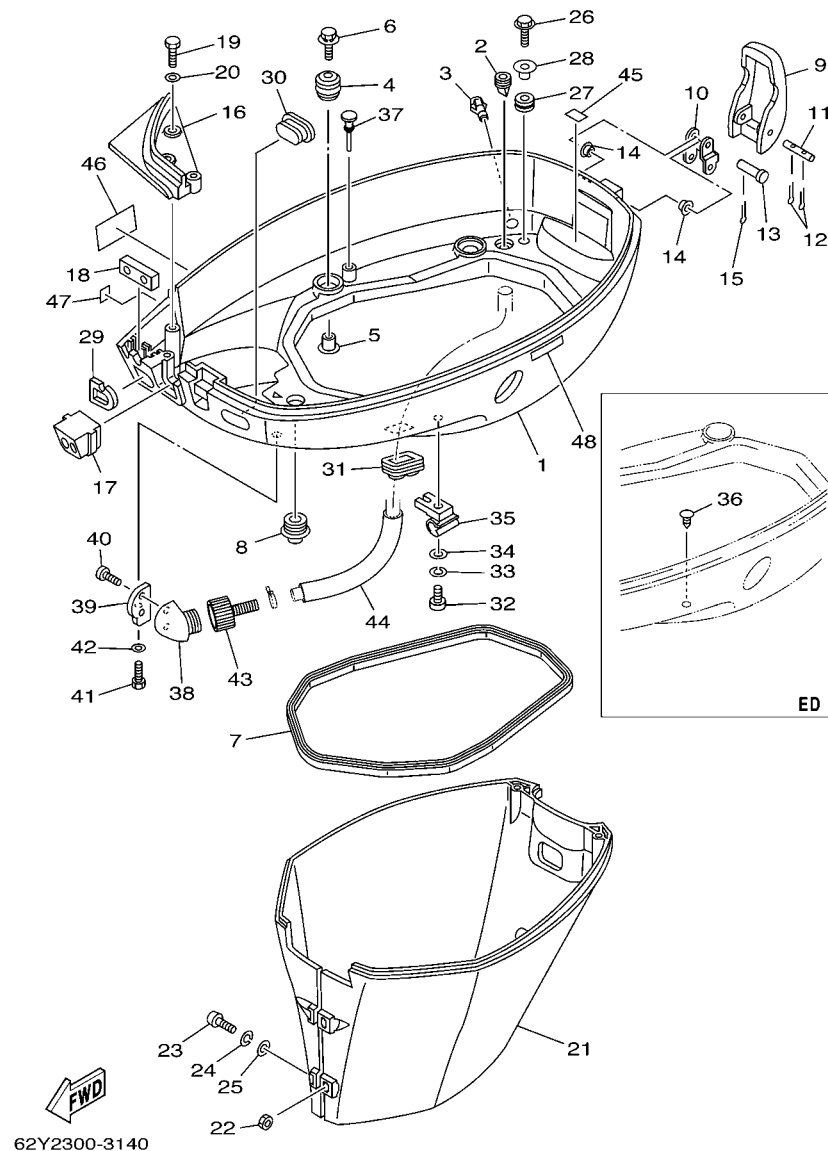


FIG. 14 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-42711-14-4D	COWLING, BOTTOM CUVETTE		1	1	
	62Y-42711-04-4D	COWLING, BOTTOM CUVETTE	1			
2	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4	4	
3	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
4	90480-09M12	GROMMET PASSE-FIL	4	4	4	
5	90387-06060	COLLAR COLLERETTE	4	4	4	
6	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
7	62Y-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
8	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	
9	62Y-42828-00-4D	PLATE, CLAMP PLAQUE, PRESSE	1	1	1	
10	62Y-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
11	90249-05M30	PIN GOUPILLE	1	1	1	
12	91490-16010	PIN, COTTER GOUPILLE	2	2	2	
13	90240-05M19	PIN, CLEVIS BOULON, A GOUPILLE	1	1	1	
14	90386-05002	BUSH DOUILLE	2	2	2	
15	91490-16010	PIN, COTTER GOUPILLE	1	1	1	
16	62Y-42738-01-5B	PLATE, FITTING ETRIER	1	1	1	
17	62Y-42725-30	GROMMET PASSE-FIL		1	1	
	62Y-42725-00	GROMMET PASSE-FIL	1			
18	62Y-42727-00	GROMMET PASSE-FIL	1	1	1	
19	97095-06020	BOLT BOULON	3	3	3	
20	92995-06600	WASHER RONDELLE	3	3	3	
21	62Y-42741-00-4D	APRON CAPOT LATERAL	1	1	1	
22	95380-06600	NUT, HEXAGON ECROU	2	2	2	
23	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
24	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	

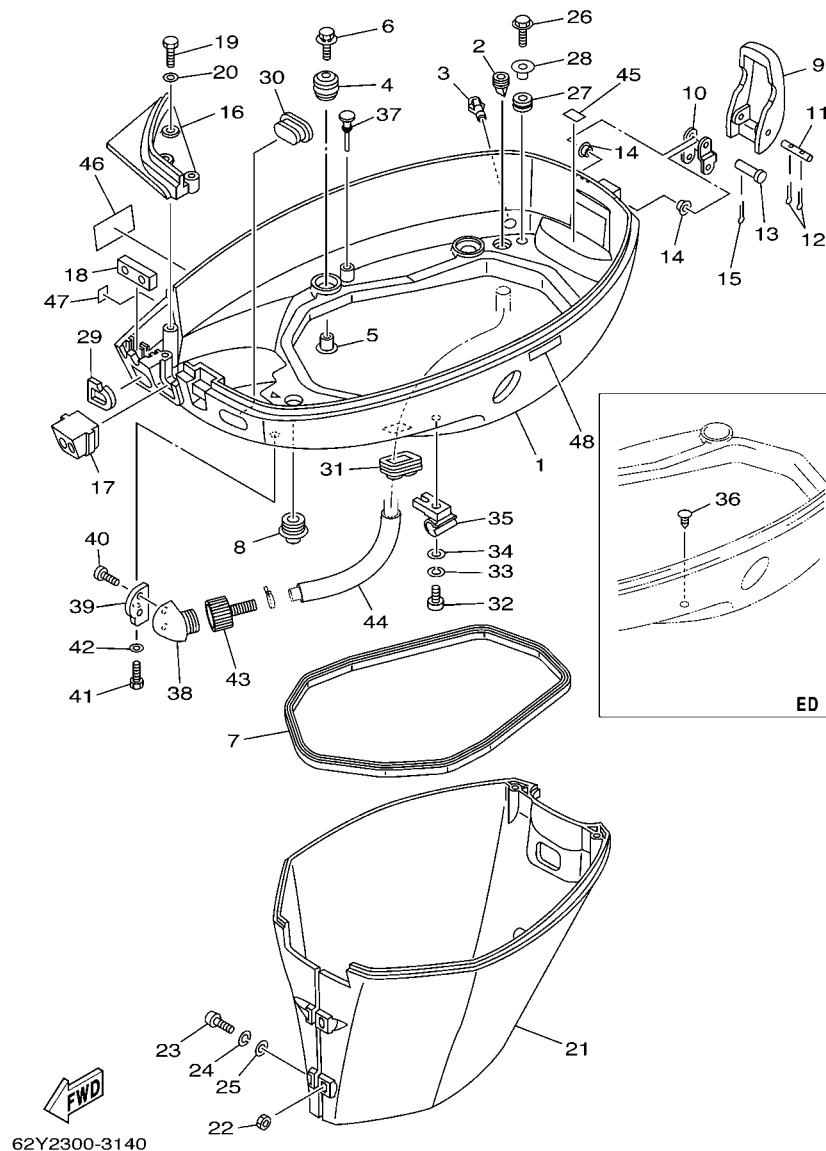
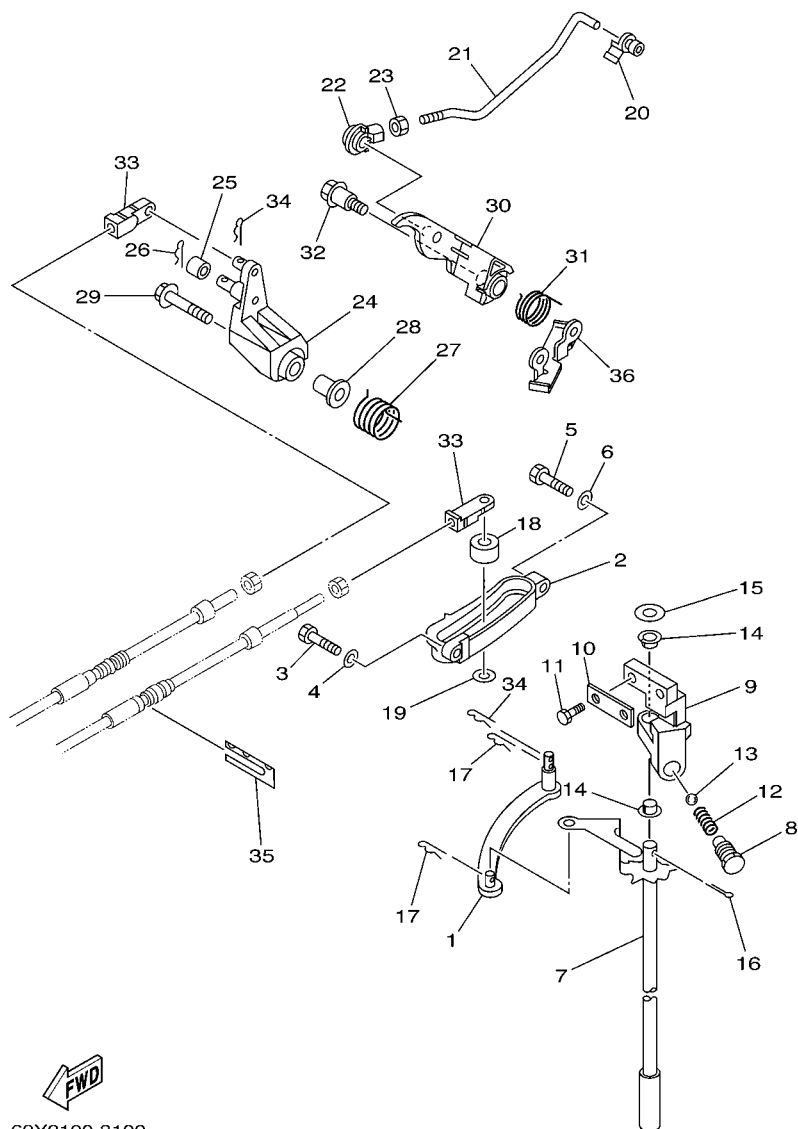


FIG. 14 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
26	90109-06M80	BOLT BOULON	2	2	2	
27	90480-13M24	GROMMET PASSE-FIL	2	2	2	
28	90387-06M43	COLLAR COLLERETTE	2	2	2	
29	61N-24329-00	SEAL JOINT	1	1	1	
30	6H3-42727-00	GROMMET PASSE-FIL	1	1	1	
31	6H1-42726-21	GROMMET PASSE-FIL	1	1	1	FLUSHING KIT
	65W-42724-10	GROMMET PASSE-FIL	1			FLUSHING KIT
32	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		1	1	FLUSHING KIT
33	92990-06100	WASHER, SPRING RONDELLE, GROWER		1	1	FLUSHING KIT
34	92990-06600	WASHER, PLATE RONDELLE, PLATE		1	1	FLUSHING KIT
35	90464-09M43	CLAMP BRIDE	1	1	1	
36	90338-05M03	PLUG PLOT	1			
37	62Y-42748-00	GROMMET PASSE-FIL	1	1	1	
38	68T-12572-00	ADAPTER ADAPTATEUR	1	1	1	FLUSHING KIT
39	6H1-12535-00	PLATE PLAQUE	1	1	1	FLUSHING KIT
40	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2	2	2	FLUSHING KIT
41	97095-06020	BOLT BOULON	1	1	1	FLUSHING KIT
42	92995-06600	WASHER RONDELLE	1	1	1	FLUSHING KIT
43	6R3-12580-00	JOINT ASSY ARTICULER (ENS.)	1	1	1	FLUSHING KIT
44	90445-14M41	HOSE (L150) DURITE (L150)	1	1	1	FLUSHING KIT
45	62Y-82377-00	LABEL ETIQUETTE	1	1	1	
46	62Y-13444-50	MARK MAKER	1	1	1	
47	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	1	
48	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1	1	1	



62Y2100-3190

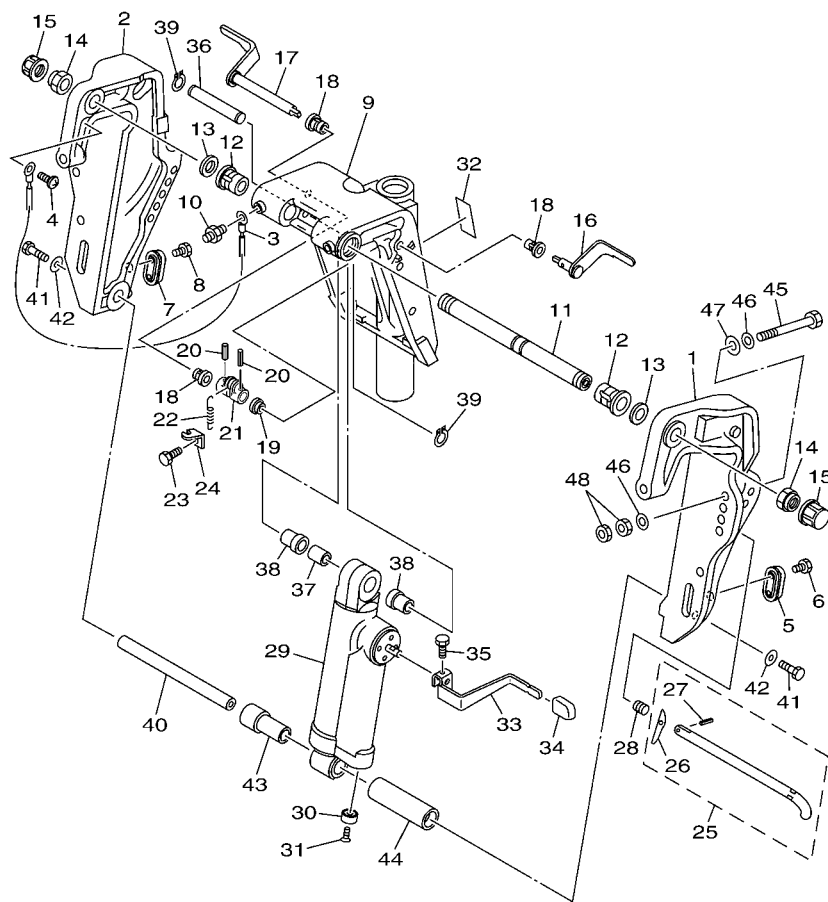
FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	69W-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	
2	62Y-44117-01-4D	BRACKET SUPPORT	1	1	1	
3	97095-06020	BOLT BOULON	1	1	1	
4	92995-06600	WASHER RONDELLE	1	1	1	
5	97095-06025	BOLT BOULON	1	1	1	
6	92995-06600	WASHER RONDELLE	1	1	1	
7	62Y-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	L L
8	62Y-42715-01	BUSHING COUSSINET	1	1	1	
9	62Y-44118-00	BRACKET SUPPORT	1	1	1	
10	62Y-44112-00	STAY, HANDLE GEAR SHIFT PLAQUE	1	1	1	
11	97095-06020	BOLT BOULON	2	2	2	
12	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
13	93501-04M02	BALL BILLE	1	1	1	
14	90386-90M90	BUSH DOUILLE	2	2	2	
15	90201-10M20	WASHER, PLATE RONDELLE, PLATE	1	1	1	
16	91490-20015	PIN, COTTER GOUPILLE	1	1	1	
17	90468-18008	CLIP JONC	2	2	2	
18	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	
19	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1	1	
20	6F5-41237-00	JOINT, LINK RACCORD	1	1	1	
21	62Y-41241-00	ROD, LINK BIELLE	1	1	1	
22	662-41237-01	JOINT, LINK RACCORD	1	1	1	
23	95380-05700	NUT ECROU	1	1	1	
24	62Y-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	1	1	
25	62Y-42171-00	BUSHING COUSSINET	1	1	1	
26	91490-16010	PIN, COTTER GOUPILLE	1	1	1	
27	62Y-44135-00	SPRING RESSORT	1	1	1	

D4





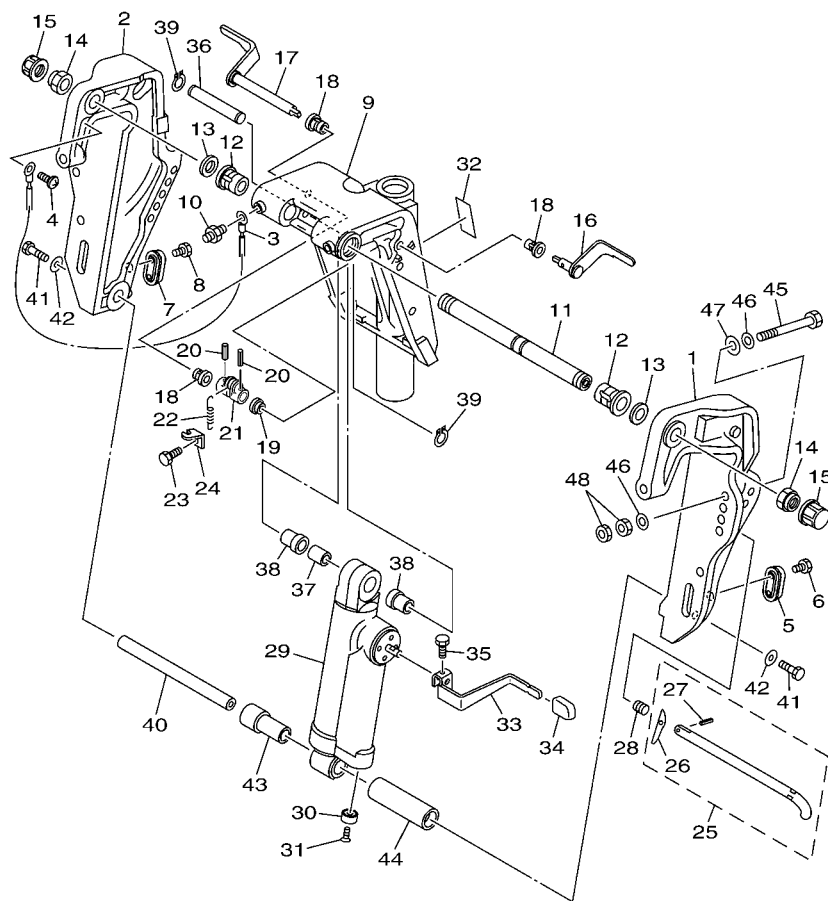
62Y3300-C160

FIG. 16 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-43111-00-4D	BRACKET, CLAMP PRESSE	1			
2	62Y-43112-00-4D	BRACKET, CLAMP PRESSE	1			
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1			
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1			
5	65W-45251-00	ANODE ANODE	1			
6	90101-06020	BOLT BOULON	2			
7	65W-45251-00	ANODE ANODE	1			
8	90101-06020	BOLT BOULON	2			
9	63D-43311-13-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1			
10	93700-06M03	NIPPLE, GREASE PION	3			
11	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1			
12	90386-22M15	BUSH DOUILLE	2			
13	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2			
14	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2			
15	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2			
16	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1			
17	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1			
18	90386-10M16	BUSH DOUILLE	3			
19	90386-10025	BUSH DOUILLE	1			
20	91690-30020	PIN, SPRING AGRAFFE	2			
21	6G5-43148-10	COLLAR, DISTANCE ENTRETOISE	1			
22	90506-20011	SPRING, TENSION RESSORT, TENSION	1			
23	97095-06010	BOLT BOULON	1			
24	6G5-43144-00	HOOK, SPRING CROCHET	1			
25	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1			
26	688-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1			
27	91690-30012	PIN, SPRING AGRAFFE	1			

D6

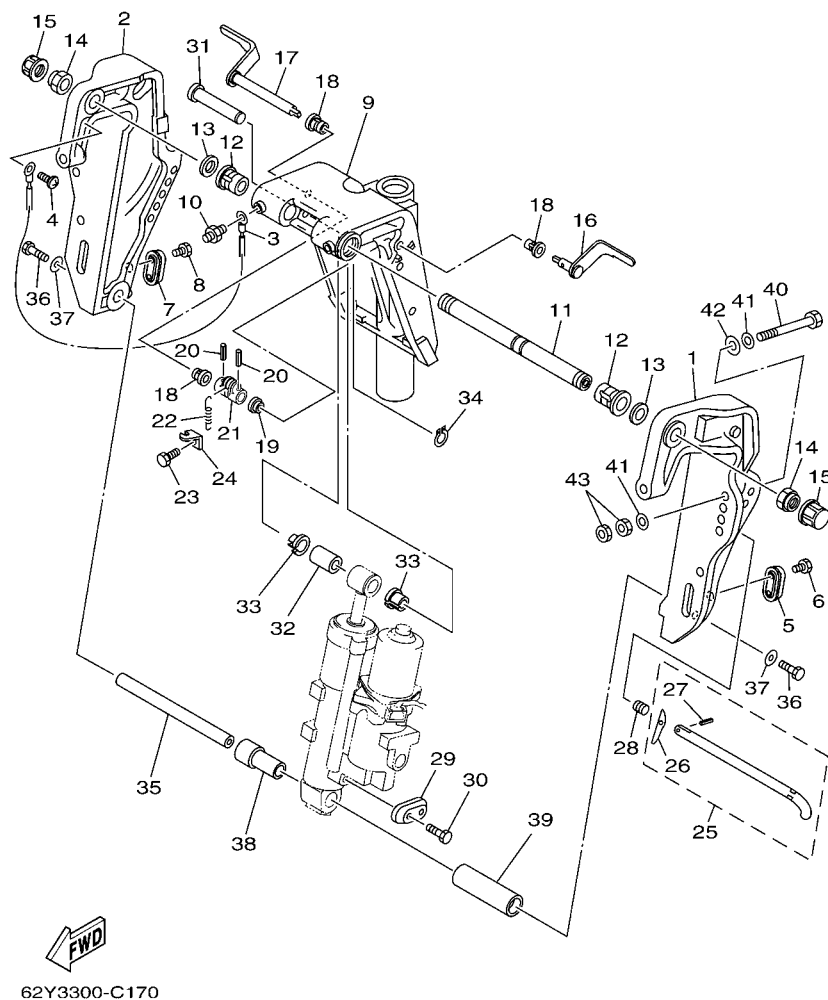


62Y3300-C160

FIG. 16 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
28	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1			
29	62Y-43170-10-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1			
30	663-45251-00	ANODE ANODE	1			
31	90152-06M01	SCREW, COUNTERSUNK VIS, TETE NOYEE	1			
32	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE	1			
33	69D-43631-00	LEVER, TILT LEVIER, INCLINAISON	1			
34	682-43318-01	COVER CAPUCHON	1			
35	97095-06010	BOLT BOULON	1			
36	69D-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1			
37	90387-16003	COLLAR COLLERETTE	1			
38	90387-16004	COLLAR COLLERETTE	2			
39	93410-16006	CIRCLIP CLIPS	2			
40	62Y-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1			
41	97080-08016	BOLT BOULON	2			
42	90201-08M04	WASHER, PLATE RONDELLE, PLATE	2			
43	90387-18002	COLLAR COLLERETTE	1			
44	90387-18003	COLLAR COLLERETTE	1			
45	90101-12M65	BOLT BOULON	4			
46	92995-12200	WASHER RONDELLE	8			
47	90201-12426	WASHER, PLATE RONDELLE, PLATE	4			
48	95380-12600	NUT ECROU	8			



62Y3300-C170

FIG. 17 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-43111-00-4D	BRACKET, CLAMP PRESSE		1	1	
2	62Y-43112-00-4D	BRACKET, CLAMP PRESSE		1	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4		1	1	
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE		1	1	
5	65W-45251-00	ANODE ANODE		1	1	
6	90101-06020	BOLT BOULON		2	2	
7	65W-45251-00	ANODE ANODE		1	1	
8	90101-06020	BOLT BOULON		2	2	
9	63D-43311-13-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1		1	1	
10	93700-06M03	NIPPLE, GREASE PION		3	3	
11	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE		1	1	
12	90386-22M15	BUSH DOUILLE		2	2	
13	90201-22M03	WASHER, PLATE RONDELLE, PLATE		2	2	
14	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT		2	2	
15	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE		2	2	
16	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE		1	1	
17	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE		1	1	
18	90386-10M16	BUSH DOUILLE		3	3	
19	90386-10025	BUSH DOUILLE		1	1	
20	91690-30020	PIN, SPRING AGRAFFE		2	2	
21	6G5-43148-10	COLLAR, DISTANCE ENTRETOISE		1	1	
22	90506-20011	SPRING, TENSION RESSORT, TENSION		1	1	
23	97095-06010	BOLT BOULON		1	1	
24	6G5-43144-00	HOOK, SPRING CROCHET		1	1	
25	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)		1	1	
26	688-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON		1	1	
27	91690-30012	PIN, SPRING AGRAFFE		1	1	





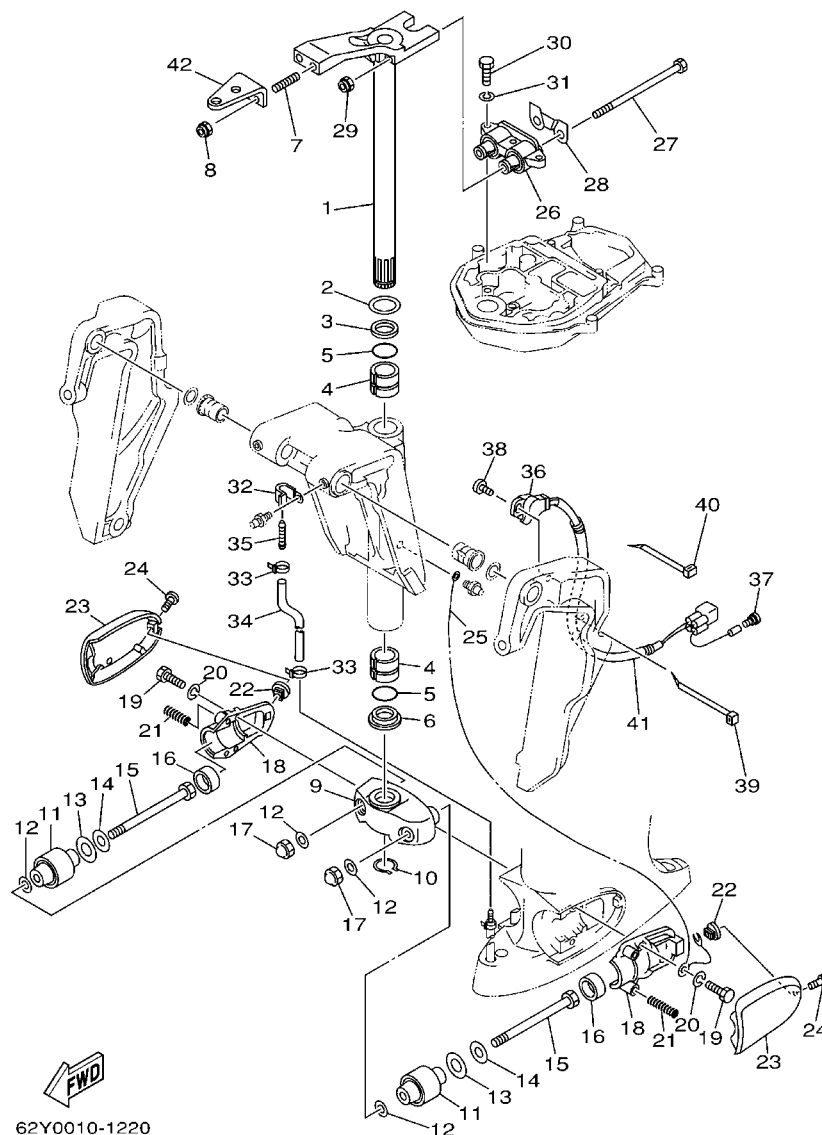


FIG. 18 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	63D-42510-12-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	1	
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	1	1	
3	90386-30M78	BUSH DOUILLE	1	1	1	
4	90386-30M77	BUSH DOUILLE	2	2	2	
5	93210-29M94	O-RING JOINT TORIQUE	2	2	2	
6	90386-30M60	BUSH DOUILLE	1	1	1	
7	90116-10175	BOLT, STUD GOUJON	2	2	2	
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	
9	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	
10	93410-28M06	CIRCLIP CLIPS	1	1	1	
11	62Y-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2	
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	4	4	
13	90202-21100	WASHER, PLATE RONDELLE, PLATE	2	2	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	2	2	
15	90109-12261	BOLT BOULON	2	2	2	
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	2	2	2	
17	95380-12800	NUT, CROWN ECROU, BORGNE	2	2	2	
18	663-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2	2	
19	97075-08025	BOLT BOULON	4	4	4	
20	92995-08100	WASHER RONDELLE	4	4	4	
21	90501-14M08	SPRING, COMPRESSION RESSORT, COMPRESSION	4	4	4	
22	90179-06066	NUT ECROU	2	2	2	
23	62Y-44553-01-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	2	2	2	
24	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	
25	697-82127-01	WIRE, LEAD 2 FIL 2	1	1	1	
26	67C-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1		F50A F50A
	62Y-44514-10-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL			1	FT50C FT50C

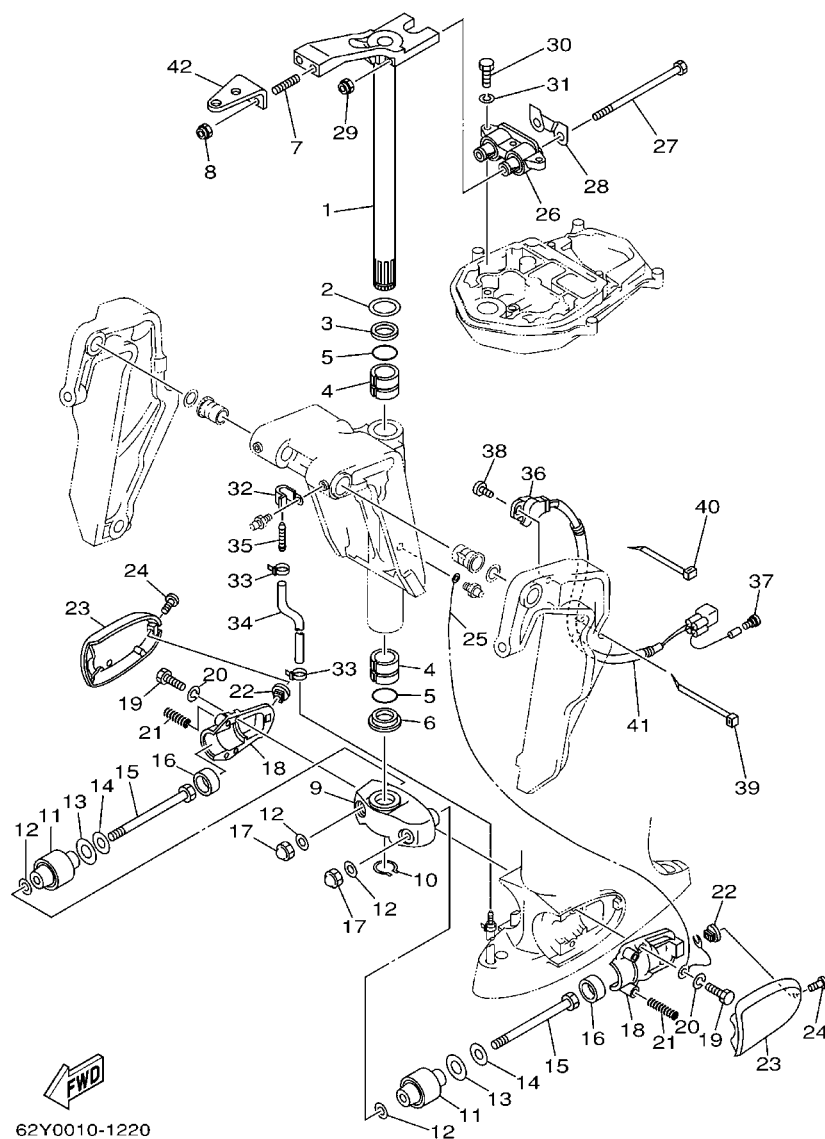
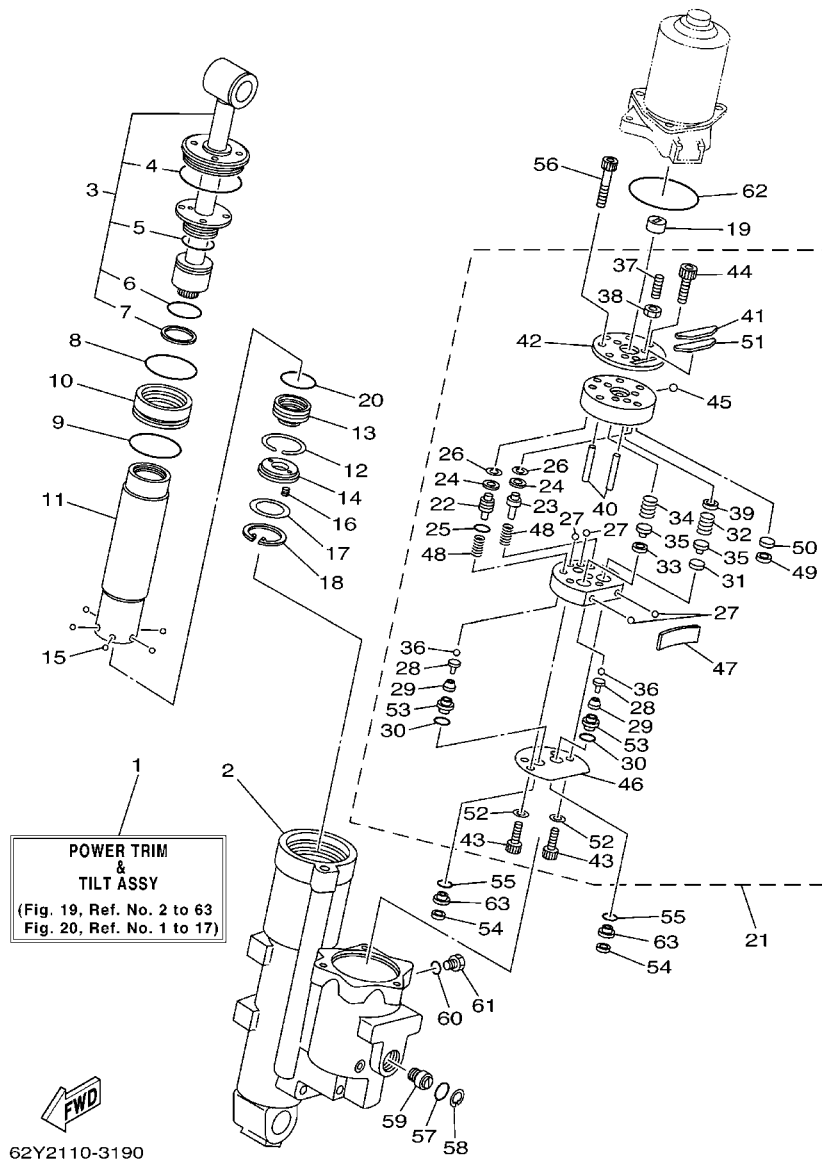


FIG. 18 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
27	90101-08M15	BOLT BOULON	2	2	2	
28	66T-44526-30	PLATE PLAQUE	1	1	1	
29	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	
30	97075-08030	BOLT BOULON	3	3	3	
31	92995-08100	WASHER RONDELLE	3	3	3	
32	90465-06M86	CLAMP BRIDE	1	1	1	
33	90465-11M10	CLAMP BRIDE	2	2	2	
34	90445-07MF1	HOSE (L570) DURITE (L570)	1	1	1	
35	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1	1	
36	63D-83672-01	TRIM SENDER INCLINER RACCORD		1	1	
37	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL		1	1	
38	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE		2	2	
39	90465-13M18	CLAMP BRIDE		1	1	
40	90465-11M10	CLAMP BRIDE		1	1	
41	90446-17M91	HOSE DURITE		1	1	
42	63D-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1	1	1	STEERING GUIDE



**FIG. 19 POWER TRIM & TILT ASSY 1**

**PUISSANCE PARER ET INCLINER 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)		1	1	
2	62Y-4380K-01	CYLINDER, TILT SUB ASSY CYLINDRE		1	1	
3	62X-43810-01	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS.)		1	1	
4	62X-43861-00	.O-RING .JOINT TORIQUE		1	1	
5	62X-43862-00	.O-RING .JOINT TORIQUE		1	1	
6	93210-29375	.O-RING .JOINT TORIQUE		1	1	
7	62X-43871-00	.RING, BACK UP .SEGMENT		1	1	
8	93210-44383	O-RING JOINT TORIQUE		1	1	
9	93210-48214	O-RING JOINT TORIQUE		1	1	
10	62X-4388A-00	PISTON, TRIM PISTON		1	1	
11	62Y-22471-00	CYLINDER, SHOCK ABSORBER CYLINDRE, AMORTISSEUR		1	1	
12	67F-43875-00	RING, SNAP RESSORT		1	1	
13	69W-4381B-00	FREE PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)		1	1	
14	62X-43899-00	PLATE STOPPER PLAQUETTE		1	1	
15	93503-16003	BALL BILLES		6	6	
16	62X-4384H-00	SPRING RESSORT		2	2	
17	1UF-22434-00	PLATE, VALVE 1 PLATEAU, SOUPAPE 1		1	1	
18	62X-43875-00	RING, SNAP RESSORT		1	1	
19	6H1-43831-10	CONNECTOR, SHAFT RACCORD		1	1	
20	93210-29375	O-RING JOINT TORIQUE		1	1	
21	62Y-43830-01	GEAR PUMP ASSY POMPE A PIGNON (ENS.)		1	1	
22	69J-43841-00	.PISTON, SHUTTLE .PISTON		1	1	
23	69J-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2		1	1	
24	69A-4384F-00	.SEAL, MAIN VALVE .JOINT		2	2	
25	6H1-43883-00	.O-RING .JOINT TORIQUE		1	1	
26	99001-03600	.CIRCLIP .CIRCLIP		2	2	
27	93505-32038	.BALL .BILLE		4	4	

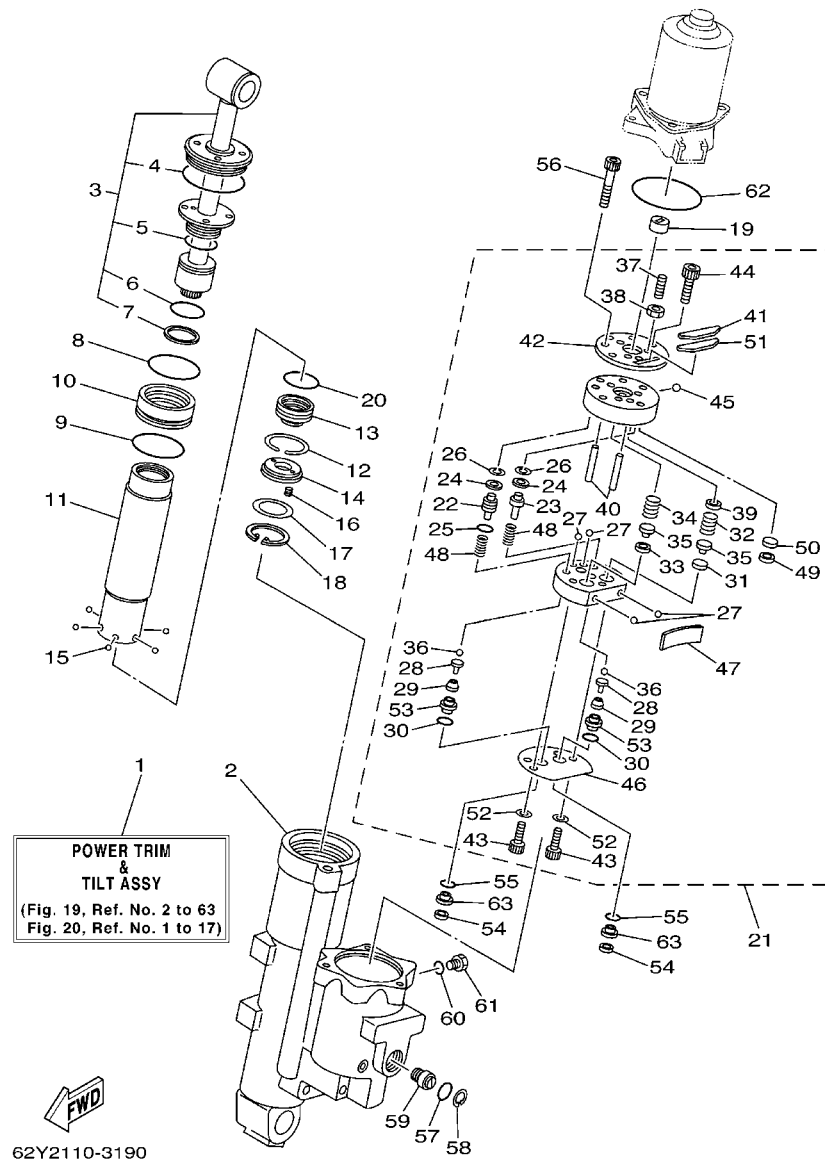


FIG. 19 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
28	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE		2	2	
29	69J-43853-00	.SPRING, MAIN VALVE .RESSORT		2	2	
30	69J-4389J-00	.O-RING .JOINT TORIQUE		2	2	
31	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT		1	1	
32	62Y-43855-00	.SPRING, UP RELIEF .RESSORT		1	1	
33	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT		1	1	
34	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT		1	1	
35	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE		2	2	
36	93505-32038	.BALL .BILLE		2	2	
37	92A08-03110	.SCREW SET .VIS		1	1	
38	95307-03600	.NUT .ECROU		1	1	
39	62Y-4382A-00	.ADAPTOR 1 .ADAPTEUR 1		1	1	
40	93604-26256	.PIN, DOWEL .CLAVETTE		2	2	
41	62Y-43816-00	.FILTER 1 .FILTRE 1		1	1	
42	62Y-4382L-00	.CAP, RELIEF VALVE .CAPUCHON		1	1	
43	91318-05020	.BOLT .BOULON		2	2	
44	91318-05008	.BOLT .BOULON		2	2	
45	93501-08001	.BALL .BILLE		1	1	
46	69W-4384G-00	.SEAL, RELIEF VALVE .JOINT		1	1	
47	62Y-43854-00	.SPRING, MANUAL RELEASE .RESSORT		1	1	
48	69J-43894-00	.SPRING, SHUTTLE RETURN .RESSORT		2	2	
49	62Y-4387J-00	.WASHER, SPECIAL 2 .RONDELLE		1	1	
50	62Y-22434-00	.PLATE, VALVE 1 .PLATEAU, SOUPAPE 1		1	1	
51	62Y-43871-00	.RING, BACK UP .SEGMENT		1	1	
52	62Y-4387G-00	.WASHER .RONDELLE		2	2	
53	69J-43893-00	.WASHER .RONDELLE		2	2	
54	6H1-43816-00	FILTER 1 FILTRE 1		2	2	



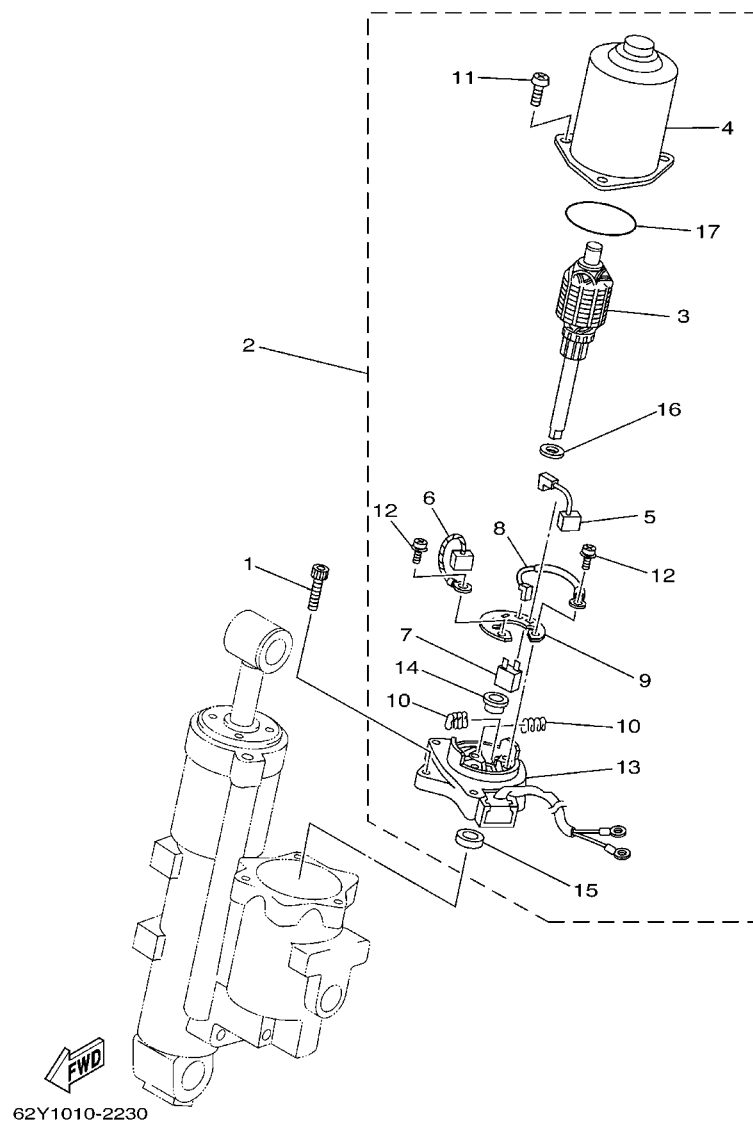
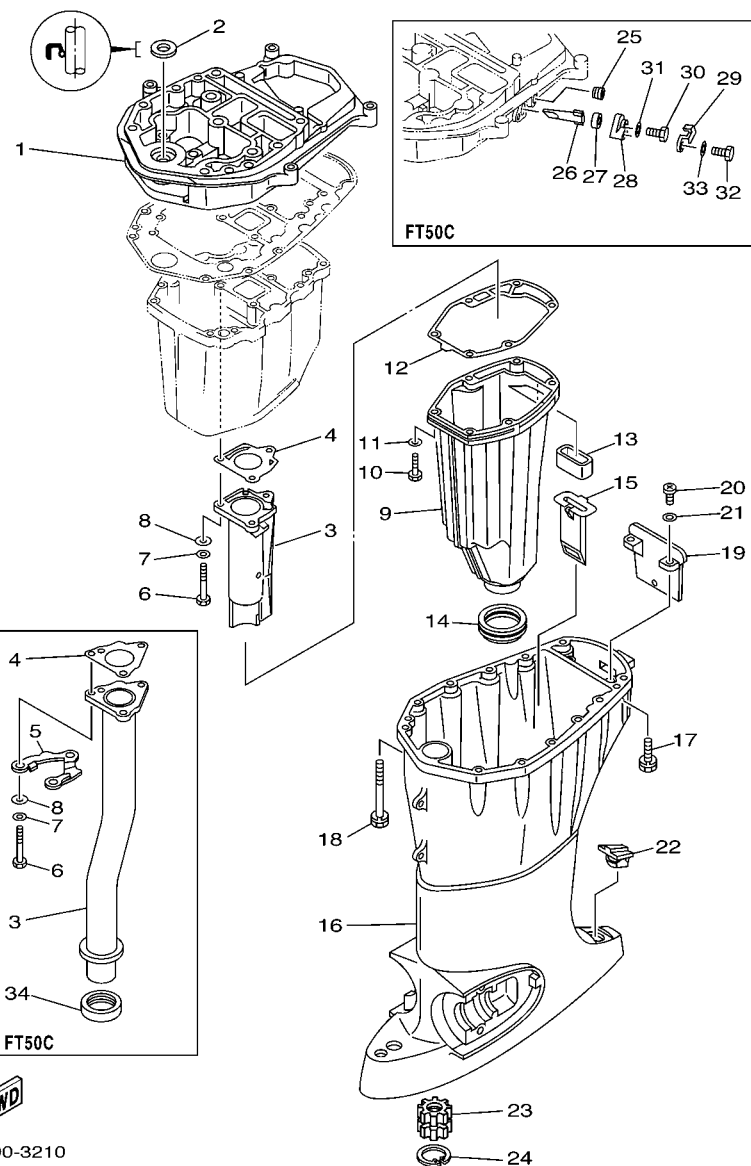


FIG. 20 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62X-43888-00	BOLT, SOCKET BOULON		3	3	
2	62Y-43880-01	MOTOR ASSY MOTEUR (ENS.)		1	1	
3	62Y-43805-00	.ARMATURE ASSY .INDUIT (ENS.)		1	1	
4	62X-43804-01	.STATOR ASSY .STATOR (ENS.)		1	1	
5	62Y-43892-00	.BRUSH 2 .BALAI 2		1	1	
6	62Y-43891-00	.BRUSH 1 .BALAI 1		1	1	
7	62Y-82181-01	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET		1	1	
8	62X-43807-00	.WIRE SUB ASSY .AUXILIAIRE CABLE (ENS.)		1	1	
9	69W-4380F-00	.PLATE, BRUSH HOLDER .PLAQUE		1	1	
10	62X-4386K-00	.SPRING, BRUSH .RESSORT, BALAI		2	2	
11	97880-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		3	3	
12	97602-04216	.SCREW, PAN HEAD WITH WASHER .VIS		2	2	
13	62Y-43881-00	.FRAME, END .BATI		1	1	
14	62X-4380H-00	.METAL .METAL		1	1	
15	93102-08414	.OIL SEAL .JOINT SPY		1	1	
16	90201-083J8	.WASHER, PLATE .RONDELLE, PLATE		1	1	
17	93210-52449	.O-RING .JOINT TORIQUE		1	1	



62Y2300-3210

FIG. 21 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-41137-11-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1		F50A
	64J-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT			1	F50A
2	93103-18011	OIL SEAL JOINT SPY	1	1	1	FT50C
3	67C-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1		F50A
	64J-41131-10	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT			1	F50A
4	67C-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	1		FT50C
	64J-41133-10	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT			1	FT50C
5	64J-41116-00	PROTECTOR PROTECTEUR			1	FT50C
6	97075-06050	BOLT BOULON	3	3	3	FT50C
7	92995-06600	WASHER RONDELLE	3	3	3	
8	90201-06015	WASHER, PLATE RONDELLE, PLATE	3	3	3	
9	62Y-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1		F50A
	64J-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1			1	F50A
10	97075-06025	BOLT BOULON	6	6	6	FT50C
11	92995-06600	WASHER RONDELLE	6	6	6	FT50C
12	62Y-41134-01	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	
13	62Y-45127-00	SEAL JOINT	1	1	1	
14	663-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	
15	64J-77123-00	GUIDE 1 GUIDE 1			1	FT50C
16	62Y-45111-21-4D	CASING, UPPER FOURREAU	1	1	1	FT50C
17	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
18	90119-08M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	
19	62Y-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1	1	
20	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
21	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
22	6H3-45155-00	CAP CAPUCHON	1	1	1	
23	69W-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1	1	





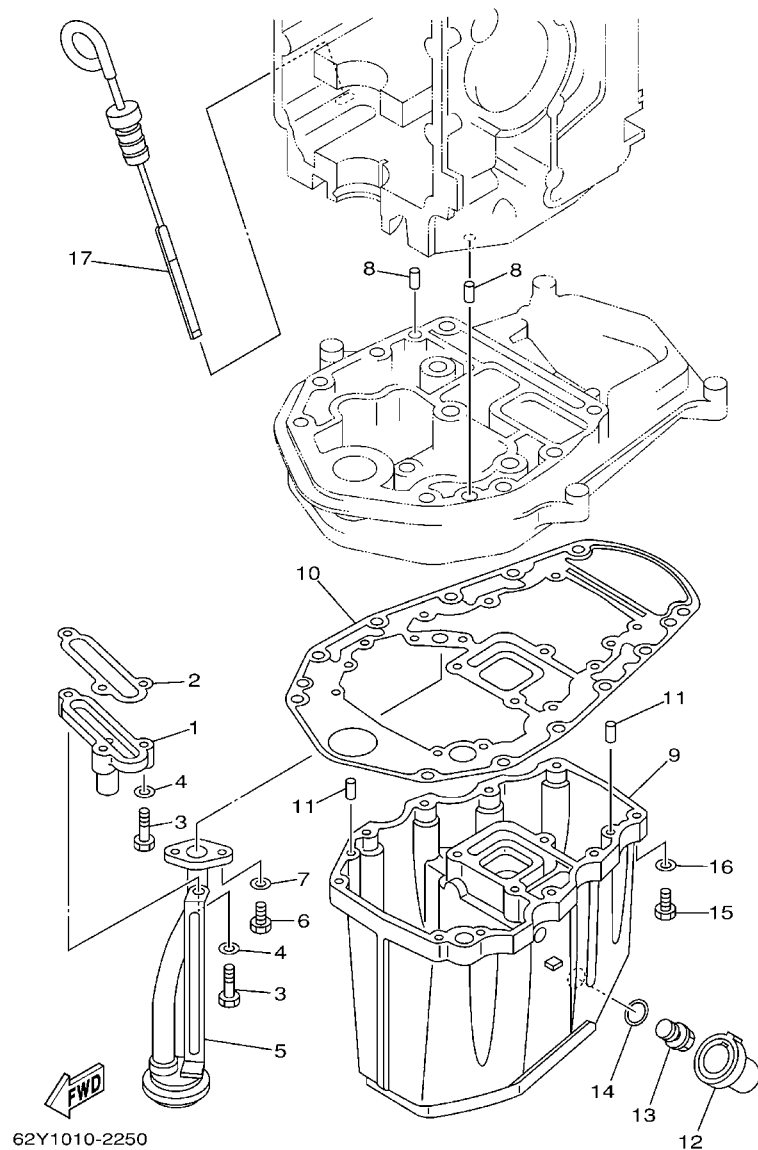


FIG. 22 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-11575-00	RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR	1	1	1	
2	62Y-13475-00	GASKET JOINT	1	1	1	
3	97013-06025	BOLT BOULON	3	3	3	
4	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	
5	62Y-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	
6	97013-06016	BOLT BOULON	2	2	2	
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
8	93608-12M05	PIN, DOWEL AXE	2	2	2	
9	62Y-15311-02-5B 64J-15311-01-5B	OIL PAN VENTILATEUR D'HUILE OIL PAN VENTILATEUR D'HUILE	1	1	1	F50A F50A FT50C FT50C
10	69W-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	1	1	
11	93606-12019	PIN, DOWEL GOUPILLE	4	4	4	
12	62Y-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	1	1	
13	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	
14	90430-14M09	GASKET JOINT	1	1	1	
15	97075-06025	BOLT BOULON	10	10	10	
16	92995-06600	WASHER RONDELLE	10	10	10	
17	62Y-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1	1	

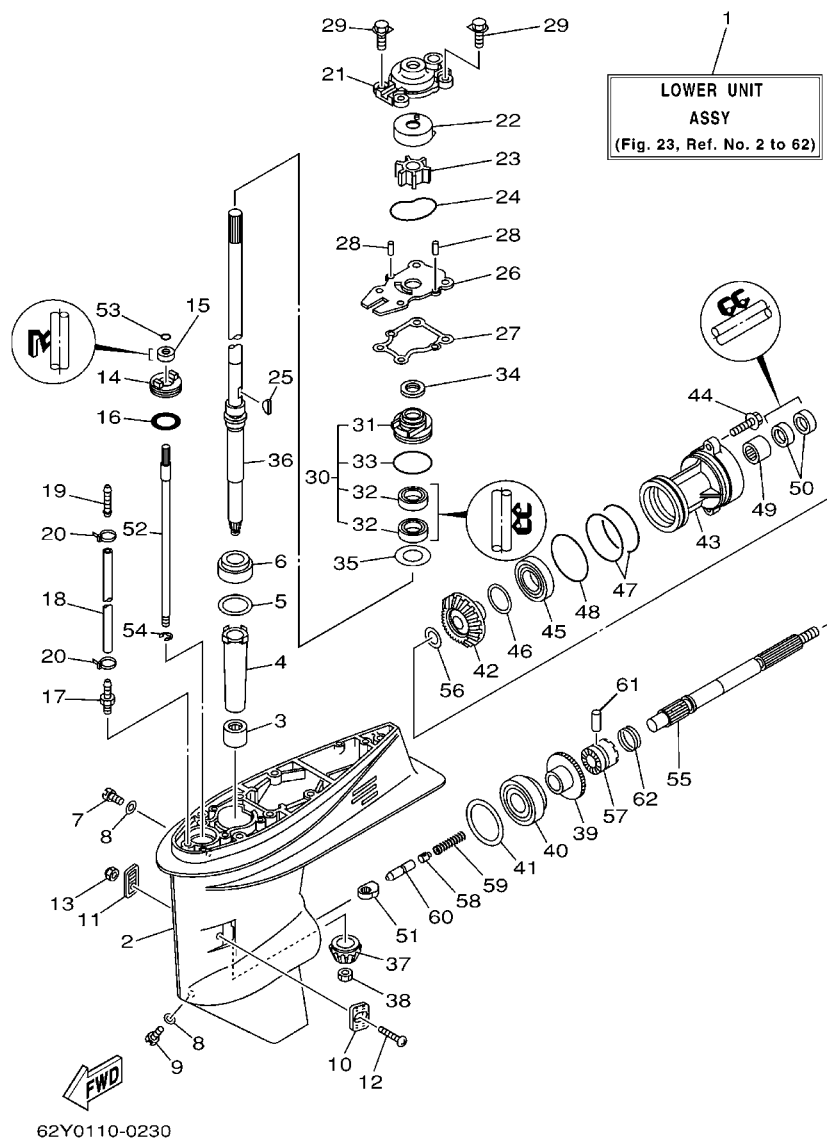


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-45300-30-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		F50A- L F50A- L
2	62Y-45301-00-4D	CASING, LOWER BEQUILLE	1	1		
3	93315-32224	BEARING ROULEMENT	1	1		
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1		
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR UR
6	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR UR
7	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR UR
8	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR UR
9	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR UR
10	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR UR
11	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR UR
12	93332-00001	BEARING ROULEMENT	1	1		
13	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1		
14	90430-08020	GASKET JOINT	2	2		
15	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1		
16	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1		
17	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1		
18	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1		
19	95380-05600	NUT ECROU	1	1		
20	63D-45321-00	PLATE PLAQUETTE	1	1		
21	93106-09014	OIL SEAL JOINT SPY	1	1		
22	93210-33MG4	O-RING JOINT TORIQUE	1	1		
23	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1		
24	90445-07M31	HOSE (L200) DURITE (L200)	1	1		L L
25	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	1		
26	90465-11M10	CLAMP BRIDE	2	2		
27	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		

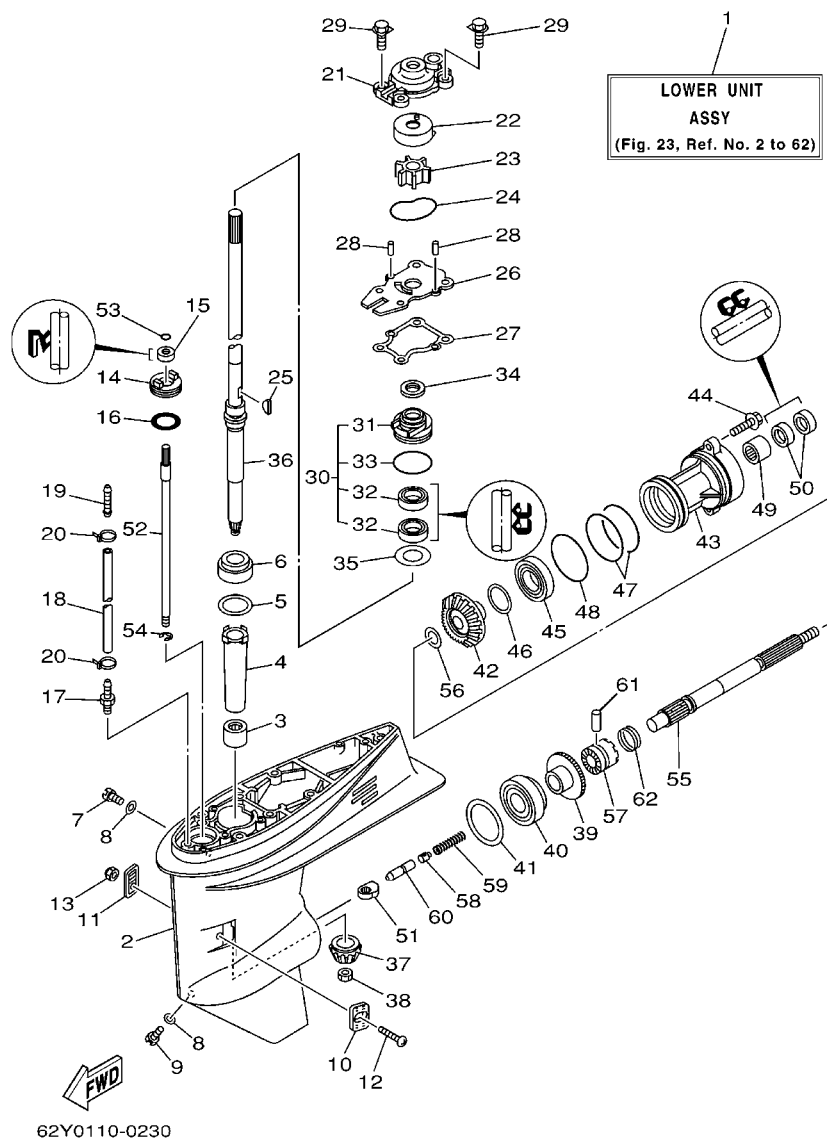


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	1		
23	6H3-44352-00	IMPELLER TURBINE	1	1		
24	93210-59MG7	O-RING JOINT TORIQUE	1	1		
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1		
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1		
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1		
28	93604-08062	PIN, DOWEL CLAVETTE	2	2		
29	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4		
30	63D-W4434-00	WATER PUMP HOUSING ASSY CORPS ENS., POMPE A EAU	1	1		
31	63D-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
32	93101-25M57	OIL SEAL JOINT SPY	2	2		
33	93210-48MG8	O-RING JOINT TORIQUE	1	1		
34	63D-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1		
35	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1	1		
36	62Y-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		L L
37	6H4-45551-01	PINION PIGNON D'ATTAQUE	1	1		
38	90170-12138	NUT ECROU	1	1		
39	6H4-45560-01	GEAR PIGNON	1	1		
40	93332-00003	BEARING ROULEMENT	1	1		
41	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR UR
41	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR UR
41	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR UR
41	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR UR
41	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR UR
41	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR UR
41	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR UR
42	62Y-45571-00	GEAR PIGNON	1	1		

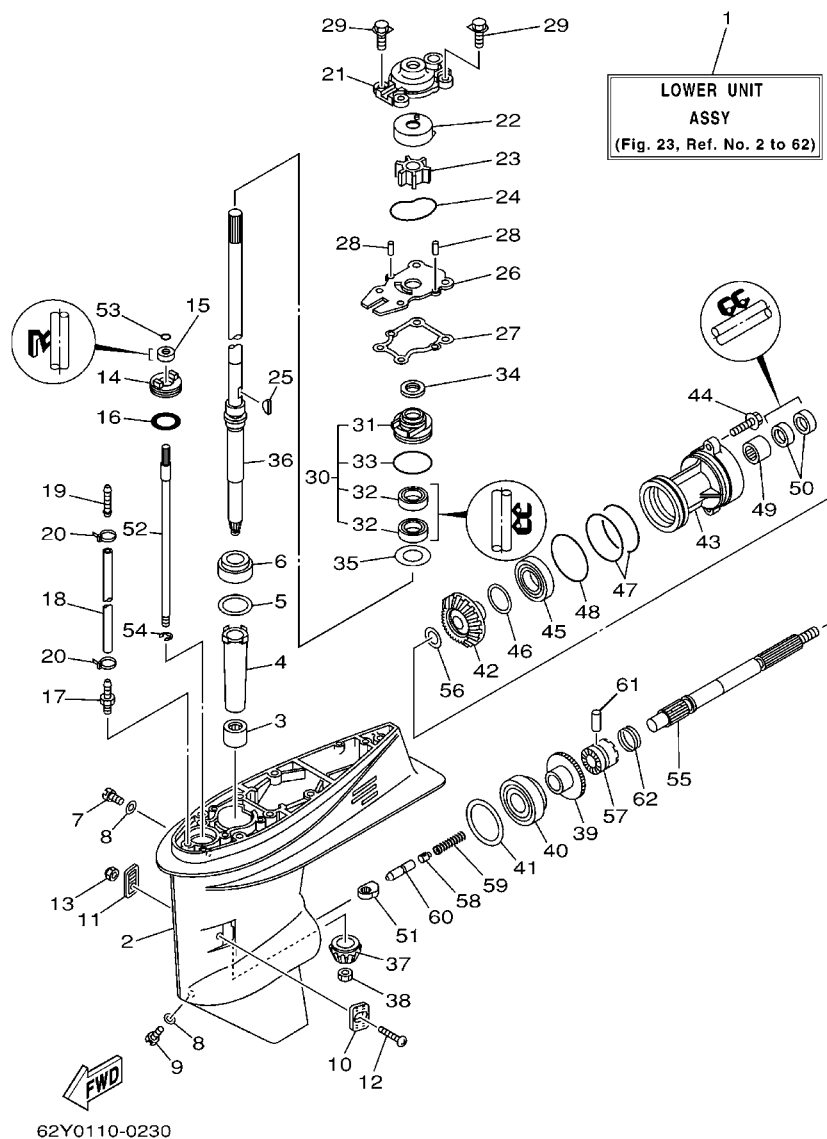
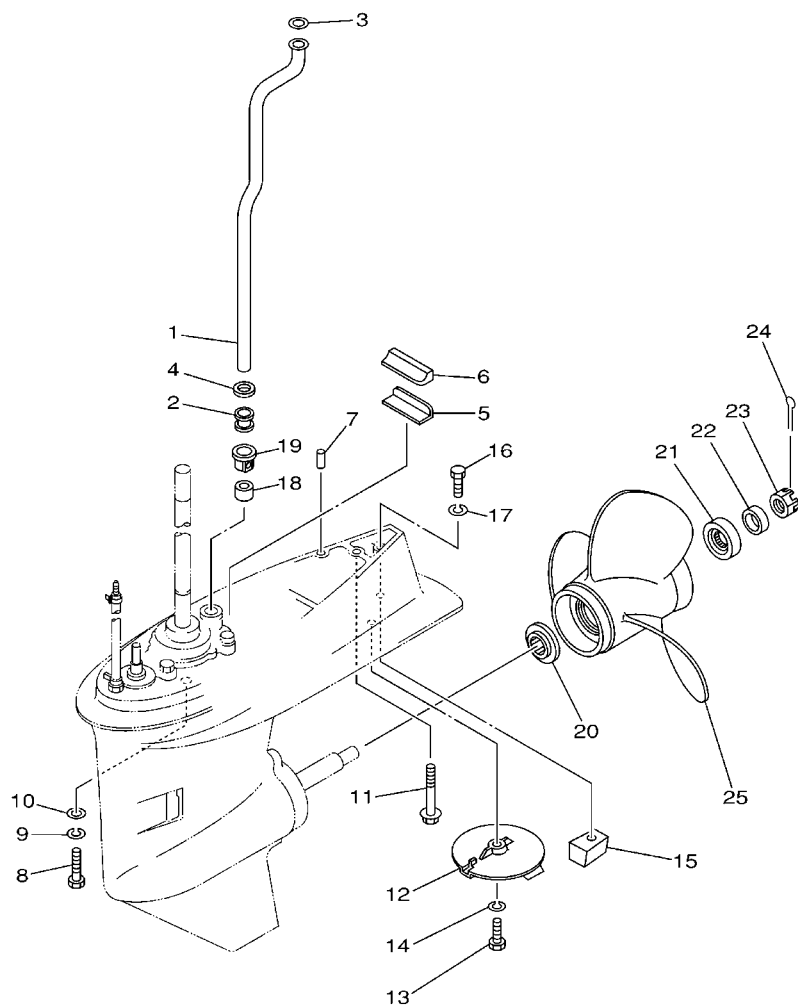


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
43	63D-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1		
44	90105-08M61	BOLT, FLANGE BOULON	2	2		
45	93306-001U1	BEARING ROULEMENT	1	1		
46	63D-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	63D-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR
---	63D-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	63D-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	63D-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR
	63D-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR
	63D-45577-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR
---	47	93210-74MG5	2	2		
	48	93210-69MG6	1	1		
	49	93317-22204	1	1		
	50	93101-22M00	2	2		
	51	62Y-44151-00	1	1		
---	52	63D-44144-00	1	1		
	53	93210-07003	1	1		
	54	99001-08600	1	1		
	55	63D-45611-00	1	1		
	56	90201-22429	1	1		
---	57	62Y-45631-00	1	1		
	58	663-45634-00	1	1		
	59	90501-18001	1	1		
	60	63D-45635-00	1	1		
	61	90250-06023	1	1		
---	62	67C-45633-00	1	1		

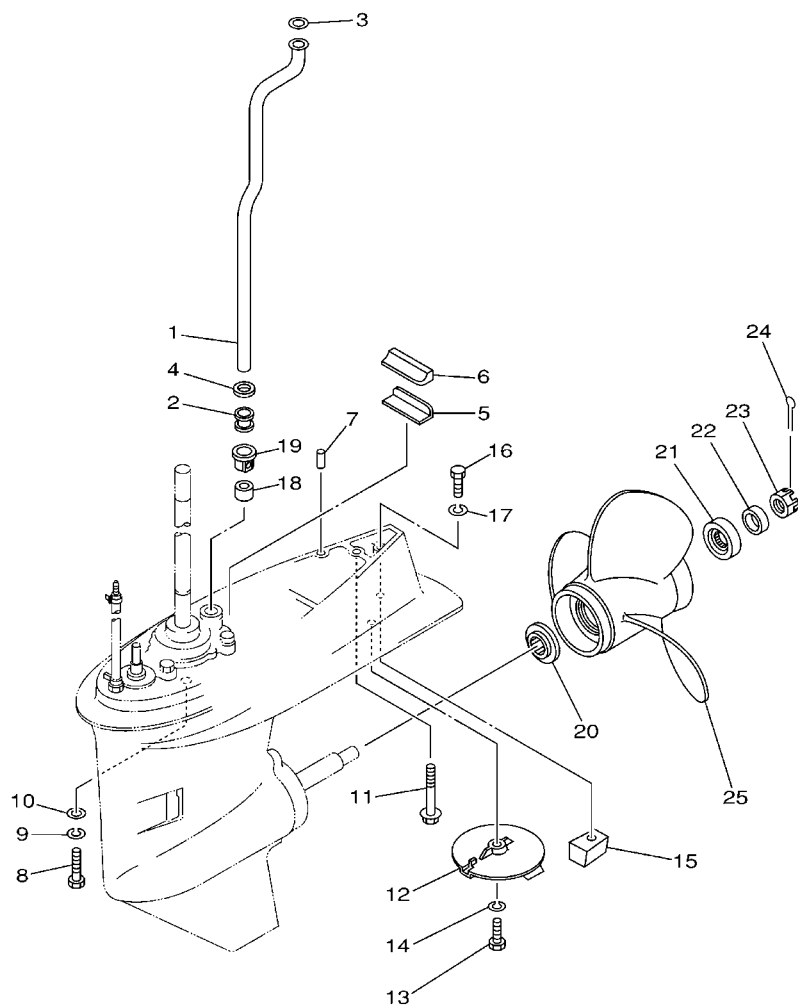


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FIG. 24 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50		REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU	1	1			L L
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1			
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	1			
4	90430-12072	GASKET JOINT	1	1			
5	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1			
6	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1			
7	93606-12019	PIN, DOWEL GOUPILLE	2	2			
8	97075-10040	BOLT BOULON	4	4			L L L L L L
9	92995-10100	WASHER RONDELLE	4	4			
10	92995-10600	WASHER RONDELLE	4	4			
11	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			L L
12	67C-45371-00	TAB-TRIM ANODE DERIVE	1	1			
13	97095-08025	BOLT BOULON	1	1			
14	92995-08100	WASHER RONDELLE	1	1			
15	67C-45251-00	ANODE ANODE	1	1			
16	97095-08035	BOLT BOULON	1	1			
17	92995-08100	WASHER RONDELLE	1	1			
18	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1			
19	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1			
20	663-45987-02	SPACER ENTRETOISE	1	1			
21	66T-45997-00	SPACER ENTRETOISE	1	1			
22	90389-22M01	BUSH DOUILLE	1	1			
23	90171-16011	NUT, CASTLE ECROU, CRENELE	1	1			
24	91490-30025	PIN, COTTER GOUPILLE	1	1			
25	69W-45945-00-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	1			UR UR
	69W-45947-00-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1	1			UR UR
	69W-45952-00-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	1			UR UR



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FIG. 24 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
25	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1	1		UR UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1	1		UR UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	1		UR UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1	1		UR UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1		UR UR
---	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	1		UR WITH LIP CUP UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1	1		UR WITH LIP CUP UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1	1		UR WITH LIP CUP UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1		UR WITH LIP CUP UR WITH LIP CUP
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1		UR UR
---	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1	1		UR UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1	1		UR UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1	1		UR UR
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1		UR UR
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	1		UR UR
---	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	1		UR UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1	1		UR UR
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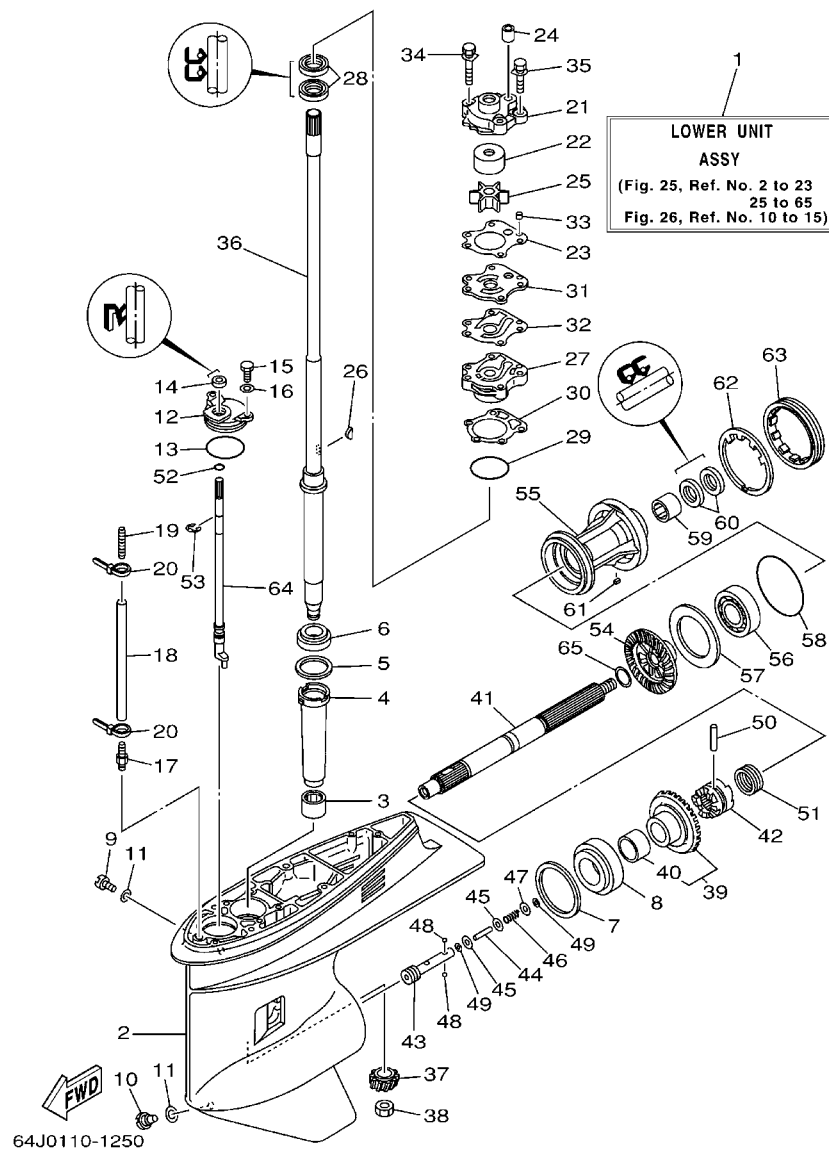


FIG. 25 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	64J-45300-30-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)			1	FT50C- L FT50C- L
2	67F-45301-00-4D	CASING, LOWER BEQUILLE			1	
3	93315-52563	BEARING ROULEMENT			1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR			1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	UR UR
688-45587-01-12		SHIM (T:0.12MM) CALE (T:0.12MM)			1	UR UR
688-45587-01-15		SHIM (T:0.15MM) CALE (T:0.15MM)			1	UR UR
688-45587-01-18		SHIM (T:0.18MM) CALE (T:0.18MM)			1	UR UR
688-45587-01-30		SHIM (T:0.30MM) CALE (T:0.30MM)			1	UR UR
688-45587-01-40		SHIM (T:0.40MM) CALE (T:0.40MM)			1	UR UR
688-45587-01-50		SHIM (T:0.50MM) CALE (T:0.50MM)			1	UR UR
6	93332-000U3	BEARING ROULEMENT			1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	UR UR
688-45567-01-12		SHIM (T:0.12MM) CALE (T:0.12MM)			1	UR UR
688-45567-01-15		SHIM (T:0.15MM) CALE (T:0.15MM)			1	UR UR
688-45567-01-18		SHIM (T:0.18MM) CALE (T:0.18MM)			1	UR UR
688-45567-01-30		SHIM (T:0.30MM) CALE (T:0.30MM)			1	UR UR
688-45567-01-40		SHIM (T:0.40MM) CALE (T:0.40MM)			1	UR UR
688-45567-01-50		SHIM (T:0.50MM) CALE (T:0.50MM)			1	UR UR
8	93332-00095	BEARING ROULEMENT			1	
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT			1	
10	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE			1	
11	90430-08020	GASKET JOINT			2	
12	688-45321-00	PLATE PLAQUETTE			1	
13	93210-49046	O-RING JOINT TORIQUE			1	
14	93106-09014	OIL SEAL JOINT SPY			1	
15	97095-06016	BOLT BOULON			2	

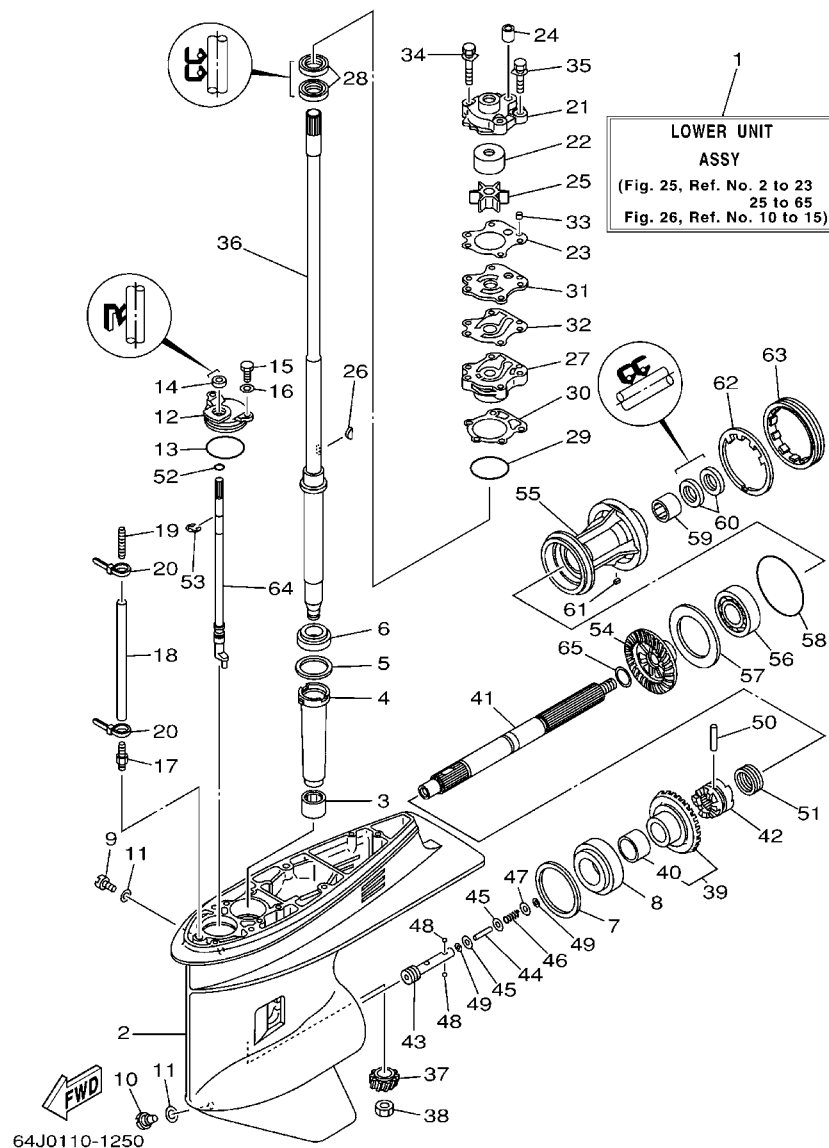


FIG. 25 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
16	92995-06600	WASHER RONDELLE			2	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU			1	
18	90445-07M31	HOSE (L200) DURITE (L200)			1	L L
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE			1	
20	90465-11M10	CLAMP BRIDE			2	
21	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU			1	
22	663-44322-00	INSERT, CARTRIDGE CUVETTE			1	
23	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU			1	
24	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU			1	
25	6H3-44352-00	IMPELLER TURBINE			1	
26	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE			1	
27	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU			1	
28	93101-23070	OIL SEAL JOINT SPY			2	
29	93210-46044	O-RING JOINT TORIQUE			1	
30	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU			1	
31	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE			1	
32	6H3-44324-A0	GASKET, CARTRIDGE JOINT			1	
33	93604-10M03	PIN, DOWEL CLAVETTE			2	
34	90119-08M33	BOLT, WITH WASHER BOULON, AVEC RONDELLE			2	
35	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE			2	
36	64J-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.			1	L L
37	64J-45551-00	PINION PIGNON D'ATTAQUE			1	
38	90170-16M01	NUT ECROU			1	
39	64J-45560-00	GEAR PIGNON			1	
40	93317-322V0	BEARING ROULEMENT			1	
41	67F-45611-01	SHAFT, PROPELLER ARBRE, HELICE			1	
42	67F-45631-00	CLUTCH, DOG CRABOT			1	



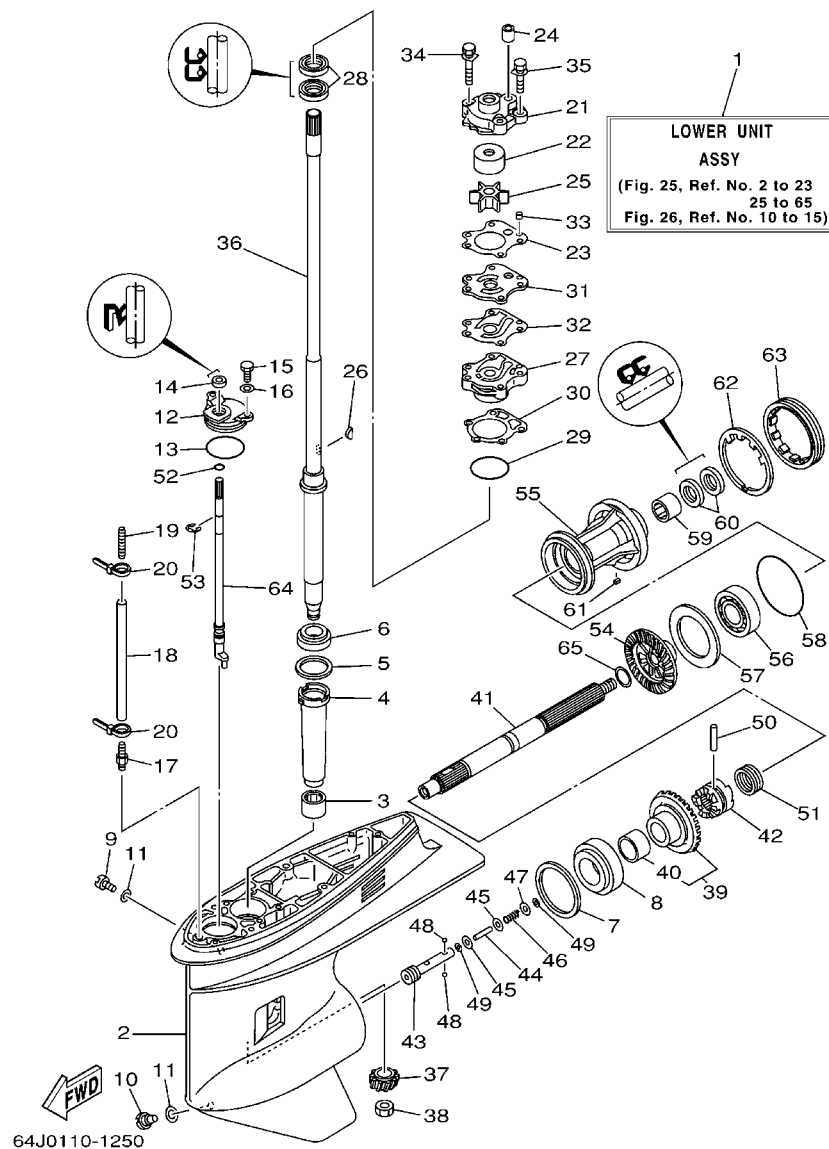
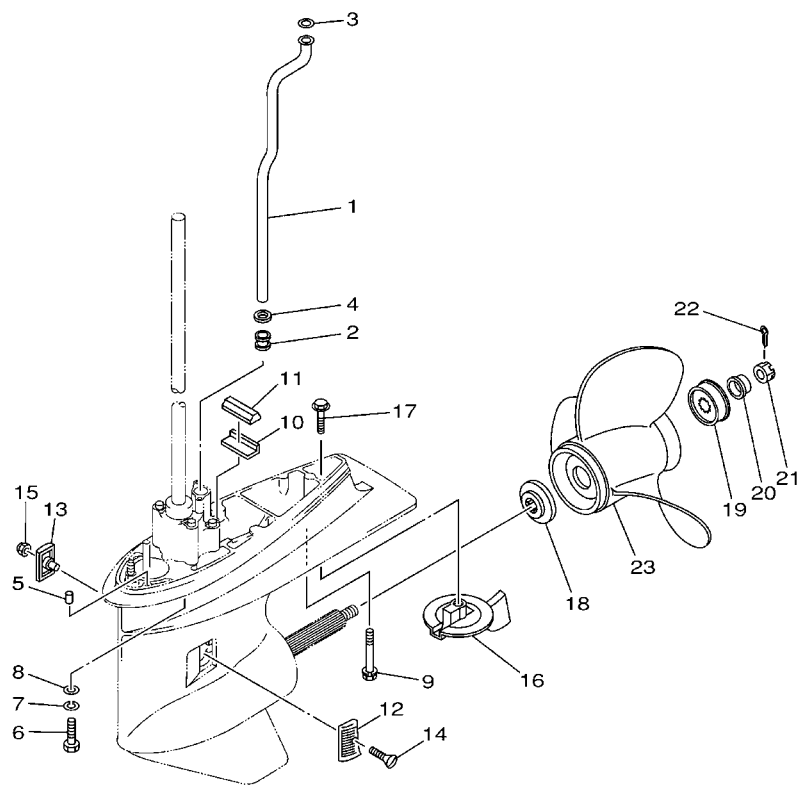


FIG. 25 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
43	67F-45634-00	SLIDE, SHIFT CONTRE-POUSOIR			1	
44	6H1-45668-00	SHAFT, FREE AXE			1	
45	6H1-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE			2	
46	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION			1	
47	90201-03313	WASHER, PLATE RONDELLE, PLATE			1	
48	93503-16003	BALL BILLES			2	
49	90183-02M03	NUT, SPRING ECROU, RESSORT			2	
50	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE			1	
51	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT			1	
52	93210-07003	O-RING JOINT TORIQUE			1	
53	99001-08600	CIRCLIP CIRCLIP			1	
54	67F-45571-00	GEAR PIGNON			1	
55	67F-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT			1	
56	93306-207U0	BEARING ROULEMENT			1	
57	67F-45576-00	WASHER, THRUST RONDELLE DE CALAGE			1	
58	93210-86M39	O-RING JOINT TORIQUE			1	
59	93317-325U0	BEARING ROULEMENT			1	
60	93101-25M03	OIL SEAL JOINT SPY			2	
61	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE			1	
62	688-45383-02	WASHER, CLAW FREIN D'ECROU			1	
63	688-45384-02	NUT ECROU			1	
64	64J-44150-00	SHIFT CAM ASSY CAME D'INVERSION			1	
65	90201-25M05	WASHER, PLATE RONDELLE, PLATE			1	



64J0100-1290

FIG. 26 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION 4

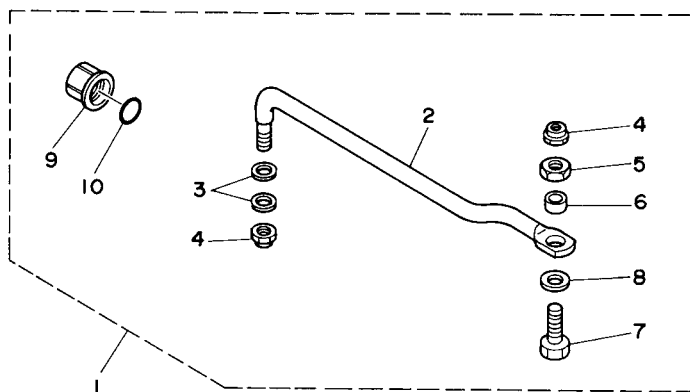
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU			1	L L
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU			1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE			1	
4	90430-12072	GASKET JOINT			1	
5	93606-12019	PIN, DOWEL GOUPILLE			2	
6	97075-10040	BOLT BOULON			4	L L L L L L
7	92995-10100	WASHER RONDELLE			4	
8	92995-10600	WASHER RONDELLE			4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE			1	
10	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC			1	
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC			1	
12	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU			1	
13	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU			1	
14	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE			1	
15	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			1	
16	67F-45371-00	TAB-TRIM ANODE DERIVE			1	
17	90105-10M67	BOLT, FLANGE BOULON			1	
18	688-45987-01	SPACER ENTRETOISE			1	
19	67F-45997-00	SPACER ENTRETOISE			1	
20	90389-25M00	BUSH DOUILLE			1	
21	90171-16011	NUT, CASTLE ECROU, CRENELE			1	
22	91490-40025	PIN, COTTER GOUPILLE			1	
23	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)			1	UR UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)			1	UR UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)			1	UR UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)			1	UR UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)			1	UR UR



## BOITIER D'HELICE TRANSMISSION 4

**B3**

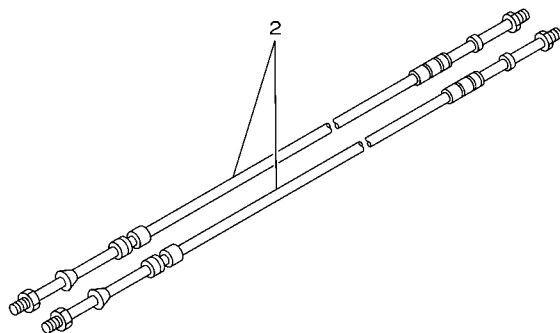
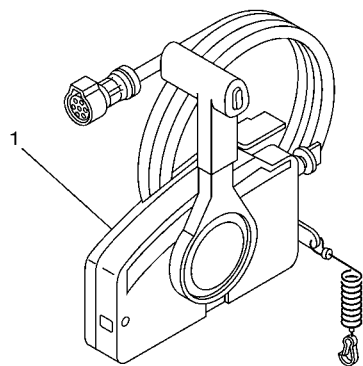




**FIG. 28 STEERING GUIDE**

## FIXATION DE DIRECTION

[illegible]



67M0100-8280

FIG. 29 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50		REMARKS REMARQUES
1	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	1		AP WITH PT/T SW. AP WITH PT/T SW.
2	701-48310-90	CABLE, REMOTE CONTROL L=11F CABLE, COMMANDE A DISTANCE:11F	2	2	2		UR UR
	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2	2	2		UR UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE:13F	2	2	2		UR UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	2		UR UR
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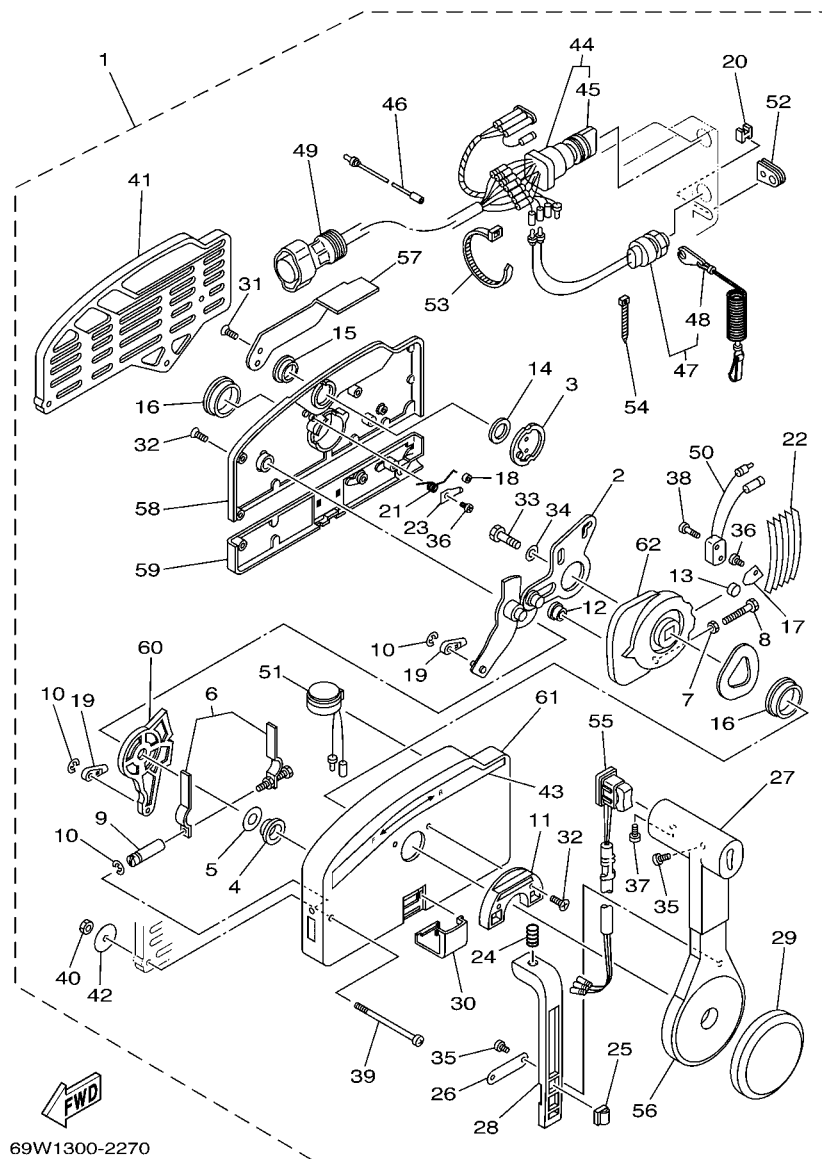


FIG. 30 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	1	AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1	1	
4	703-48235-00	.BUSHING .COUSSINET	1	1	1	
5	703-48268-00	.SPACER .ENTRETOISE	1	1	1	
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1	1	1	
7	95380-05600	.NUT .ECROU	1	1	1	
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1	1	1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1	1	
10	93430-06024	.CIRCLIP .CLIPS	3	3	3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1	1	
12	703-48252-00	.ROLLER, CAM .POULIE	1	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1	1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1	1	
15	703-48243-00	.BUSHING .COUSSINET	1	1	1	
16	703-48236-00	.BUSHING 1 .POULIE	2	2	2	
17	703-48189-00	.RETAINER .FLASQUE	1	1	1	
18	703-48234-00	.ROLLER, DETENT .POULIE	1	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2	2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1	1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1	1	
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5	5	
23	703-48246-00	.SPACER .ENTRETOISE	1	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1	1	
25	703-82594-00	.CLAMP .BRIDE	1	1	1	WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1	1	
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1	1	SINGLE SINGLE

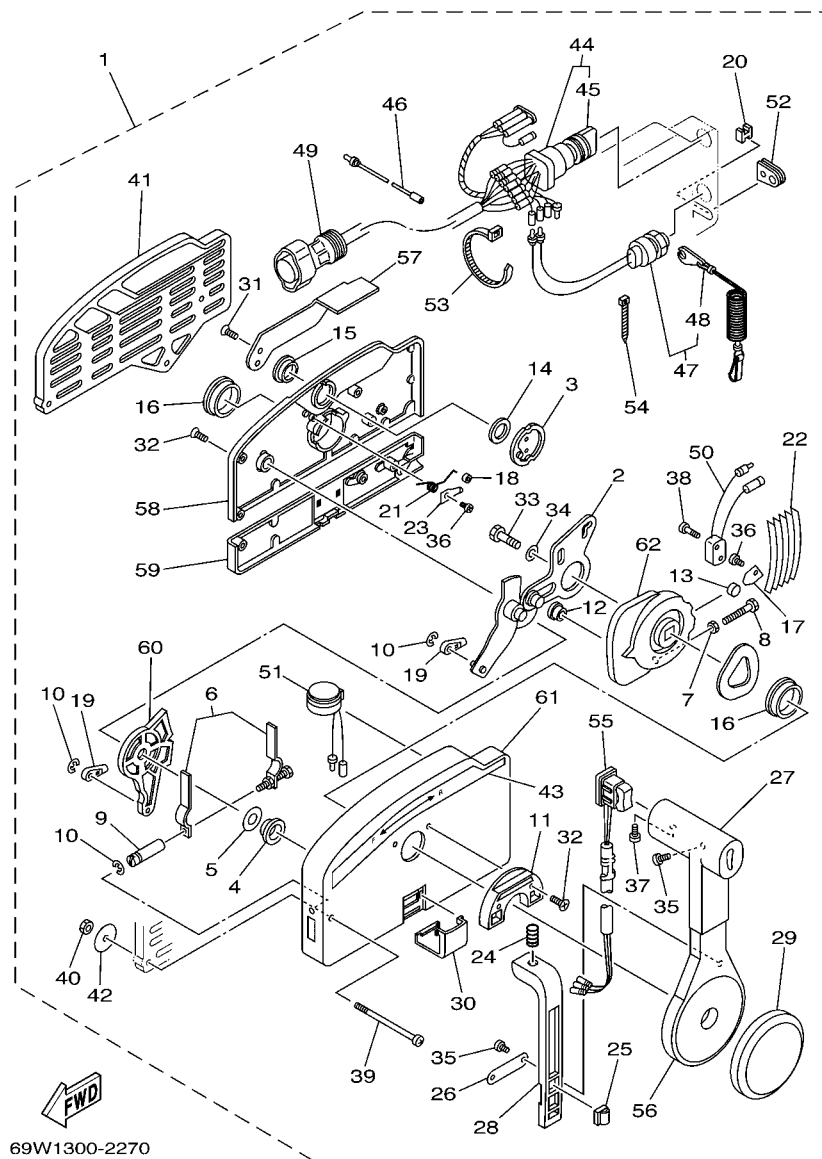
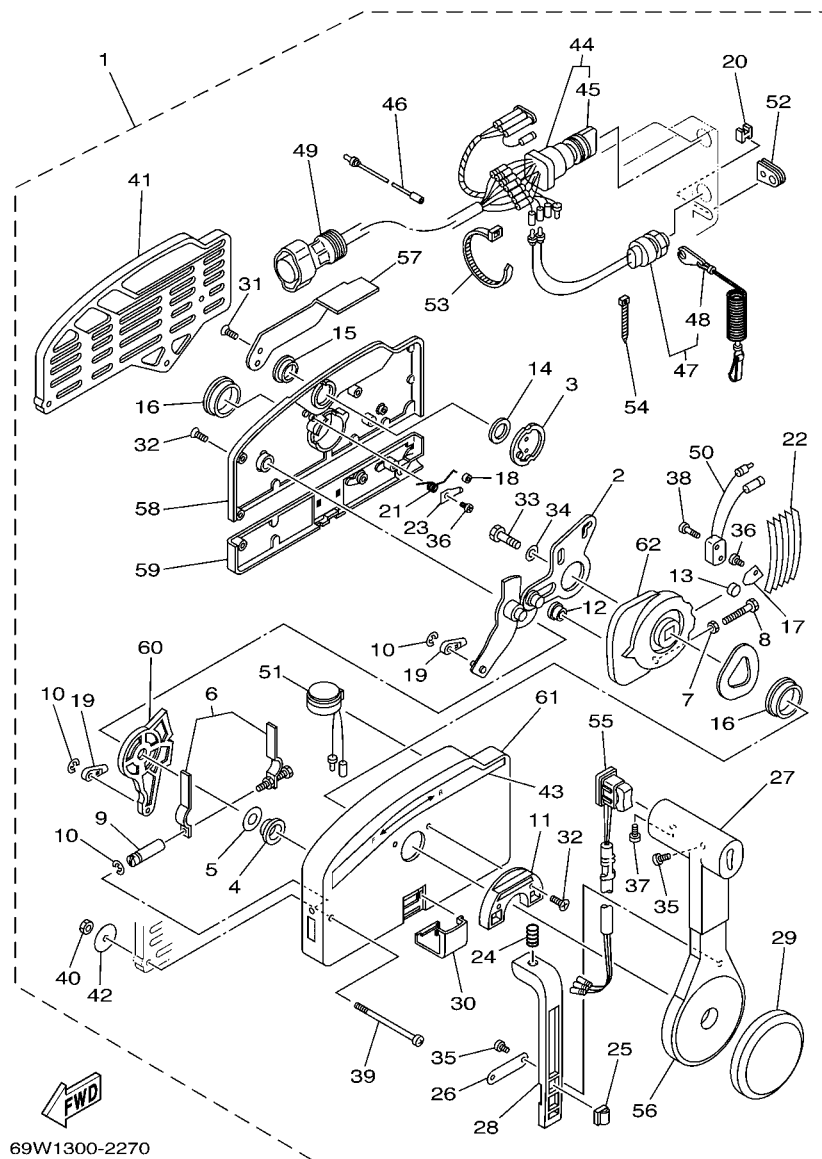


FIG. 30 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1	1	1	
29	703-48225-00	.COVER .COUVERCLE	1	1	1	
30	703-48219-00	.COVER, LEAD .COUVERCLE	1	1	1	
31	703-48281-00	.SCREW .VIS	2	2	2	
32	703-48282-00	.SCREW .VIS	7	7	7	
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1	1	1	
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	
35	98580-04010	.SCREW, PAN HEAD .VIS	3	3	3	
36	98580-04006	.SCREW, PAN HEAD .VIS	2	2	2	
37	98580-05010	.SCREW, PAN HEAD .VIS	1	1	1	
38	98580-03015	.SCREW, PAN HEAD .VIS	2	2	2	
39	703-48291-10	.SCREW (M6) .VIS (M6)	3	3	3	
40	95380-06600	.NUT, HEXAGON .ECROU	3	3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1	1	1	SINGLE SINGLE
42	701-48287-00	.WASHER .RONDELLE	3	3	3	
43	703-48215-00	.GRAPHIC .ADHESIF	1	1	1	
44	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	1	1	
45	703-82577-00	.CAP, KEY .CABOCHON	1	1	1	
46	703-82531-00	.WIRE, LEAD .FIL	1	1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	1	1	
48	682-82556-00	.STOPPER .PLAQUETTE	1	1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1	1	1	L:5M (10P) L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1	1	1	
51	703-83383-02	.BUZZER .RONFLEUR	1	1	1	
52	703-48284-10	.GROMMET .PASSE-FIL	1	1	1	
53	703-82591-00	.BAND .COLLIER	3	3	3	
54	703-82592-00	.BAND .COLLIER	1	1	1	

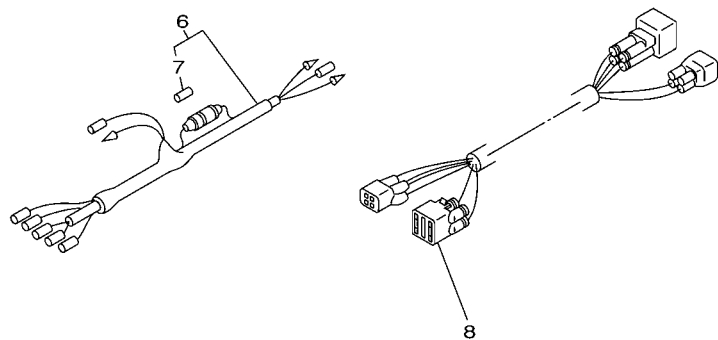




**FIG. 30 REMOTE CONTROL ASSY**

## BOITIER DE COMMANDE A DISTANCE

[illegible]



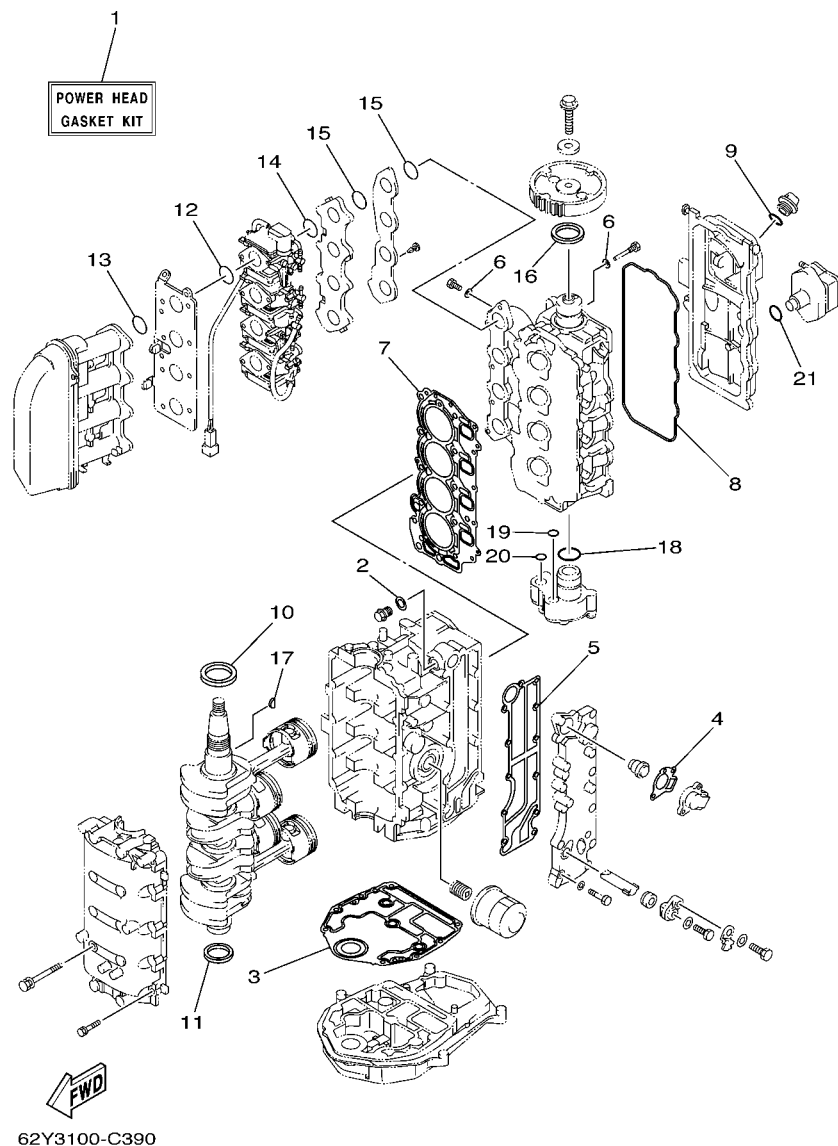
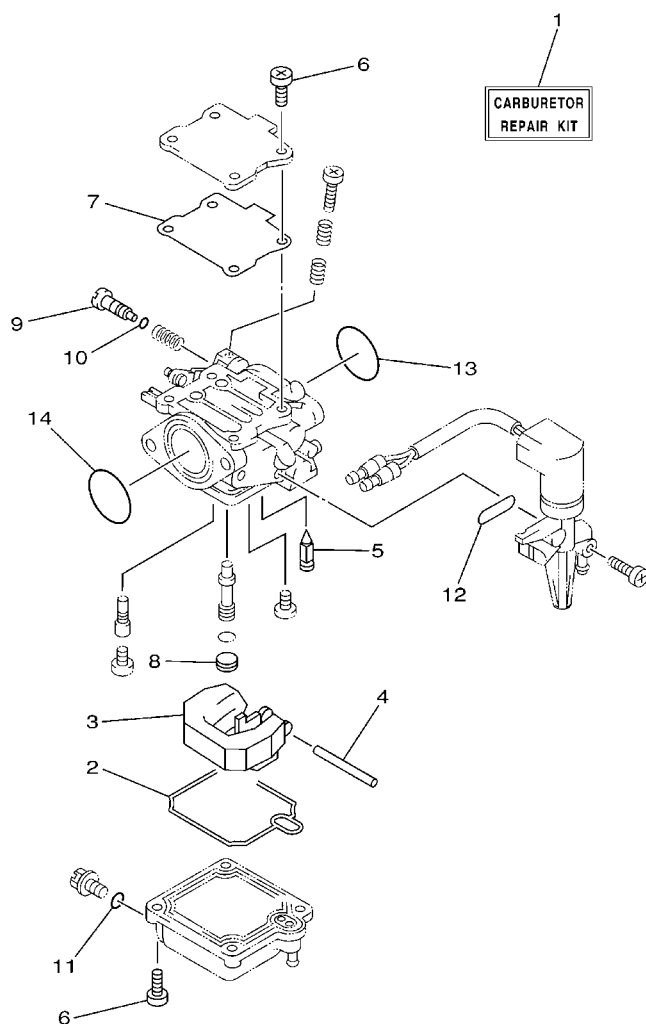


FIG. 32 REPAIR KIT 1

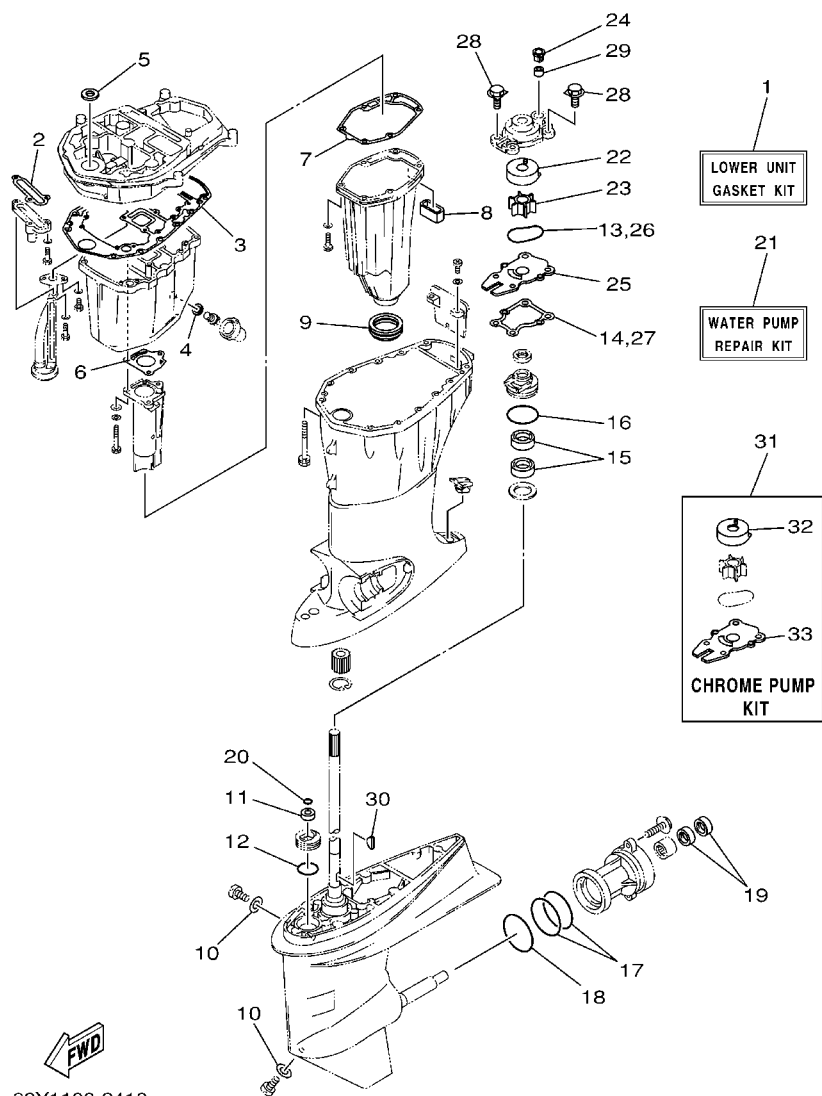
KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-W0001-10	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	
2	90430-14115	.GASKET .JOINT	1	1	1	
3	67C-11351-01	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	1	
4	62Y-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	
5	62Y-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	
6	90430-06014	.GASKET .JOINT	5	5	5	
7	62Y-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	
8	62Y-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1	1	
9	93210-24M79	.O-RING .JOINT TORIQUE	1	1	1	
10	93102-43M42	.OIL SEAL .JOINT SPY	1	1	1	
11	93101-35002	.OIL SEAL .JOINT SPY	1	1	1	
12	93210-35M86	.O-RING .JOINT TORIQUE	4	4	4	
13	93210-38MH3	.O-RING .JOINT TORIQUE	4	4	4	
14	93210-30MH4	.O-RING .JOINT TORIQUE	4	4	4	
15	93210-35M86	.O-RING .JOINT TORIQUE	8	8	8	
16	93102-37M40	.OIL SEAL .JOINT SPY	1	1	1	
17	90280-04M06	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	
18	93210-33MH2	.O-RING .JOINT TORIQUE	1	1	1	
19	93210-12MG9	.O-RING .JOINT TORIQUE	1	1	1	
20	93210-14515	.O-RING .JOINT TORIQUE	1	1	1	
21	93210-24M79	.O-RING .JOINT TORIQUE	1	1	1	



**FIG. 33 REPAIR KIT 2**

[illegible]



62Y1100-2410

FIG. 34 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	62Y-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1		F50A F50A
2	62Y-13475-00	.GASKET .JOINT	1	1		
3	69W-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1		
4	90430-14M09	.GASKET .JOINT	1	1		
5	93103-18011	.OIL SEAL .JOINT SPY	1	1		
6	67C-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1		
7	62Y-41134-01	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1		
8	62Y-45127-00	.SEAL .JOINT	1	1		
9	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1		
10	90430-08020	.GASKET .JOINT	2	2		
11	93106-09014	.OIL SEAL .JOINT SPY	1	1		
12	93210-33MG4	.O-RING .JOINT TORIQUE	1	1		
13	93210-59MG7	.O-RING .JOINT TORIQUE	1	1		
14	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1		
15	93101-25M57	.OIL SEAL .JOINT SPY	2	2		
16	93210-48MG8	.O-RING .JOINT TORIQUE	1	1		
17	93210-74MG5	.O-RING .JOINT TORIQUE	2	2		
18	93210-69MG6	.O-RING .JOINT TORIQUE	1	1		
19	93101-22M00	.OIL SEAL .JOINT SPY	2	2		
20	93210-07003	.O-RING .JOINT TORIQUE	1	1		
21	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1		F50A F50A
22	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1		
23	6H3-44352-00	.IMPELLER .TURBINE	1	1		
24	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	1		
25	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1		
26	93210-59MG7	.O-RING .JOINT TORIQUE	1	1		
27	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1		



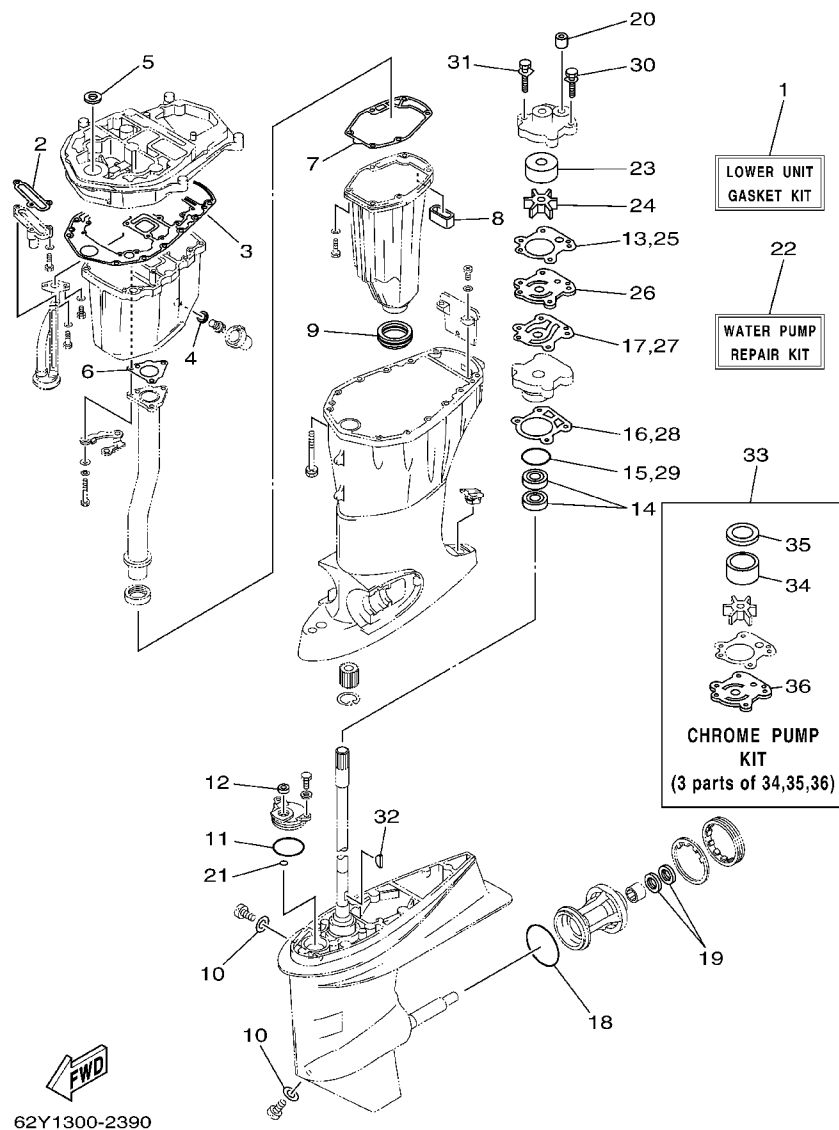


FIG. 35 REPAIR KIT 4

KITS DE REPARATION 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	50ED	50ET	FT50	REMARKS REMARQUES
1	64J-W0001-2B	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE			1	FT50C FT50C
2	62Y-13475-00	.GASKET .JOINT			1	
3	69W-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE			1	
4	90430-14M09	.GASKET .JOINT			1	
5	93103-18011	.OIL SEAL .JOINT SPY			1	
6	64J-41133-10	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT			1	
7	62Y-41134-01	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT			1	
8	62Y-45127-00	.SEAL .JOINT			1	
9	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE			1	
10	90430-08020	.GASKET .JOINT			2	
11	93210-49046	.O-RING .JOINT TORIQUE			1	
12	93106-09014	.OIL SEAL .JOINT SPY			1	
13	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU			1	
14	93101-23070	.OIL SEAL .JOINT SPY			2	
15	93210-46044	.O-RING .JOINT TORIQUE			1	
16	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU			1	
17	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT			1	
18	93210-86M39	.O-RING .JOINT TORIQUE			1	
19	93101-25M03	.OIL SEAL .JOINT SPY			2	
20	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU			1	
21	93210-07003	.O-RING .JOINT TORIQUE			1	
22	6H3-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE			1	FT50C FT50C
23	663-44322-00	.INSERT, CARTRIDGE .CUVETTE			1	
24	6H3-44352-00	.IMPELLER .TURBINE			1	
25	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU			1	
26	6H3-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE			1	
27	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT			1	





NUMERICAL INDEX  
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
64J-11111-00-1S	4 - 2	64J-12111-00	5 - 1	62Y-14321-00	7 - 13	64J-14585-00	6 - 15	62Y-24423-00	9 - 21	62Y-42610-30-4D	1 - 1
62Y-11111-20-1S	4 - 2	51Y-12114-00	5 - 4		33 - 6	62Y-14711-00-5B	21 - 9	62Y-24444-01	9 - 24	62Y-42613-00-4D	1 - 2
68T-11112-00	21 - 25	62Y-12116-00	5 - 3	62Y-14321-10	7 - 22	64J-14711-00-5B	21 - 9	62Y-24452-00	9 - 26	62Y-42615-10	1 - 15
62Y-11119-00	4 - 29	30X-12117-00	5 - 5	62Y-14323-30	7 - 20	62Y-14901-30	7 - 1	62Y-24454-00	9 - 23	61N-42628-00	1 - 16
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