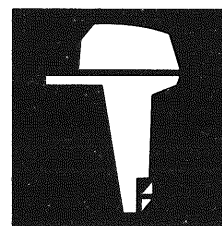


YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DÉTACHÉES**

F9.9A'94 (6G8)

YAMAHA
GENUINE
Parts & Accessories

2S6G8-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F9.9A '94(6G8). When you are ordering replacement parts for the F9.9A '94(6G8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

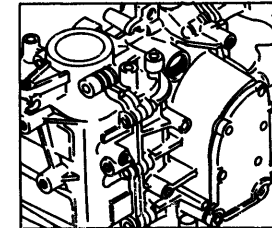
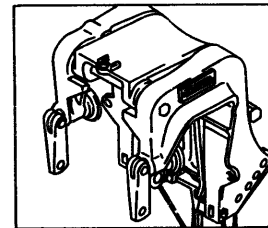
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	F9.9AM	L : 303492 and following
		UL : 702756 and following
	F9.9AE	S : 100690 and following
		L : 408272 and following
		UL : 761594 and following
	F9.9AEM	L : 469307 and following
		UL : 786352 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord F9.9A(6G8) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

- UR Utiliser la taille (épaisseur) et/ou le nombre demandés.
- UN Utiliser autant que vous en avez besoin.
- AP Pièces de Rechange
- STD Standard
- O/S Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
 .GICLEUR de ralenti
 .TUBE d'émulsion

4 Indication du Nbre. de pièces constituant un ensemble

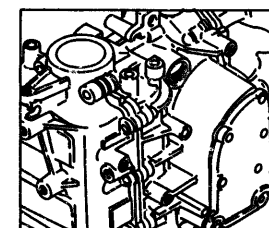
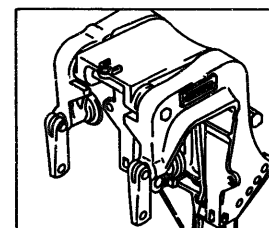
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	F9.9AM	L : 303492 et suivants UL : 702756 et suivants
	F9.9AE	S : 100690 et suivants L : 408272 et suivants UL : 761594 et suivants
	F9.9AEM	L : 469307 et suivants UL : 786352 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUIISH GRAY METALLIC 2	DBNM2

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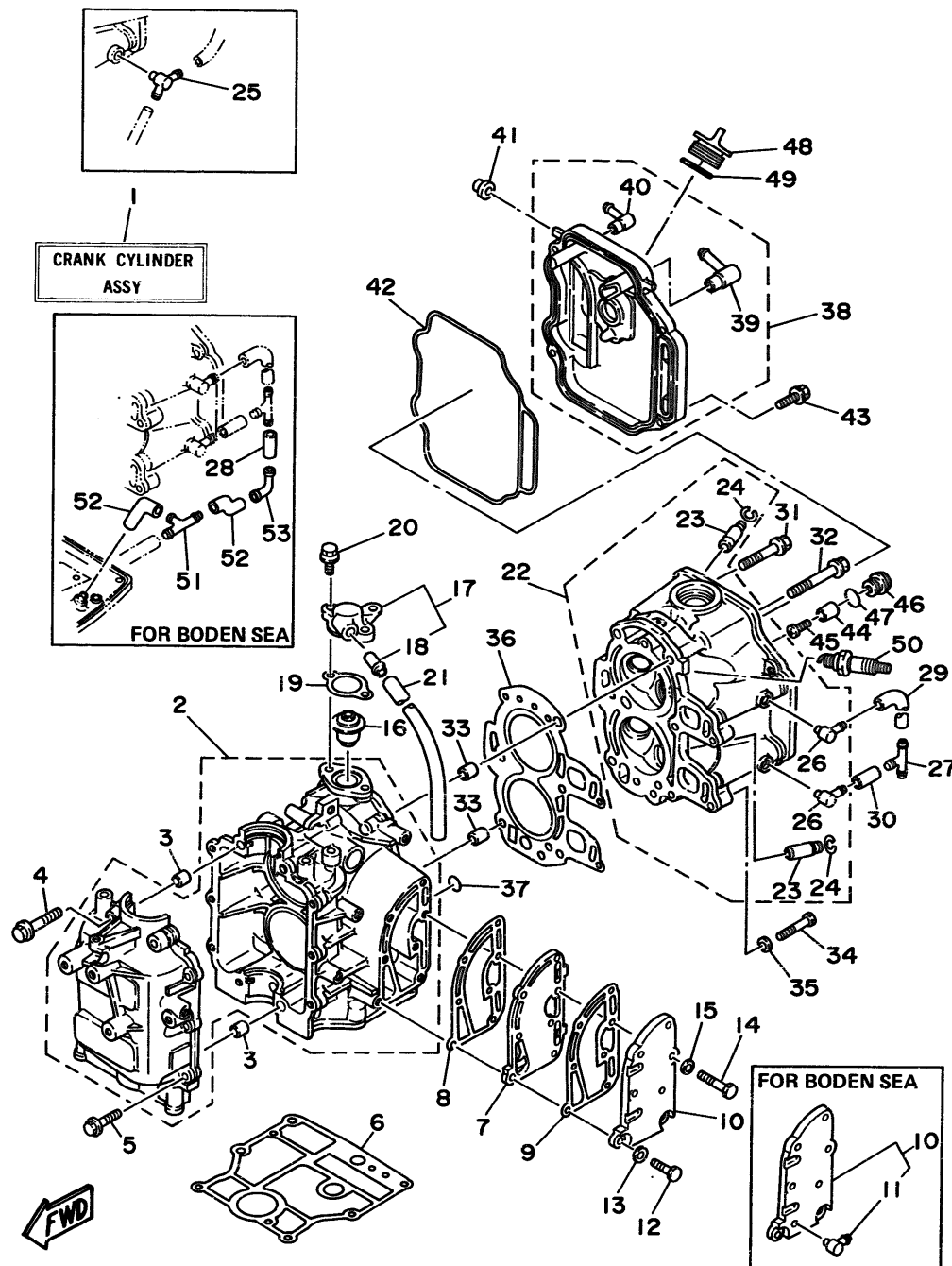


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
▷ 1	6G8-W0090-32-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2~5, 7~49 FIG. 2, REF.NO. 1~12 FIG. 3, REF.NO. 1~16)	1 UR STD	
▶	6G8-W0090-31-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2~5, 7~49 FIG. 2, REF.NO. 1~12 FIG. 3, REF.NO. 1~16)	1 UR STD	
◀	6G8-W0090-30-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1 UR STD	
2	6G8-15100-05-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99510-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
4	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
5	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
6	6G8-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1	
7	6G8-41111-02-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
8	6G8-41112-02	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
9	6G8-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
▷ 10	6G8-41113-10-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1 UR STD	
	6G8-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1 UR STD	
	6G8-41113-02-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1 UR FOR BODEN SEA	
11	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1 FOR BODEN SEA	
12	97095-06025	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06030	BOLT BOULON	5	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	
▷	F9.9AM L:303597~ UL:702882~	AE S:100781~ L:409135~ UL:761715~	AEM L:469811~ UL:786864~	
▶	F9.9AM L:303507~303596 UL:702791~702881	AE S:100717~100780 L:408522~409134 UL:761615~761714	AEM L:469482~469810 UL:786508~786863	
◀	F9.9AM L:~303506 UL:~702790	AE S:~100716 L:~408521 UL:~761614	AEM L:~469481 UL:~786507	

A6

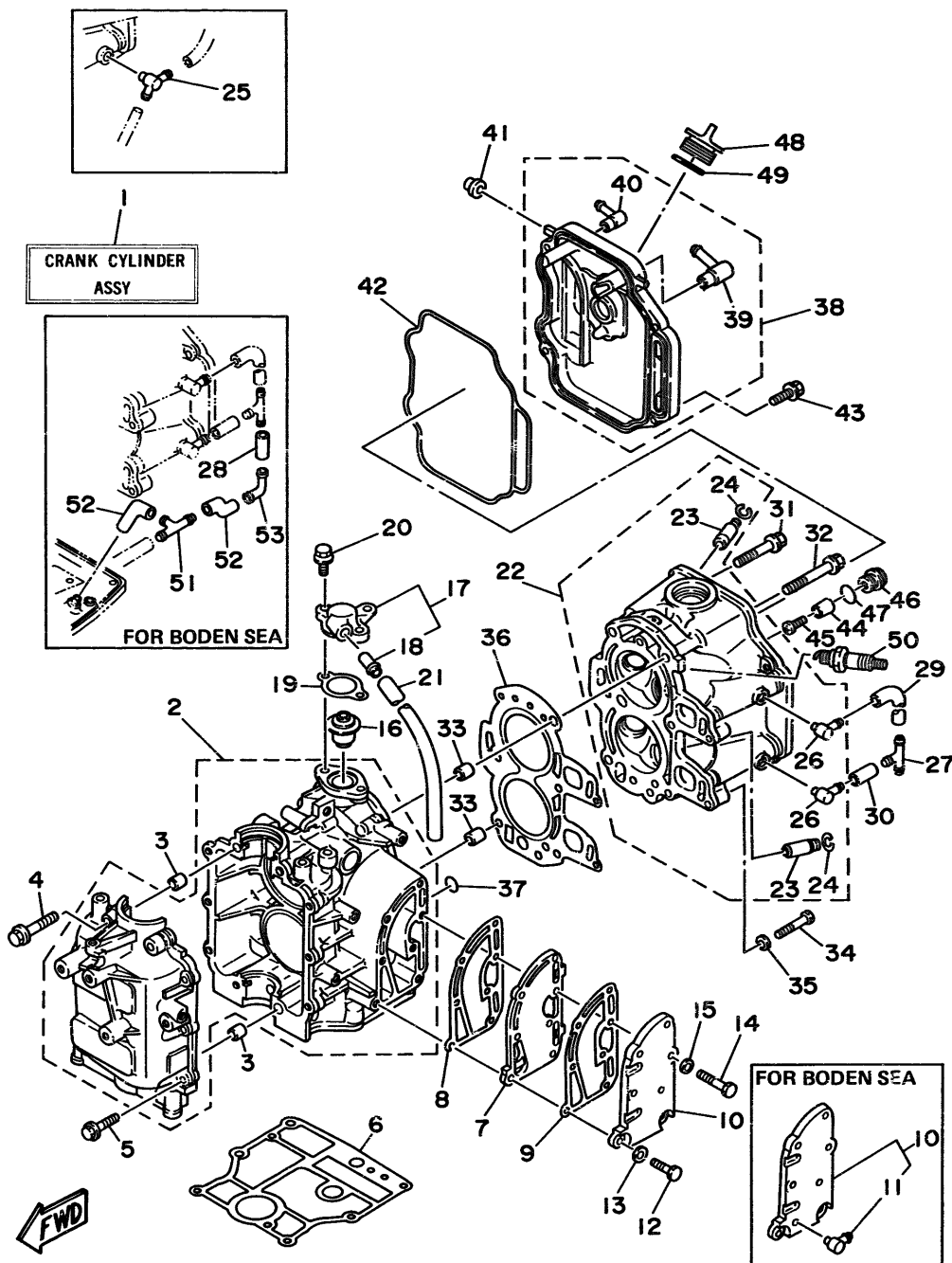


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
16	668-12411-02	THERMOSTAT	1	
17	668-12413-00-9M	THERMOSTAT COVER, THERMOSTAT	1	
18	6E5-24377-00	COUVERCLE, THERMOSTAT .PIPE, JOINT 3	1	
19	668-12414-A0	.DURITE, RACCORDEMENT 3 GASKET, COVER	1	
20	97595-06520	JOINT, COUVERCLE BOLT, WITH WASHER	2	
21	90445-11M66	BOULON, AVEC RONDELLE HOSE	1	
22	668-11111-03-94	DURITE HEAD, CYLINDER 1	1	
23	668-11111-02-94	CULASSE HEAD, CYLINDER 1	1	
24	668-11133-10	CULASSE .GUIDE, INTAKE VALVE	4	
25	93450-09M01	.GUIDE, SOUP D'ADM .CIRCLIP	4	
26	668-11372-01	.CIRCLIP .NIPPLE, HOSE	1	
27	676-11372-00	.RACCORD, TUYAU .NIPPLE, HOSE	2	
28	676-11372-00	.RACCORD, TUYAU .NIPPLE, HOSE	1	
29	688-24378-00	.RACCORD, TUYAU PIPE, JOINT 4	1	
30	90445-09220	DURITE, RACCORDEMENT 4 HOSE	1	FOR BODEN SEA
31	668-12481-01	DURITE PIPE 1	1	
32	668-12481-00	DURITE PIPE 1	1	
33	90445-09220	DURITE PIPE 1	1	
34	90105-08M37	DURITE BOLT, WASHER BASED	3	
35	90105-08M36	BOULON, AVEC RONDELLE BOLT, WASHER BASED	3	
36	99510-10114	BOULON, AVEC RONDELLE PIN, DOWEL	2	
37	97013-06035	GOUJON, D'ASSEMBLAGE BOLT	2	
38		BOULON		
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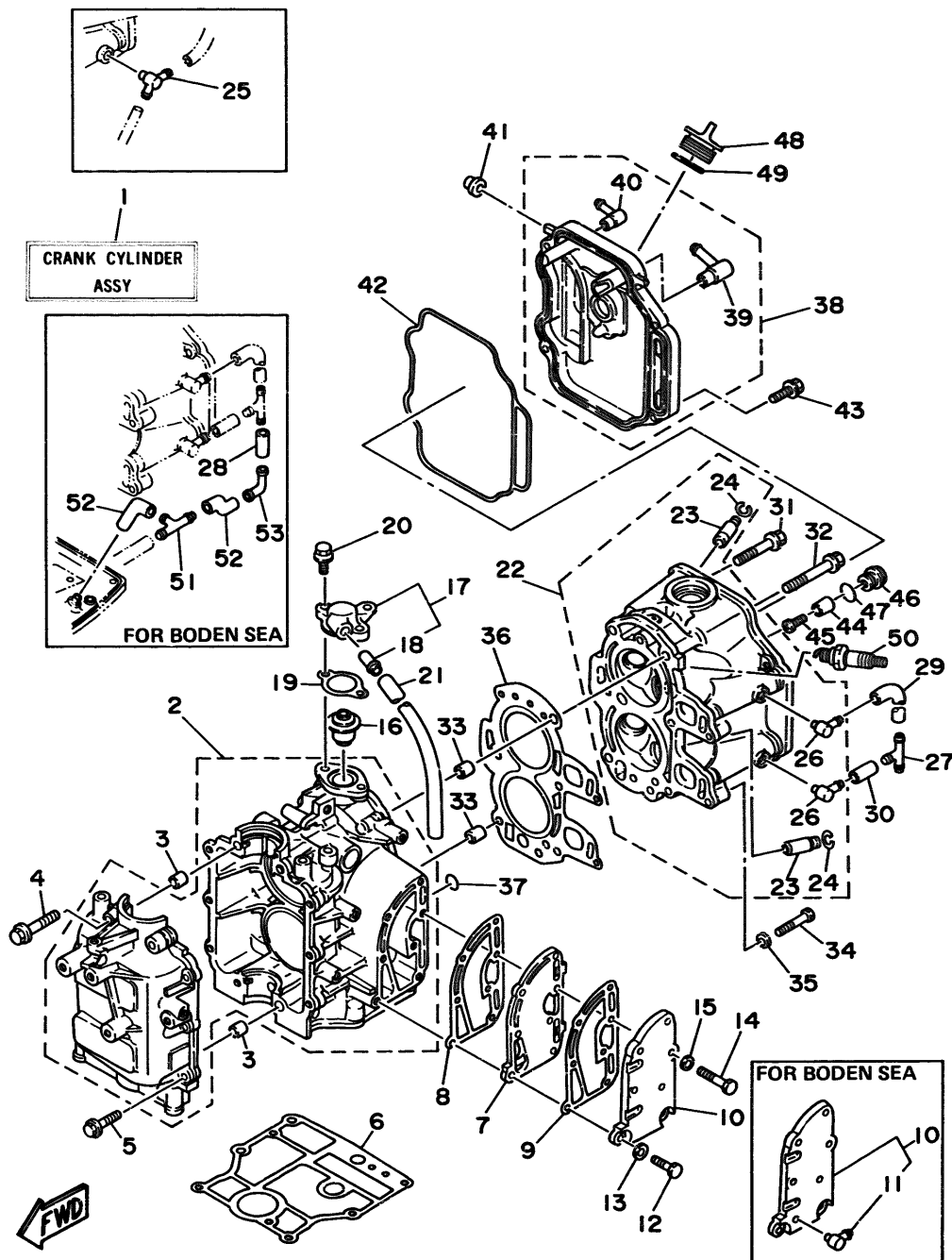


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	668-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
37	93210-11M59	O-RING JOINT TORIQUE	1	
38	668-11191-01-94	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
39	668-15373-00	.PIPE, BREATHER .DURITE DE RENIFLARD	1	
40	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
41	668-81336-00	GROMMET OEILLET CAOUTCHOUC	2	
42	668-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	
43	97595-06520	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
44	668-11325-00	ANODE ANODE	1	
45	98580-05525	SCREW, PAN HEAD VIS	1	
46	668-11197-00	PLUG, BLIND PLOT, BORGNE	1	
47	93210-13M63	O-RING JOINT TORIQUE	1	
48	668-15363-00	PLUG, OIL PLOT, HUILE	1	
49	93210-24M79	O-RING JOINT TORIQUE	1	
50	94701-00282	PLUG SPARK (NGK CR6HS) BOUGIE (NGK CR6HS)	2	
51	6E5-24378-00	PIPE, JOINT 4 DURITE, RACCORDEMENT 4	1	FOR BODEN SEA
52	90445-11M38	HOSE DURITE	2	FOR BODEN SEA
53	668-24378-00	PIPE, JOINT 4 DURITE, RACCORDEMENT 4	1	FOR BODEN SEA

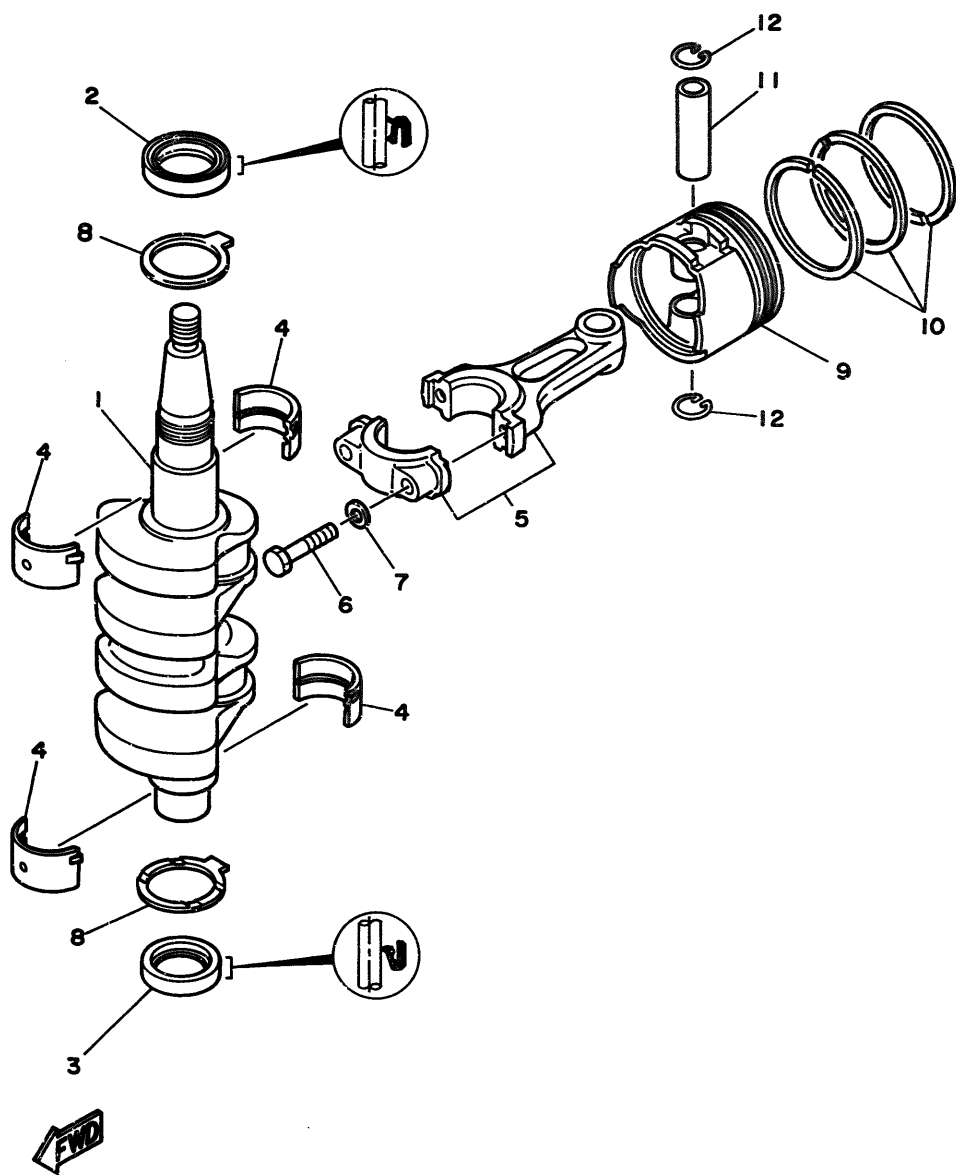


FIG. 2 CRANKSHAFT. PISTON

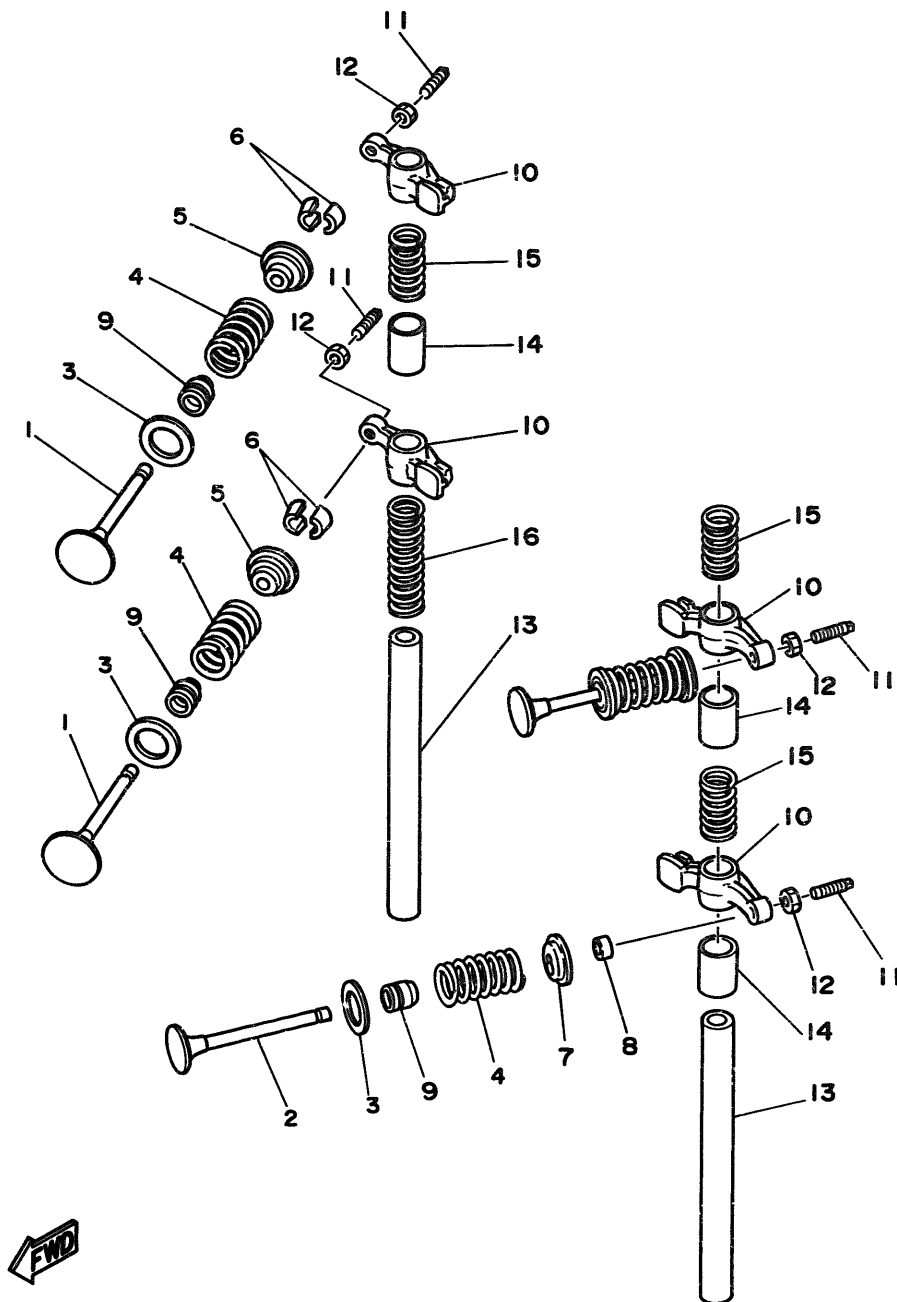
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11411-04	CRANKSHAFT VILEBREQUIN COMPLET	1	
2	93102-30M22	OIL SEAL JOINT SPY	1	
3	93101-25M24	OIL SEAL JOINT SPY	1	
4	6G8-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BROWN
	6G8-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BLACK
	6G8-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BLUE
5	6G8-11650-03	CONNECTING ROD ASSY BIELLE COMPLETE	2	
6	6G8-11654-00	BOLT, CONNECTING ROD BOULON, BIELLE	4	
7	90201-06M00	WASHER, PLATE RONDELLE, PLATE	4	
8	6G8-11426-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET, VILEBREQUIN 1	2	
9	6G8-11631-03-96	PISTON (STD)	2	
	6G8-11635-03	PISTON (0.25MM O/S)	2	AP
	6G8-11636-03	PISTON (0.50MM O/S)	2	AP
10	6G8-11610-02	PISTON RING SET (STD)	2	
	6G8-11610-12	PISTON RING SET (0.25MM O/S)	2	AP
	6G8-11610-22	PISTON RING SET (0.50MM O/S)	2	AP
11	634-11633-00	PIN, PISTON AXE, PISTON	2	
12	93450-15023	CIRCLIP CIRCLIP	4	

FIG. 3 VALVE

SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-12111-00	VALVE, INTAKE	2	
2	6G8-12121-01	SOUPAPE, ADMISSION		
		VALVE, EXHAUST	2	
		SOUPAPE, ECHAPPEMENT		
3	6G8-12116-00	SEAT, VALVE SPRING	4	
4	6G8-12113-00	SIEGE, RESSORT DE SOUPAPE		
		SPRING, VALVE INNER	4	
		RESSORT DE SOUPAPE, INTERNE		
5	6G8-12117-00	RETAINER, VALVE SPRING	2	
		BUTEE DE RESSORT DE SOUPAPA		
6	30X-12118-00	COTTER, VALVE	4	
		FRAISE, SOUPAPE		
7	6G8-12117-10	RETAINER, VALVE SPRING	2	
		BUTEE DE RESSORT DE SOUPAPA		
8	6G8-12153-00	LIFTER, VALVE	2	
		LEVE-SOUPAPE		
9	51Y-12119-00	SEAL, VALVE STEM	4	
		JOINT, QUEUE DE SOUPAPE		
10	6G8-12151-00	ARM, VALVE ROCKER	4	
		CULBUTEUR		
11	6G8-12159-00	SCREW, VALVE ADJUSTING	4	
		VIS, REGLAGE DE SOUPAPE		
12	6G8-12158-00	NUT, LOCK	4	
		CONTRE-ECROU		
13	6G8-12146-00	SHAFT, ROCKER	2	
		AXE, CULBUTEUR		
14	90387-13M56	COLLAR	3	
		COLLERETTE		
15	90501-12M40	SPRING, COMPRESSION	3	
		RESSORT, COMPRESSION		
16	90501-12M41	SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION		



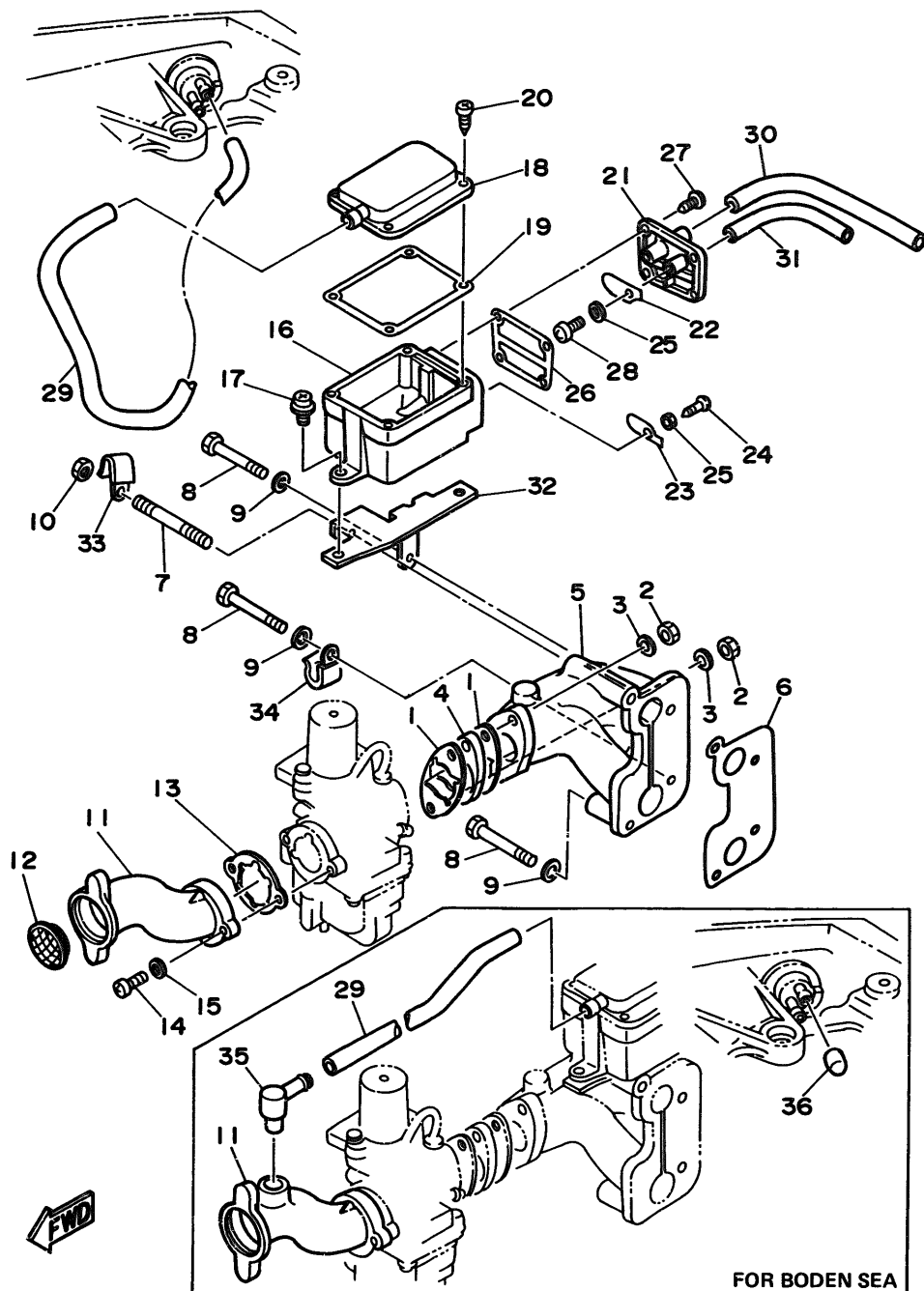


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-13646-A0	GASKET, MANIFOLD 2	2	
2	95380-06700	JOINT, TUBULURE 2	2	
3	92990-06600	NUT	2	
4	6G8-13647-00	ECROU	2	
5	6G8-13641-01-94	WASHER, PLATE	1	
6	6G8-13645-00	RONDELLE, PLATE	1	
7	90116-06M15	GASKET, MANIFOLD 3	1	
8	97095-06045	JOINT, TUBULURE 3	1	
9	92990-06600	MANIFOLD 1	1	
10	95380-06700	TUBULURE 1	1	
11	6G8-14479-02-94	GASKET, MANIFOLD 1	1	
12	6G8-14479-01-94	JOINT, TUBULURE 1	1	
13	6G8-14479-10-94	BOLT, STUD	1	
14	98580-05016	GOUJON	3	
15	92990-05600	BOULON	3	
16	6G8-15358-00	WASHER, PLATE	3	
17	90159-06M05	RONDELLE, PLATE	1	
18	6G8-15368-00-94	ECROU	1	
19	6G8-15369-00	FUNNEL	1	UR STD
20	97780-40112	AILLE	1	UR STD
21	6G8-15371-00-94	FUNNEL	1	UR FOR BODEN SEA
22	6G8-15346-00	AILLE	1	
23	6G8-14478-00	FUNNEL	1	
24	6G8-14198-A0	LOUVER	1	
25	98580-05016	VOLET	1	
26	92990-05600	GASKET	1	
27	6G8-15368-00-94	JOINT	2	
28	6G8-15369-00	SCREW, PAN HEAD	2	
29	97780-40112	VIS	1	
30	6G8-15371-00-94	WASHER, PLATE	2	
31	6G8-15346-00	RONDELLE, PLATE	1	
32	6G8-15368-00-94	SEPARATOR, OIL	1	
33	6G8-15369-00	SEPARATEUR, HUILE	2	
34	97780-40112	SCREW, WITH WASHER	1	
35	6G8-15371-00-94	VIS, AVEC RONDELLE	1	
36	6G8-15346-00	SEPERATOR, OIL	4	

F9.9AM L:303507~ AE S:100717~ AEM L:469482~
 UL:702791~ L:408522~ UL:786508~
 UL:761615~

F9.9AM L:~303506 AE S:~100716 AEM L:~469481
 UL:~702790 L:~408521 UL:~786507
 UL:~761614

B4

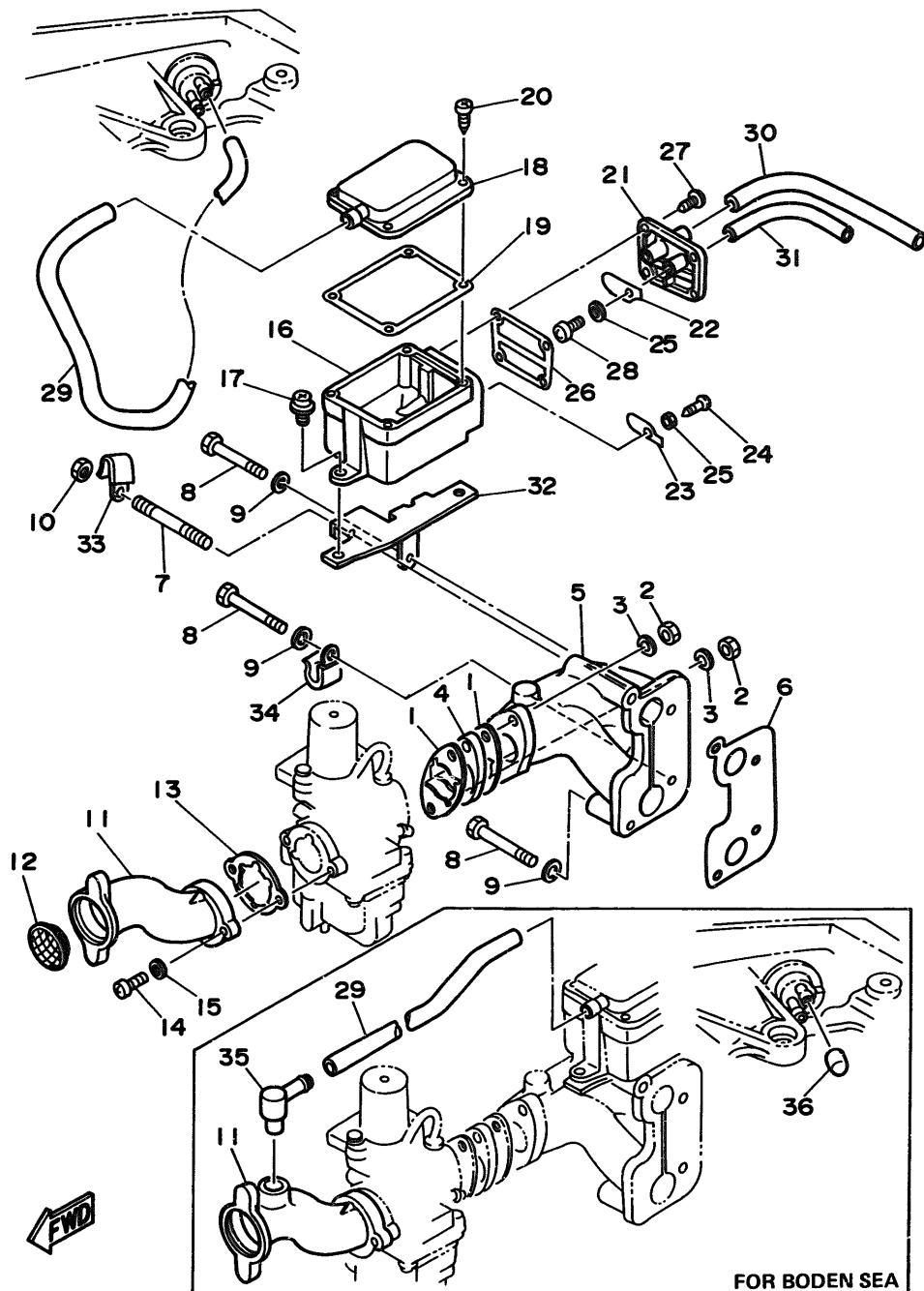


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6G8-15347-00	BREATHER 2 RENIFLARD 2	1	
24	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	1	
25	92990-04200	WASHER, PLAIN RONDELLE, PLATE	2	
26	6G8-15374-00	GASKET, BREATHER JOINT, RENIFLARD	1	
27	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	4	
28	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
29	6G8-15393-00	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR STD
	6G8-15393-10	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR FOR BODEN SEA
30	90445-11M52	HOSE DURITE	1	
31	90445-09065	HOSE DURITE	1	
32	6G8-15376-00	HOLDER, GUIDE SUPPORT, GUIDE	1	
33	90465-08028	CLAMP BRIDE	1	
▶ 34	90465-08028	CLAMP BRIDE	1	
◀ 34	90461-06M01	CLAMP BRIDE	1	
35	6G8-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	FOR BODEN SEA
36	6G8-13448-00	CAP CAPUCHON	1	FOR BODEN SEA

▶	F9.9AM L:303507~ UL:702791~	AE S:100717~ L:408522~ UL:761615~	AEM L:469482~ UL:786508~
◀	F9.9AM L:~303506 UL:~702790	AE S:~100716 L:~408521 UL:~761614	AEM L:~469481 UL:~786507

B5

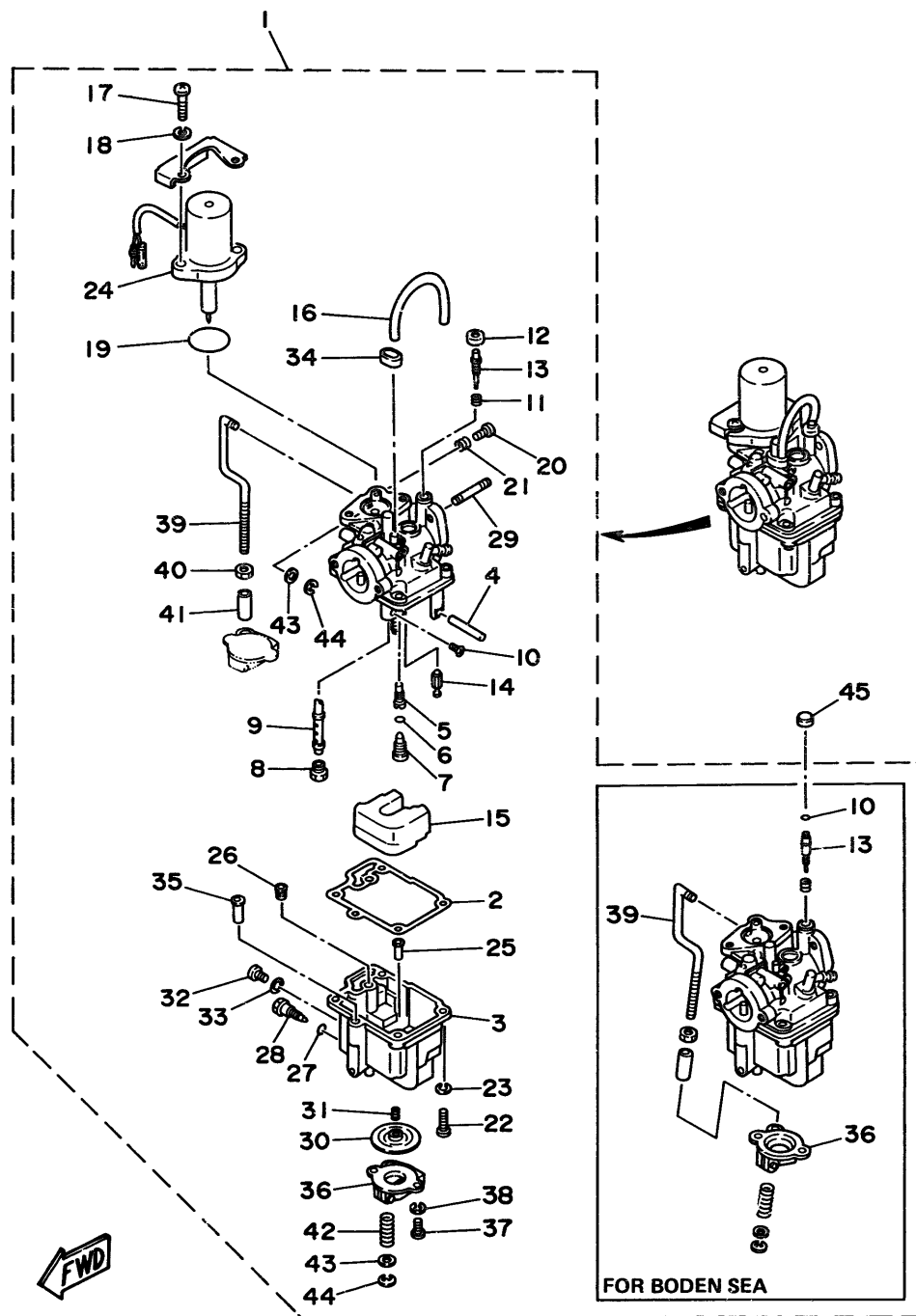


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-14301-05	CARBURETOR ASSY 1	1	UR STD
	6G8-14301-10	CARBURATEUR COMPLET 1		
	6G8-14301-10	CARBURETOR ASSY 1	1	UR FOR BODEN SEA
		CARBURATEUR COMPLET 1		
2	6G8-14384-01	.GASKET, FLOAT CHAMBER	1	
		.JOINT, CUVE DE FLOTTEUR		
3	6G8-14381-02	.BODY, FLOAT CHAMBER	1	
		.CORPS, CUVE DE FLOTTEUR		
4	647-14386-10	.PIN, FLOAT	1	
		.AXE, FLOTTEUR		
5	6G8-14342-24	.JET, PILOT (# 48)	1	
		.GICLEUR, RALENTI (# 48)		
6	654-14198-00	.GASKET	1	
		.JOINT		
7	6G8-14345-00	.PLUG, MAIN NOZZLE	1	
		.PLOT, GICLEUR PRINCIPAL		
8	648-14343-43	.JET, MAIN (# 86)	1	UR STD
	648-14343-41	.JET, MAIN (# 82)	1	UR FOR BODEN SEA
		.GICLEUR, PRINCIPAL (# 82)		
9	6G8-14341-20	.NOZZLE, MAIN	1	UR STD
	6G8-14341-30	.NOZZLE, MAIN	1	UR FOR BODEN SEA
		.PUITS D'AIGUILLE		
10	6G8-14216-00	.SCREW	1	UR STD
	5H0-14397-00	.O-RING	1	UR FOR BODEN SEA
		.JOINT TORIQUE		
11	647-14334-00	.SPRING	1	
		.RESSORT		
12	6G8-14997-00	.SEAL	1	STD
		.DURITE		
13	6G8-14323-00	.SCREW, AIR ADJUSTING	1	UR STD
	6G8-14323-10	.VIS DE DOSEUR D'AIR	1	UR FOR BODEN SEA
		.SCREW, AIR ADJUSTING		
		.VIS DE DOSEUR D'AIR		
14	6G8-14392-00	.VALVE, NEEDLE	1	
		.POINTEAU		
15	6G8-14385-00	.FLOAT	1	
		.FLOTTEUR		
16	6G8-14197-01	.PIPE	1	
		.DURITE		
17	98580-06018	.SCREW, PAN HEAD	2	
		.VIS		
18	92995-06100	.WASHER, SPRING	2	
		.RONDELLE, GROWER		
19	1HV-14147-00	.O-RING	1	
		.JOINT TORIQUE		
20	664-14321-01	.SCREW, THROTTLE	1	
		.VIS, ACCELERATEUR		
21	646-14212-00	.SPRING, PILOT ADJUSTING	1	
		.RESSORT, VIS DE RALENTI		
22	98580-04016	.SCREW, PAN HEAD	4	
		.VIS		
23	92990-04100	.WASHER, SPRING	4	
		.RONDELLE, GROWER		

B6

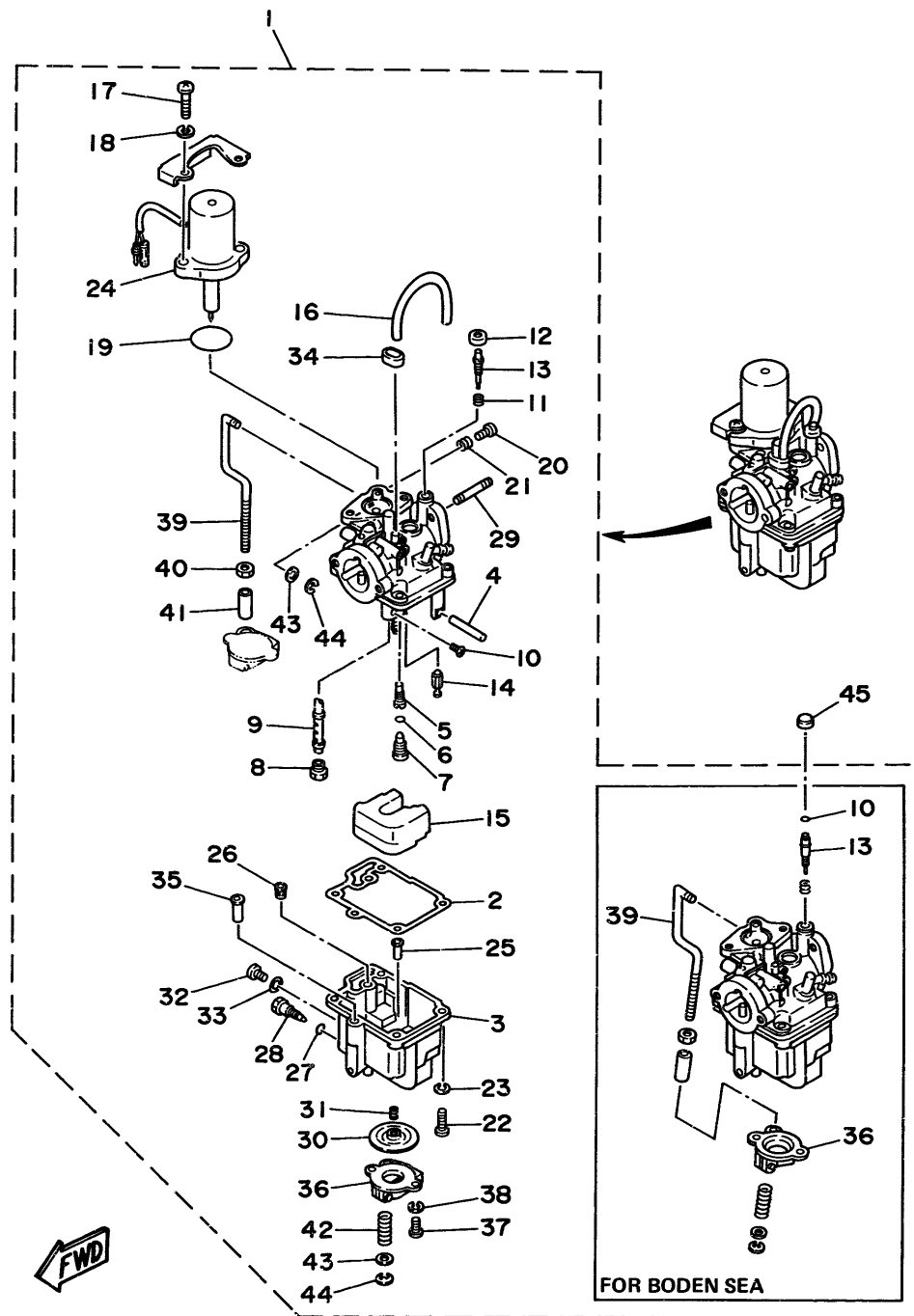


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6G8-1410A-01	.STARTER SET .JEU DE STATERS	1	
25	6G8-14827-00	.FILTER .FILTRE	1	
26	6A4-14344-30	.JET, STARTER (# 60) .GICLEUR, STARTER (# 60)	1	
27	5Y1-14397-00	.O-RING	1	
28	6G8-14383-00	.JOINT TORIQUE .SCREW, DRAIN .BOUCHON, PURGE	1	
29	90116-06M26	.BOLT, STUD .GOUJON	2	
30	6G8-14368-00	.DIAPHRAGM ASSY 1 .DIAPHRAGME 1	1	
31	6G8-14275-01	.SPRING .RESSORT	1	
32	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
33	646-14198-01	.GASKET .JOINT	1	
34	6G8-14349-00	.PIPE .DURITE	1	
35	6G8-14217-00	.VALVE, CHOKE .CLAPET DE STARTER	1	
36	6G8-14293-03	.COVER 1 .COUVERCLE 1	1	UR STD
	6G8-14293-10	.COVER 1 .COUVERCLE 1	1	UR FOR BODEN SEA
37	98580-04010	.SCREW, PAN HEAD .VIS	2	
38	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
39	6G8-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	UR STD
	6G8-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	UR FOR BODEN SEA
40	98813-03100	.NUT .ECROU	1	
41	6G8-14229-00	.SHAFT, CHOKE .AXE, STARTER	1	
42	6G8-14286-01	.SPRING .RESSORT	1	
43	6G8-14357-00	.WASHER, PLAIN .RONDELLE PLATE	2	
44	389-14137-00	.CLIP .JONC	2	
45	6G8-14457-00	SEAL JOINT	1	FOR BODEN SEA

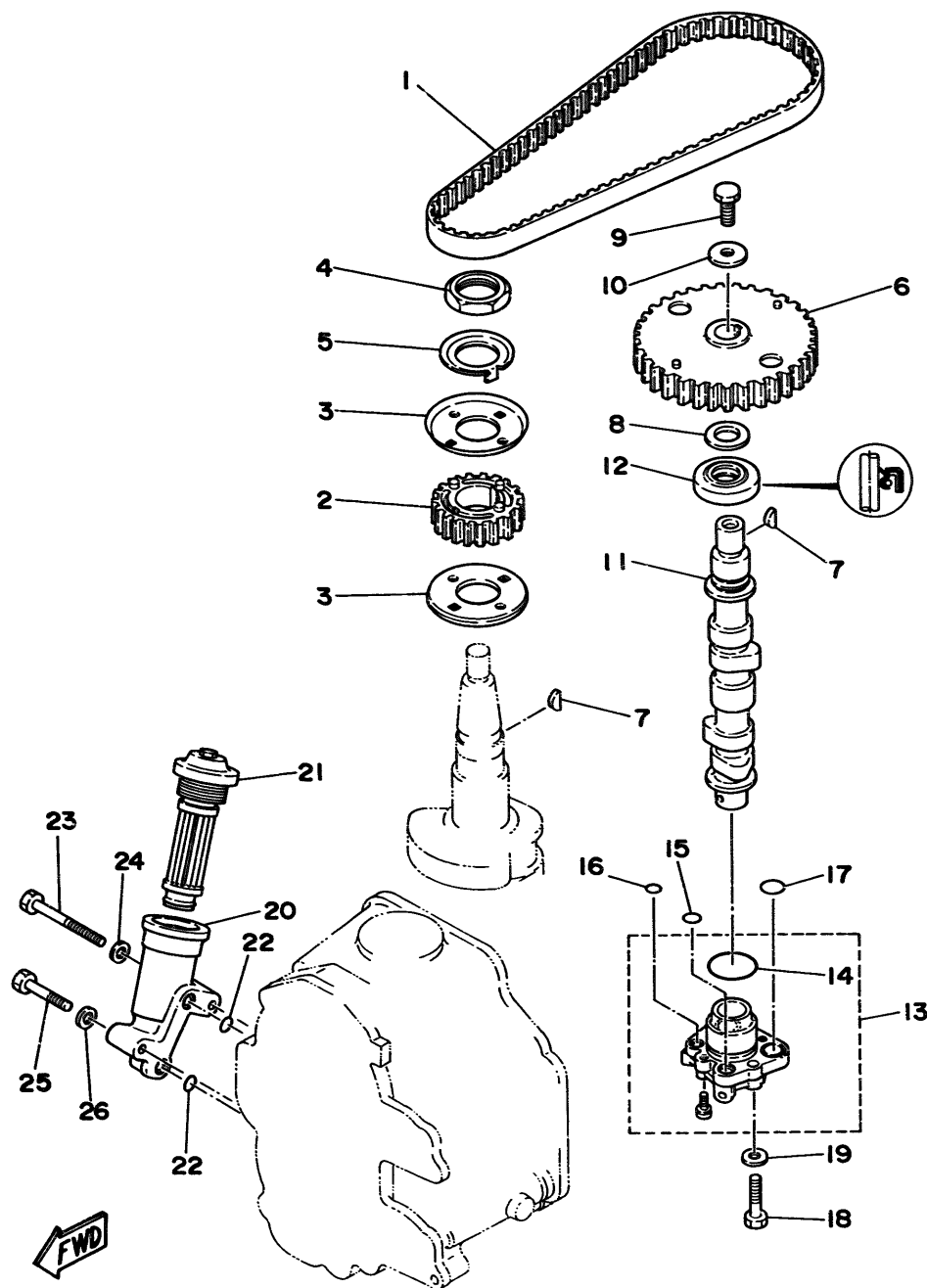


FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	
2	6G8-11536-00-94	GEAR, DRIVE PIGNON SECONDAIRE	1	
3	6G8-11557-00	WASHER 1 RONDELLE 1	2	
4	90170-24M09	NUT ECROU	1	
5	6G8-11587-00	WASHER, LOCK RONDELLE, FREIN	1	
6	6G8-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	
7	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	
8	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	
9	97095-06016	BOLT BOULON	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	6G8-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	
12	93102-18M21	OIL SEAL JOINT SPY	1	
13	6G8-13300-02	OIL PUMP ASSY POMPE A HUILE COMPLET	1	
14	93210-27ME3	O-RING JOINT TORIQUE	1	
15	93210-10M61	O-RING JOINT TORIQUE	1	
16	93210-09M01	O-RING JOINT TORIQUE	1	
17	93210-13M63	O-RING JOINT TORIQUE	2	
18	97095-06025	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	6G8-13442-00-94	HOUSING, OIL FILTER LOGEMENT, FILTRE A HUILE	1	
21	6G8-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	
22	93210-09M01	O-RING JOINT TORIQUE	2	
23	97313-06050	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	97095-06030	BOLT BOULON	1	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

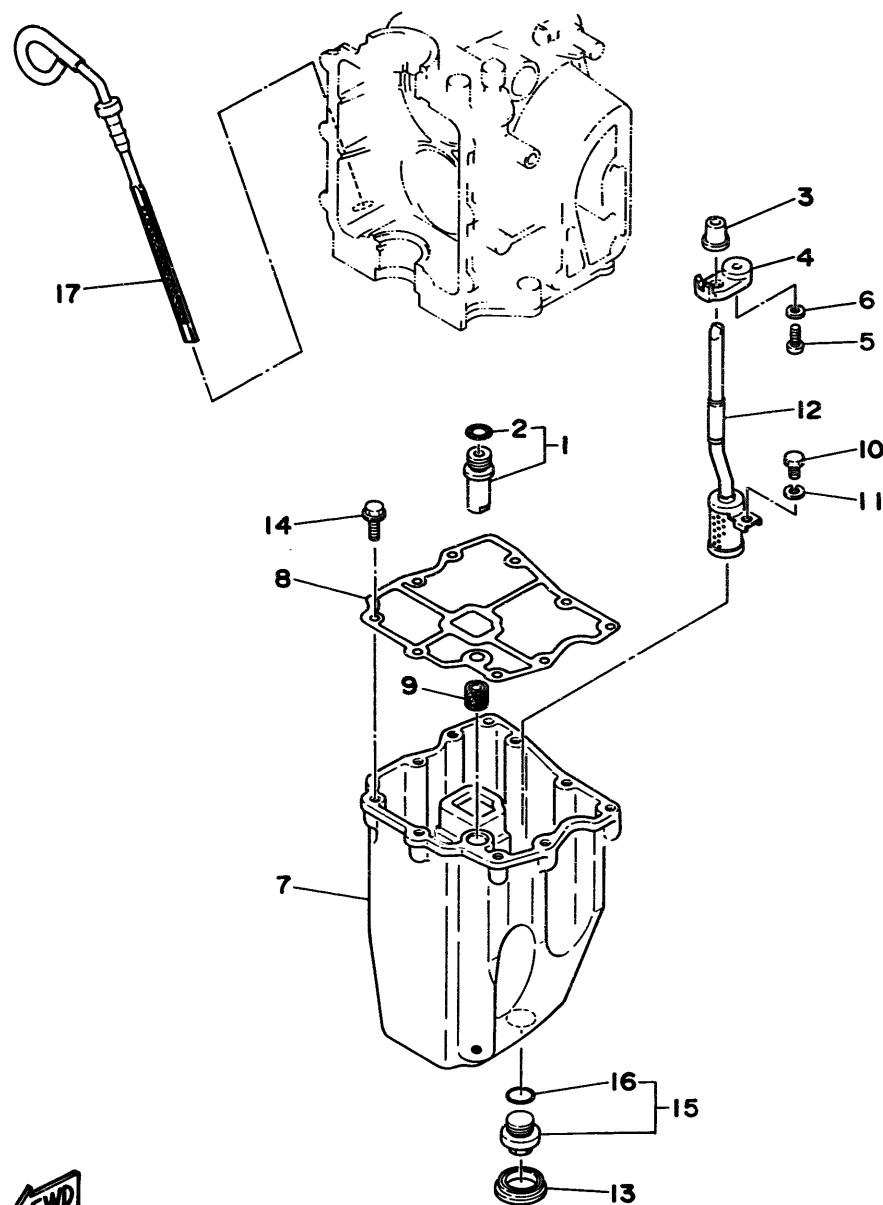


FIG. 7 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11575-00	RELIEF VALVE ASS'Y SOUPAPE DE RENTREE D'AIR	1	
2	93210-12M62	.O-RING .JOINT TORIQUE	1	
3	6G8-15379-00	SEAL, CRANKCASE JOINT SPY DE CARTER DE MOTEUR	1	
4	6G8-13487-00	GUIDE, OIL HOSE GUIDE DE DURITE A HUILE	1	
5	98580-05012	SCREW, PAN HEAD VIS	1	
6	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
7	6G8-15311-02-0D	OIL PAN VENTILATEUR D'HUILE	1	
8	6G8-15312-A1	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	
9	6G8-45127-00	SEAL JOINT	1	
10	97313-06010	BOLT BOULON	1	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
12	6G8-13421-00	STRAINER 2 FILTRE 2	1	
13	6G8-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	
14	90105-06M33	BOLT, WASHER BASED BOULON, AVEC RONDELLE	9	
15	6G8-13471-00	PLUG, DRAIN PLOT, VIDANGE	1	
16	93210-16M64	.O-RING .JOINT TORIQUE	1	
17	6G8-15362-04	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	

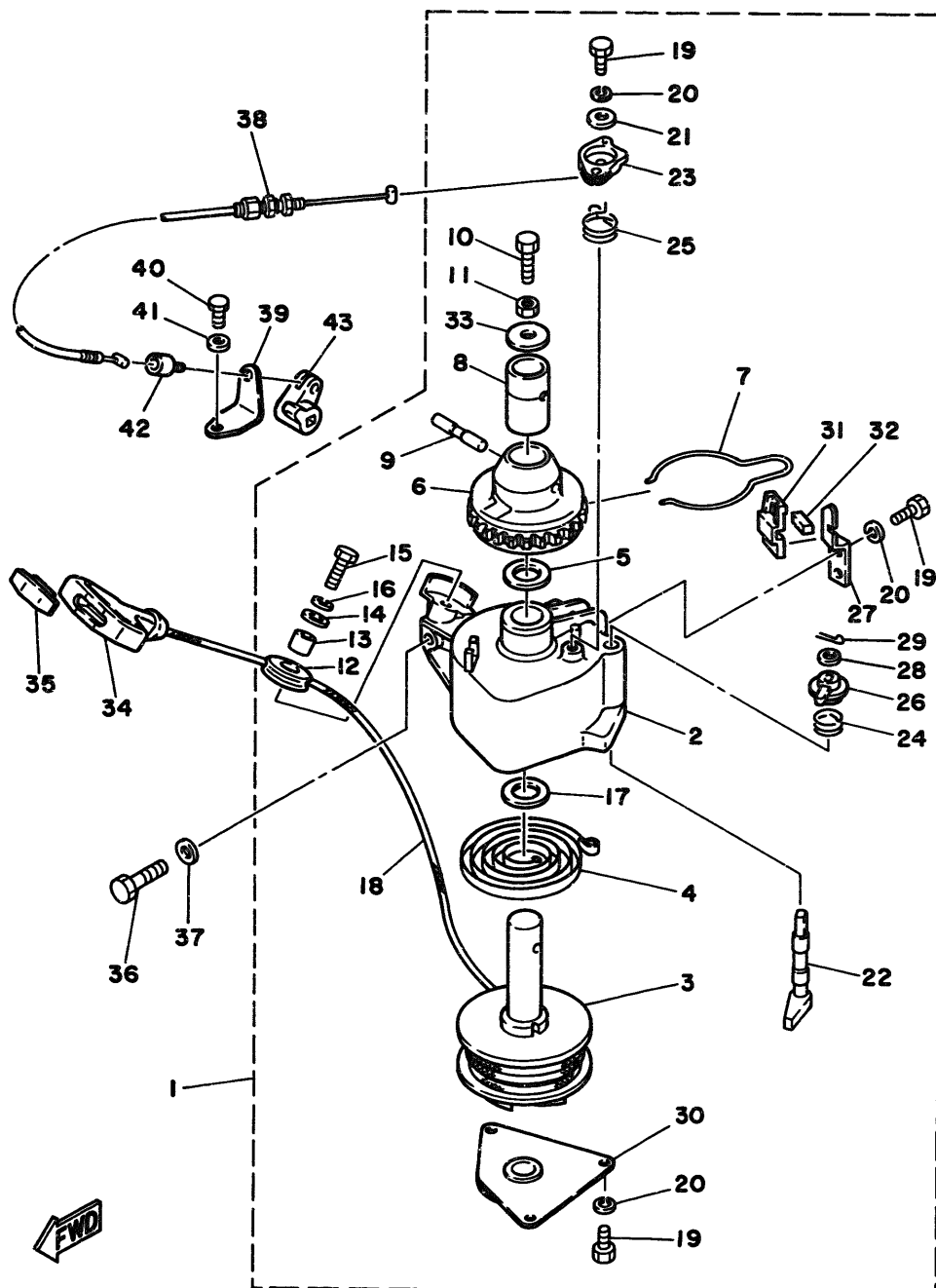


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
1	6G8-15710-10	STARTER ASSY DEMARREUR COMPLET	1	
2	6G8-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6G8-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
5	6G8-15719-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
6	6G8-15723-00	.PULLEY, STARTER .POULIE DE DEMARREUR	1	
7	6G8-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEMT	1	
8	6G8-15754-00	.BUSH 2 .BAGUE 2	1	
9	6G8-15727-00	.PIN .AXE	1	
10	6G8-15768-00	.BOLT .BOULON	1	
11	95303-08700	.NUT .ECROU	1	
12	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
13	6F5-15753-00	.BUSH .CHARBON	1	
14	6F5-15791-00	.WASHER, LOCK .RONDELLE-FREIN	1	
15	97315-06025	.BOLT .BOULON, HEXAGONAL	1	
16	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	1	
17	6G8-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
18	*	.WIRE (L1850) .CABLE(L1850)	1	
19	97313-05012	.BOLT .BOULON	6	
20	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	6	
21	6G8-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
22	6G8-15794-00	.STOPPER .BUTEE	1	
23	6G8-15746-00	.ARM .BRAS	1	
24	6G8-15767-00	.SPRING .RESSORT	1	
25	6G8-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.85M.

C3

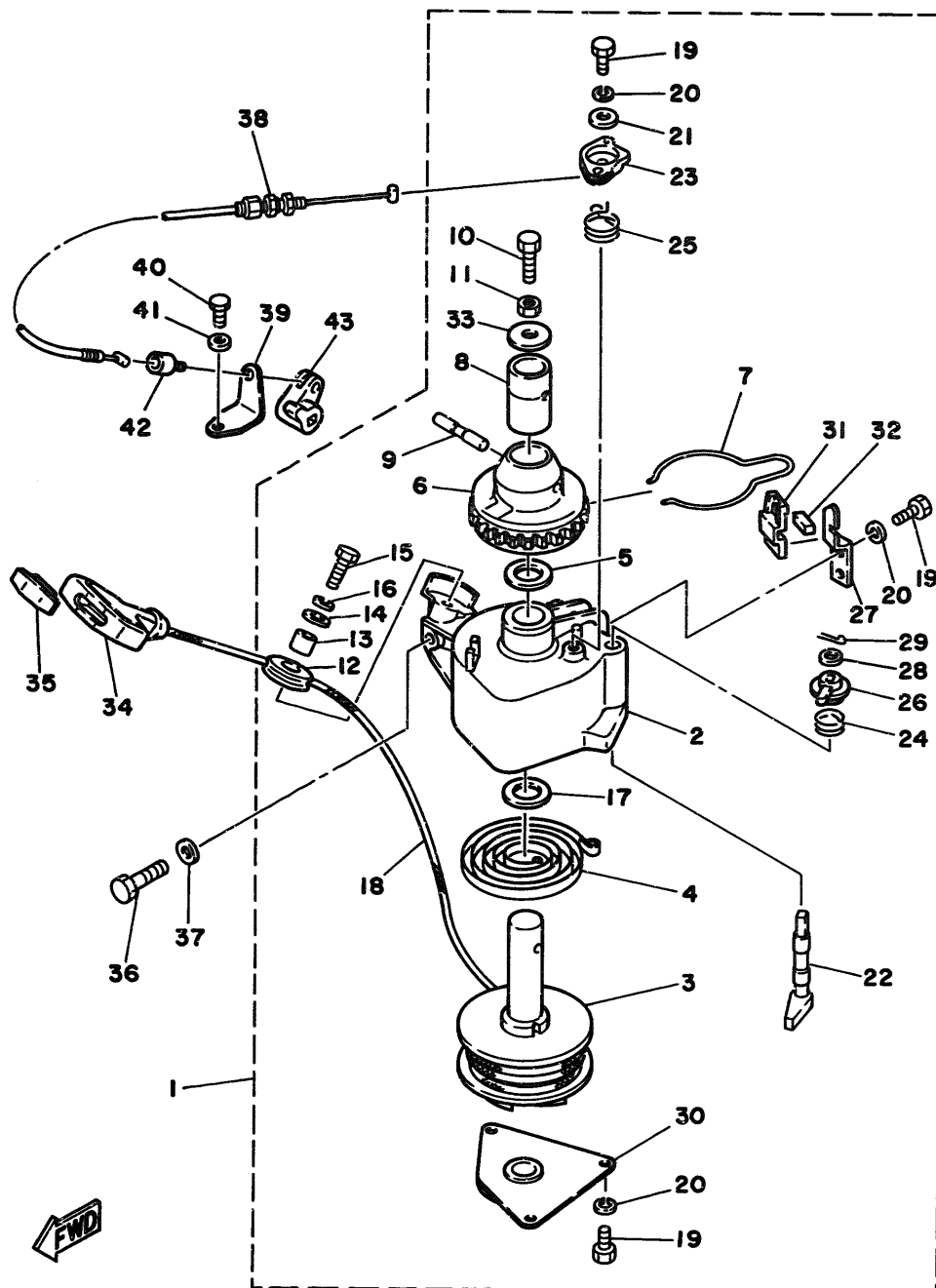


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6G8-15747-00	.LINK .BIELLETTTE	1	
27	6G8-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
28	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	1	
29	91490-16015	.PIN, COTTER .GOUPILLE	1	
30	6G8-15712-00	.COVER, STARTER CASE .COUVERCLE, CARTER DEMARREUR	1	
31	6G8-15779-00	.COVER .COUVERCLE	1	
32	6G8-15789-00	.DAMPER .AMORTISSEUR	1	
33	6G8-15742-00	.WASHER, DRIVE PAWL .RONDELLE, CLIQUET	1	
34	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
35	689-15779-01	COVER COUVERCLE	1	
36	97313-08030	BOLT BOULON	3	
37	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
38	6G8-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
39	6G8-15771-00	STAY 1 SUPPORT 1	1	
40	97095-06012	BOLT BOULON	1	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
42	6G8-15772-00	STAY 2 SUPPORT 2	1	
43	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

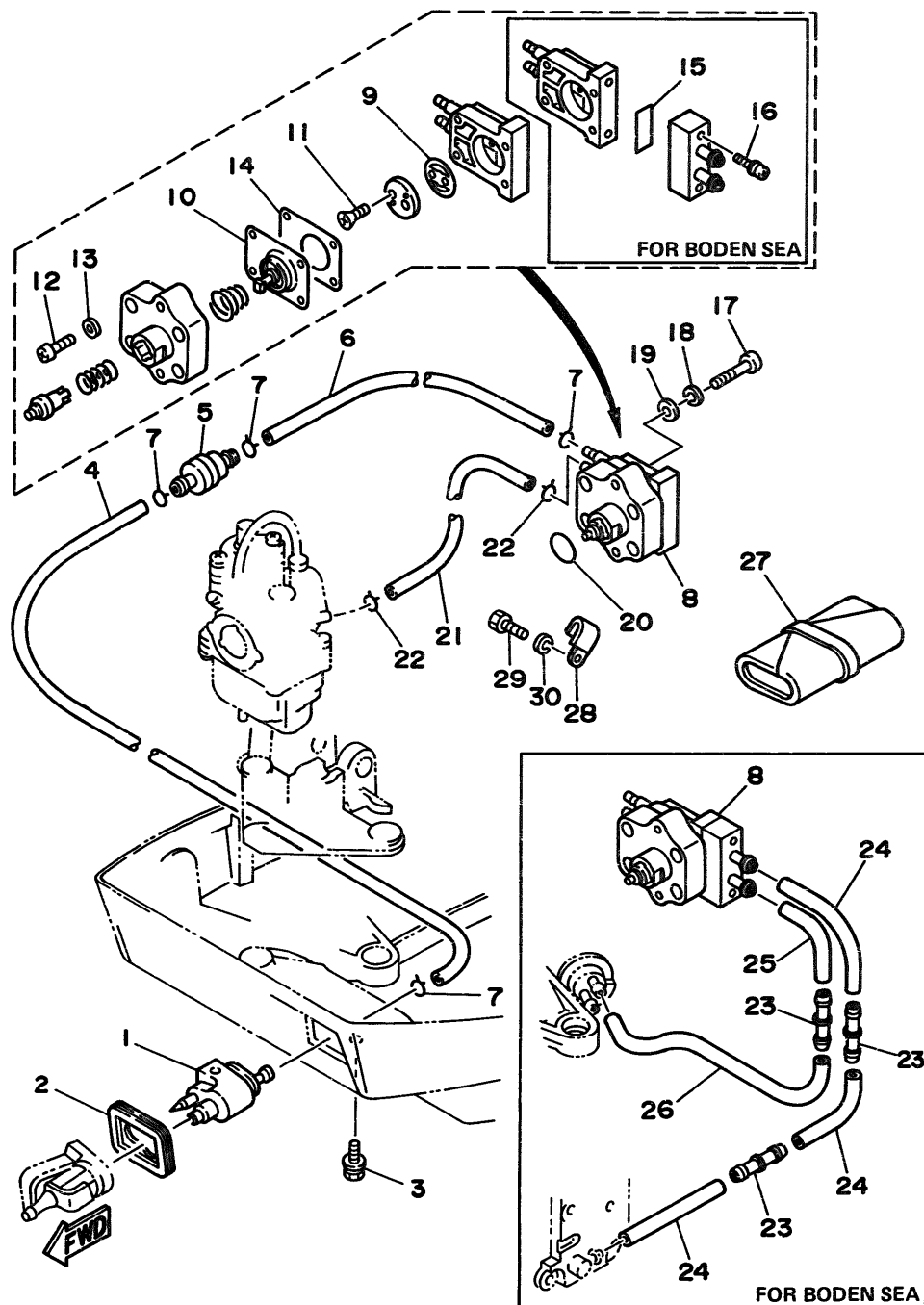


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	6G8-24329-00	DURITE RACCORDEMENT. A ESSENCE	1	
		JOINT		
3	97595-06520	BOLT, WITH WASHER	1	
		BOULON, AVEC RONDELLE		
4	6G8-24311-00	PIPE, FUEL 1	1	
		DURITE A ESSENCE		
5	646-24251-02	STRAINER 1	1	
		FILTRE 1		
6	90445-09065	HOSE	1	
		DURITE		
7	90467-08004	CLIP	4	
		JONC		
▶ 8	6G8-24410-03	FUEL PUMP ASSY	1	UR STD
		POMPE A ESSENCE		
◀ 8	6G8-24410-02	FUEL PUMP ASSY	1	UR STD
		POMPE A ESSENCE		
	6G8-24410-E0	FUEL PUMP ASSY	1	UR FOR BODEN SEA
		POMPE A ESSENCE		
9	6G8-24421-00	.VALVE, CHECK	1	
		.SOUPAPE, RETENUE		
10	6G8-24411-02	.DIAPHRAGM	1	
		.DIAPHRAGME		
11	98780-03008	.SCREW, FLAT HEAD	2	
		.VIS A TETE FRAISEE		
12	98503-04014	.SCREW, PAN HEAD	4	
		.VIS		
13	92990-04200	.WASHER, PLAIN	4	
		.RONDELLE, PLATE		
14	6G8-24471-00	.DIAPHRAGM	1	
		.DIAPHRAGME		
15	6G8-24329-00	.SEAL	1	FOR BODEN SEA
		.JOINT		
16	677-24444-01	.SCREW	2	FOR BODEN SEA
		.VIS		
17	98580-06025	SCREW, PAN HEAD	2	
		VIS		
18	92995-06100	WASHER, SPRING	2	
		RONDELLE, GROWER		
19	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE		
20	93210-20M65	O-RING	1	
		JOINT TORIQUE		
▶ 21	90445-09105	HOSE	1	
		DURITE		
◀ 21	90445-09225	HOSE	1	
		DURITE		

▶ F9.9AM L:303507~ AE S:100717~ AEM L:469482~
UL:702791~ L:408522~ UL:786508~
UL:761615~

◀ F9.9AM L:~303506 AE S:~100716 AEM L:~469481
UL:~702790 L:~408521 UL:~786507
UL:~761614

C5

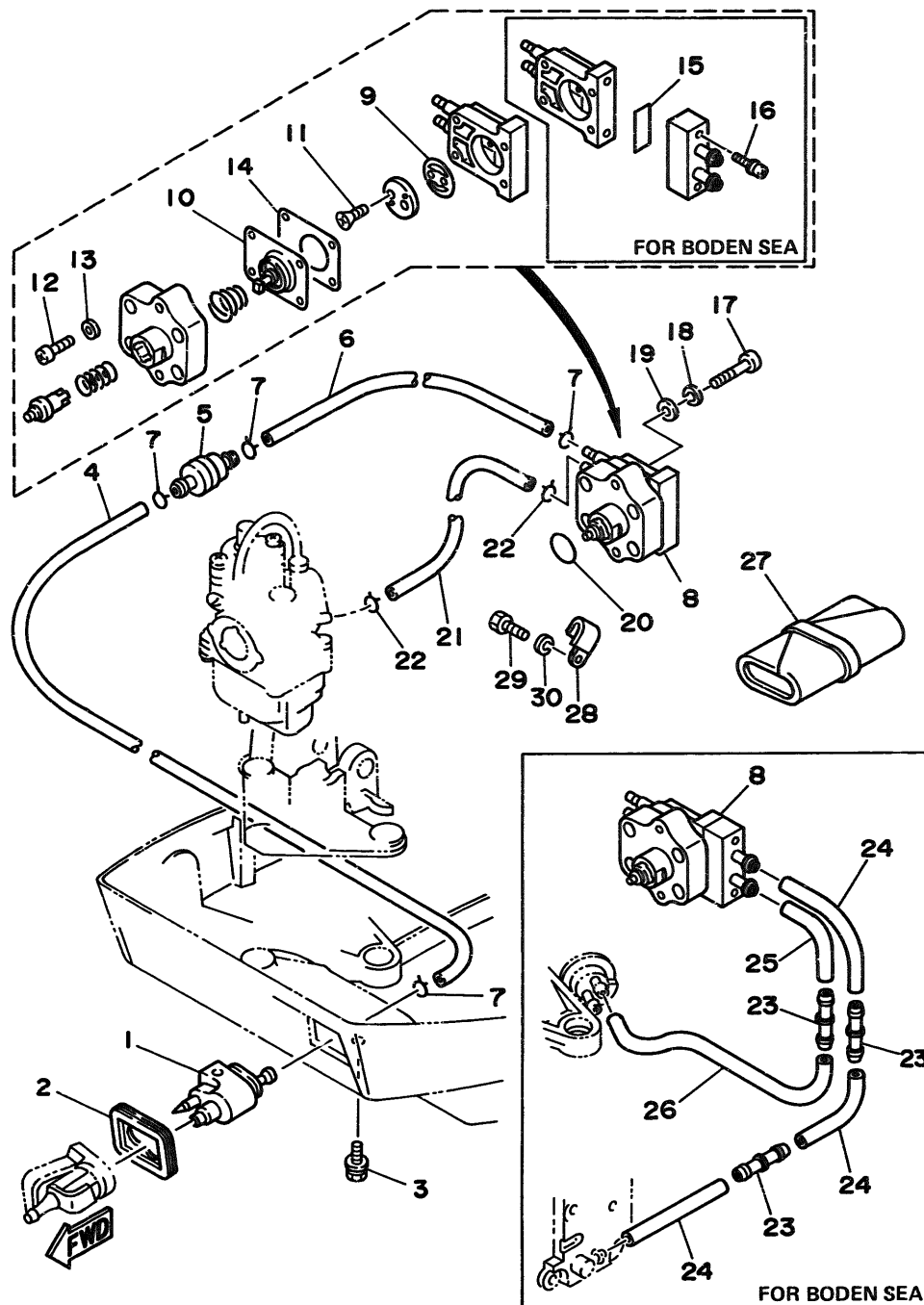


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	90467-08004	CLIP JONC	2	
23	668-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	3	FOR BODEN SEA
24	90445-09065	HOSE DURITE	3	FOR BODEN SEA
25	6H4-24312-00	PIPE 2 DURITE 2	1	FOR BODEN SEA
26	90445-09M00	HOSE DURITE	1	FOR BODEN SEA
27	676-W2810-01	TOOL KIT TROUSSE A OUTILS	1	
28	90465-08028	CLAMP BRIDE	1	
29	97013-06012	BOLT BOULON	1	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

F9.9AM L:~303506
UL:~702790

AE S:~100716
L:~408521
UL:~761614

AEM L:~469481
UL:~786507

C6

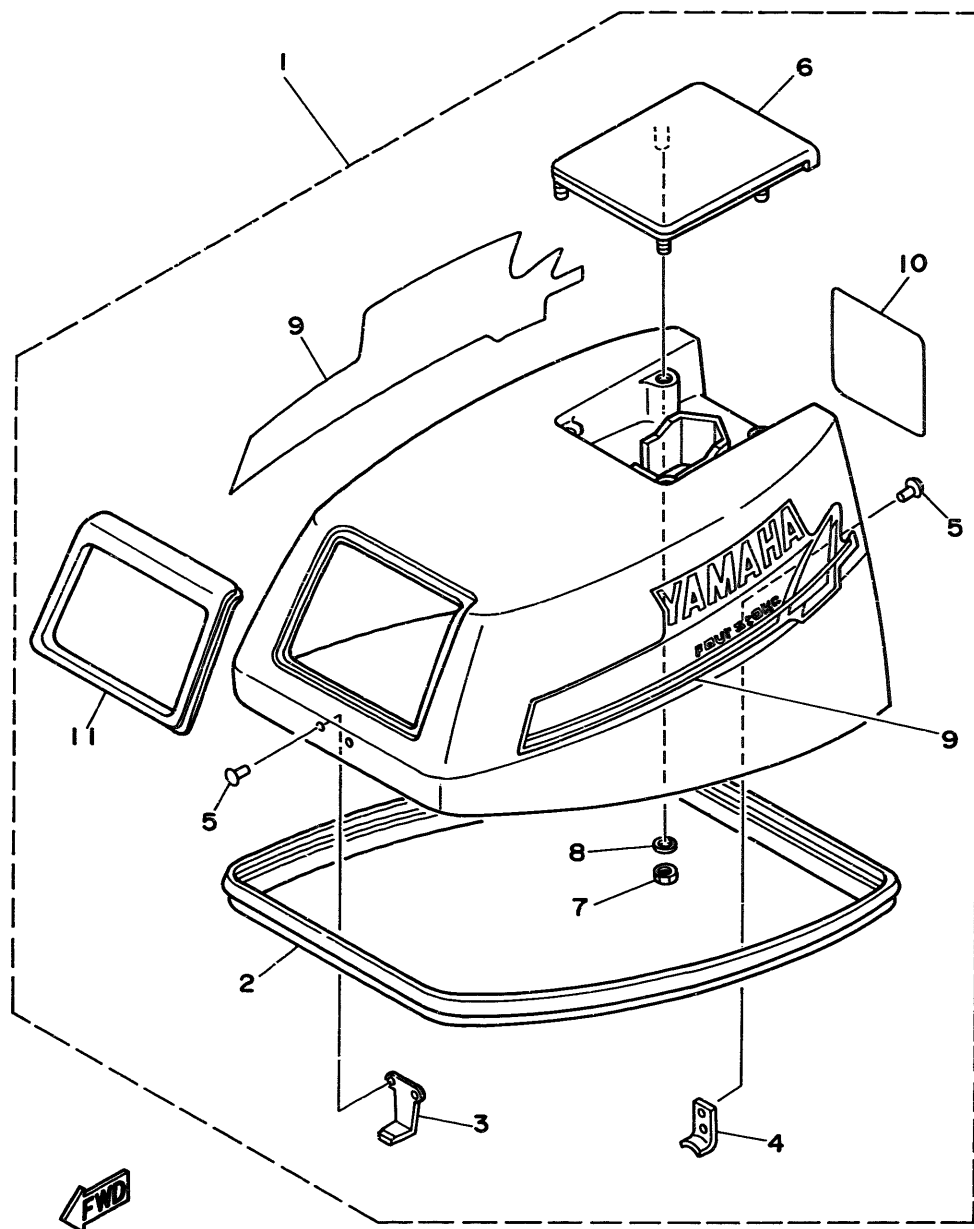


FIG. 10 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6G8-42615-00	.SEAL	1	
3	6G8-42651-00	.JOINT	1	
4	6G8-42652-00	.HOOK	1	
5	90266-04M04	.CROCHET	1	
6	6G8-42613-00-4D	.HOOK	1	
7	95380-06700	.CROCHET	1	
8	92990-06200	.RIVET	4	
9	6G8-W0070-50	.RIVET	1	
10	6G8-42678-50	.MOLDING, AIR DUCT .MANCHON A AIR	1	
11	6G8-42628-01	.NUT	4	
		.ECROU	4	
		.WASHER, PLAIN	4	
		.RONDELLE, PLATE	1	
		.GRAPHIC SET	1	
		.JEU DIEMBLEMES	1	
		.GRAPHIC, REAR	1	
		.ADHESIF, ARRIERE	1	
		.SEAL	1	
		.JOINT	1	

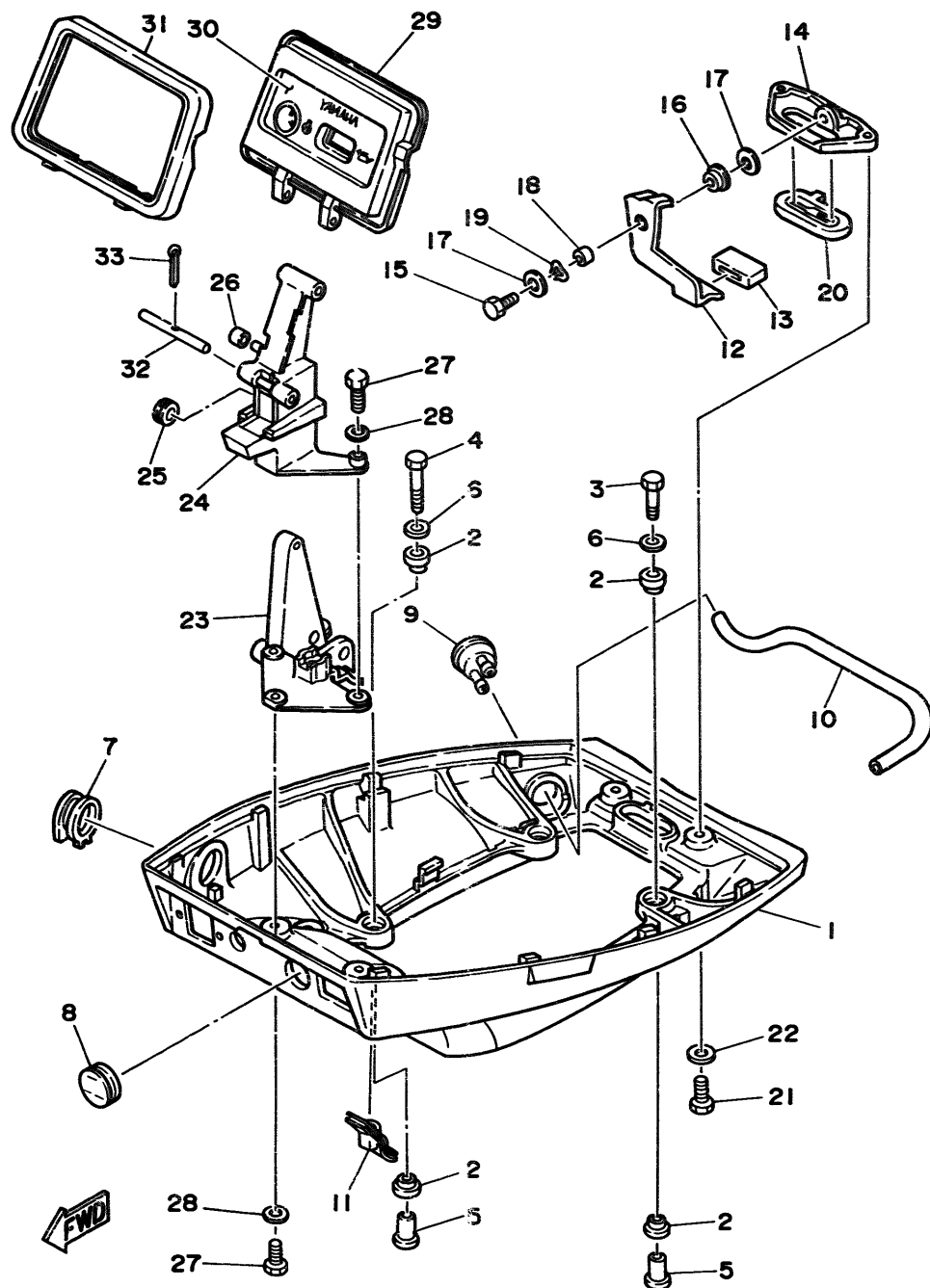


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42711-01-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-09M35	GROMMET RONDELLE CAOUTCHOUC	8	
3	97095-06030	BOLT BOULON	2	
4	97313-06040	BOLT BOULON	2	
5	90387-06M15	COLLAR COLLERETTE	4	
6	90201-06M31	WASHER, PLATE RONDELLE, PLATE	4	
7	6G8-42724-00	GROMMET PASSE-FIL	1	
8	6G8-42725-10	GROMMET PASSE-FIL	1	
9	6G8-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
>10	90445-09163	HOSE DURITE	1	
▶	90445-09252	HOSE DURITE	1	
◀	6G8-12482-00	PIPE 2 DURITE 2	1	
11	6G8-42727-00	GROMMET PASSE-FIL	1	
12	6G8-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	6G8-42831-00	BUSHING POULIE	1	
14	6G8-42811-00-94	STAY SUPPORT	1	
15	97095-06016	BOLT BOULON	1	
16	90386-08M49	BUSH DOUILLE	1	
17	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
18	90387-06M72	COLLAR COLLERETTE	1	
19	90206-08M13	WASHER, WAVE RONDELLE, ONDULEE	1	
20	6G8-42748-00	GROMMET PASSE-FIL	1	
{ F9.9AM L:303597~ UL:702882~ AE S:100781~ L:409135~ UL:761715~ AEM L:469811~ UL:786864~				
{ F9.9AM L:303507~303596 UL:702791~702881 AE S:100717~100780 L:408522~409134 UL:761615~761714 AEM L:469482~469810 UL:786508~786863				
{ F9.9AM L:~303506 UL:~702790 AE S:~100716 L:~408521 UL:~761614 AEM L:~469481 UL:~786507				

D1

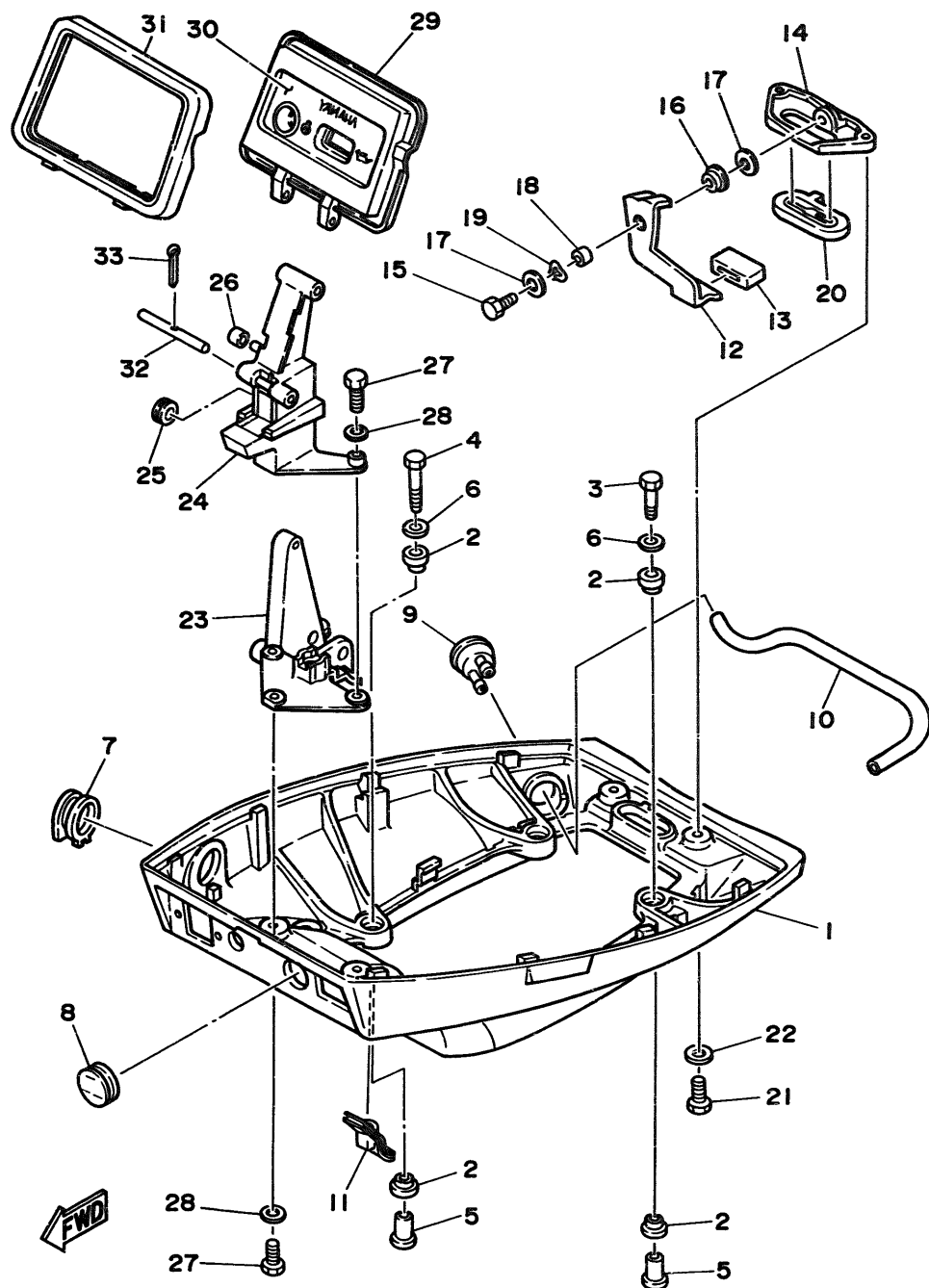


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	97095-06016	BOLT BOULON	2	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
23	6G8-42738-00-94	PLATE, FITTING ETRIER	1	
24	6G8-42719-00-94	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
25	90480-19031	GROMMET RONDELLE CAOUTCHOUC	1	
26	90445-05ME6	HOSE DURITE	1	
27	97095-06016	BOLT BOULON	4	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
29	6G8-W4261-00	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	F9.9AM
30	6G8-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	F9.9AM
31	6G8-42629-01	SEAL JOINT	1	
32	6G8-42755-00	HINGE, COWLING PENTURE	1	
33	91490-16010	PIN, COTTER GOUPILLE	1	

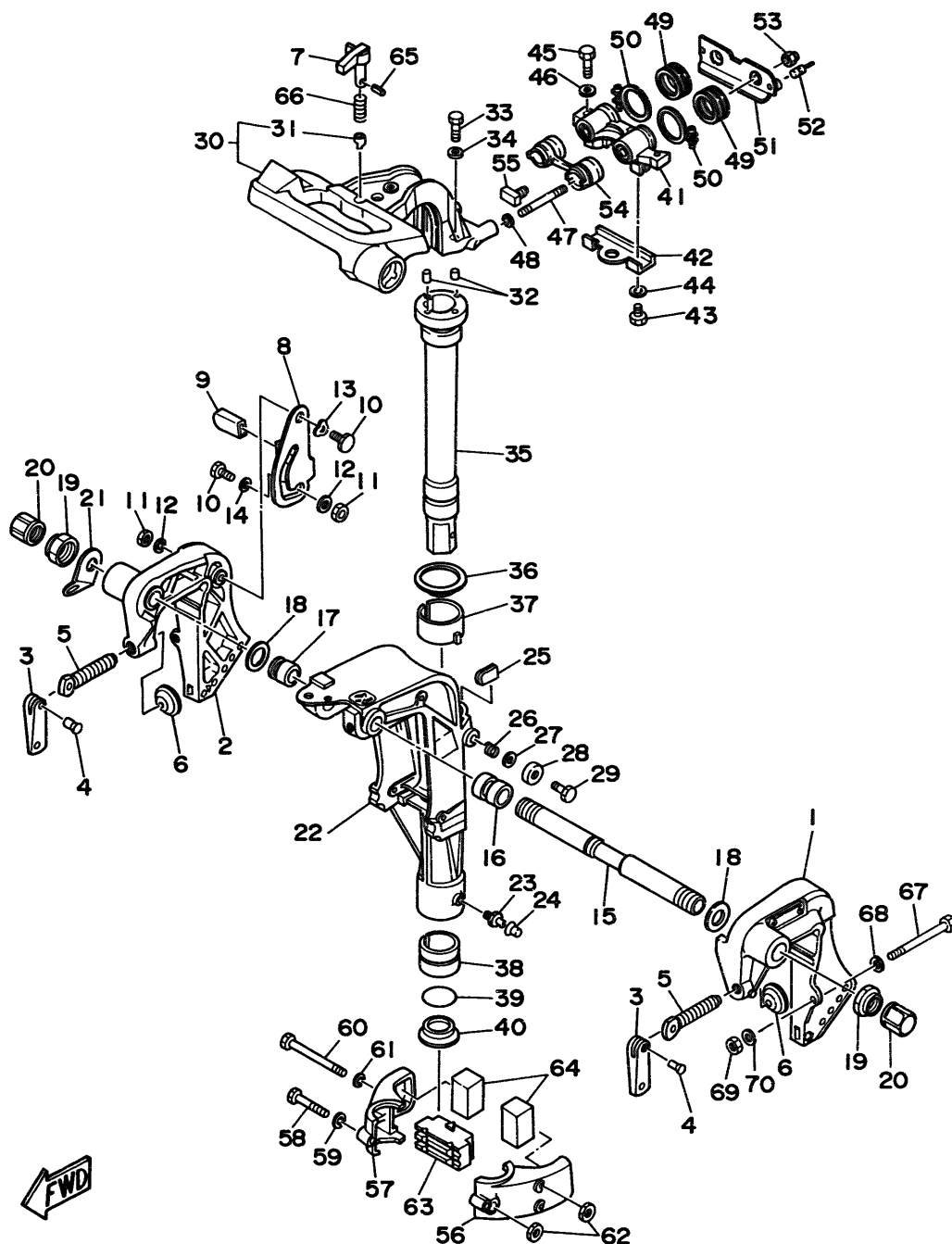


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6G8-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M00	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6G8-42561-00	KNOB, STEERING LOCK BOUTON	1	
8	6G8-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
9	682-43318-01	COVER CAPUCHON	1	
10	90109-06M25	BOLT BOULON	2	
11	95680-06100	NUT, U ECROU, U	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	90206-10M15	WASHER, WAVE RONDELLE, ONDULEE	1	
14	682-43339-01	WASHER RONDELLE	1	
15	6G8-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
16	90386-22M92	BUSH DOUILLE	1	
17	90386-22M93	BUSH DOUILLE	1	
18	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
19	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
20	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
21	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
22	6G8-43311-14-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG/ULTRA LONG
	6G9-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
23	93700-06M03	NIPPLE, GREASE PION	1	
24	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
25	6G8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
26	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
27	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	

D3

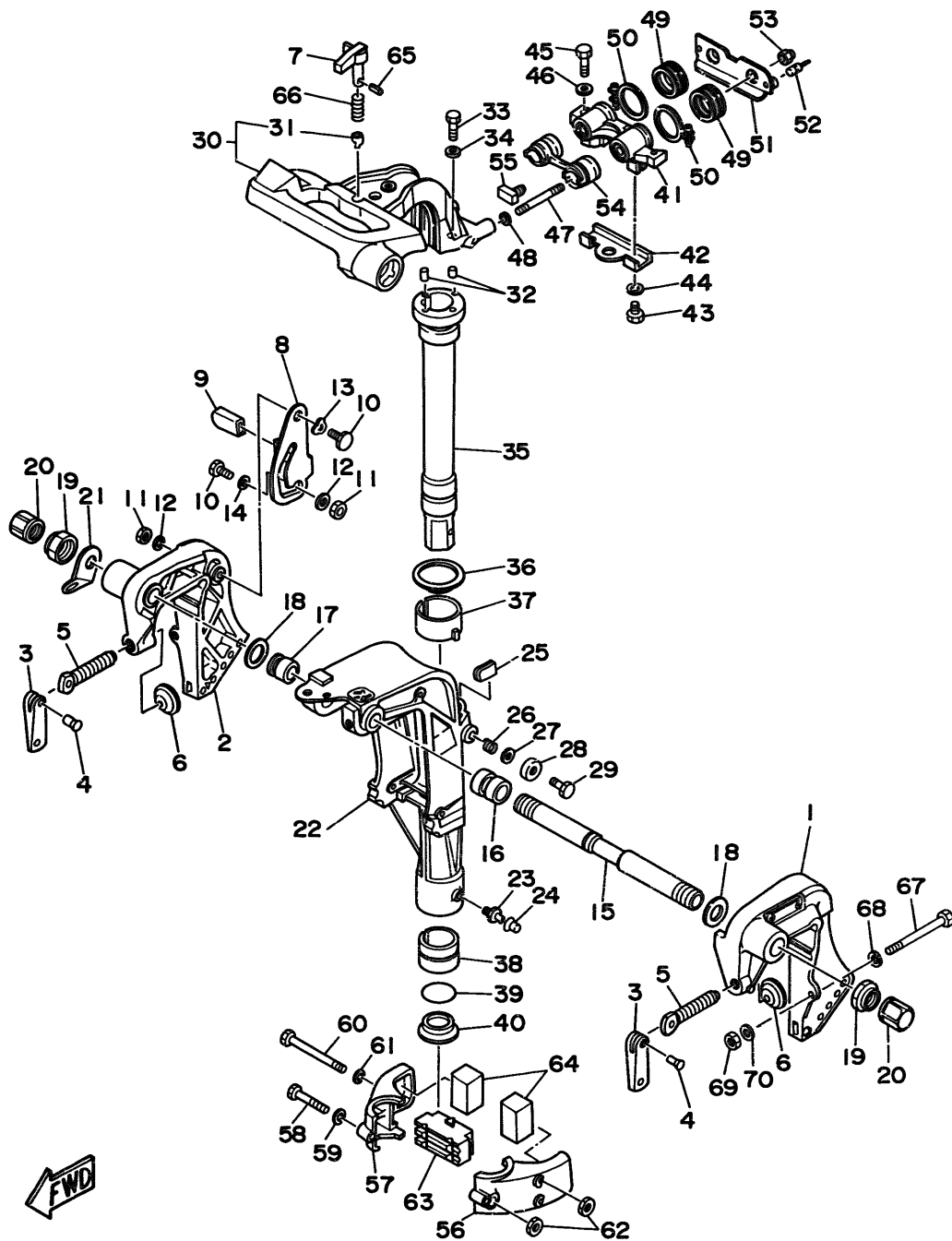


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G8-43373-00	SEAL, DAMPER	1	
29	97095-06025	JOINT	1	
30	6G8-42511-02-4D	BOLT BOULON	1	
31	6G8-42534-00	BRACKET, STEERING CADRE, DIRECTION	1	
32	93605-15065	.PIN, DOWEL .GOUPILLE	1	
33	97095-06030	PIN, DOWEL AXE	2	
34	92990-06600	BOLT BOULON	2	
35	6G8-42521-10-94	WASHER, PLATE RONDELLE, PLATE	2	
36	6G8-42521-10-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR LONG/ULTRA LONG
37	6G9-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR SHORT
38	90209-45M09	WASHER RONDELLE	1	
39	6G8-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
40	90386-37M47	BUSH DOUILLE	1	
41	93210-37M67	O-RING JOINT TORIQUE	1	
42	90386-37M48	BUSH DOUILLE	1	
43	6G8-44517-00-94	MOUNT RUBBER SILENT-BLOC	1	
44	6G8-44526-00	PLATE PLAQUE	1	
45	97095-06012	BOLT BOULON	2	
46	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
47	97395-08030	BOLT BOULON	2	
48	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
49	90116-08M28	BOLT, STUD GOUJON	2	
50	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
51	6G8-44522-00	SEAL JOINT	2	
52	90460-38M06	CLAMP, HOSE BRIDE, DE DURITE	2	
53	6G8-44518-00	BRACKET COMP. SUPPORT COMPLET	1	
54	6G8-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFRIEU	2	
55	95780-08300	NUT, FLANGE ECROU	2	
56	6G8-44521-00	SEAL JOINT	1	

D4

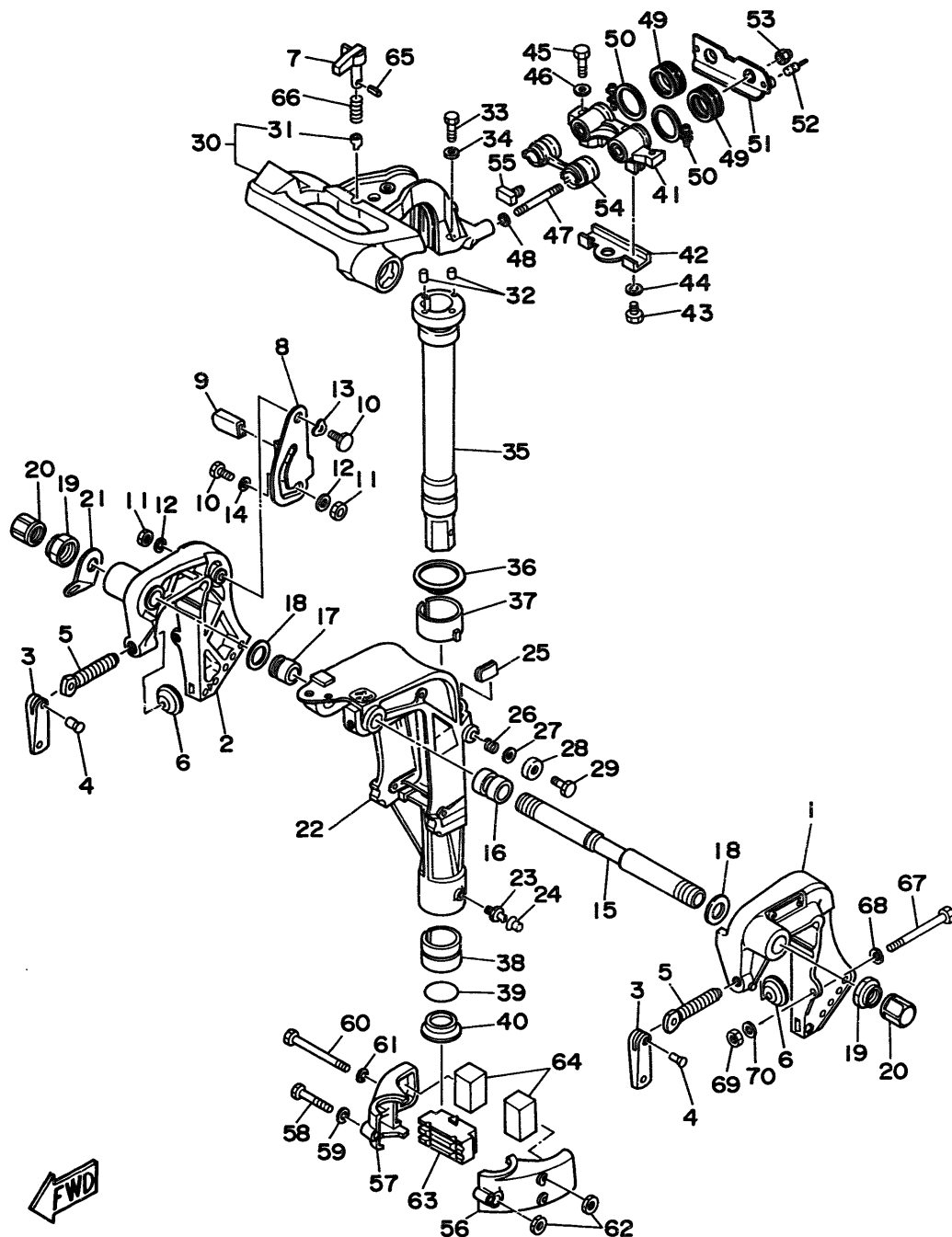


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	6G8-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
56	6G8-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
57	6G8-44552-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
58	97095-06045	BOLT BOULON	1	
59	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
60	97095-06095	BOLT BOULON	2	
61	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
62	95380-06700	NUT ECROU	3	
63	6G8-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	
64	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	
65	91690-30012	PIN, SPRING AGRAFFE	1	
66	90501-10071	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
67	90101-08M88	BOLT BOULON	2	
68	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
69	95780-08300	NUT, FLANGE ECROU	2	
70	90201-08MA4	WASHER, PLATE RONDELLE, PLATE	2	

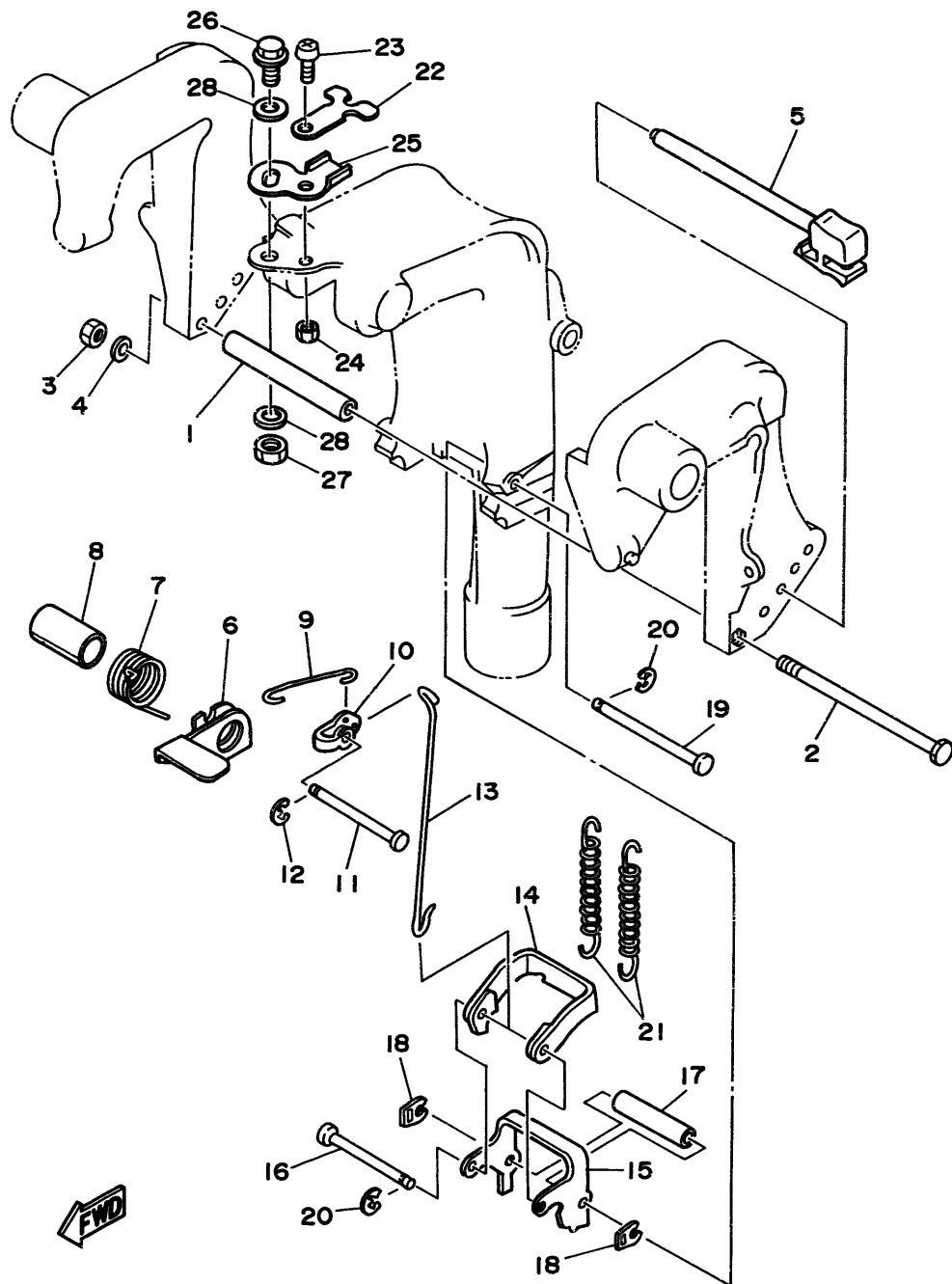


FIG. 13 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90387-06M09	COLLAR	1	
2	97095-06135	COLLERETTE	1	
3	95380-06700	BOLT	1	
4	92990-06600	BOULON	1	
5	6G8-43160-01	NUT	1	
6	6G8-43631-02	ECROU	1	
7	90508-18M33	WASHER, PLATE	1	
8	90386-20M94	RONDELLE, PLATE	1	
9	6G8-43616-00	TILT ROD ASSY	1	
10	682-43641-00	BROCHE D'INCLINAISON (ENS.)	1	
11	90249-06M20	LEVER, TILT	1	
12	99080-05600	LEVIER, INCLINAISON	1	
13	6G8-43617-00	SPRING, TORSION	1	
14	682-43614-00	RESSORT, TORSION	1	
15	682-43615-01	BUSH	1	
16	682-43611-01	DOUILLE	1	
17	90387-06M20	ROD, TILT LOCK	1	
18	682-43673-00	TIGE	1	
19	682-43659-00	LEVER, TILT	1	
20	99080-05600	LEVIER, INCLINAISON	1	
21	90506-29M16	SPRING, TENSION	1	
22	6G8-43319-02-94	RESSORT, TENSION	1	
23	98580-06016	PLATE	1	
24	95380-06600	PLAQUE	1	
25	6G8-42512-01-94	SCREW, PAN HEAD	1	
26	90105-10M30	VIS	1	
27	95380-10700	NUT	1	
28	90201-10M76	ECROU	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	

D6

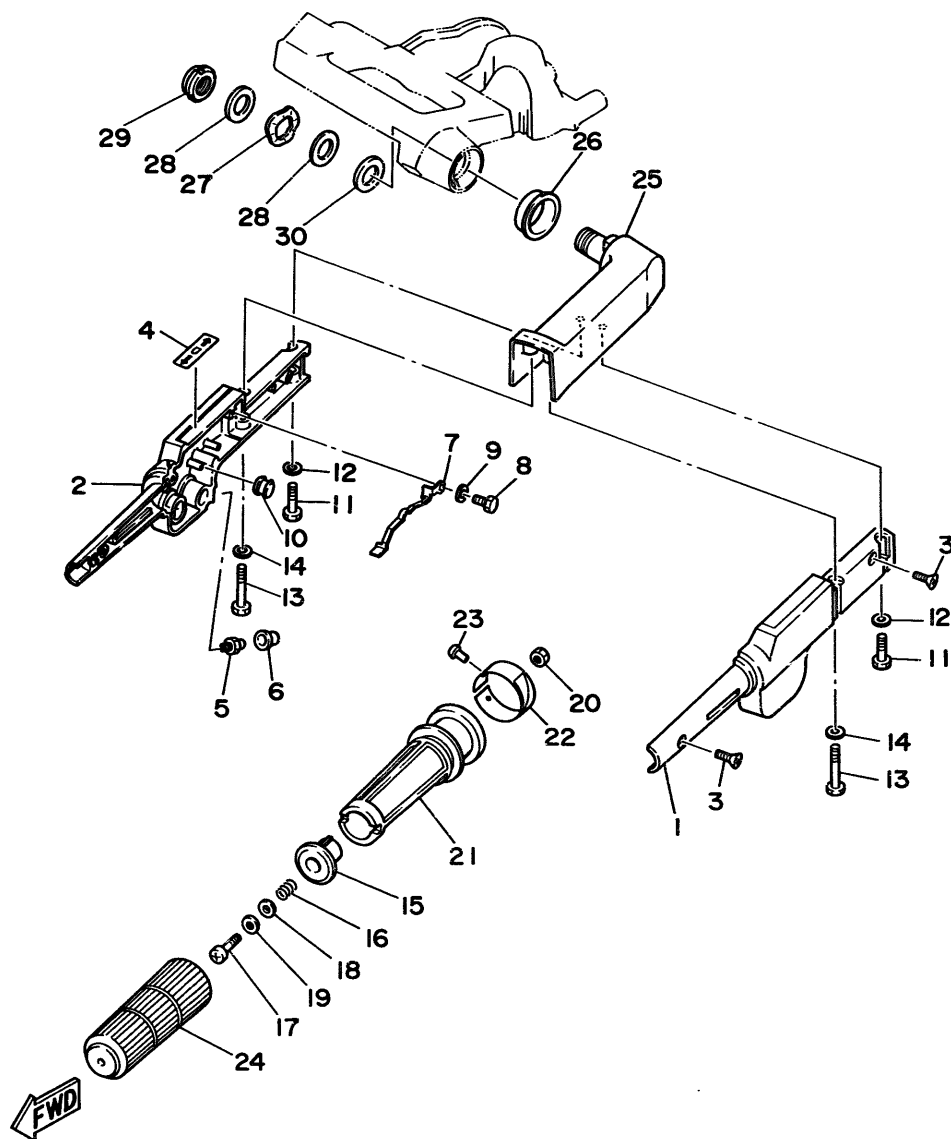


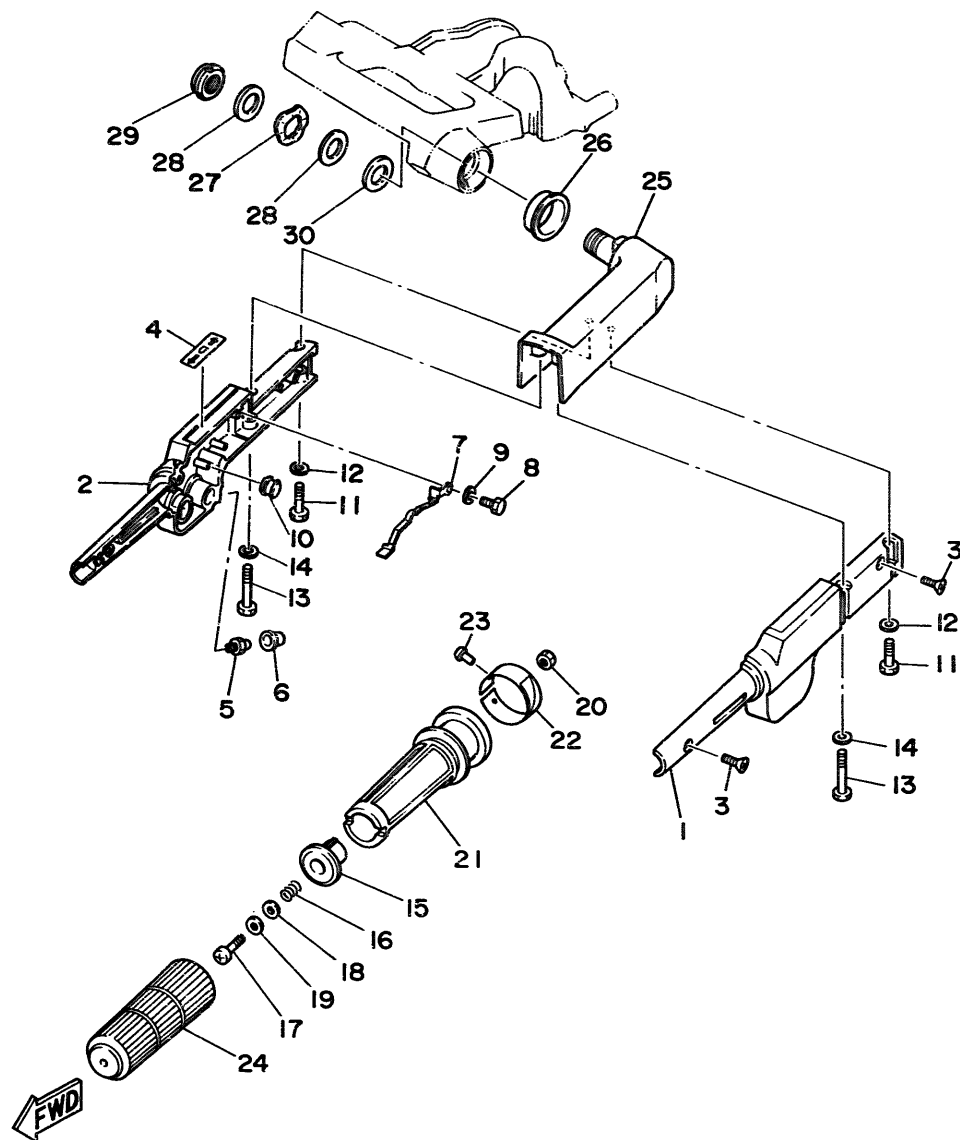
FIG. 14 STEERING (F9.9AM/F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42111-01-4D	HANDLE, STEERING POIGNEE	1	
2	6G8-42112-02-4D	HANDLE, STEERING POIGNEE	1	
3	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
4	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
7	6G8-42147-01	SPRING RESSORT	1	
8	97395-05016	BOLT BOULON	1	
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
10	6H4-42725-00	GROMMET PASSE-FIL	1	
11	97095-06025	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	97095-06040	BOLT BOULON	2	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
15	6G8-42126-01-94	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
16	90501-23M42	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	97580-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
18	90201-06049	WASHER, PLATE RONDELLE, PLATE	1	
19	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	
20	95380-06700	NUT ECROU	1	
21	6G8-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
22	6G8-42137-01	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
23	90269-02M09	RIVET RIVET	1	
24	6G8-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
25	6G8-42113-01-4D	HANDLE, STEERING 3 POIGNEE 3	1	
26	90386-33M56	BUSH DOUILLE	1	
27	90206-20M14	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90201-20M00	WASHER, PLATE RONDELLE, PLATE	2	

FIG. 14 STEERING (F9.9AM/F9.9AEM)

DIRECTION (F9.9AM/F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90185-20M03	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	1	
30	90202-20M33	WASHER, PLATE RONDELLE, PLATE	1	



E1

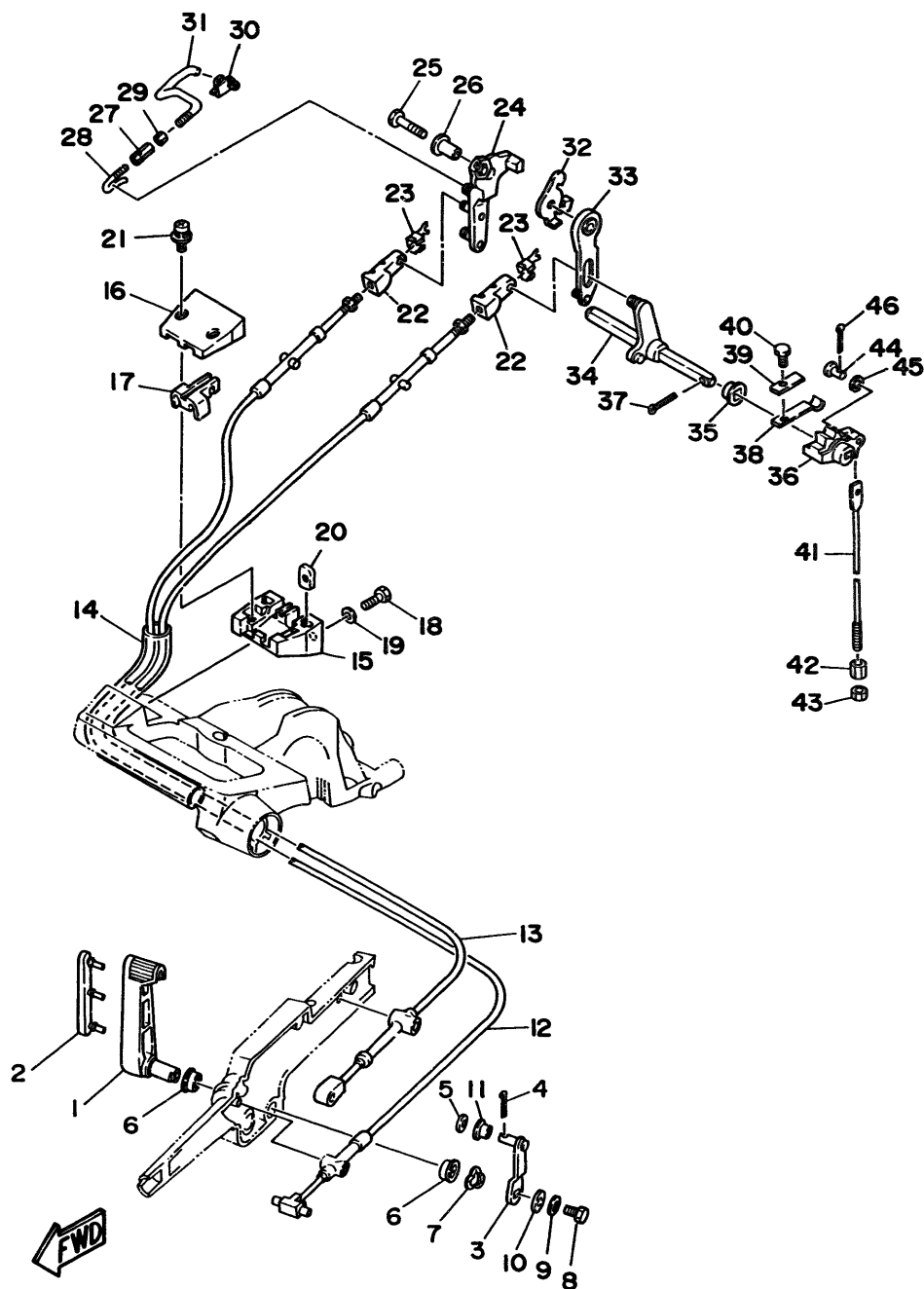


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-44121-00-98	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
2	6G8-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
3	6G8-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
4	91490-16010	PIN, COTTER GOUPILLE	1	
5	92990-05200	WASHER, PLAIN RONDELLE, PLATE	1	
6	90386-12069	BUSH DOUILLE	2	
7	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
8	97095-06016	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	90386-05M54	BUSH DOUILLE	1	
12	6G8-48311-02	CABLE	1	UR
	6G8-48311-11	CABLE	1	UR FOR HANDY REMOTE CONTROL
13	6G8-48321-01	CABLE	1	UR
	6G8-48321-10	CABLE	1	UR FOR HANDY REMOTE CONTROL
14	90445-24M00	HOSE DURITE	1	UR
	90445-20ME5	HOSE DURITE	1	UR FOR HANDY REMOTE CONTROL
15	6G8-41661-00-98	BRACKET SUPPORT	1	
16	6G8-41662-00-98	BRACKET SUPPORT	1	
17	6G8-41663-00	BRACKET 3 SUPPORT 3	1	
18	97095-06016	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6G8-41654-00	NUT ECROU	2	
21	90159-05M06	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
22	6G8-26363-00	END, CABLE EMBOUT DE CABLE	2	
23	6G8-26364-00	END, CABLE 2 EMBOUT, DE CABLE	2	
24	6G8-41212-00	ARM, ACCEL. BRAS	1	
25	97095-06030	BOLT BOULON	1	

E2

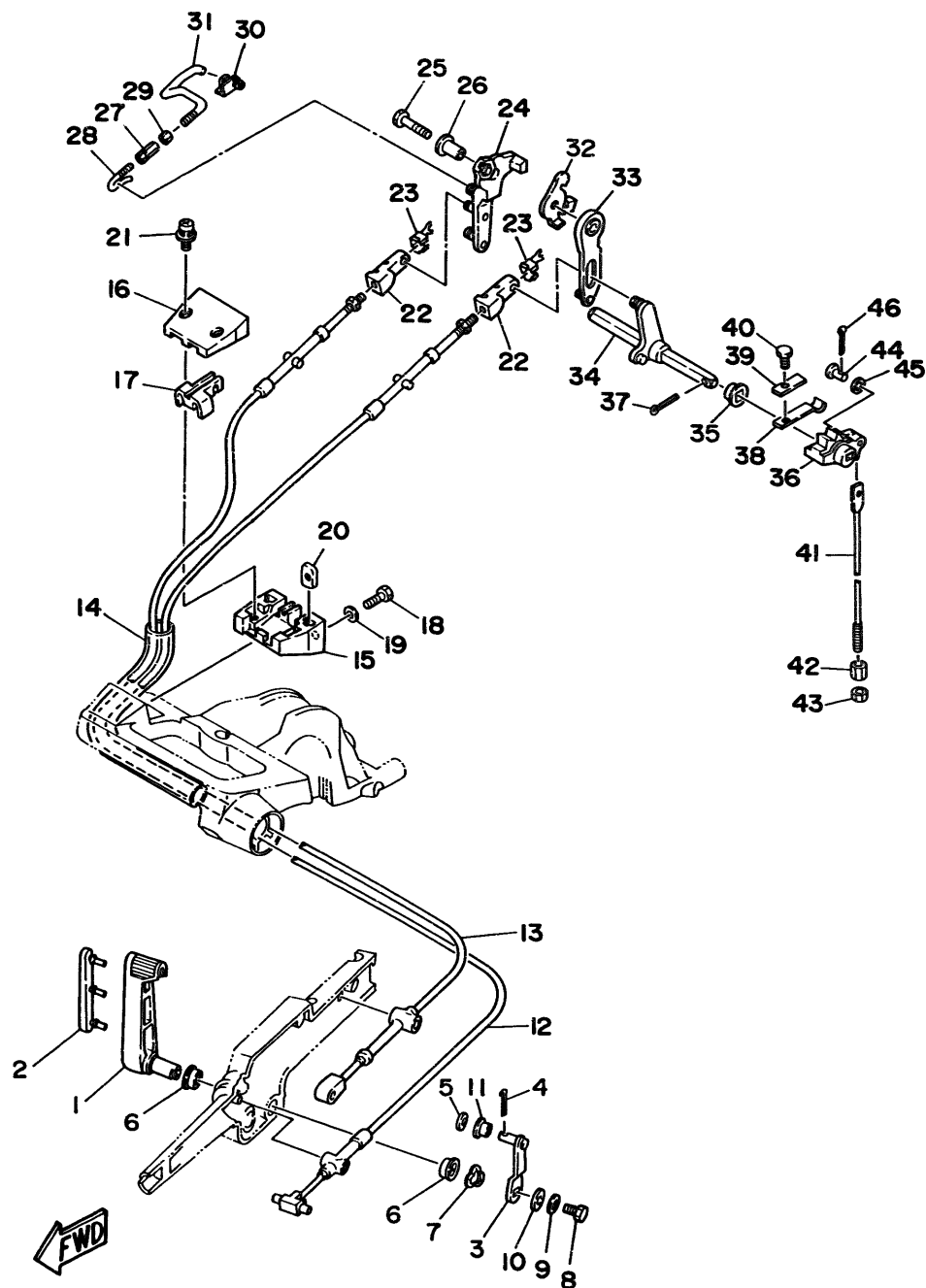


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90387-06M58	COLLAR COLLERETTE	1	
27	6G8-41238-01	JOINT, LINK RACCORD	1	
28	6G8-41241-01	ROD, LINK BIELLETTE	1	
29	95303-04600	NUT ECROU	1	
30	6G8-41237-01	JOINT, LINK RACCORD	1	
31	6G8-41242-01	ROD 2 TIGE 2	1	
32	6G8-14493-00	STAY 1 SUPPORT 1	1	
33	6G8-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
34	6G8-44159-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
35	682-44132-00	BUSHING COUSSINET	1	
36	6G8-44141-00	LINK, SHIFT ROD BIELLETTE	1	
37	91490-25020	PIN, COTTER GOUPILLE	1	
38	682-44116-00	SPRING RESSORT	1	
39	682-44117-00	BRACKET SUPPORT	1	
40	97013-06012	BOLT BOULON	1	
41	6G8-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG/ULTRA LONG
	6G9-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
42	90170-06015	NUT ECROU	1	
43	95380-06700	NUT ECROU	1	
44	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	
45	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
46	91490-16010	PIN, COTTER GOUPILLE	1	

E3

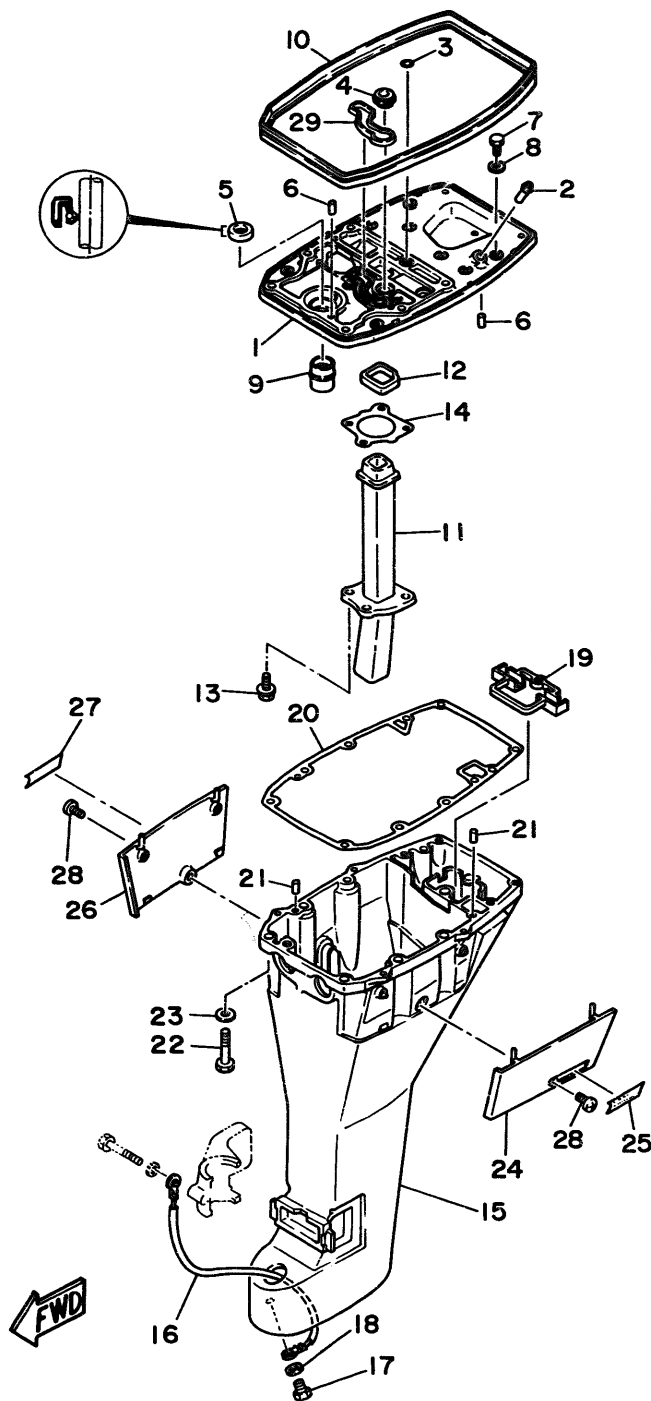


FIG. 16 UPPER CASING

FOURREAU

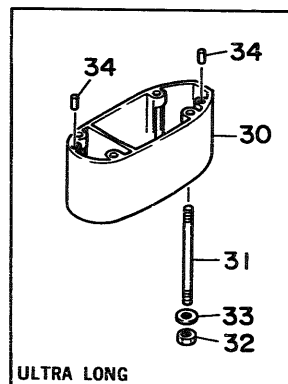
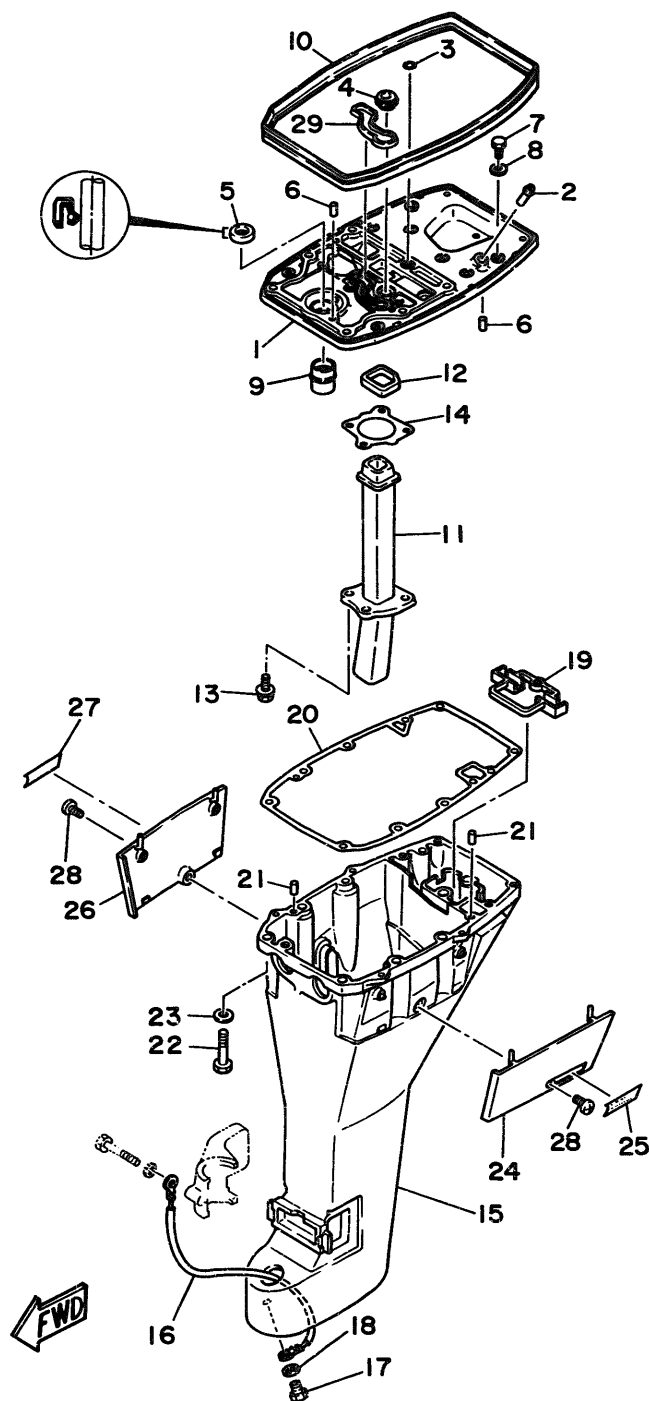
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-41137-03-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	
2	6E5-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	
3	93210-08M60	O-RING JOINT TORIQUE	1	
4	6G8-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
5	93101-13M27	OIL SEAL JOINT SPY	1	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	97095-06020	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	6G8-45135-00	PIPE TUYAU	1	
10	6G8-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
11	6G8-41131-01	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	
12	6G8-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	
13	90105-06M33	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
14	6G8-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	
15	6G8-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG/ULTRA LONG
	6G9-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
16	6G8-82149-00	WIRE, LEAD 3 FIL 3	1	
17	97095-06012	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	6G8-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
20	6G8-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
21	93606-12019	PIN, DOWEL GOUPILLE	2	
22	97395-08040	BOLT BOULON	6	
23	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
24	6G8-42741-00-4D	APRON CAPOT LATERAL	1	
25	6G8-42791-00	MARK 1 ÉTIQUETTE 1	1	
26	6G8-42771-00-4D	APRON CAPOT LATERAL	1	
27	6G8-42792-00	MARK ÉTIQUETTE	1	

E4

FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90157-06M04	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
29	6G8-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	
30	6G8-45211-20-4D	EXTENSION EXTENSION	1	ULTRA LONG
31	90116-08M19	BOLT, STUD GOUJON	4	ULTRA LONG
32	95380-08600	NUT ECROU	4	ULTRA LONG
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	ULTRA LONG
34	93606-12019	PIN, DOWEL GOUPILLE	2	ULTRA LONG



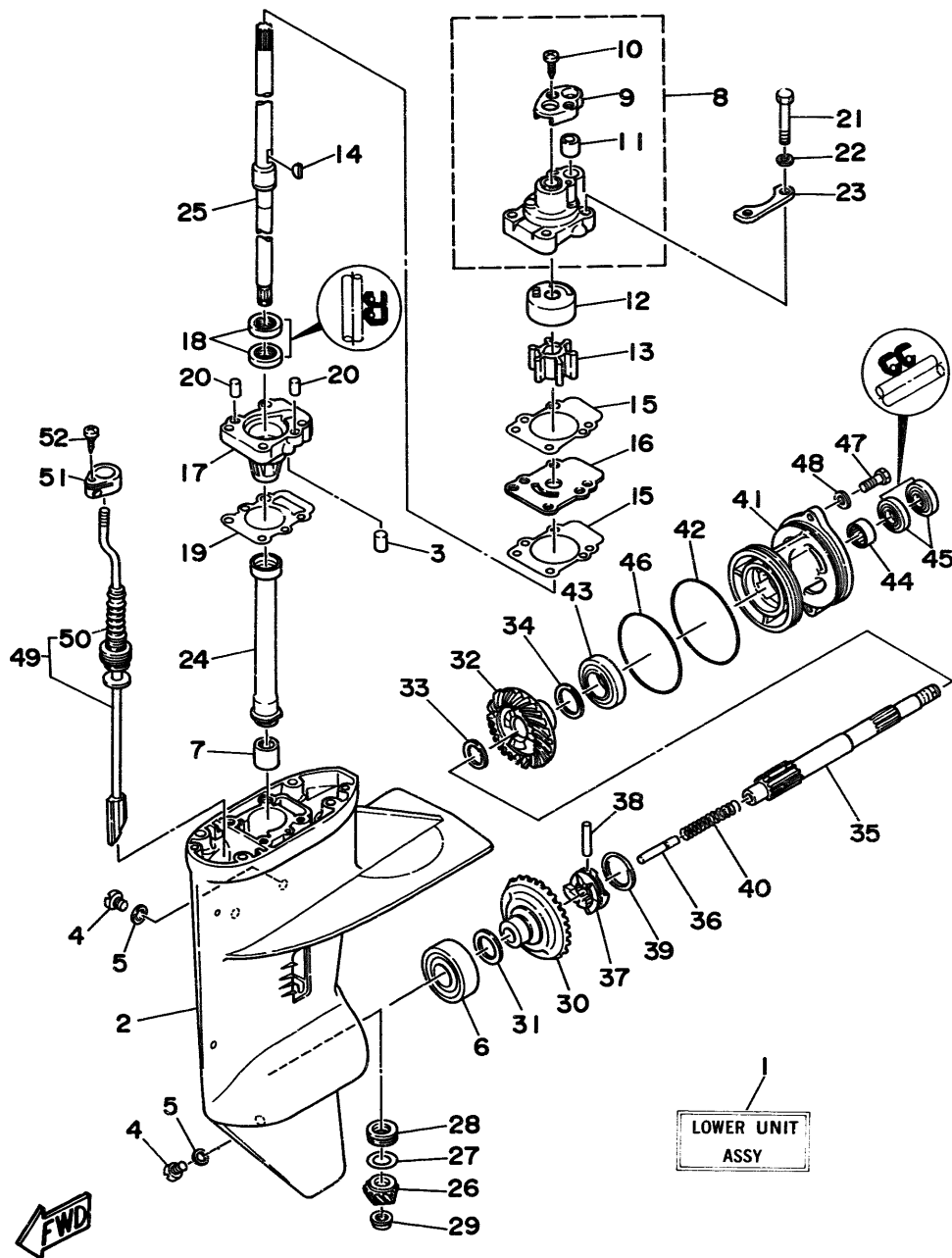


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-45300-16-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR LONG
	6G8-45300-26-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR ULTRA LONG
	6G8-45300-06-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR SHORT
2	6G8-45311-04-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93604-08062	PIN, DOWEL CLAVETTE	1	
4	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
5	90430-08020	GASKET JOINT	3	
6	93332-00005	BEARING ROULEMENT	1	
7	93315-213V4	BEARING, CYLINDRICAL ROULEMENT	1	
8	682-44300-01	HOUSING WATER PUMP ASSY CORPS POMPE A EAU (ENS)	1	
9	682-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
10	97780-40112	.SCREW, TAPPING .VIS, TETE BOMBEE	2	
11	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
12	682-44322-00	INSERT, CARTRIDGE CUVETTE	1	
13	682-44352-01	IMPELLER TURBINE	1	
14	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
15	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	
16	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
17	6G8-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
18	93101-20048	OIL SEAL JOINT SPY	2	
19	6G8-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
20	93606-12019	PIN, DOWEL GOUPILLE	2	
21	97095-06045	BOLT BOULON	4	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
23	682-44328-00	PLATE PLAQUETTE	2	

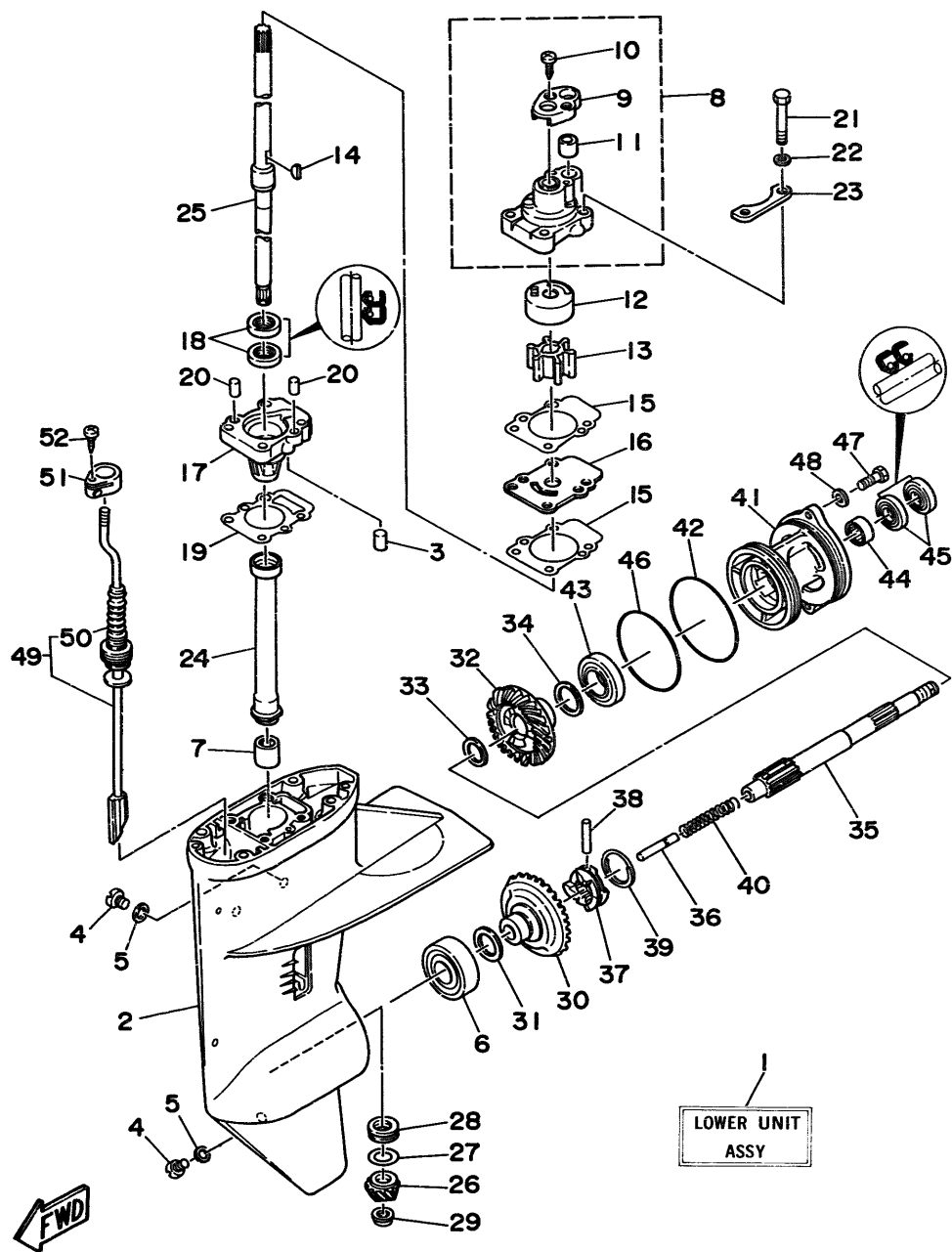


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6G8-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
25	6G8-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6G8-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR ULTRA LONG
	6G8-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
26	6G8-45551-00	PINION PIGNON D'ATTAQUE	1	
27	6G8-45587-00-10	SHIM (0.10MM) CALE (0.10MM)	1	UR
	6G8-45587-00-14	SHIM (0.14MM) CALE (0.14MM)	1	UR
	6G8-45587-00-18	SHIM (0.18MM) CALE (0.18MM)	1	UR
	6G8-45587-00-35	SHIM (0.35MM) CALE (0.35MM)	1	UR
	6G8-45587-00-50	SHIM (0.50MM) CALE (0.50MM)	1	UR
28	93341-313U3	BEARING, THRUST CERVEAUX DE DIRECTION	1	
29	90179-08M06	NUT ECROU	1	
30	6G8-45560-00	GEAR PIGNON	1	
31	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
32	6G8-45571-00	GEAR PIGNON	1	
33	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
34	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
35	6G8-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	650-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
37	682-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
40	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
41	6G8-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	

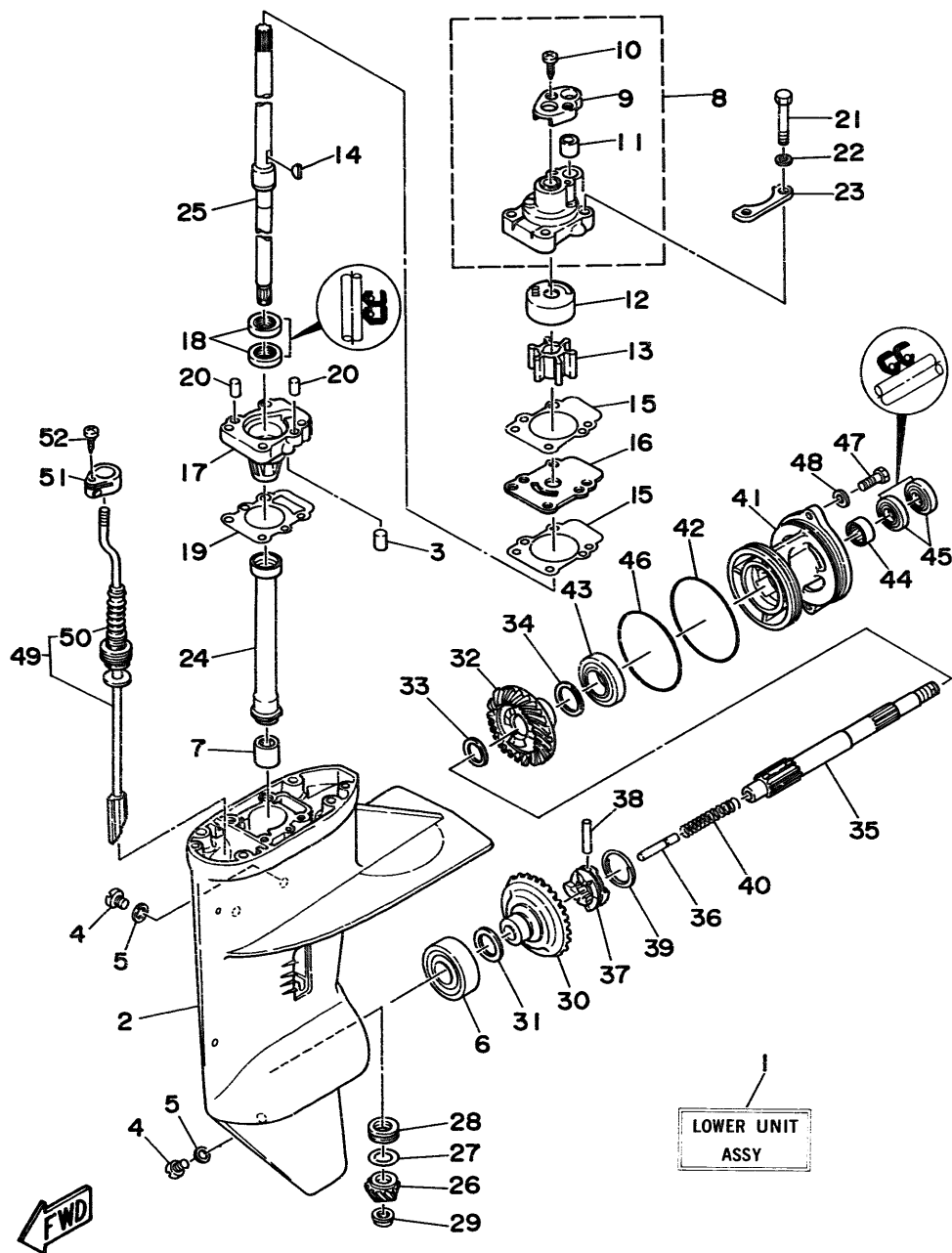


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	93210-74316	O-RING JOINT TORIQUE	1	
43	93306-00518	BEARING ROULEMENT	1	
44	93315-317U2	BEARING, CYLINDRICAL ROULEMENT	1	
45	93101-17054	OIL SEAL JOINT SPY	2	
46	93210-74M68	O-RING JOINT TORIQUE	1	
47	97095-06020	BOLT BOULON	2	
48	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
49	6G8-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
	6G8-44150-20	SHIFT CAM ASSY CAME D'INVERSION	1	UR ULTRA LONG
	6G8-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
50	682-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	
51	682-44176-00	BRACKET SUPPORT	1	
52	97780-50110	SCREW, TAPPING VIS, TETE BOMBEE	1	

FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93606-12019	PIN, DOWEL GOUPILE	2	
2	97090-08035	BOLT BOULON	4	
3	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
4	6G8-45251-00	ANODE ANODE	1	
5	95895-06020	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	6G8-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
8	6G8-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	98680-05525	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
10	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
11	682-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
12	682-45376-01	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
13	6G8-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	6G8-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
	6G9-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
14	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	6G8-45986-00	RING, DEFLECTOR DEFLECTEUR DE CERCLE	1	
16	90171-10M07	NUT, CASTLE ECROU, CRENELE	1	
17	91490-30030	PIN, COTTER GOUPILE	1	
18	6G8-45941-00	PROPELLER (3X11-3/4"X11"-R) HELICE (3X11-3/4"X11"-R)	1	UR
	6G8-45943-00	PROPELLER (3X11-3/4"X9-1/4"-R) HELICE (3X11-3/4"X9-1/4"-R)	1	UR
	6G8-45945-00	PROPELLER (3X11-3/4"X12-1/4"XR) HELICE (3X11-3/4"X12-1/4"-R)	1	UR
	6G8-45947-00-EL	PROPELLER (3X11-3/4"X9-1/4"-R) HELICE (3X11-3/4"X9-1/4"-R)	1	UR ALUMINIUM
19	6G8-45987-02	SPACER ENTRETOISE	1	
20	90201-31MA3	WASHER, PLATE RONDELLE, PLATE	1	
21	93450-10M04	CIRCLIP CIRCLIP	1	

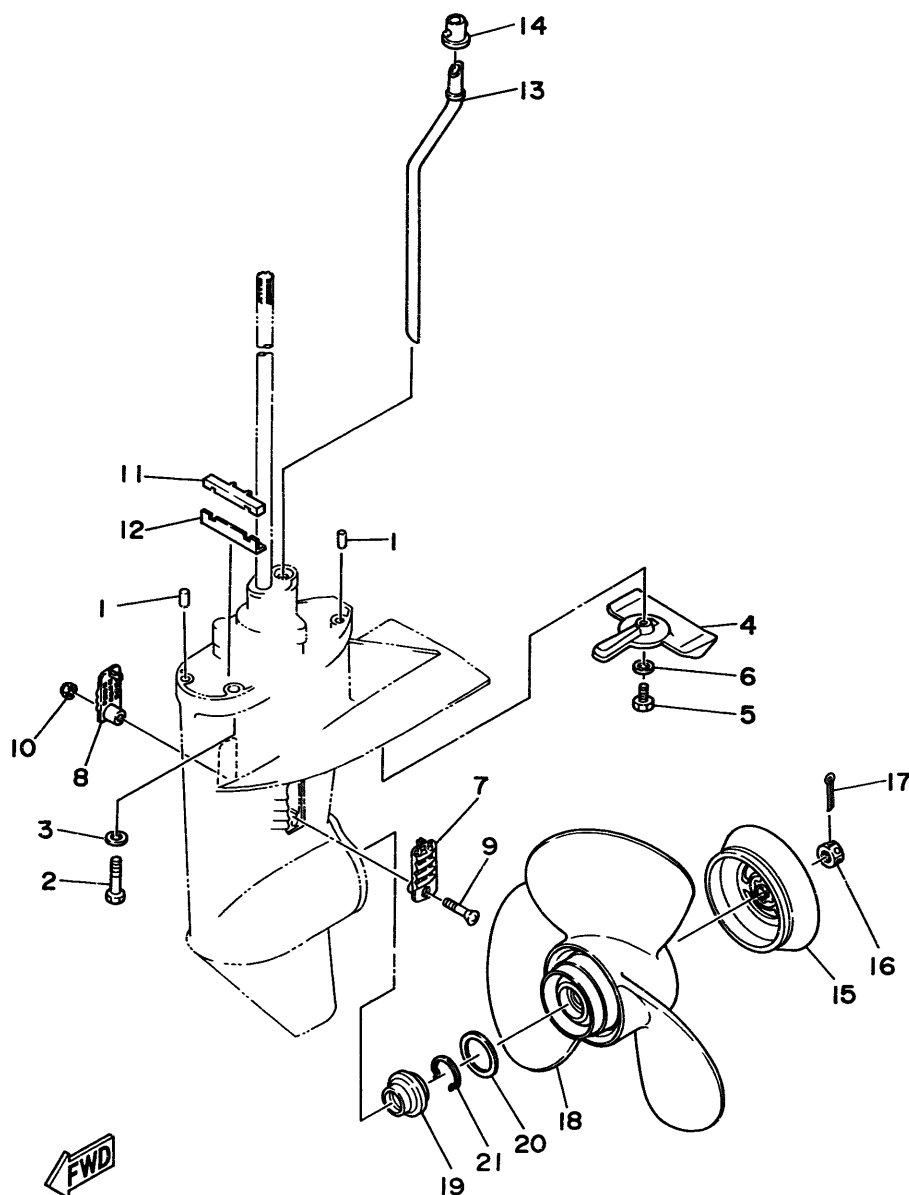


FIG. 19 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85550-11	ROTOR ASSY	1	UR F9.9AM
	6G8-85550-01	ROTOR CPLT		
	6G8-85510-01	ROTOR ASSY	1	UR F9.9AE/F9.9AEM
		ROTOR CPLT		
2	6G8-85510-01	STATOR ASSY	1	
		STATOR CPLT		
3	6G8-85561-00-94	BASE, MAGNETO	1	
		BASE, MAGNETO		
4	95023-06025	BOLT	3	
		BOULON, A COLLERETTE		
5	6G8-85580-02	COIL, PULSER	1	
		BOBINE, PULSEUR		
6	98580-05012	SCREW, PAN HEAD	2	
		VIS		
7	92990-05100	WASHER, SPRING	2	
		RONDELLE, GROWER		
8	92990-05600	WASHER, PLATE	2	
		RONDELLE, PLATE		
9	98580-06025	SCREW, PAN HEAD	2	
		VIS		
10	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE		
11	98580-06020	SCREW, PAN HEAD	1	
		VIS		
12	92990-06600	WASHER, PLATE	1	
		RONDELLE, PLATE		
13	99510-08012	PIN, DOWEL	2	
		GOUJON, D'ASSEMBLAGE		
14	6G8-81337-00	COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT		
15	6G8-42752-00	SHAFT	1	
		AXE		
16	6G8-81323-00	SCREW 1	1	
		VIS 1		
17	90480-15M31	GROMMET	1	
		RONDELLE CAOUTCHOUC		
18	90387-06M71	COLLAR	2	
		COLLERETTE		
19	90280-16053	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
20	90170-12066	NUT	1	
		ECROU		
21	90201-12472	WASHER, PLATE	1	
		RONDELLE, PLATE		

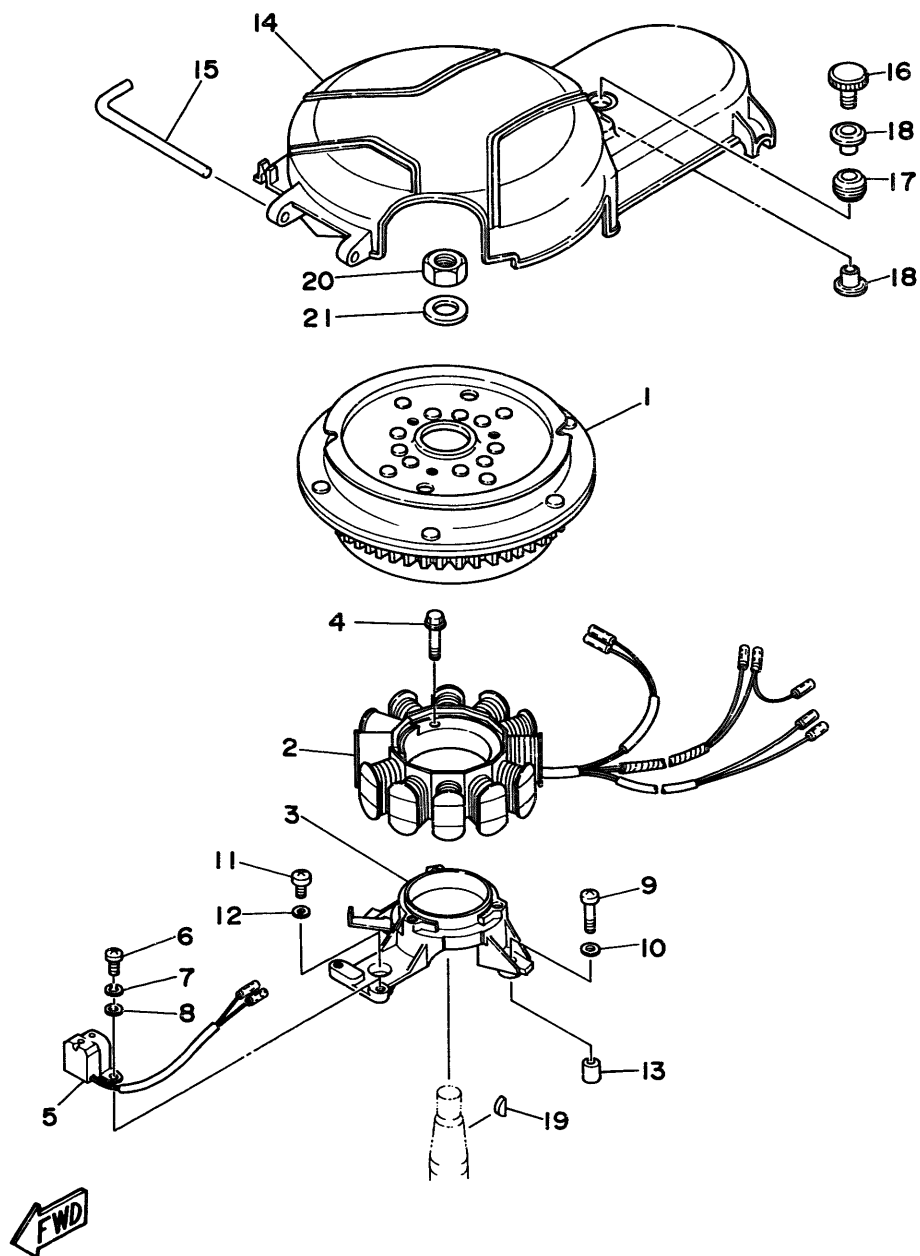
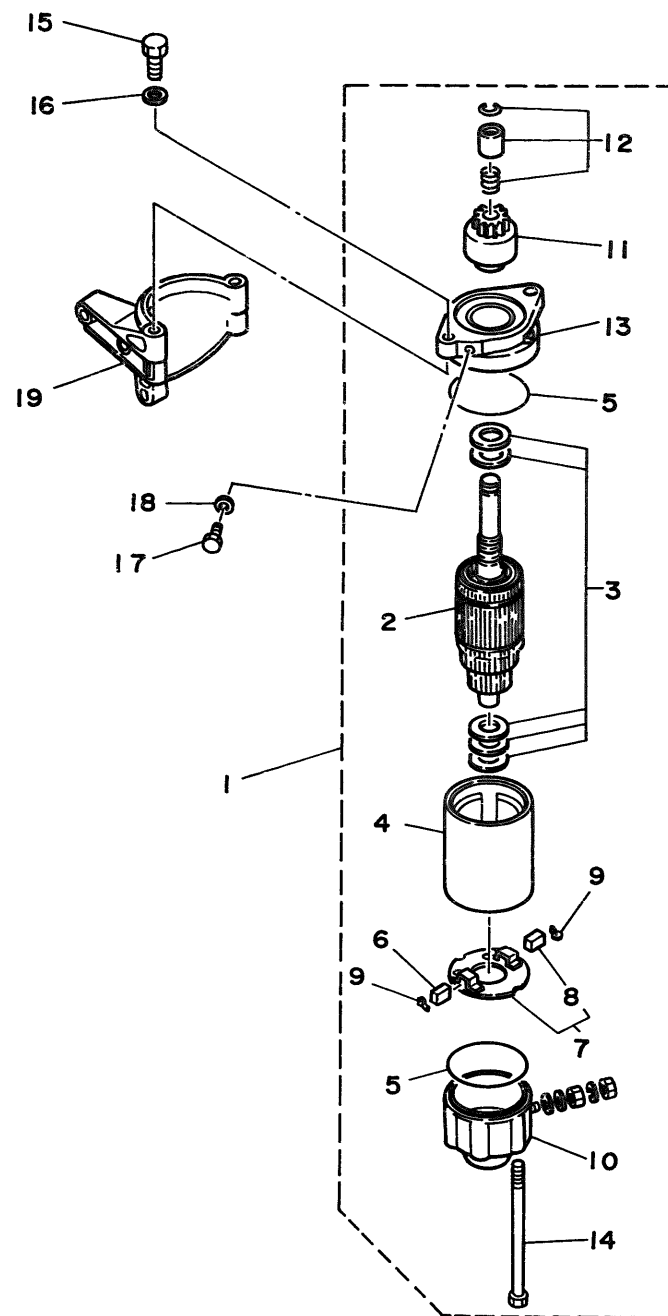


FIG. 20 STARTING MOTOR (F9.9AE/F9.9AEM)
 FIG. 20 DEMARREUR ELECTRIQUE (F9.9AE/F9.9AEM)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	668-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81850-12	.ARMATURE ASSY .INDUIT	1	
3	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
4	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81811-11	.BRUSH 1 .CHARBON 1	1	
7	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	689-81812-11	..BRUSH 2 ..CHARBON 2	1	
9	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
10	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
11	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
13	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	689-81826-10	.BOLT .BOULON	2	
15	97013-08025	BOLT BOULON	2	
16	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
17	97395-08016	BOLT BOULON	1	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
19	668-81822-40-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	

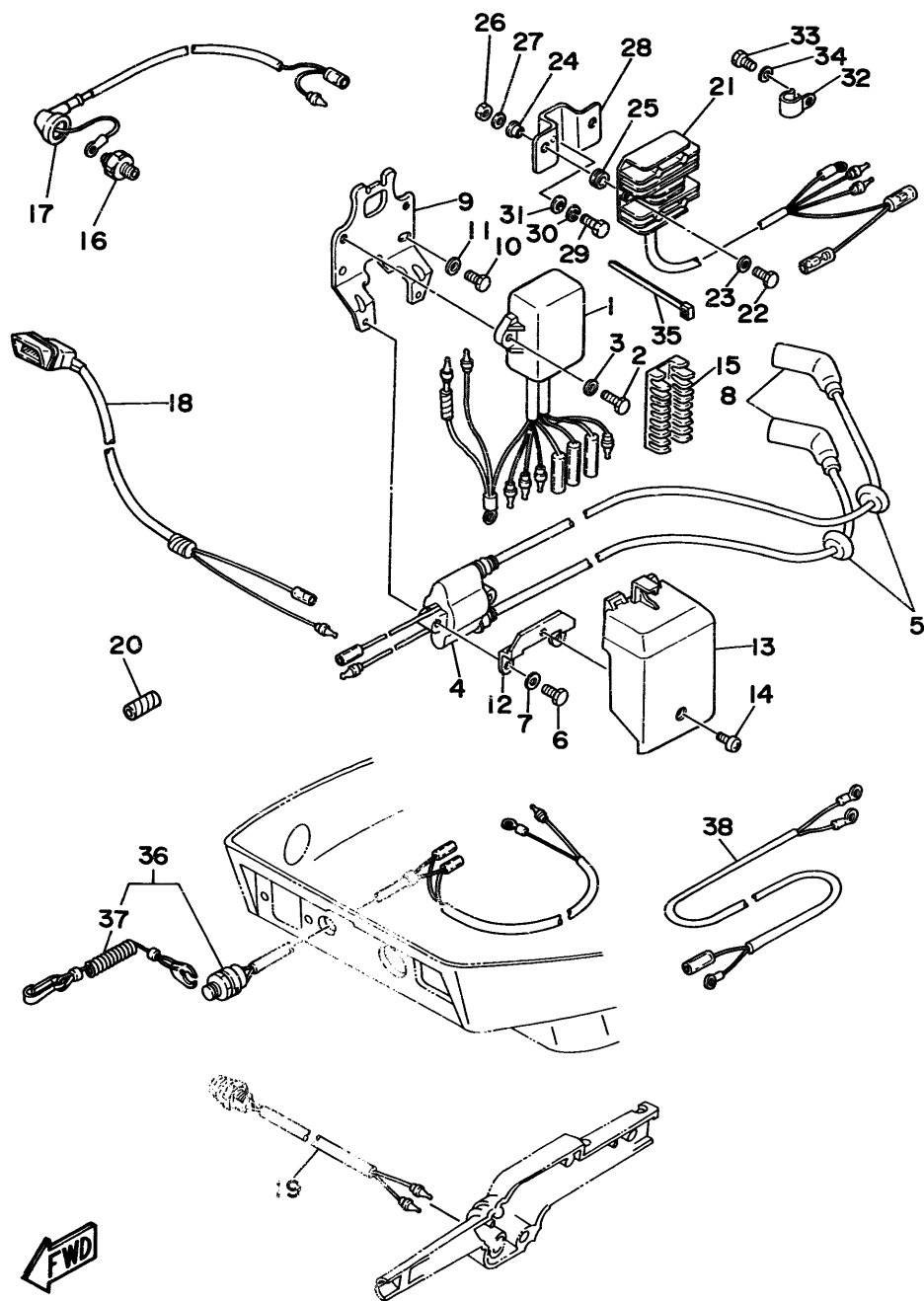


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85540-22	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06020	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	6G8-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
5	90480-25161	GROMMET RONDELLE CAOUTCHOUC	2	
6	97095-06025	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6G8-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
9	6G8-85542-00	BRACKET SUPPORT	1	
10	97095-06020	BOLT BOULON	2	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
12	6G8-85525-00	PLATE PLAQUE	1	
13	6G8-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
14	98980-06008	SCREW, BIND VIS	1	
15	6G8-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1	
16	6G8-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
17	6G8-82127-00	WIRE, LEAD 2 FIL 2	1	
18	6G8-83582-01	PILOT LIGHT ASSY LAMPE-TEMOIN COMPLET	1	
19	6G8-82550-20	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	AP FOR HANDY REMOTE CONTROL
	6G8-82550-10	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	
20	90446-10M02	HOSE DURITE	1	
21	6G8-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
22	97095-06025	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	90387-06M70	COLLAR COLLERETTE	2	
25	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	2	
26	95380-06700	NUT ECROU	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

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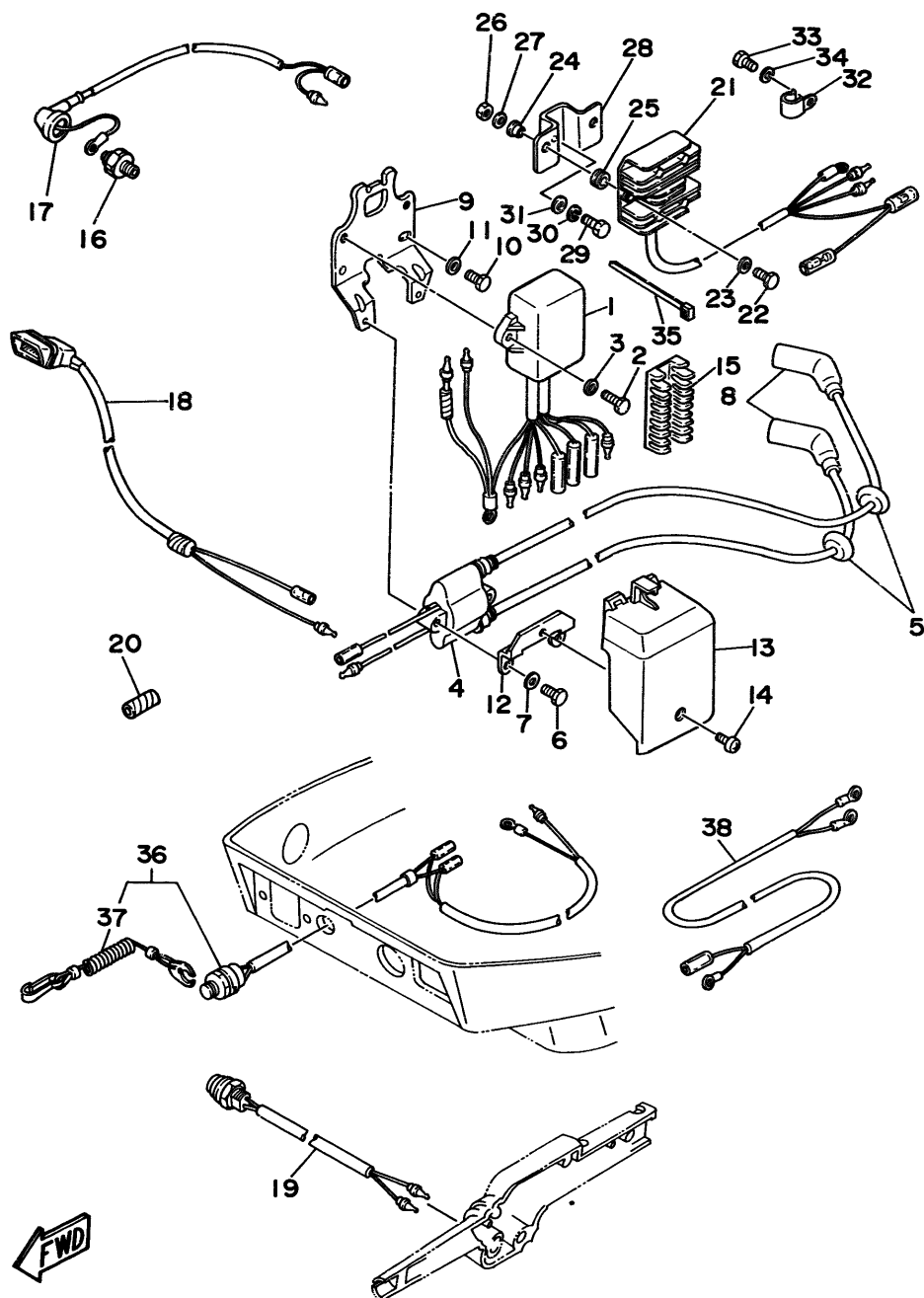


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G8-81948-02	BRACKET JOINT TORIQUE	1	
29	97095-06020	BOLT BOULON	1	
30	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
32	90465-08028	CLAMP BRIDE	1	
33	97013-06012	BOLT BOULON	1	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
35	90465-13M11	CLAMP BRIDE	1	
36	6G8-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
37	682-82556-00	.STOPPER .PLAQUETTE	1	
38	6G8-81949-00	WIRE, LEAD FIL	1	AP FOR CHARGING

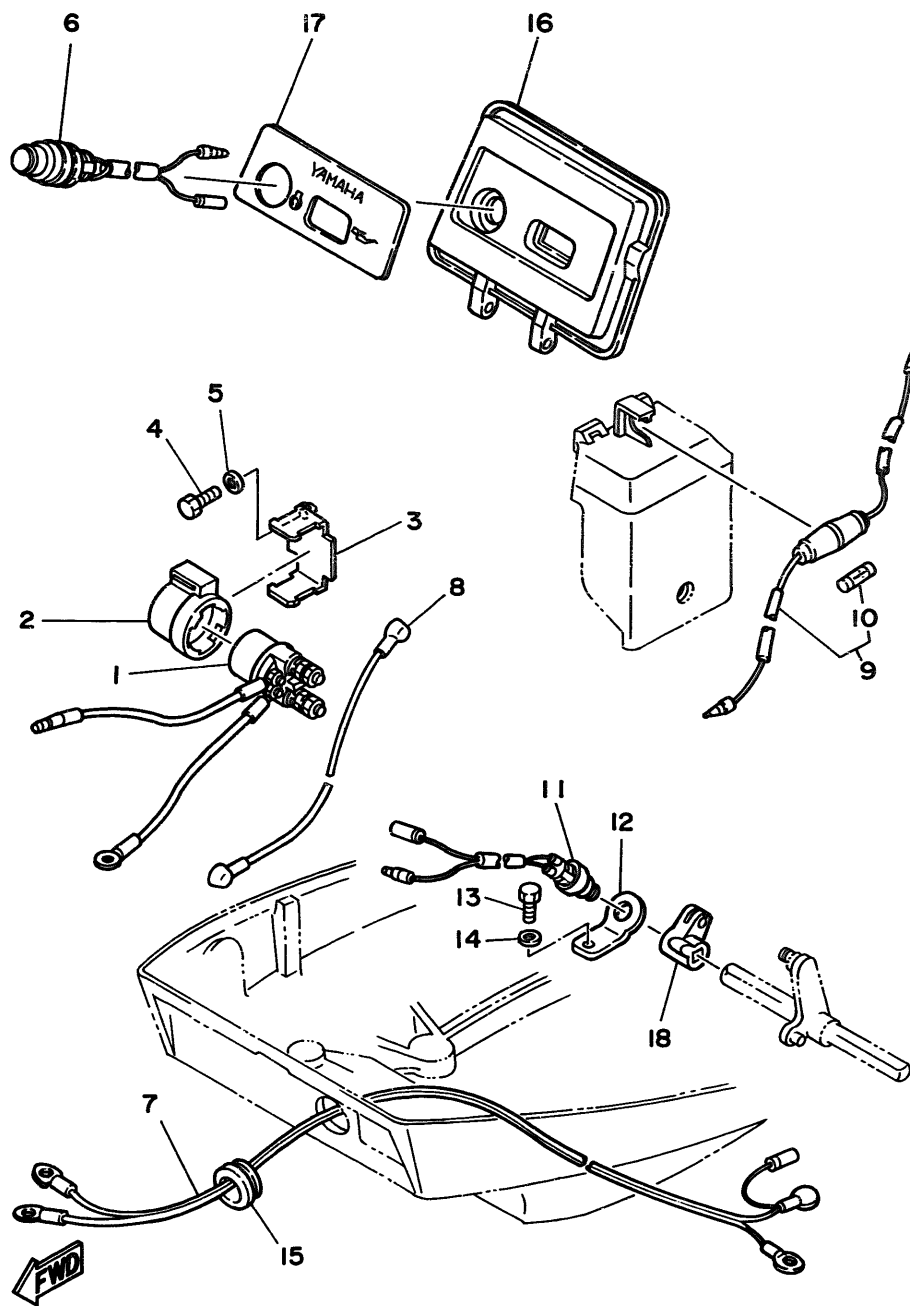


FIG. 22 ELECTRICAL 2 (F9.9AEM)

PARTIE ELECTRIQUE 2 (F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97013-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
7	6G8-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G8-82117-00	WIRE, LEAD FIL	1	
9	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
10	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
11	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
12	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
13	97013-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6G8-42724-40	GROMMET PASSE-FIL	1	
16	6G8-W4261-10	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
17	6G8-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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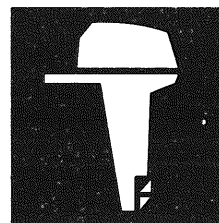
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YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DÉTACHÉES**

F9.9A'94 (6G8)

YAMAHA
GENUINE
Parts & Accessories

2S6G8-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F9.9A '94(6G8). When you are ordering replacement parts for the F9.9A'94(6G8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- UR Use size (thickness) and/or number as required.
- UN Use as many as you need.
- AP Alternate Parts
- STD Standard
- O/S Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

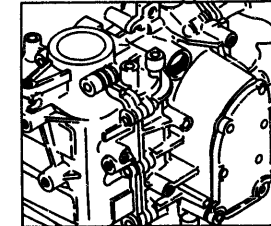
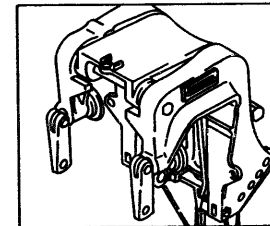
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	F9.9AM	L : 303492 and following
		UL : 702756 and following
	F9.9AE	S : 100690 and following
		L : 408272 and following
		UL : 761594 and following
	F9.9AEM	L : 469307 and following
		UL : 786352 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord F9.9A(6G8) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
 .GICLEUR de ralenti
 .TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

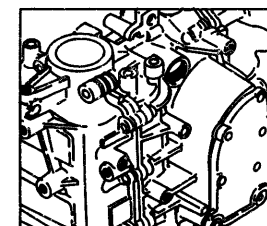
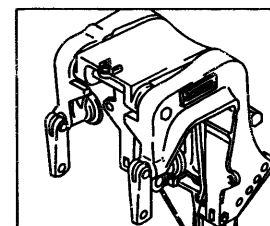
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	F9.9AM	L : 303492 et suivants UL : 702756 et suivants
	F9.9AE	S : 100690 et suivants L : 408272 et suivants UL : 761594 et suivants
	F9.9AEM	L : 469307 et suivants UL : 786352 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

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FIG. 1	CYLINDER. CRANKCASE	A6~B1
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FIG. 7	OIL PAN	C2
FIG. 8	STARTER	C3, C4
FIG. 9	FUEL	C5, C6
FIG. 10	TOP COWLING	C7
FIG. 11	BOTTOM COWLING	D1, D2
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FIG. 13	BRACKET 2	D6
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FIG. 21	ELECTRICAL 1	F5, F6
FIG. 22	ELECTRICAL 2 (F9.9AEM)	F7

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Sheet 2/2 (Fig. 23 to Fig. 25)

FIG. 23	ELECTRICAL 3 (F9.9AE)	A6, A7
FIG. 24	REPAIR KIT 1	B1, B2
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Feuille 2/2 (Fig. 23 ~ Fig. 25)

FIG. 23	PARTIE ELECTRIQUE 3 (F9.9AE)	A6, A7
FIG. 24	KITS DE REPARATION 1	B1, B2
FIG. 25	KITS DE REPARATION 2	B3

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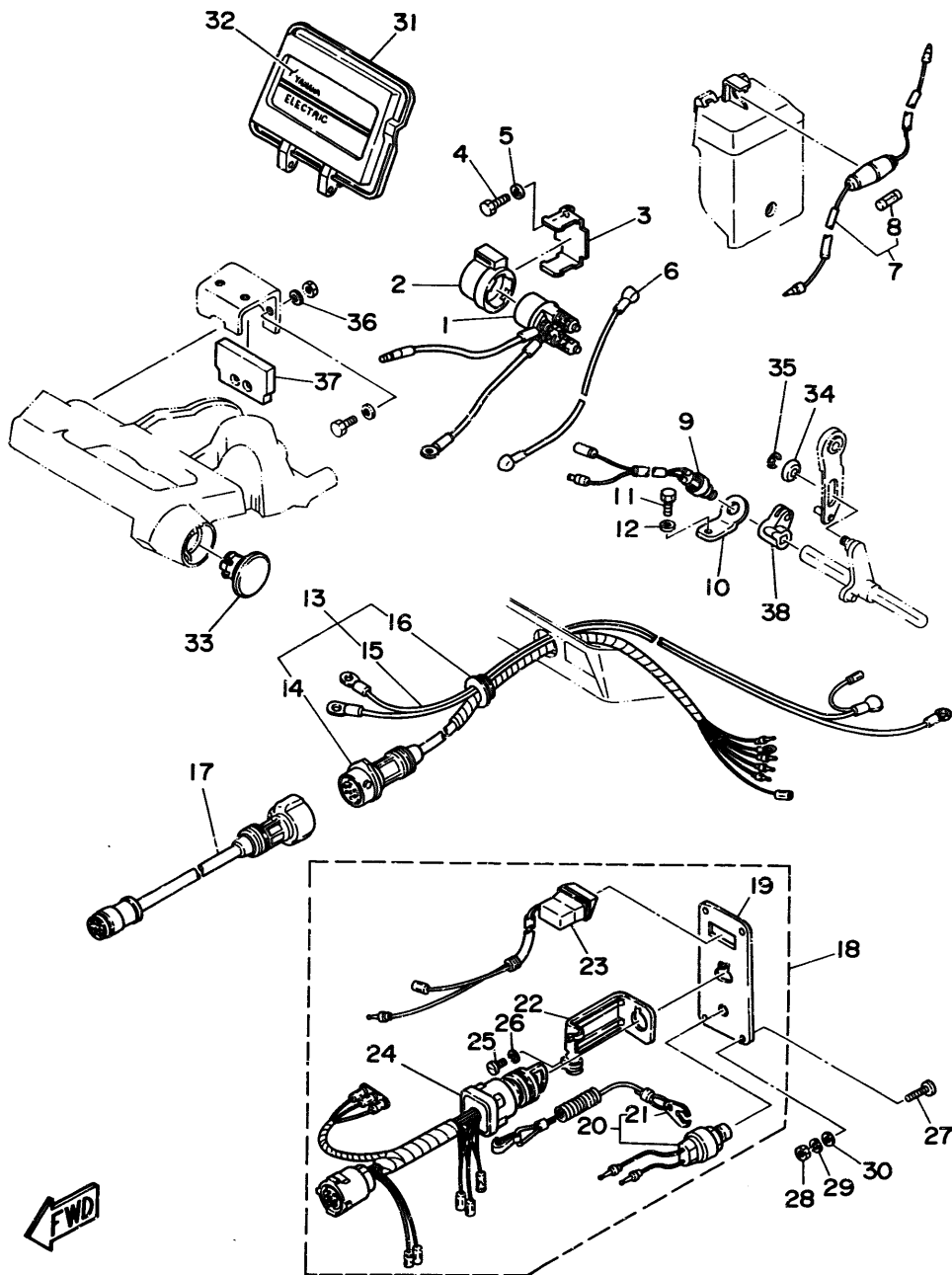


FIG. 23 ELECTRICAL 3 (F9.9AE)

PARTIE ELECTRIQUE 3 (F9.9AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97013-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-82117-00	WIRE, LEAD FIL	1	
7	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
8	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
9	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
10	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
11	97013-06012	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	6G8-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
14	6G8-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
15	6G8-82105-00	.WIRE HARNESS .FAISCEAU DE FILS	1	
16	6G8-42724-50	.GROMMET .PASSE-FIL	1	
17	688-82586-50	EXTENSION, WIREHARNESS EXTENSION, FAISCEAU DE FILS	1	L:5M (7P)
18	6G8-82570-02	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT	1	
19	6G8-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR	1	
20	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	
21	682-82556-00	..STOPPER ..PLAQUETTE	1	
22	663-82581-01	.STAY, CORD CLAMP .SUPPORT, COLLIER DE CORDON	1	
23	6G8-83582-01	.PILOT LIGHT ASSY .LAMPE-TEMOIN COMPLET	1	
24	6G8-82510-00	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	
25	98980-04008	.SCREW, BIND .VIS	1	
26	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
27	90149-05M05	SCREW VIS	4	
28	95380-05600	NUT ECROU	4	

A6

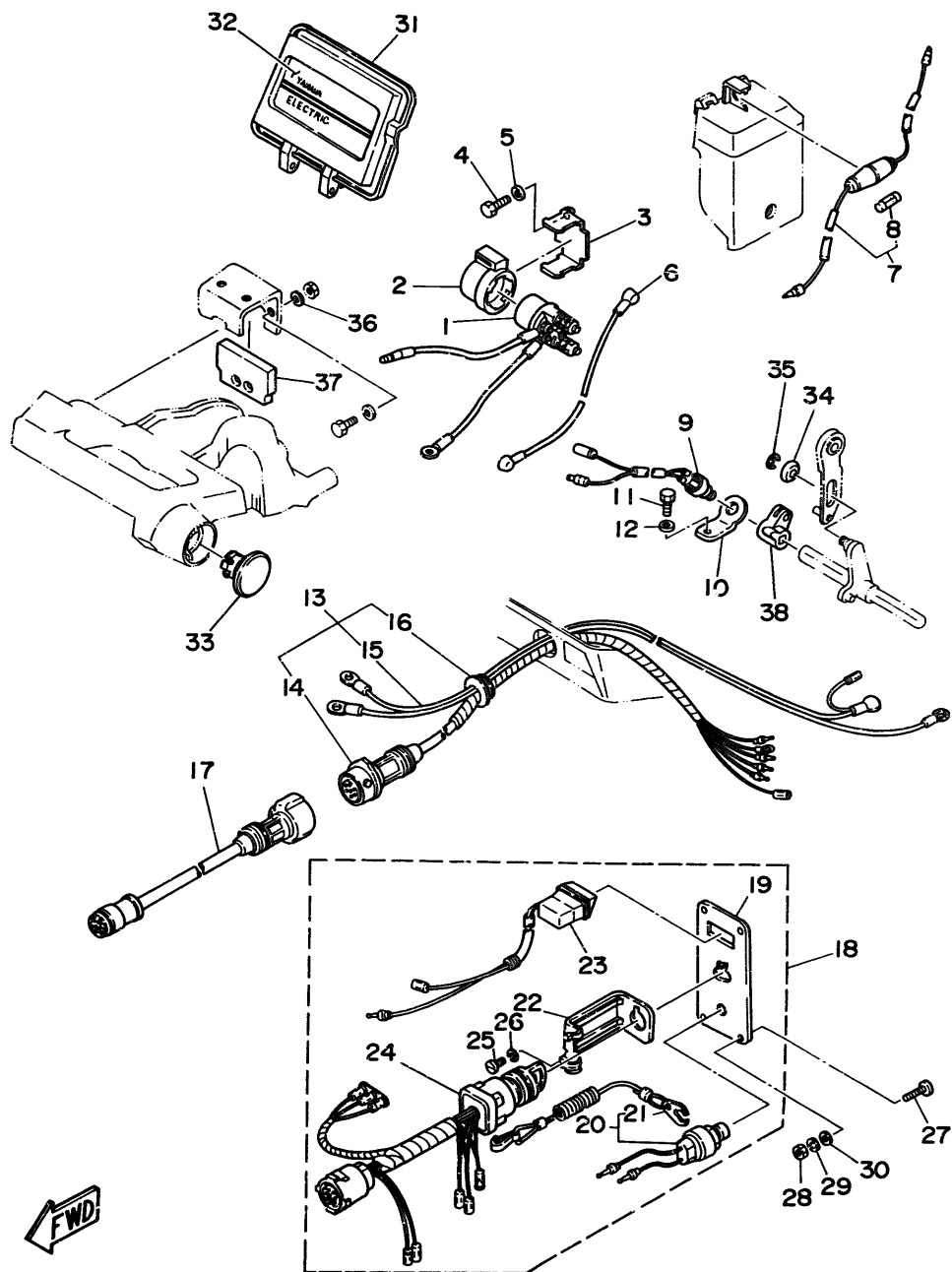


FIG. 23 ELECTRICAL 3 (F9.9AE)

PARTIE ELECTRIQUE 3 (F9.9AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-05100	WASHER, SPRING RONDELLE, GROWER	4	
30	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
31	6G8-W4261-10	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
32	6G8-42677-20	GRAPHIC, FRONT ADHESIF, AVANT	1	
33	6G8-42551-00	GROMMET PASSE-FIL	1	
34	90387-06M73	COLLAR COLLERETTE	1	
35	93430-04M03	CIRCLIP CLIPS	1	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
37	6G8-48351-51	SEAL, RUBBER PASSE-FIL	1	
38	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6G8-41112-02	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
3	6G8-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
4	6G8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
5	6G8-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	93210-11M59	.O-RING .JOINT TORIQUE	1	
7	93210-13M63	.O-RING .JOINT TORIQUE	3	
8	93210-24M79	.O-RING .JOINT TORIQUE	1	
9	6G8-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
10	93102-30M22	.OIL SEAL .JOINT SPY	1	
11	93101-25M24	.OIL SEAL .JOINT SPY	1	
12	93102-18M21	.OIL SEAL .JOINT SPY	1	
13	6G8-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	
14	6G8-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
15	6G8-14198-A0	.GASKET .JOINT	1	
16	6G8-15374-00	.GASKET, BREATHER .JOINT, RENIFLARD	1	
17	93210-10M61	.O-RING .JOINT TORIQUE	1	
18	93210-09M01	.O-RING .JOINT TORIQUE	3	
19	6G8-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6G8-14198-A0	.GASKET .JOINT	1	
21	6G8-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	654-14198-00	.GASKET .JOINT	1	
24	6G8-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6G8-14392-00	.VALVE, NEEDLE .POINTEAU	1	
26	6G8-14385-00	.FLOAT .FLOTTEUR	1	
27	98503-04014	.SCREW, PAN HEAD .VIS	1	
28	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	

B1

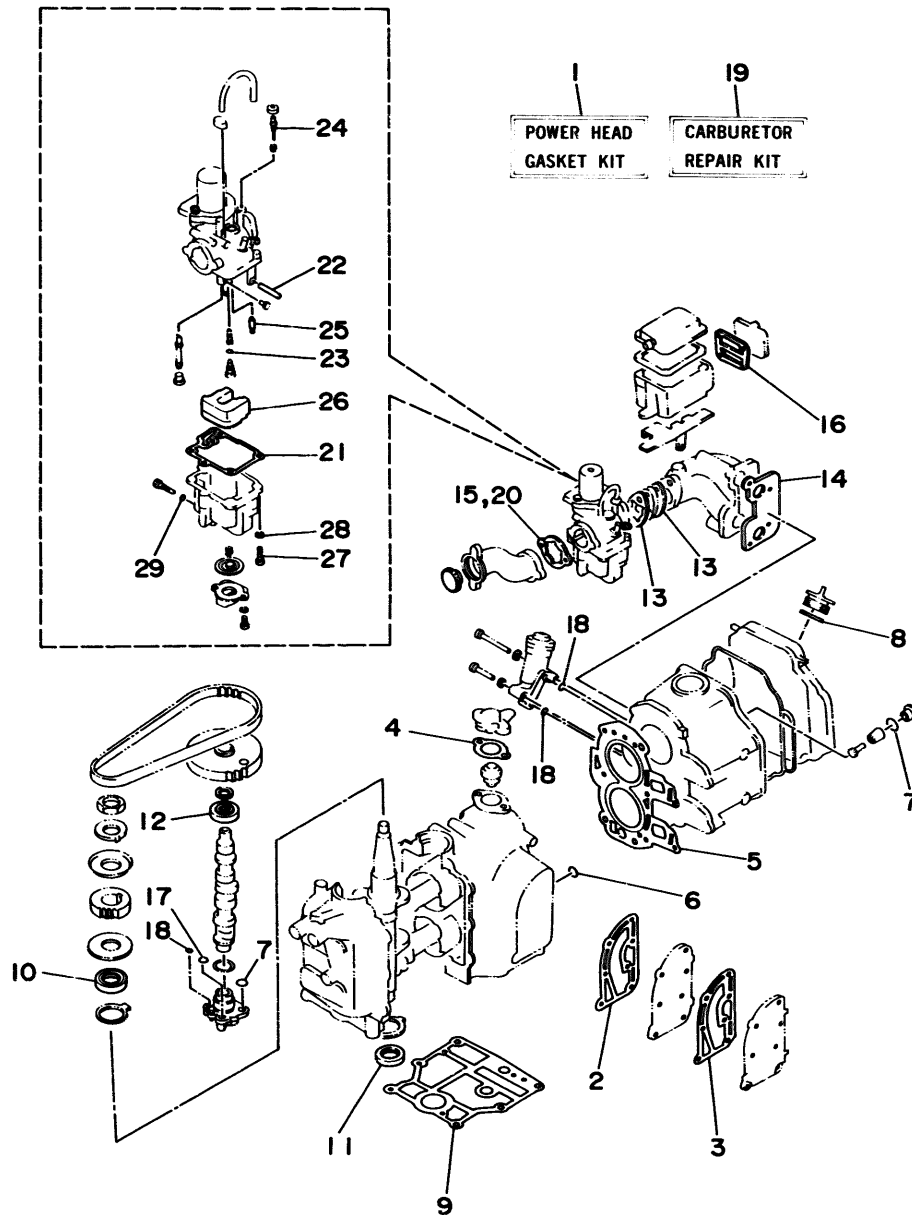


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	5Y1-14397-00	.O-RING .JOINT TORIQUE	1	

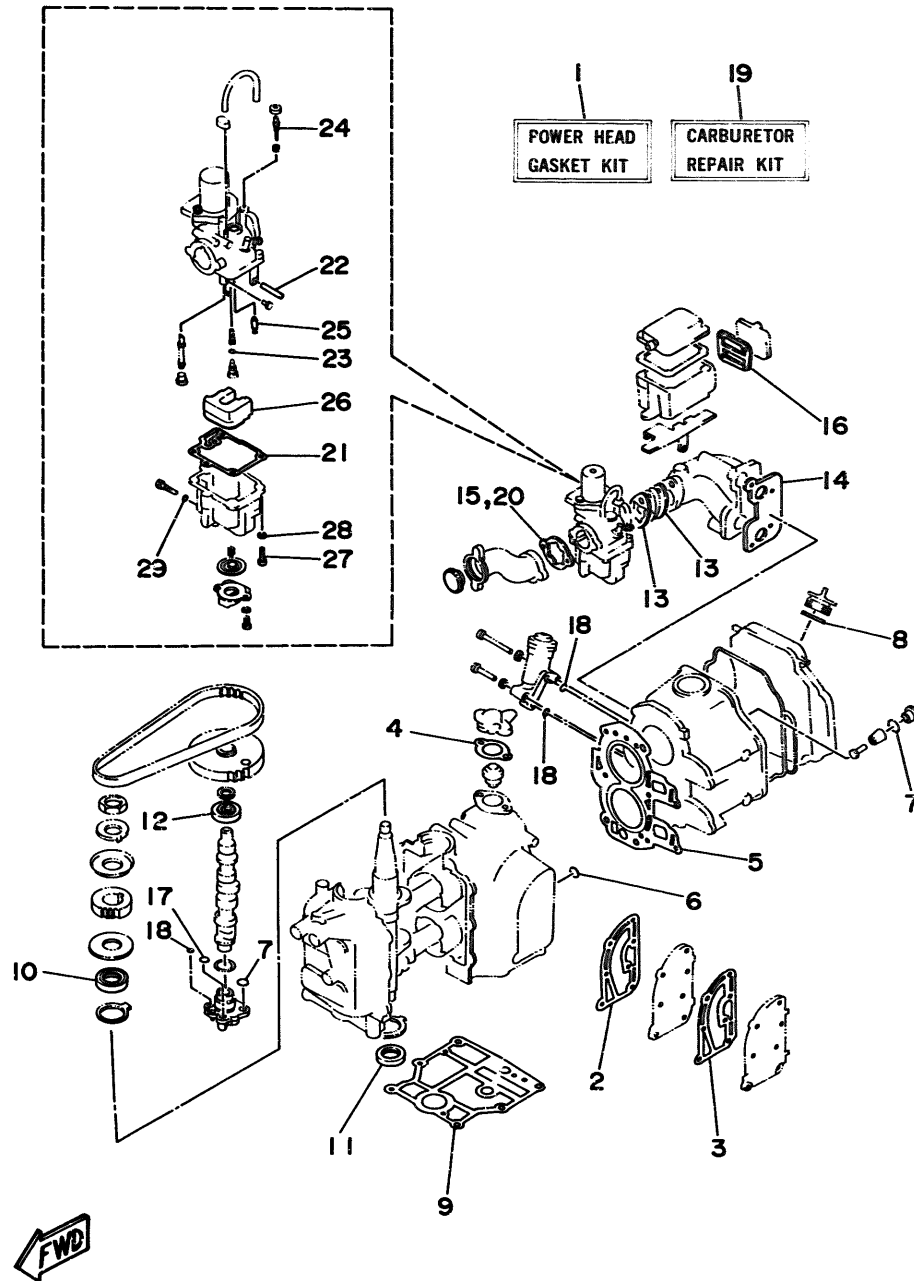
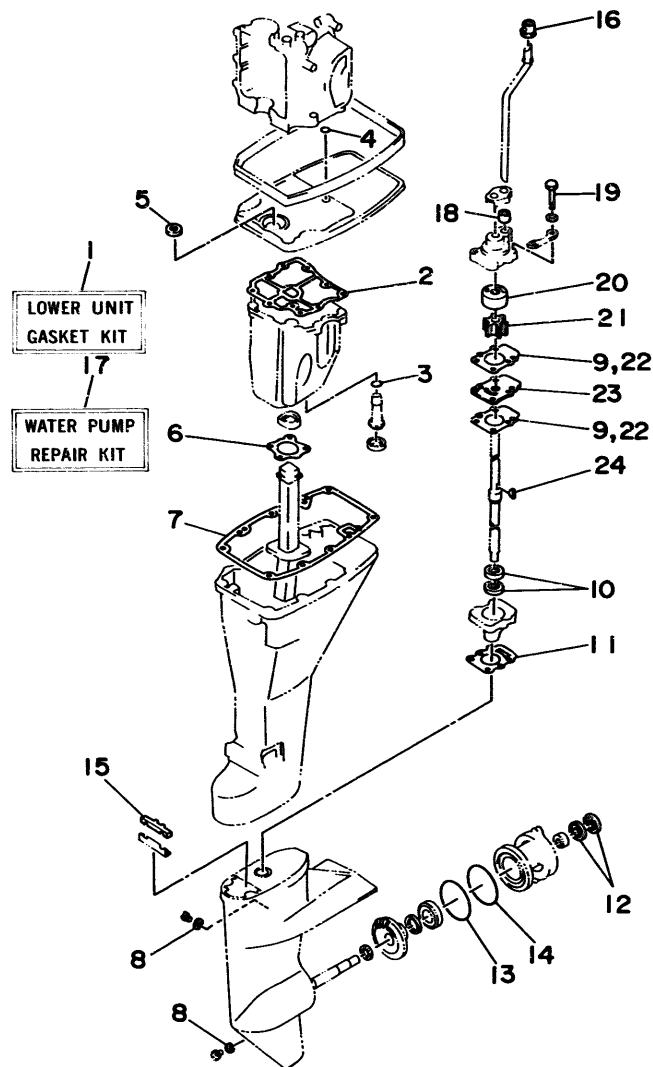


FIG. 25 REPAIR KIT 2

KITS DE PEPARATION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-24	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6G8-15312-A1	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
3	93210-16M64	.O-RING .JOINT TORIQUE	1	
4	93210-08M60	.O-RING .JOINT TORIQUE	1	
5	93101-13M27	.OIL SEAL .JOINT SPY	1	
6	6G8-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
7	6G8-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
8	90430-08020	.GASKET .JOINT	3	
9	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
10	93101-20048	.OIL SEAL .JOINT SPY	2	
11	6G8-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-74M68	.O-RING .JOINT TORIQUE	1	
14	93210-74316	.O-RING .JOINT TORIQUE	1	
15	682-45375-01	.DAMPER, SEAL .BOURRELET, CAOUTCHOUC	1	
16	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	682-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97095-06040	.BOLT .BOULON	4	
20	682-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	682-44352-01	.IMPELLER .TURBINE	1	
22	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
23	682-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
24	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	



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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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6G8-W0001-24	25- 1	6G8-12113-00	3- 4	6G8-14286-01	5-42	6G8-15346-00	4-22	6G8-24311-00	9- 4	6G8-42147-01	14- 7
6G8-W0070-50	10- 9	6G8-12116-00	3- 3	6G8-14293-03	5-36	6G8-15347-00	4-23	6H4-24312-00	9-25	6G8-42177-00	14-24
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6G8-W0090-31-4D	1- 1	30X-12118-00	3- 6	6G8-14301-10	5- 1	6G8-15363-00	1-48	6G8-24376-00	9-23	6G8-42521-10-94	12-35
6G8-W0090-32-4D	1- 1	51Y-12119-00	3- 9	664-14321-01	5-20	6G8-15368-00-94	4-18	6E5-24377-00	1-18	6G9-42521-00-94	12-35
6G8-W0093-01	24-19	6G8-12121-01	3- 2	6G8-14323-00	5-13	6G8-15369-00	4-19		16- 2	6G8-42528-00	12-25
676-W2810-01	9-27	6G8-12146-00	3-13		24-24	6G8-15371-00-94	4-21	6E5-24378-00	1-51	6G8-42534-00	12-31
6G8-W4261-00	11-29	6G8-12151-00	3-10	6G8-14323-10	5-13	6G8-15373-00	1-39	6G8-24378-00	1-53	6G8-42537-00	12-37
6G8-W4261-10	22-16	6G8-12153-00	3- 8	647-14334-00	5-11		4-35	688-24378-00	1-27	6G8-42551-00	23-33
	23-31	6G8-12158-00	3-12	6G8-14341-20	5- 9	6G8-15374-00	4-26	6G8-24410-E0	9- 8	6G8-42561-00	12- 7
6G8-11111-02-94	1-22	6G8-12159-00	3-11	6G8-14341-30	5- 9		24-16	6G8-24410-02	9- 8	6G8-42610-50-4D	10- 1
6G8-11111-03-94	1-22	6G8-12171-00	6-11	6G8-14342-24	5- 5	6G8-15376-00	4-32	6G8-24410-03	9- 8	6G8-42613-00-4D	10- 6
6G8-11133-10	1-23	6G8-12411-02	1-16	648-14343-41	5- 8	6G8-15379-00	7- 3	6G8-24411-02	9-10	6G8-42615-00	10- 2
6G8-11181-A0	1-36	6G8-12413-00-9M	1-17	648-14343-43	5- 8	6G8-15393-00	4-29	6G8-24421-00	9- 9	6G8-42628-01	10-11
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	1-26	6G8-13471-00	7-15		24-21	6G8-15726-00	8-21	6G8-41114-00	1- 9	6G8-42724-00	11- 7
	1-26	6G8-13487-00	7- 4	6G8-14385-00	5-15	6G8-15727-00	8- 9		24- 3	6G8-42724-40	22-15
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