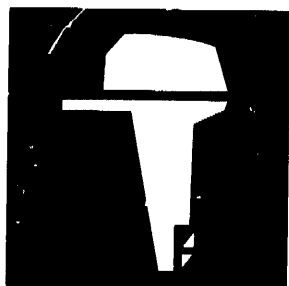


**YAMAHA**



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÉCES DÉTACHÉES**

**F4A'98(67D)**

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**YAMAHA**  
**GENUINE**  
Parts & Accessories

2W67D-300F1

**A1**

## FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F4A'98(67D)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made  
(Parts need to be ordered locally)

"O/S" Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

### EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

### EXAMPLE

PART NO.	DESCRIPTION	E	U	L	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1			
6E0-85550-70	.ROTOR ASSY	1			
6E0-15723-00-94..	PULLY, STARTER	1			

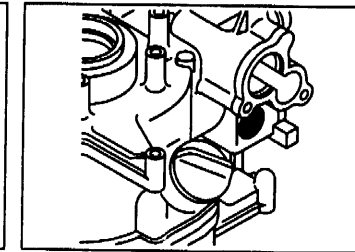
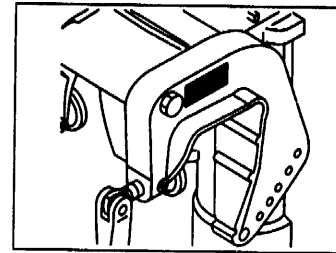
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
MH	F4AMH

6. Applicable Serial No. and Color Code

1) Engine Sserial No.

F4AMH	S : 000101 ~ L : 300101 ~	
-------	------------------------------	--



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in funding parts numbers, not to be used for assembling. When assembling, pleas use the applicable service manual.

8. The asterisk (\*) before a reference number indicates modification items after the first edition.

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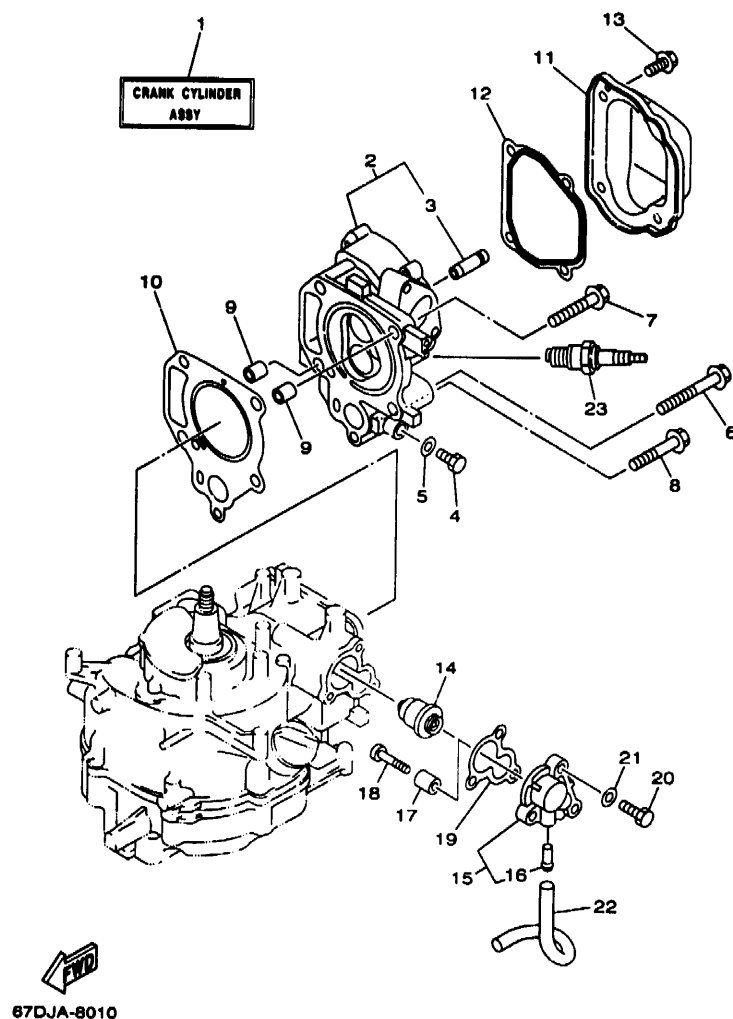


FIG. 1 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	87D-W0090-00-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) ( REF.NO. 2-21, FIG.2, REF.NO. 1-3, 5-29, FIG.3, REF.NO. 1-8, FIG.4, REF.NO. 1-14, FIG.5, REF.NO. 12, FIG.15, REF.NO. 2 )	1				
2	87D-11111-00-94	HEAD, CYLINDER 1 CULASSE	1				
3	87D-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	2				
4	97095-08014	BOLT BOULON	1				
5	90430-08143	GASKET JOINT	1				
6	90105-08M81	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3				
7	90105-08M80	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1				
8	90105-08M25	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1				
9	99510-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2				
10	87D-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
11	87D-11191-00	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
12	87D-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1				
13	90105-08M14	BOLT FLANGE BOULON, AVEC RONDELLE	4				
14	68M-12411-00	THERMOSTAT THERMOSTAT	1				
15	87D-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1				
16	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1				
17	6G8-11325-00	ANODE ANODE	1				
18	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
19	87D-12414-A0	GASKET, COVER JOINT, COUVERCLE	1				
20	97095-06020	BOLT BOULON	3				
21	92995-06600	WASHER RONDELLE	3				
22	90445-09M00	HOSE DURITE	1				
23	94702-00248	PLUG, SPARK (NGK BR6HS) BOUGIE D'ALLUMAGE (NGK BR6HS)	1				

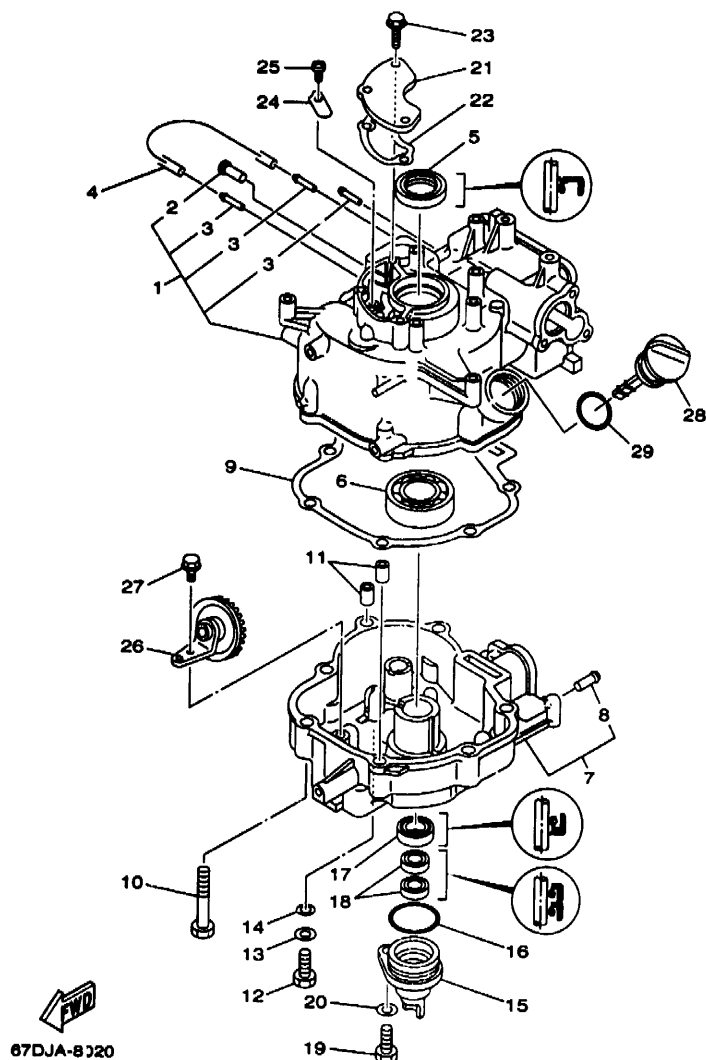


FIG. 2 CYLINDER, CRANKCASE 2 CYLINDRE, CARTER 2

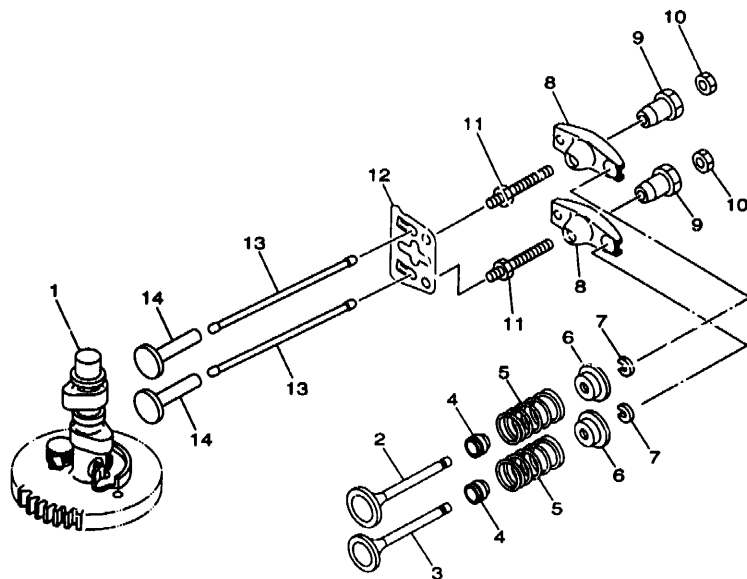
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	67D-11311-00-84	CYLINDER 1 CYLINDRE 1	1				
2	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1				
3	6H1-14485-00	.PIPE, JOINT .DURITE	3				
4	90445-07M02	HOSE DURITE	1				
5	93102-25090	OIL SEAL JOINT SPY	1				
6	93306-205U8	BEARING ROULEMENT	1				
7	67D-15111-00-94	CRANKCASE 1 CARTER DE MOTEUR	1				
8	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1				
9	67D-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1				
10	97575-08550	BOLT, WITH WASHER VIS HEXAGONAL	7				
11	99510-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2				
12	97095-08020	BOLT BOULON	1				
13	92995-08600	WASHER RONDELLE	1				
14	90430-08209	GASKET JOINT	1				
15	67D-15396-00-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1				
16	93210-35537	O-RING JOINT TORIQUE	1				
17	93102-20108	OIL SEAL JOINT SPY	1				
18	93101-10M25	OIL SEAL JOINT SPY	2				
19	97095-08020	BOLT BOULON	1				
20	92995-08600	WASHER RONDELLE	1				
21	67D-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1				
22	67D-11169-A0	GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD	1				
23	90119-06M80	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
24	6G8-15346-00	BREATHER 1 RENIFLARD 1	1				
25	98503-04006	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
26	7LY-13102-00	GEAR UNIT ASSY PIGNON	1				
27	95817-08012	BOLT, FLANGE BOULON, A COLLERETTE	1				





### VILEBREQUIN. PISTON

**A7**



  
 67DJA-8040

FIG. 4 VALVE

SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	FAA				REMARKS REMARQUES
1	67D-12170-00	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1				
2	67D-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	1				
3	67D-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	1				
4	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	2				
5	67D-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE INTERNE	2				
6	7NJ-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2				
7	7NJ-12118-00	COTTER, VALVE FRAISE, SOUPAPE	2				
8	67D-12151-00	ARM, VALVE ROCKER CULBUTEUR	2				
9	7FK-12165-00	PIVOT, ROCKER ARM PIVOT, CULBUTEUR	2				
10	7FK-12158-00	NUT, LOCK CONTRE-ECROU	2				
11	67D-12157-00	BOLT BOULON	2				
12	67D-12155-00	GUIDE, PUSH ROD GUIDE, TIGE-POUSOIR	1				
13	7FK-12154-00	ROD, VALVE PUSH TIGE DE LEVE-SOUPAPE	2				
14	JA9-12153-00	LIFTER, VALVE LEVE-SOUPAPE	2				

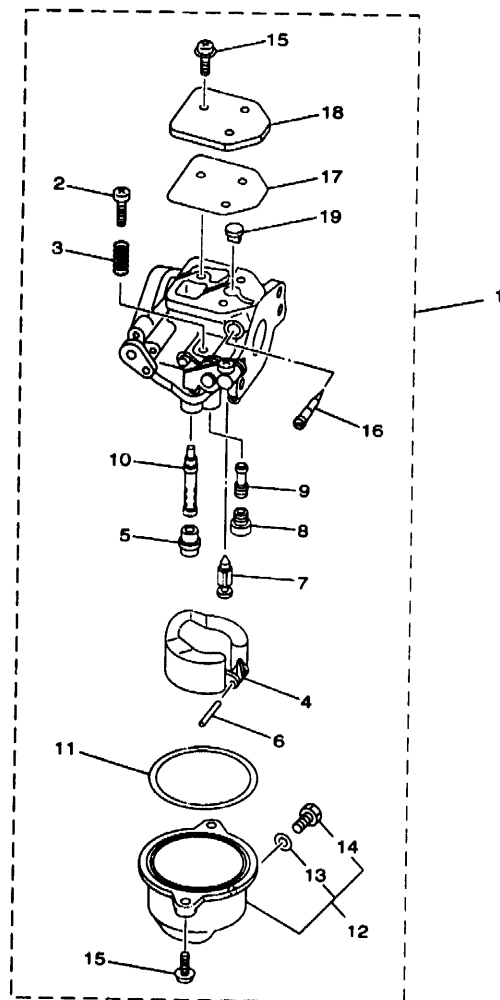
B1





## ADMISSION

## B2



  
 67DJA-8060

FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F/A				REMARKS REMARQUES
1	67D-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1				
2	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1				
3	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1				
4	67D-14385-00	.FLOAT .FLOTTEUR	1				
5	67D-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1				
6	67D-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1				
7	67D-14546-00	.VALVE, NEEDLE .POINTEAU	1				
8	67D-1492E-34	.JET, MAIN (#68) .GICLÉUR, PRINCIPAL (#68)	1				
9	67D-1492F-18	.JET, AIR SLOW (#36) .GICLÉUR, AIR (#36)	1				
10	67D-1492A-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1				
11	67D-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
12	67D-14981-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1				
13	6J8-14959-00	.GASKET .JOINT	1				
14	66T-14991-00	.PLUG, DRAIN .BOUCHON DE VIDANGE	1				
15	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	5				
16	67D-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1				
17	67D-14536-00	.GASKET .JOINT	1				
18	67D-14527-00	.PLATE .PLAQUE	1				
19	67D-14126-00	.PLUG .PLOT	1				

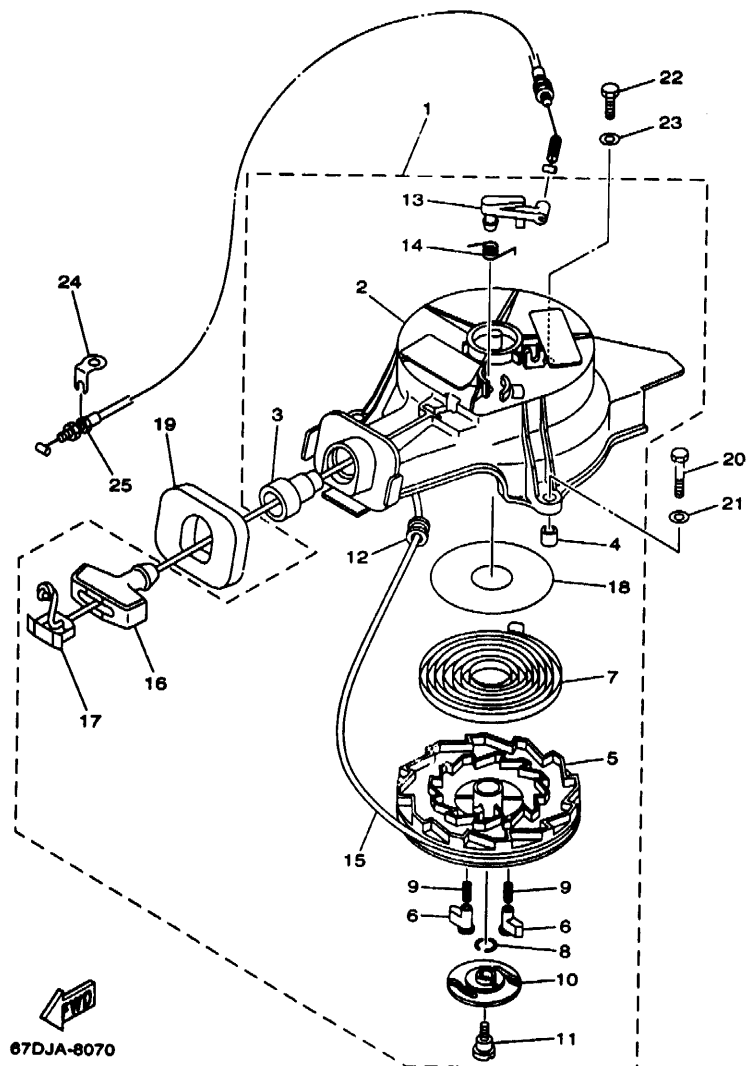


FIG. 7 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	67D-15710-00	STARTER ASSY DEMARREUR COMPLET	1				
2	67D-15711-00	CASE, STARTER CARTER DE DEMARREUR	1				
3	63V-15795-01	GUIDE, ROPE GUIDE DE CABLE	1				
4	67D-15764-00	COLLAR 1 COLLERETTE 1	3				
5	67D-15714-00	DRUM, SHEAVE TAMBOUR, POULIE	1				
6	67D-15741-00	PAWL, DRIVE CLIQUET, ENTRAINEMENT	2				
7	67D-15713-00	SPRING, STARTER RESSORT DE DEMARREUR	1				
8	67D-15705-00	SPRING, DRIVE PAWL RESSORT DE CLIQUET	1				
9	67D-15767 70	SPRING RESSORT	2				
10	67D-15735-00	GUIDE, CAM COULISSEAU	1				
11	67D-15793-00	SCREW VIS	1				
12	63V-15764-00	COLLAR 1 COLLERETTE 1	1				
13	67D-15794-00	STOPPER BUTEE	1				
14	67D-15734-00	SPRING, RETURN RESSORT, RAPPEL	1				
15	*	WIRE, STARTER (1.8M) CABLE DE DEMARREUR (1.8M)	1				
16	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1				
17	6G1-15779-00	COVER COUVERCLE	1				
18	67D-15739-00	WASHER, THRUST RONDELLE, DE BUTEE	1				
19	67D-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1				
20	97095-06035	BOLT BOULON	2				
21	92995-06600	WASHER RONDELLE	2				
22	97095-06020	BOLT BOULON	1				
23	92995-06600	WASHER RONDELLE	1				
24	67D-15772-00	STAY 2 SUPPORT 2	1				
25	67D-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1				
* CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.8M							
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.8M							



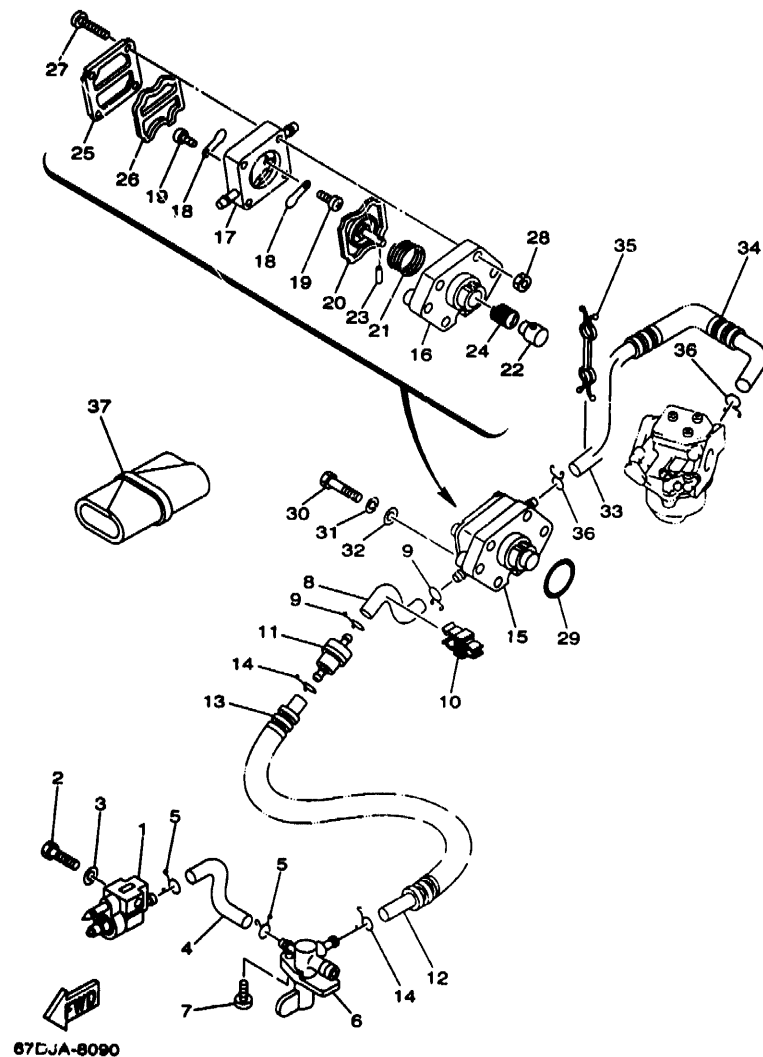
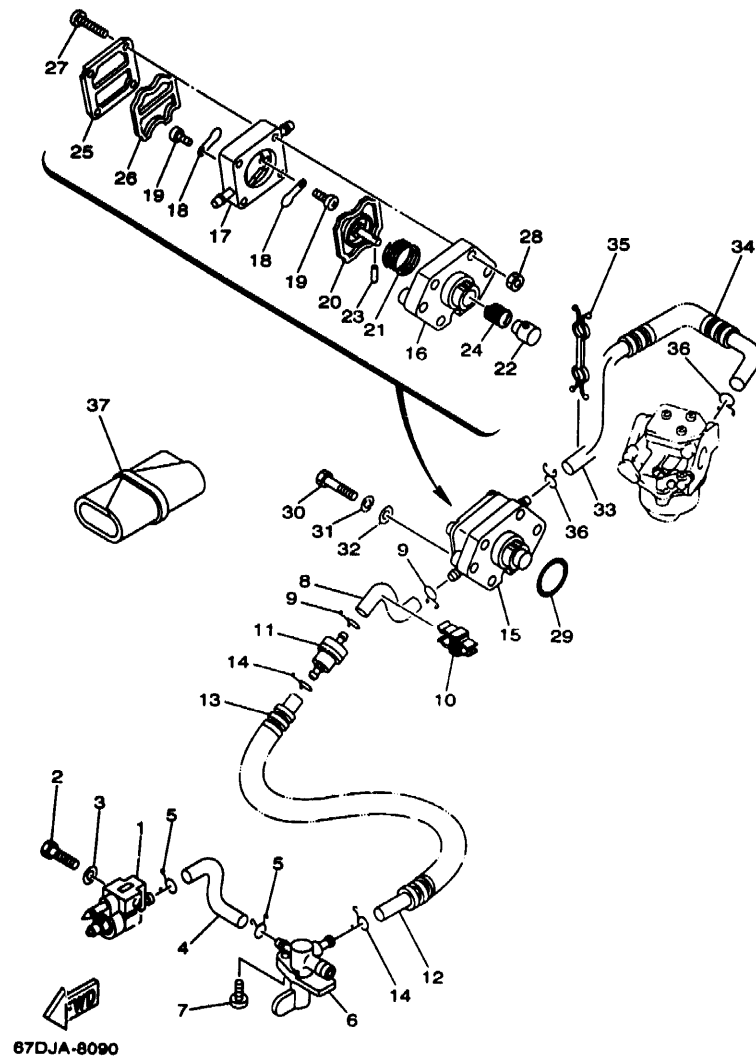


FIG. 9 FUEL 2

CARBURANT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1				
2	97095-06025	BOLT BOULON	1				
3	92995-06600	WASHER RONDELLE	1				
4	67D-24312-00	PIPE 2 DURITE 2	1				
5	90467-09M09	CLIP JONC	2				
6	67D-24500-00	FUEL COCK ASSY 1 ROBINET A ESSENCE	1				
7	90159-06M10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				
8	67D-24313-00	PIPE 3 DURITE 3	1				
9	90467-09M09	CLIP JONC	2				
10	90464-10M52	CLAMP BRIDE	1				
11	648-24251-02	STRAINER 1 FILTRE 1	1				
12	90445-10M87	HOSE DURITE	1				
13	90446-14M12	HOSE DURITE	1				
14	90467-09M09	CLIP JONC	2				
15	67D-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1				
16	67D-24412-00	BODY 1 CORPS 1	1				
17	67D-24413-00	BODY 2 CORPS 2	1				
18	6A0-24421-01	VALVE, CHECK SOUPAPE, RETENUE	2				
19	6A0-14325-00	SCREW, PAN HEAD VIS TETE CONIQUE	2				
20	67D-24411-00	DIAPHRAGM DIAPHRAGME	1				
21	67D-24423-00	SPRING, DIAPHRAGM RESSORT, DIAPHRAGME	1				
22	67D-13131-00	PLUNGER PLONGEUR	1				
23	66M-24374-00	PIN GOUPILLE	1				
24	67D-24454-00	SPRING RESSORT	1				
25	67D-24414-00	BODY 3 CORPS 3	1				
26	66M-24471-00	DIAPHRAGM DIAPHRAGME	1				
27	67D-24444-00	SCREW VIS	4				

B6

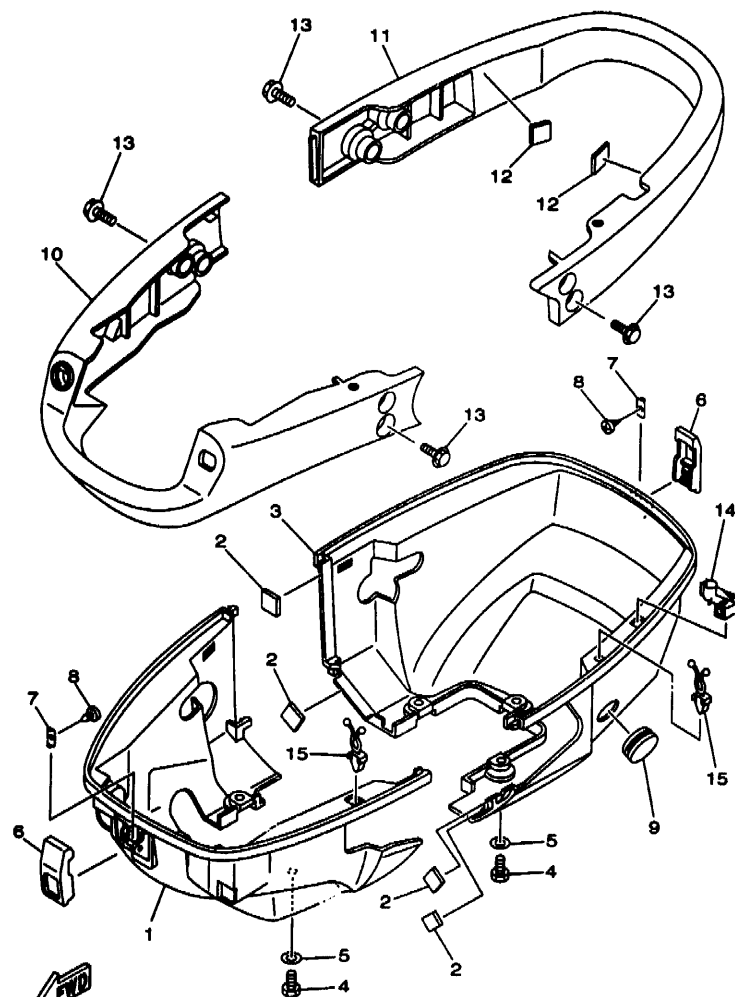


**FIG. 9 FUEL 2**

## CARBURANT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F/A				REMARKS REMARQUES
28	95380-05600	.NUT .ECROU	4				
29	93210-27ME3	O-RING JOINT TORIQUE	1				
30	97095-06030	BOLT BOULON	2				
31	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
32	92995-06600	WASHER RONDELLE	2				
33	90445-10M39	HOSE DURITE	1				
34	90446-14M12	HOSE DURITE	1				
35	90464-10M53	CLAMP BRIDE	1				
36	90467-09M09	CLIP JONC	2				
37	67D-28100-00	TOOL KIT TROUSSE A OUTILS	1				





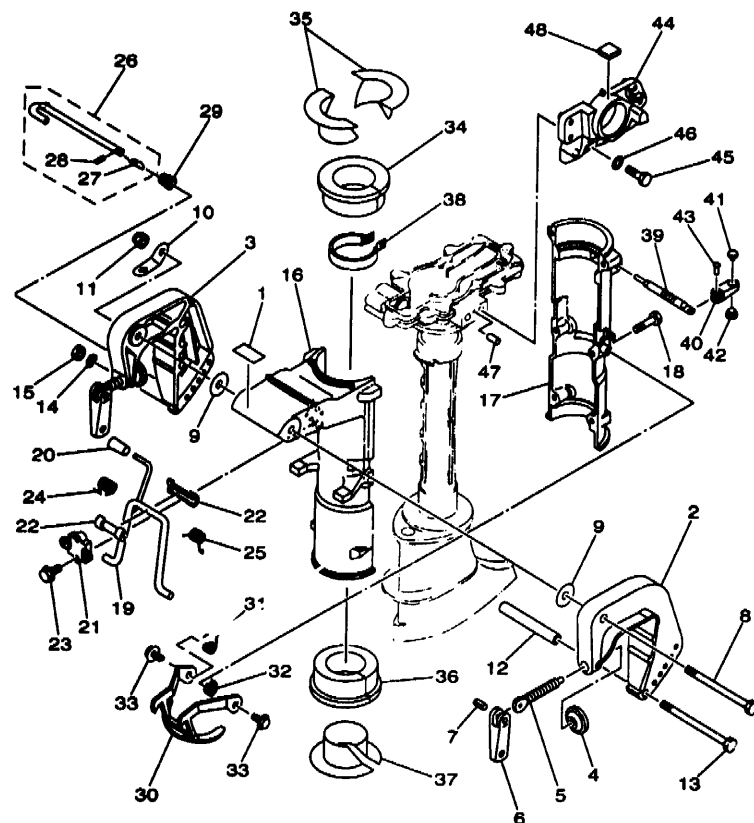
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FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	QTY				REMARKS REMARQUES
1	67D-42711-00	COWLING, BOTTOM CUVETTE	1				
2	67D-42662-00	DAMPER AMORTISSEUR	4				
3	67D-42712-00	COWLING, BOTTOM CUVETTE	1				
4	97095-06016	BOLT BOULON	6				
5	92995-06600	WASHER RONDELLE	6				
6	6L5-42647-00	HOLDER, CLAMP BAND SUPPORT, SANDOW DE SERRAGE	2				
7	6L5-42823-00	PLATE, STOP PLAQUE	2				
8	90167-03M02	SCREW, TAPPING VIS, TETE FRAISEE	2				
9	90480-22M72	GROMMET PASSE-FIL	1				
10	67D-42731-00	CARRYING HANDLE POIGNEE DE PORTAGE	1				
11	67D-42735-00	PROTECTOR PROTECTEUR	1				
12	67D-42662-00	DAMPER AMORTISSEUR	2				
13	90119-06M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
14	90484-07M50	CLAMP BRIDE	1				
15	90484-07078	CLAMP BRIDE	2				





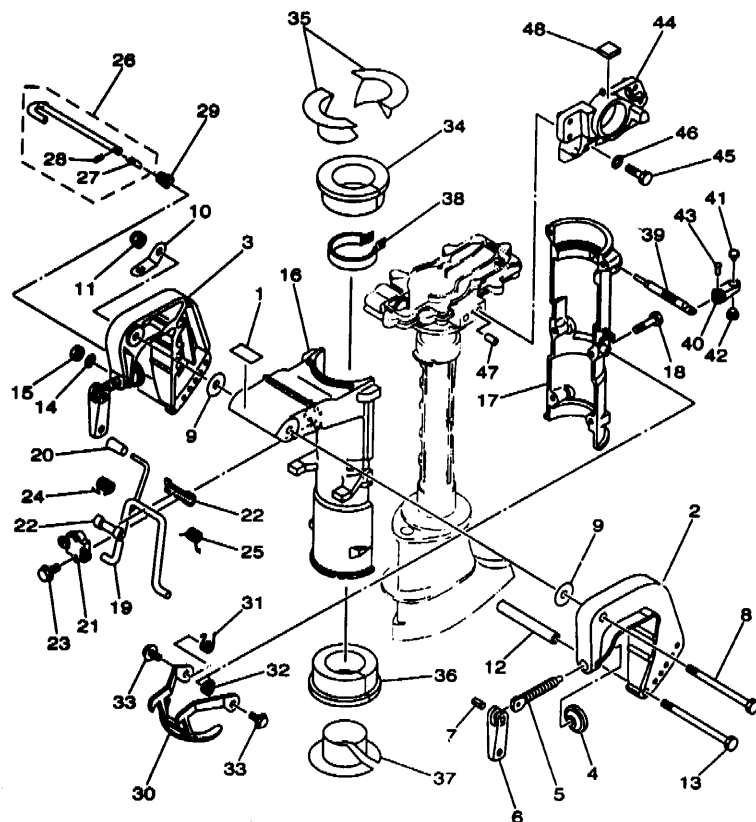
67DJA-8120

FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	67D-24591-01	EMBLEM, FUEL COCK ADHESIF	1				
2	6E0-43111-02-4D	BRACKET, CLAMP PRESSE	1				
3	6E0-43112-01-4D	BRACKET, CLAMP PRESSE	1				
4	620-43114-00	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2				
5	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2				
6	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2				
7	90243-04M01	PIN GOUPILLE	2				
8	90101-08M07	BOLT BOULON	1				
9	90202-08M58	WASHER, PLATE RONDELLE, PLATE	2				
10	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1				
11	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1				
12	90387-06M11	COLLAR COLLERETTE	1				
13	90101-06335	BOLT BOULON	1				
14	92990-06800	WASHER, PLATE RONDELLE, PLATE	1				
15	95380-06800	NUT ECROU	1				
16	67D-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1				
17	67D-43312-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1				
18	95895-06035	BOLT, FLANGE BOULON, A COLLERETTE	6				
19	6E0-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1				
20	6E0-43632-00	KNOB, TILT POIGNEE, LEVIER DE RELEVAGE	1				
21	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1				
22	620-43189-00	BUSHING COUSSINET	2				
23	95895-06020	BOLT, FLANGE BOULON, A COLLERETTE	2				
24	90508-16020	SPRING, TORSION RESSORT, TORSION	1				
25	90508-16021	SPRING, TORSION RESSORT, TORSION	1				
26	6E0-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1				
27	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1				

C3

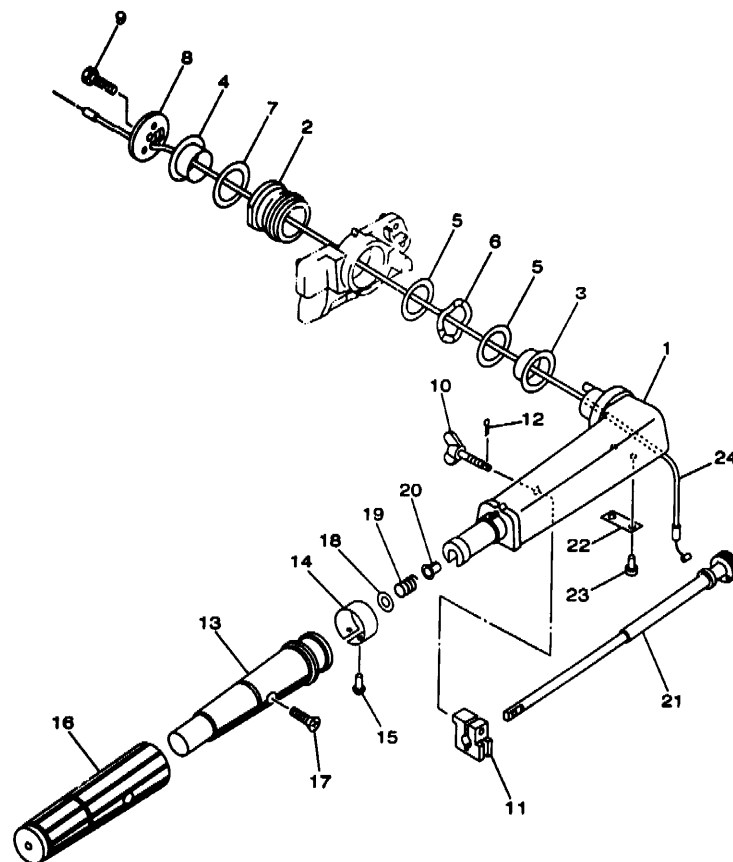


67DJA-8120

FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
28	91690-30008	.PIN, SPRING .GOUPILLE, ELASTIQUE	1				
29	90502-08M05	SPRING, CONICAL RESSORT, CONIQUE	1				
30	6E0-43614-00-5B	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1				
31	90508-14M10	SPRING, TORSION RESSORT, TORSION	1				
32	90508-14M11	SPRING, TORSION RESSORT, TORSION	1				
33	95895-06010	BOLT, FLANGE BOULON, A COLLERETTE	2				
34	67D-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1				
35	67D-42539-00	BUSHING, PIVOT SHAFT COUSSINET	2				
36	67D-42538-00	BUSHING, PIVOT SHAFT COUSSINET	1				
37	67D-42549-00	BUSHING, PIVOT SHAFT COUSSINET	1				
38	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1				
39	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1				
40	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1				
41	6L5-44196-00	INDICATOR 3 INDICATEUR 3	1				
42	6L5-44197-00	INDICATOR 4 INDICATEUR 4	1				
43	90266-04M05	RIVET RIVET	1				
44	67D-42511-00-4D	BRACKET, STEERING CADRE, DIRECTION	1				
45	97075-08030	BOLT BOULON	2				
46	92995-08600	WASHER RONDELLE	2				
47	93604-12M07	PIN, DOWEL GOUJON	1				
48	67D-42662-00	DAMPER AMORTISSEUR	1				

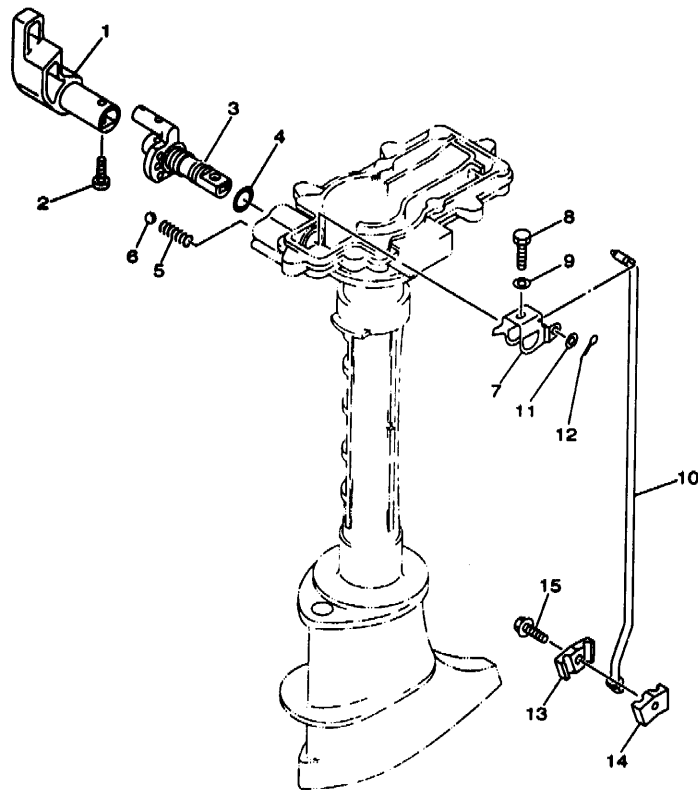


67DJA-8130

FIG. 13 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F/A					REMARKS REMARQUES
1	67D-42111-00-4D	HANDLE, STEERING POIGNEE	1					
2	67D-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1					
3	67D-42171-00	BUSHING COUSSINET	1					
4	67D-42172-00	BUSHING 2 DOUILLE 2	1					
5	67D-42181-00	WASHER RONDELLE	2					
6	67D-42188-00	WASHER, WAVE RONDELLE, ONDULEE	1					
7	67D-42182-00	WASHER 2 RONDELLE 2	1					
8	67D-42131-00	COVER, HANDLE STEERING COUVERCLE	1					
9	97075-08025	BOLT BOULON	1					
10	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1					
11	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1					
12	91490-16010	PIN, COTTER GOUILLE, FENDUE	1					
13	67D-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1					
14	67D-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1					
15	90289-02M09	RIVET RIVET	1					
16	67D-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1					
17	90149-05M13	SCREW VIS	1					
18	92903-10600	WASHER, PLATE RONDELLE, PLATE	1					
19	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
20	90386-08032	BUSH DOUILLE	1					
21	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1					
22	6E0-42159-02	STAY SUPPORT	1					
23	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2					
24	67D-28301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1					



67DJA-8140

FIG. 14 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A					REMARKS REMARQUES
1	67D-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1					
2	98680-05520	SCREW, OVAL HEAD VIS, TETE OVALE	1					
3	67D-44119-00-9M	SHAFT, CHANGE ARBRE, SELECTION	1					
4	93210-12327	O-RING JOINT TORIQUE	2					
5	90501-12274	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
6	93505-16024	BALL BILLE	1					
7	6E0-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1					
8	97095-06025	BOLT BOULON	1					
9	92995-06600	WASHER RONDELLE	1					
10	67D-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1					
11	92990-05600	WASHER, PLATE RONDELLE, PLATE	1					
12	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1					
13	67D-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1					
14	67D-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1					M6 X 1.0
15	95895-06020	BOLT, FLANGE BOULON, A COLLERETTE	1					

C6



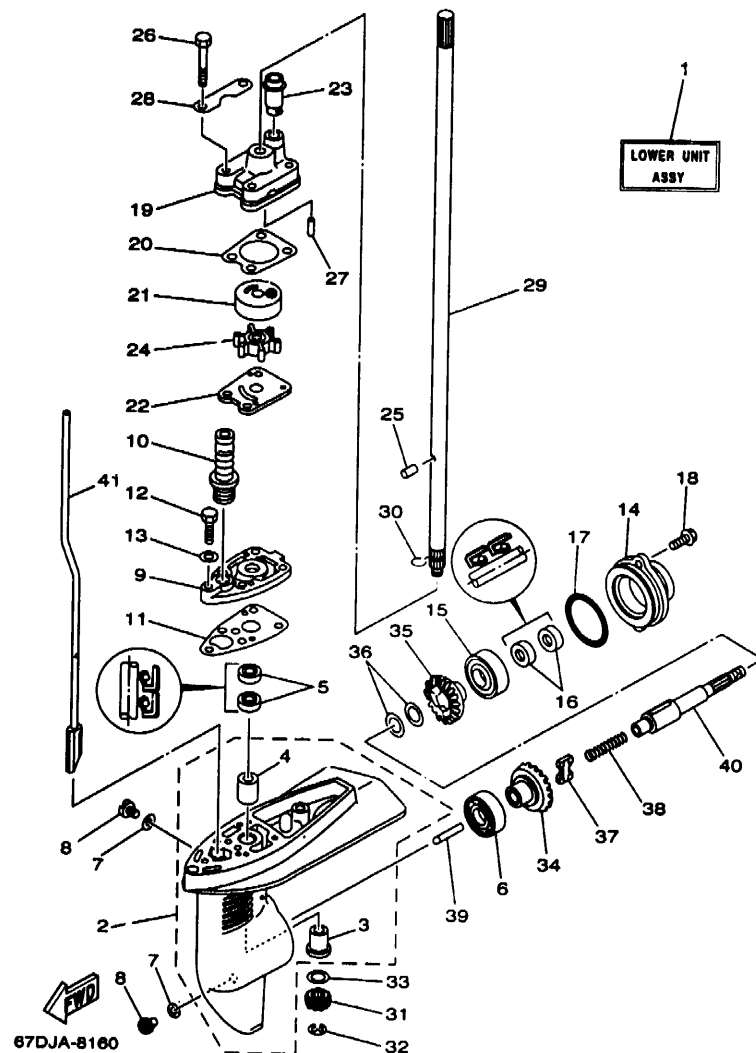


FIG. 16 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	67D-45300-00-4D	LOWER UNIT ASSY UNITE INFIEURE (ENS.) ( REF.NO. 2-41 )	1				UR S
	67D-45300-10-4D	LOWER UNIT ASSY UNITE INFIEURE (ENS.) ( REF.NO. 2-41 )	1				UR L
2	6E0-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1				
3	6E0-45317-09	BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1				
4	6E0-45316-09	BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1				
5	93101-10M14	OIL SEAL JOINT SPY	2				
6	93306-004U0	BEARING ROULEMENT	1				
7	90430-08020	GASKET JOINT	3				
8	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3				
9	6E0-45321-01-5B	PLATE PLAQUETTE	1				
10	6L2-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1				
11	6E0-45315-A0	PACKING, LOWER CASING JOINT. BOITIER D'HELICE	1				
12	97095-06025	BOLT BOULON	1				
13	92995-06600	WASHER RONDELLE	1				
14	6E0-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1				
15	93306-004U0	BEARING ROULEMENT	1				
16	93101-13M12	OIL SEAL JOINT SPY	2				
17	93210-48214	O-RING JOINT TORIQUE	1				
18	95895-06016	BOLT, FLANGE BOULON, A COLLERETTE	2				
19	6E0-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
20	6E0-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
21	6E0-44322-02	INSERT, CARTRIDGE CUVETTE	1				
22	6E0-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
23	67D-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
24	6E0-44352-00	IMPELLER TURBINE	1				

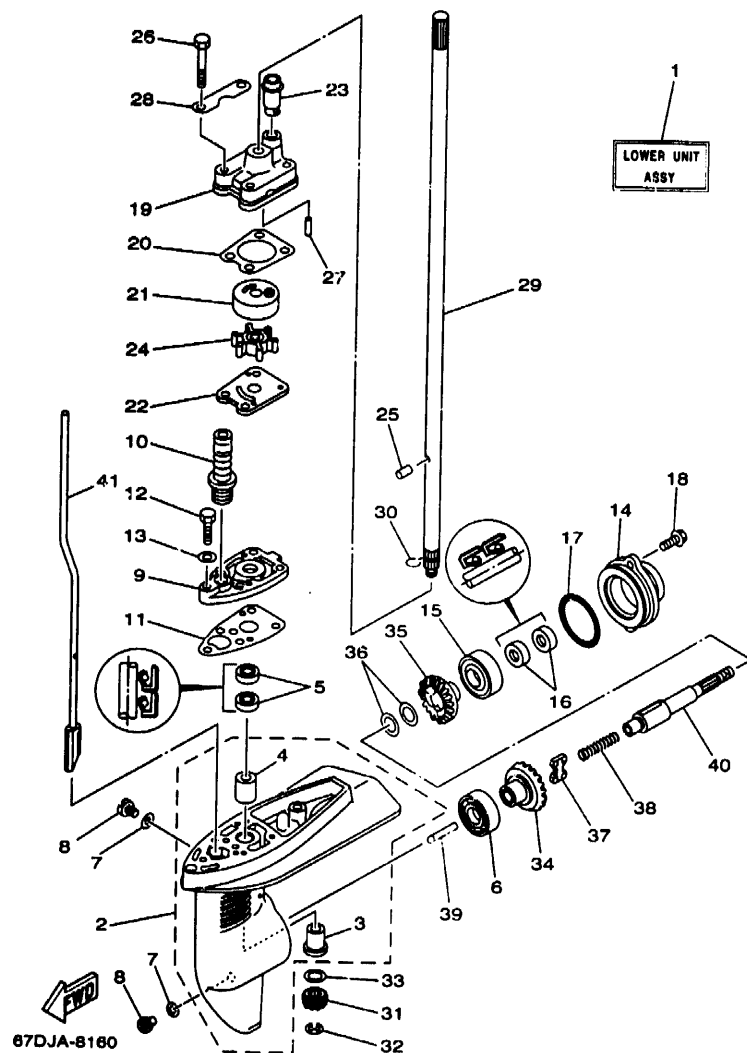


FIG. 16 LOWER CASING, DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F/A				REMARKS REMARQUES
25	93604-09066	PIN, DOWEL GOUJON	1				
26	97095-08045	BOLT BOULON	4				
27	93604-18080	PIN, DOWEL GOUJON	2				
28	6E0-44328-00	PLATE PLAQUETTE	2				
29	6E0-45511-01	SHAFT, DRIVE ARBRE, MOTEUR	1				UR S
	6E0-45511-11	SHAFT, DRIVE ARBRE, MOTEUR	1				UR L
30	90467-08M01	CLIP JONC	1				
31	6E0-45551-00	PINION PIGNON D'ATTAQUE	1				
32	93430-09005	CIRCLIP CIRCLIP, TYPE S	1				
33	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1				
34	67D-45560-00	GEAR PIGNON	1				
35	67D-45570-00	GEAR PIGNON	1				
36	67D-45576-00	WASHER, THRUST RONDELLE DE CALAGE	2				
37	67D-45631-00	CLUTCH, DOG CRABOT	1				
38	90501-10064	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
39	67D-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1				
40	67D-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
41	67D-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1				UR S
	67D-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				UR L

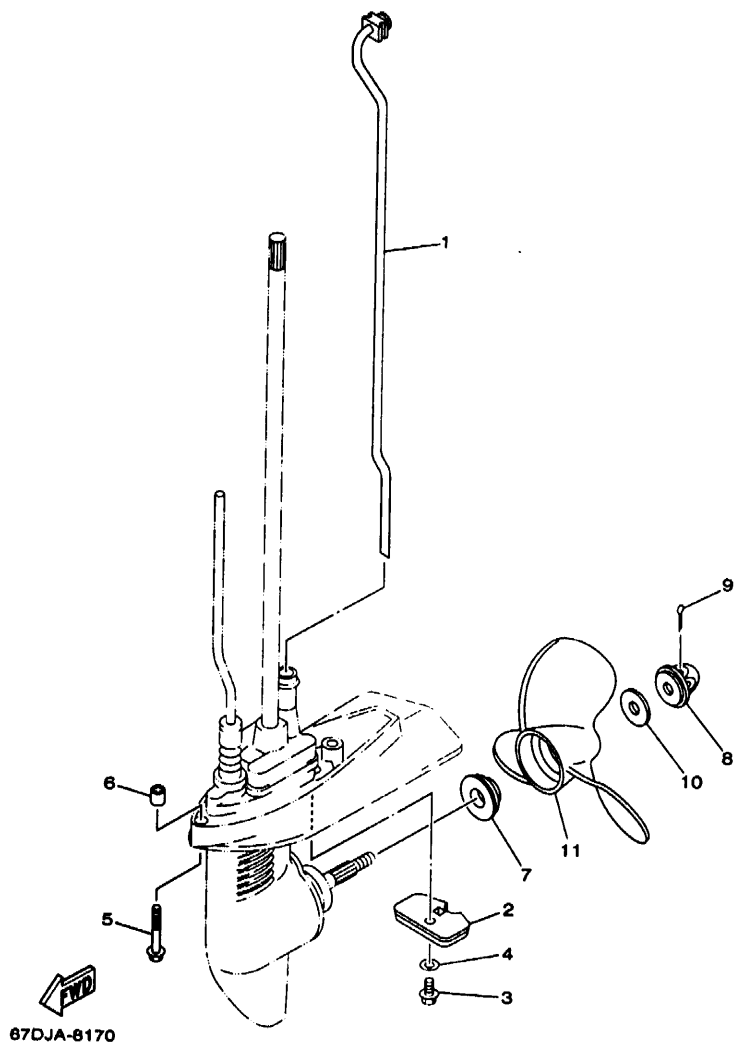


FIG. 17 LOWER CASING. DRIVE 2 BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F/A				REMARKS REMARQUES
1	67D-44360-00	WATER TUBE ASSY	1				UR S
	67D-44360-10	TUYAU,EAU	1				UR L
2	6L5-45251-02	WATER TUBE ASSY	1				
		TUYAU,EAU	1				
3	95895-06012	ANODE	1				
		ANODE	1				
4	92990-06300	BOLT, FLANGE	1				
		BOULON, A COLLERETTE	1				
5	90119-06M40	WASHER, INTERNAL TOOTH	1				
		RONDELLE, DENTURE INTERNE	1				
6	90387-06M14	BOLT, WITH WASHER	2				S
		BOULON, AVEC RONDELLE	2				
7	6L5-45987-01	COLLAR	2				
		COLLERETTE	2				
8	6L5-45616-00	SPACER	1				
		ENTRETOISE	1				
9	91490-25030	NUT, PROPELLER	1				
		CONE, HELICE	1				
10	90201-08M54	PIN, COTTER	1				
		GOUPILLE, FENDUE	1				
11	6E0-45941-01-EL	WASHER, PLATE	1				
		RONDELLE, PLATE	1				
	6E0-45941-01-EL	PROPELLER (3X7-1/2"X8"-BA)	1				UR
		HELICE (3X7-1/2"X8"-BA)	1				
	6E0-45943-01-EL	PROPELLER (3X7-1/2"X7"-BA)	1				UR
		HELICE (3X7-1/2"X7"-BA)	1				
	6E0-45949-00-EL	PROPELLER (3X7-1/4"X6-1/2"-BA)	1				UR
		HELICE (3X7-1/4"X6-1/2"-BA)	1				





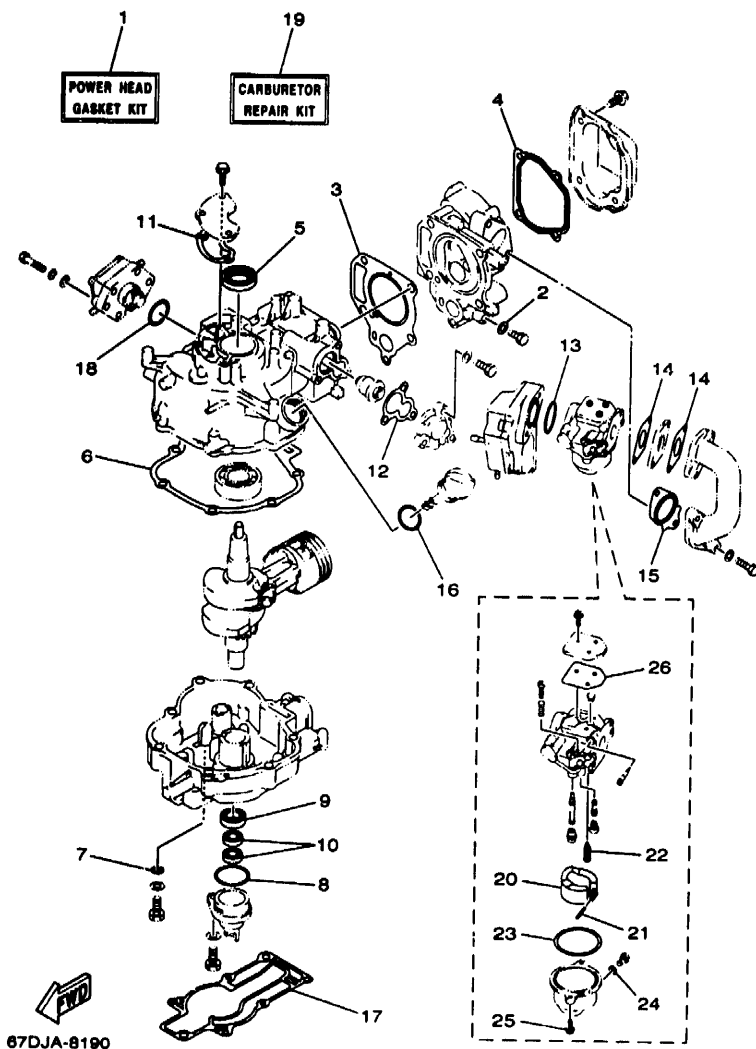


FIG. 19 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	67D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1				
2	90430-08143	.GASKET .JOINT	1				
3	67D-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1				
4	67D-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1				
5	93102-25090	.OIL SEAL .JOINT SPY	1				
6	67D-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1				
7	90430-08209	.GASKET .JOINT	1				
8	93210-35537	.O-RING .JOINT TORIQUE	1				
9	93102-20108	.OIL SEAL .JOINT SPY	1				
10	93101-10M25	.OIL SEAL .JOINT SPY	2				
11	67D-11169-A0	.GASKET, BREATHER COVER .JOINT, COUVERCLE DE RENIFLARD	1				
12	67D-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1				
13	93210-31114	.O-RING .JOINT TORIQUE	1				
14	67D-13846-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2				
15	67D-13845-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1				
16	93210-24M79	.O-RING .JOINT TORIQUE	1				
17	67D-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
18	93210-27ME3	.O-RING .JOINT TORIQUE	1				
19	67D-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1				
20	67D-14385-00	.FLOAT FLOTTEUR	1				
21	67D-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1				
22	67D-14546-00	.VALVE, NEEDLE .POINTEAU	1				
23	67D-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
24	6J8-14959-00	.GASKET .JOINT	1				
25	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2				
26	67D-14536-00	.GASKET .JOINT	1				

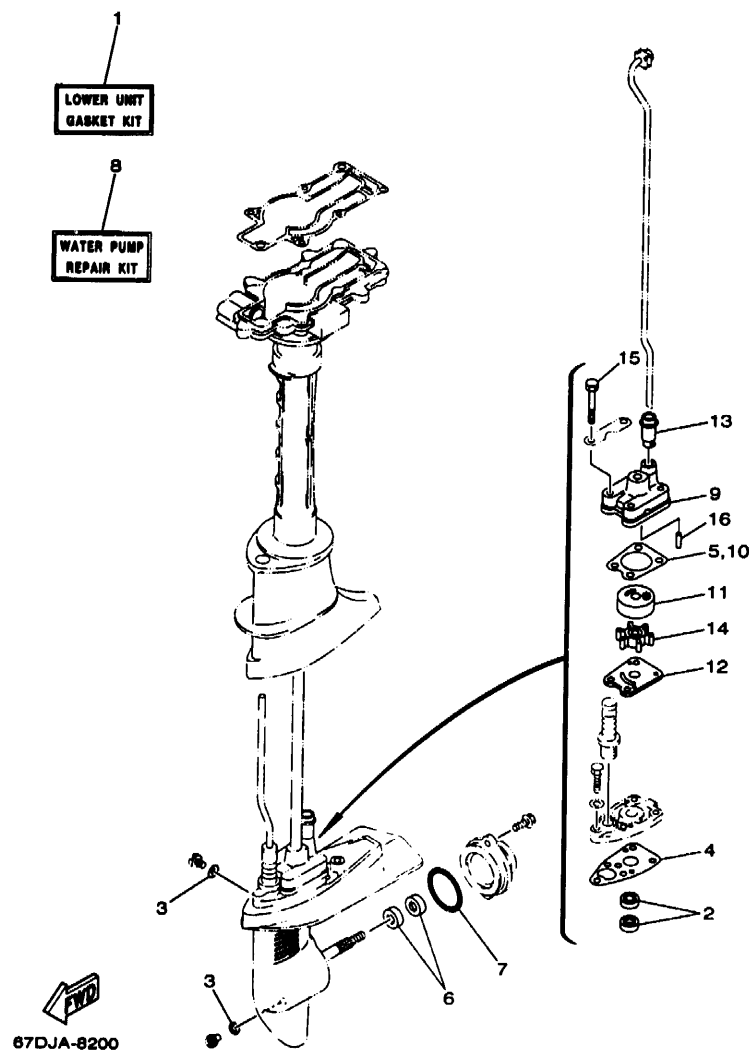


FIG. 20 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	F4A				REMARKS REMARQUES
1	6E0-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	93101-10M14	.OIL SEAL .JOINT SPY	2				
3	90430-08020	.GASKET .JOINT	3				
4	6E0-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1				
5	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
6	9310 13M12	.OIL SEAL .JOINT SPY	2				
7	93210-48214	.O-RING .JOINT TORIQUE	1				
8	67D-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
9	6E0-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1				
10	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
11	6E0-44322-02	.INSERT, CARTRIDGE .CUVETTE	1				
12	6E0-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
13	67D-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1				
14	6E0-44352-00	.IMPELLER .TURBINE	1				
15	97095-08045	.BOLT .BOULON	4				
16	93804-18080	.PIN, DOWEL .GOIJON	2				

**NUMERICAL INDEX  
INDEX NUMERIQUE**

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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