

PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F4AMH'09 (68D9)



1H68D-300F1

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F4AMH
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO. | DESCRIPTION | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2 | |
| 115-83311-60 | .BULB (6V-18W) | 1 | |

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

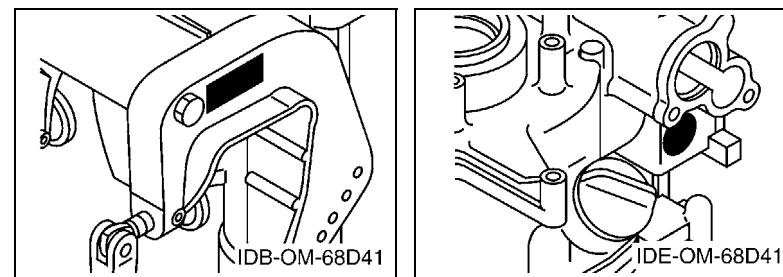
| PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP. | 2 | MXR |
| 3J1-24240-10 | .GRAPHIC, FUEL TANK | 1 | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

| Model | Serial No. | Model | Serial No. |
|-------|-------------|-------|------------|
| F4A | 68D-1088932 | | |
| | | | |
| | | | |
| | | | |

9. Applicable Colour Code

| Abbreviation | Colour Name | Colour Code |
|--------------|-----------------------------|-------------|
| DBNM2 | DARK BLUISH GRAY METALLIC 2 | 004D |

10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1 | 68D9 | F4AMH |
| | | |
| | | |
| | | |

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES | DESCRIPTION | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2 | |
| 115-83311-60 | .AMPOULE (6V-18W) | 1 | |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

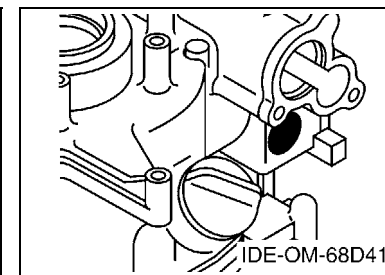
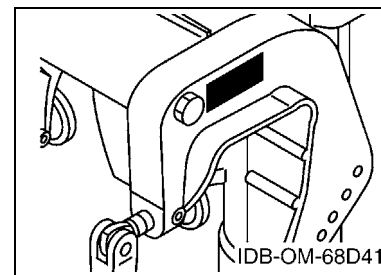
| N° PIECES | DESCRIPTION | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2 | MXR |
| 3J1-24240-10 | .GRAPHIQUE | 1 | POUR MXR |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F4A | 68D-1088932 | | |
| | | | |
| | | | |
| | | | |
| | | | |

9. Code couleur applicable

| Abréviation | Nom de la couleur | Code couleur |
|-------------|-----------------------------|--------------|
| DBNM2 | DARK BLUISH GRAY METALLIC 2 | 004D |

10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1 | 68D9 | F4AMH |
| | | |
| | | |
| | | |
| | | |

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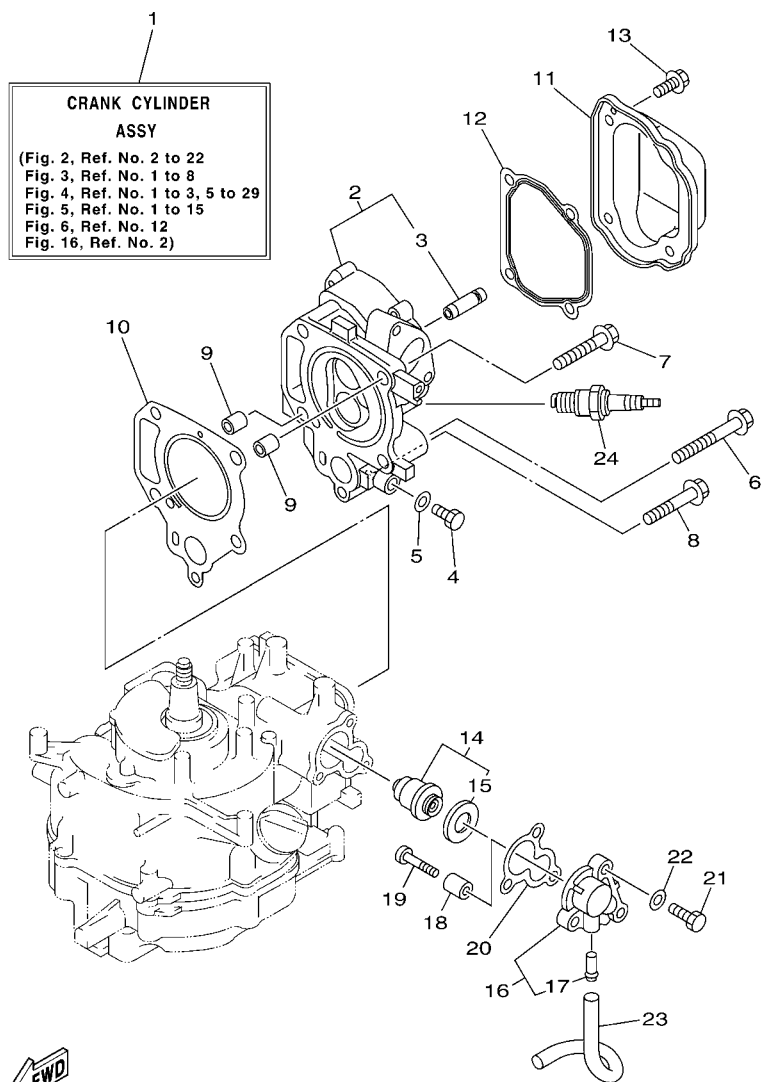
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| INDEX NUMERIQUE | 26 |
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68D6300-E020

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D | | | | REMARKS REMARQUES |
|----------|--------------------|--|-----|--|--|--|-------------------|
| 1 | 68D-WE090-11-1S | CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) | 1 | | | | |
| 2 | 68D-E1111-10-1S | HEAD, CYLINDER 1 CULASSE | 1 | | | | |
| 3 | 67D-11133-10 | .GUIDE, VALVE 1 .GUIDE, SOUPAPE 1 | 2 | | | | |
| 4 | 97095-08014 | BOLT BOULON | 1 | | | | |
| 5 | 90430-08800 | GASKET JOINT | 1 | | | | |
| 6 | 90105-08M36 | BOLT, FLANGE BOULON | 3 | | | | |
| 7 | 90105-08046 | BOLT, FLANGE BOULON | 1 | | | | |
| 8 | 90105-06056 | BOLT, FLANGE BOULON | 1 | | | | |
| 9 | 99510-10114 | PIN, DOWEL GOUJON, D'ASSEMBLAGE | 2 | | | | |
| 10 | 67D-11181-A0 | GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1 | 1 | | | | |
| 11 | 67D-11191-00 | COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1 | 1 | | | | |
| 12 | 68D-E1193-A0 | GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1 | 1 | | | | |
| 13 | 90105-06039 | BOLT, FLANGE BOULON | 4 | | | | |
| 14 | 66M-12411-01 | THERMOSTAT THERMOSTAT | 1 | | | | |
| 15 | 688-12412-00 | .SEAL, THERMOSTAT .JOINT, THERMOSTAT | 1 | | | | |
| 16 | 68D-E2413-00-1S | COVER, THERMOSTAT COUVERCLE, THERMOSTAT | 1 | | | | |
| 17 | 650-24378-00 | .PIPE, JOINT 4 .DURITE RACCORDEMENT 3 | 1 | | | | |
| 18 | 68D-E1325-00 | ANODE ANODE | 1 | | | | |
| 19 | 97880-05025 | SCREW, PAN HEAD VIS, TETE TRONCONIQUE | 1 | | | | |
| 20 | 68D-E2414-A0 | GASKET, COVER JOINT, COUVERCLE | 1 | | | | |
| 21 | 97095-06020 | BOLT BOULON | 3 | | | | |
| 22 | 92995-06600 | WASHER RONDELLE | 3 | | | | |
| 23 | 90445-09807 | HOSE (L180) DURITE (L180) | 1 | | | | |
| 24 | 94702-00248 | PLUG, SPARK (NGK BR6HS) BOUGIE D,ALLUMAGE (NGK BR6HS) | 1 | | | | |
| | | | | | | | |

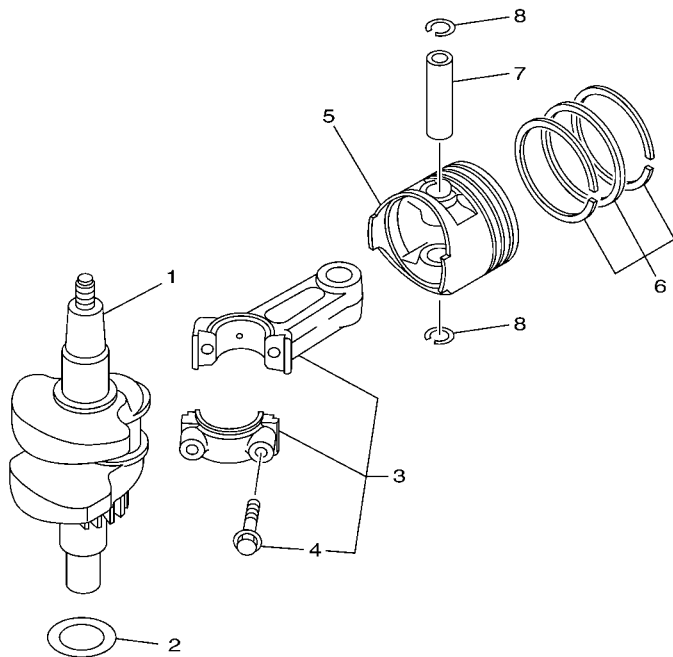


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

[illegible]

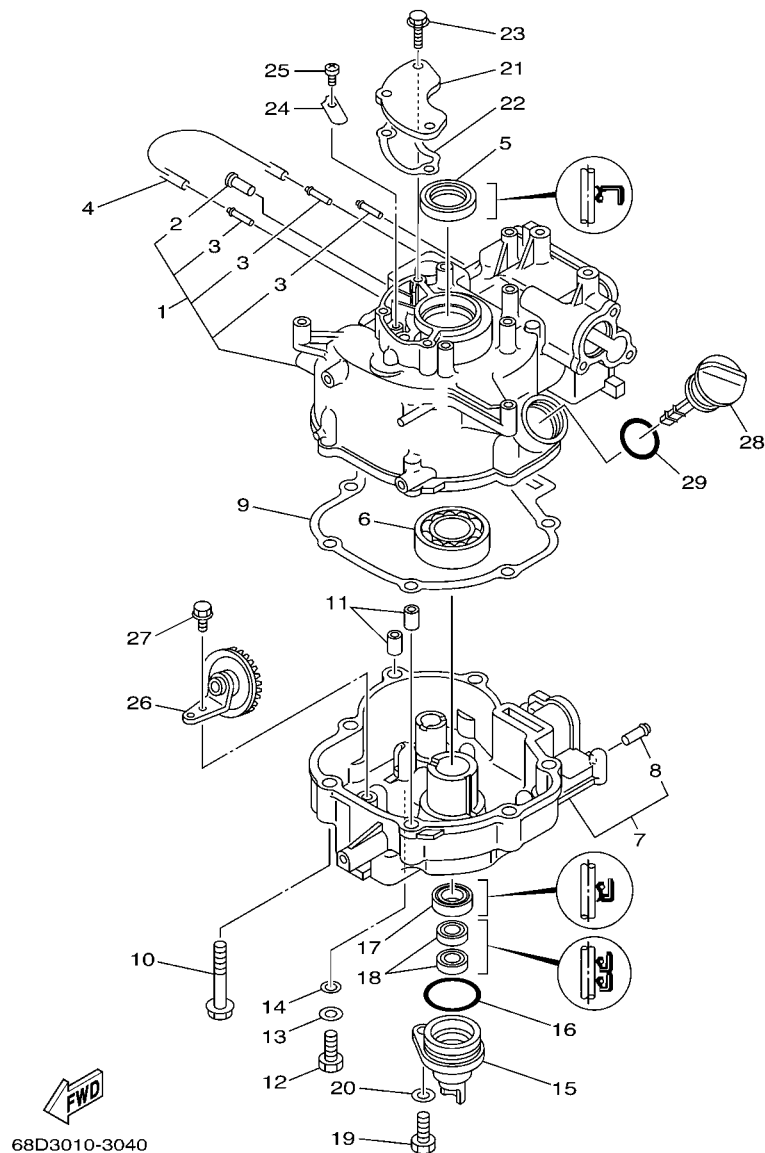


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|---|------|--|--|--|-------------------|
| 1 | 68D-E1311-02-1S | CYLINDER 1 CYLINDRE 1 | 1 | | | | |
| 2 | 650-24378-00 | .PIPE, JOINT 4 .DURITE RACCORDEMENT 3 | 1 | | | | |
| 3 | 6H1-14485-00 | .PIPE, JOINT .DURITE | 3 | | | | |
| 4 | 90445-07806 | HOSE (L167) DURITE (L167) | 1 | | | | |
| 5 | 93102-25090 | OIL SEAL JOINT SPY | 1 | | | | |
| 6 | 93306-205YD | BEARING ROULEMENT | 1 | | | | |
| 7 | 68D-E5111-00-1S | CRANKCASE 1 CARTER DE MOTEUR | 1 | | | | |
| 8 | 650-24378-00 | .PIPE, JOINT 4 .DURITE RACCORDEMENT 3 | 1 | | | | |
| 9 | 68D-11351-A0 | GASKET, CYLINDER JOINT, D'EMBASE | 1 | | | | |
| 10 | 97575-08550 | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE | 7 | | | | |
| 11 | 99510-10114 | PIN, DOWEL GOUJON, D'ASSEMBLAGE | 2 | | | | |
| 12 | 97095-08020 | BOLT BOULON | 1 | | | | |
| 13 | 92995-08600 | WASHER RONDELLE | 1 | | | | |
| 14 | 90201-08818 | WASHER, PLATE RONDELLE, PLATE | 1 | | | | |
| 15 | 68D-E5396-00-5B | HOUSING, OIL SEAL LOGEMENT DE JOINT SPY | 1 | | | | |
| 16 | 93210-35537 | O-RING JOINT TORIQUE | 1 | | | | |
| 17 | 93102-20108 | OIL SEAL JOINT SPY | 1 | | | | |
| 18 | 93102-10004 | OIL SEAL JOINT SPY | 2 | | | | |
| 19 | 97095-08020 | BOLT BOULON | 1 | | | | |
| 20 | 92995-08600 | WASHER RONDELLE | 1 | | | | |
| 21 | 68D-E1168-00 | COVER, BREATHER COUVERCLE, RENIFLARD | 1 | | | | |
| 22 | 68D-E1169-A0 | GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD | 1 | | | | |
| 23 | 90119-06M80 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 3 | | | | |
| 24 | 68D-E5346-00 | BREATHER 1 RENIFLARD 1 | 1 | | | | |
| 25 | 98503-04006 | SCREW, PAN HEAD VIS | 1 | | | | |
| 26 | 68D-E3102-00 | GEAR UNIT ASSY PIGNON | 1 | | | | |
| 27 | 95817-06012 | BOLT, FLANGE BOULON, A COLLERETTE | 1 | | | | |

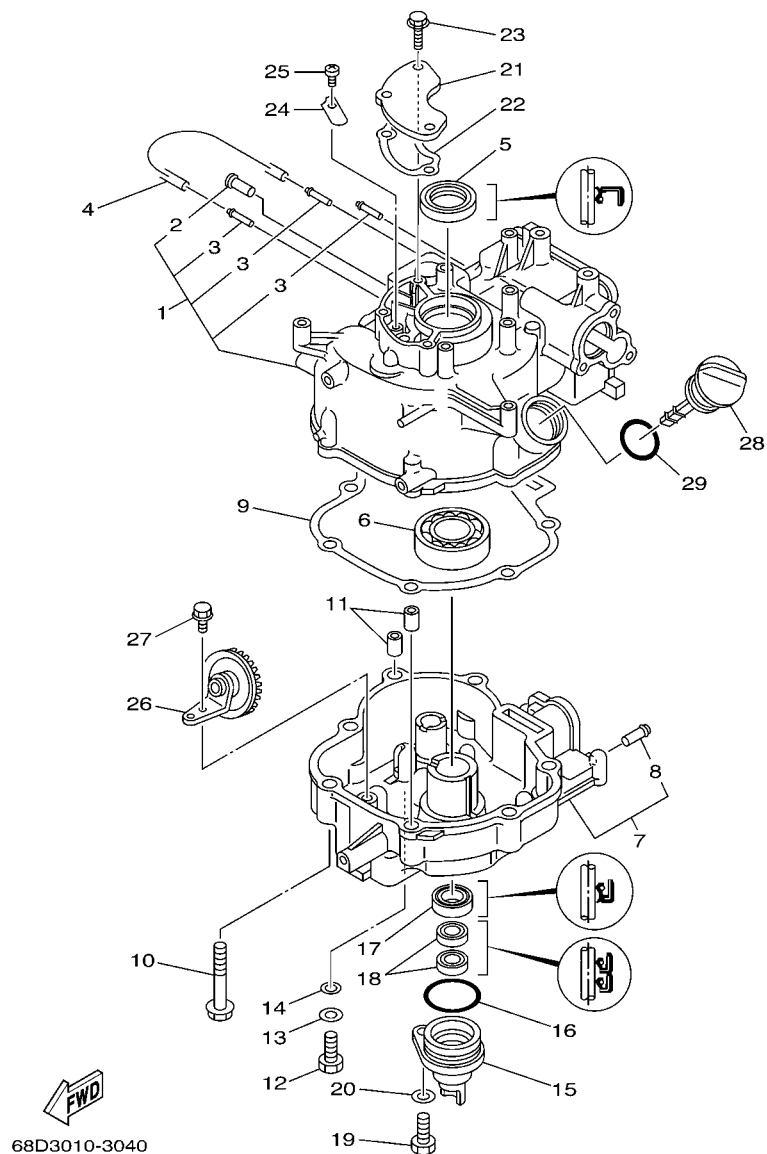


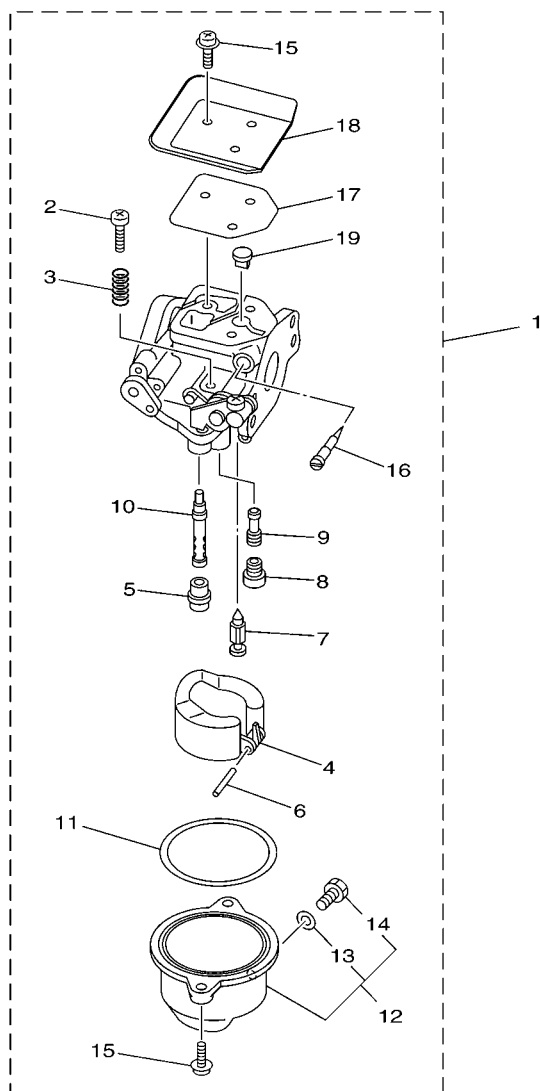
FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

[illegible]



SOUPAPE

[illegible]




68D5010-D070

FIG. 7 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|--|------|--|--|--|-------------------|
| 1 | 67D-14301-22 | CARBURETOR ASSY 1 CARBURATEUR COMPLET 1 | 1 | | | | |
| 2 | 6E5-14321-00 | .SCREW, THROTTLE .VIS, ACCELERATEUR | 1 | | | | |
| 3 | 6J8-14334-00 | .SPRING, THROTTLE .RESSORT, ACCELERATEUR | 1 | | | | |
| 4 | 68T-14385-00 | .FLOAT .FLOTTEUR | 1 | | | | |
| 5 | 67D-14966-00 | .RUBBER CAP .CAOUTCHOUC CASQUILLO | 1 | | | | |
| 6 | 67D-14386-00 | .PIN, FLOAT .AXE, FLOTTEUR | 1 | | | | |
| 7 | 67D-14546-00 | .VALVE, NEEDLE .POINTEAU | 1 | | | | |
| 8 | 67D-1492E-34 | .JET, MAIN (#68) .GICLEUR, PRINCIPAL (#68) | 1 | | | | |
| 9 | 67D-1492F-18 | .JET, AIR SLOW (#36) .GICLEUR, AIR (#36) | 1 | | | | |
| 10 | 67D-1492A-00 | .NOZZLE, MAIN .PUITS D'AIGUILLE | 1 | | | | |
| 11 | 67D-14984-00 | .GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR | 1 | | | | |
| 12 | 67D-14981-00 | .BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR | 1 | | | | |
| 13 | 6J8-14959-00 | .GASKET .JOINT | 1 | | | | |
| 14 | 66T-14991-00 | .PLUG, DRAIN .BOUCHON DE VIDANGE | 1 | | | | |
| 15 | 97980-04112 | .SCREW, WITH WASHER .VIS, AVEC RONDELLE | 5 | | | | |
| 16 | 68T-14323-20 | .SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR | 1 | | | | |
| 17 | 67D-14536-00 | .GASKET .JOINT | 1 | | | | |
| 18 | 67D-14527-01 | .PLATE .PLAQUE | 1 | | | | |
| 19 | 67D-14126-00 | .PLUG .PLOT | 1 | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

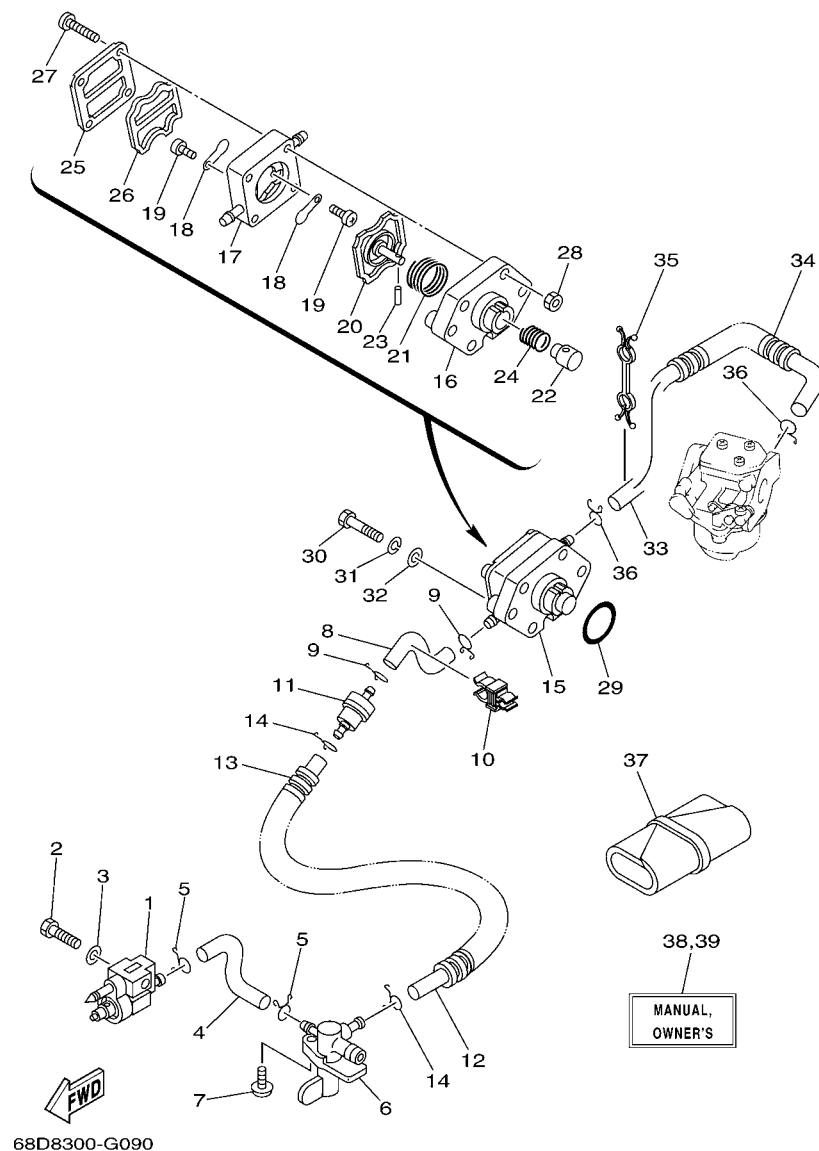


FIG. 9 FUEL 2

CARBURANT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|---|------|--|--|--|-------------------|
| 1 | 6G1-24304-02 | FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE | 1 | | | | |
| 2 | 97095-06025 | BOLT BOULON | 1 | | | | |
| 3 | 92995-06600 | WASHER RONDELLE | 1 | | | | |
| 4 | 68D-F4312-00 | PIPE 2 DURITE 2 | 1 | | | | |
| 5 | 90467-09M09 | CLIP JONC | 2 | | | | |
| 6 | 67D-24500-00 | FUEL COCK ASSY 1 ROBINET A ESSENCE | 1 | | | | |
| 7 | 90159-06M10 | SCREW, WITH WASHER VIS, AVEC RONDELLE | 1 | | | | |
| 8 | 68D-F4313-00 | PIPE 3 DURITE 3 | 1 | | | | |
| 9 | 90467-09M09 | CLIP JONC | 2 | | | | |
| 10 | 90464-10M52 | CLAMP BRIDE | 1 | | | | |
| 11 | 646-24251-02 | STRAINER 1 FILTRE 1 | 1 | | | | |
| 12 | 90445-10804 | HOSE (L140) DURITE (L140) | 1 | | | | |
| 13 | 90446-14M12 | HOSE DURITE | 1 | | | | |
| 14 | 90467-09M09 | CLIP JONC | 2 | | | | |
| 15 | 67D-24410-03 | FUEL PUMP ASSY POMPE A ESSENCE | 1 | | | | |
| 16 | 67D-24412-00 | .BODY 1 .CORPS 1 | 1 | | | | |
| 17 | 67D-24413-02 | .BODY 2 .CORPS 2 | 1 | | | | |
| 18 | 6A0-24421-01 | .VALVE, CHECK .SOUPAPE, RETENUE | 2 | | | | |
| 19 | 6E7-14325-00 | .SCREW, PAN HEAD .VIS TETE CONIQUE | 2 | | | | |
| 20 | 67D-24411-01 | .DIAPHRAGM .DIAPHRAGME | 1 | | | | |
| 21 | 67D-24423-00 | .SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME | 1 | | | | |
| 22 | 67D-13131-00 | .PLUNGER .PLONGEUR | 1 | | | | |
| 23 | 66M-24374-00 | .PIN .GOUPILLE | 1 | | | | |
| 24 | 67D-24454-00 | .SPRING .RESSORT | 1 | | | | |
| 25 | 67D-24414-01 | .BODY 3 .CORPS 3 | 1 | | | | |
| 26 | 66M-24471-01 | .DIAPHRAGM .DIAPHRAGME | 1 | | | | |
| 27 | 67D-24444-00 | .SCREW .VIS | 4 | | | | |

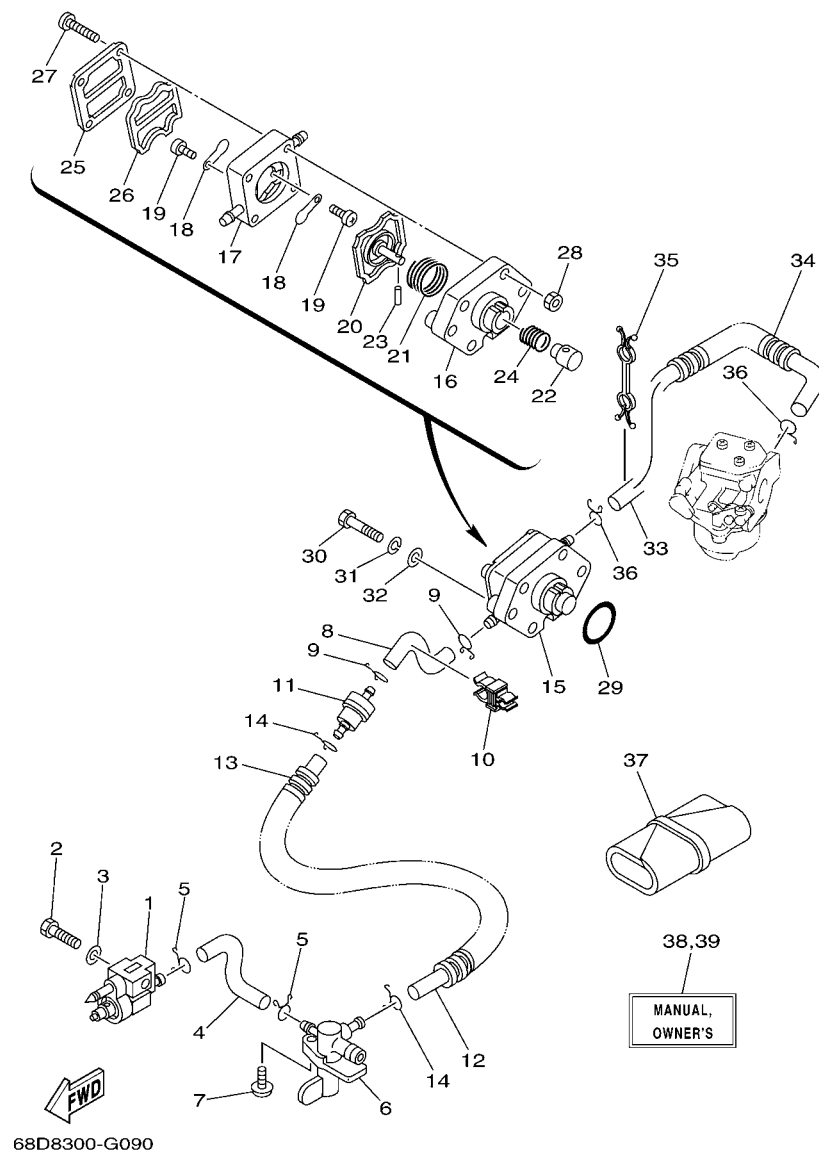
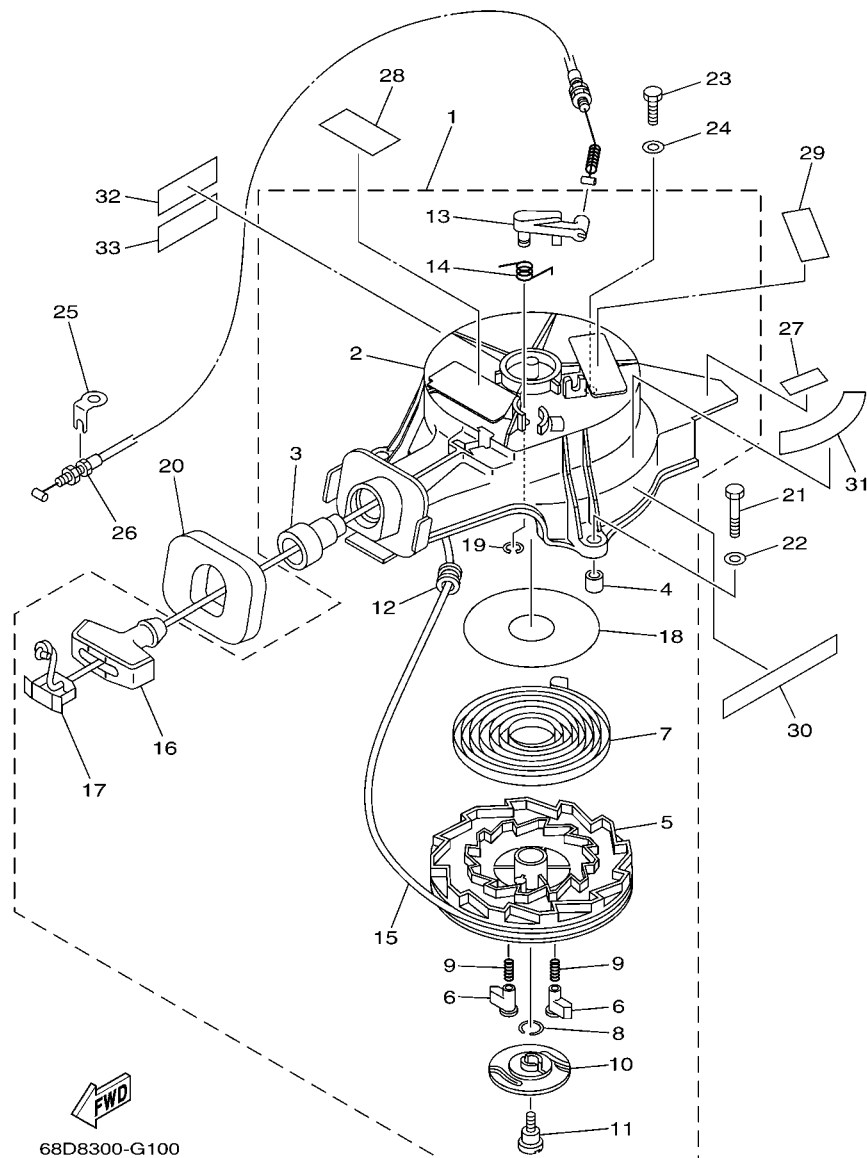


FIG. 9 FUEL 2

CARBURANT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------|------|--|--|--|--------------------|
| 28 | 95380-04600 | .NUT .ECROU | 4 | | | | |
| 29 | 93210-27ME3 | O-RING JOINT TORIQUE | 1 | | | | |
| 30 | 97095-06030 | BOLT BOULON | 2 | | | | |
| 31 | 92995-06100 | WASHER, SPRING RONDELLE, GROWER | 2 | | | | |
| 32 | 92995-06600 | WASHER RONDELLE | 2 | | | | |
| 33 | 90445-10805 | HOSE (L250) DURITE (L250) | 1 | | | | |
| 34 | 90446-14M12 | HOSE DURITE | 1 | | | | |
| 35 | 90464-10M53 | CLAMP BRIDE | 1 | | | | |
| 36 | 90467-09M09 | CLIP JONC | 2 | | | | |
| 37 | 68D-F8100-00 | TOOL KIT TROUSSE A OUTILS | 1 | | | | |
| 38 | 68D-F8199-79-E0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (E) UR (E) |
| | 68D-F8199-79-F0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (F) UR (F) |
| | 68D-F8199-79-S0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (ES) UR (ES) |
| | 68D-F8199-79-G0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (D) UR (D) |
| | 68D-F8199-79-D0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (NL) UR (NL) |
| | 68D-F8199-79-H0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (I) UR (I) |
| 39 | 68D-F8199-89-K0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (DK) UR (DK) |
| | 68D-F8199-89-R0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (GR) UR (GR) |
| | 68D-F8199-89-P0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (P) UR (P) |
| | 68D-F8199-89-N0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (N) UR (N) |
| | 68D-F8199-89-M0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (S) UR (S) |
| | 68D-F8199-89-L0 | MANUAL,OWNER'S MANUEL D'UTILISATION | 1 | | | | UR (SF) UR (SF) |



*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.8M

FIG. 10 STARTER

DEMARREUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|---|------|--|--|--|-------------------|
| 1 | 67D-15710-02 | STARTER ASSY DEMARREUR COMPLET | 1 | | | | |
| 2 | 67D-15711-01 | .CASE, STARTER .CARTER DE DEMARREUR | 1 | | | | |
| 3 | 63V-15795-01 | .GUIDE, ROPE .GUIDE DE CABLE | 1 | | | | |
| 4 | 67D-15764-00 | .COLLAR 1 .COLLERETTE 1 | 3 | | | | |
| 5 | 67D-15714-00 | .DRUM, SHEAVE .TAMBOUR, POULIE | 1 | | | | |
| 6 | 67D-15741-00 | .PAWL, DRIVE .CLIQUET, ENTRAINEMENT | 2 | | | | |
| 7 | 67D-15713-00 | .SPRING, STARTER .RESSORT DE DEMARREUR | 1 | | | | |
| 8 | 67D-15705-00 | .SPRING, DRIVE PAWL .RESSORT DE CLIQUET | 1 | | | | |
| 9 | 67D-15767-00 | .SPRING .RESSORT | 2 | | | | |
| 10 | 67D-15735-00 | .GUIDE, CAM .COULISSEAU | 1 | | | | |
| 11 | 67D-15793-00 | .SCREW .VIS | 1 | | | | |
| 12 | 63V-15764-00 | .COLLAR 1 .COLLERETTE 1 | 1 | | | | |
| 13 | 67D-15794-01 | .STOPPER .BUTEE | 1 | | | | |
| 14 | 67D-15734-00 | .SPRING, RETURN .RESSORT, RAPPEL | 1 | | | | |
| 15 | * | .WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM) | 1 | | | | *1 *1 |
| 16 | 6G1-15755-00 | .HANDLE, STARTER .POIGNEE, DE DEMARREUR | 1 | | | | |
| 17 | 6G1-15779-00 | .COVER .COUVERCLE | 1 | | | | |
| 18 | 67D-15739-00 | .WASHER, THRUST .RONDELLE, DE BUTEE | 1 | | | | |
| 19 | 67D-15744-00 | .CIRCLIP .CIRCLIP | 1 | | | | |
| 20 | 67D-15762-00 | SEAL, RUBBER 2 JOINT CAOUTCHOUC 2 | 1 | | | | |
| 21 | 97095-06035 | BOLT BOULON | 2 | | | | |
| 22 | 92995-06600 | WASHER RONDELLE | 2 | | | | |
| 23 | 97095-06020 | BOLT BOULON | 1 | | | | |
| 24 | 92995-06600 | WASHER RONDELLE | 1 | | | | |
| 25 | 67D-15772-00 | STAY 2 SUPPORT 2 | 1 | | | | |
| 26 | 67D-15770-00 | CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR | 1 | | | | |
| 27 | 67D-42791-10 | MARK 1 ETIQUETTE 1 | 1 | | | | |

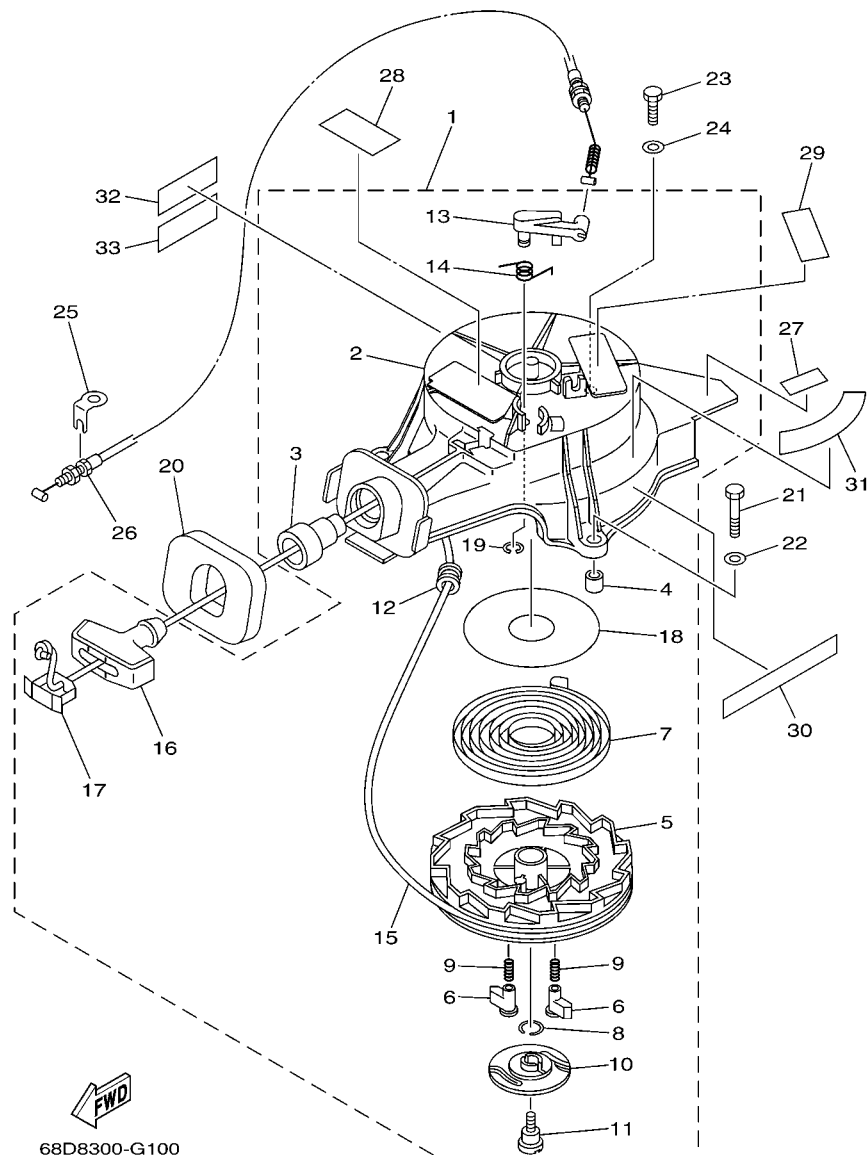


FIG. 10 STARTER

DEMARREUR

[illegible]

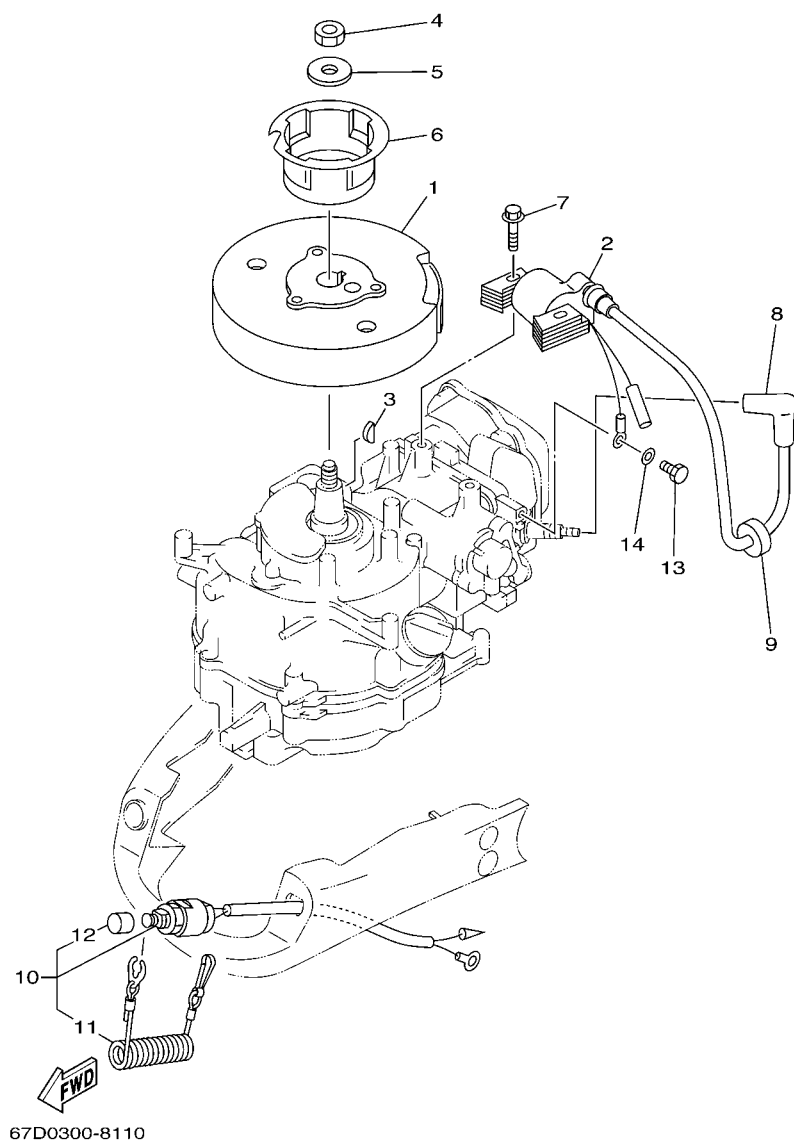
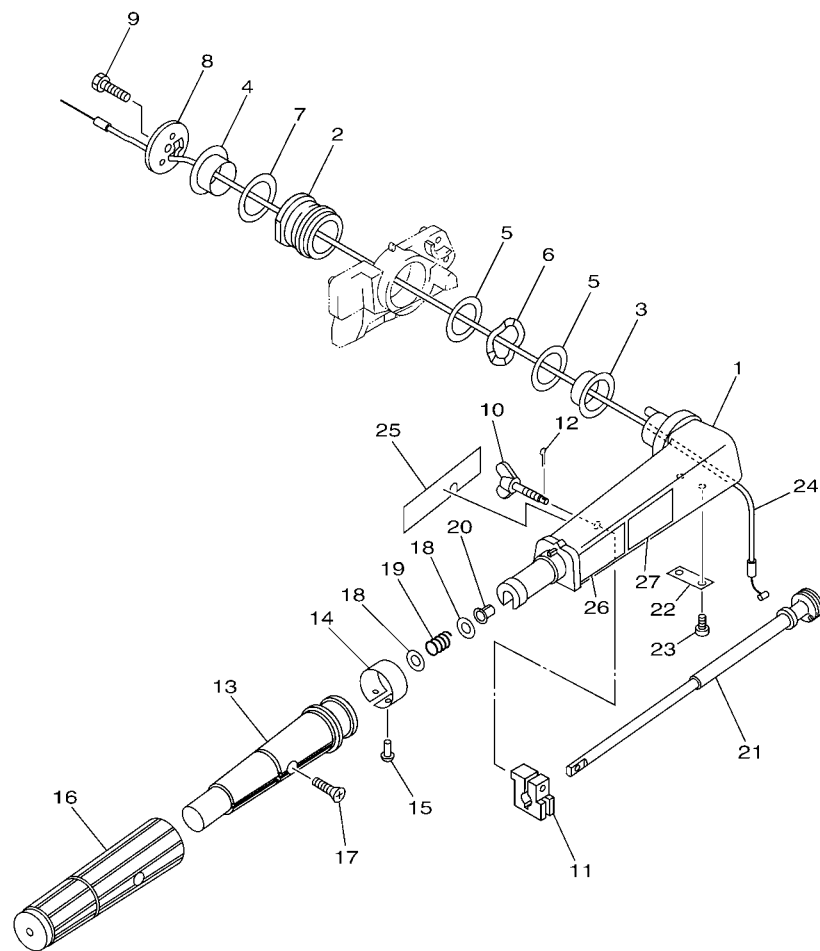


FIG. 11 GENERATOR

GENERATRICE

[illegible]



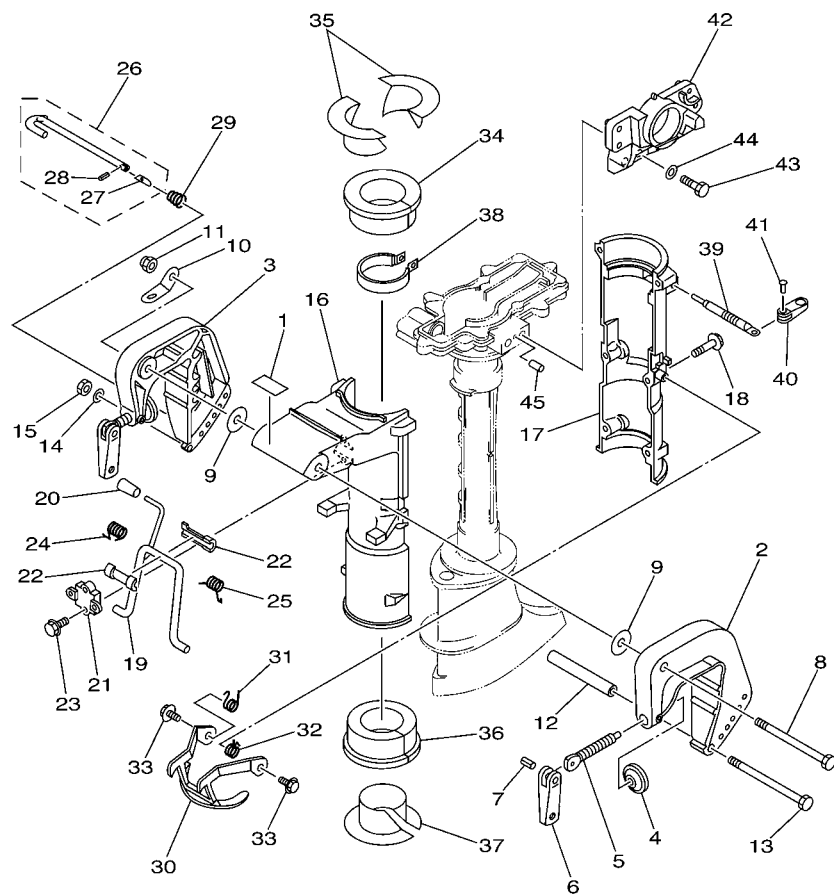
68D8100-G130

FIG. 13 STEERING

DIRECTION

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|---|------|--|--|--|-------------------|
| 1 | 68D-G2111-00-4D | HANDLE, STEERING POIGNEE | 1 | | | | |
| 2 | 67D-42129-00 | BUSHING, RUBBER DOUILLE, CAOUTCHOUC | 1 | | | | |
| 3 | 68D-G2171-00 | BUSHING COUSSINET | 1 | | | | |
| 4 | 68D-G2172-00 | BUSHING 2 DOUILLE 2 | 1 | | | | |
| 5 | 68D-G2181-00 | WASHER RONDELLE | 2 | | | | |
| 6 | 69M-G2188-00 | WASHER, WAVE RONDELLE, ONDULEE | 1 | | | | |
| 7 | 68D-G2182-00 | WASHER 2 RONDELLE 2 | 1 | | | | |
| 8 | 68D-G2131-01 | COVER, HANDLE STEERING COUVERCLE | 1 | | | | |
| 9 | 97075-08025 | BOLT BOULON | 1 | | | | |
| 10 | 6G1-42125-01 | BOLT, FRICTION ADJUSTING BOULON | 1 | | | | |
| 11 | 6G1-42126-00 | FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION | 1 | | | | |
| 12 | 91490-16010 | PIN. COTTER GOUPILLE | 1 | | | | |
| 13 | 68D-G2119-00 | GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE | 1 | | | | |
| 14 | 68D-G2137-00 | INDICATOR, THROTTLE INDICATEUR, ACCELERATION | 1 | | | | |
| 15 | 90269-02M09 | RIVET RIVET | 1 | | | | |
| 16 | 68D-G2177-10 | RUBBER, HANDLE CAOUTCHOUC, POIGNEE | 1 | | | | |
| 17 | 90149-05M13 | SCREW VIS | 1 | | | | |
| 18 | 90201-10M02 | WASHER, PLATE RONDELLE, PLATE | 2 | | | | |
| 19 | 90501-23215 | SPRING, COMPRESSION RESSORT, COMPRESSION | 1 | | | | |
| 20 | 90386-08032 | BUSH DOUILLE | 1 | | | | |
| 21 | 6G1-42138-01 | LEVER, THROTTLE LEVIER, ACCELERATEUR | 1 | | | | |
| 22 | 68D-G2159-00 | STAY SUPPORT | 1 | | | | |
| 23 | 97885-05012 | SCREW, PAN HEAD VIS, A ENCOCHE | 2 | | | | |
| 24 | 68D-F6301-10 | THROTTLE CABLE ASSY CABLE D'ACCELERATEUR | 1 | | | | |
| 25 | 68D-E571Y-60 | MARK, CAUTION MAKER | 1 | | | | |
| 26 | 6AH-42794-40 | LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT | 1 | | | | |
| 27 | 6AH-42794-50 | LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT | 1 | | | | |



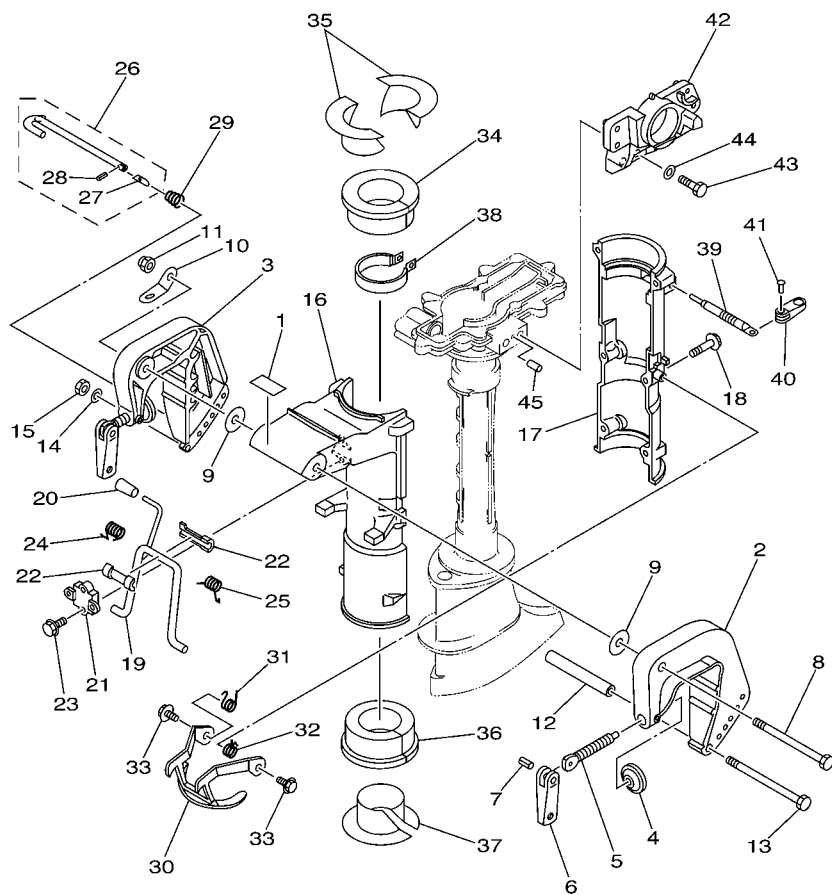


68D5110-D150

FIG. 15 BRACKET

SUPPORT

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|--|------|--|--|--|-------------------|
| 1 | 68D-F4591-00 | EMBLEM, FUEL COCK ADHESIF | 1 | | | | |
| 2 | 6L8-G3111-01-4D | BRACKET, CLAMP 1 PRESSE 1 | 1 | | | | |
| 3 | 6L8-G3112-00-4D | BRACKET, CLAMP 2 PRESSE 2 | 1 | | | | |
| 4 | 620-43114-00 | PAD, TRANSOM CLAMP RONDELLE D'APPUI | 2 | | | | |
| 5 | 6E0-43116-01 | SCREW, TRANSOM CLAMP VIS DE PRESSE | 2 | | | | |
| 6 | 6L8-G3118-01 | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 2 | | | | |
| 7 | 90243-04M01 | PIN GOUPILLE | 2 | | | | |
| 8 | 90101-08M07 | BOLT BOULON | 1 | | | | |
| 9 | 90202-08M58 | WASHER, PLATE RONDELLE, PLATE | 2 | | | | |
| 10 | 68D-G3113-00 | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE | 1 | | | | |
| 11 | 90185-08057 | NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT | 1 | | | | |
| 12 | 90387-06M11 | COLLAR COLLERETTE | 1 | | | | |
| 13 | 90101-06335 | BOLT BOULON | 1 | | | | |
| 14 | 92990-06600 | WASHER, PLATE RONDELLE, PLATE | 1 | | | | |
| 15 | 95380-06600 | NUT, HEXAGON ECROU | 1 | | | | |
| 16 | 68D-G3311-00-4D | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1 | 1 | | | | |
| 17 | 68D-G3312-00-4D | BRACKET, SWIVEL 2 SUPPORT, PIVOT 2 | 1 | | | | |
| 18 | 95895-06035 | BOLT, FLANGE BOULON | 6 | | | | |
| 19 | 6E0-43181-00 | LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE | 1 | | | | |
| 20 | 6E0-43632-00 | KNOB, TILT POIGNEE, LEVIER DE RELEVAGE | 1 | | | | |
| 21 | 6E0-43313-00-4D | BRACKET, SWIVEL 3 SUPPORT, PIVOT 3 | 1 | | | | |
| 22 | 620-43189-00 | BUSHING COUSSINET | 2 | | | | |
| 23 | 95895-06020 | BOLT, FLANGE BOULON | 2 | | | | |
| 24 | 90508-16020 | SPRING, TORSION RESSORT, TORSION | 1 | | | | |
| 25 | 90508-16021 | SPRING, TORSION RESSORT, TORSION | 1 | | | | |
| 26 | 68D-G3160-00 | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.) | 1 | | | | |
| 27 | 6N0-G3165-00 | PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON | 1 | | | | |



68D5110-D150

FIG. 15 BRACKET

SUPPORT

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|--|------|--|--|--|-------------------|
| 28 | 91690-30008 | .PIN, SPRING .AGRAFFE | 1 | | | | |
| 29 | 90502-08M05 | SPRING, CONICAL RESSORT, CONIQUE | 1 | | | | |
| 30 | 6E0-43614-00-5B | PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR | 1 | | | | |
| 31 | 90508-14M10 | SPRING, TORSION RESSORT, TORSION | 1 | | | | |
| 32 | 90508-14M11 | SPRING, TORSION RESSORT, TORSION | 1 | | | | |
| 33 | 95895-06010 | BOLT, FLANGE BOULON | 2 | | | | |
| 34 | 68D-G2537-00 | BUSHING, PIVOT SHAFT COUSSINET | 1 | | | | |
| 35 | 68D-G2539-00 | BUSHING, PIVOT SHAFT COUSSINET | 2 | | | | |
| 36 | 68D-G2538-00 | BUSHING, PIVOT SHAFT COUSSINET | 1 | | | | |
| 37 | 68D-G2549-00 | BUSHING, PIVOT SHAFT COUSSINET | 1 | | | | |
| 38 | 6E0-42528-03 | PLATE, FRICTION PLAQUE, FRICTION | 1 | | | | |
| 39 | 6L5-42529-01 | SCREW, FRICTION PIECE VIS, PIECE DE FRICTION | 1 | | | | |
| 40 | 68D-G2561-01 | KNOB, STEERING LOCK BOUTON | 1 | | | | |
| 41 | 90266-04M05 | RIVET RIVET | 1 | | | | |
| 42 | 68D-G2511-00-4D | BRACKET, STEERING CADRE, DIRECTION | 1 | | | | |
| 43 | 97075-08030 | BOLT BOULON | 2 | | | | |
| 44 | 92995-08600 | WASHER RONDELLE | 2 | | | | |
| 45 | 93604-12M07 | PIN, DOWEL CLAVETTE | 1 | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

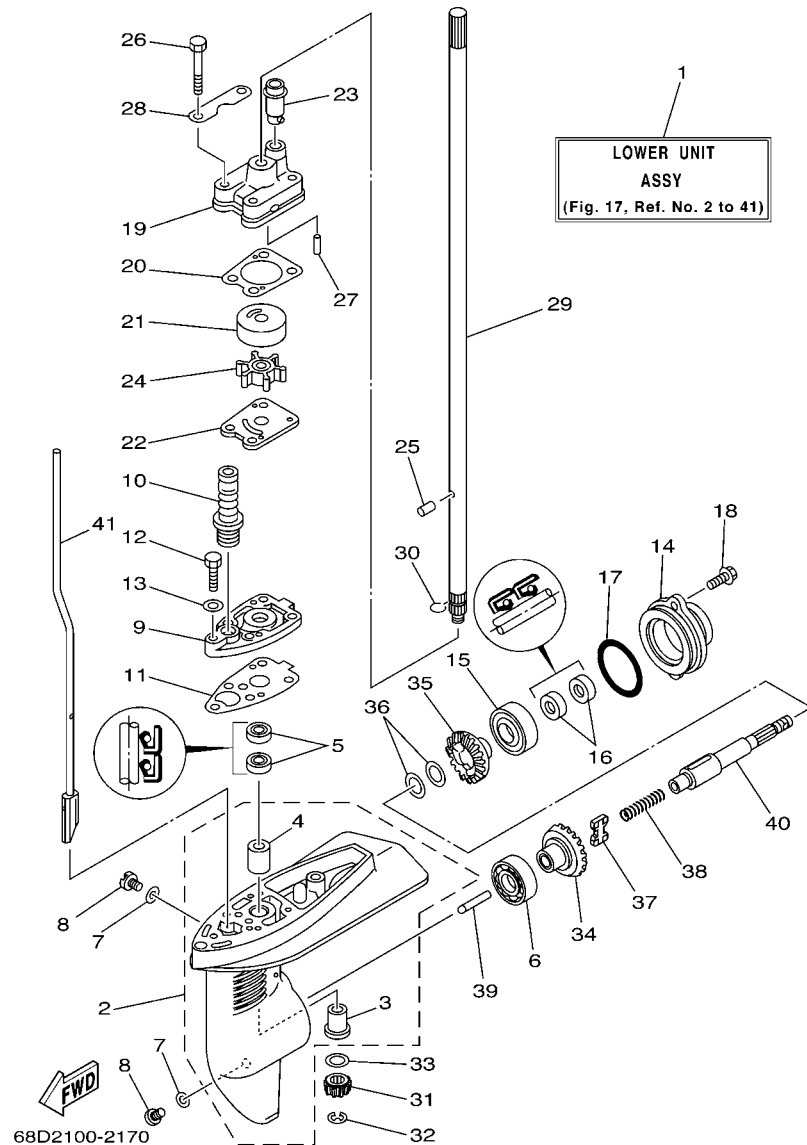


FIG. 17 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|--|------|--|--|--|----------------------|
| 1 | 68D-G5300-01-4D | LOWER UNIT ASSY UNITE INFERIEURE (ENS.) | 1 | | | | S(17.1") S(17.1") |
| | 68D-G5300-11-4D | LOWER UNIT ASSY UNITE INFERIEURE (ENS.) | 1 | | | | L(22.1") L(22.1") |
| 2 | 68D-G5311-00-4D | CASING, LOWER BOITIER D'HELICE | 1 | | | | |
| 3 | 6E0-45317-09 | .BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR | 1 | | | | |
| 4 | 6E0-45316-09 | .BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR | 1 | | | | |
| 5 | 93101-10M14 | OIL SEAL JOINT SPY | 2 | | | | |
| 6 | 93306-004YH | BEARING ROULEMENT | 1 | | | | |
| 7 | 90430-08020 | GASKET JOINT | 3 | | | | |
| 8 | 90340-08002 | PLUG, STRAIGHT SCREW PLOT, FILETE DROIT | 3 | | | | |
| 9 | 68D-G5321-00 | PLATE PLAQUETTE | 1 | | | | |
| 10 | 6L2-44147-00 | BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION | 1 | | | | |
| 11 | 68D-G5315-A0 | PACKING, LOWER CASING JOINT, BOITIER D'HELICE | 1 | | | | |
| 12 | 97095-06025 | BOLT BOULON | 1 | | | | |
| 13 | 92995-06600 | WASHER RONDELLE | 1 | | | | |
| 14 | 68D-G5361-00-4D | CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE | 1 | | | | |
| 15 | 93306-004YH | BEARING ROULEMENT | 1 | | | | |
| 16 | 93101-13M12 | OIL SEAL JOINT SPY | 2 | | | | |
| 17 | 93210-48214 | O-RING JOINT TORIQUE | 1 | | | | |
| 18 | 95895-06016 | BOLT, FLANGE BOULON | 2 | | | | |
| 19 | 68D-G4311-01 | HOUSING, WATER PUMP CORPS, POMPE A EAU | 1 | | | | |
| 20 | 68D-G4315-A0 | GASKET, WATER PUMP JOINT, POMPE A EAU | 1 | | | | |
| 21 | 6E0-44322-02 | INSERT, CARTRIDGE CUVETTE | 1 | | | | |
| 22 | 6E0-44323-00 | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE | 1 | | | | |
| 23 | 67D-44366-00 | DAMPER, WATER SEAL JOINT, TUBE D'EAU | 1 | | | | |
| 24 | 6E0-44352-00 | IMPELLER TURBINE | 1 | | | | |
| 25 | 93604-09066 | PIN, DOWEL CLAVETTE | 1 | | | | |
| 26 | 97095-06045 | BOLT BOULON | 4 | | | | |

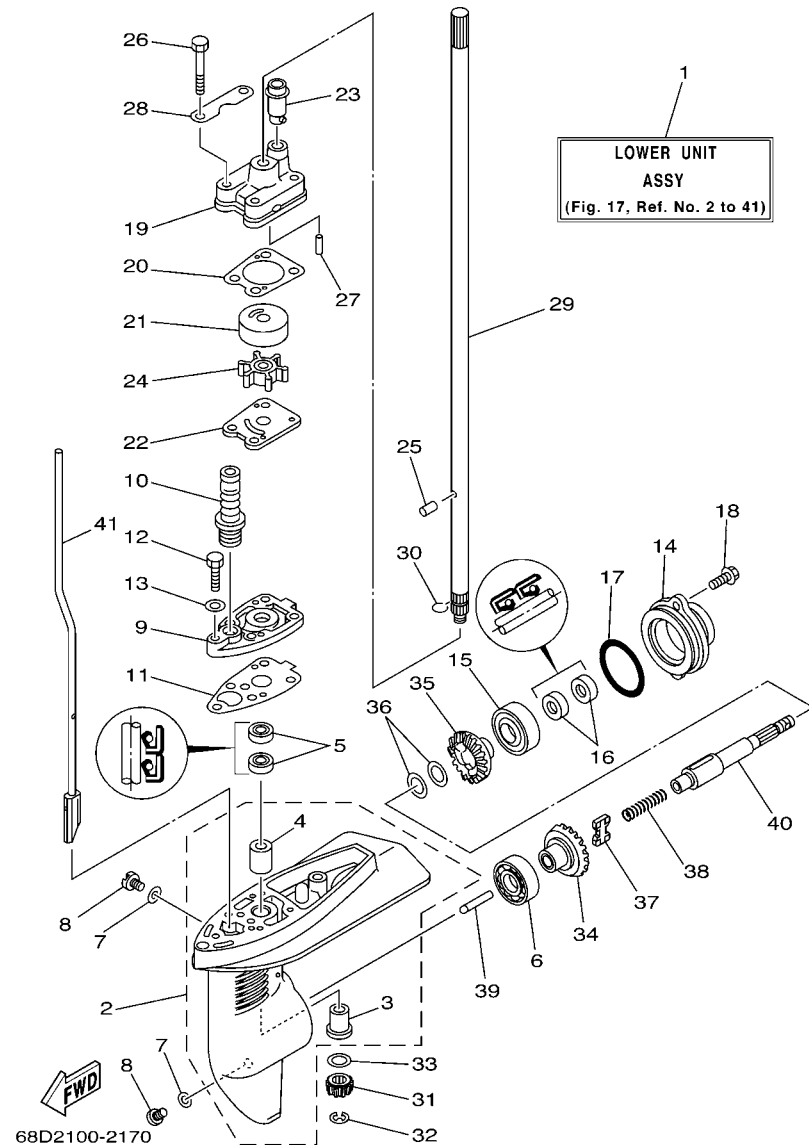


FIG. 17 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|---|------|--|--|--|----------------------|
| 27 | 93604-18080 | PIN, DOWEL CLAVETTE | 2 | | | | |
| 28 | 68D-G4328-00 | PLATE PLAQUETTE | 2 | | | | |
| 29 | 68D-G5511-00 | SHAFT, DRIVE ARBRE, MOTEUR | 1 | | | | S(17.1") S(17.1") |
| | 68D-G5511-10 | SHAFT, DRIVE ARBRE, MOTEUR | 1 | | | | L(22.1") L(22.1") |
| 30 | 90467-08M01 | CLIP JONC | 1 | | | | |
| 31 | 6E0-45551-00 | PINION (13T) PIGNON D'ATTAQUE (13D) | 1 | | | | |
| 32 | 99001-06600 | CIRCLIP CIRCLIP | 1 | | | | |
| 33 | 90201-11M49 | WASHER, PLATE RONDELLE, PLATE | 1 | | | | |
| 34 | 67D-45560-00 | GEAR 1 (27T) PIGNON 1 (27T) | 1 | | | | |
| 35 | 67D-45570-00 | GEAR 2 (27T) PIGNON 2 (27T) | 1 | | | | |
| 36 | 67D-45576-00 | WASHER, THRUST RONDELLE DE CALAGE | 2 | | | | |
| 37 | 67D-45631-01 | CLUTCH, DOG CRABOT | 1 | | | | |
| 38 | 90501-10064 | SPRING, COMPRESSION RESSORT, COMPRESSION | 1 | | | | |
| 39 | 67D-45635-00 | PLUNGER, SHIFT POUSOIR D'EMBRAYAGE | 1 | | | | |
| 40 | 68D-G5611-10 | SHAFT, PROPELLER ARBRE, HELICE | 1 | | | | |
| 41 | 68D-G4150-00 | SHIFT CAM ASSY CAME D'INVERSION | 1 | | | | S(17.1") S(17.1") |
| | 68D-G4150-10 | SHIFT CAM ASSY CAME D'INVERSION | 1 | | | | L(22.1") L(22.1") |

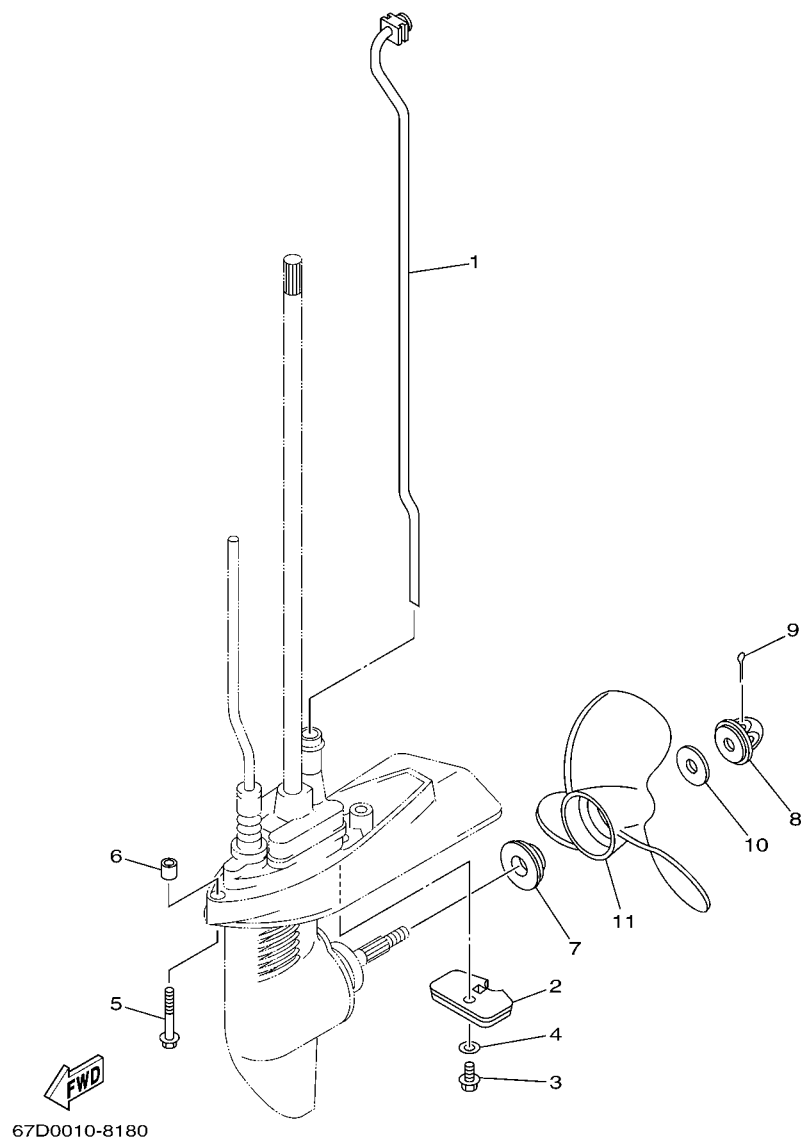


FIG. 18 LOWER CASING & DRIVE 2 **BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | | REMARKS REMARQUES |
|----------|--------------------|---|------|--|--|--|--|----------------------|
| 1 | 68D-G4360-00 | WATER TUBE ASSY TUYAU,EAU | 1 | | | | | S(17.1") S(17.1") |
| | 68D-G4360-10 | WATER TUBE ASSY TUYAU,EAU | 1 | | | | | L(22.1") L(22.1") |
| 2 | 68D-G5251-00 | ANODE ANODE | 1 | | | | | |
| 3 | 95895-06012 | BOLT, FLANGE BOULON | 1 | | | | | |
| 4 | 92990-06300 | WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE | 1 | | | | | |
| 5 | 90119-06M40 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 2 | | | | | S(17.1") S(17.1") |
| 6 | 90387-06806 | COLLAR COLLERETTE | 2 | | | | | |
| 7 | 68D-G5987-00 | SPACER ENTRETOISE | 1 | | | | | |
| 8 | 6L5-45616-00 | NUT, PROPELLER CONE, HELICE | 1 | | | | | |
| 9 | 91490-25030 | PIN. COTTER GOUPILLE | 1 | | | | | |
| 10 | 90201-08M54 | WASHER, PLATE RONDELLE, PLATE | 1 | | | | | |
| 11 | 6E0-45941-01-EL | PROPELLER (3X7-1/2"X8"-BA) HELICE (3X7-1/2"X8"-BA) | 1 | | | | | UR UR |
| | 6E0-45943-01-EL | PROPELLER (3X7-1/2"X7"-BA) HELICE (3X7-1/2"X7"-BA) | 1 | | | | | UR UR |
| | 6E0-45949-00-EL | PROPELLER (3X7-1/4"X6-1/2"-BA) HELICE (3X7-1/4"X6-1/2"-BA) | 1 | | | | | UR UR |
| | | | | | | | | |
| | | | | | | | | |
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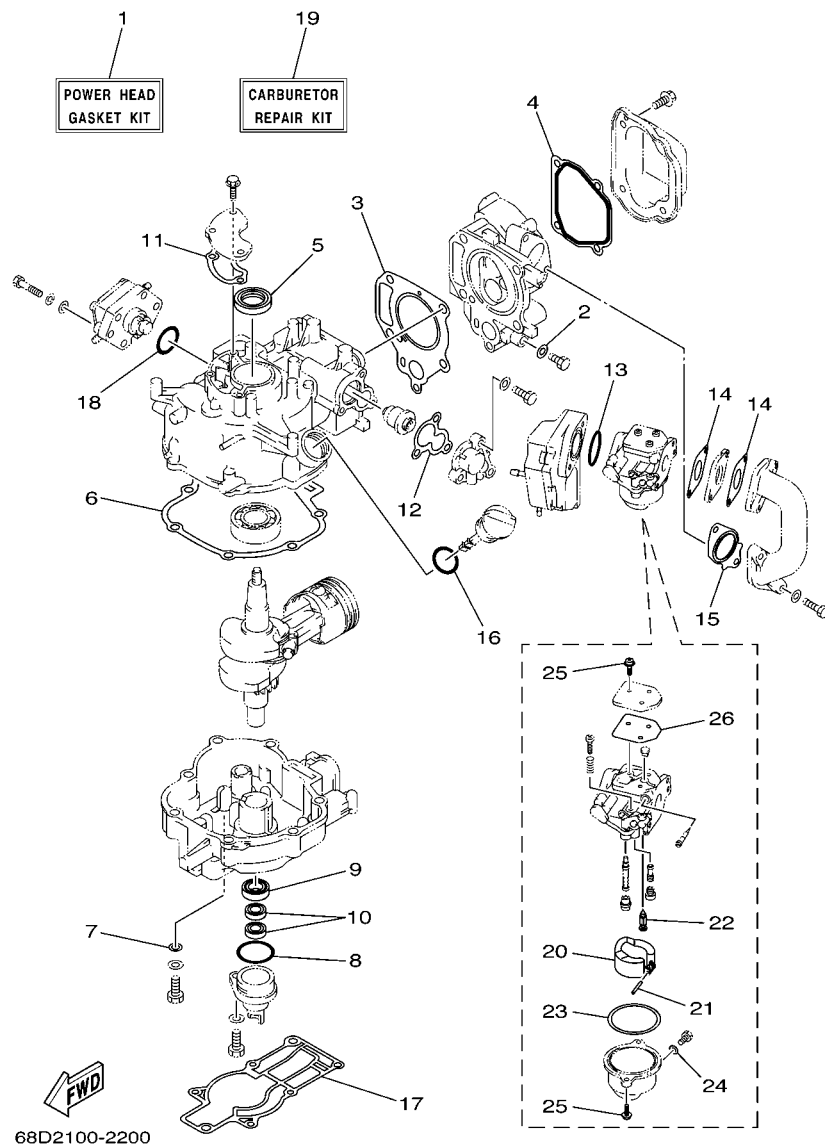


FIG. 19 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION | 68D9 | | | | REMARKS REMARQUES |
|----------|--------------------|---|------|--|--|--|-------------------|
| 1 | 68D-WE001-01 | POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE | 1 | | | | |
| 2 | 90430-08800 | .GASKET .JOINT | 1 | | | | |
| 3 | 67D-11181-A0 | .GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1 | 1 | | | | |
| 4 | 68D-E1193-A0 | .GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1 | 1 | | | | |
| 5 | 93102-25090 | .OIL SEAL .JOINT SPY | 1 | | | | |
| 6 | 68D-11351-A0 | .GASKET, CYLINDER .JOINT, D'EMBASE | 1 | | | | |
| 7 | 90201-08818 | .WASHER, PLATE .RONDELLE, PLATE | 1 | | | | |
| 8 | 93210-35537 | .O-RING .JOINT TORIQUE | 1 | | | | |
| 9 | 93102-20108 | .OIL SEAL .JOINT SPY | 1 | | | | |
| 10 | 93102-10004 | .OIL SEAL .JOINT SPY | 2 | | | | |
| 11 | 68D-E1169-A0 | .GASKET, BREATHER COVER .JOINT, COUVERCLE DE RENIFLARD | 1 | | | | |
| 12 | 68D-E2414-A0 | .GASKET, COVER .JOINT, COUVERCLE | 1 | | | | |
| 13 | 93210-31MJ5 | .O-RING .JOINT TORIQUE | 1 | | | | |
| 14 | 68D-E3646-A0 | .GASKET, MANIFOLD 2 .JOINT, TUBULURE 2 | 2 | | | | |
| 15 | 68D-E3645-A0 | .GASKET, MANIFOLD 1 .JOINT, TUBULURE 1 | 1 | | | | |
| 16 | 93210-24M79 | .O-RING .JOINT TORIQUE | 1 | | | | |
| 17 | 67D-45113-A0 | .GASKET, UPPER CASING .JOINT, TUBE D'ARBRE | 1 | | | | |
| 18 | 93210-27ME3 | .O-RING .JOINT TORIQUE | 1 | | | | |
| 19 | 67D-W0093-01 | CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR | 1 | | | | |
| 20 | 68T-14385-00 | .FLOAT .FLOTTEUR | 1 | | | | |
| 21 | 67D-14386-00 | .PIN, FLOAT .AXE, FLOTTEUR | 1 | | | | |
| 22 | 67D-14546-00 | .VALVE, NEEDLE .POINTEAU | 1 | | | | |
| 23 | 67D-14984-00 | .GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR | 1 | | | | |
| 24 | 6J8-14959-00 | .GASKET .JOINT | 1 | | | | |
| 25 | 97980-04112 | .SCREW, WITH WASHER .VIS, AVEC RONDELLE | 2 | | | | |
| 26 | 67D-14536-00 | .GASKET .JOINT | 1 | | | | |

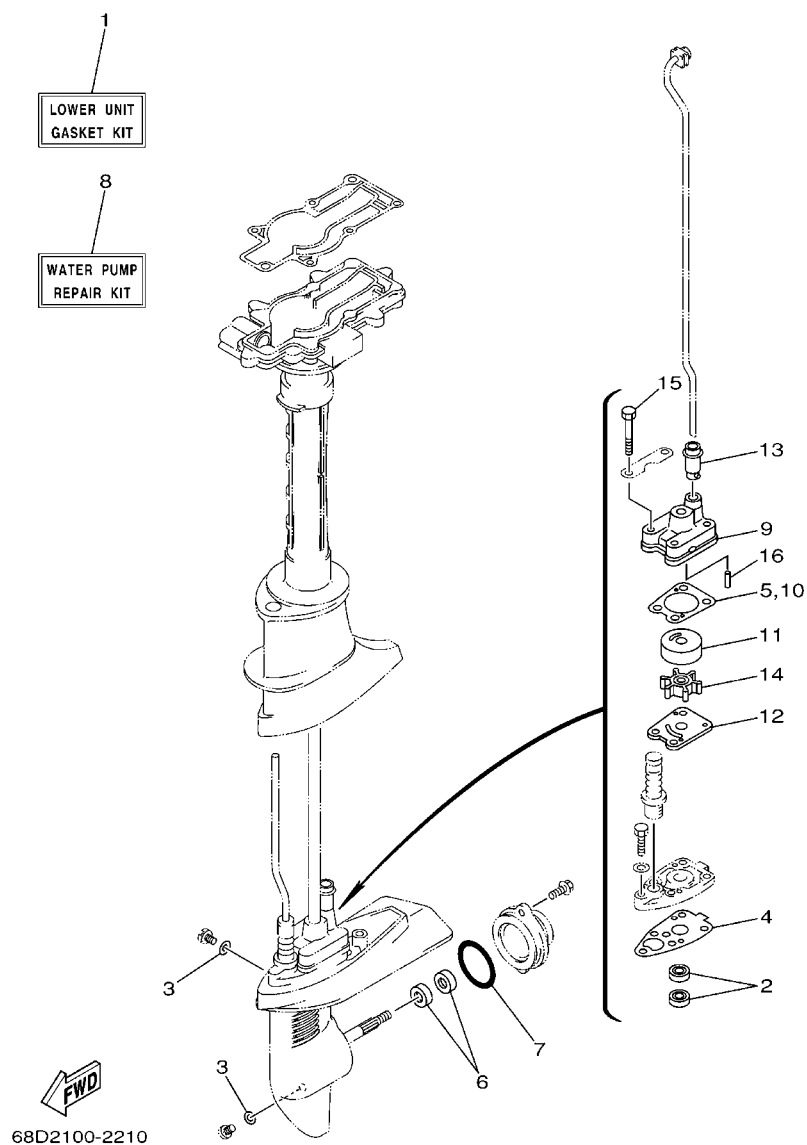


FIG. 20 REPAIR KIT 2

[illegible]

NUMERICAL INDEX
INDEX NUMERIQUE

| PART NO. N° PIECES | REF. NO. | PART NO. N° PIECES | REF. NO. | PART NO. N° PIECES | REF. NO. | PART NO. N° PIECES | REF. NO. | PART NO. N° PIECES | REF. NO. | PART NO. N° PIECES | REF. NO. | PART NO. N° PIECES | REF. NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 67D-11133-10 | 2 - 3 | 67D-14984-00 | 19 - 23 | 6G1-42126-00 | 13 - 11 | 6AH-81994-50 | 10 - 33 | 68D-F4111-00 | 8 - 1 | 68D-G2735-00 | 12 - 14 | 68D-G2735-00 | 12 - 14 |
| 67D-11181-A0 | 2 - 10 | 66T-14991-00 | 7 - 14 | 67D-42129-00 | 13 - 2 | 6AH-81995-40 | 10 - 28 | 60R-F415E-00 | 12 - 20 | 6L8-G3111-01-4D | 15 - 2 | 6L8-G3111-01-4D | 15 - 2 |
| | 19 - 3 | 67D-15705-00 | 10 - 8 | 6G1-42138-01 | 13 - 21 | 6AH-81995-50 | 10 - 29 | 68D-F4311-00 | 8 - 12 | 6L8-G3112-00-4D | 15 - 3 | 6L8-G3112-00-4D | 15 - 3 |
| 67D-11191-00 | 2 - 11 | 67D-15710-02 | 10 - 1 | 6E0-42528-03 | 15 - 38 | 6A0-82317-00 | 8 - 8 | 68D-F4312-00 | 9 - 4 | 68D-G3113-00 | 15 - 10 | 68D-G3113-00 | 15 - 10 |
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