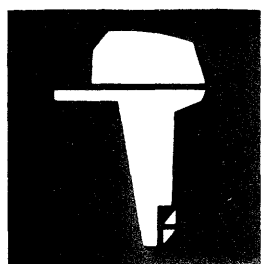


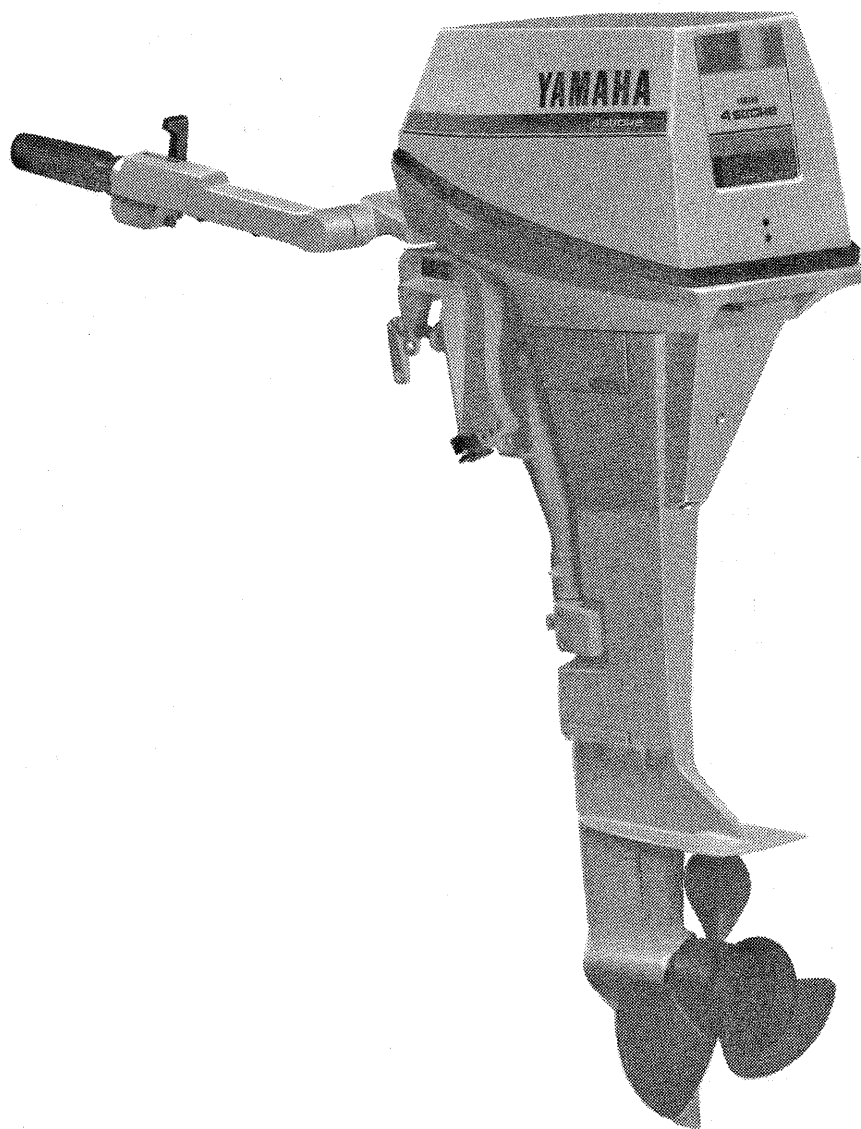
# **YAMAHA**

parts catalogue



outboard  
motor

# **F9.9A (6G8)**



# FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F9.9A '85 (6G8). When you are ordering replacement parts for the F9.9A '85 (6G8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- S.T.D. Standard
- O.S. Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot ( . ) is put against the name of each part.

**EXAMPLE**

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

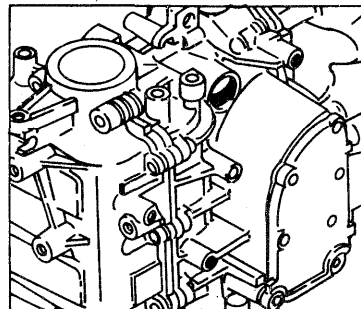
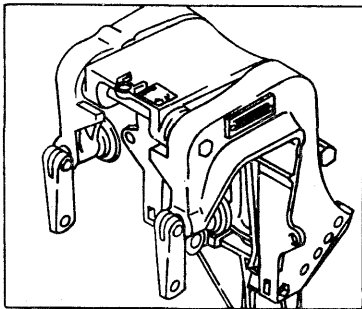
**EXAMPLE**

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

# FOREWORD

## 5. Initial Serial No. and Color Code

<p>Ⓐ Engine Serial No.</p>	<p>F9.9AM L:300101 and following UL:700101 and following F9.9AEM L:460101 and following UL:780101 and following F9.9AE L:400101 and following UL:760101 and following</p>
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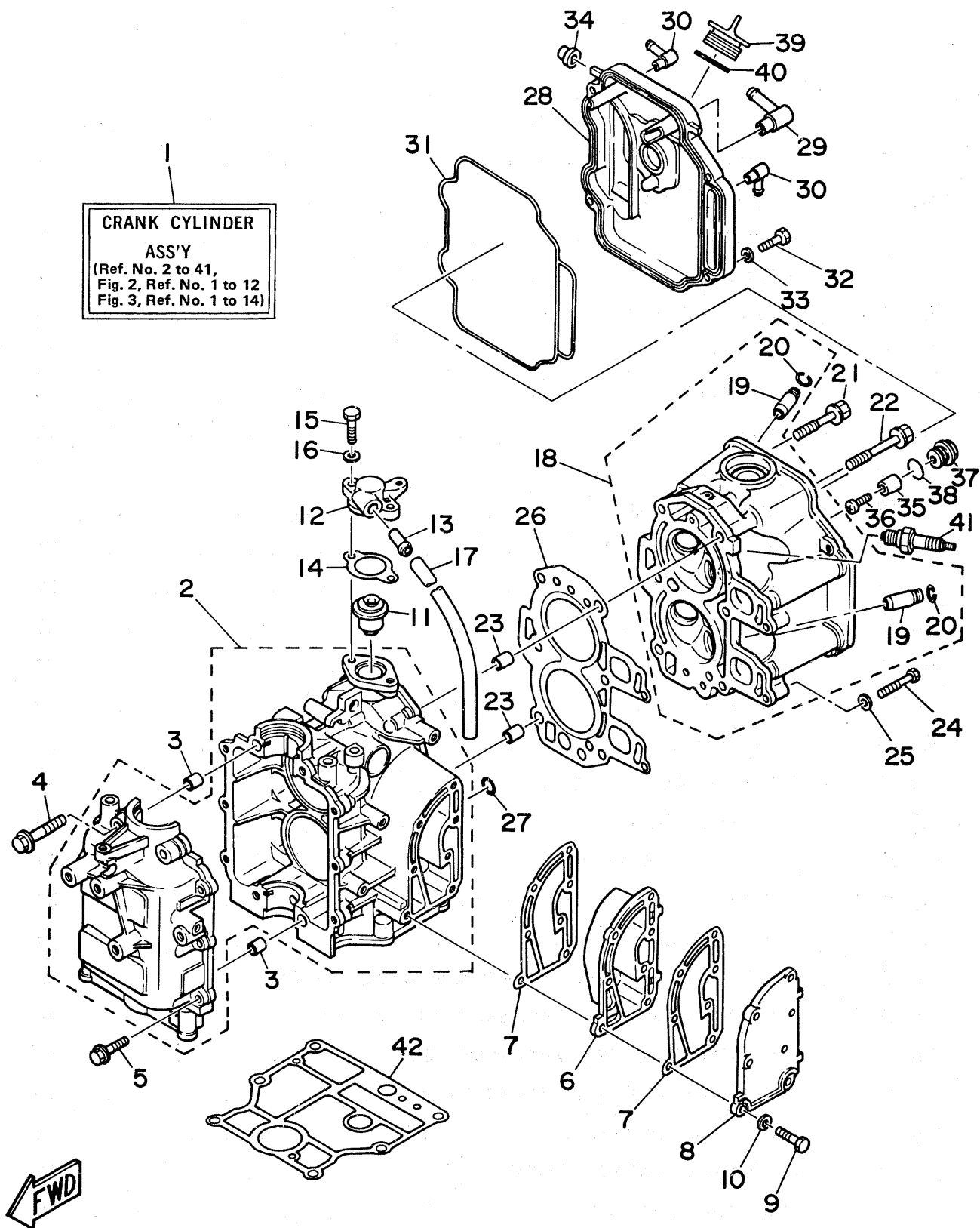


Color Code	Color Name	Abbreviate
EL	HARBOR WHITE	HW

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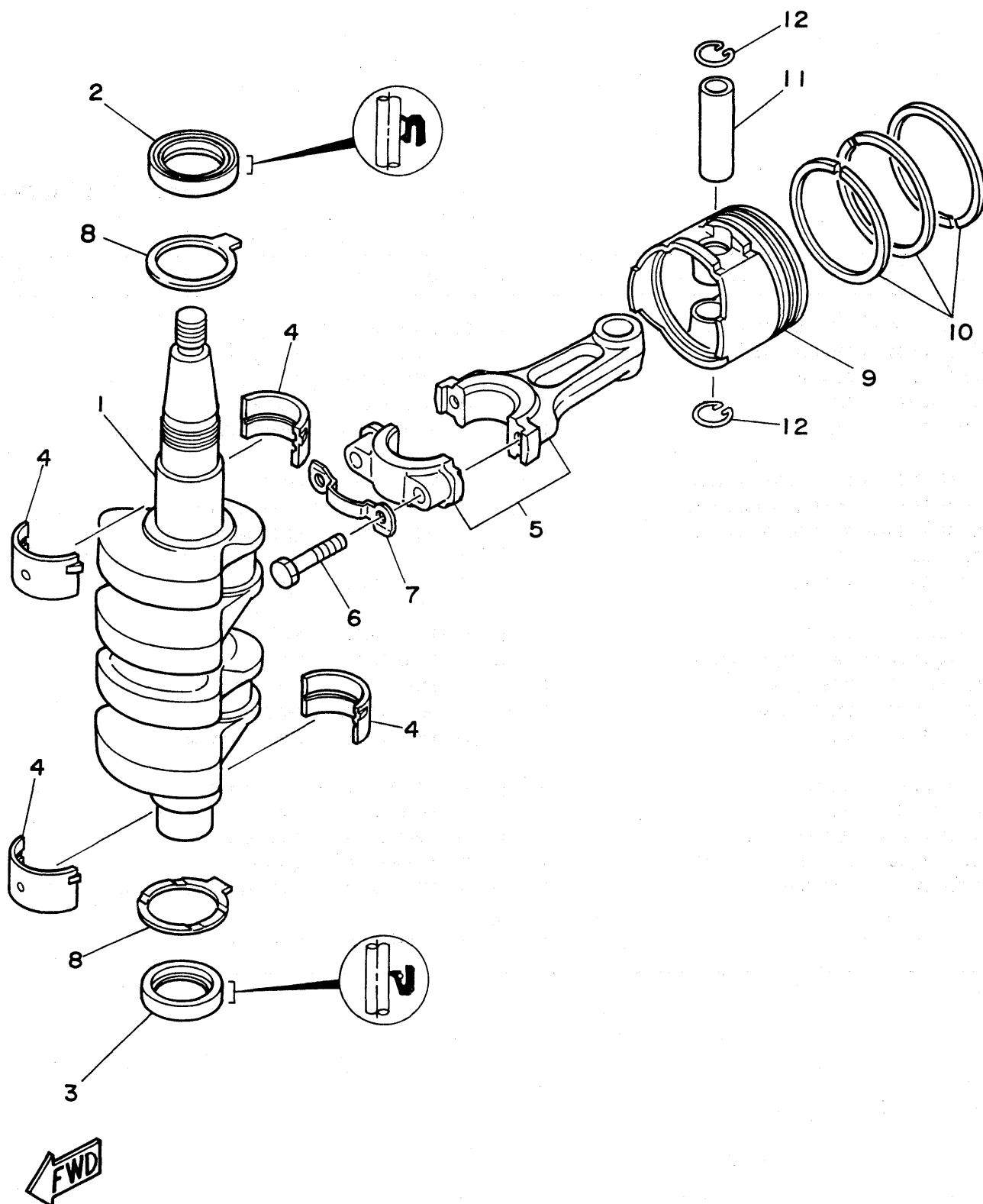
# Fig. 1 CRANKCASE & CYLINDER



**Fig. 1 CRANKCASE & CYLINDER**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-W0090-00-EL	CRANK CYLINDER ASS'Y	1	22	90105-08M36	BOLT	3
2	6G8-15100-00-94	CRANKCASE ASS'Y	1	23	91810-03014	PIN, dowel A	2
3	91810-03014	PIN, dowel A	2	24	97313-06035	BOLT	2
4	90119-08M18	BOLT	4	25	92903-06600	WASHER	2
5	90119-06M12	BOLT	6	26	6G8-11181-00	GASKET, cylinder head	1
6	6G8-41111-00-9M	INNER COVER, exhaust	1	27	93210-11M59	O-RING	1
7	6G8-41112-00	GASKET, exhaust inner cover	2	28	6G8-11191-00-94	COVER, cylinder head	1
8	6G8-41113-00-9M	OUTER COVER, exhaust	1	29	6G8-15373-00	PIPE, breather	1
9	97313-06025	BOLT	7	30	676-11372-00	NIPPLE, hose 2	2
10	92990-06600	WASHER	7	31	6G8-11356-00	SEAL	1
11	6G8-12411-00	THERMOSTAT	1	32	97313-06020	BOLT	4
12	6G8-12413-00-94	COVER, thermostat	1	33	92903-06600	WASHER	4
13	6E5-24377-00	PIPE, joint	1	34	6G8-81336-00	GROMMET	2
14	6G8-12414-00	GASKET, cover	1	35	6G8-11325-00	ANODE	1
15	97313-06020	BOLT	2	36	98580-05025	SCREW, panhead	1
16	92903-06600	WASHER	2	37	6G8-11197-00	PLUG, blind	1
17	90445-11M66	HOSE	1	38	93210-13M63	O-RING	1
18	6G8-11111-00-94	HEAD, cylinder	1	39	6G8-15363-00	PLUG, oil	1
19	6G8-11133-10	. GUIDE, valve intake	4	40	93210-24M66	O-RING	1
20	93450-09M01	. CIRCLIP	4	41	94701-00282	PLUG, spark (CR6HS) NGK	2
21	90105-08M37	BOLT	3	42	6G8-11351-00	GASKET, cylinder	1

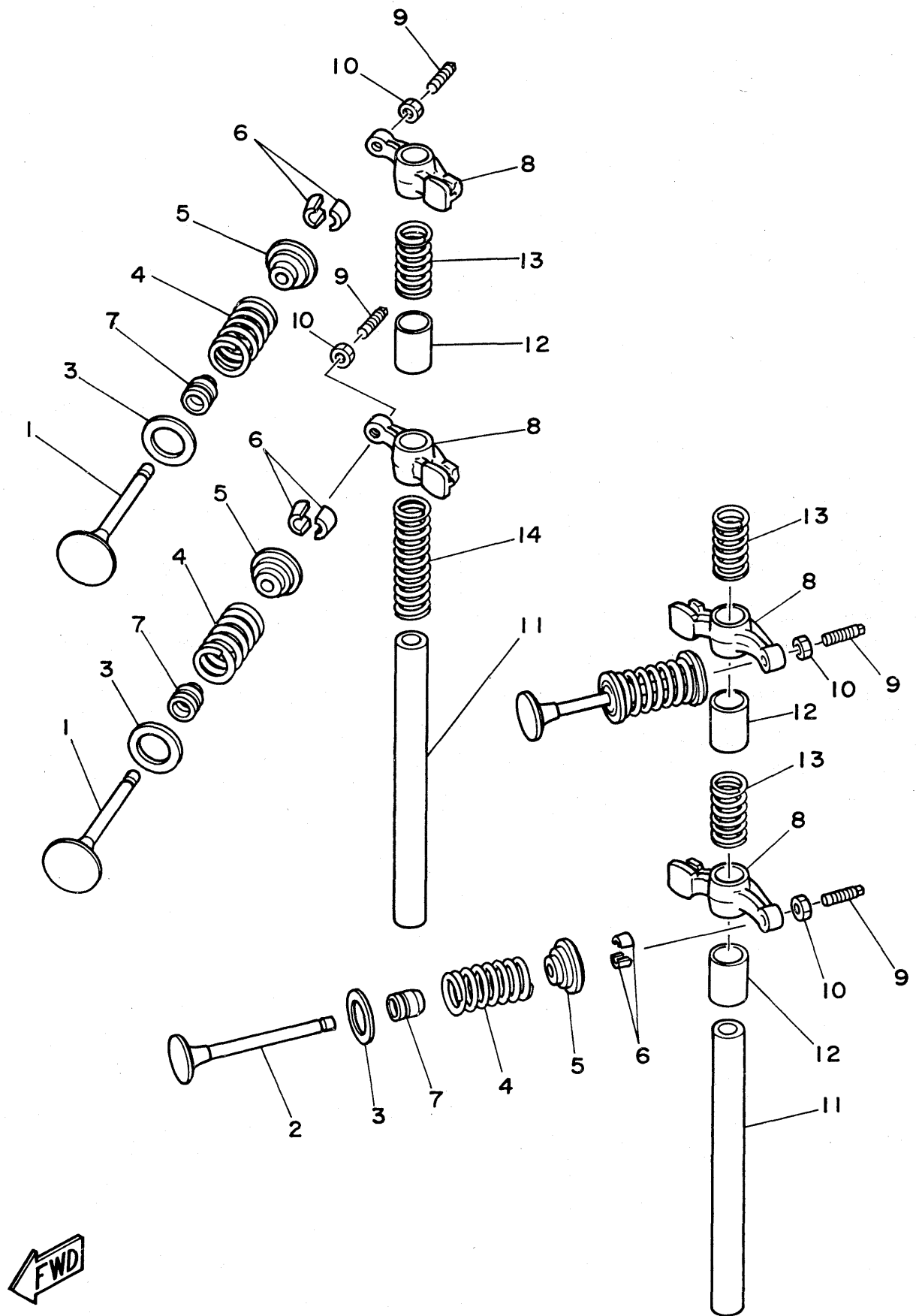
# Fig. 2 CRANK & PISTON



**Fig. 2 CRANK & PISTON**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-11411-00	CRANK SHAFT	1	8	6G8-11426-00	BEARING, thrust	2
2	93102-30M22	OIL SEAL	1	9	6G8-11631-00-97	PISTON (S.T.D)	2
3	93101-25M24	OIL SEAL	1		6G8-11635-00	PISTON (1st O.S.)	2 A.P.
4	6G8-11416-00	BEARING, plain (Brawn)	4 U.R.		6G8-11636-00	PISTON (2nd O.S.)	2 A.P.
	6G8-11416-10	BEARING, plain (Brack)	4 U.R.	10	6G8-11610-00	PISTON RING SET (S.T.D.)	2
	6G8-11416-20	BEARING, plain (Blue)	4 U.R.		6G8-11610-10	PISTON RING SET (1st O.S.)	2 A.P.
5	6G8-11650-00	ROD, connecting	2		6G8-11610-20	PISTON RING SET (2nd O.S.)	2 A.P.
6	6G8-11654-00	BOLT, connecting rod	4	11	6G8-11633-00	PIN, piston	2
7	6G8-11449-00	WASHER, lock	2	12	93450-15023	CIRCLIP	4

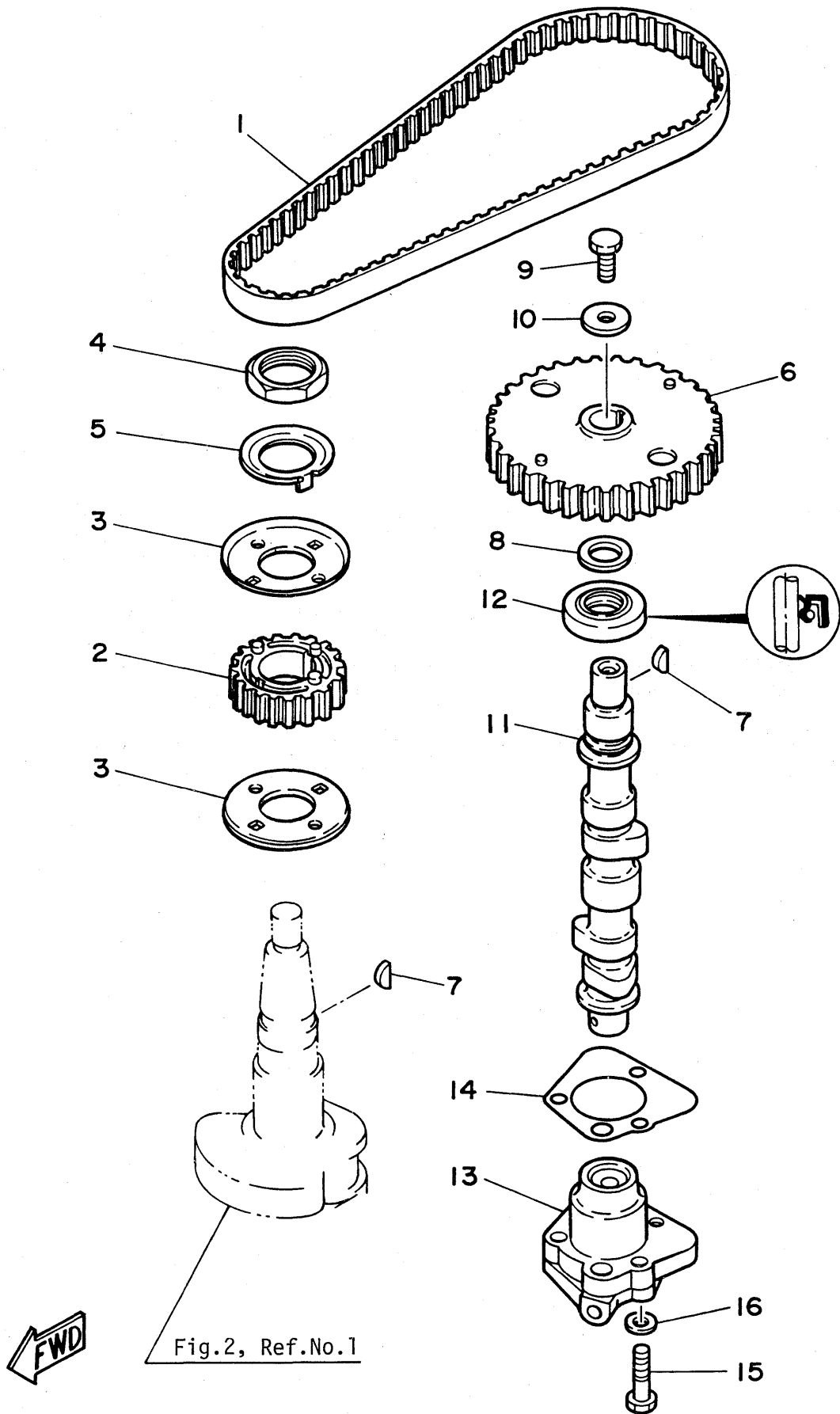
# Fig. 3 VALVE



**Fig. 3 VALVE**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-12111-00	VALVE, intake	2	8	6G8-12151-00	ARM, valve rocker	4
2	6G8-12121-00	VALVE, exhaust	2	9	6G8-12159-00	SCREW, valve adjusting	4
3	6G8-12116-00	SEAT, valve spring	4	10	6G8-12158-00	NUT, lock	4
4	6G8-12113-00	SPRING, compression	4	11	6G8-12146-00	SHAFT, rocker	2
5	6G8-12117-00	RETAINER, valve spring	4	12	90387-13M56	COLLAR	3
6	30X-12118-00	LOCK VALVE, spring retainer	8	13	90501-12M40	SPRING, compression	3
7	30X-12119-00	SEAL, valve stem oil	4	14	90501-12M41	SPRING, compression	1

# Fig. 4 OIL PUMP & BELT



**Fig. 4 OIL PUMP & BELT**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-46241-00	BELT	1	9	97313-06016	BOLT	1
2	6G8-11536-00-94	GEAR, drive	1	10	90201-06M94	WASHER	1
3	6G8-11557-00	WASHER 1	2	11	6G8-12171-00	SHAFT, cam	1
4	90170-24M09	NUT	1	12	93102-18M21	OIL SEAL	1
5	6G8-11587-00	WASHER, lock	1	13	6G8-13300-00	OIL PUMP ASS'Y	1
6	6G8-11537-00-94	GEAR, driven	1	14	6G8-13329-00	GASKET, pump	1
7	90280-03M01	KEY, woodruff	2	15	97313-06025	BOLT	3
8	90201-13201	WASHER	1	16	92903-06600	WASHER	3

# Fig. 5 CARBURETOR

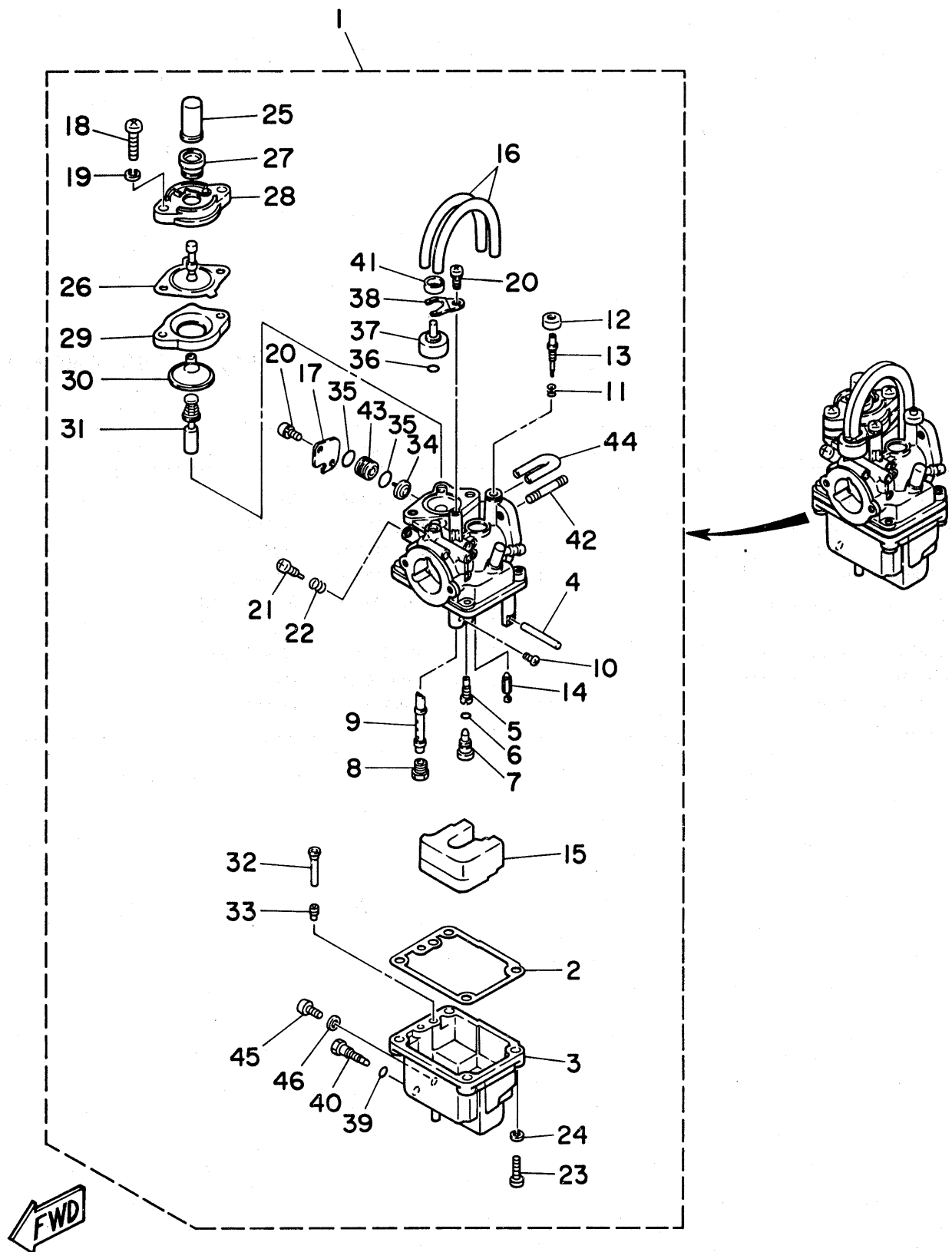


Fig. 5 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-14301-00	CARBURETOR ASS'Y	1	24	92903-04100	. WASHER	4
2	6G8-14384-00	. GASKET, float chamber	1	25	6G8-14355-00	. CAP	1
3	6G8-14381-00	. BODY, float chamber	1	26	6G8-14368-00	. DIAPHRAGM	1
4	647-14386-00	. PIN, float	1	27	6G8-14373-00	. COVER, plunger cap	1
5	6G8-14342-21	. JET, pilot (#42)	1	28	6G8-14374-00	. CAP, plunger	1
6	654-14198-00	. GASKET	1	29	14T-14367-00	. STOPPER	1
7	6G8-14345-00	. PLUG	1	30	33A-14369-00	. DIAPHRAGM	1
8	648-14343-47	. JET, main (#94)	1	31	6G8-14371-00	. PLUNGER, starter	1
9	6G8-14341-00	. NOZZLE, main	1	32	6G8-14318-27	. PIPE, starter	1
10	654-14216-00	. SCREW	1	33	6A4-14344-31	. JET, starter	1
11	647-14334-00	. SPRING	1	34	6G8-14272-00	. VALVE, check	1
12	6G8-14997-00	. SEAL	1	35	1J2-14397-00	. O-RING	2
13	6G8-14323-00	. SCREW, air adjusting	1	36	5H0-14397-00	. O-RING	1
14	6G8-14392-00	. VALVE, needle	1	37	6G8-14313-00	. VALVE, air	1
15	6G8-14385-00	. FLOAT ASS'Y	1	38	6G8-14377-00	. STOPPER	1
16	6G8-14197-00	. PIPE	2	39	5Y1-14397-00	. O-RING	1
17	6G8-14346-00	. PLATE	1	40	6G8-14383-00	. SCREW, drain	1
18	97803-06020	. SCREW, panhead	2	41	44J-14349-00	. PIPE	1
19	92903-06100	. WASHER	2	42	90116-06M26	. BOLT, stud	2
20	97803-04007	. SCREW, panhead	3	43	6G8-14345-00	. PLUG	1
21	648-14321-00	. SCREW, throttle	1	44	14T-14396-00	. PIPE	1
22	646-14212-01	. SPRING, air adjusting	1	45	650-14222-01	. SCREW, drain	1
23	97803-04016	. SCREW, panhead	4	46	650-14227-01	. GASKET	1

# Fig. 6 INTAKE

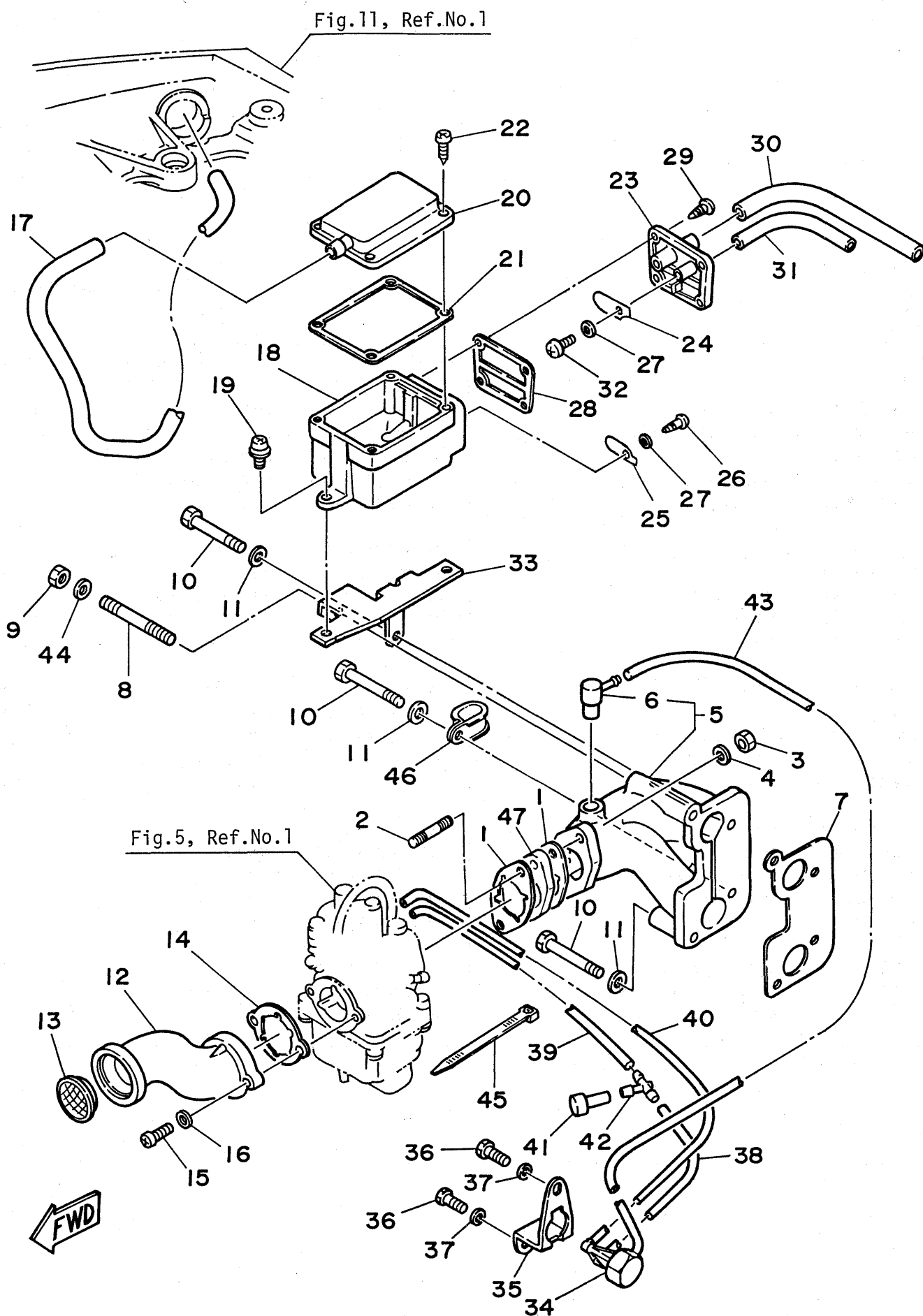


Fig. 6 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-13646-00	GASKET, intake manifold 2	2	24	6G8-15346-00	BREATHER 1	1
2	90116-06M26	BOLT, stud	2	25	6G8-15347-00	BREATHER 2	1
3	95303-06700	NUT	2	26	97780-40512	SCREW, tapping	1
4	92903-06600	WASHER	2	27	92990-04200	WASHER	2
5	6G8-13641-00-94	MANIFOLD, intake	1	28	6G8-15374-00	GASKET, breather	1
6	6G8-11370-00	. CHECK VALVE ASS'Y	1	29	97780-40512	SCREW, tapping	4
7	6G8-13645-00	GASKET, intake manifold 1	1	30	90445-11M52	HOSE	1
8	90116-06M15	BOLT, stud	1	31	90445-09065	HOSE	1
9	95380-06700	NUT	1	32	98502-04010	SCREW, panhead	1
10	97313-06045	BOLT	3	33	6G8-15376-00	HOLDER	1
11	92903-06600	WASHER	3	34	6G8-14399-00	VALVE, bimetal vacuum switch	1
12	6G8-14479-00-94	FUNNEL	1	35	6G8-11395-00	HOLDER	1
13	6G8-14478-00	LOUVER	1	36	97313-06012	BOLT	2
14	6G8-14198-00	GASKET	1	37	92903-06600	WASHER	2
15	98503-05016	SCREW, panhead	2	38	90445-08ME1	HOSE	1
16	92903-05600	WASHER	2	39	90445-08ME0	HOSE	1
17	90445-11MA0	HOSE	1	40	90445-08ME3	HOSE	1
18	6G8-15358-00	SEPARATOR OIL 1	1	41	6G8-14309-00	JET COMP.	1
19	90159-06M05	SCREW, with washer	2	42	6E0-24378-00	PIPE, joint	1
20	6G8-15368-00-94	SEPARATER OIL 2	1	43	90445-08ME2	HOSE	1
21	6G8-15369-00	GASKET	1	44	92990-06600	WASHER	1
22	97780-40512	SCREW, tapping	4	45	90465-13M11	CLAMP	1
23	6G8-15371-00-94	BREATHER	1	46	90461-06M00	CLAMP	1
				47	6G8-13647-00	MANIFOLD, intake 3	1

Fig. 7 STARTER

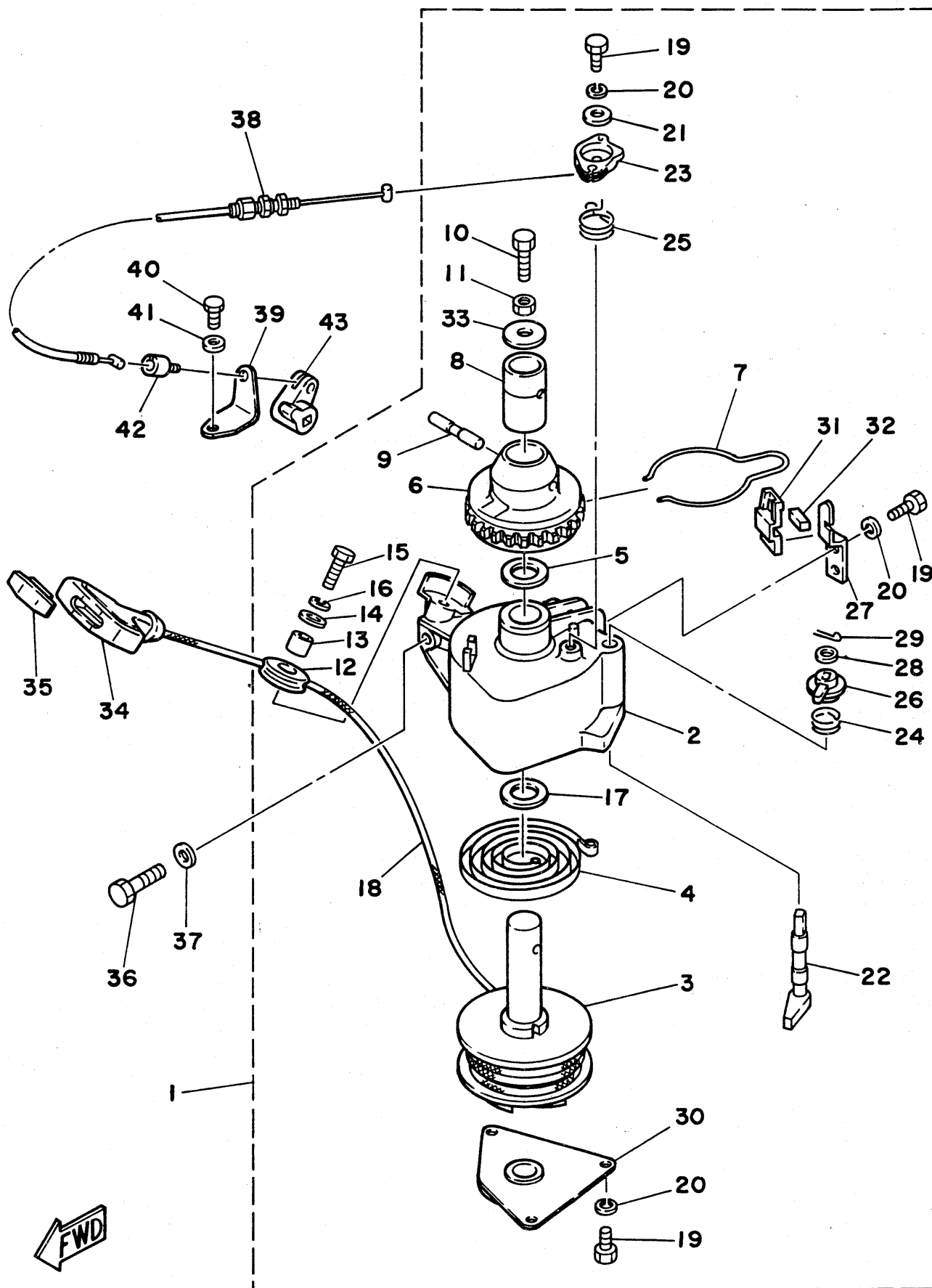
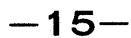


Fig. 7 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-15710-10	STARTER ASS'Y	1	23	6G8-15746-00	. ARM	1
2	6G8-15711-00	. CASE, starter	1	24	6G8-15767-00	. SPRING	1
3	6G8-15714-00	. DRUM, sheave	1	25	6G8-15734-00	. SPRING, return 1	1
4	6G8-15713-00	. SPRING, starter	1	26	6G8-15747-00	. LINK	1
5	6G8-15719-00	. WASHER, thrust 1	1	27	6G8-15716-00	. DRIVE, plate	1
6	6G8-15723-00	. PULLEY, starter	1	28	92902-06200	. WASHER	1
7	6G8-15715-00	. SPRING, drive plate	1	29	91490-12012	. PIN, cotter	1
8	6G8-15754-00	. BUSHING 2	1	30	6G8-15712-00	. COVER, starter case	1
9	6G8-15727-00	. PIN 1	1	31	6G8-15779-00	. COVER	1
10	6G8-15768-00	. BOLT	1	32	6G8-15789-00	. DAMPER	1
11	95333-08700	. NUT	1	33	6G8-15742-00	. WASHER, flat 1	1
12	6F5-15752-00	. ROLLER, wire	1	34	6G1-15755-00	HANDLE, starter	1
13	663-15753-00	. BUSHING 1	1	35	689-15779-01	COVER	1
14	663-15791-00	. WASHER, lock	1	36	97313-08030	BOLT	3
15	97305-06025	. BOLT	1	37	92903-08600	WASHER	3
16	92903-06100	. WASHER	1	38	6G8-15770-00	WIRE COMP., starter stop	1
17	6G8-15732-00	. WASHER, thrust 2	1	39	6G8-15771-00	STAY 1	1
18	*	. WIRE (L=1850)	1	40	97313-06012	BOLT	1
19	97322-05012	. BOLT	6	41	92903-06600	WASHER	1
20	92902-05100	. WASHER	6	42	6G8-15772-00	STAY 2	1
21	6G8-15726-00	. WASHER, flat 1	1	43	6G8-44125-00	LEVER, shift rod	1
22	6G8-15794-00	. STOPPER	1				

\* Cut from 50m rolls, parts No. 90890-44373, cutting length 1.85m.

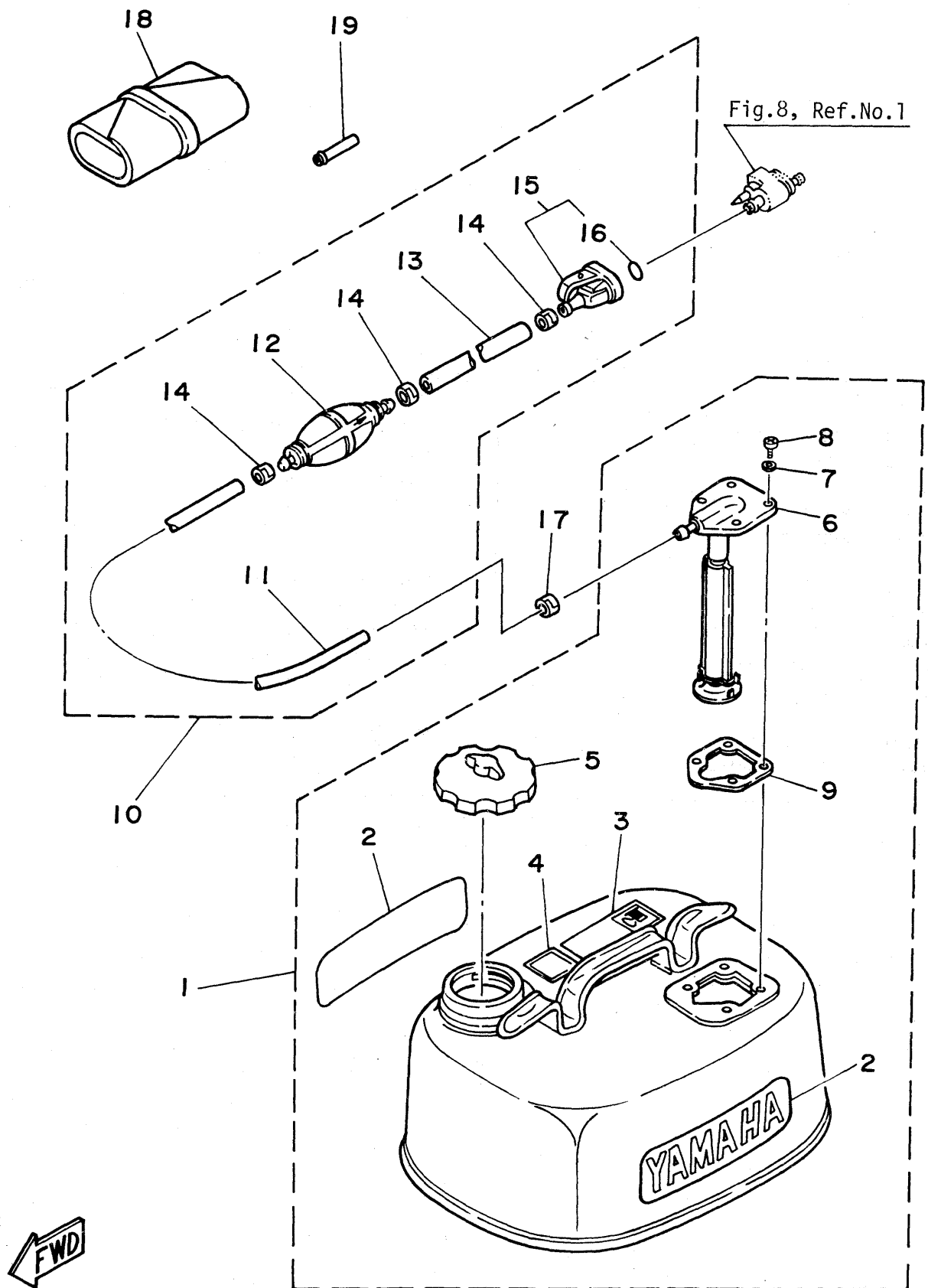
**F9.9A**



**Fig. 8 FUEL 1**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1	13	98503-04014	. SCREW, panhead	4
2	6G8-24329-00	SEAL	1	14	92903-04600	. WASHER	4
3	97395-06020	BOLT	1	15	92503-06025	SCREW, panhead	2
4	92990-06600	WASHER	1	16	92903-06100	WASHER	2
5	646-24251-01	STRAINER	1	17	92903-06600	WASHER	2
6	6G8-24311-00	PIPE, fuel 1	1	18	93210-20M65	O-RING	1
7	90445-09065	HOSE	1	19	90445-09M75	HOSE	1
8	90467-08004	CLIP	4	20	90467-08004	CLIP	2
9	6G8-24410-00	FUEL PUMP ASS'Y	1	21	90465-08M26	CLAMP	1
10	6G8-24421-00	. VALVE, check	1	22	97313-06010	BOLT	1
11	6G8-24411-00	. DIAPHRAGM	1	23	92903-06600	WASHER	1
12	98701-03008	. SCREW, flathead	2				

Fig. 9 FUEL 2

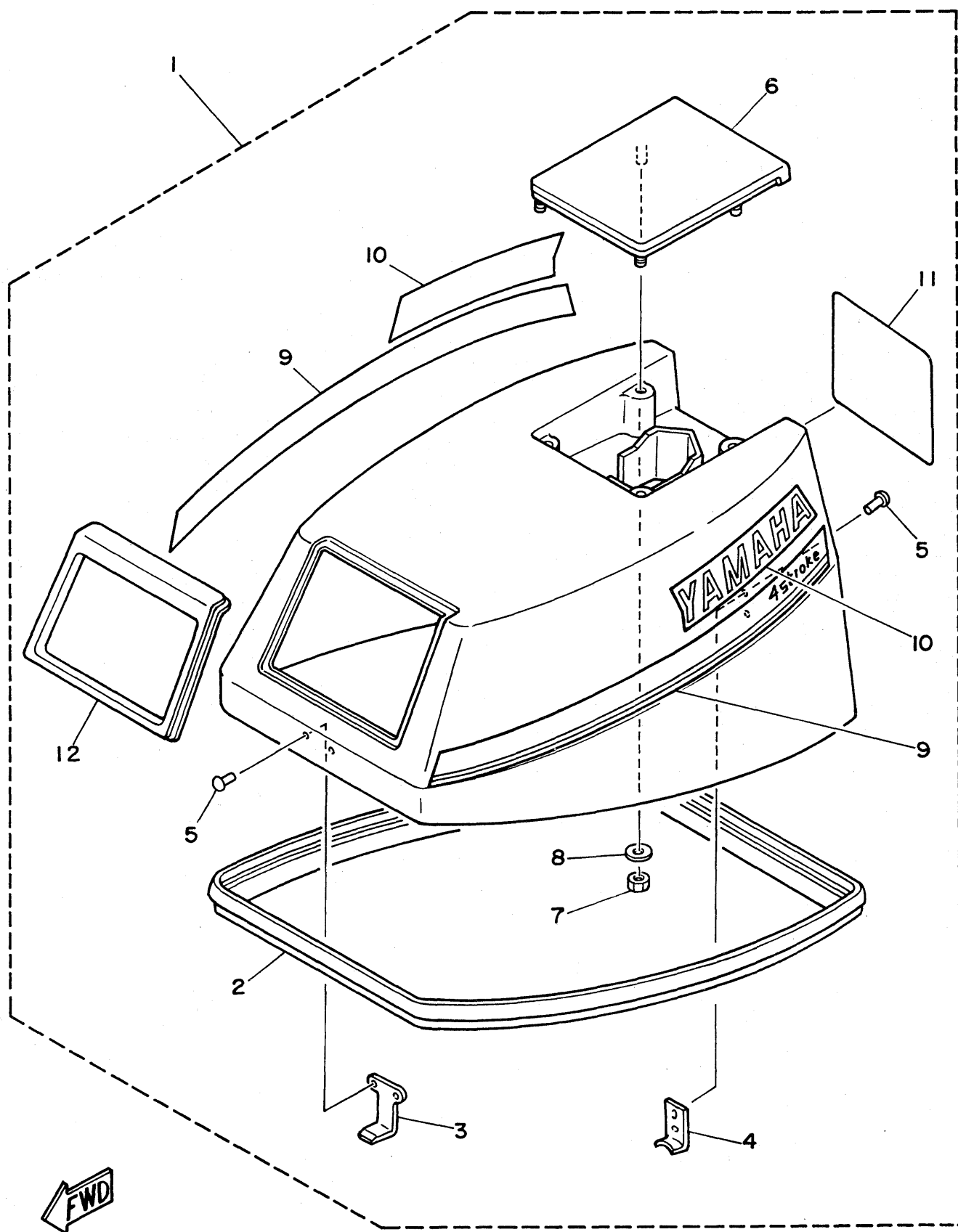


**Fig. 9 FUEL 2**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-24207-80-24	FUEL TANK ASS'Y	1	*11	90445-11M79	. HOSE (L 1500)	1
2	6Y1-24246-00	. GRAPHIC, side	2	12	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
3	6Y1-24256-80	. GRAPHIC	1	*13	90445-11M78	. HOSE (L 1000)	1
4	6Y1-24257-00	. GRAPHIC	1	14	650-24351-00	. BAND, fuel pipe 1	3
5	647-24610-03	. CAP ASS'Y	1	15	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
6	6Y0-24275-60	. FUEL METER ASS'Y	1	16	93210-08287	. . O-RING	1
7	630-24329-00	. SEAL	4	17	650-24351-00	BAND, fuel pipe 1	1
8	98580-05015	. SCREW, panhead	4	18	668-28100-00	TOOL ASS'Y	1
9	663-24268-00	. GASKET, fuel meter housing	1	19	668-14611-00	PIPE, exhaust	1 A.P.
10	6Y0-24306-01	FUEL PIPE ASS'Y	1				

\*Also available in 30m rolls (Parts No. 90890-56878)

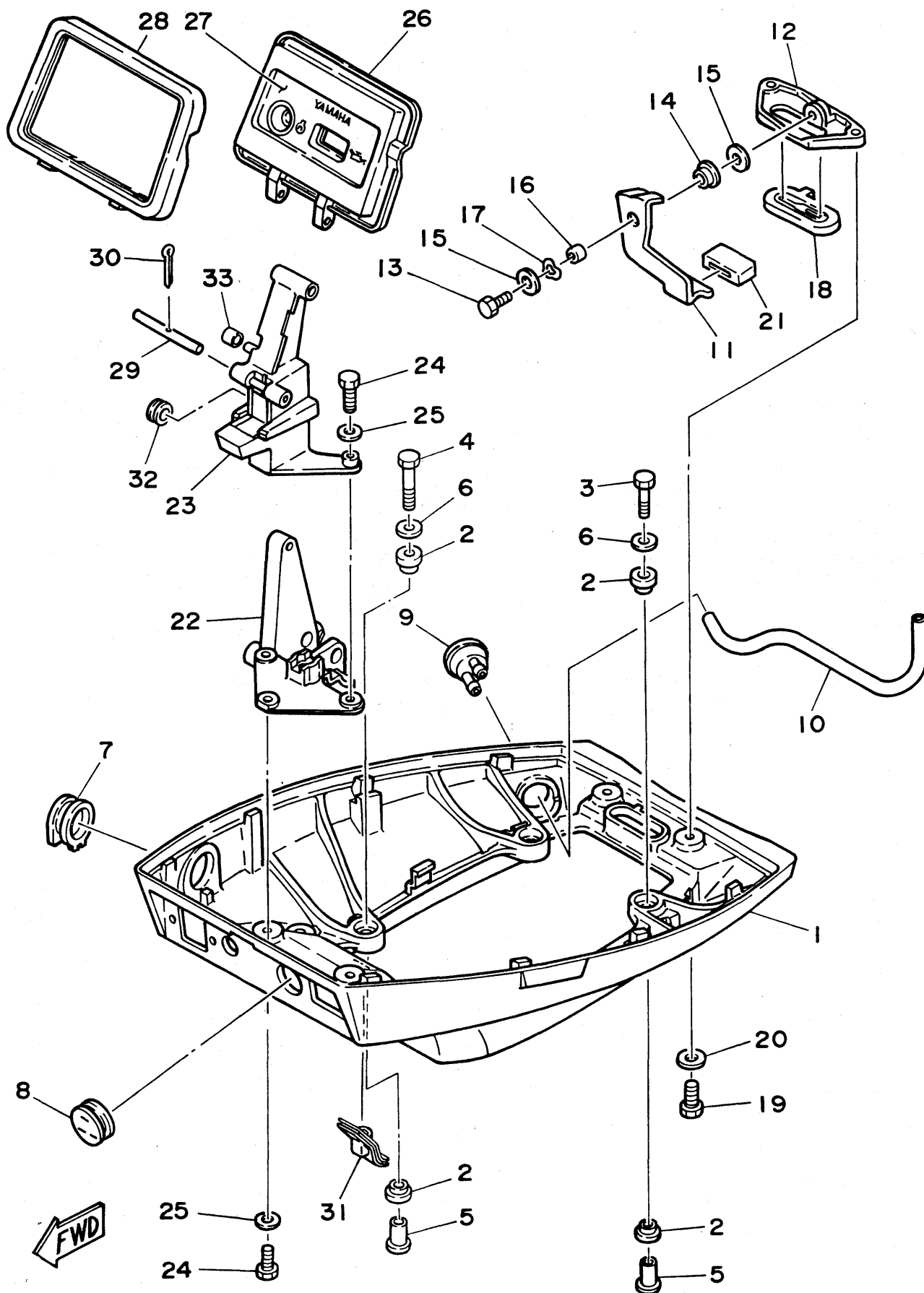
Fig. 10 TOP COWLING



**Fig. 10 TOP COWLING**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-42610-00-EL	TOP COWLING ASS'Y	1	7	95680-06100	. NUT, U	4
2	6G8-42615-00	. SEAL	1	8	92903-06200	. WASHER	4
3	6G8-42651-00	. HOOK 1	1	9	6G8-W0070-00	. GRAPHIC SIDE SET	1
4	6G8-42652-00	. HOOK 2	1	10	6G8-42681-00	. MARK, cowling	2
5	90266-04004	. RIVET	4	11	6G8-42678-00	. GRAPHIC, rear	1
6	6G8-42613-00-EL	. MOLDING, air duct	1	12	6G8-42628-00	. SEAL	1

Fig. 11 BOTTOM COWLING



**Fig. 11 BOTTOM COWLING**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-42711-00-EL	COWLING, bottom	1	18	6G8-42748-00	GROMMET	1
2	90480-09M35	GROMMET	8	19	97395-06016	BOLT	2
3	97313-06030	BOLT	2	20	92990-06600	WASHER	2
4	97313-06040	BOLT	2	21	6G8-42831-00	BUSHING, lever	1
5	90387-06M58	COLLAR	4	22	6G8-42738-00-94	PLATE, fitting	1
6	90201-06M31	WASHER	4	23	6G8-42719-00-EL	PANEL, front lower	1
7	6G8-42724-00	GROMMET 1	1	24	97395-06016	BOLT	4
8	6G8-42725-00	GROMMET 1	1	25	92990-06600	WASHER	4
9	6G8-44391-00	NIPPLE, hose	1	26	6G8-42614-00	PANEL, front upper	1
10	90445-09096	HOSE	1	27	6G8-42677-00	GRAPHIC, front	1
11	6G8-42815-00	LEVER, clamp 1	1	28	6G8-42629-00	SEAL	1
12	6G8-42811-00-94	STAY, clamp	1	29	6G8-42755-00	HINGE, cowling	1
13	97313-06016	BOLT	1	30	91490-16010	PIN, cotter	1
14	90386-08M49	BUSHING	1	31	6G8-42727-00	GROMMET 4	1
15	90201-06M31	WASHER	2	32	90480-19031	GROMMET	1
16	90387-06M72	COLLAR	1	33	90445-05ME6	HOSE	1
17	90206-08M13	WASHER, wave	1				

Fig. 12 BRACKET 1

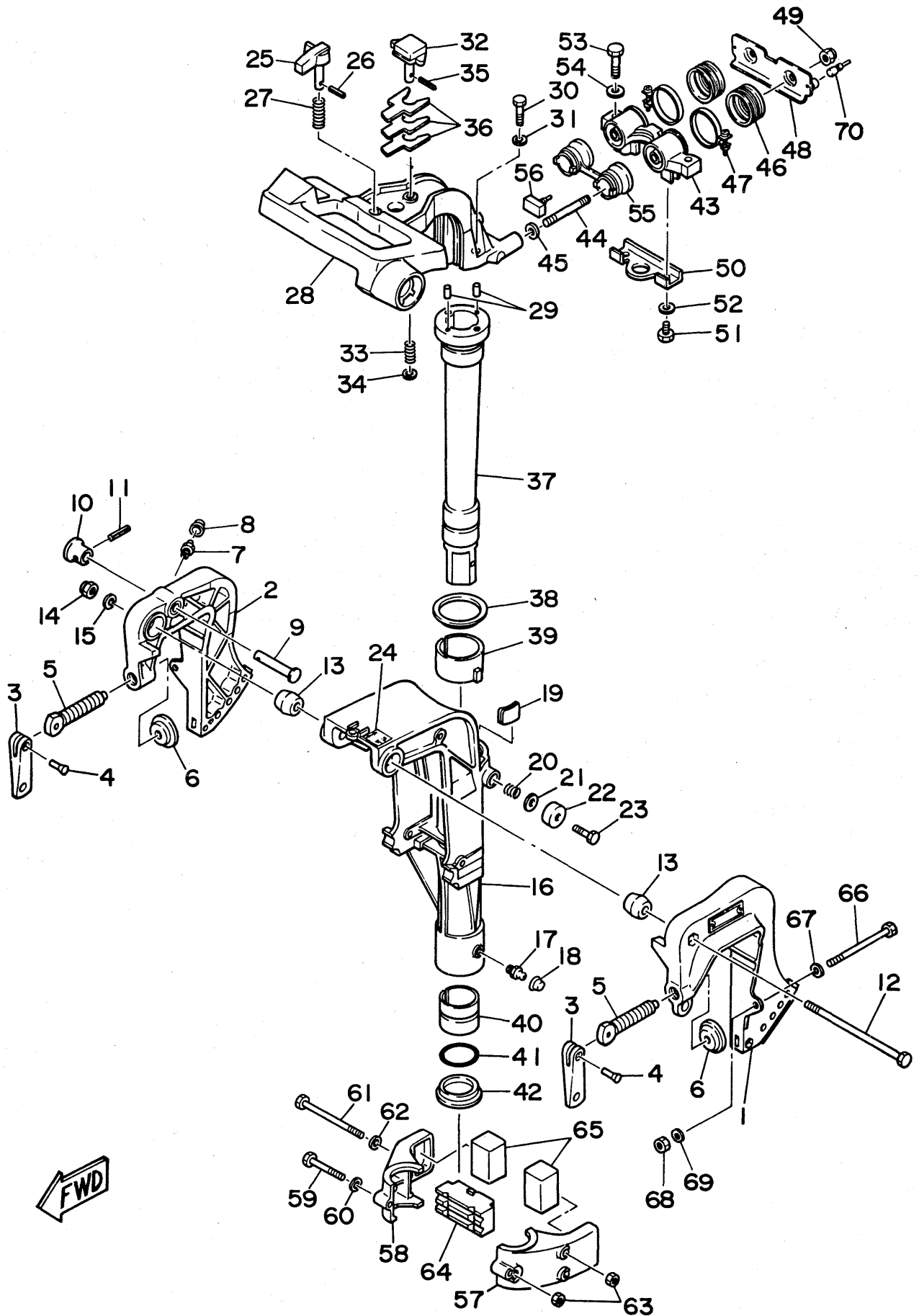
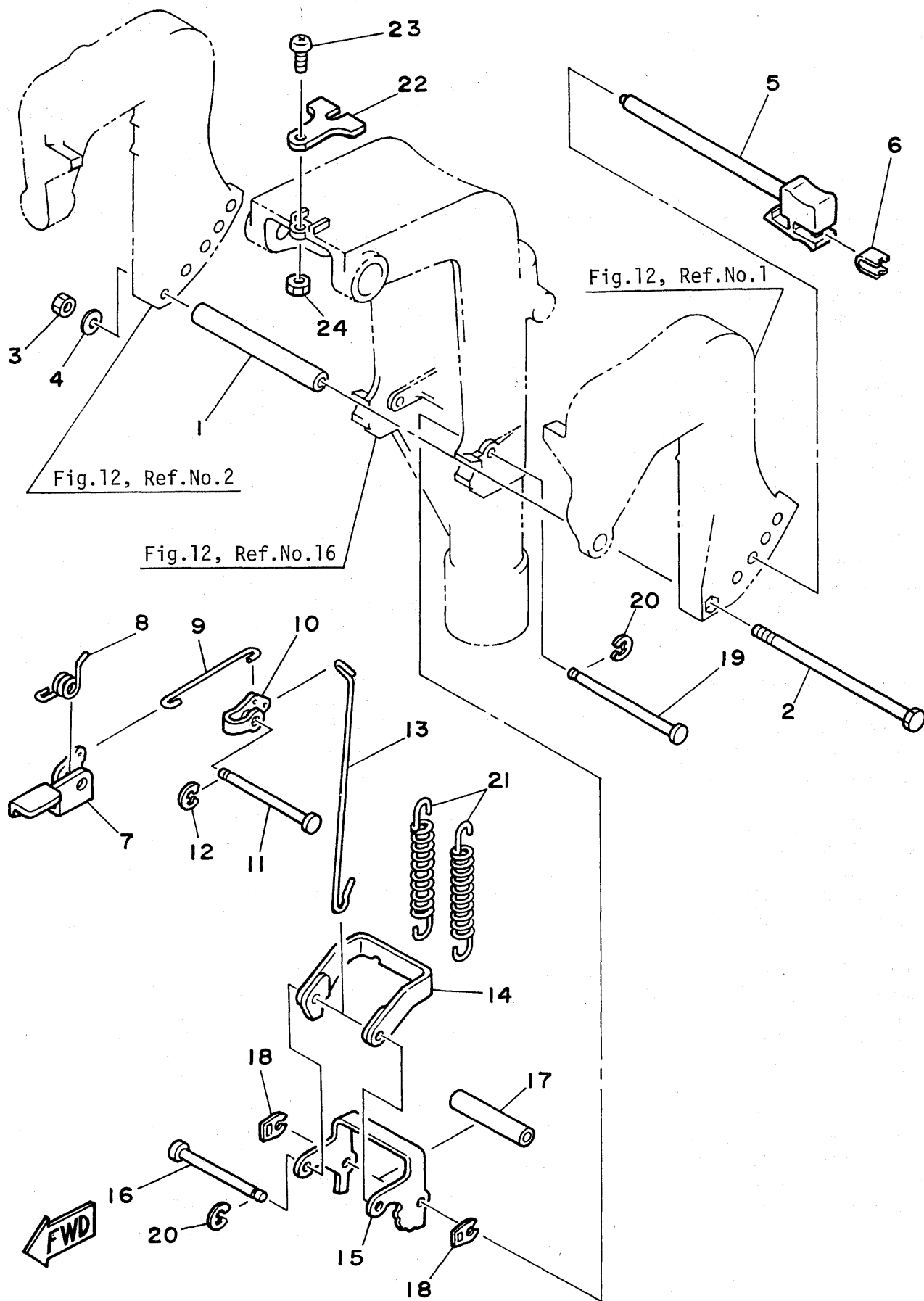


Fig. 12 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-43111-00-EL	BRACKET, clamp 1	1	36	6G8-42545-00	WASHER, plain	1 U.N.
2	6G8-43112-00-EL	BRACKET, clamp 2	1	37	6G8-42521-10-94	SHAFT, steering pivot	1
3	616-43118-00-EL	HANDLE, transom clamp	2	38	90209-45M09	WASHER	1
4	90243-04001	PIN	2	39	6G8-42537-00	BUSHING, pivot shaft	1
5	90149-14030	SCREW	2	40	90386-37M47	BUSHING	1
6	648-43114-01	PAD, transom clamp	2	41	93210-37M67	O-RING	1
7	93700-06004	NIPPLE, grease	1	42	90386-37M48	BUSHING	1
8	663-45119-00	CAP, grease nipple	1	43	6G8-44517-00-94	MOUNT RUBBER, upper	1
9	689-43191-00	SHAFT, stopper	1	44	90116-08M20	BOLT, stud	2
10	689-43192-01	KNOB, stopper	1	45	90201-08M12	WASHER, plate	2
11	91690-30016	PIN, spring	1	46	6G8-44522-00	SEAL, rubber 2	2
12	90101-08M83	BOLT	1	47	90460-38M06	CLAMP, hose	2
13	661-43136-00	PIECE, friction	2	48	6G8-44518-00	BRACKET	1
14	90185-08057	NUT	1	49	90185-08057	NUT	2
15	92990-08100	WASHER	1	50	6G8-44526-00	PLATE	1
16	6G8-43311-10-EL	BRACKET, swivel	1	51	97395-06012	BOLT	2
17	93700-06004	NIPPLE, grease	1	52	92990-06600	WASHER	2
18	663-45119-00	CAP, grease nipple	1	53	97395-08030	BOLT	2
19	6G8-42528-00	PIECE, friction	1	54	92990-08600	WASHER	2
20	90501-18M00	SPRING, compression	1	55	6G8-44521-00	SEAL, rubber	1
21	90201-06M31	WASHER	1	56	6G8-44532-00	STOPPER	1
22	6G8-43373-00	SEAL, rubber	1	57	6G8-44551-00-EL	HOUSING, lower mount 1	1
23	97395-06025	BOLT	1	58	6G8-44552-00-EL	HOUSING, lower mount 2	1
24	6G8-43691-00	INDICATOR, tilt	1	59	97395-06045	BOLT	1
25	6G8-42561-00	KNOB, steering lock	1	60	92990-06600	WASHER	1
26	91690-30012	PIN, spring	1	61	97395-06095	BOLT	2
27	90501-10071	SPRING, compression	1	62	92990-06600	WASHER	2
28	6G8-42511-00-EL	BRACKET, steering	1	63	95380-06700	NUT	3
29	93605-15065	PIN, dowel B	2	64	6G8-44557-00	MOUNT RUBBER, lower front	1
30	97395-06025	BOLT	2	65	682-44555-00	MOUNT RUBBER, lower side	2
31	92990-06600	WASHER	2	66	90101-08M88	BOLT	2
32	6G8-42535-00	WASHER, thrust	1	67	92990-08600	WASHER	2
33	90501-12270	SPRING, compression	1	68	90185-08057	NUT	2
34	92990-08600	WASHER	1	69	90201-08MA4	WASHER	2
35	91690-30016	PIN, spring	1	70	6G8-44533-00	DAMPER, upper mount rubber	2

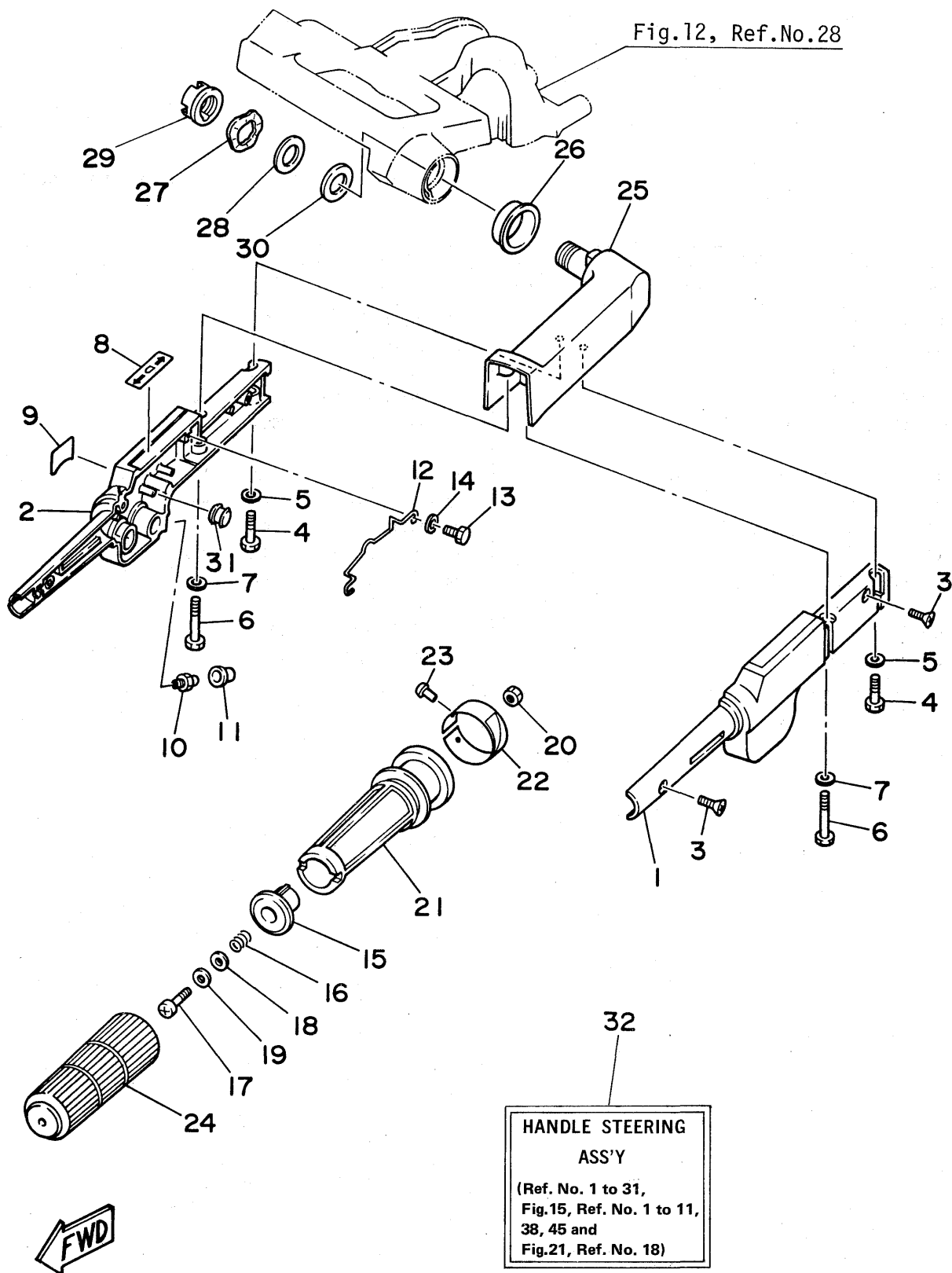
Fig. 13 BRACKET 2



**Fig. 13 BRACKET 2**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90387-06M57	COLLAR	1	13	6G8-43617-00	ROD, tilt lock 1	1
2	97395-06135	BOLT	1	14	682-43614-00	PLATE, tilt lock 1	1
3	95380-06700	NUT	1	15	6G8-43615-00	PLATE, tilt lock 2	1
4	92990-06600	WASHER	1	16	682-43611-00	SHAFT, tilt lock	1
5	6G8-43160-00	TILT ROD ASS'Y	1	17	90387-06M10	COLLAR	1
6	6G8-43162-00	SPRING, tilt lock lever	1	18	682-43673-00	WASHER 1	2
7	6G8-43631-00	LEVER, tilt	1	19	682-43659-00	SHAFT, reverse lock	1
8	90508-12M18	SPRING, torsion	1	20	93430-05027	CIRCLIP	2
9	682-43616-00	ROD, tilt lock 1	1	21	90506-29M16	SPRING, tension	2
10	682-43641-00	LEVER, tilt 2	1	22	6G8-43319-00	PLATE	1
11	90249-06M16	PIN	1	23	92580-06020	SCREW	1
12	93430-05027	CIRCLIP	1	24	95780-06300	NUT	1

# Fig. 14 STEERING



**Fig. 14 STEERING**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-42111-00-EL	HANDLE, steering 1	1	17	97890-06030	SCREW, panhead	1
2	6G8-42112-00-EL	HANDLE, steering 2	1	18	90201-06049	WASHER	1
3	98780-05016	SCREW	2	19	90202-06007	WASHER	1
4	97395-06025	BOLT	2	20	95380-06700	NUT	1
5	92990-06600	WASHER	2	21	6G8-42119-00	GRIP, steering handle	1
6	97395-06040	BOLT	2	22	6G8-42137-50	INDICATOR, throttle	1
7	92990-06600	WASHER	2	23	90269-02001	RIVET	1
8	6G8-44191-00	INDICATOR, shift	1	24	6G8-42177-00	RUBBER, handle	1
9	6G8-82561-00	MARK, stop switch	1	25	6G8-42113-00-EL	HANDLE, steering 3	1
10	93700-06004	NIPPLE, grease	1	26	90386-33M56	BUSHING	1
11	663-45119-00	CAP, grease nipple	1	27	90206-20M14	WASHER, wave	1
12	6G8-42147-00	SPRING	1	28	90201-20M95	WASHER	1
13	97395-05012	BOLT	2	29	90179-20M09	NUT	1
14	92990-05600	WASHER	2	30	90202-20M33	WASHER	1
15	6G8-42126-00-94	FRICTION, steering handle grip	1	31	6H4-42725-00	GROMMET 2	1
16	90501-23M42	SPRING, compression	1	32	6G8-W0084-80-EL	HANDLE STEERING ASS'Y	1

Fig. 15 CONTROL

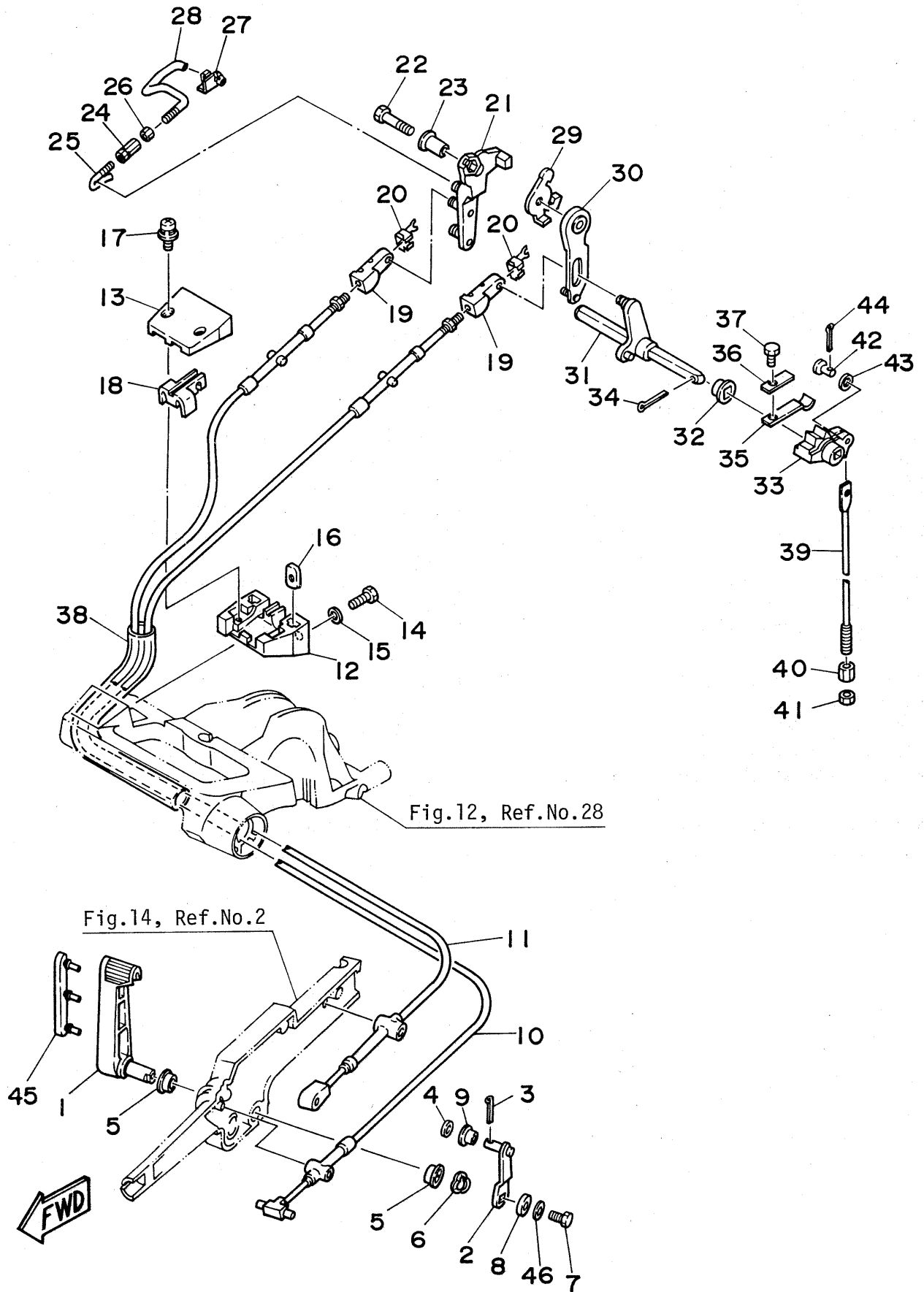
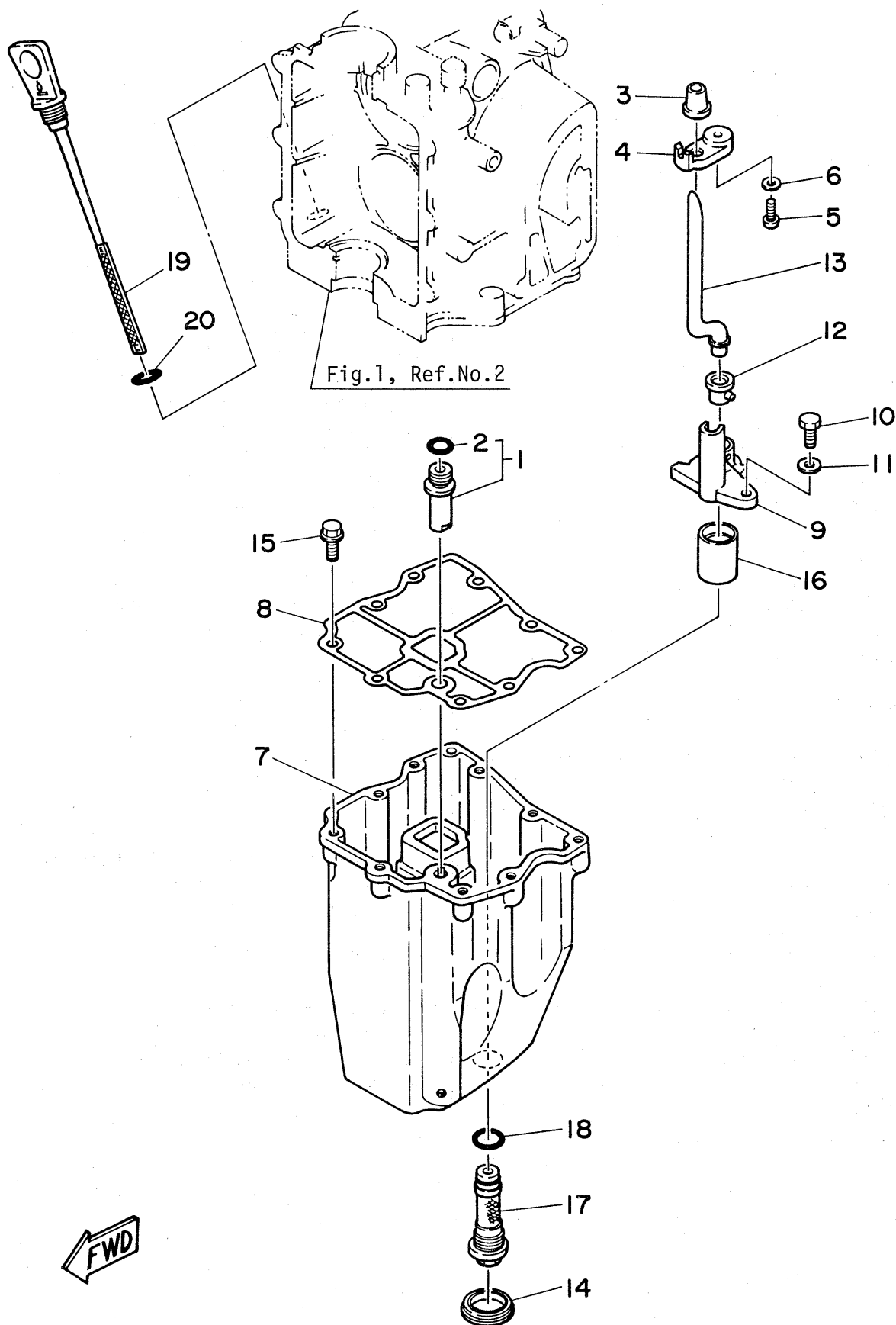


Fig. 15 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-44121-00	LEVER, shift rod	1	24	6G8-41238-00	JOINT, link	1
2	6G8-44123-00	ARM, shift rod	1	25	6G8-41241-00	ROD 1	1
3	91490-16010	PIN, cotter	1	26	95380-04600	NUT	1
4	92990-05200	WASHER	1	27	6G8-41237-00	JOINT, link 2	1
5	90386-12069	BUSHING	2	28	6G8-41242-00	ROD 2	1
6	90206-12052	WASHER, wave	1	29	6G8-14493-00	STAY	1
7	97313-06016	BOLT	1	30	6G8-44111-00	HANDLE, gear shift 1	1
8	90201-06M94	WASHER	1	31	6G8-44159-00	HANDLE, gear shift 2	1
9	90386-05M54	BUSHING	1	32	682-44132-00	BUSHING	1
10	6G8-48311-00	CABLE	1	33	6G8-44141-00	LINK, shift rod	1
	6G8-48311-10	CABLE (For Handy Remote Control)	1 A.P.	34	91490-25020	PIN, cotter	1
11	6G8-48321-00	CABLE	1	35	682-44116-00	SPRING	1
	6G8-48321-10	CABLE (For Handy Remote Control)	1 A.P.	36	682-44117-00	BRACKET 1	1
12	6G8-41661-00	BRACKET 1	1	37	97313-06012	BOLT	1
13	6G8-41662-00	BRACKET 2	1	38	90445-20ME4	HOSE	1
14	97395-06016	BOLT	2		90445-20ME5	HOSE (For Handy Remote Control)	1 A.P.
15	92990-06600	WASHER	2	39	6G8-44143-10	ROD, shift	1
16	6G8-41654-00	NUT	2	40	90170-06015	NUT	1
17	90159-05M06	SCREW, with washer	2	41	95380-06700	NUT	1
18	6G8-41663-00	BRACKET 3	1	42	91790-05020	PIN	1
19	6G8-26363-00	END, wire 1	2	43	92990-05600	WASHER	1
20	6G8-26364-00	END, wire 2	2	44	91490-16010	PIN, cotter	1
21	6G8-41212-00	ARM, accel.	1	45	6G8-42129-00	BUSHING, rubber	1
22	97313-06030	BOLT	1	46	92903-06600	WASHER	1
23	90387-06M58	COLLAR	1				

Fig. 16 OIL PAN



**Fig. 16 OIL PAN**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-11575-00	RELIEF VALVE ASS'Y	1	11	92902-06600	WASHER	1
2	93210-12M62	. O-RING	1	12	6G8-15315-00	SEAL	1
3	6G8-15379-00	SEAL	1	13	6G8-15397-00	PIPE	1
4	6G8-13487-00	GUIDE, oil seal	1	14	6G8-15316-00	DAMPER 1	1
5	98502-05012	SCREW, panhead	1	15	90105-06M33	BOLT	9
6	92902-05600	WASHER	1	16	6G8-13417-00	COVER, strainer	1
7	6G8-15311-00-9M	PAN, oil	1	17	6G8-13411-00	STRAINER, oil	1
8	6G8-15312-00	GASKET, oil pan	1	18	93210-16M64	O-RING	1
9	6G8-13412-00	HOUSING, strainer	1	19	6G8-15362-00	PLUG, oil level	1
10	97312-06016	BOLT	1	20	93210-13M63	O-RING	1

# Fig. 17 UPPER CASING

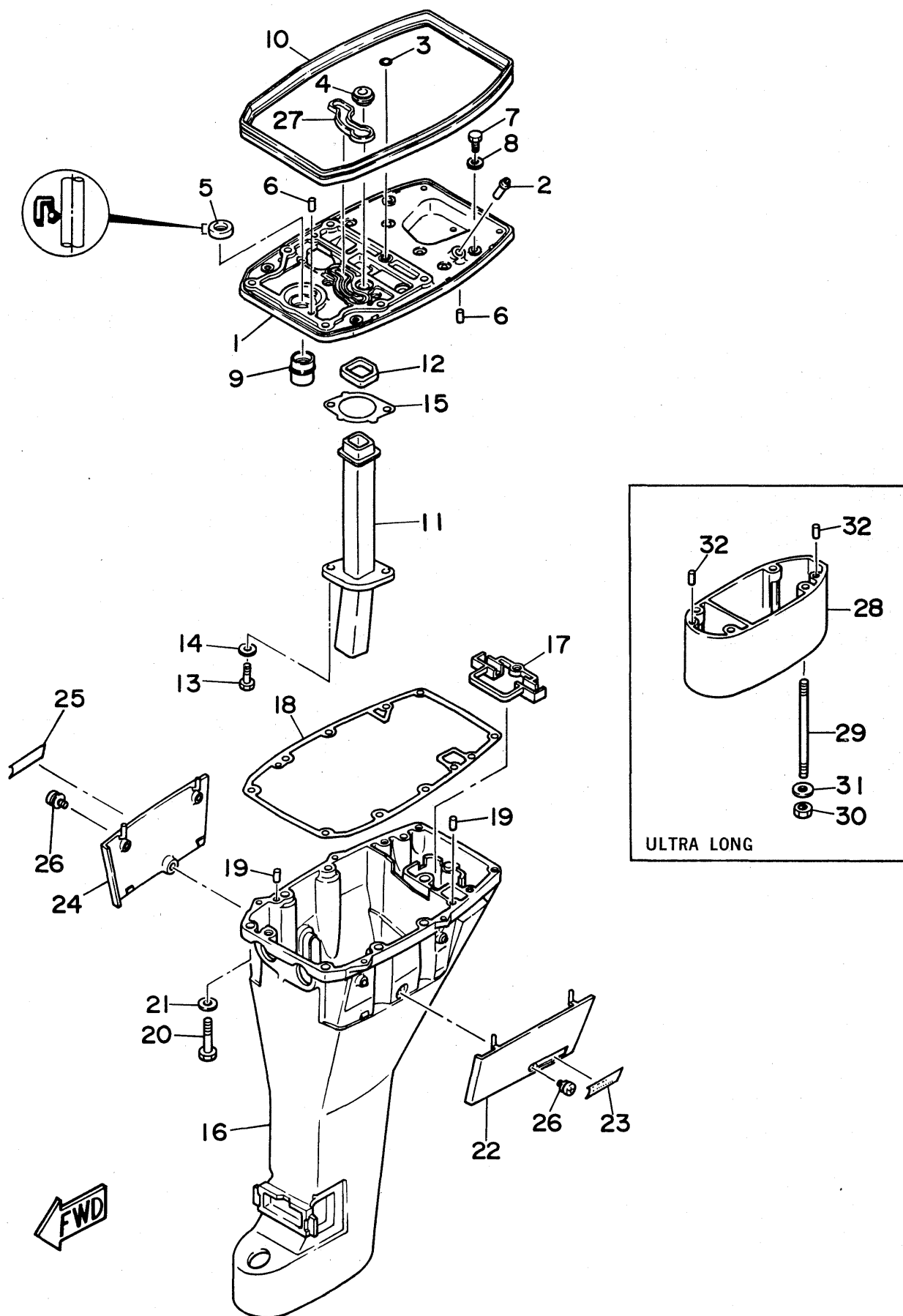


Fig. 17 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-41137-00-94	GUIDE, exhaust	1	17	6G8-45151-00	COVER, upper casing	1
2	6E5-24377-00	PIPE, joint	1	18	6G8-45113-00	GASKET, upper casing	1
3	93210-08M60	O-RING	1	19	93606-12019	PIN, dowel B	2
4	6G8-44367-00	WATER, seal	1	20	97395-08040	BOLT	6
5	93101-13M27	OIL SEAL	1	21	92990-08600	WASHER	6
6	93606-12019	PIN, dowel B	2	22	6G8-42741-00-EL	APRON 1	1
7	97313-06020	BOLT	2	23	6G8-42791-00	MARK 1	1
8	92903-06600	WASHER	2	24	6G8-42771-00-EL	APRON 2	1
9	6G8-45135-00	PIPE 1	1	25	6G8-42792-00	MARK 2	1
10	6G8-42716-00	SEAL	1	26	90157-06M04	SCREW	2
11	6G8-41131-00	MANIFOLD, exhaust 1	1	27	6G8-11355-00	SEAL, cylinder	1
12	6G8-41138-00	SEAL, exhaust 1	1	28	6G8-45211-20-EL	EXTENSION (Ultra Long)	1
13	97395-06016	BOLT	2	29	90116-08M19	BOLT, stud (Ultra Long)	4
14	92990-06600	WASHER	2	30	95380-08600	NUT (Ultra Long)	4
15	6G8-41133-00	GASKET, exhaust manifold	1	31	92990-08600	WASHER (Ultra Long)	4
16	6G8-45111-10-EL	CASING, upper	1	32	93606-12019	PIN, dowel B (Ultra Long)	2

# Fig. 18 LOWER & DRIVE I

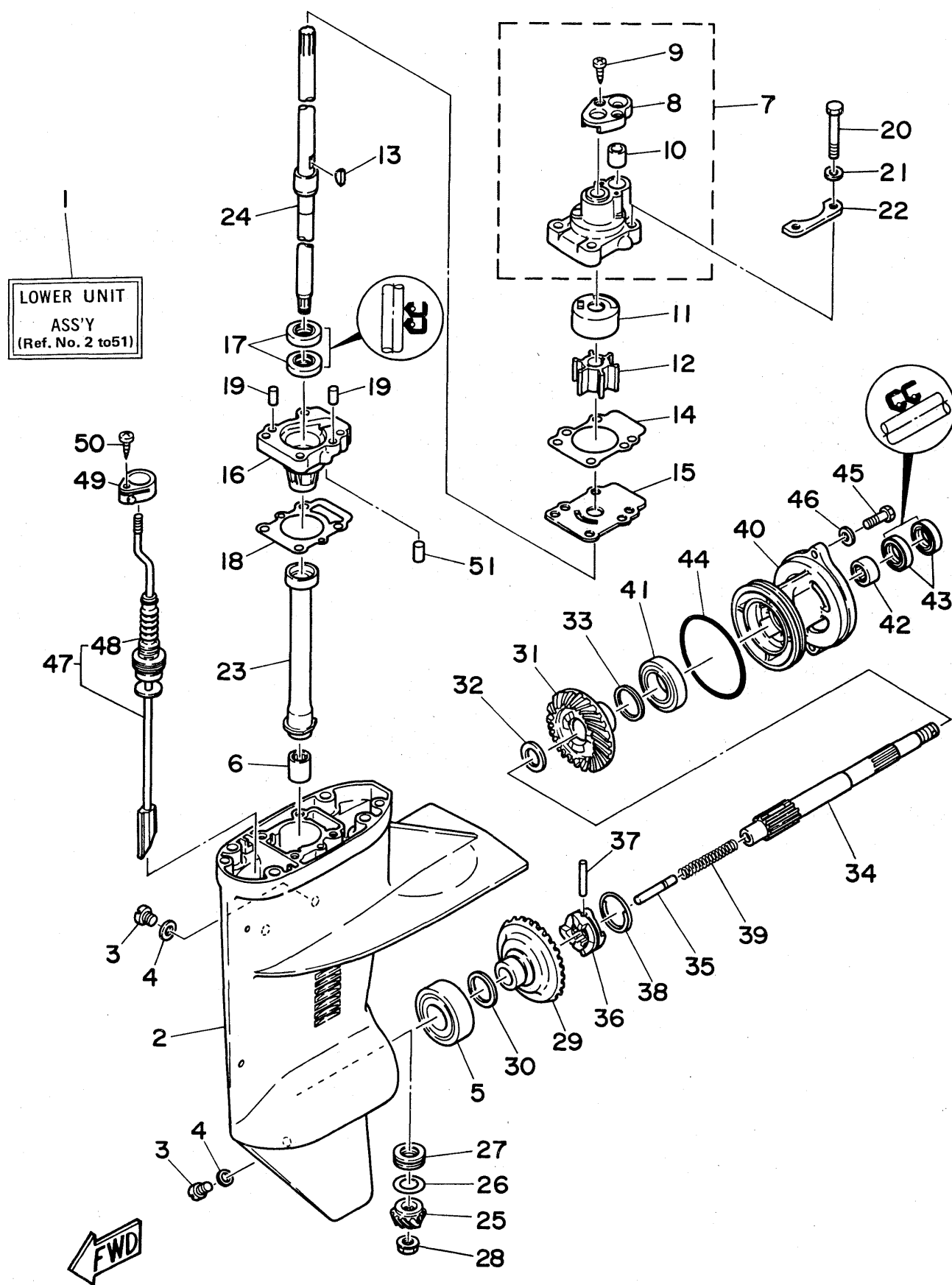
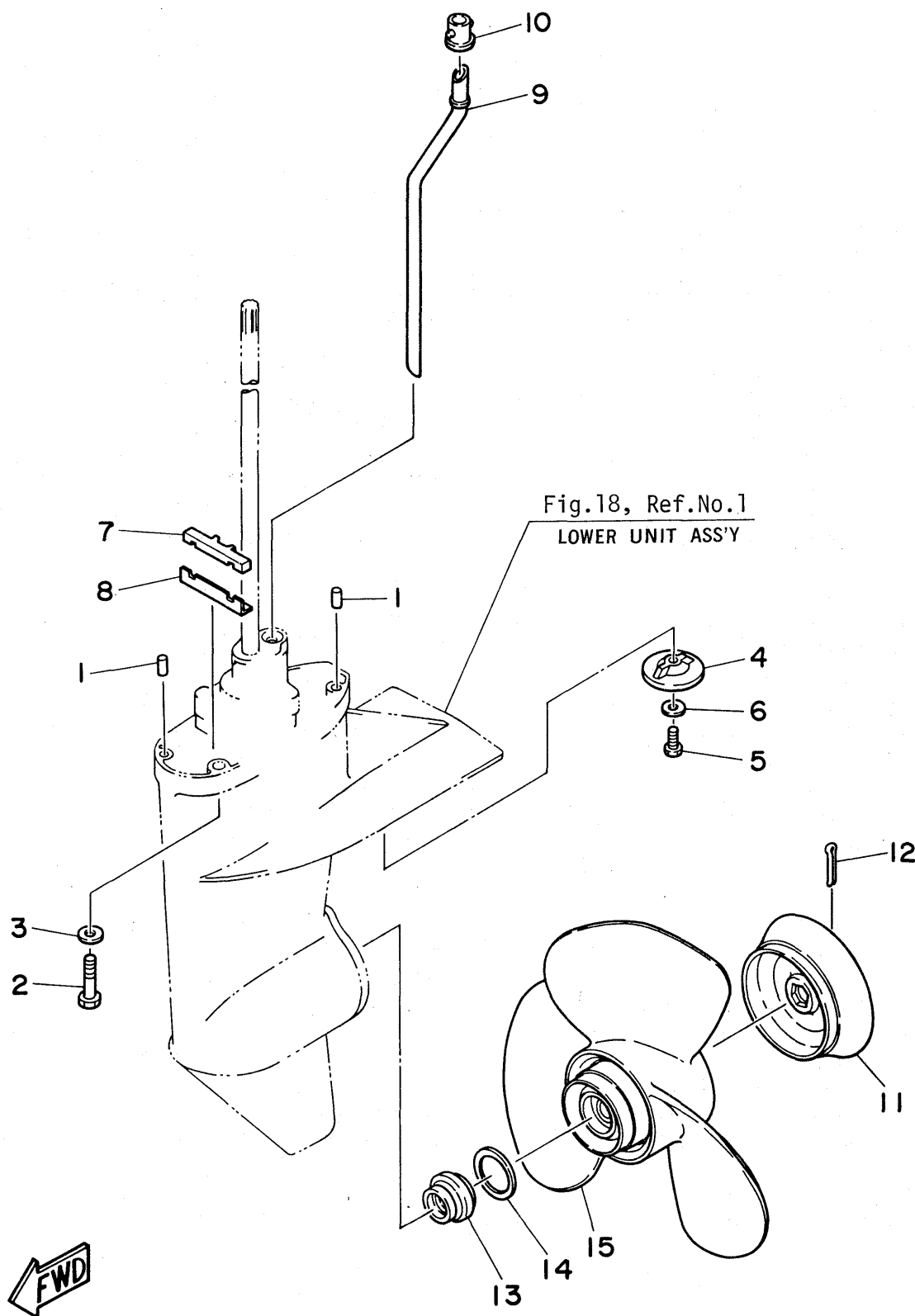


Fig. 18 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-45300-10-EL	LOWER UNIT ASS'Y (Long)	1 U.R.	27	93341-313U3	BEARING, thrust needle	1
	6G8-45300-20-EL	LOWER UNIT ASS'Y (Ultra Long)	1 U.R.	28	90179-08M06	NUT	1
2	6G8-45311-00-EL	CASING, lower	1	29	6G8-45560-00	GEAR 1 ASS'Y (38T)	1
3	90340-08014	PLUG, straight screw	3	30	626-45577-00-01	SHIM (0.1MM)	1 U.R.
4	90430-08020	GASKET	3		626-45577-00-03	SHIM (0.3MM)	1 U.R.
5	93332-00005	BEARING, taper roller	1		626-45577-00-05	SHIM (0.5MM)	1 U.R.
6	93315-213V4	BEARING, needle	1	31	6G8-45571-00	GEAR 2 (38T)	1
7	682-44300-01	HOUSING WATER PUMP ASS'Y	1	32	90201-17682	WASHER	1
8	682-44312-00	. COVER, water pump housing	1	33	626-45577-00-01	SHIM (0.1MM)	1 U.R.
9	97780-40112	. SCREW, panhead tapping	2		626-45577-00-03	SHIM (0.3MM)	1 U.R.
					626-45577-00-05	SHIM (0.5MM)	1 U.R.
10	682-44365-00	. WATER SEAL 1	1	34	6G8-45611-00	SHAFT, propeller	1
11	682-44322-00	INSERT, cartridge	1	35	650-45635-00	PLUNGER, shift	1
12	682-44352-01	IMPELLER	1	36	682-45631-00	CLUTCH, dog	1
13	90280-03024	KEY, woodruff	1	37	90250-05010	PIN, straight	1
14	682-44315-00	GASKET, water pump 2	2	38	648-45633-00	RING, cross pin	1
15	682-44323-00	OUTER PLATE, cartridge	1	39	90501-14M06	SPRING, compression	1
16	6G8-45331-00-9M	HOUSING, bearing	1	40	6G8-45361-00-EL	CAP, lower casing	1
17	93101-20048	OIL SEAL	2	41	93306-00501	BEARING, ball	1
18	6G8-45315-00	PACKING, lower casing	1	42	93315-317U2	BEARING, needle	1
19	93606-12019	PIN, dowel	2				
20	97395-06045	BOLT	4	43	93101-17054	OIL SEAL	2
21	92990-06600	WASHER	4	44	93210-74M68	O-RING	1
22	682-44328-00	PLATE	2	45	97395-06020	BOLT	2
23	6G8-45536-00	SLEEVE, drive shaft	1	46	92990-06600	WASHER	2
24	6G8-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.	47	6G8-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
	6G8-45501-20	DRIVE SHAFT COMP. (Ultra Long)	1 U.R.		6G8-44150-20	SHIFT CAM ASS'Y (Ultra Long)	1 U.R.
25	6G8-45551-00	PINION (13T)	1	48	682-44147-00	. BOOT, shift cam	1
26	6G8-45587-00-10	WASHER, thrust (0.10MM)	1 U.R.	49	682-44176-00	BRACKET	1
	6G8-45587-00-14	WASHER, thrust (0.14MM)	1 U.R.	50	97780-50510	SCREW, tapping	1
	6G8-45587-00-18	WASHER, thrust (0.18MM)	1 U.R.	51	93604-08062	PIN, dowel B	1
	6G8-45587-00-35	WASHER, thrust (0.35MM)	1 U.R.				
	6G8-45587-00-50	WASHER, thrust (0.50MM)	1 U.R.				

Fig. 19 LOWER & DRIVE 2



**Fig. 19 LOWER & DRIVE 2**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93606-12019	PIN, dowel B	2	10	626-44365-01	DAMPER, water seal 1	1
2	97375-08035	BOLT	4	11	6G8-45616-00	NUT, propeller	1
3	92990-08600	WASHER	4	12	91490-30025	PIN, cotter	1
4	683-45251-00	ANODE	1	13	6G8-45987-00	SPACER	1
5	97395-06016	BOLT	1	14	90201-31MA3	WASHER, plate	1
6	92990-06600	WASHER	1	15	6G8-45941-00	PROPELLER ASS'Y (3x11 $\frac{1}{4}$ "x11"-R)	1U.R.
7	682-45375-01	DAMPER, seal 2	1		6G8-45943-00	PROPELLER ASS'Y (3x11 $\frac{1}{4}$ "x9 $\frac{1}{4}$ "-R)	1U.R.
8	682-45376-01	GUIDE, seal damper	1		6G8-45945-00	PROPELLER ASS'Y (3x11 $\frac{1}{4}$ "x12 $\frac{1}{4}$ "-R)	1U.R.
9	6G8-44361-10	TUBE, water (Long)	1U.R.				
	6G8-44361-20	TUBE, water (Ultra Long)	1U.R.				

Fig. 20 C·D·I· MAGNETO ASS'Y

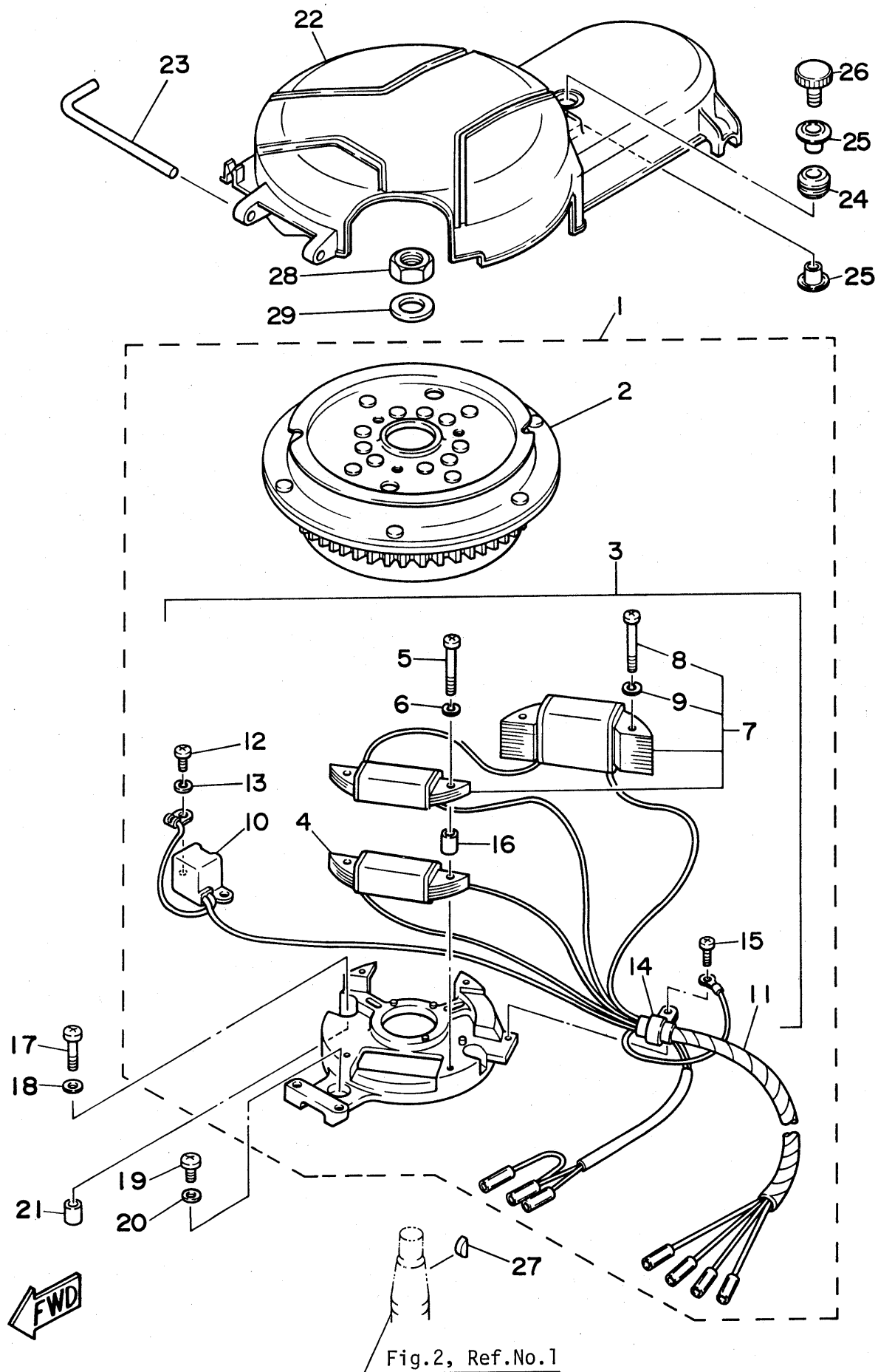


Fig. 20 C.D.I. MAGNETO ASS'Y

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-85500-J0	C.D.I. MAGNETO ASS'Y	1	16	6G8-85519-00	. . BUSHING	2
2	6G8-85550-J0	. ROTOR ASS'Y	1	17	97803-06025	SCREW, panhead	2
3	6G8-85560-J0	. BASE ASS'Y	1	18	92903-06600	WASHER	2
4	6G8-85520-00	. . CHARGE COIL ASS'Y	1	19	97803-06020	SCREW, panhead	1
5	97802-05040	. . SCREW, panhead	2	20	92903-06600	WASHER	1
6	92902-05100	. . WASHER	2	21	91810-18012	PIN, dowel A	2
7	6G8-81303-J0	. . LIGHTING COIL ASS'Y	1	22	6G8-81337-00	COVER, flywheel	1
8	97802-05040	. . . SCREW, panhead	2	23	6G8-42752-00	SHAFT	1
9	92902-05100	. . . WASHER	2	24	90480-15M31	GROMMET	1
10	6G8-85580-00	. . PULSER ASS'Y	1	25	90387-06M71	COLLAR	2
11	6G8-85515-00	. . LEAD WIRE ASS'Y	1	26	6G8-81323-00	SCREW 1	1
12	97802-05012	. . SCREW, panhead	2	27	90280-05013	KEY, woodruff	1
13	92902-05100	. . WASHER	2	28	90170-12066	NUT	1
14	445-81328-20	. . LEAD, clamp	1	29	90201-12472	WASHER	1
15	97802-04008	. . SCREW, panhead	1				

# Fig. 21 ELECTRICAL

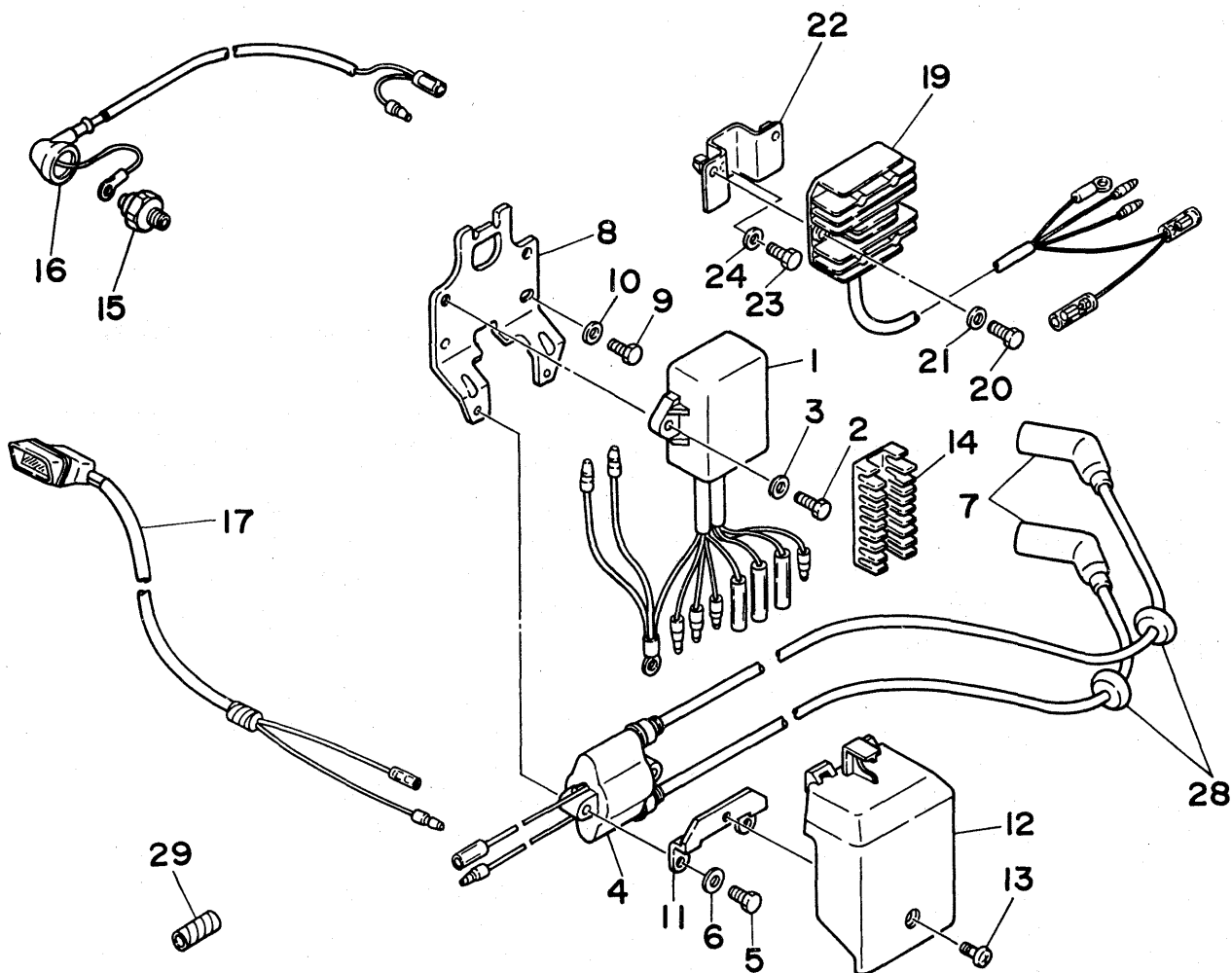


Fig.11, Ref.No.1

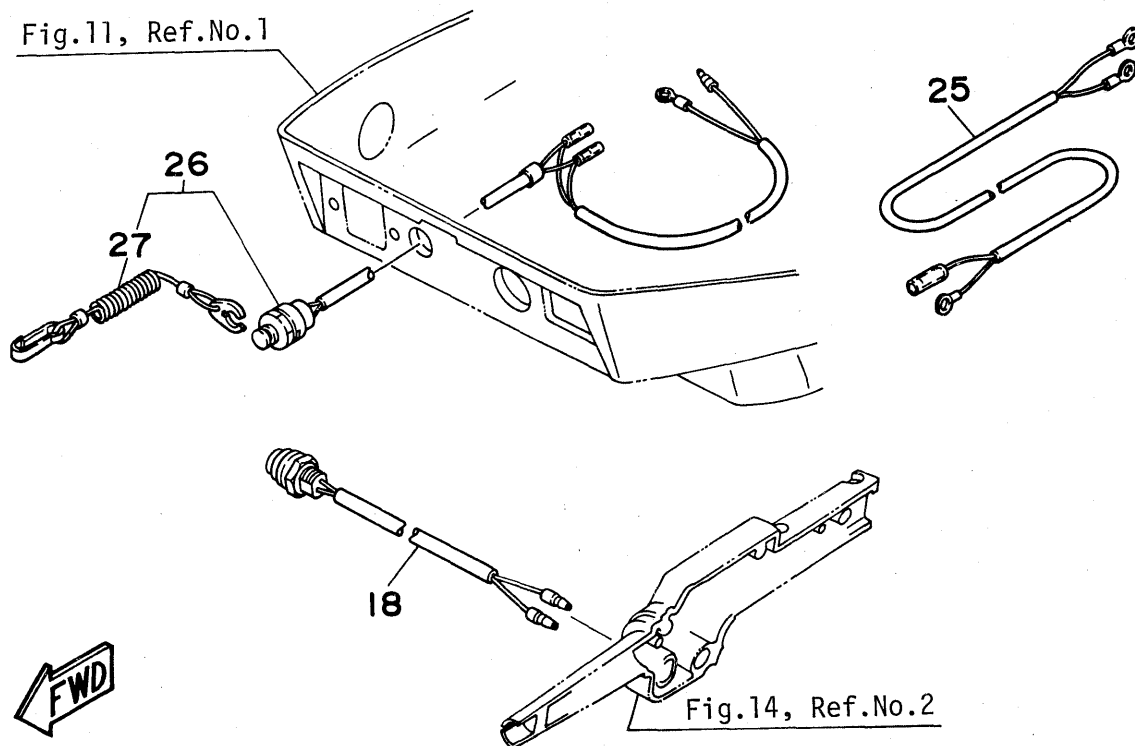


Fig. 21 ELECTRICAL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-85540-20	C.D.I. UNIT ASS'Y	1	16	6G8-82127-00	WIRE, lead 2	1
2	97313-06025	BOLT	2	17	6G8-83582-00	PILOT LAMP ASS'Y	1
3	92903-06600	WASHER	2	18	6G8-82550-10	STOP SWITCH ASS'Y	1
4	6G8-85570-20	IGNITION COIL ASS'Y	1		6G8-82550-20	STOP SWITCH ASS'Y (For Handy Remote Control)	1A.P.
5	97313-06020	BOLT	2	19	6G8-81960-A0	RECTIFIER & REGULATOR ASS'Y	1
6	92903-06600	WASHER	2	20	97313-06016	BOLT	2
7	6G8-82370-20	PLUG CAP ASS'Y	2	21	92903-06600	WASHER	2
8	6G8-85542-00	BRACKET	1	22	6G8-81948-00	BRACKET	1
9	97313-06020	BOLT	2	23	97313-06016	BOLT	1
10	92903-06600	WASHER	2	24	92903-06600	WASHER	1
11	6G8-85525-00	PLATE	1	25	6G8-81949-00	WIRE, lead	1A.P.
12	6G8-81916-00	COVER, terminal	1	26	6G8-82575-00	KILL SWITCH ASS'Y	1
13	90157-06M03	SCREW	1	27	682-82566-00	. STOPPER ASS'Y	1
14	6G8-82522-00	CLAMP	1	28	90480-25161	GROMMET	2
15	6G8-82504-00	OIL PRESSURE SWITCH	1	29	90446-10M02	TUBE	1

Fig. 22 C.D.I. MAGNETO ASS'Y  
(F9.9AEM/F9.9AE MODEL)

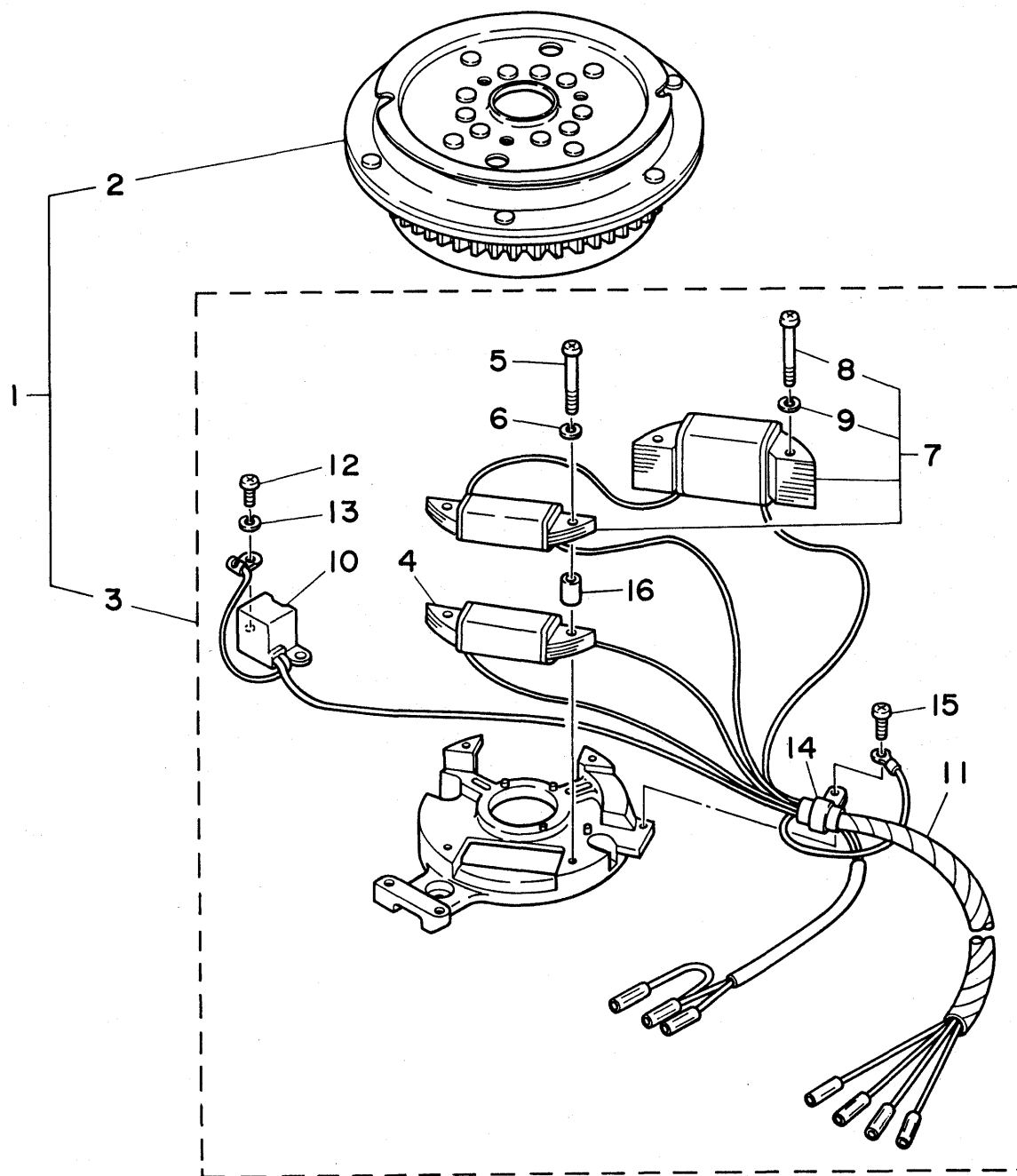
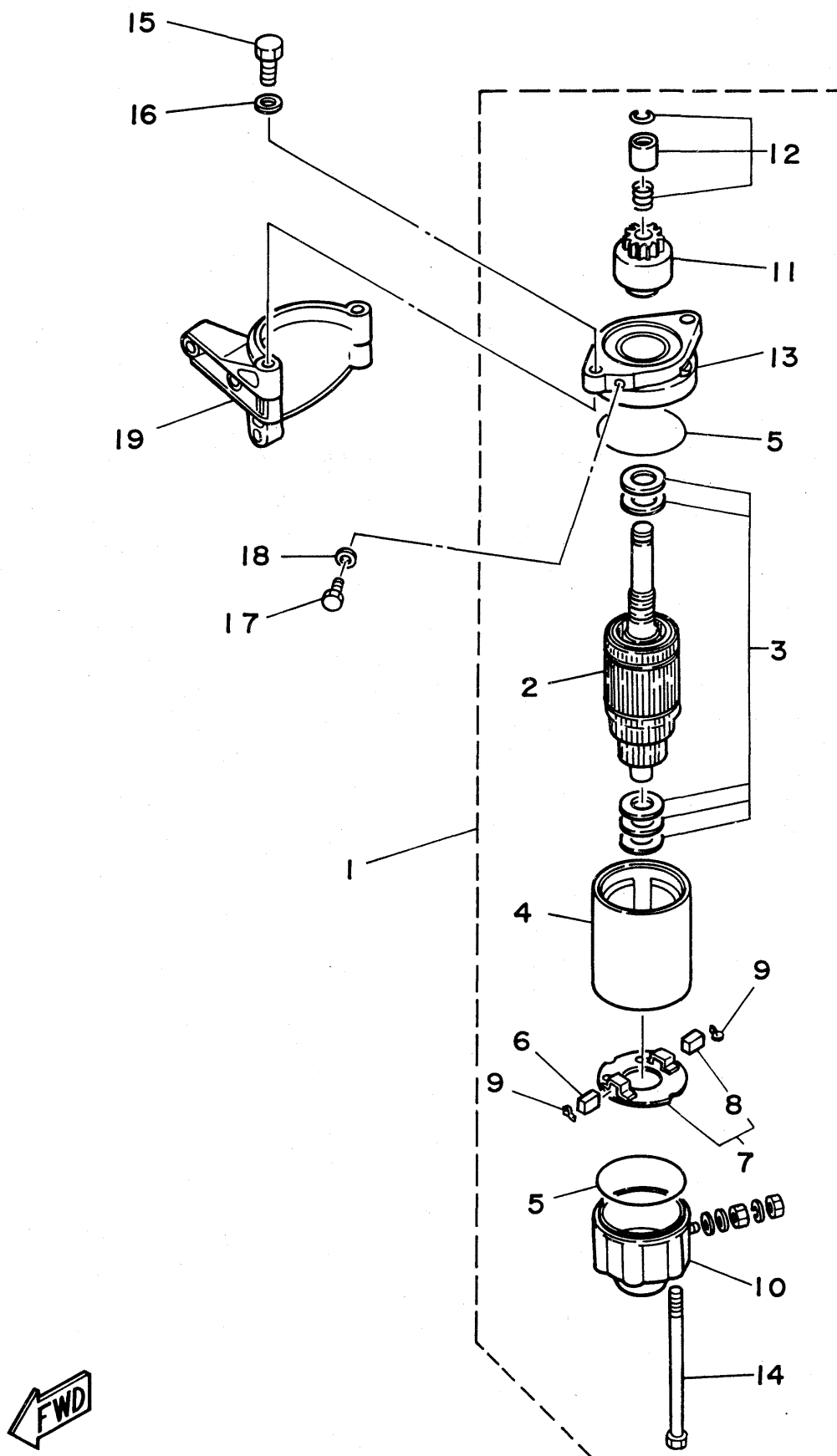


Fig. 22 C.D.I. MAGNETO ASS'Y (F9.9AEM/F9.9AE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-85500-K0	C.D.I. MAGNETO ASS'Y	1	9	92902-05100	. . . WASHER	2
2	6G8-85550-K0	. ROTOR ASS'Y	1	10	6G8-85580-00	. . PULSER ASS'Y	1
3	6G8-85560-J0	. BASE ASS'Y	1	11	6G8-85515-00	. . LEAD WIRE ASS'Y	1
4	6G8-85520-00	. . CHARGE COIL ASS'Y	1	12	97802-05012	. . SCREW, panhead	2
5	97802-05040	. . SCREW, panhead	2	13	92902-05100	. . WASHER	2
6	92902-05100	. . WASHER	2	14	445-81328-20	. . LEAD, clamp	1
7	6G8-81303-J0	. . LIGHTING COIL ASS'Y	1	15	97802-04008	. . SCREW, panhead	1
8	97802-05040	. . . SCREW, panhead	2	16	6G8-85519-00	. . BUSHING	2

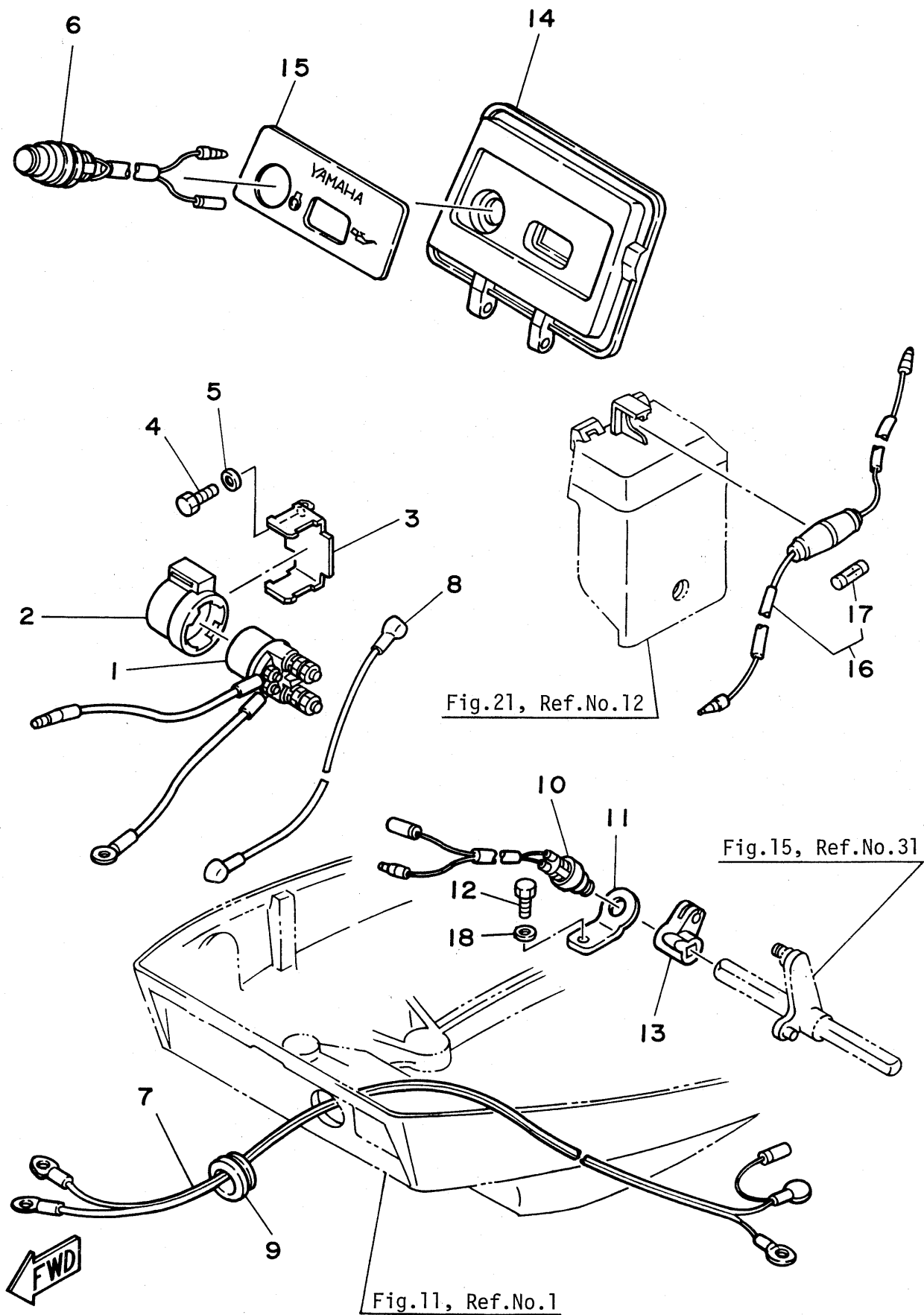
Fig. 23 STARTING MOTOR  
(F9.9AEM/F9.9AE MODEL)



**Fig. 23 STARTING MOTOR (F9.9AEM/F9.9AE MODEL)**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-81800-10	STARTING MOTOR ASS'Y	1	11	689-81807-12	. PINION ASS'Y	1
2	689-81850-11	. ARMATURE ASS'Y	1	12	689-81857-11	. PINION STOPPER SET	1
3	689-81809-11	. WASHER KIT	1	13	6F5-81830-11	. FRONT COVER ASS'Y	1
4	689-81810-11	. STATOR ASS'Y	1	14	689-81826-10	. BOLT	2
5	689-81847-11	. O-RING	2	15	97313-08025	BOLT	2
6	689-81811-11	. BRUSH 1	1	16	92903-08600	WASHER	2
7	689-81840-11	. BRUSH HOLDER ASS'Y	1	17	97395-08016	BOLT	1
8	689-81812-11	. BRUSH 2	1	18	92990-08600	WASHER	1
9	689-81813-10	. SPRING, brush	2	19	6G8-81822-40-94	BRACKET, electric starter	1
10	689-81820-11	. REAR COVER ASS'Y	1				

Fig. 24 ELECTRIC PARTS (F9.9AEM MODEL)



**Fig. 24 ELECTRIC PARTS (F9.9AEM MODEL)**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J0-81941-10	STARTER RELAY	1	10	6H3-82540-00	NEUTRAL SWITCH ASS'Y	1
2	6G1-81952-00	HOLDER, starter relay	1	11	6G8-82554-00	STAY, neutral switch	1
3	6G8-81953-00	STAY, relay	1	12	97313-06012	BOLT	1
4	97313-06012	BOLT	1	13	6G8-44125-00	LEVER, shift rod	1
5	92903-06600	WASHER	1	14	6G8-42614-10	PANEL, front upper	1
6	6G8-81870-00	STARTING SWITCH ASS'Y	1	15	6G8-42677-10	GRAPHIC, front	1
7	6G8-82105-00	WIRE LEAD ASS'Y	1	16	6G8-82150-00	FUSE HOLDER ASS'Y	1
8	6G8-82117-00	WIRE, lead	1	17	663-82151-00	. FUSE (12V-20A)	1
9	6G8-42724-40	GROMMET	1	18	92903-06600	WASHER	1

# Fig. 25 ELECTRIC PARTS (F9.9AE MODEL)

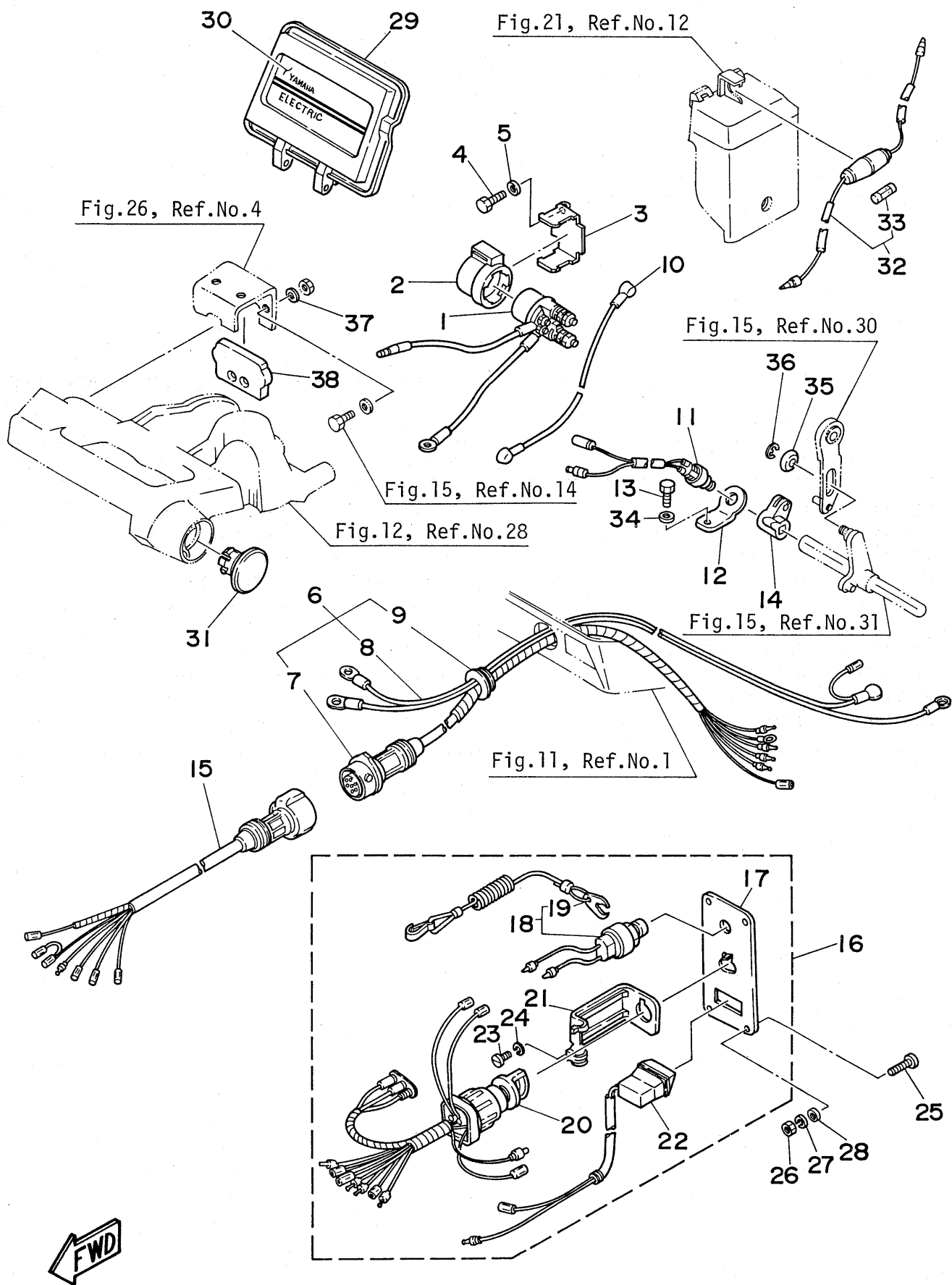


Fig. 25 ELECTRIC PARTS (F9.9AE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J0-81941-10	STARTER RELAY	1	20	688-82510-11	. MAIN SWITCH ASS'Y	1
2	6G1-81952-00	HOLDER, starter relay	1	21	663-82581-01	. STAY, cord clamp	1
3	6G8-81953-00	STAY, relay	1	22	6G8-83582-00	. PILOT LAMP ASS'Y	1
4	97313-06012	BOLT	1	23	98903-04008	. SCREW	1
5	92903-06600	WASHER	1	24	92903-04100	. WASHER	1
6	6G8-82580-00	WIRE HARNESS ASS'Y	1	25	98903-05025	SCREW	4
7	6G8-82590-00	. WIRE HARNESS ASS'Y	1	26	95303-05600	NUT	4
8	6G8-82105-00	. WIRE, lead	1	27	92903-05100	WASHER	4
9	6G8-42724-50	. GROMMET	1	28	92903-05600	WASHER	4
10	6G8-82117-00	WIRE, lead	1	29	6G8-42614-10	PANEL, front upper	1
11	6H3-82540-00	NEUTRAL SWITCH ASS'Y	1	30	6G8-42677-20	GRAPHIC, front	1
12	6G8-82554-00	STAY, neutral switch	1	31	6G8-42551-00	GROMMET 1	1
13	97313-06012	BOLT	1	32	6G8-82150-00	FUSE HOLDER ASS'Y	1
14	6G8-44125-00	LEVER, shift rod	1	33	663-82151-00	. FUSE (12V-20A)	1
15	6G8-82586-00	EXTENSION, wire harness	1	34	92903-06600	WASHER	1
16	6G8-82570-00	SWITCH PANEL ASS'Y	1	35	90387-06M73	COLLAR	1
17	6G8-82571-00	. PANEL, switch	1	36	93430-04M03	CIRCLIP	1
18	688-82575-01	. KILL SWITCH ASS'Y	1	37	92980-06600	WASHER, plain	2
19	682-82556-00	. . STOPPER ASS'Y	1	38	6G8-48351-50	SEAL, rubber	1

# Fig.26 REMOTE CONTROL

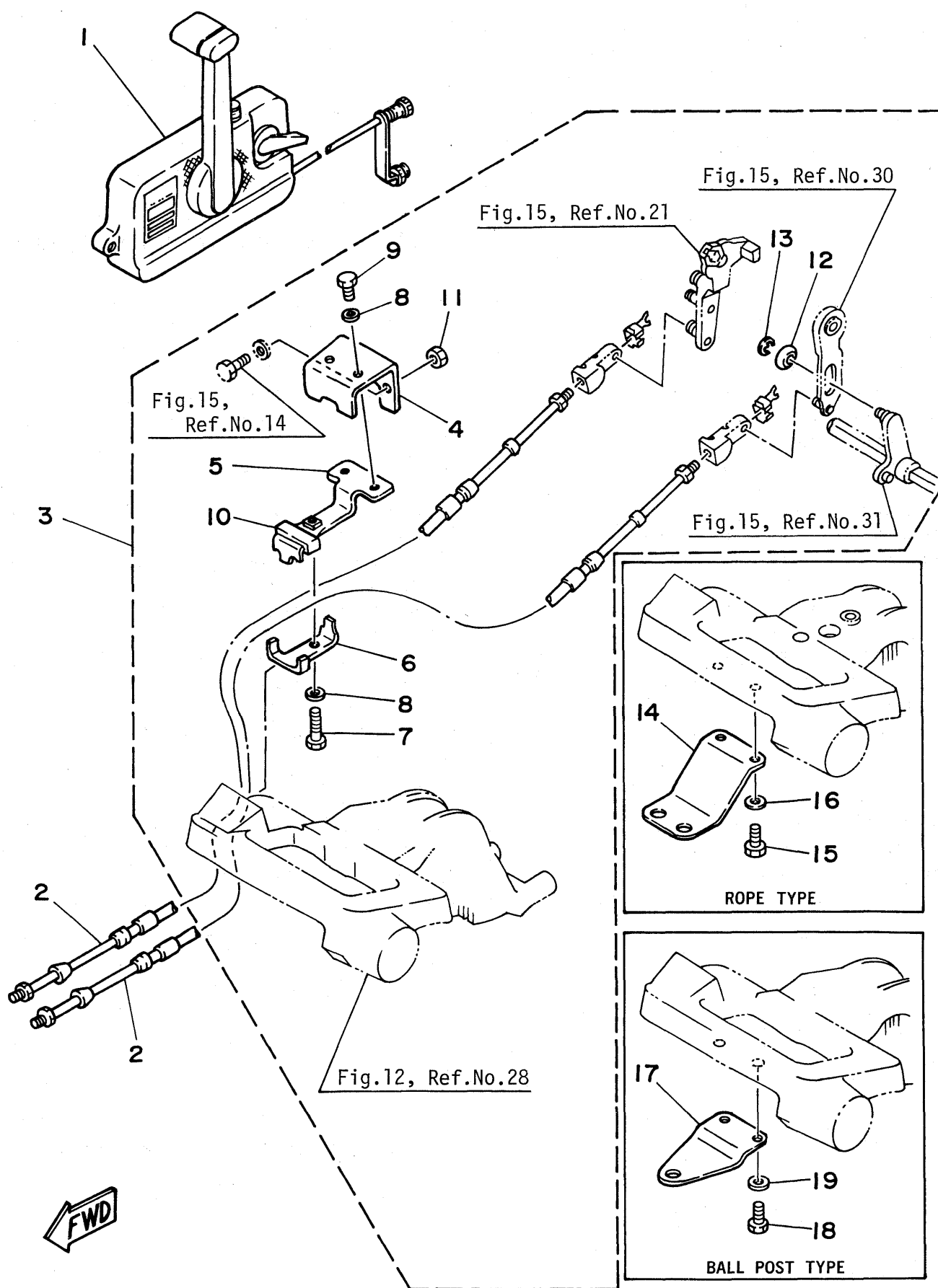
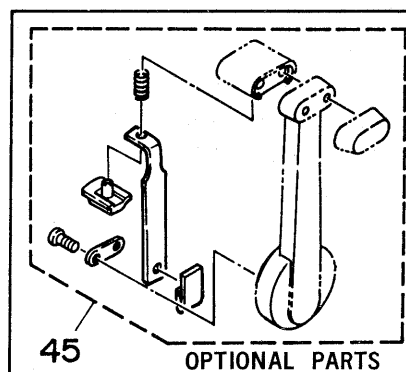
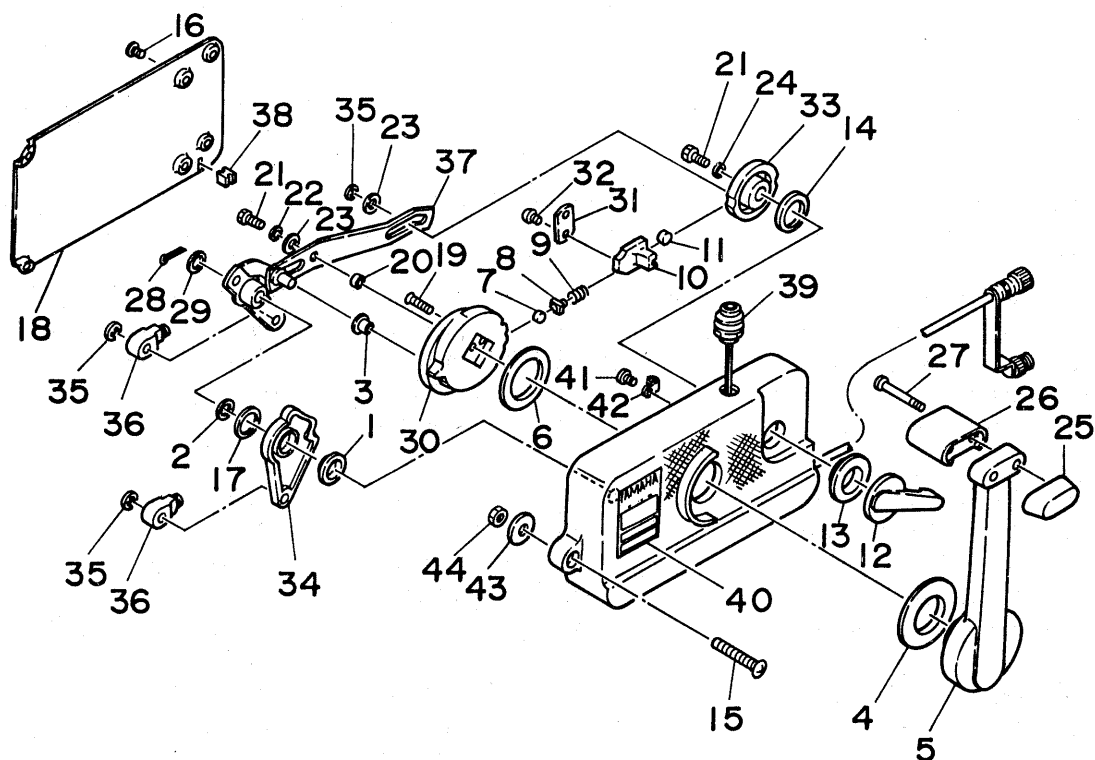


Fig. 26 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASS'Y 1 (See Fig.27)	1	3	6G8-48501-00	ATTACHMENT KIT	1
2	701-48310-10	CABLE, remote control 6F	2 U.R.	4	6G8-48531-50	. BRACKET, remote control 1	1
	701-48310-20	CABLE, remote control 7F	2 U.R.	5	6G8-48532-50	. BRACKET, remote control 2	1
	701-48310-40	CABLE, remote control 8F	2 U.R.	6	6G8-48538-50	. CLAMP, cable	1
	701-48310-60	CABLE, remote control 9F	2 U.R.	7	97395-06030	. BOLT	1
	701-48310-80	CABLE, remote control 10F	2 U.R.	8	92990-06600	. WASHER	3
	701-48310-90	CABLE, remote control 11F	2 U.R.	9	97395-06012	. BOLT	2
	701-48320-00	CABLE, remote control 12F	2 U.R.	10	6G8-48565-50	. GROMMET	1
	701-48320-20	CABLE, remote control 13F	2 U.R.	11	95380-06700	. NUT	2
	701-48320-30	CABLE, remote control 14F	2 U.R.	12	90387-06M73	. COLLAR	1
	701-48320-50	CABLE, remote control 15F	2 U.R.	13	93430-04M03	. CIRCLIP	1
	701-48320-60	CABLE, remote control 16F	2 U.R.	14	6G8-48511-00	HOOK, steering (Rope Type)	1
	701-48320-80	CABLE, remote control 17F	2 U.R.	15	97395-06016	BOLT	2
	701-48320-90	CABLE, remote control 18F	2 U.R.	16	92990-06600	WASHER	2
	701-48320-40	CABLE, remote control 19F	2 U.R.	17	6G8-48511-10	HOOK, steering (Ball Post Type)	1
	701-48320-70	CABLE, remote control 20F	2 U.R.	18	97395-06016	BOLT	2
	701-48350-00	CABLE, remote control 21F	2 U.R.	19	92990-06600	WASHER	2
	701-48350-10	CABLE, remote control 22F	2 U.R.				
	701-48350-20	CABLE, remote control 23F	2 U.R.				

Fig. 27 REMOTE CONTROL ASS'Y

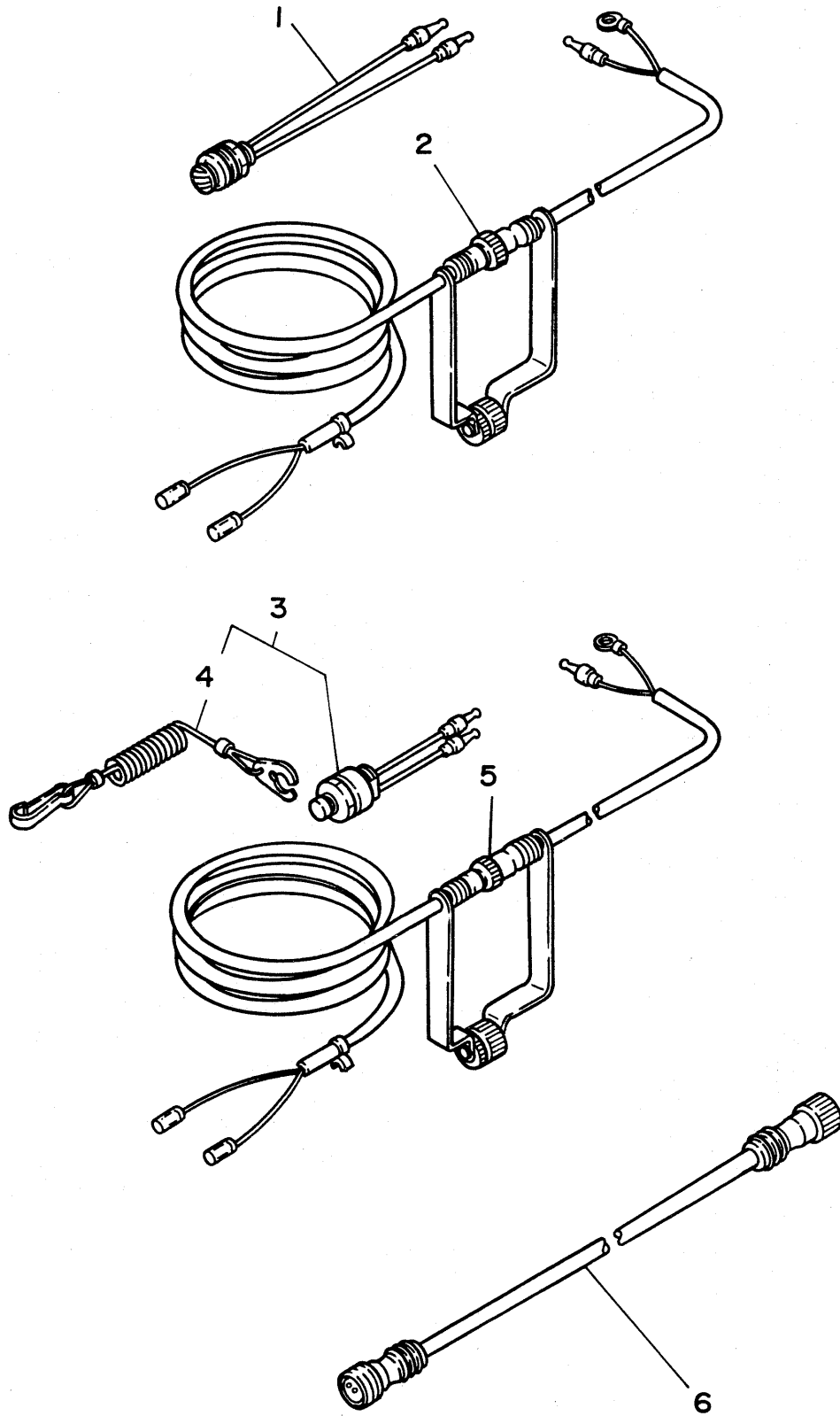


FWD

Fig. 27 REMOTE CONTROL ASS'Y

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
	701-48101-10	REMOTE CONTROL ASS'Y 1 (See Fig. 26, Ref. No. 1)	1	23	701-48246-00	. SPACER 1	2
1	701-48235-00	. BUSHING 2	1	24	92990-06300	. WASHER, internal tooth	1
2	701-48197-10	. WASHER, wave 2	1	25	701-48229-00	. GRIP, control lever 2	1
3	701-48252-00	. ROLLER, cam	1	26	701-48222-00	. GRIP, control lever 1	1
4	701-48234-00	. BUSHING 1	1	27	701-48282-00	. SCREW 2 (M5X50mm)	2
5	701-48221-00	. LEVER, control	1	28	701-48239-00	. SET PIN, plate	1
6	701-48196-11	. WASHER, wave 1	1	29	701-48266-00	. SPACER 2	1
7	701-48236-00	. ROLLER, detent	1	30	701-48232-00	. GEAR 1	1
8	702-48237-00	. ADAPTOR	1	31	701-48189-11	. RETAINER	1
9	702-48238-00	. SPRING, detent	1	32	98580-05010	. SCREW, panhead	2
10	701-48249-00	. ADAPTOR, spring	1	33	701-48153-12	. SHAFT, free accel.	1
11	701-48248-00	. ROLLER, free accel.	1	34	701-48271-00	. ARM, shift	1
12	701-48152-11	. KNOB, free accel.	1	35	93430-06024	. CIRCLIP	3
13	701-48243-00	. BUSHING 3	1	36	701-48345-30	. CABLE END, remote control 2	2
14	701-48198-10	. WASHER, wave 3	1	37	701-48261-00	. ARM, throttle	1
15	701-48281-00	. SCREW 1	3	38	701-48358-00	. ANCHOR, cable 2	1
16	701-48289-00	. SCREW 4	4	39	701-82550-50	. STOP SWITCH ASS'Y	1
17	701-48268-00	. SPACER 3	1	40	701-48126-00	. GRAPHIC	1
18	701-48213-00	. BACK PLATE	1	41	701-48283-00	. SCREW 3 (M4X10mm)	1
19	92780-06025	. SCREW, flathead	2	42	701-82594-00	. CLAMP	1
20	701-48255-00	. COLLAR 1	1	43	701-48287-00	. WASHER	3
21	97396-06018	. BOLT	2	44	95380-06600	. NUT	3
22	702-48288-00	. WASHER, plain	1	45	701-48280-00	NEUTRAL LOCK KIT	1 A.P.

Fig. 28 OPTIONAL PARTS



**Fig. 28 OPTIONAL PARTS**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
<b>STOP SWITCH (5m)</b>				<b>KILL SWITCH (5m)</b>			
1	689-82550-11	STOP SWITCH ASS'Y	1	3	689-82575-12	KILL SWITCH ASS'Y	1
2	6A0-82553-20	EXTENSION, wire lead	1	4	682-82556-00	. STOPPER ASS'Y	1
				5	6A0-82553-20	EXTENSION, wire lead	1
				6	689-82553-10	EXTENSION, wire lead (For Stop Switch)	1

**Fig. 29 REPAIR KIT**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-W0001-00	POWER HEAD GASKET KIT	1	28	1J2-14397-00	. O-RING	2
2	6G8-41112-00	. GASKET, exhaust inner cover	2	29	5H0-14397-00	. O-RING	1
3	6G8-12414-00	. GASKET, cover	1	30	5Y1-14397-00	. O-RING	1
4	6G8-11181-00	. GASKET, cylinder head	1	31	6G8-W0001-20	LOWER UNIT GASKET KIT	1
5	93210-11M59	. O-RING	1	32	6G8-15312-00	. GASKET, oil pan	1
6	93210-13M63	. O-RING	1	33	93210-16M64	. O-RING	1
7	93210-24M66	. O-RING	1	34	93210-13M63	. O-RING	1
8	6G8-11351-00	. GASKET, cylinder	1	35	93210-08M60	. O-RING	1
9	93102-30M22	. OIL SEAL	1	36	93101-13M27	. OIL SEAL	1
10	93101-25M24	. OIL SEAL	1	37	6G8-41133-00	. GASKET, exhaust manifold	1
11	93102-18M21	. OIL SEAL	1	38	6G8-45113-00	. GASKET, upper casing	1
12	6G8-13329-00	. GASKET, pump	1	39	90430-08020	. GASKET	3
13	6G8-13646-00	. GASKET, intake manifold 2	2	40	682-44315-00	. GASKET, water pump 2	2
14	6G8-13645-00	. GASKET, intake manifold 1	1	41	93101-20048	. OIL SEAL	2
15	6G8-14198-00	. GASKET	1	42	6G8-45315-00	. PACKING, lower casing	1
16	6G8-15374-00	. GASKET, breather	1	43	93101-17054	. OIL SEAL	2
17	6G8-W0093-00	CARBURETOR REPAIR SET	1	44	93210-74M68	. O-RING	1
18	6G8-14198-00	. GASKET	1	45	682-45375-01	. DAMPER SEAL 2	1
19	6G8-14384-00	. GASKET, float chanber	1	46	626-44365-01	. DAMPER, water seal 1	1
20	647-14386-00	. PIN, float	1	47	682-W0078-00	WATER PUMP REPAIR KIT	1
21	654-14198-00	. GASKET	1	48	682-44365-00	. WATER SEAL 1	1
22	6G8-14323-00	. SCREW, air adjusting	1	49	682-44322-00	. INSERT, cartridge	1
23	6G8-14392-00	. VALVE, needle	1	50	682-44352-01	. IMPELLER	1
24	6G8-14385-00	. FLOAT ASS'Y	1	51	90280-03024	. KEY, woodruff	1
25	97803-04016	. SCREW	1	52	682-44315-00	. GASKET, water pump 2	2
26	92903-04100	. WASHER	1	53	682-44323-00	. OUTER PLATE, cartridge	1
27	33A-14369-00	. DIAPHRAGM	1	54	97395-06045	. BOLT	4

# NUMERICAL INDEX

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
1J2-14397-00	5-35	6G8-11536-00-94	4- 2	6G8-14342-21	5- 5	6G8-15726-00	7-21	6G8-42528-00	12-19
	29-28	6G8-11537-00-94	4- 6	6G8-14345-00	5- 7	6G8-15727-00	7- 9	6G8-42535-00	12-32
14T-14367-00	5-29	6G8-11557-00	4- 3		5-43	6G8-15732-00	7-17	6G8-42537-00	12-39
14T-14396-00	5-44	6G8-11575-00	16- 1	6G8-14346-00	5-17	6G8-15734-00	7-25	6G8-42545-00	12-36
30X-12118-00	3- 6	6G8-11587-00	4- 5	6G8-14355-00	5-25	6G8-15742-00	7-33	6G8-42551-00	25-31
30X-12119-00	3- 7	6G8-11610-00	2-10	6G8-14368-00	5-26	6G8-15746-00	7-23	6G8-42561-00	12-25
33A-14369-00	5-30	6G8-11610-10	2-10	6G8-14371-00	5-31	6G8-15747-00	7-26	6G8-42610-00-EL	10- 1
	29-27	6G8-11610-20	2-10	6G8-14373-00	5-27	6G8-15754-00	7- 8	6G8-42613-00-EL	10- 6
44J-14349-00	5-41	6G8-11631-00-97	2- 9	6G8-14374-00	5-28	6G8-15767-00	7-24	6G8-42614-00	11-26
445-81328-20	20-14	6G8-11633-00	2-11	6G8-14377-00	5-38	6G8-15768-00	7-10	6G8-42614-10	24-14
	22-14	6G8-11635-00	2- 9	6G8-14381-00	5- 3	6G8-15770-00	7-38		25-29
5H0-14397-00	5-36	6G8-11636-00	2- 9	6G8-14383-00	5-40	6G8-15771-00	7-39	6G8-42615-00	10- 2
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6A4-14344-31	5-33	6G8-12117-00	3- 5		29-23	6G8-24329-00	8- 2	6G8-42677-10	24-15
6E0-24378-00	6-42	6G8-12121-00	3- 2	6G8-14399-00	6-34	6G8-24410-00	8- 9	6G8-42677-20	25-30
6E5-24377-00	1-13	6G8-12146-00	3-11	6G8-14478-00	6-13	6G8-24411-00	8-11	6G8-42678-00	10-11
	17- 2	6G8-12151-00	3- 8	6G8-14479-00-94	6-12	6G8-24421-00	8-10	6G8-42681-00	10-10
6F5-15752-00	7-12	6G8-12158-00	3-10	6G8-14493-00	15-29	6G8-26363-00	15-19	6G8-42711-00-EL	11- 1
6F5-81830-11	23-13	6G8-12159-00	3- 9	6G8-14611-00	9-19	6G8-26364-00	15-20	6G8-42716-00	17-10
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97312-06016	16-10	97395-08016	23-17						
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97313-06016	4- 9	97802-04008	20-15						
	11-13		22-15						
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	21-23	97802-05040	20- 5						
97313-06020	1-15		20- 8						
	1-32		22- 5						
	17- 7		22- 8						
	21- 5	97803-04007	5-20						
	21- 9	97803-04016	5-23						
97313-06025	1- 9		29-25						
	4-15	97803-06020	5-18						
	21- 2		20-19						
97313-06030	11- 3	97803-06025	20-17						
	15-22	97890-06030	14-17						

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