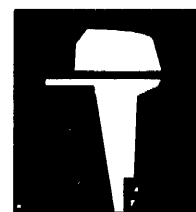


**YAMAHA**



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÈCES  
DETACHÉES**

**F8B '97 (6J7)  
F9.9B'97 (6G9)**

**YAMAHA**  
**GENUINE**  
Parts & Accessories

2V6G9-300F1

**A1**

## FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F8B'97(6J7), F9.9B'97(6G9)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

#### EXAMPLE

CARBURETOR ASSY  
. JET, PILOT  
. NOZZLE, MAIN

4. Number of component for assembly

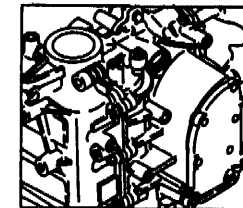
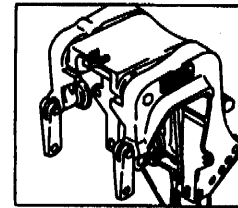
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

#### EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

### 5. Applicable Serial No. and Color Code

Engine Serial No.	F8BM	S : 000431	~
		L : 301566	~
	F8BE	S : 100296	~
		L : 400883	~
	F8BEM	S : 200153	~
		L : 500766	~
	F9.9BM	S : 009917	~
		L : 307732	~
	F9.9BE	S : 101360	~
		L : 401919	~
	F9.9BEM	S : 200346	~
		L : 500424	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

## AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

**F8B'97(6J7), F9.9B'97(6G9)**

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE    ENS CARBURATEUR  
              . GICLEUR, ralenti  
              . PUIXS D'AIGUILLE

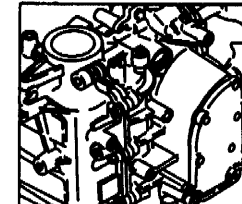
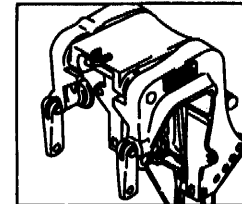
### 4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

### 5. Applications No de série et code couleur correspondants

No de série du moteur	F8BM	S : 000431	~
		L : 301566	~
	F8BE	S : 100296	~
		L : 400883	~
	F8BEM	S : 200153	~
		L : 500766	~
	F9.9BM	S : 009917	~
		L : 307732	~
	F9.9BE	S : 101360	~
		L : 401919	~
	F9.9BEM	S : 200346	~
		L : 500424	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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	INDEX NUMERIQUE	

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	INDEX NUMERIQUE	

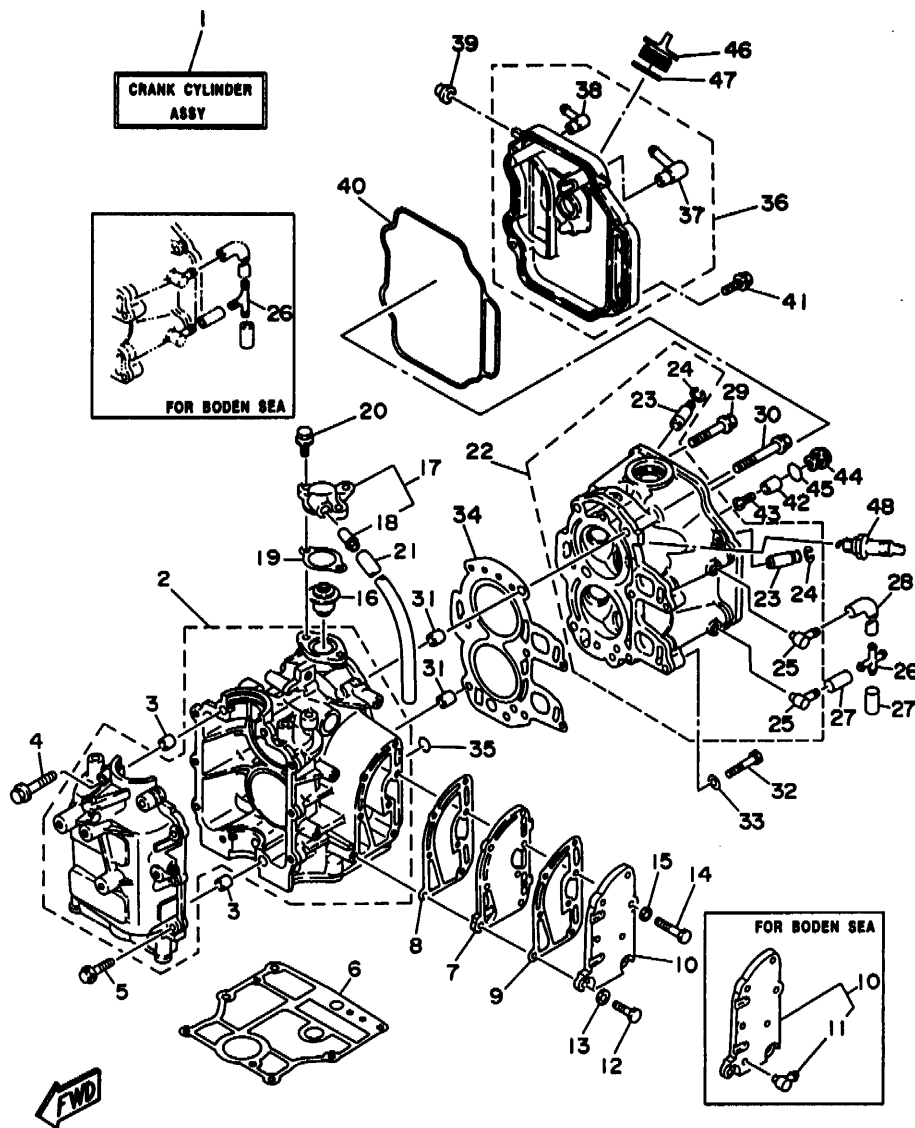


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0090-33-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 5, 7 ~ 47, FIG. 2, REF.NO. 1 ~ 12, FIG. 3, REF.NO. 1 ~ 16)	1	
2	6G8-15100-05-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99510-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
4	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
5	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
6	6G8-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1	
7	6G8-41111-02-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
8	6G8-41112-02	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
9	6G8-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
10	6G8-41113-10-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR STD
	6G8-41113-02-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR FOR BODEN SEA
11	676-11372-00	NIPPLE, HOSE .RACCORD, TUYAU	1	FOR BODEN SEA
12	97095-06025	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06030	BOLT BOULON	5	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	
16	6G8-12411-02	THERMOSTAT THERMOSTAT	1	
17	6G8-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
18	6E5-24377-00	PIPE, JOINT 3 .DURITE, RACCORDEMENT 3	1	
19	6G8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
21	90445-11M66	HOSE DURITE	1	
22	6G8-11111-03-94	HEAD, CYLINDER 1 CULASSE	1	
23	6G8-11133-10	GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	4	
24	93450-09M01	CIRCLIP .CIRCLIP	4	
25	676-11372-00	NIPPLE, HOSE .RACCORD, TUYAU	2	

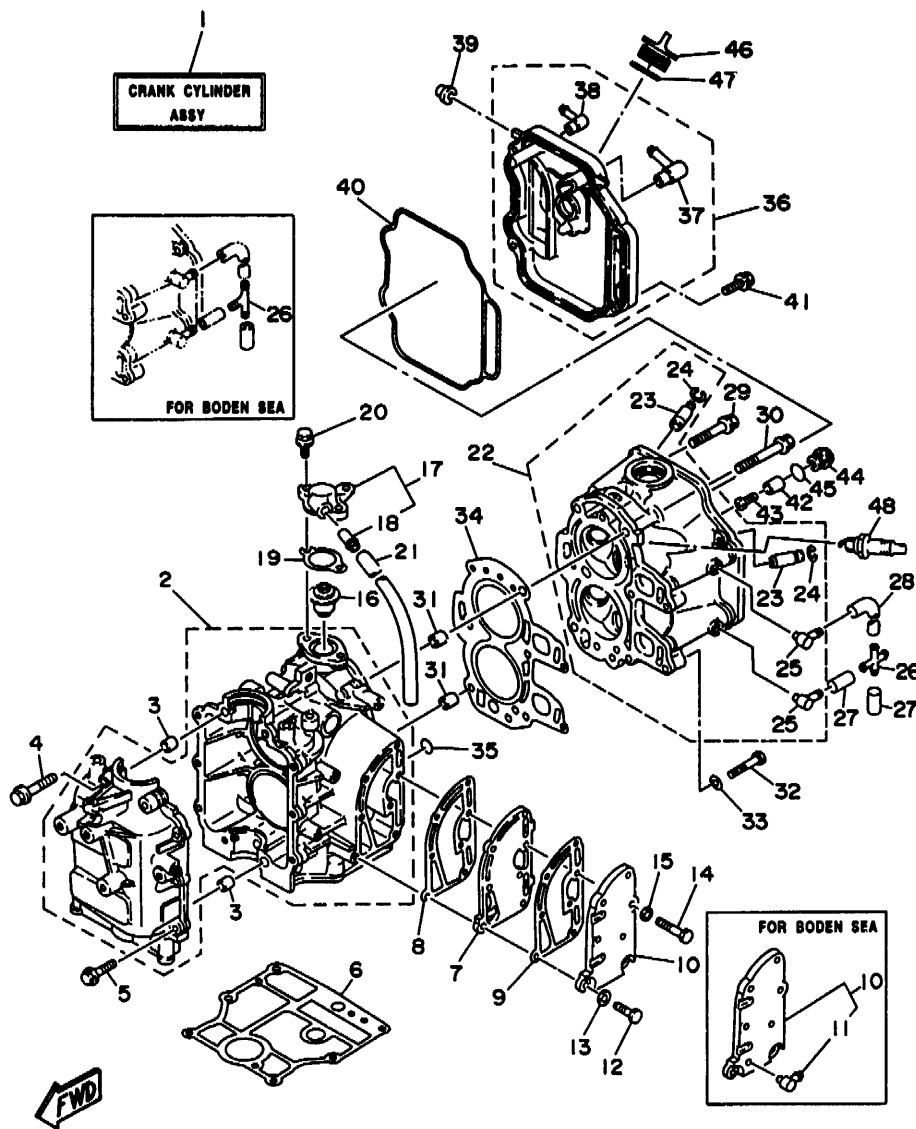


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	669-24379-00	PIPE, JOINT 4	1	UR STD
	688-24378-00	DURITE, RACCORDEMENT 4	1	UR FOR BODEN SEA
27	90445-09078	HOSE	2	
28	668-12481-01	DURITE	1	
29	90105-08M37	PIPE 1	1	
30	90105-08M36	DURITE 1	3	
31	99510-10114	BOLT, WASHER BASED	3	
32	97014-06035	BOULON, AVEC RONDELLE	3	
33	92990-06600	BOULON, AVEC RONDELLE	2	
34	668-11181-A1	PIN, DOWEL	2	
35	93210-11M59	GOUJON, D'ASSEMBLAGE	2	
36	668-11191-01-94	BOLT	2	
37	668-15373-00	BOULON	2	
38	676-11372-00	WASHER, PLATE	2	
39	668-81336-00	RONDELLE, PLATE	1	
40	668-11356-00	GASKET, CYLINDER HEAD 1	1	
41	97595-06520	JOINT, DE CULASSE 1	1	
42	668-11325-00	O-RING	1	
43	98580-05525	JOINT TORIQUE	1	
44	668-11197-00	COVER, CYLINDER HEAD 1	1	
45	93210-13M63	COUVERCLE, CULASSE 1	1	
46	668-15363-00	PIPE, BREATHER	1	
47	93210-25070	DURITE DE RENIFLARD	1	
48	94701-00282	NIPPLE, HOSE	1	
	94701-00300	RACCORD, TUYAU	2	
		GROMMET	2	
		OEUillet CAOUTCHOUC	1	
		SEAL, CYLINDER 2	1	
		JOINT, SPY CYLINDRE	4	
		BOLT, WITH WASHER	1	
		VIS HEXAGONAL	1	
		ANODE	1	
		ANODE	1	
		SCREW, PAN HEAD	1	
		VIS	1	
		PLUG, BLIND	1	
		PLOT, BORGNE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		PLUG, OIL	1	
		PLOT, HUILE	1	
		O-RING	1	
		JOINT TORIQUE	2	UR F9.9B
		PLUG, SPARK (NGK CR6HS)	2	UR F8B
		BOUGIE (NGK CR6HS)		
		PLUG, SPARK (NGK CR5HS)		
		BOUGIE (NGK CR5HS)		

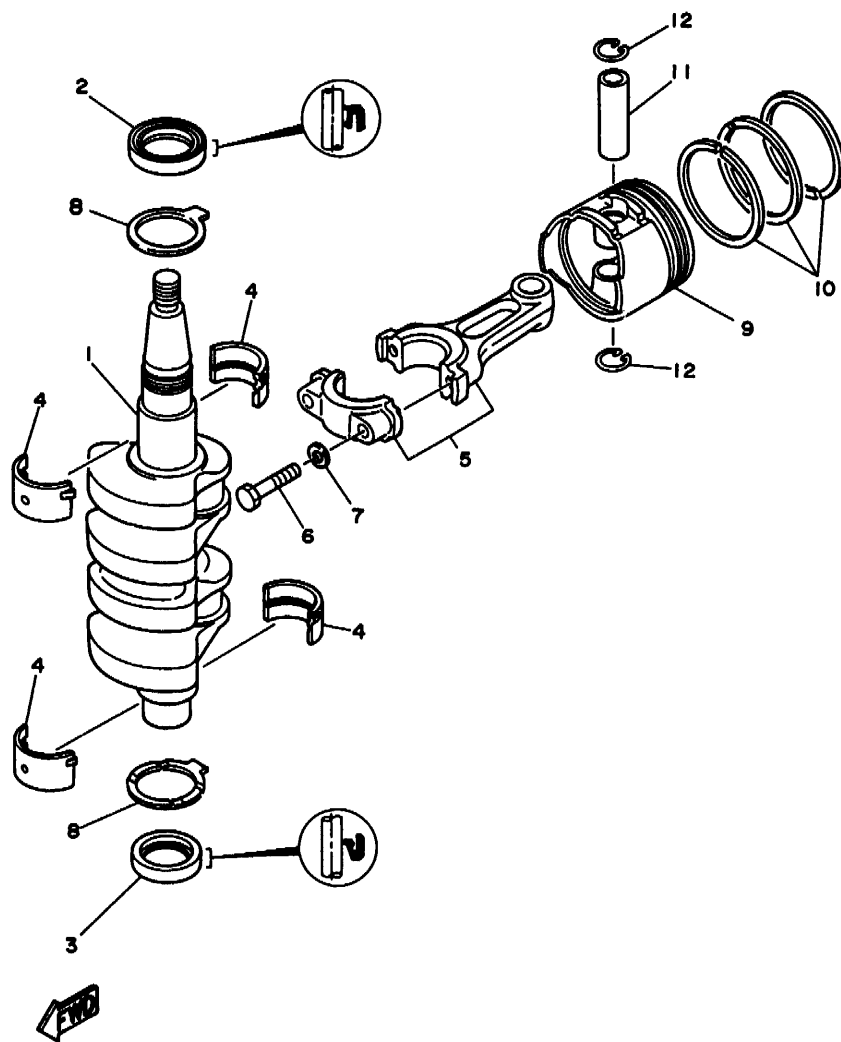


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	668-11411-04	CRANKSHAFT	1	
2	93102-30M22	VILEBREQUIN COMPLET	1	
3	93101-25M24	OIL SEAL	1	
4	668-11416-00	JOINT SPY	1	
	668-11416-10	PLANE BEARING, CRANKSHAFT 1	4	UR BROWN
	668-11416-20	COUSSINET DE VILEBREQUIN	4	UR BLACK
	668-11416-00	PLANE BEARING, CRANKSHAFT 1	4	UR BLUE
	668-11416-10	COUSSINET DE VILEBREQUIN	4	
5	668-11650-03	CONNECTING ROD ASSY	2	
6	668-11654-00	BIELLE COMPLETE	2	
7	90201-06M00	BOLT, CONNECTING ROD	4	
8	668-11426-00	BOULON, BIELLE	4	
9	668-11631-03-96	WASHER, PLATE	4	
	668-11631-03-96	RONDELLE, PLATE	4	
	668-11426-00	PLANE BEARING, CRANKSHAFT 1	2	
	668-11426-00	COUSSINET, VILEBREQUIN 1	2	
	668-11631-03-96	PISTON (STD)	2	
	668-11635-03	PISTON (STD)	2	AP
	668-11635-03	PISTON (0.25MM O/S)	2	AP
	668-11636-03	PISTON (0.25MM O/S)	2	AP
	668-11636-03	PISTON (0.50MM O/S)	2	AP
10	668-11610-02	PISTON RING SET (STD)	2	
	668-11610-12	JEU DE SEGMENTS (STD)	2	AP
	668-11610-12	PISTON RING SET (0.25MM O/S)	2	AP
	668-11610-22	JEU DE SEGMENTS (0.25MM O/S)	2	AP
	668-11610-22	PISTON RING SET (0.50MM O/S)	2	AP
	668-11610-22	JEU DE SEGMENTS (0.50MM O/S)	2	AP
11	634-11633-00	PIN, PISTON	2	
	634-11633-00	AXE, PISTON	2	
12	93450-15023	CIRCLIP	4	
	93450-15023	CIRCLIP	4	



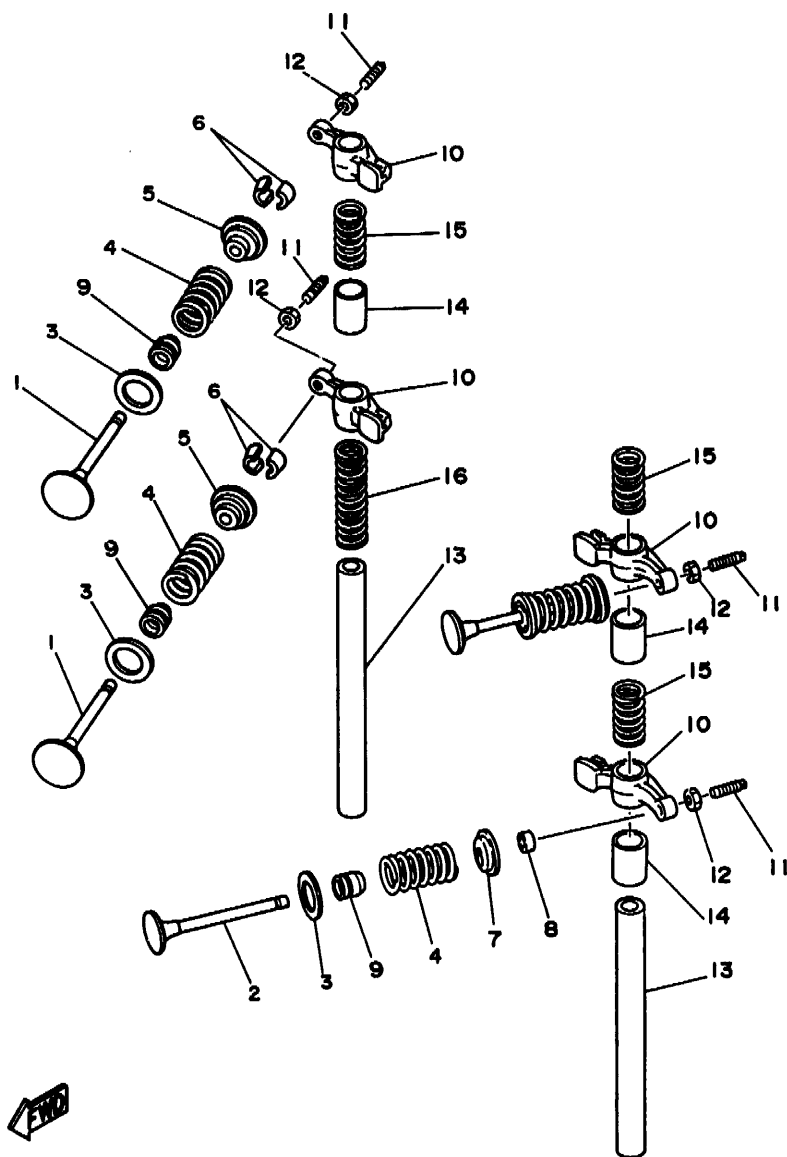


FIG. 3 VALVE

SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	2	
2	6G8-12121-01	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	2	
3	6G8-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	4	
4	6G8-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	4	
5	6G8-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	4	
7	6G8-12117-10	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
8	6G8-12153-00	LIFTER, VALVE LEVE-SOUPAPE	2	
9	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	4	
10	6G8-12151-00	ARM, VALVE ROCKER CULBUTEUR	4	
11	6G8-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	4	
12	6G8-12158-00	NUT, LOCK CONTRE-ECROU	4	
13	6G8-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	2	
14	90387-13M56	COLLAR COLLERETTE	3	
15	90501-12M40	SPRING, COMPRESSION RESSORT, COMPRESSION	3	
16	90501-12M41	SPRING, COMPRESSION RESSORT, COMPRESSION	1	

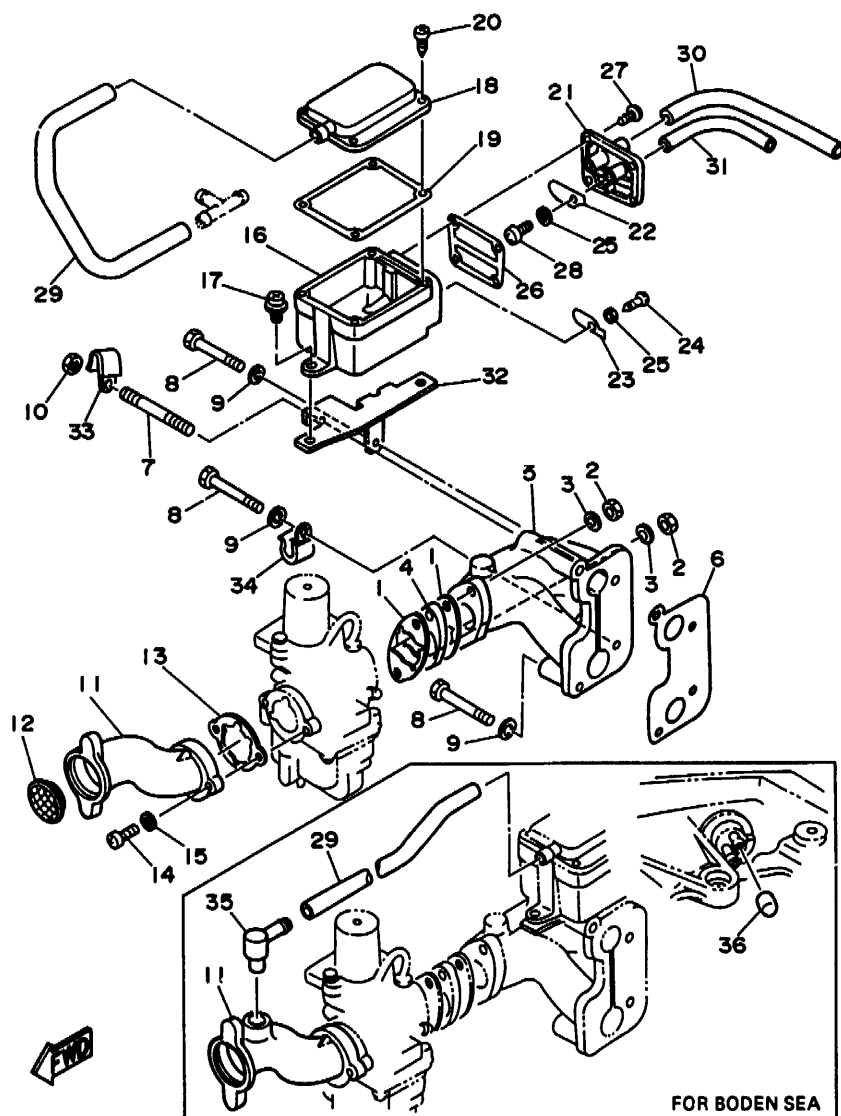


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-13646-A0	GASKET, MANIFOLD 2	2	
2	95380-06700	JOINT, TUBULURE 2	2	
3	92990-06600	NUT	2	
4	6G8-13647-00	ECROU	2	
5	6G8-13641-01-94	WASHER, PLATE	1	
6	6G8-13645-00	RONDELLE, PLATE	1	
7	90116-06M15	GASKET, MANIFOLD 3	1	
8	97095-06045	JOINT, TUBULURE 3	1	
9	92990-06600	MANIFOLD 1	1	
10	95380-06700	TUBULURE 1	1	
11	6G8-14479-02-94	GASKET, MANIFOLD 1	1	
12	6G8-14478-00	JOINT, TUBULURE 1	1	
13	6G8-14198-A0	BOLT, STUD	1	
14	98580-05016	GOUJON	1	
15	92990-05600	BOLT	3	
16	6G8-15358-00	BOULON	3	
17	90159-06M05	WASHER, PLATE	1	
18	6G8-15368-00-94	RONDELLE, PLATE	1	
19	6G8-15369-00	NUT	1	
20	97780-40112	ECROU	1	
21	6G8-15371-00-94	FUNNEL	1	UR STD
22	6G8-15346-00	AILLE	1	UR FOR BODEN SEA
23	6G8-15347-00	FUNNEL	1	
24	97780-40112	AILLE	1	
25	92990-04200	LOUVER	1	
26	6G8-15374-00	VOLET	1	
27	97780-40112	GASKET	1	
28	97780-40112	JOINT	1	
29	97780-40112	SCREW, PAN HEAD	2	
30	97780-40112	VIS	2	
31	97780-40112	WASHER, PLATE	2	
32	97780-40112	RONDELLE, PLATE	1	
33	97780-40112	SEPARATOR, OIL	1	
34	97780-40112	SEPARATEUR, HUILE	1	
35	97780-40112	SCREW, WITH WASHER	2	
36	97780-40112	VIS, AVEC RONDELLE	1	
37	97780-40112	SEPERATOR, OIL	1	
38	97780-40112	SEPARATEUR, HUILE	1	
39	97780-40112	GASKET, OIL SEAL HOUSING	1	
40	97780-40112	JOINT SPY DE LOGEMENT	1	
41	97780-40112	SCREW, TAPPING	4	
42	97780-40112	VIS, TETE BOMBEE	1	
43	97780-40112	BREATHER	1	
44	97780-40112	RENIFLARD	1	
45	97780-40112	BREATHER 1	1	
46	97780-40112	RENIFLARD 1	1	
47	97780-40112	BREATHER 2	1	
48	97780-40112	RENIFLARD 2	1	
49	97780-40112	SCREW, TAPPING	1	
50	97780-40112	VIS, TETE BOMBEE	1	
51	97780-40112	WASHER, PLAIN	2	
52	97780-40112	RONDELLE, PLATE	1	
53	97780-40112	GASKET, BREATHER	1	
54	97780-40112	JOINT, RENIFLARD	1	
55	97780-40112	SCREW, TAPPING	4	
56	97780-40112	VIS, TETE BOMBEE	1	

B3

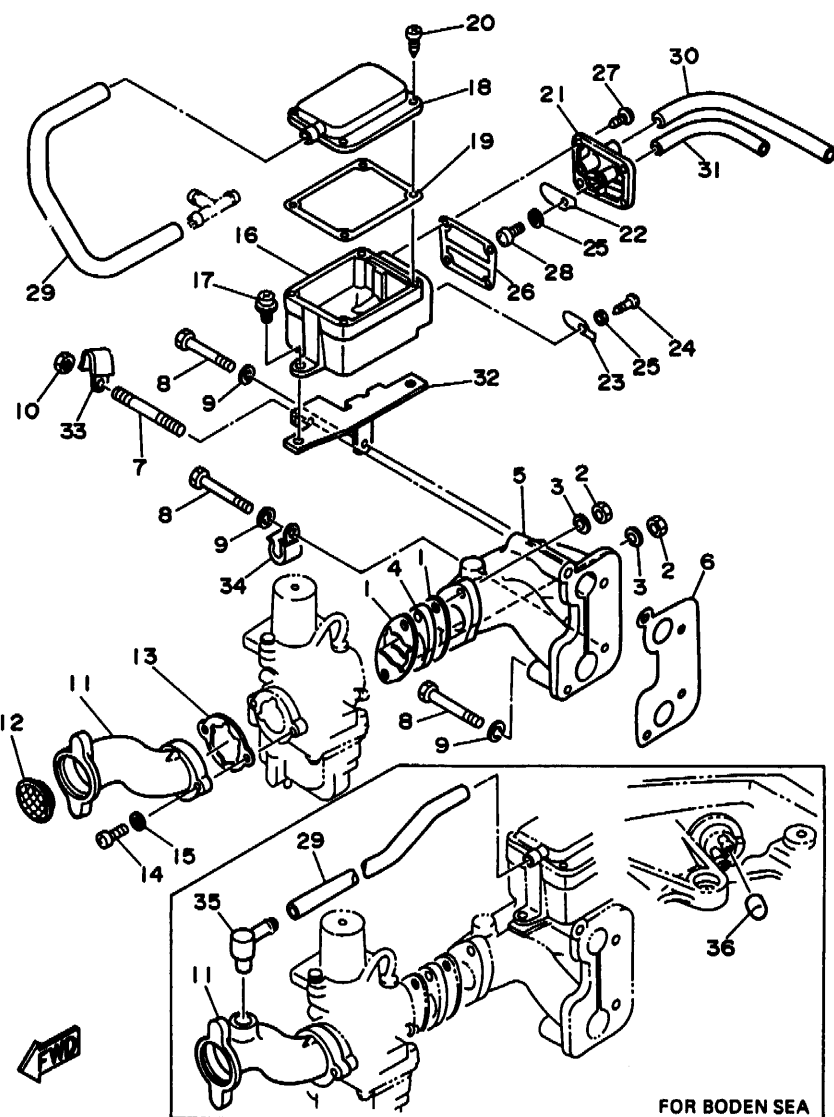


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
29	6G8-15393-00	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR STD
	6G8-15393-10	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR FOR BODEN SEA
30	90445-11M52	HOSE DURITE	1	
31	90445-09078	HOSE DURITE	1	
32	6G8-15376-00	HOLDER, GUIDE SUPPORT, GUIDE	1	
33	90465-08028	CLAMP BRIDE	1	
34	90465-08028	CLAMP BRIDE	1	
35	6G8-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	FOR BODEN SEA
36	6G8-13448-00	CAP CAPUCHON	1	FOR BODEN SEA

B4

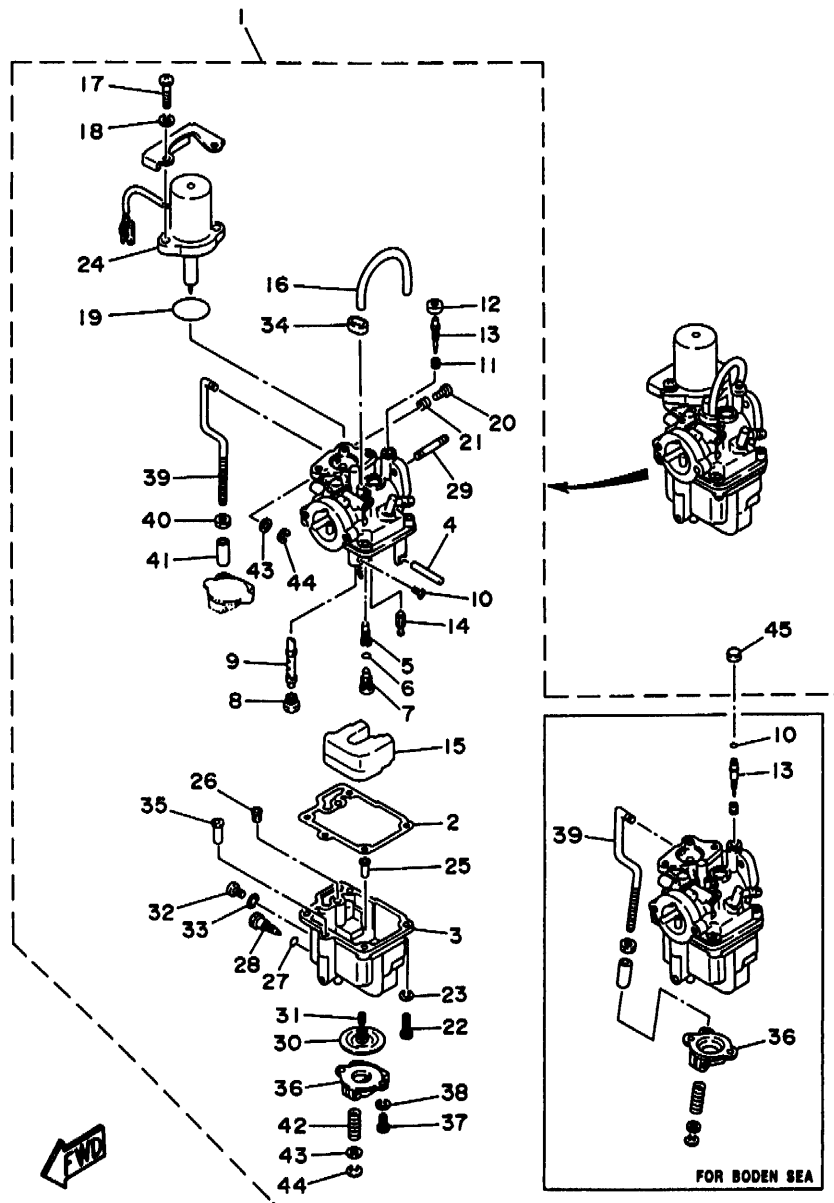


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G9-14301-05	CARBURETOR ASSY 1 (F9.9B)	1	UR STD
	6G9-14301-10	CARBURATEUR COMPLET 1 (F9.9B)		
	6G9-14301-10	CARBURETOR ASSY 1 (F9.9B)	1	UR FOR BODEN SEA
	6J6-14301-06	CARBURATEUR COMPLET 1 (F9.9B)		
	6J6-14301-06	CARBURETOR ASSY 1 (F8B)	1	UR STD
	6J7-14301-10	CARBURATEUR COMPLET 1 (F8B)		
	6J7-14301-10	CARBURETOR ASSY 1 (F8B)	1	UR FOR BODEN SEA
	6J7-14301-10	CARBURATEUR COMPLET 1 (F8B)		
2	6G8-14384-01	.GASKET, FLOAT CHAMBER	1	
3	6G8-14381-02	.JOINT, CUVE DE FLOTTEUR	1	
4	647-14386-10	.BODY, FLOAT CHAMBER	1	
4	647-14386-10	.CORPS, CUVE DE FLOTTEUR	1	
5	647-14386-10	.PIN, FLOAT	1	
5	6G8-14342-24	.AXE, FLOTTEUR	1	
5	6G8-14342-24	.JET, PILOT (# 48)	1	
6	654-14198-00	.GICLEUR, RALENTI (# 48)	1	
6	654-14198-00	.GASKET	1	
6	654-14198-00	.JOINT	1	
7	6G8-14345-00	.PLUG, MAIN NOZZLE	1	
8	648-14343-43	.PLOT, GICLEUR PRINCIPAL	1	UR STD
8	648-14343-43	.JET, MAIN (# 86)	1	
8	648-14343-41	.GICLEUR, PRINCIPAL (# 86)	1	UR FOR BODEN SEA
8	648-14343-41	.JET, MAIN (# 82)	1	
8	648-14343-41	.GICLEUR, PRINCIPAL (# 82)	1	
9	6G8-14341-20	.NOZZLE, MAIN	1	UR STD
9	6G8-14341-20	.PUITS D'AIGUILLE	1	
9	6G8-14341-30	.NOZZLE, MAIN	1	UR FOR BODEN SEA
9	6G8-14341-30	.PUITS D'AIGUILLE	1	
10	6G8-14216-00	.SCREW	1	UR STD
10	5H0-14397-00	.VIS	1	UR FOR BODEN SEA
10	5H0-14397-00	.O-RING	1	
11	647-14334-00	.JOINT TORIQUE	1	
11	647-14334-00	.SPRING	1	
11	647-14334-00	.RESSORT	1	
12	6G8-14997-00	.SEAL	1	STD
12	6G8-14997-00	.DURITE	1	
13	6G8-14323-00	.SCREW, AIR ADJUSTING	1	UR STD
13	6G8-14323-10	.VIS DE DOSEUR D'AIR	1	UR FOR BODEN SEA
13	6G8-14323-10	.SCREW, AIR ADJUSTING	1	
13	6G8-14323-10	.VIS DE DOSEUR D'AIR	1	
14	6G8-14392-00	.VALVE, NEEDLE	1	
15	6G8-14385-00	.POINTEAU	1	
15	6G8-14385-00	.FLOAT	1	
15	6G8-14385-00	.FLOTTEUR	1	
16	6G8-14197-01	.PIPE	1	
16	6G8-14197-01	.DURITE	1	
17	97880-06018	.SCREW, PAN HEAD	2	
17	97880-06018	.VIS, TETE TRONCONIQUE	2	
18	92995-06100	.WASHER, SPRING	2	
18	92995-06100	.RONDELLE, GROWER	2	
19	1HV-14147-00	.O-RING	1	
19	1HV-14147-00	.JOINT TORIQUE	1	
20	664-14321-01	.SCREW, THROTTLE	1	
20	664-14321-01	.VIS, ACCELERATEUR	1	
21	646-14212-00	.SPRING, PILOT ADJUSTING	1	
21	646-14212-00	.RESSORT, VIS DE RALENTI	1	

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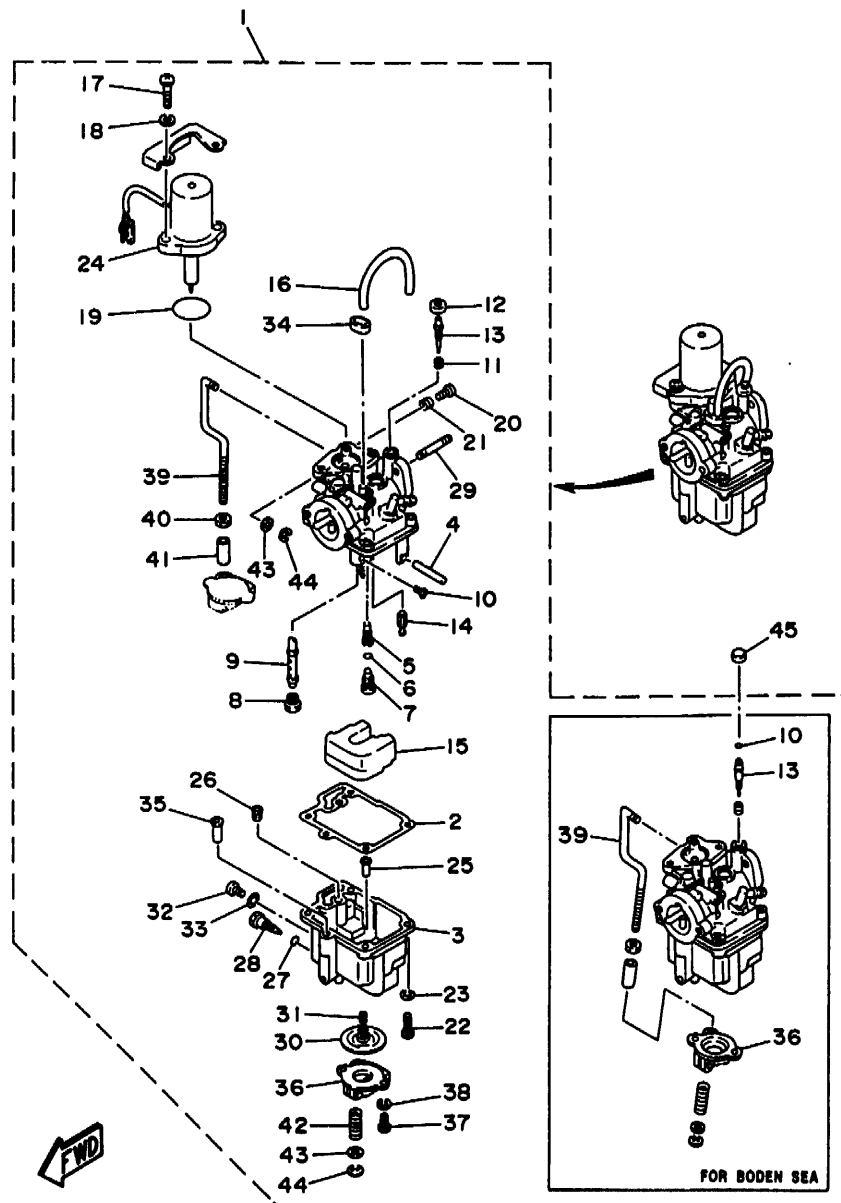


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	98580-04016	.SCREW, PAN HEAD .VIS	4	
23	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
24	6G8-1410A-01	.STARTER SET .JEU DE STATERS	1	
25	6G8-14827-00	.FILTER .FILTRE	1	
26	6A4-14344-30	.JET, STARTER (# 60) .GICLEUR, STARTER (# 60)	1	
27	5Y1-14397-00	.O-RING .JOINT TORIQUE	1	
28	6G8-14383-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
29	90116-06M26	.BOLT, STUD .GOIJON	2	
30	6G8-14368-02	.DIAPHRAGM ASSY 1 .DIAPHRAGME 1	1	
31	6G8-14275-01	.SPRING .RESSORT	1	
32	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
33	646-14198-01	.GASKET .JOINT	1	
34	6G8-14349-00	.PIPE .DURITE	1	
35	6G8-14217-00	.VALVE, CHOKE .CLAPET DE STARTER	1	
36	6G8-14293-03	.COVER 1 .COUVERCLE 1	1	UR STD
	6G8-14293-10	.COVER 1 .COUVERCLE 1	1	UR FOR BODEN SEA
37	98580-04010	.SCREW, PAN HEAD .VIS	2	
38	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
39	6G8-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	UR STD
	6G8-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	UR FOR BODEN SEA
40	98813-03100	.NUT .ECROU	1	
41	6G8-14229-00	.SHAFT, CHOKE .AXE, STARTER	1	
42	6G8-14286-01	.SPRING .RESSORT	1	
43	6G8-14357-00	.WASHER, PLAIN .RONDELLE PLATE	2	
44	389-14137-00	.CLIP .JONC	2	
45	50M-14355-00	PLUG PLOT	1	FOR BODEN SEA

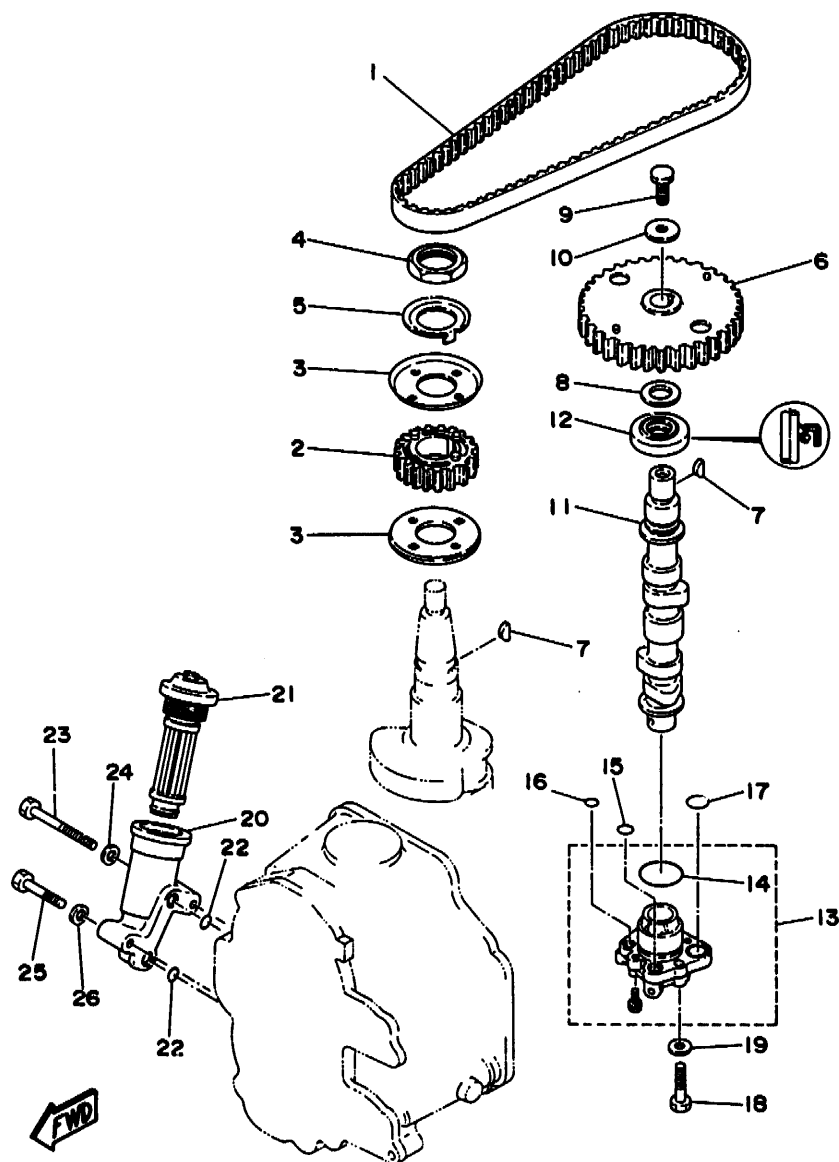


FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	
2	6G8-11536-00-94	GEAR, DRIVE PIGNON SECONDAIRE	1	
3	6G8-11557-00	WASHER 1 RONDELLE 1	2	
4	90170-24M09	NUT ECROU	1	
5	6G8-11587-00	WASHER, LOCK RONDELLE, FREIN	1	
6	6G8-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	
7	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	
8	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	
9	97095-06016	BOLT BOULON	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	6G8-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	
12	93102-18M21	OIL SEAL JOINT SPY	1	
13	6G8-13300-02	OIL PUMP ASSY POMPE A HUILE COMPLET	1	
14	93210-27ME3	O-RING JOINT TORIQUE	1	
15	93210-10M61	O-RING JOINT TORIQUE	1	
16	93210-09M01	O-RING JOINT TORIQUE	1	
17	93210-13M63	O-RING JOINT TORIQUE	2	
18	97095-06025	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	6G8-13442-00-94	HOUSING, OIL FILTER LOGEMENT, FILTRE A HUILE	1	
21	6G8-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	
22	93210-09M01	O-RING JOINT TORIQUE	2	
23	97313-06050	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	97095-06030	BOLT BOULON	1	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

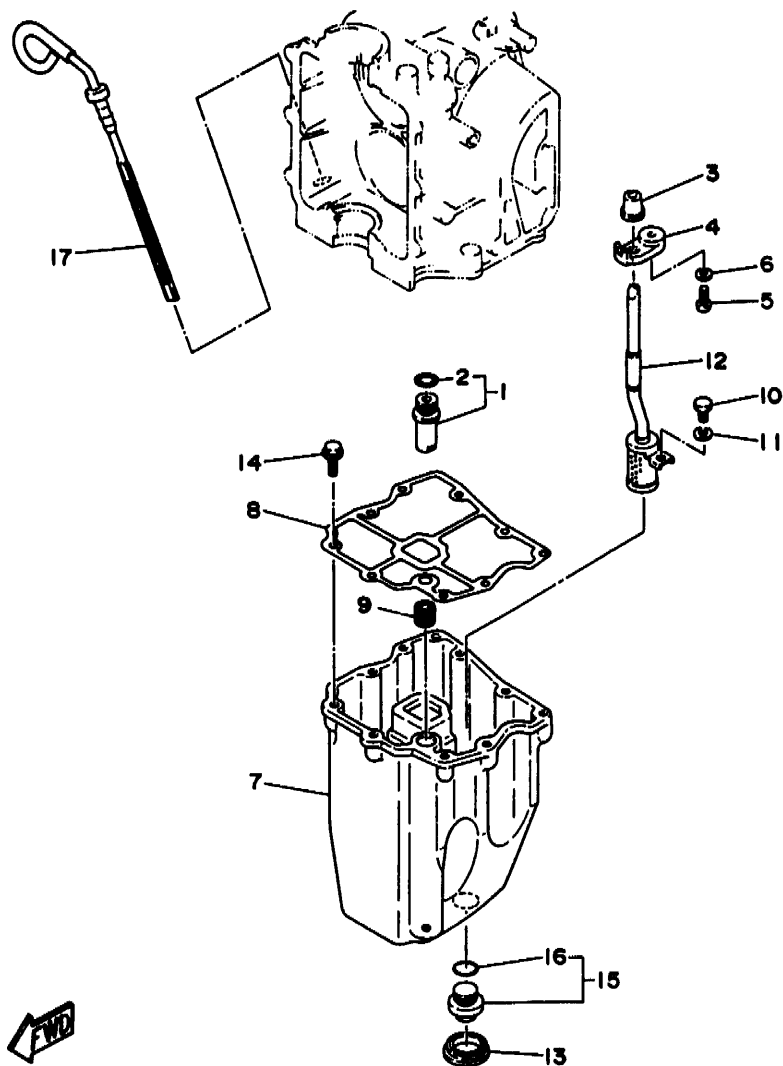


FIG. 7 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11575-00	RELIEF VALVE ASS'Y SOUPAPE DE RENTREE D'AIR	1	
2	93210-12M62	.O-RING	1	
3	6G8-15379-00	SEAL, CRANI:CASE	1	
4	6G8-13487-00	JOINT SPY DE CARTER DE MOTEUR	1	
5	98580-05012	GUIDE, OIL HOSE	1	
6	92990-05600	GUIDE DE DURITE A HUILE	1	
7	6G8-15311-03-0D	SCREW, PAN HEAD	1	
8	6G8-15312-A1	VIS	1	
9	6G8-45127-00	WASHER, PLATE	1	
10	97095-06010	RONDELLE, PLATE	1	
11	92995-06100	OIL PAN	1	
12	6G8-13421-00	VENTILATEUR D'HUILE	1	
13	6G8-15316-00	GASKET, OIL PAN	1	
14	90105-06M33	JOINT DE VENTILATEUR D'HUILE	1	
15	6G8-13471-00	SEAL	1	
16	93210-16M64	JOINT	1	
17	6G8-15362-04	BOLT	1	
		BOULON	1	
		WASHER, SPRING	1	
		RONDELLE, GROWER	1	
		STRAINER 2	1	
		FILTRE 2	1	
		DAMPER, ENGINE MOUNT 1	1	
		AMORTISSEUR DE SUPPORT	1	
		BOLT, WASHER BASED	9	
		BOULON, AVEC RONDELLE	1	
		PLUG, DRAIN	1	
		PLOT, VIDANGE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		PLUG, OIL LEVEL	1	
		PLOT, NIVEAU D'HUILE	1	

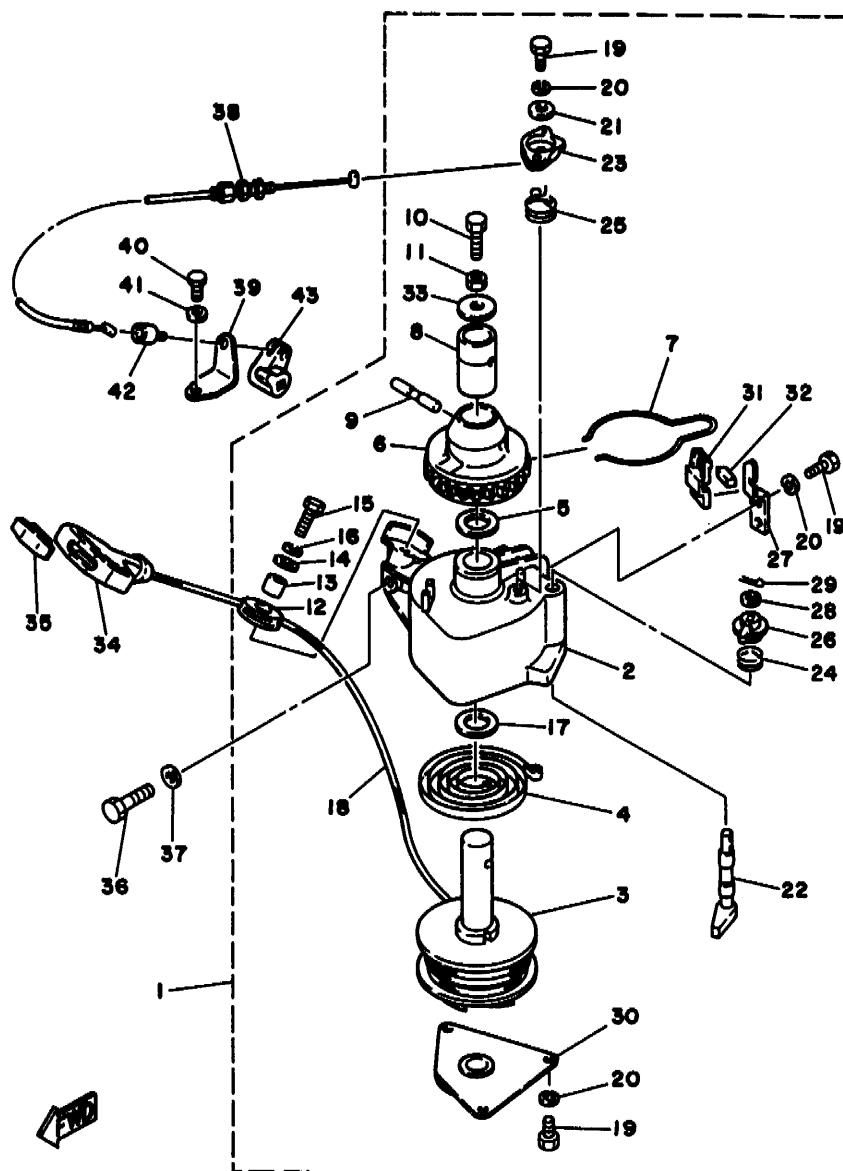


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-15710-10	STARTER ASSY DEMARREUR COMPLET	1	
2	6G8-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6G8-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
5	6G8-15719-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
6	6G8-15723-00	.PULLEY, STARTER .POULIE DE DEMARREUR	1	
7	6G8-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEMENT	1	
8	6G8-15754-00	.BUSH 2 .BAGUE 2	1	
9	6G8-15727-00	.PIN .AXE	1	
10	6G8-15768-00	.BOLT .BOULON	1	
11	95304-08700	.NUT .ECROU	1	
12	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
13	6F5-15753-00	.BUSH .CHARBON	1	
14	6F5-15791-00	.WASHER, LOCK .RONDELLE-FREIN	1	
15	97315-06025	.BOLT .BOULON, HEXAGONAL	1	
16	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	1	
17	6G8-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
18	*	.WIRE (L1850) .CABLE (L1850)	1	
19	97013-05012	.BOLT .BOULON	6	
20	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	6	
21	6G8-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
22	6G8-15794-00	.STOPPER .BUTEE	1	
23	6G8-15746-00	.ARM .BRAS	1	
24	6G8-15767-00	.SPRING .RESSORT	1	
25	6G8-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	

\* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.85M.

\* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.85M.



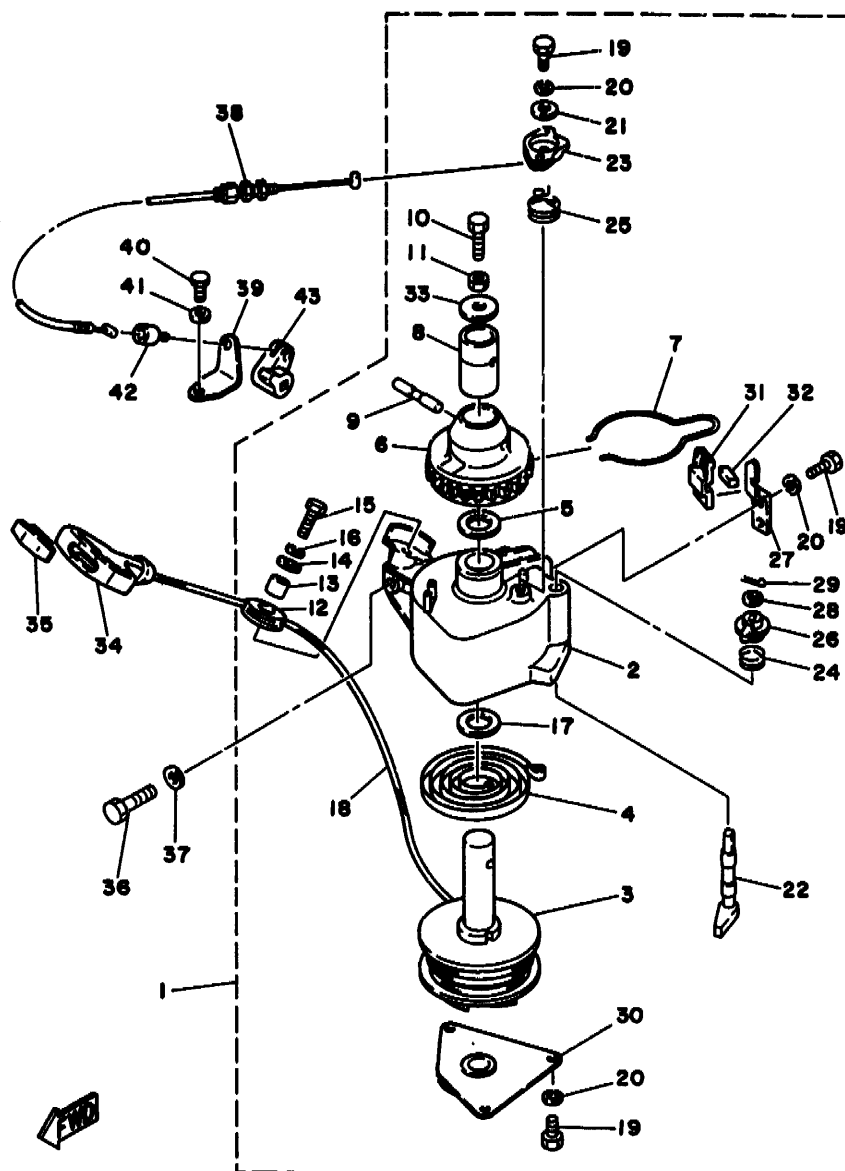


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	668-15747-00	.LINK .BIELLETTTE	1	
27	668-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
28	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	1	
29	91490-16020	.PIN, COTTER .GOUPILLE	1	
30	668-15712-00	.COVER, STARTER CASE .COUVERCLE, CARTER DEMARREUR	1	
31	668-15779-00	.COVER .COUVERCLE	1	
32	668-15789-00	.DAMPER .AMORTISSEUR	1	
33	668-15742-00	.WASHER, DRIVE PAWL .RONDELLE, CLIQUET	1	
34	661-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
35	689-15779-01	COVER COUVERCLE	1	
36	97013-08030	BOLT BOULON	3	
37	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
38	668-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	F88M/F9.98M
39	668-15771-00	STAY 1 SUPPORT 1	1	F88M/F9.98M
40	97095-06012	BOLT BOULON	1	F88M/F9.98M
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	F88M/F9.98M
42	668-15772-00	STAY 2 SUPPORT 2	1	F88M/F9.98M
43	668-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	F88M/F9.98M

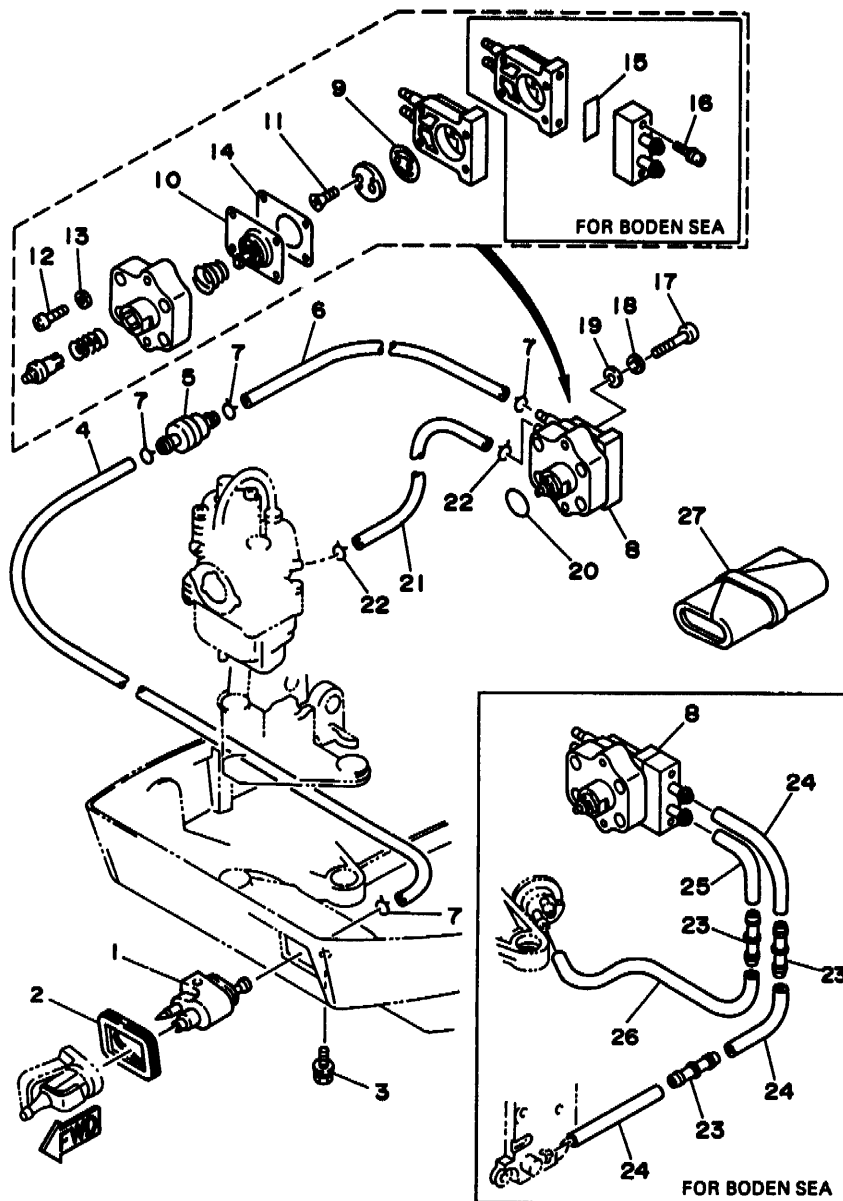


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	6G8-24329-00	DURITE RACCORDEMT. A ESSENCE	1	
3	97595-06520	BOLT, WITH WASHER	1	
4	6G8-24311-00	VIS HEXAGONAL	1	
5	646-24251-02	PIPE, FUEL 1	1	
6	646-24251-02	DURITE A ESSENCE	1	
7	90467-08004	STRAINER 1	1	
8	90445-09078	FILTRE 1	1	
9	90467-08004	HOSE	1	
10	6G8-24410-03	DURITE	4	
11	6G8-24410-E0	CLIP	1	UR STD
12	6G8-24421-00	FUEL PUMP ASSY	1	UR FOR BODEN SEA
13	6G8-24421-00	POMPE A ESSENCE	1	
14	6G8-24411-02	FUEL PUMP ASSY	1	
15	98780-03008	POMPE A ESSENCE	1	
16	98580-04014	.VALVE, CHECK	1	
17	92990-04200	.SOUPAPE, RETENUE	1	
18	6G8-24471-00	.DIAPHRAGM	1	
19	6G8-24329-00	.DIAPHRAGME	1	
20	677-24444-01	.SCREW, FLAT HEAD	2	
21	98580-06025	.VIS A TETE FRAISEE	4	
22	92990-06100	.SCREW, PAN HEAD	4	
23	92990-06600	.VIS	4	
24	93210-20M65	.WASHER, PLAIN	1	
25	90445-093J2	.RONDELLE, PLATE	1	
26	90445-09M00	.DIAPHRAGM	1	
27	676-W2810-01	.DIAPHRAGME	1	
		.SEAL	1	FOR BODEN SEA
		.JOINT	2	FOR BODEN SEA
		.SCREW	2	
		.VIS	2	
		SCREW, PAN HEAD	2	
		VIS	2	
		WASHER, SPRING	2	
		RONDELLE, GROWER	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		HOSE	1	
		DURITE	2	
		CLIP	2	
		JONC	3	FOR BODEN SEA
		PIPE, JOINT 1	3	FOR BODEN SEA
		DURITE 1, RACCORDEMENT	1	FOR BODEN SEA
		HOSE	1	FOR BODEN SEA
		DURITE	1	FOR BODEN SEA
		PIPE 2	1	FOR BODEN SEA
		DURITE 2	1	FOR BODEN SEA
		HOSE	1	FOR BODEN SEA
		DURITE	1	
		TOOL KIT	1	
		TROUSSE A OUTILS		

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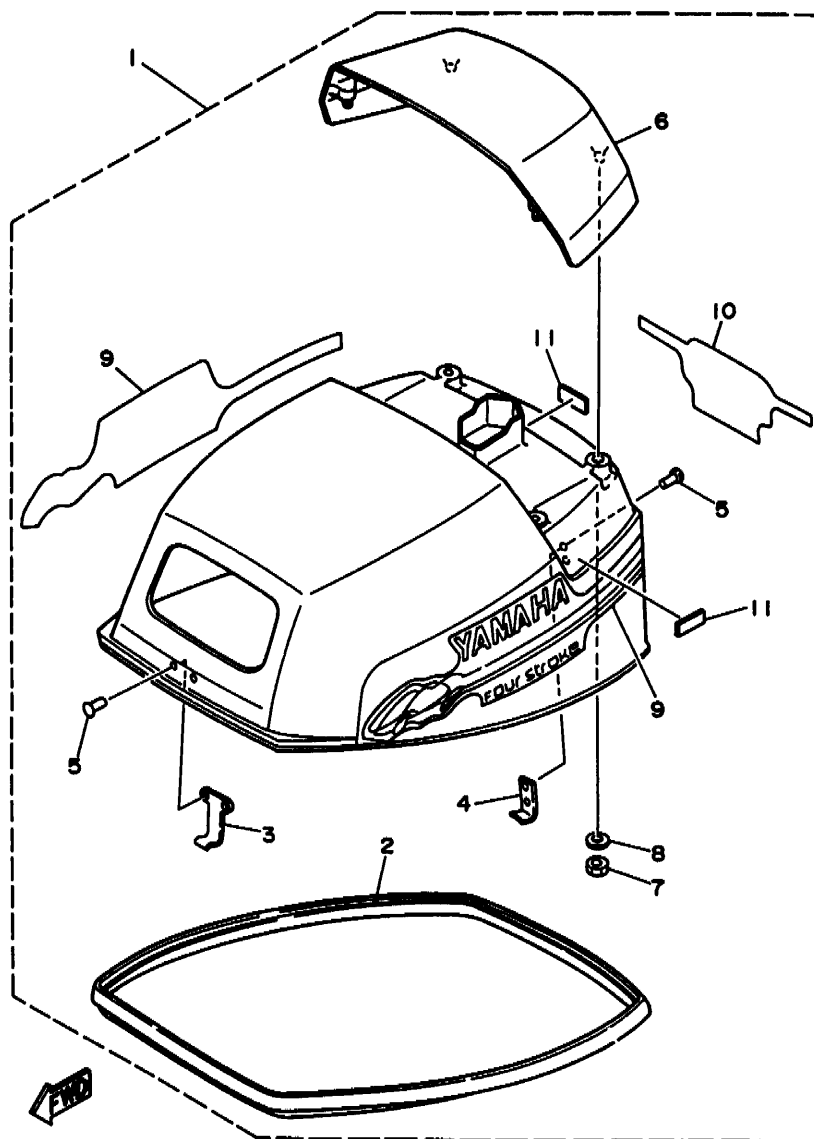


FIG. 10 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G9-42610-14-4D	TOP COWLING ASSY	1	UR F9.9B
	6J7-42610-51-4D	CAPOT (ENS.)		
	6J7-42610-51-4D	TOP COWLING ASSY	1	UR F8B
		CAPOT (ENS.)		
2	6G8-42615-01	.SEAL	1	
		.JOINT		
3	6G8-42651-00	.HOOK	1	
		.CROCHET		
4	6G8-42652-00	.HOOK	1	
		.CROCHET		
5	90266-04M04	.RIVET	4	
		.RIVET		
6	6G8-42613-01-4D	.MOLDING, AIR DUCT	1	
		.MANCHON A AIR		
7	95380-06700	.NUT	4	
		.ECROU		
8	92990-06200	.WASHER, PLAIN	4	
		.RONDELLE, PLATE		
9	6G9-W0070-13	.GRAPHIC SET	1	
		.JEU DIEMBLEMES		
10	6G9-42678-13	.GRAPHIC, REAR	1	UR F9.9B
		.ADHESIF, ARRIERE		
	6J7-42678-51	.GRAPHIC, REAR	1	UR F8B
		.ADHESIF, ARRIERE		
11	6G8-42662-00	.DAMPER	3	
		.AMORTISSEUR		

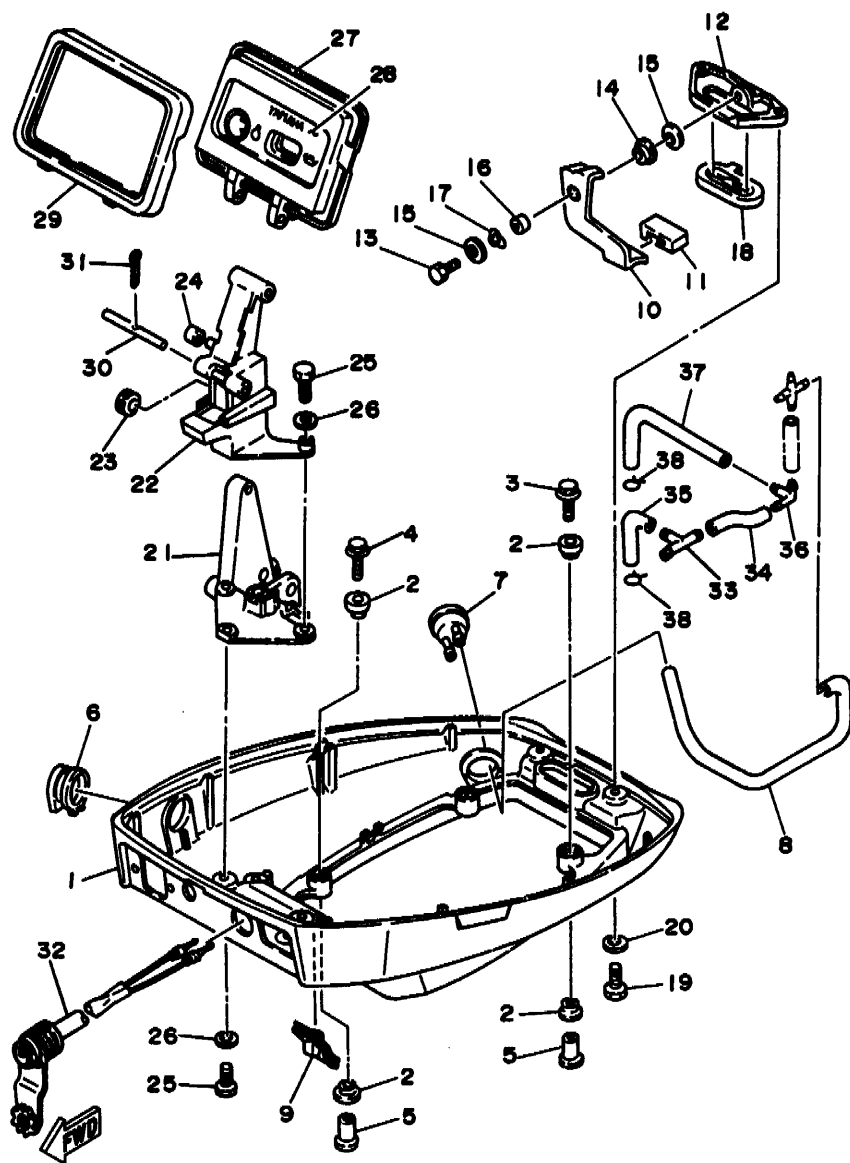


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-09M35	GROMMET PASSE-FIL	8	
3	90119-06M56	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	90119-06M55	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
5	90387-06M15	COLLAR COLLERETTE	4	
6	6G8-42724-00	GROMMET PASSE-FIL	1	M/EM
7	6G8-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
8	90445-09163	HOSE DURITE	1	EXCEPT FOR BODEN SEA
9	6G8-42727-00	GROMMET PASSE-FIL	1	
10	6G8-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
11	6G8-42831-00	BUSHING POULIE	1	
12	6G8-42811-00-94	STAY SUPPORT	1	
13	97095-06016	BOLT BOULON	1	
14	90386-08M49	BUSH DOUILLE	1	
15	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
16	90387-06M72	COLLAR COLLERETTE	1	
17	90206-08M13	WASHER, WAVE RONDELLE, ONDULEE	1	
18	6G8-42748-00	GROMMET PASSE-FIL	1	
19	97095-06016	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	6G8-42738-00-94	PLATE, FITTING ETRIER	1	
22	6G8-42719-00-94	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
23	90480-19031	GROMMET PASSE-FIL	1	
24	90445-05ME6	HOSE DURITE	1	
25	97095-06016	BOLT BOULON	4	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
27	6G8-42614-02	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	F88M/F9.98M
28	6G8-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	F88M/F9.98M

C6

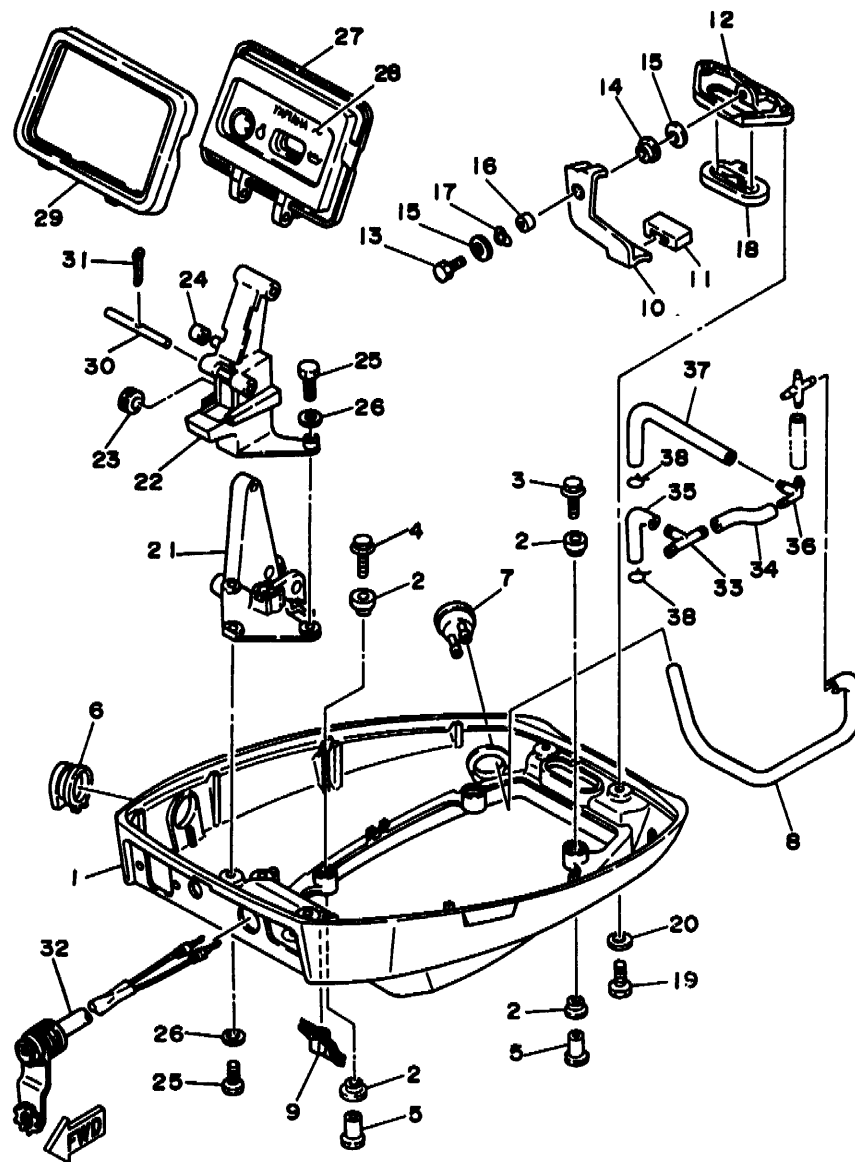


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G8-42629-02	SEAL JOINT	1	
30	6G8-42755-00	HINGE, COWLING	1	
31	91490-16010	PIN, COTTER	1	
32	682-84381-00	2P CONCENT	1	F88M/F9.98M
33	6G8-24379-00	RALLONGE 2 FILS	1	
34	6G8-24379-00	PIPE, JOINT 4	1	
35	90445-10M78	DURITE, RACCORDEMENT 4	1	
36	6G8-12476-00	HOSE	1	
37	6G8-12476-00	DURITE	1	
38	6G8-24378-01	PIPE 6	1	
39	6G8-24378-01	DURITE 6	1	
40	6G8-24378-01	PIPE, JOINT 3	1	
41	6G8-24378-01	DURITE, RACCORDEMENT 3	1	
42	6G8-12485-00	PIPE 5	1	
43	6G8-12485-00	DURITE 5	1	
44	90467-10M04	CLIP	2	
45	90467-10M04	JONG	2	

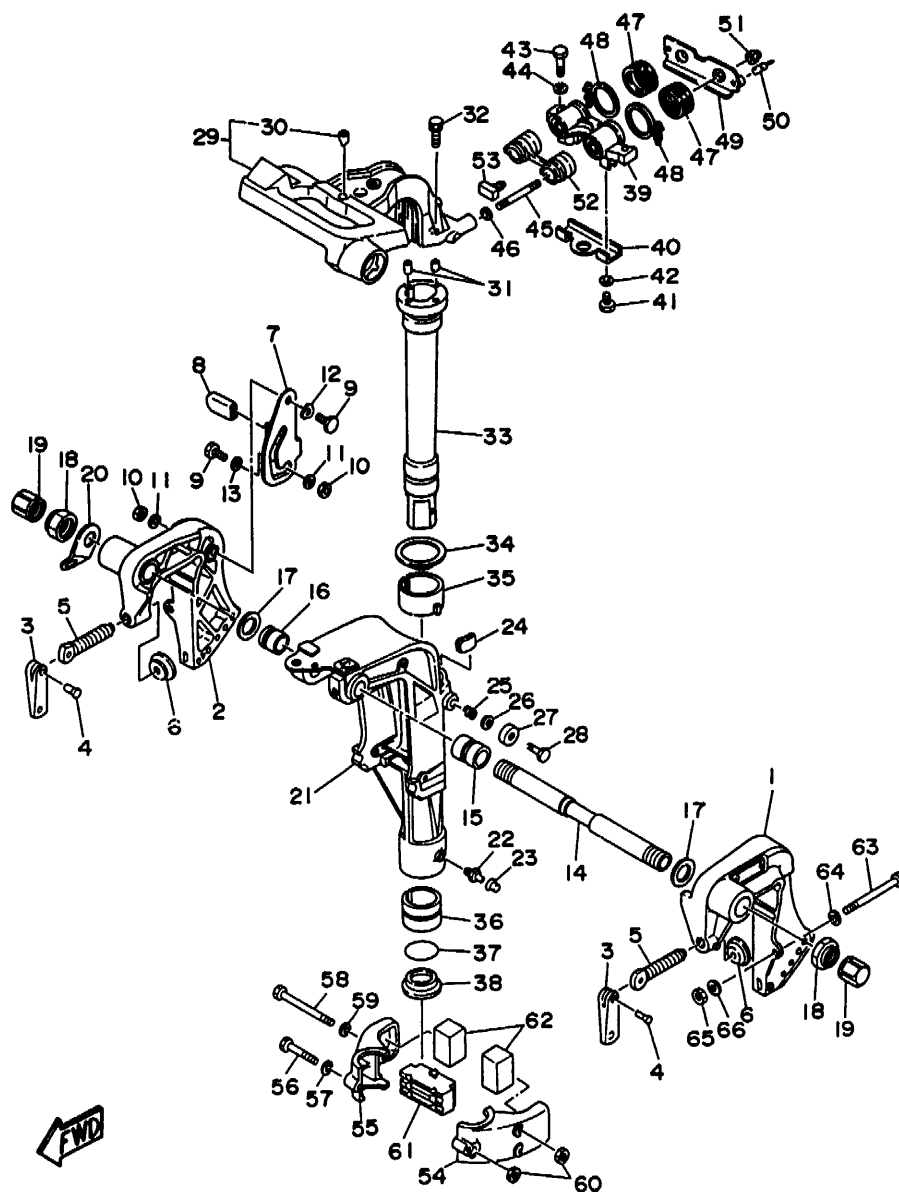


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	6G8-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M01	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6G8-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
8	682-43318-01	COVER CAPUCHON	1	
9	90109-06M25	BOLT BOULON	2	
10	95680-06100	NUT, U ECROU, U	2	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
12	90206-10M15	WASHER, WAVE RONDELLE, ONDULEE	1	
13	682-43339-01	WASHER RONDELLE	1	
14	6G8-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M92	BUSH DOUILLE	1	
16	90386-22M93	BUSH DOUILLE	1	
17	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
18	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
19	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
20	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
21	6G9-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
	6G8-43311-15-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
22	93700-06M03	NIPPLE, GREASE PION	1	
23	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
24	6G8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
25	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
26	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
27	6G8-43373-00	SEAL, DAMPER JOINT	1	

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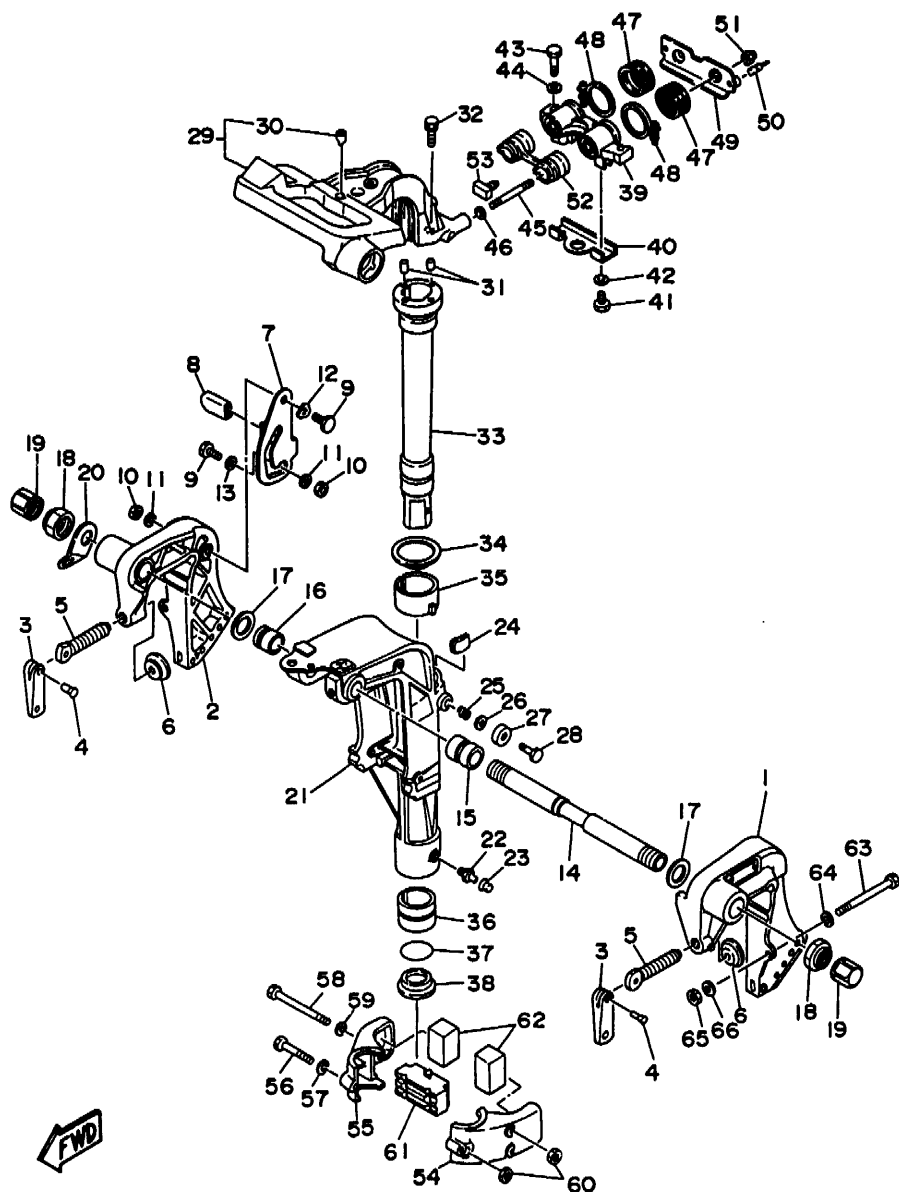


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	97095-06025	BOLT BOULON	1	
29	6G9-42511-01-4D	BRACKET, STEERING CADRE, DIRECTION	1	
30	6G8-42534-00	.PIN, DOWEL .GOUPILE	1	
31	93605-15065	PIN, DOWEL AXE	2	
32	90119-06M06	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
33	6G9-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR SHORT
	6G8-42521-10-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR LONG
34	90209-45M09	WASHER RONDELLE	1	
35	6G8-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
36	90386-37M47	BUSH DOUILLE	1	
37	93210-37M67	O-RING JOINT TORIQUE	1	
38	90386-37M48	BUSH DOUILLE	1	
39	6G8-44517-00-94	MOUNT RUBBER SILENT-BLOC	1	
40	6G8-44526-00	PLATE PLAQUE	1	
41	97095-06012	BOLT BOULON	2	
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
43	97095-08030	BOLT BOULON	2	
44	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
45	90116-08M28	BOLT, STUD GOUJON	2	
46	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
47	6G8-44522-00	SEAL JOINT	2	
48	90460-38M06	CLAMP, HOSE BRIDE, DE DURITE	2	
49	6G8-44518-00	BRACKET COMP. SUPPORT COMPLET	1	
50	6G8-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFÉRIEURE	2	
51	95780-08300	NUT, FLANGE ECROU	2	
52	6G8-44521-00	SEAL JOINT	1	
53	6G8-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
54	6G8-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	

D2

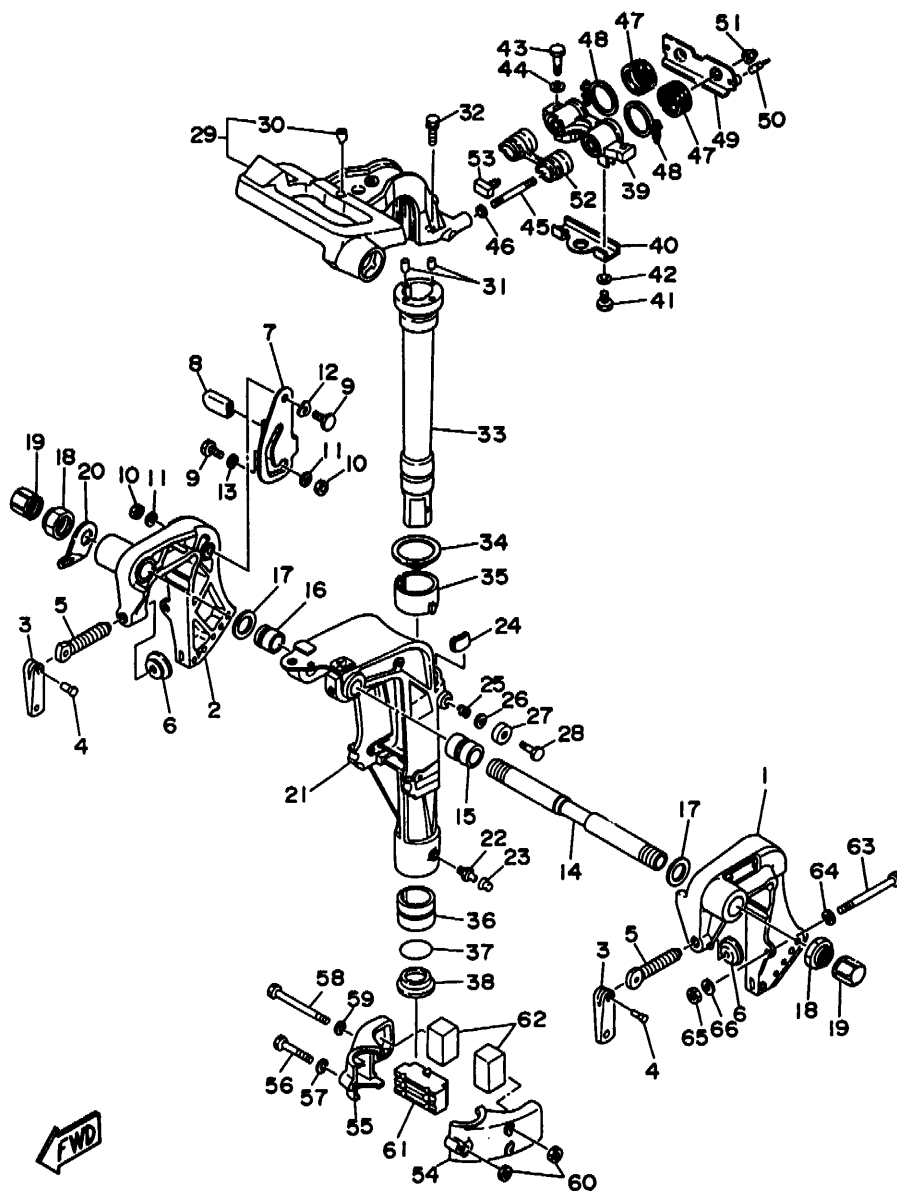


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	6G8-44552-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
56	97095-06045	BOLT BOULON	1	
57	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
58	97095-06095	BOLT BOULON	2	
59	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
60	95380-06700	NUT ECROU	3	
61	6G8-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
62	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	
63	90101-08M88	BOLT BOULON	2 AP	
64	92990-08600	WASHER, PLATE RONDELLE, PLATE	2 AP	
65	95780-08300	NUT, FLANGE ECROU	2 AP	
66	90201-08MA4	WASHER, PLATE RONDELLE, PLATE	2 AP	



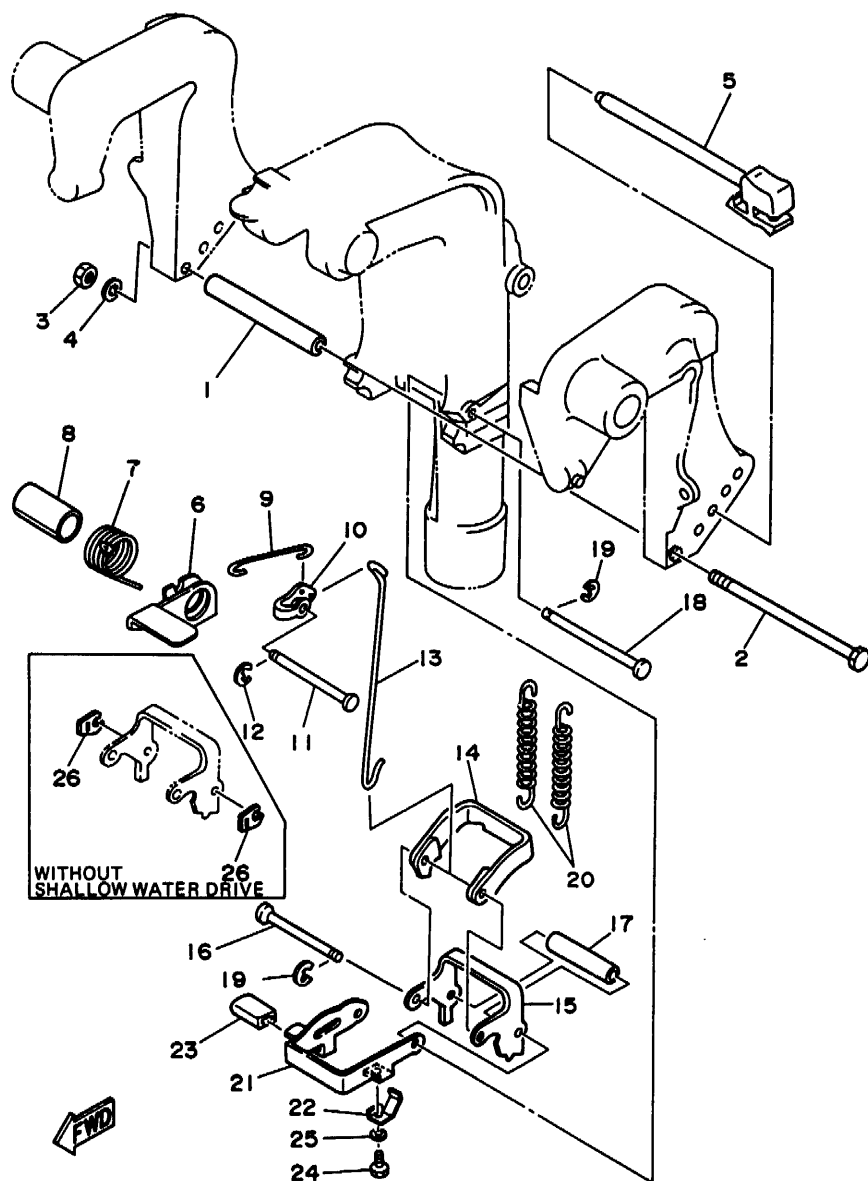


FIG. 13 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90387-06M09	COLLAR COLLERETTE	1	
2	97095-06135	BOLT BOULON	1	
3	95380-06700	NUT ECROU	1	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
5	668-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
6	668-43631-03	LEVER, TILT LEVIER, INCLINAISON	1	
7	90508-18M33	SPRING, TORSION RESSORT, TORSION	1	
8	90386-20M94	BUSH DOUILLE	1	
9	668-43616-00	ROD, TILT LOCK TIGE	1	
10	682-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
11	90249-06M20	PIN GOUPILLE	1	
12	99080-05600	CIRCLIP CIRCLIP	1	
13	668-43617-00	ROD, TILT LOCK TIGE	1	
14	682-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
15	682-43615-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
16	682-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
17	90387-06M20	COLLAR COLLERETTE	1	
18	682-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
19	99080-05600	CIRCLIP CIRCLIP	2	
20	90506-26M01	SPRING, TENSION RESSORT, TENSION	2	
	90506-26M07	SPRING, TENSION RESSORT, TENSION	2	AP FOR DUAL THRUST PROP.
21	669-43681-00	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	SHALLOW WATER DRIVE
22	669-43643-00	SPRING RESSORT	1	SHALLOW WATER DRIVE
23	682-43318-01	COVER CAPUCHON	1	SHALLOW WATER DRIVE
24	97095-06008	BOLT BOULON	1	SHALLOW WATER DRIVE
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	SHALLOW WATER DRIVE
26	682-43673-00	WASHER 1 RONDELLE 1	2	AP WITHOUT SHALLOW WATER DRIVE

D4

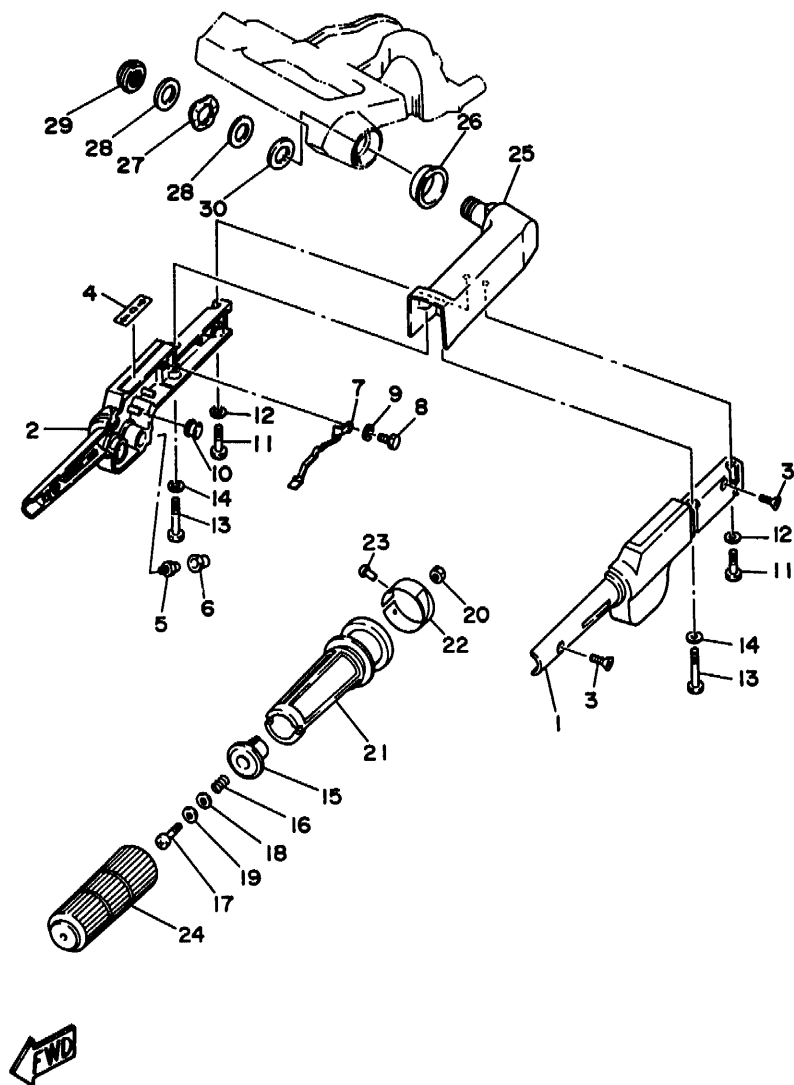


FIG. 14 STEERING (F88M/F88EM/F9.98M/F9.98EM)  
FIG. 14 DIRECTION (F88M/F88EM/F9.98M/F9.98EM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42111-01-4D	HANDLE, STEERING POIGNEE	1	
2	6G8-42112-02-4D	HANDLE, STEERING POIGNEE	1	
3	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
4	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
7	6G8-42147-01	SPRING RESSORT	1	
8	97095-05012	BOLT BOULON	1	
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
10	6H4-42725-00	GROMMET PASSE-FIL	1	
11	97095-06025	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	97095-06040	BOLT BOULON	2	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
15	6G8-42126-01-94	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
16	90501-23M42	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	97880-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
18	90201-06049	WASHER, PLATE RONDELLE, PLATE	1	
19	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	
20	95380-06700	NUT ECROU	1	
21	6G8-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
22	6G8-42137-01	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	UR F9.9B
	6J6-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	UR F8B
23	90269-02M09	RIVET RIVET	1	
24	6G8-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
25	6G8-42113-01-4D	HANDLE, STEERING 3 POIGNEE 3	1	
26	90386-33M56	BUSH DOUILLE	1	
27	90206-20M14	WASHER, WAVE RONDELLE, ONDULEE	1	

D5

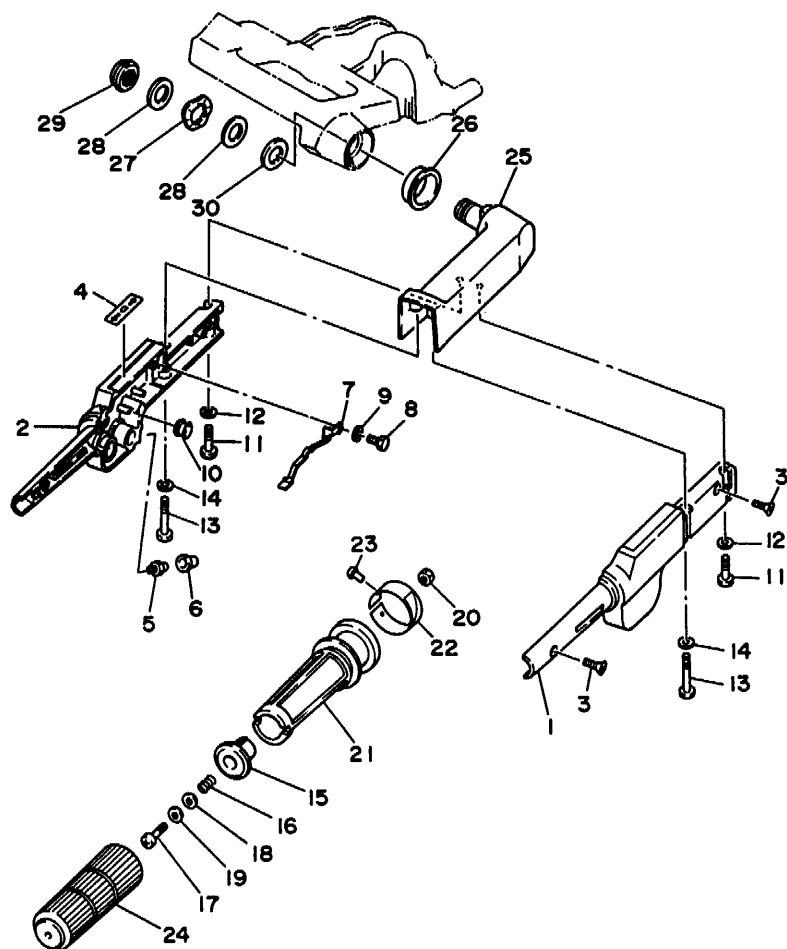


FIG. 14 STEERING (F88M/F88EM/F9.98M/F9.98EM)  
FIG. 14 DIRECTION (F88M/F88EM/F9.98M/F9.98EM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90201-20M00	WASHER, PLATE RONDELLE, PLATE	2	
29	90185-20M03	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
30	90202-20M33	WASHER, PLATE RONDELLE, PLATE	1	

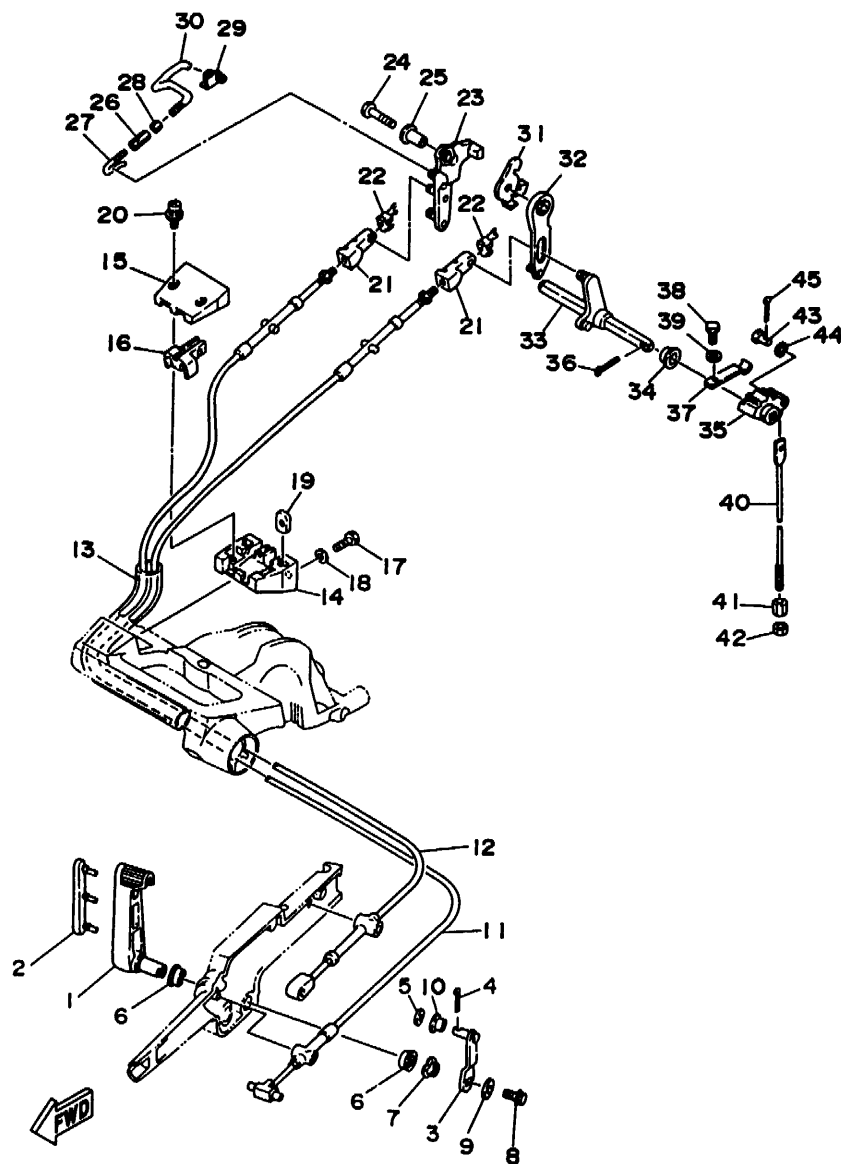


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-44121-00-98	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	M/EM
2	6G8-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	M/EM
3	6G8-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	M/EM
4	91490-16010	PIN, COTTER GOUILLE	1	M/EM
5	92990-05200	WASHER, PLAIN RONDELLE, PLATE	1	M/EM
6	90386-12069	BUSH DOUILLE	2	M/EM
7	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	M/EM
8	97513-06216	BOLT, WITH WASHER VIS HEXAGONAL	1	M/EM
9	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	M/EM
10	90386-05M54	BUSH DOUILLE	1	M/EM
11	6G8-48311-02	CABLE	1	M/EM
	6G8-48311-11	CABLE	1	AP FOR HANDY REMOTE CONTROL
12	6G8-48321-01	CABLE	1	M/EM
	6G8-48321-10	CABLE	1	AP FOR HANDY REMOTE CONTROL
13	90445-24M00	HOSE DURITE	1	M/EM
	90445-20ME5	HOSE DURITE	1	AP FOR HANDY REMOTE CONTROL
14	6G8-41661-00-98	BRACKET SUPPORT	1	
15	6G8-41662-00-98	BRACKET SUPPORT	1	
16	6G8-41663-00	BRACKET 3 SUPPORT 3	1	
17	97095-06016	BOLT BOULON	2	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
19	6G8-41654-00	NUT ECROU	2	
20	90159-05M06	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	M/EM
21	6G8-26363-00	END, CABLE EMBOUT DE CABLE	2	M/EM
22	6G8-26364-00	END, CABLE 2 EMBOUT, DE CABLE	2	
23	6G8-41212-00	ARM, ACCEL. BRAS	1	
24	97095-06030	BOLT BOULON	1	
25	90387-06M58	COLLAR COLLERETTE	1	

D7

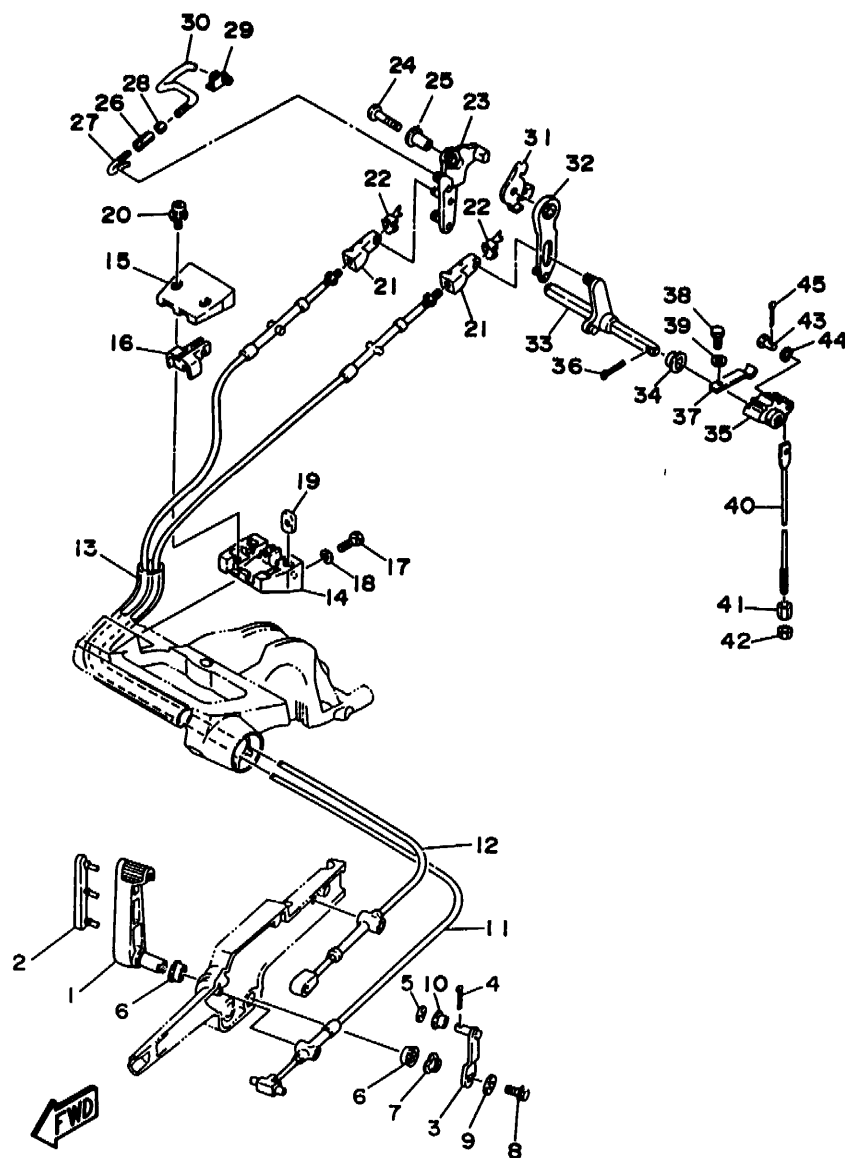


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6G8-41238-01	JOINT, LINK RACCORD	1	
27	6G8-41241-01	ROD, LINK BIELLETTE	1	
28	95303-04600	NUT ECROU	1	
29	6G8-41237-01	JOINT, LINK RACCORD	1	
30	6G8-41242-01	ROD 2 TIGE 2	1	
31	6G8-14493-00	STAY 1 SUPPORT 1	1	UR F9.9B
	6J6-14493-00	STAY 1 SUPPORT 1	1	UR F8B
32	6G8-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
33	6G8-44159-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
34	682-44132-00	BUSHING COUSSINET	1	
35	682-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
36	91490-25020	PIN, COTTER GOUILLE	1	
37	682-44116-01	SPRING RESSORT	1	
38	97095-06014	BOLT BOULON	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	6G9-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
	6G8-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG
41	90170-06015	NUT ECROU	1	
42	95380-06700	NUT ECROU	1	
43	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	
44	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
45	91490-16010	PIN, COTTER GOUILLE	1	

E1

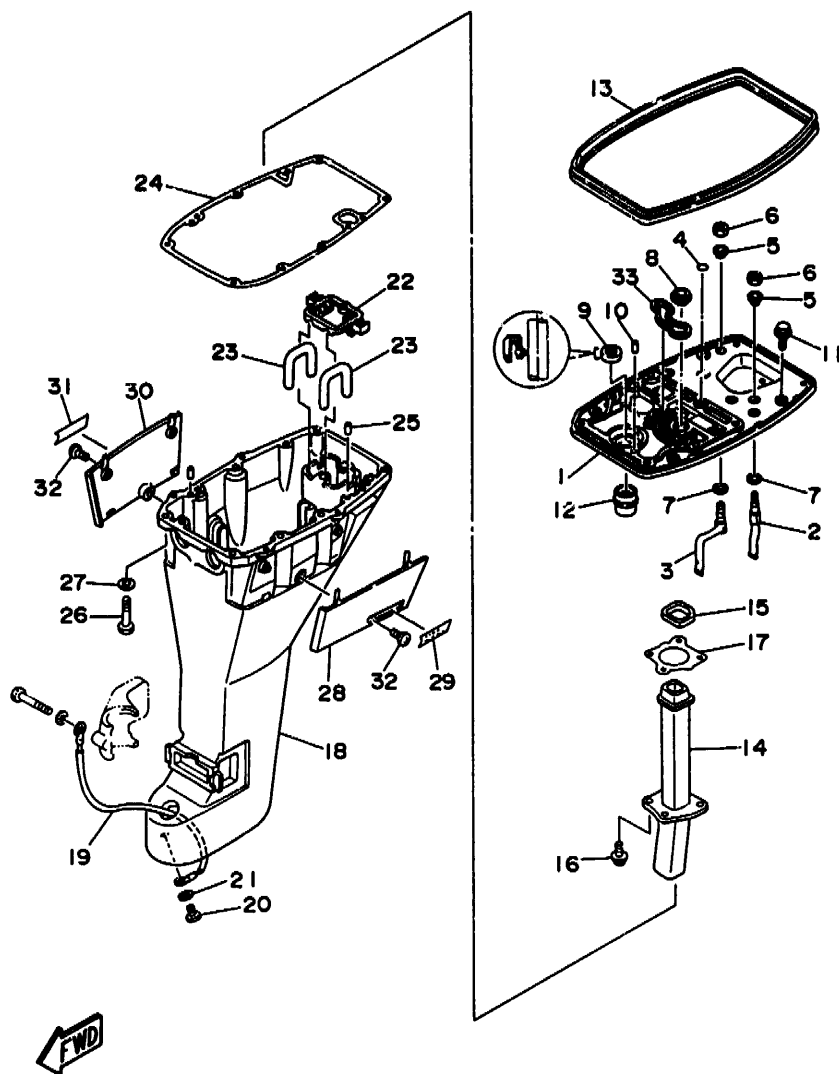


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-41137-04-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
2	6G8-12483-00	PIPE 3	1	
3	6G8-12484-00	DURITE 3	1	
4	93210-08M60	PIPE 4	1	
5	90386-10M70	DURITE 4	1	
6	95380-10700	O-RING	1	
7	90202-10M03	JOINT TORIQUE	1	
8	6G8-44367-00	BUSH	2	
9	93101-13M27	DOUILLE	2	
10	93606-12019	NUT	2	
11	97595-06520	ECROU	2	
12	6G8-45135-00	WASHER, PLATE	2	
13	6G8-42716-00	RONDELLE, PLATE	1	
14	6G8-41131-01	DAMPER, WATER SEAL	1	
15	6G8-41138-00	JOINT TUBE D'EAU	1	
16	90105-06M33	OIL SEAL	1	
17	6G8-41133-A0	JOINT SPY	1	
18	6G9-45111-03-4D	PIN, DOWEL	2	
19	6G8-82149-00	GOUPILLE	2	
20	97095-06012	BOLT, WITH WASHER	2	
21	92990-06600	BOULON, AVEC RONDELLE	1	
22	6G8-45151-10	PIPE	1	
23	6G8-45136-00	TUYAU	1	
24	6G8-45113-A1	RUBBER, SEAL 1	1	
25	93606-12019	JOINT EN CAOUTCHOUC 1	1	
26	97095-08040	MANIFOLD, EXT. 1	1	
27	92990-08600	PIPE D'ECHAPPEMENT	1	
		SEAL, EXT. 1	1	
		JOINT DE GROUPE 1	1	
		BOLT, WASHER BASED	4	
		BOULON, AVEC RONDELLE	1	
		GASKET, EXHAUST MANIFOLD 1	1	
		JOINT, PIPE D'ECHAPPEMENT	1	
		CASING, UPPER FOURREAU	1	UR SHORT
		CASING, UPPER FOURREAU	1	UR LONG
		WIRE, LEAD 3	1	
		FIL 3	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		COVER, UPPER CASING	1	
		CAPUCHON, FOURREAU	1	
		PIPE	2	
		DURITE	2	
		GASKET, UPPER CASING	1	
		JOINT, TUBE D'ARBRE	1	
		PIN, DOWEL	2	
		GOUPILLE	2	
		BOLT	6	
		BOULON	6	
		WASHER, PLATE	6	
		RONDELLE, PLATE	6	

E2

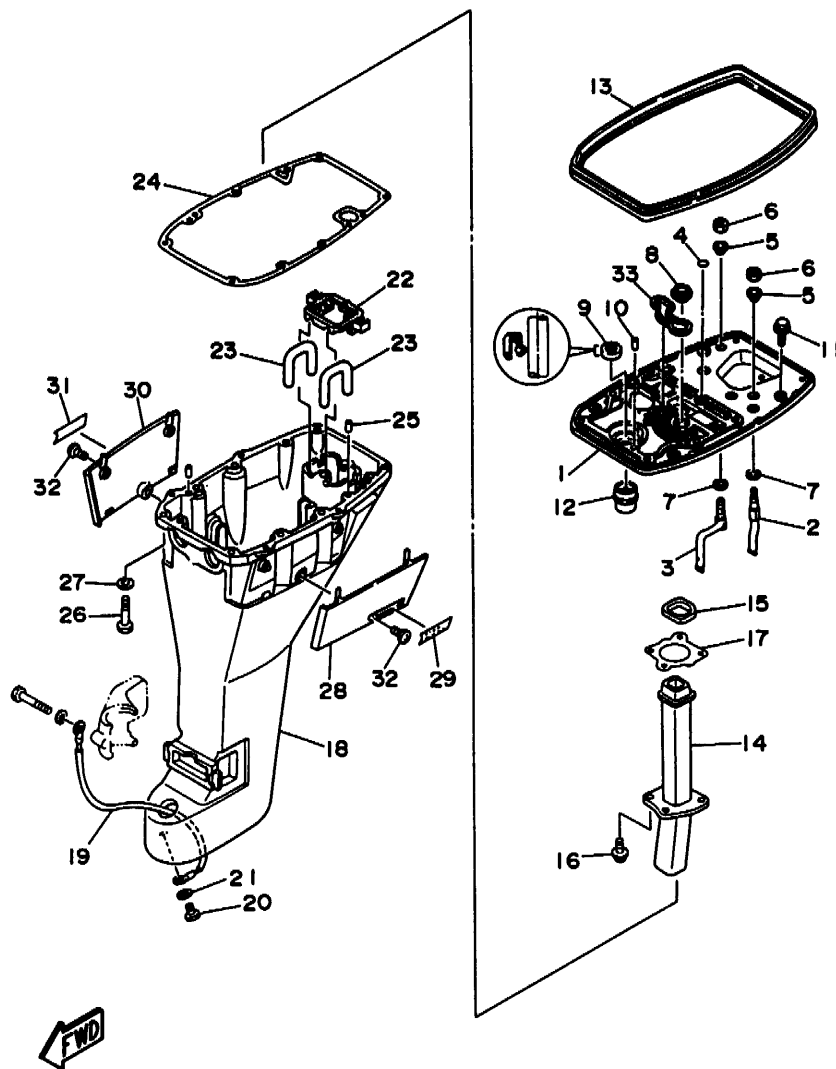


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G8-42741-00-4D	APRON CAPOT LATERAL	1	
29	6G8-42791-00	MARK 1 ETIQUETTE 1	1	
30	6G8-42771-00-4D	APRON CAPOT LATERAL	1	
31	6G8-42792-00	MARK ETIQUETTE	1	
32	90157-06M04	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
33	6G8-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	

E3

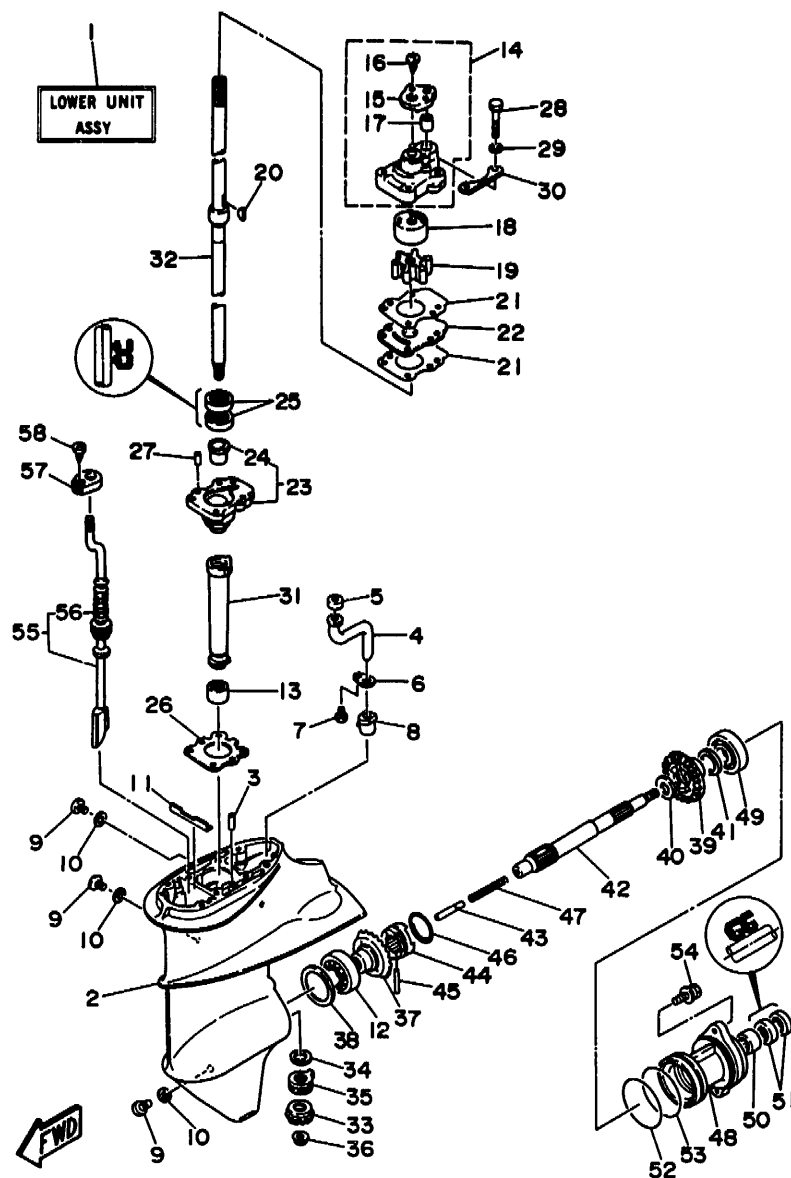


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G9-45300-06-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 58)	1	UR SHORT
	6G9-45300-16-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 58)	1	UR LONG
2	6E8-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93604-08062	PIN, DOWEL CLAVETTE	1	
4	683-44362-01	TUBE, WATER TUBE D'EAU	1	
5	683-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
6	683-44373-00	SET PLATE, WATER TUBE BRIDE, TUBE D'EAU	1	
7	97095-06010	BOLT BOULON	1	
5	6E7-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
10	90430-08020	GASKET JOINT	3	
11	682-45376-01	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
12	93332-00005	BEARING ROULEMENT	1	
13	93315-314V8	BEARING, CYLINDRICAL ROULEMENT	1	
14	682-44300-01	HOUSING WATER PUMP ASSY CORPS POMPE A EAU (ENS)	1	
15	682-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
16	97780-40112	.SCREW, TAPPING .VIS, TETE BOMBEE	2	
17	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
18	682-44322-00	INSERT, CARTRIDGE CUVETTE	1	
19	682-44352-01	IMPELLER TURBINE	1	
20	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
21	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	
22	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
23	6E7-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
24	626-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
25	93101-20048	OIL SEAL JOINT SPY	2	
26	683-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	

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BOITIER D'HELICE, TRANSMISSION 1

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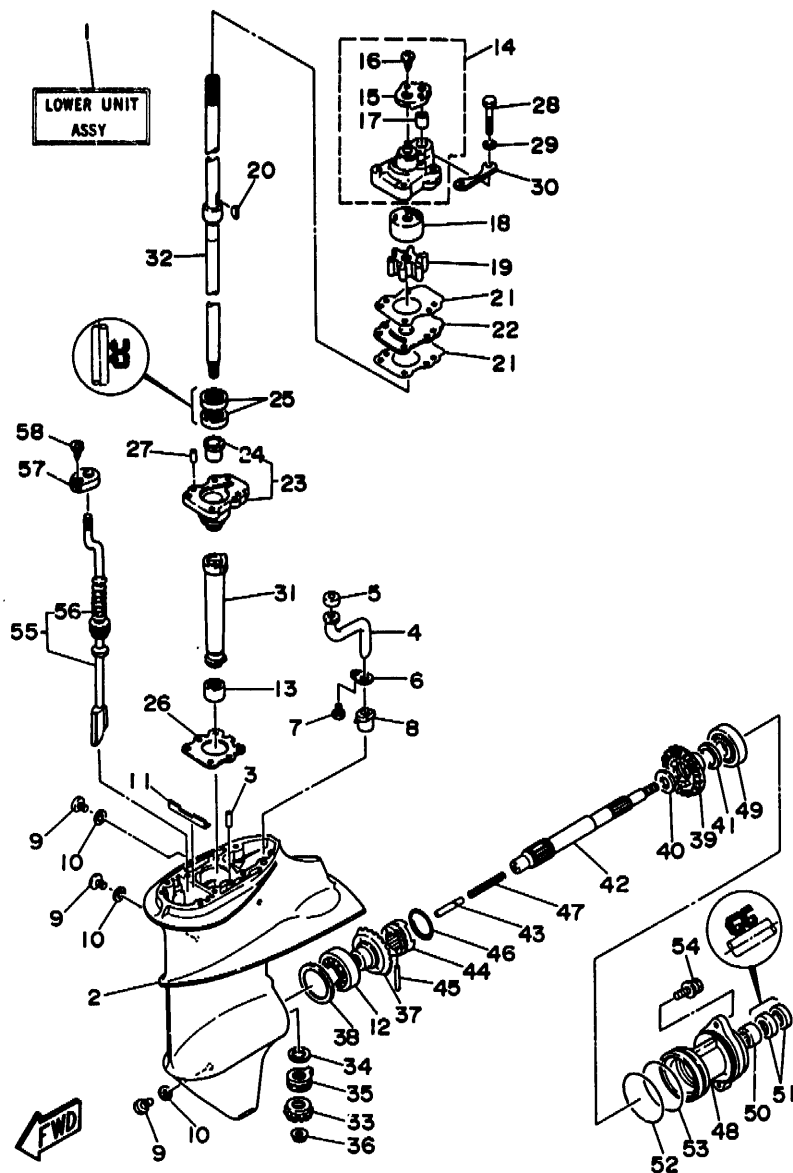


FIG. 17 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	90250-05010	PIN, STRAIGHT	1	
46	648-45633-00	GOUPILLE, DROITE	1	
47	90501-14M06	RING, CROSS PIN	1	
48	683-45361-01-4D	JONG, GOUPILLE CRABOT	1	
49	93306-00519	SPRING, COMPRESSION	1	
50	93315-317U2	RESSORT, COMPRESSION	1	
51	93101-17054	CAP, LOWER CASING	1	
52	93210-57M09	COUVERCLE, BOITIER D'HELICE	1	
53	93210-56M80	BEARING	1	
54	97595-06520	ROULEMENT	1	
55	669-44150-00	BEARING, CYLINDRICAL	1	
56	682-44147-00	ROULEMENT	1	
57	682-44176-00	OIL SEAL	2	
58	97780-50110	JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT, WITH WASHER	2	
		VIS HEXAGONAL	1	
		SHIFT CAM ASSY	1	UR SHORT
		CAME D'INVERSION	1	UR LONG
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		.BOOT, SHIFT ROD	1	
		.SOUFFLET, TIGE D'INVERSION	1	
		BRACKET	1	
		SUPPORT	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	

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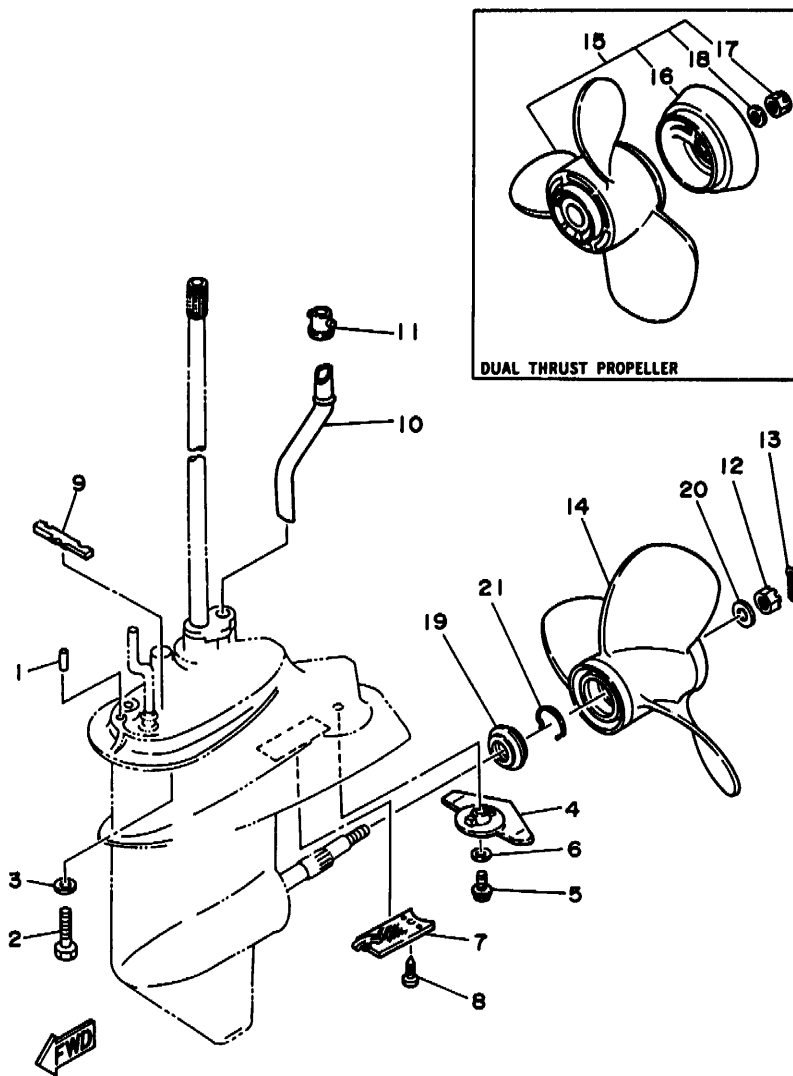


FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93606-12019	PIN, DOWEL GOUPILLE	2	
2	97095-08035	BOLT BOULON	4	
3	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
4	6E8-45251-01	ANODE	1	
5	95895-06020	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	6E7-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
8	98580-05012	SCREW, PAN HEAD VIS	1	
9	682-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
10	6G9-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6G8-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
11	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
12	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	
13	91490-30020	PIN, COTTER GOUPILLE	1	
	91490-30030	PIN, COTTER GOUPILLE	1	AP FOR DUAL THRUST PROP.
14	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J) HELICE (3X9-1/2"X6-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	UR
	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	UR
15	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J) HELICE (3X9-3/4"X8"-J)	1	AP FOR DUAL THRUST PROP.
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J) HELICE (3X9-3/4"X6-1/2"-J)	1	AP FOR DUAL THRUST PROP.
16	6E7-45986-00	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	
17	90171-10M07	.NUT, CASTLE .ECROU, CRENELE	1	
18	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	
19	6G9-45987-00	SPACER ENTRETOISE	1	
20	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	

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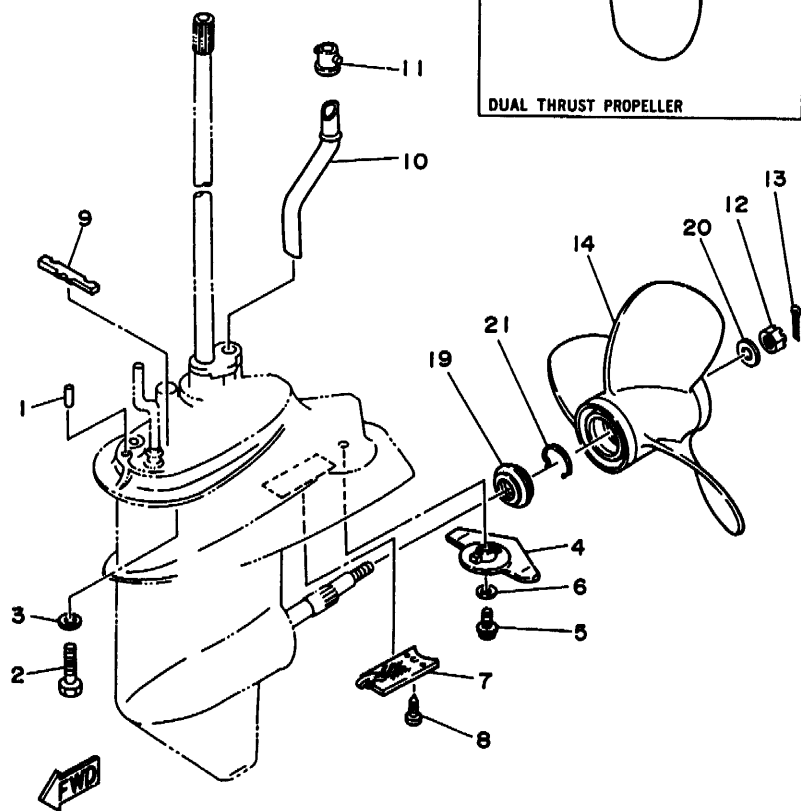


FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	93450-10M05	CIRCLIP CIRCLIP	1	

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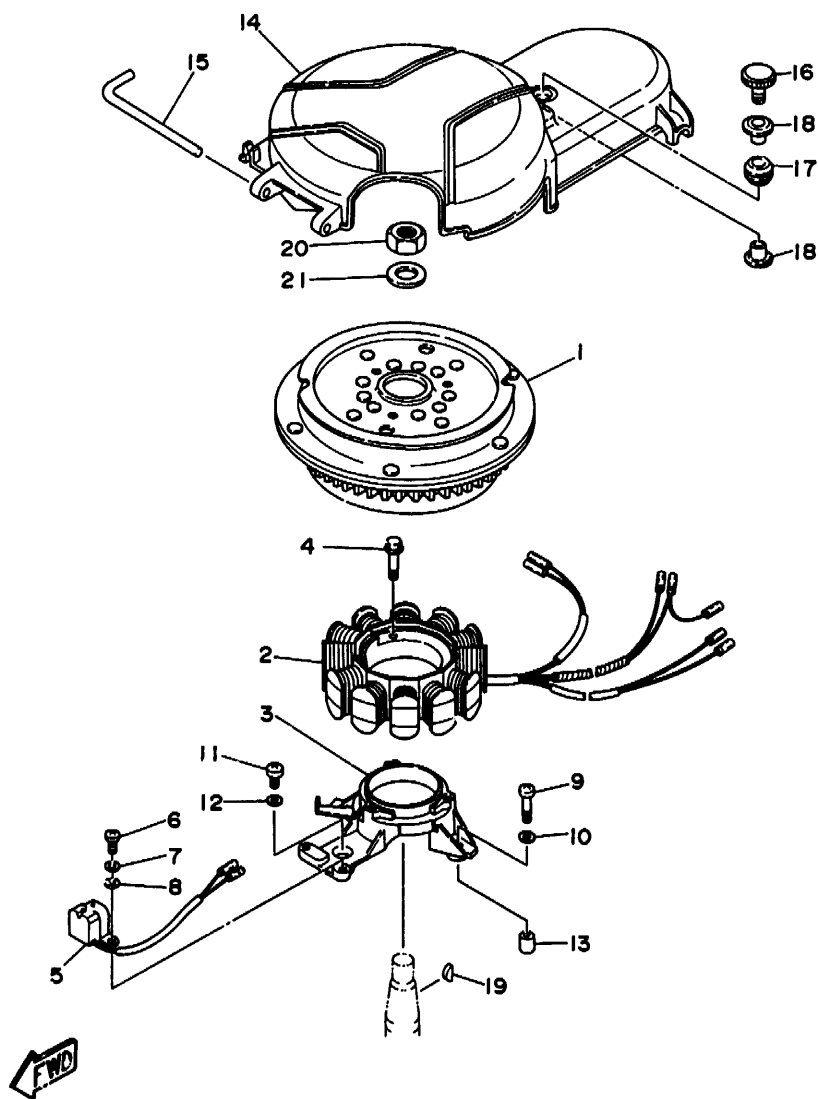


FIG. 19 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85550-11	ROTOR ASSY	1	UR M
	6G8-85550-01	ROTOR CPLT		
2	6G9-85510-01	ROTOR ASSY	1	UR E/EM
		ROTOR CPLT		
3	6G8-85561-00-94	STATOR ASSY	1	
		STATOR CPLT		
4	95024-06025	BASE, MAGNETO	1	
		BOLT, FLANGE	3	
5	6G8-85580-02	BOULON, A COLLERETTE	1	
6	98580-05012	COIL, PULSER	1	
		BOBINE, PULSEUR		
7	92990-05100	SCREW, PAN HEAD	2	
		VIS		
8	92990-05100	WASHER, SPRING	2	
		RONDELLE, GROWER		
9	92990-05600	WASHER, PLATE	2	
		RONDELLE, PLATE		
10	98580-06025	SCREW, PAN HEAD	2	
		VIS		
11	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE		
12	98580-06020	SCREW, PAN HEAD	1	
		VIS		
13	92990-06600	WASHER, PLATE	1	
		RONDELLE, PLATE		
14	99530-08012	PIN, DOWEL	2	
		GOUJON, D'ASSEMBLAGE		
15	6G8-81337-01	COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT		
16	6G8-42752-00	SHAFT	1	
		AXE		
17	6G8-81323-00	SCREW 1	1	
		VIS 1		
18	90480-15M31	GROMMET	1	
		PASSE-FIL		
19	90387-06M71	COLLAR	2	
		COLLERETTE		
20	90280-16053	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
21	90170-12066	NUT	1	
		ECROU		
	90201-12472	WASHER, PLATE	1	
		RONDELLE, PLATE		

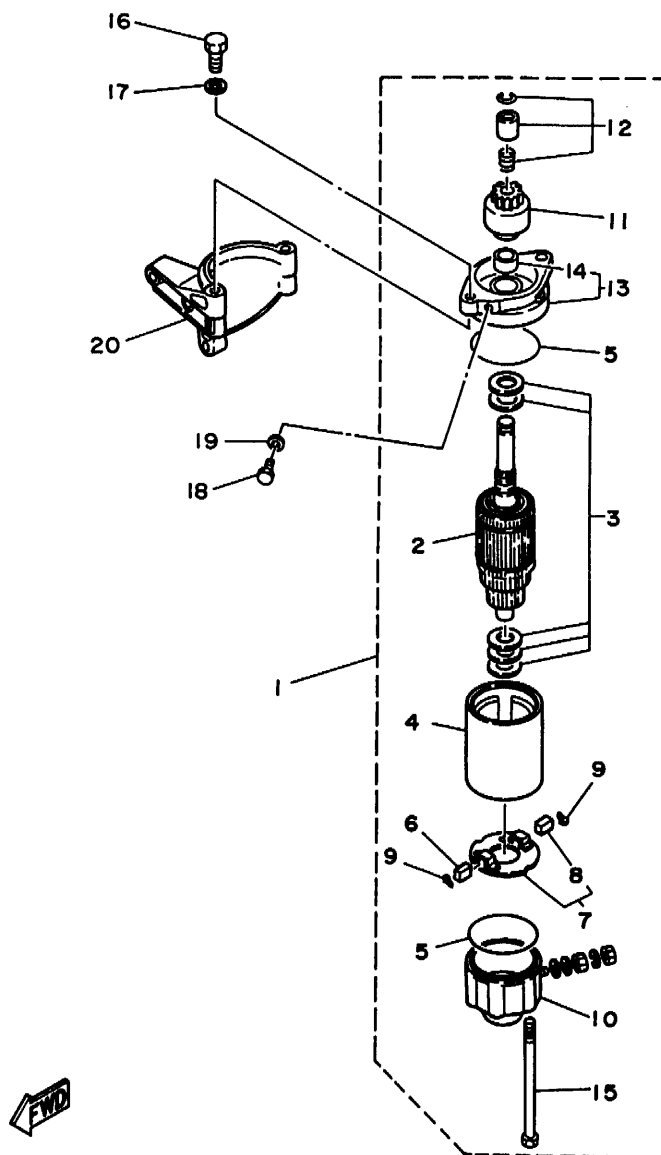


FIG. 20 STARTING MOTOR (F8BE/F8BEM/F9.9BE/F9.9BEM)  
FIG. 20 DEMARREUR ELECTRIQUE (F8BE/F8BEM/F9.9BE/F9.9BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81850-12	.ARMATURE ASSY .INDUIT	1	
3	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
4	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81811-11	.BRUSH 1 .CHARBON 1	1	
7	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	689-81812-11	.BRUSH 2 .CHARBON 2	1	
9	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
10	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
11	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
13	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	689-81831-00	.METAL, FRONT .METAL, AVANT	1	
15	689-81826-10	.BOLT .BOULON	2	
15	97095-08025	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97095-08016	BOLT BOULON	1	
19	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
20	6G8-81822-40-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	

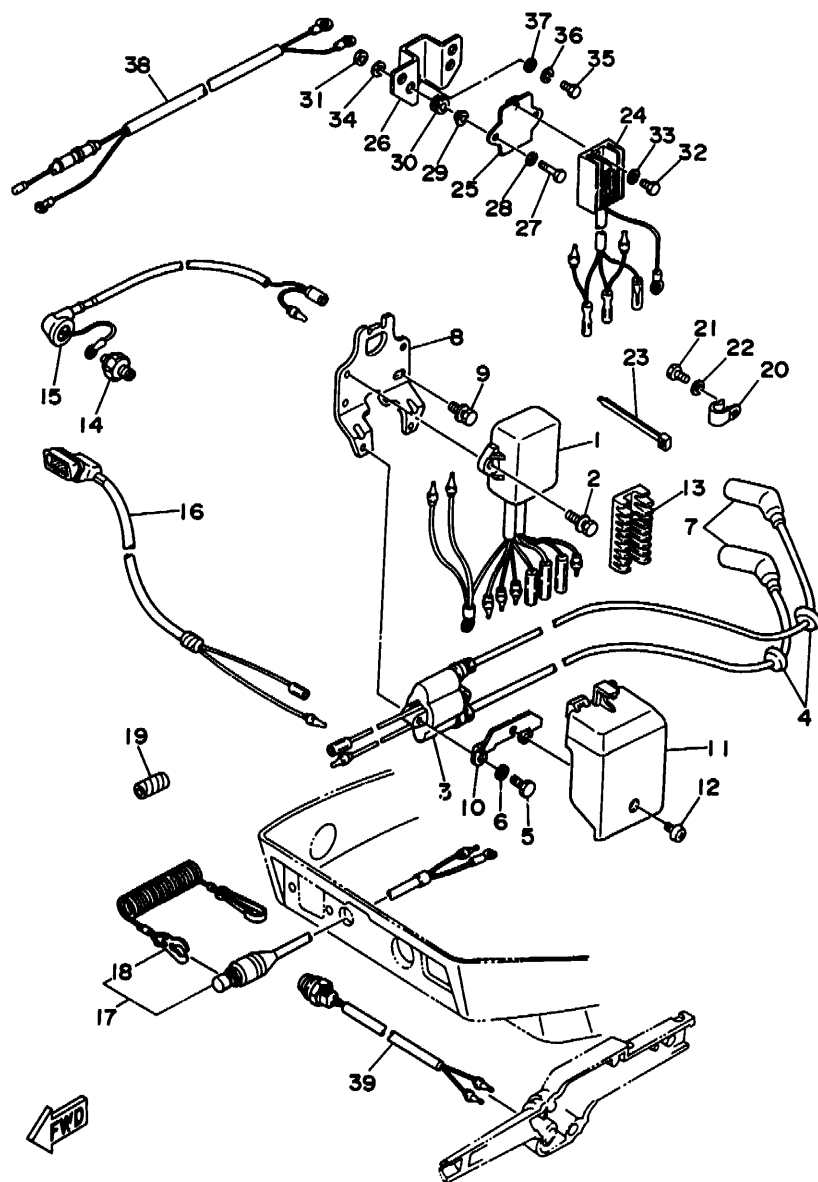


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	669-85540-21	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
3	668-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
4	90480-25161	GROMMET PASSE-FIL	2	
5	97095-06025	BOLT BOULON	2	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
7	668-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
8	668-85542-00	BRACKET SUPPORT	1	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	668-85525-00	PLATE PLAQUE	1	
11	668-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
12	98980-06008	SCREW, BIND VIS	1	
13	668-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1	
14	668-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
15	668-82127-00	WIRE, LEAD 2 FIL 2	1	
16	668-83582-01	PILOT LIGHT ASSY LAMPE-TEMOIN COMPLET	1	
17	668-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	M/EM
18	682-82556-00	.STOPPER .PLAQUETTE	1	
19	90446-10M02	HOSE DURITE	1	
20	90465-08028	CLAMP BRIDE	1	
21	97013-06012	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	90465-13M11	CLAMP BRIDE	1	
24	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	F88M/F9.98M
25	669-81948-00	BRACKET JOINT TORIQUE	1	F88M/F9.98M
26	668-81948-02	BRACKET JOINT TORIQUE	1	F88M/F9.98M
27	97095-06025	BOLT BOULON	2	F88M/F9.98M
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	F88M/F9.98M

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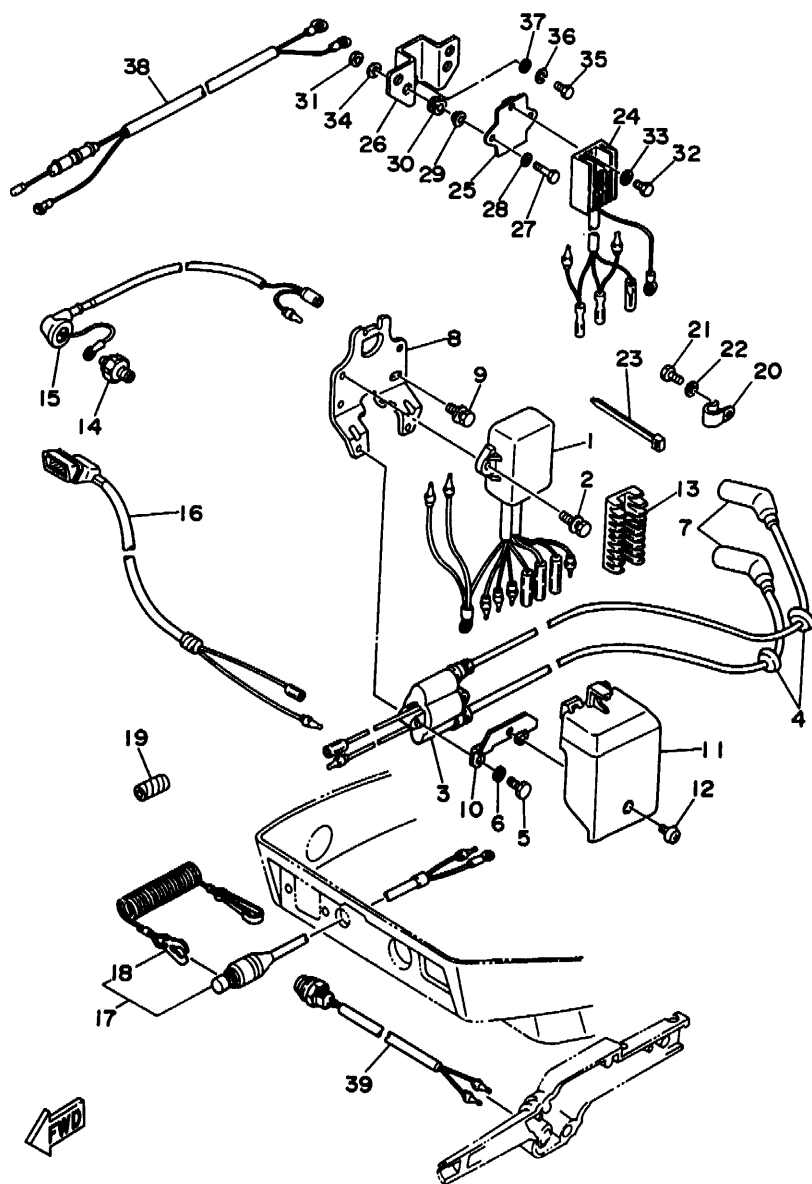


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90387-06M70	COLLAR COLLERETTE	2	F8BM/F9.9BM
30	90480-13M24	GROMMET PASSE-FIL	2	F8BM/F9.9BM
31	95380-06700	NUT ECROU	2	F8BM/F9.9BM
32	97095-06016	BOLT BOULON	1	F8BM/F9.9BM
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	F8BM/F9.9BM
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	F8BM/F9.9BM
35	97095-06020	BOLT BOULON	1	F8BM/F9.9BM
36	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	F8BM/F9.9BM
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	F8BM/F9.9BM
38	6J8-82105-10	WIRE HARNESS FAISCEAU DE FILS	1	AP
39	6G8-82550-10	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	M/EM



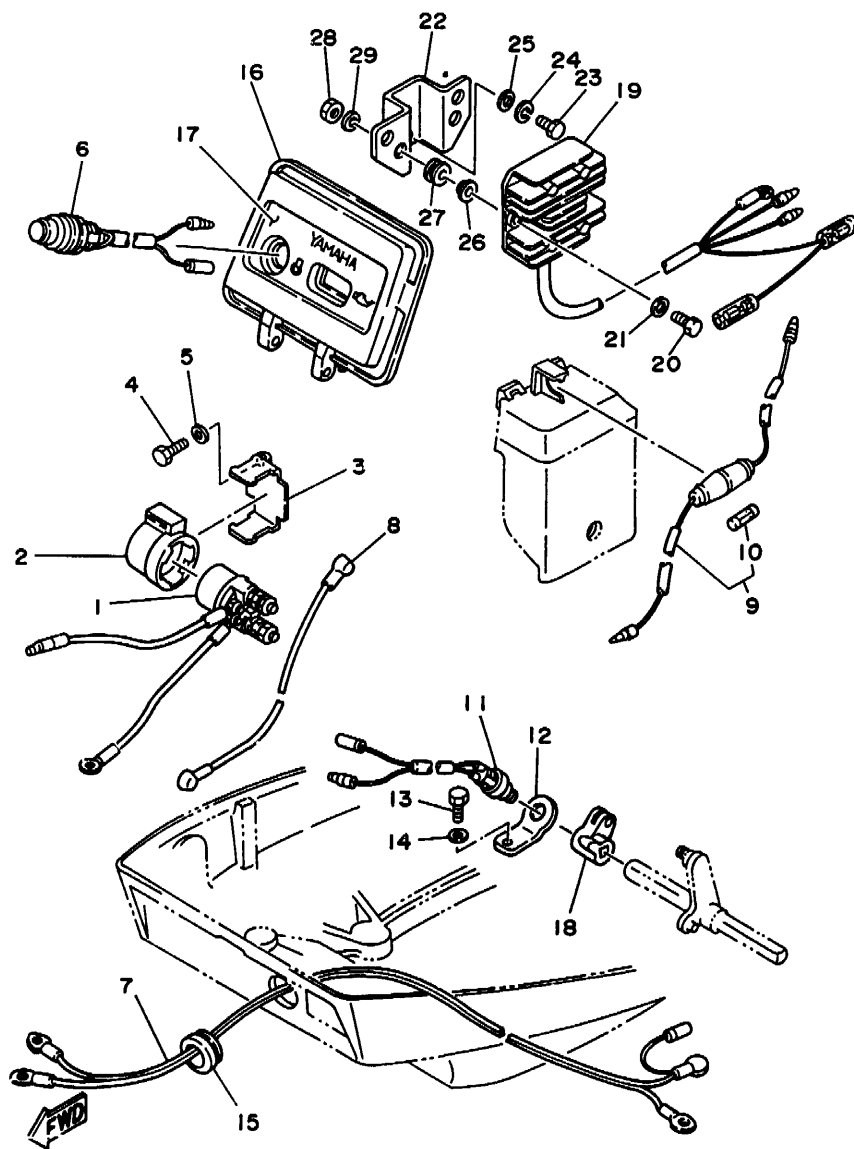


FIG. 22 ELECTRICAL 2 (F8BEM/F9.9BEM) PARTIE ELECTRIQUE 2 (F8BEM/F9.9BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97095-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
7	6G8-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G8-82117-00	WIRE, LEAD FIL	1	
9	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
10	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
11	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
12	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
13	97095-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6G8-42724-40	GROMMET PASSE-FIL	1	
16	6G8-42614-12	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
17	6G8-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
19	6G8-81960-A1	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
20	97095-06025	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	6G8-81948-02	BRACKET JOINT TORIQUE	1	
23	97095-06020	BOLT BOULON	1	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
26	90387-06M70	COLLAR COLLERETTE	2	
27	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	2	
28	95380-06700	NUT ECROU	2	

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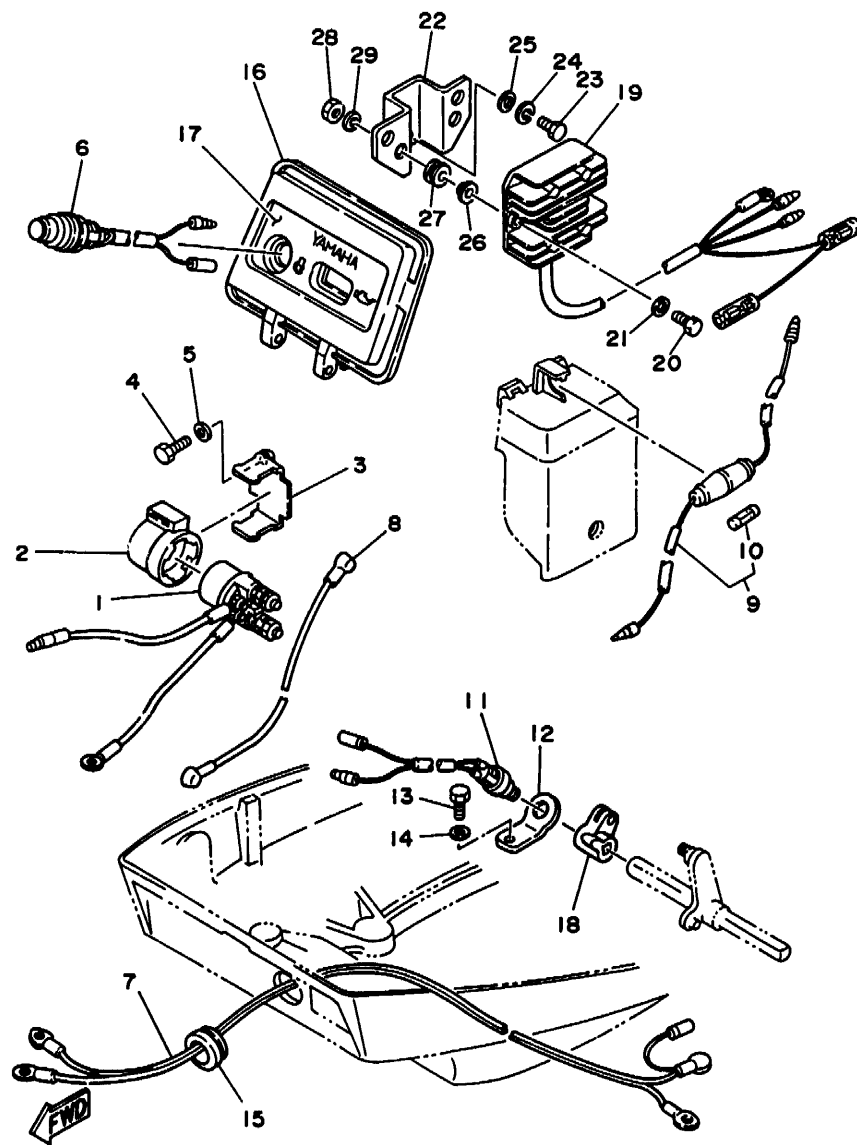


FIG. 22 ELECTRICAL 2 (F88EM/F9.98EM) PARTIE ELECTRIQUE 2 (F88EM/F9.98EM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

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INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6G8-W0001-A3	24- 1	30X-12118-00	3- 6	6G8-14293-10	5-36	6G8-15346-00	4-22	6G8-24311-00	9- 4	6J6-42137-00	14-22
6G9-W0001-C5	25- 1	51Y-12119-00	3- 9	6G9-14301-05	5- 1	6G8-15347-00	4-23	6H4-24312-00	9-25	6G8-42147-01	14- 7
6G9-W0070-13	10- 9	6G8-12121-01	3- 2	6G9-14301-10	5- 1	6G8-15358-00	4-16	6G8-24329-00	9- 2	6G8-42177-00	14-24
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6G8-11325-00	1-42	6G8-12484-00	16- 3	6G8-14345-00	5- 7	6G8-15710-10	8- 1	6G8-26363-00	15-21	6G8-42615-01	10- 2
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90890-44373	8-18		15-18		24-10	95380-06700	4- 2	97095-06030	1-14	98813-03100	5-40

NUMERICAL INDEX  
INDEX NUMERIQUE

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98980-04008	23-32										
98980-06008	21-12										
99080-05600	13-12										
	13-19										
99510-10114	1- 3										
	1-31										
99530-08012	19-13										

**YAMAHA**



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÉCES  
DETACHÉES**

**F8B '97 (6J7)  
F9.9B'97 (6G9)**

**YAMAHA**  
**GENUINE**  
Parts & Accessories

2V6G9-300F1

**A1**

## FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F8B'97(6J7), F9.9B'97(6G9)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

#### EXAMPLE

CARBURETOR ASSY  
. JET, PILOT  
. NOZZLE, MAIN

### 4. Number of component for assembly

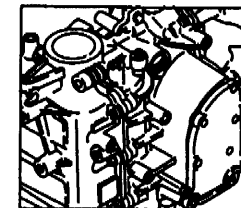
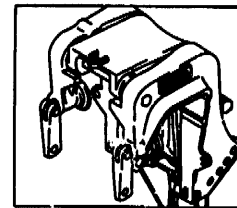
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

#### EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

### 5. Applicable Serial No. and Color Code

Engine Serial No.	F8BM	S : 000431	~
		L : 301566	~
	F8BE	S : 100296	~
		L : 400883	~
	F8BEM	S : 200153	~
		L : 500766	~
	F9.9BM	S : 009917	~
		L : 307732	~
	F9.9BE	S : 101360	~
		L : 401919	~
	F9.9BEM	S : 200346	~
		L : 500424	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.



## AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F8B'97(6J7), F9.9B'97(6G9)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE    ENS CARBURATEUR  
              . GICLÉUR, ralenti  
              . PUISS D'AIGUILLE

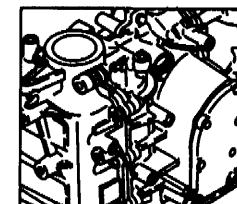
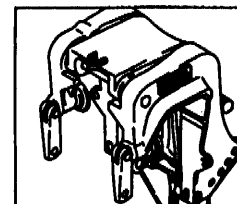
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

### 5. Applications No de série et code couleur correspondants

No de série du moteur	F8BM	S : 000431	~
		L : 301566	~
	F8BE	S : 100296	~
		L : 400883	~
	F8BEM	S : 200153	~
		L : 500766	~
	F9.9BM	S : 009917	~
		L : 307732	~
	F9.9BE	S : 101360	~
		L : 401919	~
	F9.9BEM	S : 200346	~
		L : 500424	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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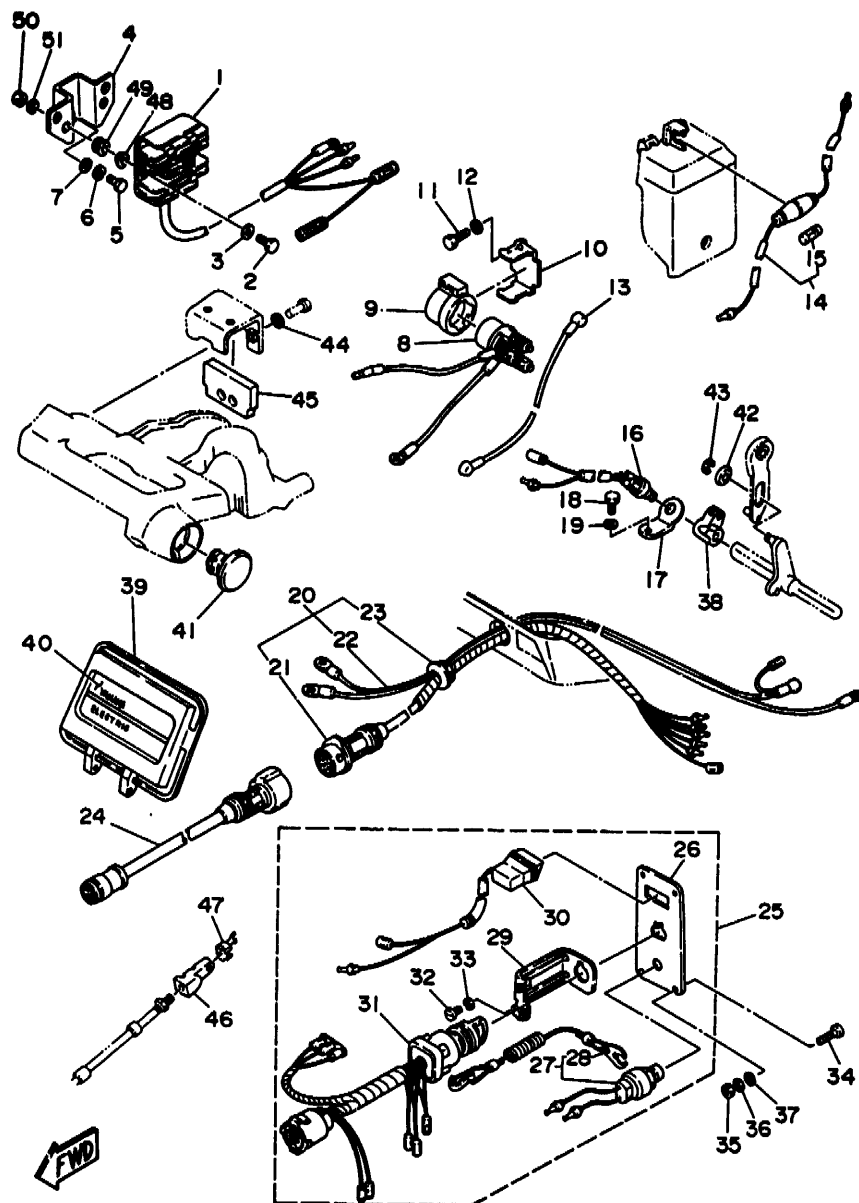


FIG. 23 ELECTRICAL 3 (F88E/F9.98E) PARTIE ELECTRIQUE 3 (F88E/F9.98E)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-81960-A1	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
2	97095-06025	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	6G8-81948-02	BRACKET JOINT TORIQUE	1	
5	97095-06020	BOLT BOULON	1	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
8	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
9	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
10	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
11	97095-06012	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	6G8-82117-00	WIRE, LEAD FIL	1	
14	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
15	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
16	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
17	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
18	97095-06012	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
20	6G8-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
21	6G8-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
22	6G8-82105-01	.WIRE HARNESS .FAISCEAU DE FILS	1	
23	6G8-42724-50	.GROMMET .PASSE-FIL	1	
24	688-82586-50	EXTENSION, WIREHARNESS EXTENSION, FAISCEAU DE FILS	1	L:5M (7P)
25	6G8-82570-02	PANEL SWITCH ASSY PLATINE D'INTERRUPTeur CPLT	1	
26	6G8-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR	1	
27	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	
28	682-82556-00	..STOPPER ..PLAQUETTE	1	

A6

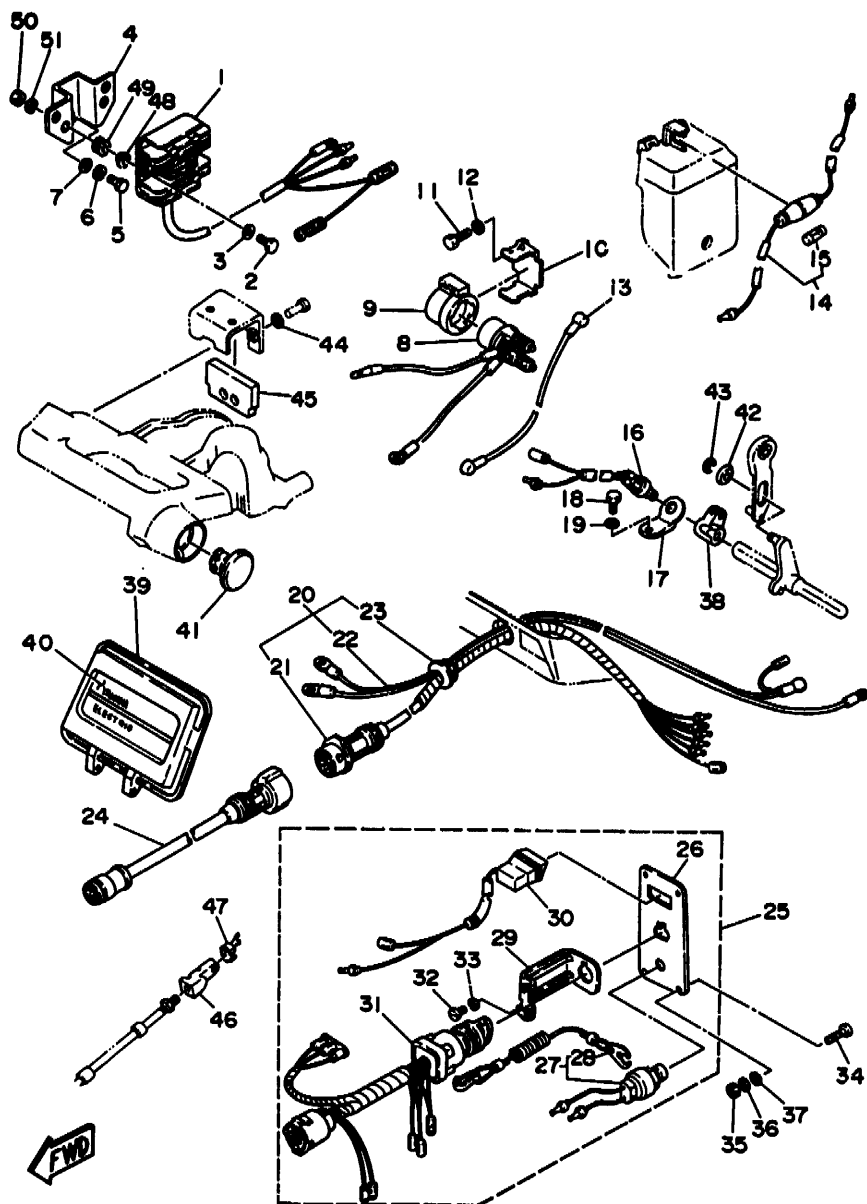


FIG. 23 ELECTRICAL 3 (F8BE/F9.9BE) PARTIE ELECTRIQUE 3 (F8BE/F9.9BE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	663-82581-01	.STAY, CORD CLAMP .SUPPORT, COLIER DE CORDON	1	
30	668-83582-01	.PILOT LIGHT ASSY .LAMPE-TEMOIN COMPLET	1	
31	668-82510-00	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	
32	98980-04008	.SCREW, BIND .VIS	1	
33	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
34	90149-05M05	SCREW VIS	4	
35	95380-05600	NUT ECROU	4	
36	92990-05100	WASHER, SPRING RONDELLE, GROWER	4	
37	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
38	668-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
39	668-42614-12	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
40	668-42677-20	GRAPHIC, FRONT ADHESIF, AVANT	1	
41	668-42551-00	GROMMET PASSE-FIL	1	
42	90387-06M73	COLLAR COLLERETTE	1	
43	93430-04M03	CIRCLIP CLIPS	1	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	668-48351-51	SEAL, RUBBER PASSE-FIL	1	
46	668-26363-00	END, CABLE EMBOUT DE CABLE	1	
47	668-26364-00	END, CABLE 2 EMBOUT, DE CABLE	1	
48	90387-06M70	COLLAR COLLERETTE	2	
49	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	2	
50	95380-06700	NUT ECROU	2	
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

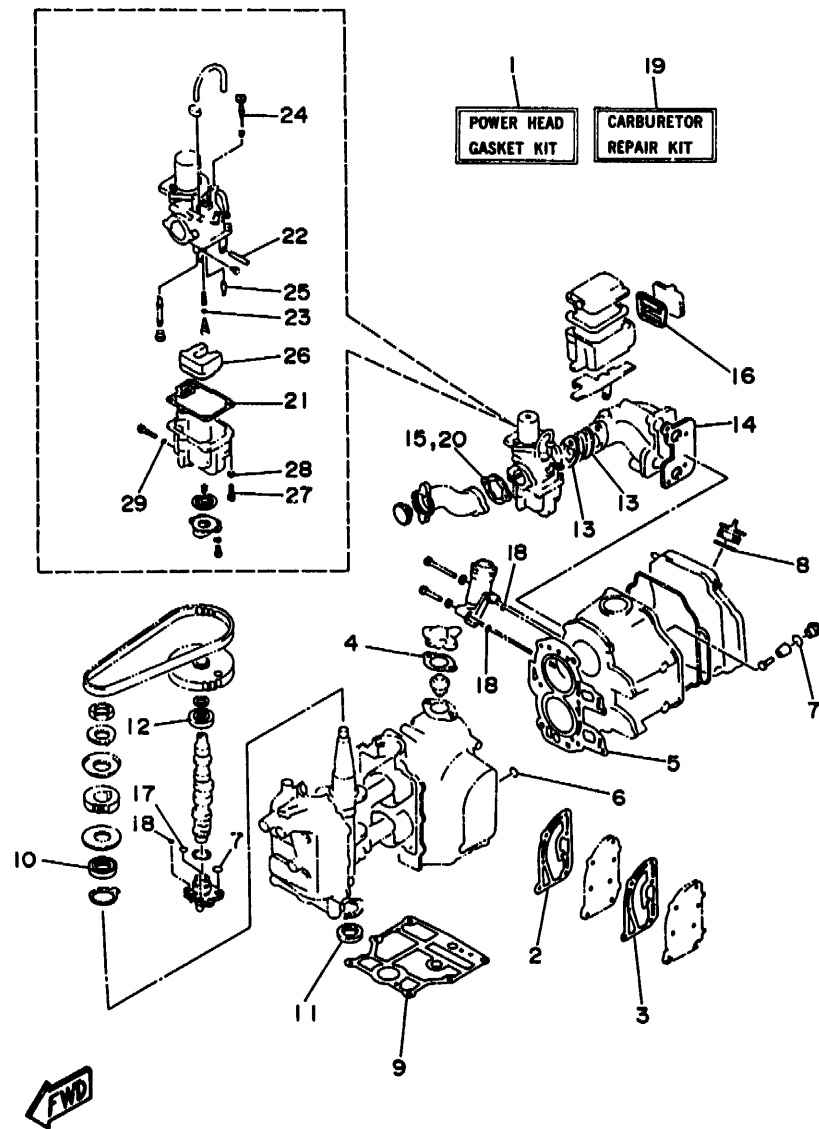


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-A3	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6G8-41112-02	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
3	6G8-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
4	6G8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
5	6G8-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	93210-11M59	.O-RING .JOINT TORIQUE	1	
7	93210-13M63	.O-RING .JOINT TORIQUE	2	
8	93210-25070	.O-RING .JOINT TORIQUE	1	
9	6G8-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
10	93102-30M22	.OIL SEAL .JOINT SPY	1	
11	93101-25M24	.OIL SEAL .JOINT SPY	1	
12	93102-18M21	.OIL SEAL .JOINT SPY	1	
13	6G8-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	
14	6G8-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
15	6G8-14198-A0	.GASKET .JOINT	1	
16	6G8-15374-00	.GASKET, BREATHER .JOINT, RENIFLARD	1	
17	93210-10M61	.O-RING .JOINT TORIQUE	1	
18	93210-09M01	.O-RING .JOINT TORIQUE	1	
19	6G8-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6G8-14198-A0	.GASKET .JOINT	1	
21	6G8-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	654-14198-00	.GASKET .JOINT	1	
24	6G8-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6G8-14392-00	.VALVE, NEEDLE .POINTEAU	1	
26	6G8-14385-00	.FLOAT .FLOTTEUR	1	
27	98580-04016	.SCREW, PAN HEAD .VIS	4	
28	92990-04100	.WASHER, SPRING .RONDELIE, GRUWER	4	

B1

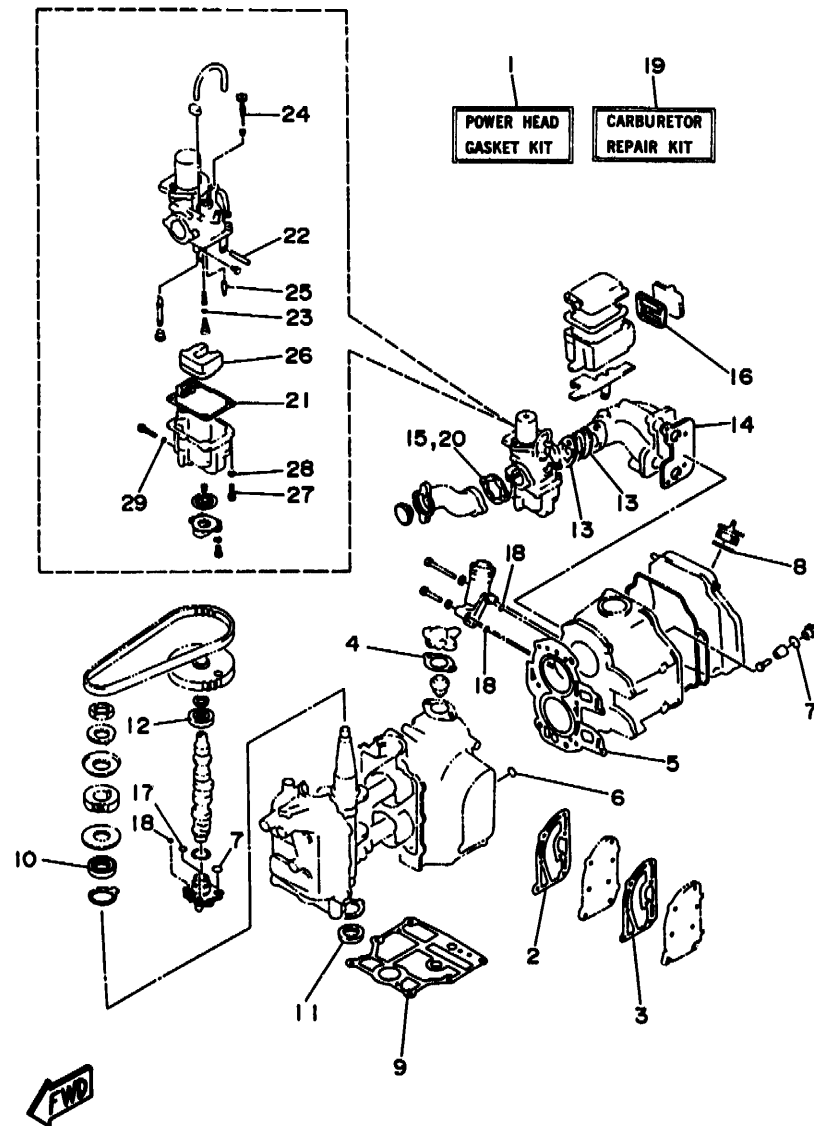


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	5Y1-14397-00	.O-RING .JOINT TORIQUE	1	

B2

FWD

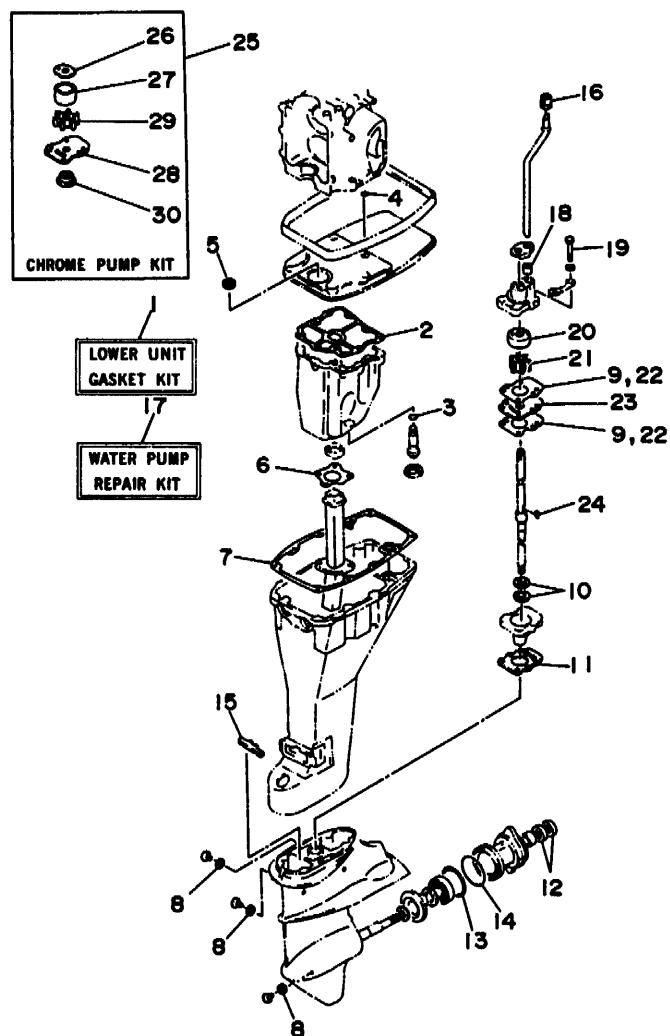


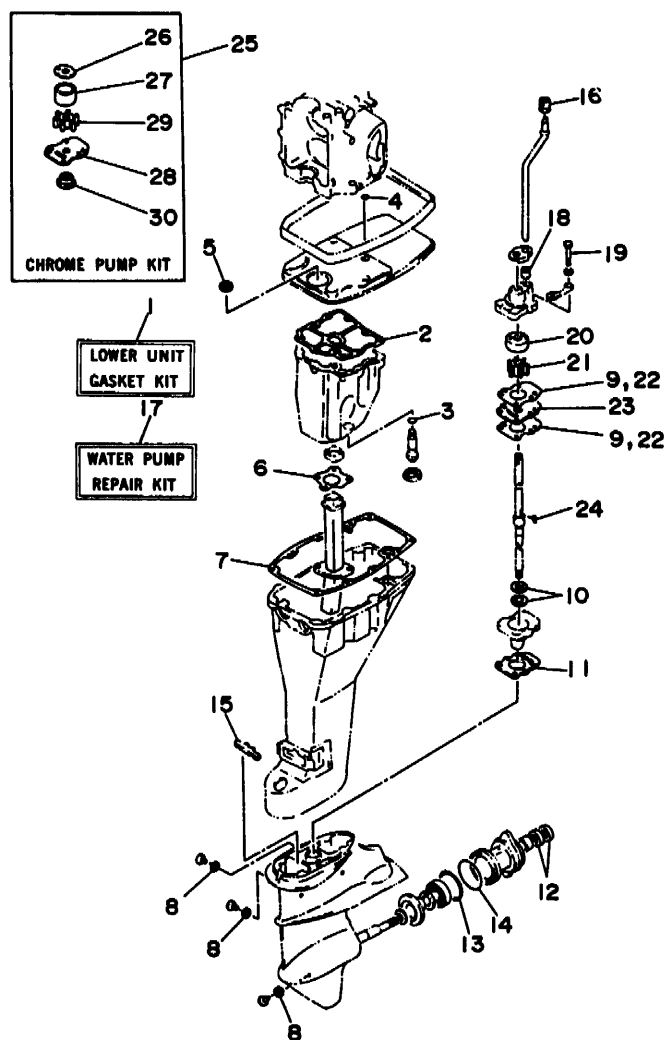
FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	669-W0001-C5	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	668-15312-A1	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
3	93210-16M64	.O-RING .JOINT TORIQUE	1	
4	93210-08M60	.O-RING .JOINT TORIQUE	1	
5	93101-13M27	.OIL SEAL .JOINT SPY	1	
6	668-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
7	668-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
8	90430-08020	.GASKET .JOINT	3	
9	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
10	93101-20048	.OIL SEAL .JOINT SPY	2	
11	683-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-57M09	.O-RING .JOINT TORIQUE	1	
14	93210-56M80	.O-RING .JOINT TORIQUE	1	
15	682-45375-01	.DAMPER, SEAL .BOURRELET, CAOUTCHOUC	1	
16	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	682-W0078-A2	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97095-06045	.BOLT .BOULON	4	
20	682-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	682-44352-01	.IMPELLER .TURBINE	1	
22	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
23	682-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
24	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
25	682-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
26	682-44321-40	.INNER PLATE, CARTRIDGE .CUVETTE	1	
27	682-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
28	682-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

B3





FWD

FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-44352-01	.IMPELLER .TURBINE	1	
30	682-45344-00	.COVER, OIL SEAL .FLASQÉ, JOINT D'HUILE	1	

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INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6G8-W0001-A3	24- 1	30X-12118-00	3- 6	6G8-14293-10	5-36	6G8-15346-00	4-22	6G8-24311-00	9- 4	6J6-42137-00	14-22
6G9-W0001-C5	25- 1	51Y-12119-00	3- 9	6G9-14301-05	5- 1	6G8-15347-00	4-23	6H4-24312-00	9-25	6G8-42147-01	14- 7
6G9-W0070-13	10- 9	6G8-12121-01	3- 2	6G9-14301-10	5- 1	6G8-15358-00	4-16	6G8-24329-00	9- 2	6G8-42177-00	14-24
682-W0078-A2	25-17	6G8-12146-00	3-13	6J6-14301-06	5- 1	6G8-15362-04	7-17		9-15	6G9-42511-01-4D	12-29
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