

F8B(6J7) F9.9B(6G9)

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F8B '89 (6J7), F9.9B '89 (6G9). When you are ordering replacement parts for the F8B '89 (6J7), F9.9B '89 (6G9), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

| | |
|-----|---|
| UR | Use size (thickness) and/or number as required. |
| UN | Use as many as you need. |
| AP | Alternate Parts |
| STD | Standard |
| O/S | Over Size |

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

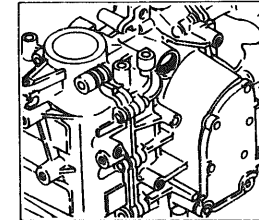
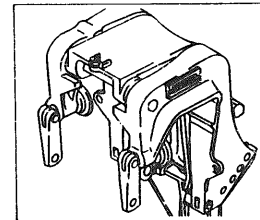
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

| Part No. | Description | Q'ty | Remarks |
|-----------------|----------------------|------|---------|
| 6E0-85500-70 | C.D.I. MAGNETO ASS'Y | 1 | |
| 6E0-85550-70 | . ROTOR ASS'Y | 1 | |
| 6E0-15723-00-94 | . . PULLEY, starter | 1 | |

5. Initial Serial No. and Color Code

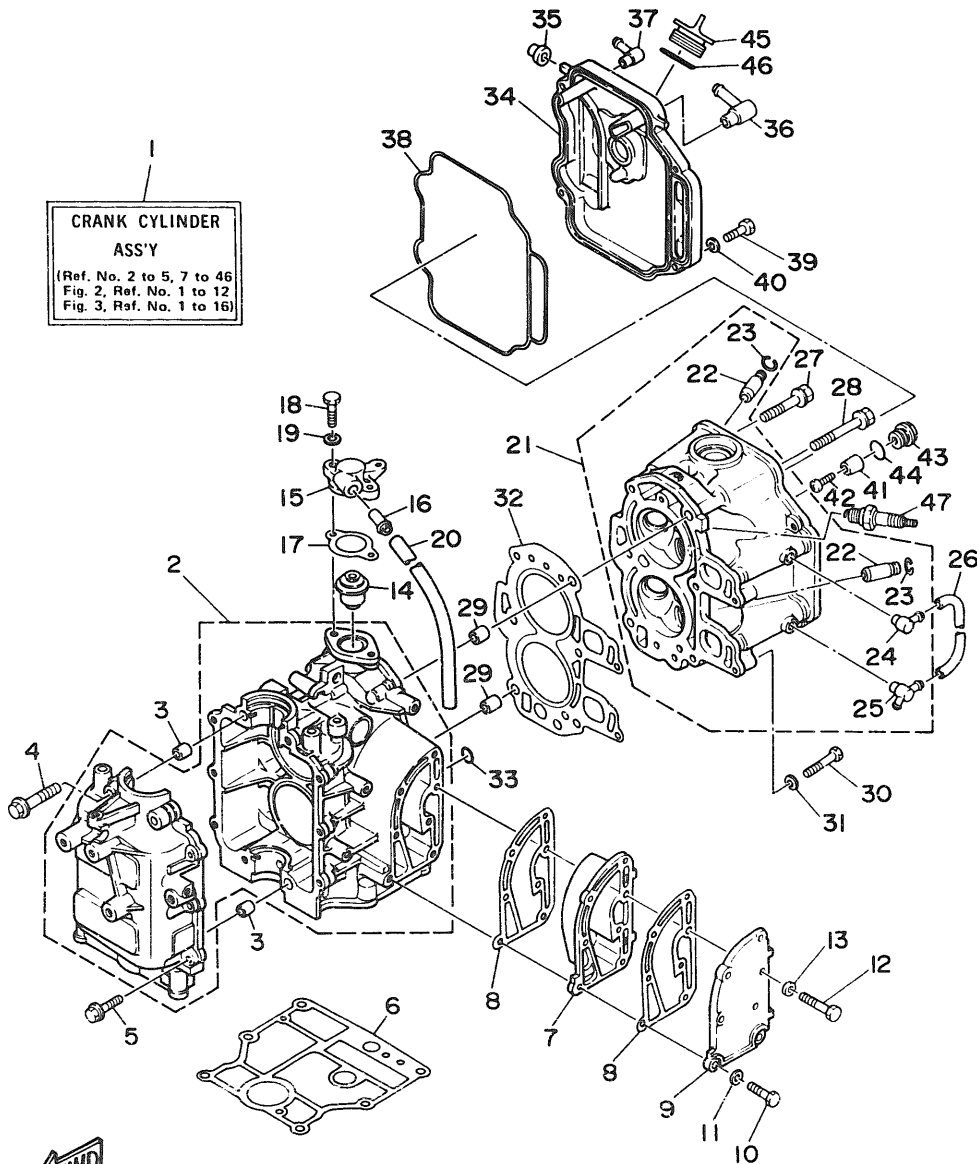
| Engine Serial No. | |
|-------------------|--|
| F8BM | S:000216 and following L:300566 and following |
| F8BE | S:100154 and following L:400376 and following |
| F8BEM | S:200111 and following L:500271 and following |
| F9.9BM | S:005674 and following L:302841 and following |
| F9.9BE | S:100536 and following L:400834 and following |
| F9.9BEM | S:200131 and following L:500174 and following |



| Color Code | Color Name | Abbreviate |
|------------|----------------------|------------|
| EJ | METALLIC MARINE BLUE | MMB |

Fig. 1 CYLINDER. CRANKCASE

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|-----------------------------|------|-------------|-------------------------|-------------------------|-------------|
| 1 | 6G8-W0090-06-EJ | CRANK CYLINDER ASSY | 1 | 26 | 6G8-12481-00 | PIPE 1 | 1 |
| 2 | 6G8-15100-02-94 | CRANKCASE ASSY | 1 | 27 | 90105-08M37 | BOLT, washer based | 3 |
| 3 | 99510-10114 | PIN, dowel | 2 | 28 | 90105-08M36 | BOLT, washer based | 3 |
| 4 | 90119-08M18 | BOLT, with washer | 4 | 29 | 99510-10114 | PIN, dowel | 2 |
| 5 | 90119-06M12 | BOLT, with washer | 6 | 30 | 97013-06035 | BOLT | 2 |
| 6 | 6G8-11351-00 | GASKET, cylinder | 1 | 31 | 92990-06600 | WASHER, plate | 2 |
| 7 | 6G8-41111-01-9M | INNER COVER, exhaust | 1 | 32 | 6G8-11181-00 | GASKET, cylinder head 1 | 1 |
| 8 | 6G8-41112-01 | GASKET, exhaust inner cover | 2 | 33 | 93210-11M59 | O-RING | 1 |
| 9 | 6G8-41113-01-9M | OUTER COVER, exhaust | 1 | 34 | 6G8-11191-01-94 | COVER, cylinder head 1 | 1 |
| 10 | 97313-06025 | BOLT | 2 | 35 | 6G8-81336-00 | GROMMET | 2 |
| 11 | 92990-06600 | WASHER, plate | 2 | 36 | 6G8-15373-00 | PIPE, breather | 1 |
| 12 | 97313-06030 | BOLT | 5 | 37 | 676-11372-00 | NIPPLE, hose | 1 |
| 13 | 92990-06600 | WASHER, plate | 5 | 38 | 6G8-11356-00 | SEAL, cylinder 2 | 1 |
| 14 | 6G8-12411-01 | THERMOSTAT | 1 | 39 | 97313-06020 | BOLT | 4 |
| 15 | 6G8-12413-00-94 | COVER, thermostat | 1 | 40 | 92990-06600 | WASHER, plate | 4 |
| 16 | 6E5-24377-00 | PIPE, joint 3 | 1 | 41 | 6G8-11325-00 | ANODE | 1 |
| 17 | 6G8-12414-00 | GASKET, cover | 1 | 42 | 98580-05525 | SCREW, pan head | 1 |
| 18 | 97313-06020 | BOLT | 2 | 43 | 6G8-11197-00 | PLUG, blind | 1 |
| 19 | 92990-06600 | WASHER, plate | 2 | 44 | 93210-13M63 | O-RING | 1 |
| 20 | 90445-11M66 | HOSE | 1 | 45 | 6G8-15363-00 | PLUG, oil | 1 |
| 21 | 6G8-11111-01-94 | HEAD, cylinder 1 | 1 | 46 | 93210-24M79 | O-RING | 1 |
| 22 | 6G8-11133-10 | .GUIDE, intake valve | 4 | 47 | 94701-00282 | PLUG, spark (NGK CR5HS) | 2 UR |
| 23 | 93450-09M01 | .CIRCLIP | 4 | | | (F9.9B Model) | |
| 24 | 676-11372-00 | .NIPPLE, hose | 1 | 94701-00300 | PLUG, spark (NGK CR5HS) | 2 UR | |
| 25 | 6G8-11372-01 | .NIPPLE, hose | 1 | | | | (F8B Model) |



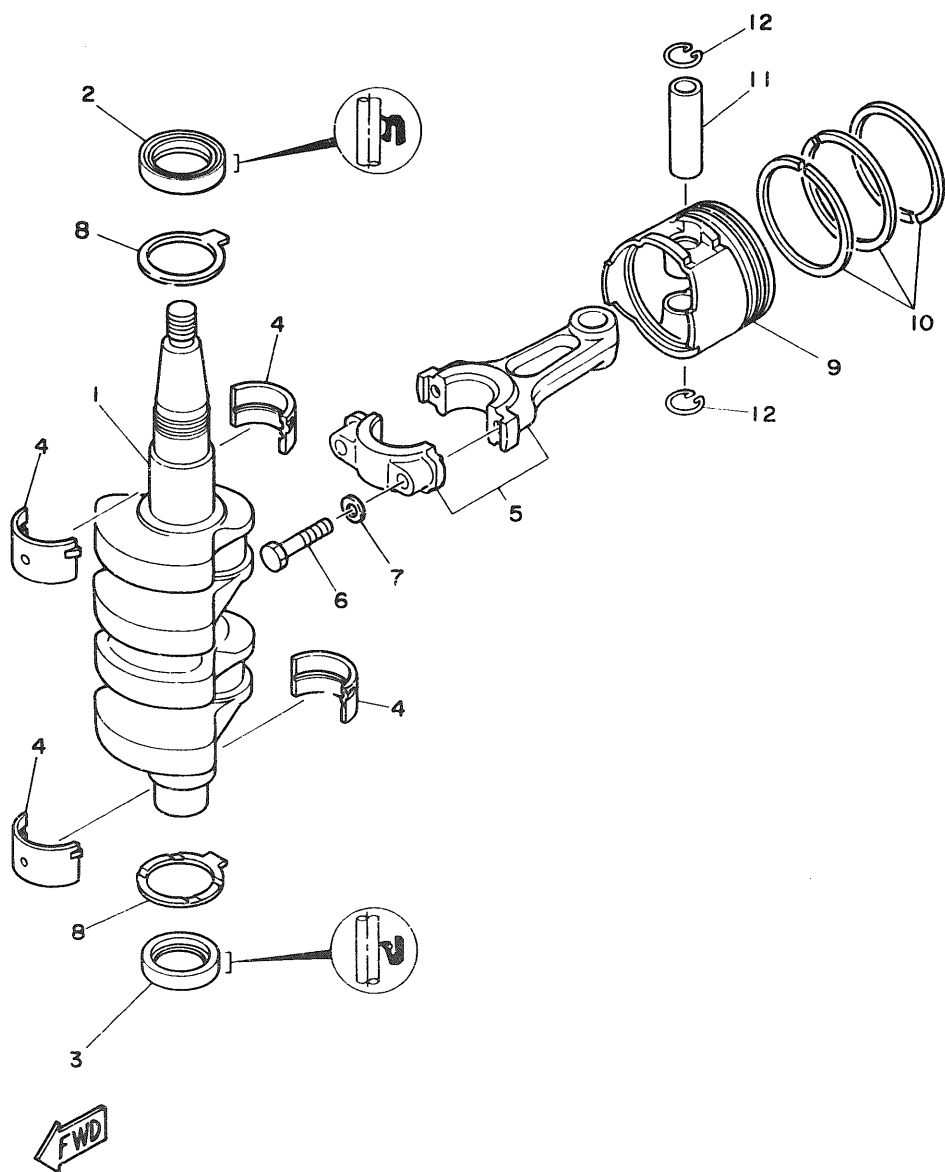


Fig. 2 CRANKSHAFT. PISTON

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|-----------------------------|------|---------|-----------------|-----------------------------|------|
| 1 | 6G8-11411-04 | CRANKSHAFT | 1 | 7 | 90201-06M00 | WASHER, plate | 4 |
| 2 | 93102-30M22 | OIL SEAL | 1 | 8 | 6G8-11426-00 | PLANE BEARING, crankshaft 1 | 2 |
| 3 | 93101-25M24 | OIL SEAL | 1 | 9 | 6G8-11631-00-97 | PISTON (STD) | 2 |
| 4 | 6G8-11416-00 | PLANE BEARING, crankshaft 1 | 4 | | 6G8-11635-00 | PISTON (0.25MM O/S) | 2 AP |
| | | (Brown) | 4 UR | | 6G8-11636-00 | PISTON (0.50MM O/S) | 2 AP |
| | 6G8-11416-10 | PLANE BEARING, crankshaft 1 | 4 | 10 | 6G8-11610-00 | PISTON RING SET (STD) | 2 |
| | | (Black) | 4 UR | | 6G8-11610-10 | PISTON RING SET (1ST O/S) | 2 AP |
| | 6G8-11416-20 | PLANE BEARING, crankshaft 1 | 4 | | 6G8-11610-20 | PISTON RING SET (2ND O/S) | 2 AP |
| | | (Blue) | 4 UR | 11 | 634-11633-00 | PIN, piston | 2 |
| 5 | 6G8-11650-03 | CONNECTING ROD ASSY | 2 | 12 | 93450-15023 | CIRCLIP | 4 |
| 6 | 6G8-11654-00 | BOLT, connecting rod | 4 | | | | |

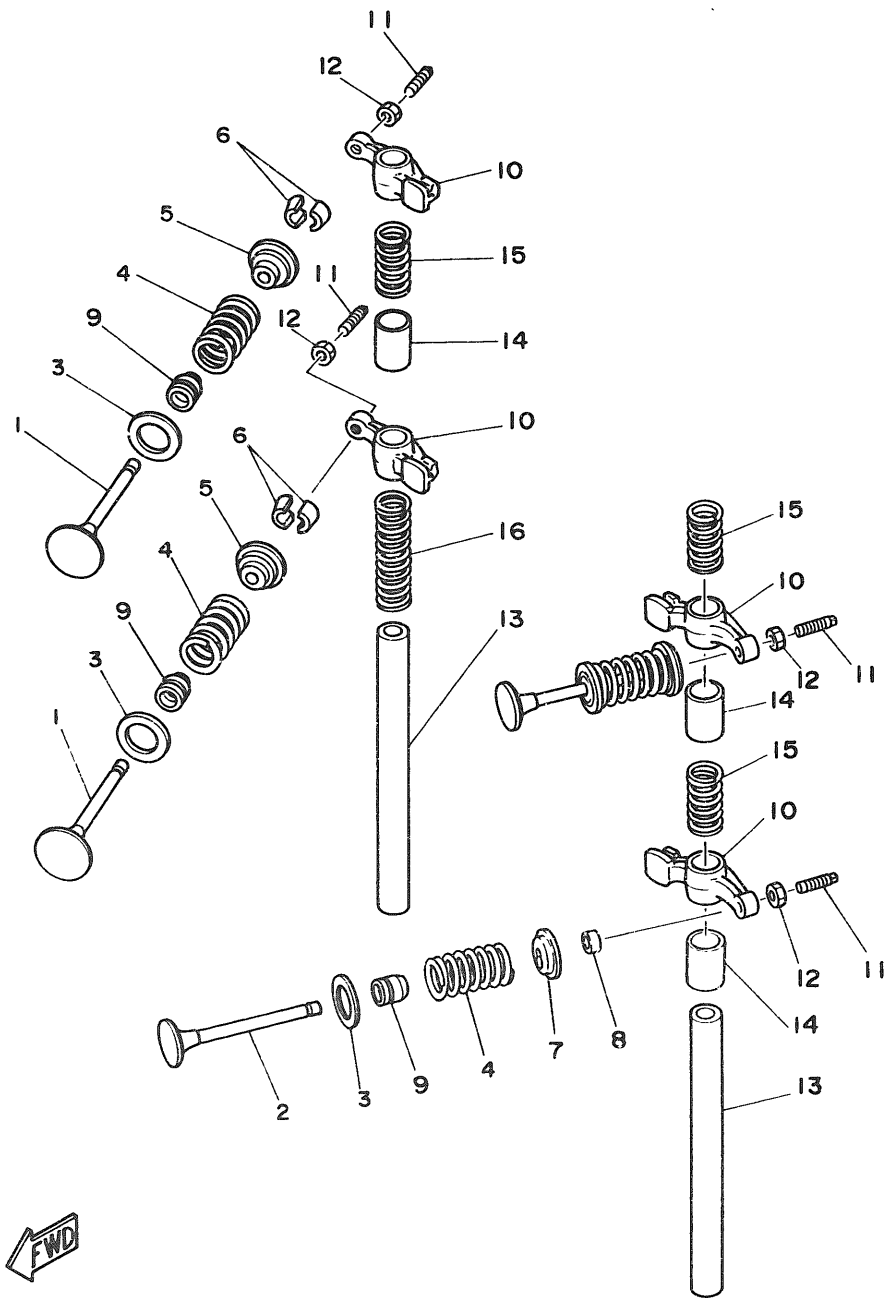


Fig. 3 VALVE

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|------------------------|------|---------|--------------|------------------------|------|
| 1 | 6G8-12111-00 | VALVE, intake | 2 | 9 | 51Y-12119-00 | SEAL, valve stem | 4 |
| 2 | 6G8-12121-01 | VALVE, exhaust | 2 | 10 | 6G8-12151-00 | ARM, valve rocker | 4 |
| 3 | 6G8-12116-00 | SEAT, valve spring | 4 | 11 | 6G8-12159-00 | SCREW, valve adjusting | 4 |
| 4 | 6G8-12113-00 | SPRING, valve inner | 4 | 12 | 6G8-12158-00 | NUT, lock | 4 |
| 5 | 6G8-12117-00 | RETAINER, valve spring | 2 | 13 | 6G8-12146-00 | SHAFT, rocker | 2 |
| 6 | 30X-12118-00 | COTTER, valve | 4 | 14 | 90387-13M56 | COLLAR | 3 |
| 7 | 6G8-12117-10 | RETAINER, valve spring | 2 | 15 | 90501-12M40 | SPRING, compression | 3 |
| 8 | 6G8-12153-00 | LIFTER, valve | 2 | 16 | 90501-12M41 | SPRING, compression | 1 |

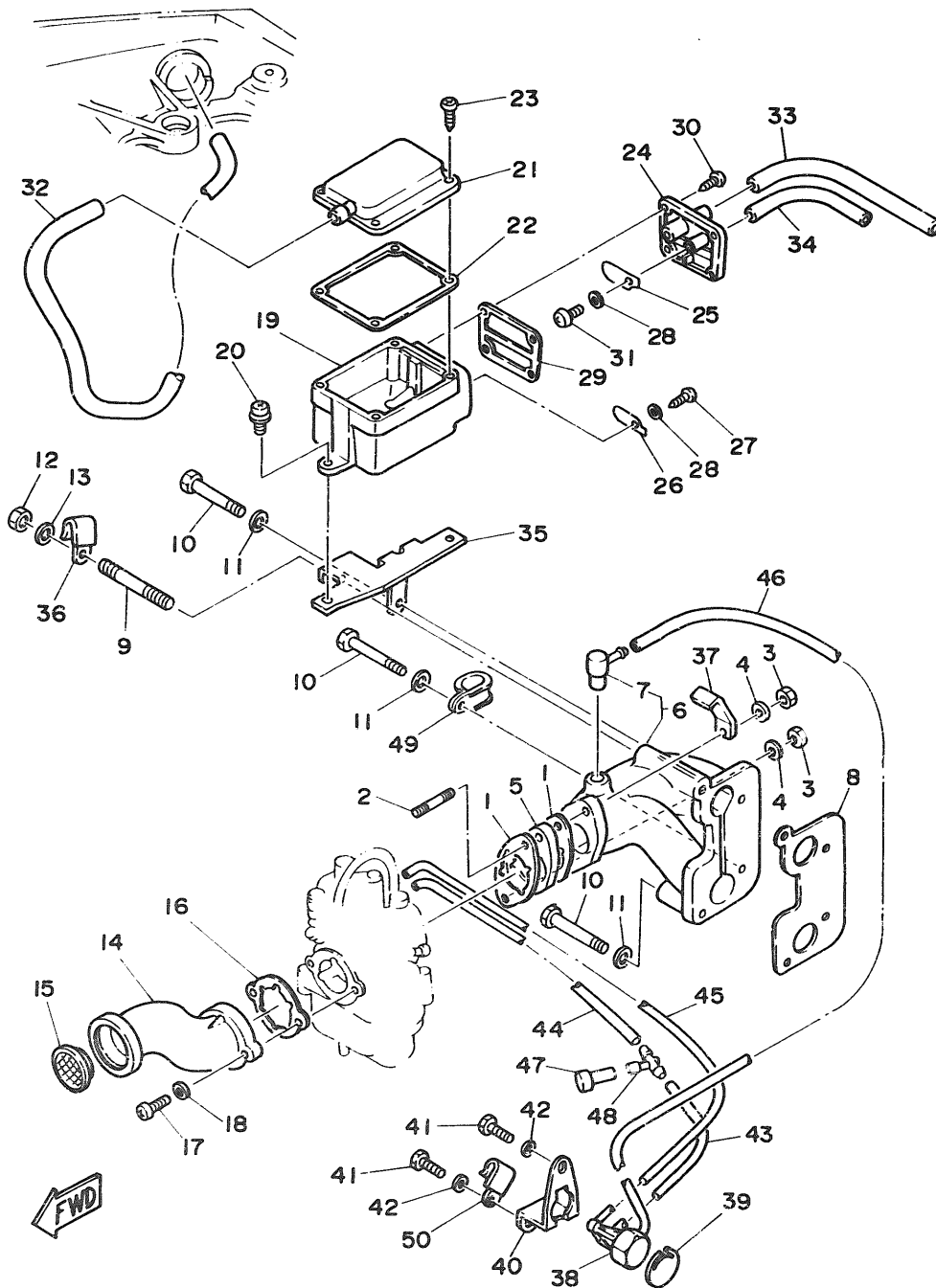


Fig. 4 INTAKE

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|--------------------------|------|---------|--------------|------------------|------|
| 1 | 668-13646-00 | GASKET, manifold 2 | 2 | 26 | 668-15347-00 | BREATHER 2 | 1 |
| 2 | 90116-06M26 | BOLT, stud | 2 | 27 | 97780-40112 | SCREW, tapping | 1 |
| 3 | 95303-06700 | NUT | 2 | 28 | 92990-04200 | WASHER, plain | 2 |
| 4 | 92990-06600 | WASHER, plate | 2 | 29 | 668-15374-00 | GASKET, breather | 1 |
| 5 | 668-13647-00 | GASKET, manifold 3 | 1 | 30 | 97780-40112 | SCREW, tapping | 4 |
| 6 | 668-13641-00-94 | MANIFOLD 1 | 1 | 31 | 98580-04010 | SCREW, pan head | 1 |
| 7 | 668-11370-00 | .CHECK VALVE ASSY | 1 | 32 | 668-15393-00 | PIPE, breather 2 | 1 |
| 8 | 668-13645-00 | GASKET, manifold 1 | 1 | 33 | 90445-11M52 | HOSE | 1 |
| 9 | 90116-06M15 | BOLT, stud | 1 | 34 | 90445-09065 | HOSE | 1 |
| 10 | 97313-06045 | BOLT | 3 | 35 | 668-15376-00 | HOLDER, guide | 1 |
| 11 | 92990-06600 | WASHER, plate | 3 | 36 | 90465-08028 | CLAMP | 1 |
| 12 | 95360-06700 | NUT | 1 | 37 | 90465-08M23 | CLAMP | 1 |
| 13 | 92990-06600 | WASHER, plate | 1 | 38 | 668-14399-00 | VALVE, bimetal | 1 |
| 14 | 668-14479-01-94 | FUNNEL | 1 | 39 | 668-11326-00 | SEAT | 1 |
| 15 | 668-14478-00 | LOUVER | 1 | 40 | 668-11395-00 | HOLDER | 1 |
| 16 | 668-14198-00 | GASKET | 1 | 41 | 97313-06012 | BOLT | 2 |
| 17 | 98580-05016 | SCREW, pan head | 2 | 42 | 92990-06600 | WASHER, plate | 2 |
| 18 | 92990-05600 | WASHER, plate | 2 | 43 | 90445-08M5 | HOSE | 1 |
| 19 | 668-15358-00 | SEPARATOR, oil | 1 | 44 | 90445-08M4 | HOSE | 1 |
| 20 | 90159-06M05 | SCREW, with washer | 2 | 45 | 90445-08M7 | HOSE | 1 |
| 21 | 668-15368-00-94 | SEPARATOR, oil | 1 | 46 | 90445-08M6 | HOSE | 1 |
| 22 | 668-15369-00 | GASKET, oil seal housing | 1 | 47 | 668-14309-00 | JET COMP. | 1 |
| 23 | 97780-40112 | SCREW, tapping | 4 | 48 | 6E0-24378-00 | PIPE, joint 4 | 1 |
| 24 | 668-15371-00-94 | BREATHER | 1 | 49 | 90461-06M01 | CLAMP | 1 |
| 25 | 668-15346-00 | BREATHER 1 | 1 | 50 | 90465-08028 | CLAMP | 1 |

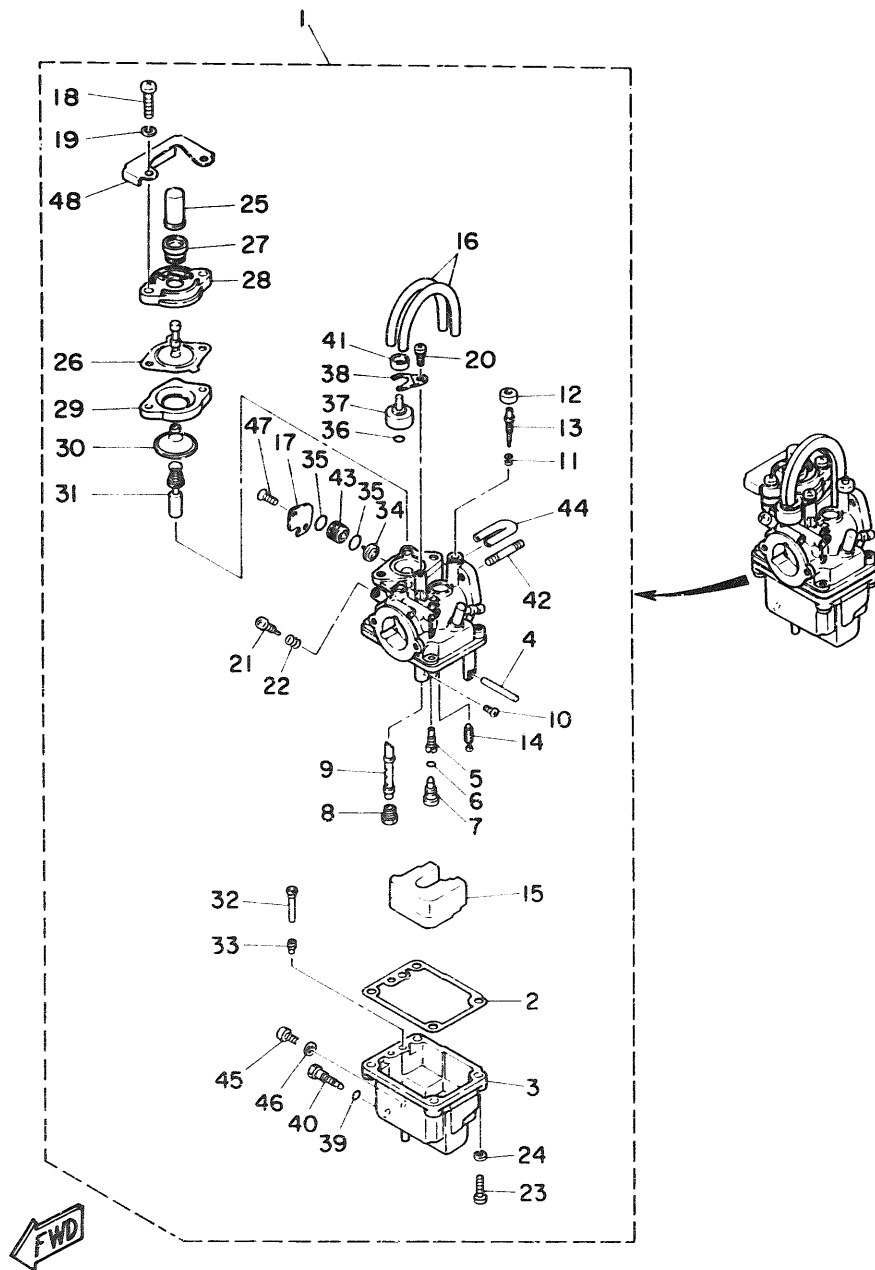


Fig. 5 CARBURETOR

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|----------------------------------|------|---------|--------------|----------------------|------|
| 1 | 6G9-14301-00 | CARBURETOR ASSY 1 (F9.9B Model) | 1 UR | 23 | 98580-04016 | .SCREW, pan head | 4 |
| | 6J7-14301-00 | CARBURETOR ASSY 1 (F8B Model) | 1 UR | 24 | 92903-04100 | .WASHER, spring | 4 |
| 2 | 6G8-14384-00 | .GASKET, float chamber | 1 | 25 | 6G8-14355-00 | .NOZZLE, main 2 | 1 |
| 3 | 6G8-14381-00 | .BODY, float chamber | 1 | 26 | 6G8-14368-00 | .DIAPHRAGM ASSY 1 | 1 |
| 4 | 647-14386-00 | .PIN, float | 1 | 27 | 6G8-14373-00 | .COVER, plunger cap | 1 |
| 5 | 6G8-14342-21 | .JET, pilot (# 42) (F9.9B Model) | 1 UR | 28 | 6G8-14374-00 | .CAP, plunger | 1 |
| | 6G8-14342-20 | .JET, pilot (# 40) (F8B Model) | 1 UR | 29 | 14T-14367-00 | .STOPPER | 1 |
| 6 | 654-14198-00 | .GASKET | 1 | 30 | 33A-14369-00 | .DIAPHRAGM ASSY 2 | 1 |
| 7 | 6G8-14345-00 | .PLUG, main nozzle | 1 | 31 | 6G8-14371-00 | .PLUNGER, starter | 1 |
| 8 | 648-14343-47 | .JET, main (# 94) (F9.9B Model) | 1 UR | 32 | 6G8-14318-27 | .PIPE STAPLER | 1 |
| | 648-14343-46 | .JET, main (# 92) (F8B Model) | 1 UR | 33 | 6A4-14344-31 | .JET, starter (# 62) | 1 |
| 9 | 6G8-14341-00 | .NOZZLE, main (F9.9B Model) | 1 UR | 34 | 6G8-14272-00 | .VALVE, check seat | 1 |
| | 6J6-14341-00 | .NOZZLE, main (F8B Model) | 1 UR | 35 | 1J2-14397-00 | .O-RING | 2 |
| 10 | 654-14216-00 | .SCREW | 1 | 36 | 5H0-14397-00 | .O-RING | 1 |
| 11 | 647-14334-00 | .SPRING | 1 | 37 | 6G8-14313-00 | .VALVE, throttle 2 | 1 |
| 12 | 6G8-14997-00 | .SEAL | 1 | 38 | 6G8-14377-00 | .STOPPER | 1 |
| 13 | 6G8-14323-00 | .SCREW, air adjusting | 1 | 39 | 5Y1-14397-00 | .O-RING | 1 |
| 14 | 6G8-14392-00 | .VALVE, needle | 1 | 40 | 6G8-14383-00 | .SCREW, drain | 1 |
| 15 | 6G8-14385-00 | .FLOAT | 1 | 41 | 44J-14349-00 | .PIPE | 1 |
| 16 | 6G8-14197-00 | .PIPE | 2 | 42 | 90116-06M26 | .BOLT, stud | 2 |
| 17 | 6G8-14346-01 | .PLATE | 1 | 43 | 6G8-14271-20 | .INSULATOR | 1 |
| 18 | 92580-06020 | .SCREW, pan head | 2 | 44 | 14T-14396-00 | .PIPE | 1 |
| 19 | 92990-06100 | .WASHER, spring | 2 | 45 | 650-14222-01 | .SCREW, drain | 1 |
| 20 | 98580-04008 | .SCREW, pan head | 1 | 46 | 650-14227-01 | .WASHER | 1 |
| 21 | 648-14321-00 | .SCREW, throttle | 1 | 47 | 98703-04008 | .SCREW, flat head | 2 |
| 22 | 646-14212-01 | .SPRING, pilot adjusting | 1 | 48 | 6G8-14346-10 | .PLATE | 1 |

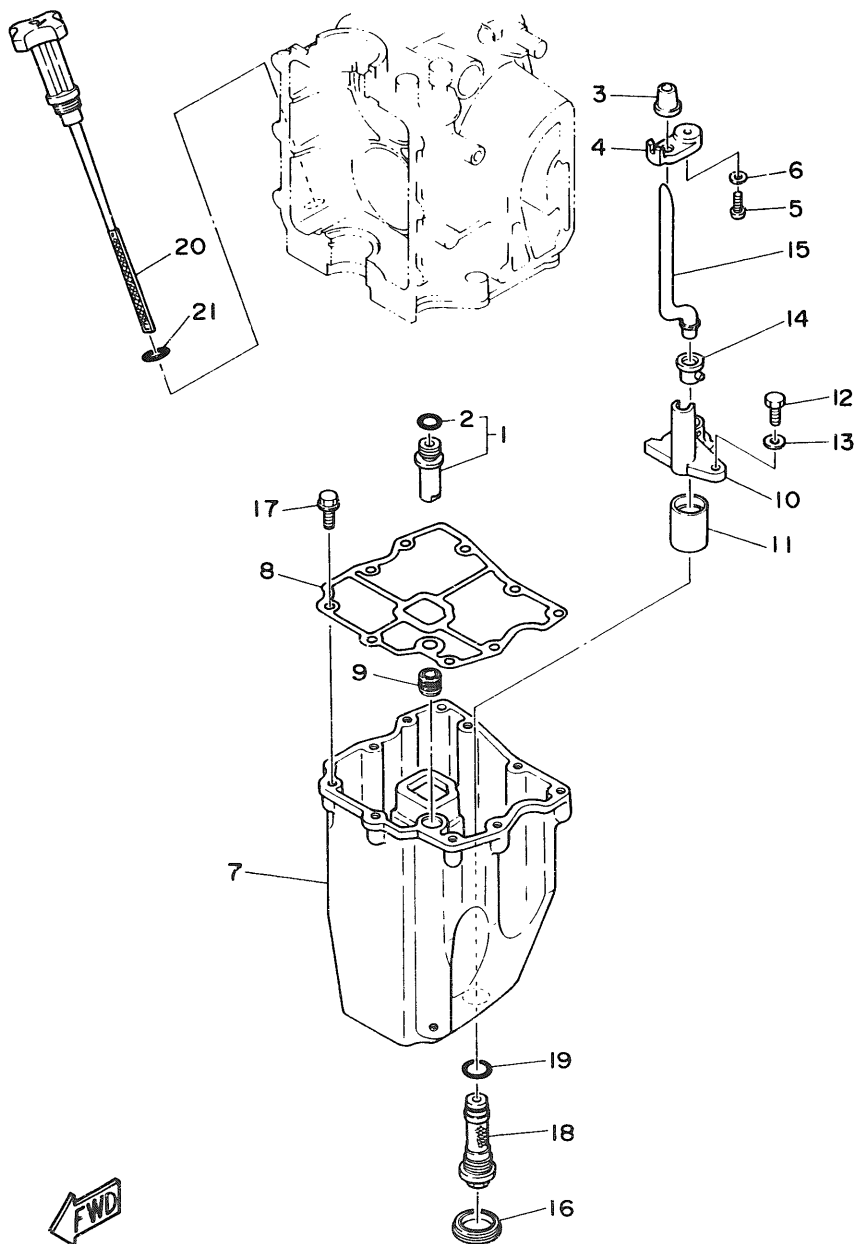


Fig. 7 OIL PAN

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|--------------------|------|---------|--------------|------------------------|------|
| 1 | 6G8-11575-00 | RELIEF VALVE ASS'Y | 1 | 12 | 97313-06016 | BOLT | 1 |
| 2 | 93210-12M62 | O-RING | 1 | 13 | 92990-06600 | WASHER, plate | 1 |
| 3 | 6G8-15379-00 | SEAL, crankcase | 1 | 14 | 6G8-15315-00 | SEAL, crankcase | 1 |
| 4 | 6G8-13487-00 | GUIDE, oil hose | 1 | 15 | 6G8-15397-00 | PIPE | 1 |
| 5 | 98501-05012 | SCREW, pan head | 1 | 16 | 6G8-15316-00 | DAMP_R, engine mount 1 | 1 |
| 6 | 92901-05600 | WASHER, plate | 1 | 17 | 90105-06M33 | BOLT, washer based | 9 |
| 7 | 6G8-15311-02-5B | OIL PAN | 1 | 18 | 6G8-13411-01 | STRAINER, oil | 1 |
| 8 | 6G8-15312-01 | GASKET, oil pan | 1 | 19 | 93210-16M64 | O-RING | 1 |
| 9 | 6G8-45127-00 | SEAL | 1 | 20 | 6G8-15362-02 | PLUG, oil level | 1 |
| 10 | 6G8-13412-00 | HOUSING, strainer | 1 | 21 | 93210-13M63 | O-RING | 1 |
| 11 | 6G8-13417-00 | COVER, strainer | 1 | | | | |

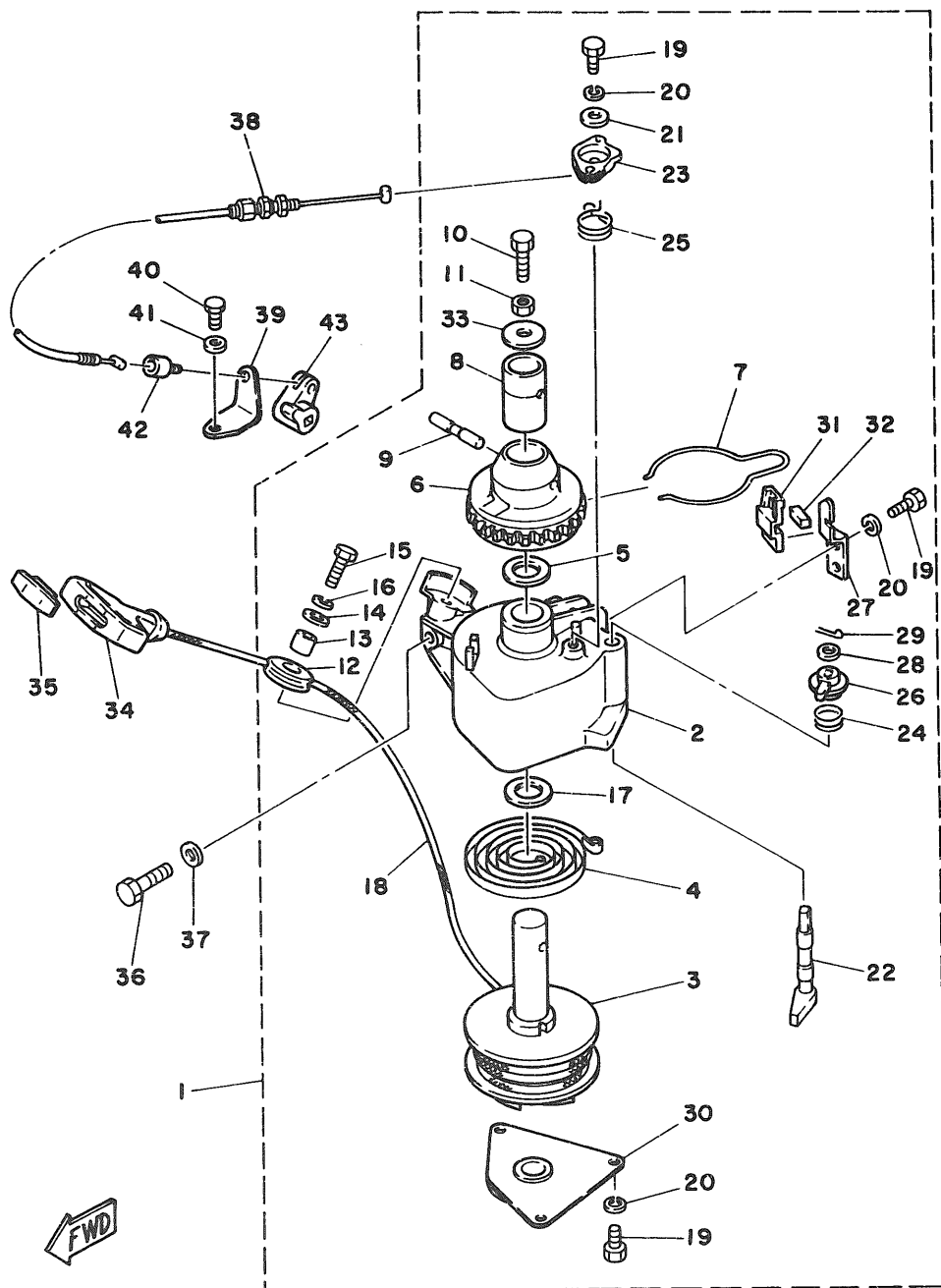


Fig. 8 STARTER

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|----------------------|------|---------|--------------|---------------------------|------|
| 1 | 6G8-15710-10 | STARTER ASSY | 1 | 23 | 6G8-15746-00 | .ARM | 1 |
| 2 | 6G8-15711-00 | .CASE, starter | 1 | 24 | 6G8-15767-00 | .SPRING | 1 |
| 3 | 6G8-15714-00 | .DRUM, sheave | 1 | 25 | 6G8-15734-00 | .SPRING, return | 1 |
| 4 | 6G8-15713-00 | .SPRING, starter | 1 | 26 | 6G8-15747-00 | .LINK | 1 |
| 5 | 6G8-15719-00 | .WASHER, thrust | 1 | 27 | 6G8-15716-00 | .FLATE, drive | 1 |
| 6 | 6G8-15723-00 | .PULLEY, starter | 1 | 28 | 92990-06200 | .WASHER, plain | 1 |
| 7 | 6G8-15715-00 | .SPRING, drive plate | 1 | 29 | 91490-12012 | .PIN, cotter | 1 |
| 8 | 6G8-15754-00 | .BUSH 2 | 1 | 30 | 6G8-15712-00 | .COVER, starter case | 1 |
| 9 | 6G8-15727-00 | .PIN | 1 | 31 | 6G8-15779-00 | .COVER | 1 |
| 10 | 6G8-15768-00 | .BOLT | 1 | 32 | 6G8-15789-00 | .DAMPER | 1 |
| 11 | 95303-08700 | .NUT | 1 | 33 | 6G8-15742-00 | .WASHER, drive pawl | 1 |
| 12 | 6F5-15752-00 | .ROLLER, wire | 1 | 34 | 6G1-15755-00 | HANDLE, starter | 1 |
| 13 | 663-15753-00 | .BUSH | 1 | 35 | 689-15779-01 | COVER | 1 |
| 14 | 663-15791-00 | .WASHER, lock | 1 | 36 | 97313-08030 | BOLT | 3 |
| 15 | 97315-06025 | .BOLT | 1 | 37 | 92990-08600 | .WASHER, plate | 3 |
| 16 | 92990-06100 | .WASHER, spring | 1 | 38 | 6G8-15770-00 | CABLE COMP., starter stop | 1 |
| 17 | 6G8-15739-00 | .WASHER, thrust | 1 | 39 | 6G8-15771-00 | STAY 1 | 1 |
| 18 | * | .WIRE (L:1850mm) | 1 | 40 | 97313-06012 | BOLT | 1 |
| 19 | 97322-05012 | .BOLT | 6 | 41 | 92990-06600 | .WASHER, plate | 1 |
| 20 | 92990-05100 | .WASHER, spring | 6 | 42 | 6G8-15772-00 | STAY 2 | 1 |
| 21 | 6G8-15726-00 | .WASHER, flat | 1 | 43 | 6G8-44125-00 | LEVER, shift rod | 1 |
| 22 | 6G8-15794-00 | .STOPPER | 1 | | | | |

* Cut from 50m rolls, parts No. 90890-44373, Cutting length 1.85m.

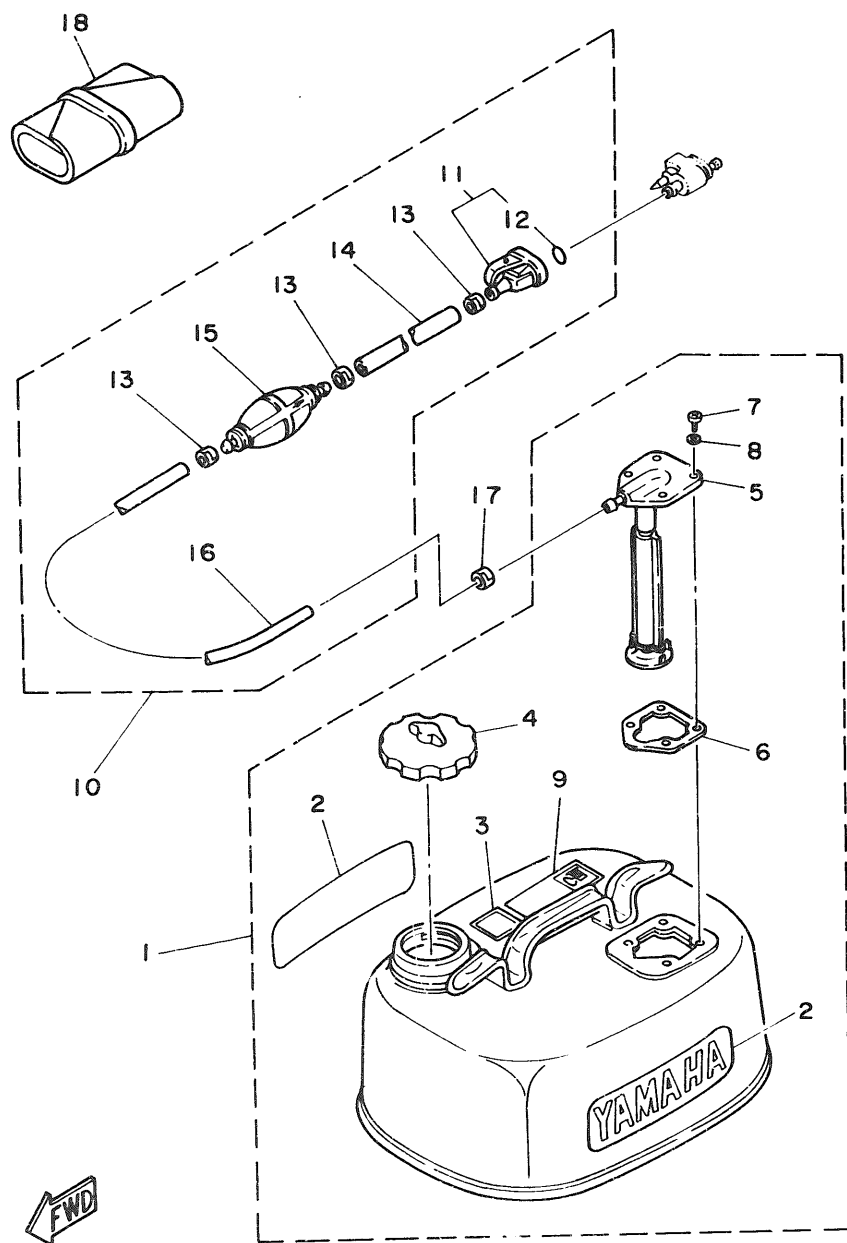
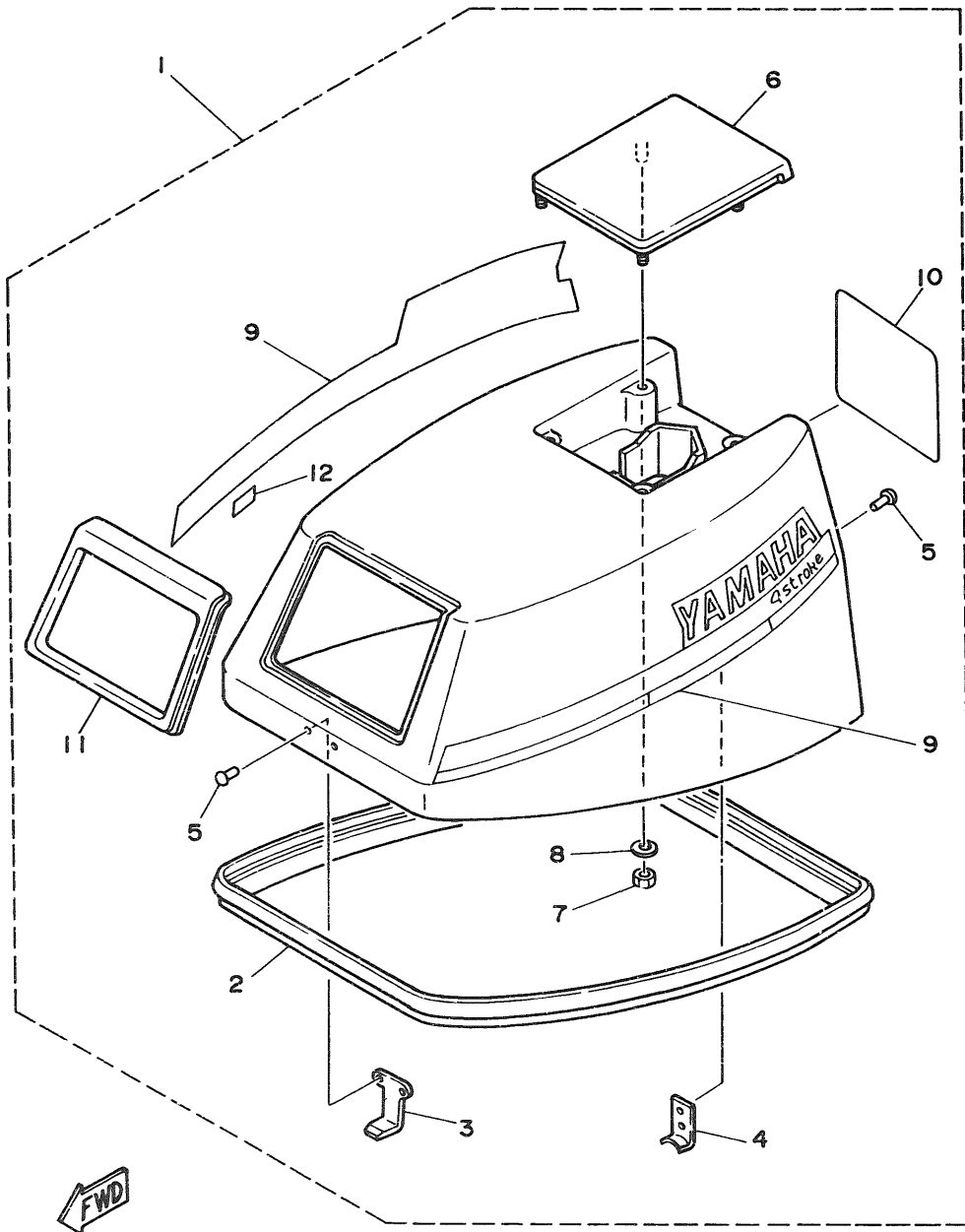


Fig. 10 FUEL TANK

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|-----------------------|------|---------|--------------|--------------------------|------|
| 1 | 6Y0-W2420-63-24 | FUEL TANK ASSY | 1 | 10 | 6Y0-24306-04 | FUEL PIPE COMP. 1 | 1 |
| 2 | 6Y1-24246-00 | .GRAPHIC, side | 2 | 11 | 661-24305-00 | .FUEL PIPE JOINT COMP. 2 | 1 |
| 3 | 6Y1-24257-00 | .GRAPHIC | 1 | 12 | 93210-08287 | ..O-RING | 1 |
| 4 | 6Y0-24610-00 | .CAP ASSY | 1 | 13 | 650-24351-01 | .BAND 1 | 3 |
| 5 | 6Y0-24275-60 | .FUEL METER COMP. | 1 | #14 | 90445-11M05 | .HOSE (L:85 .m) | 1 |
| 6 | 663-24268-00 | .GASKET, fuel meter | 1 | 15 | 6Y1-24360-02 | .PRIMER PUMP ASSY | 1 |
| 7 | 96586-05016 | .SCREW, pan head | 4 | #16 | 90445-11M79 | .HOSE (L:1500mm) | 1 |
| 8 | 6Y1-24329-00 | .SEAL | 4 | 17 | 650-24351-01 | BAND 1 | 1 |
| 9 | 6Y1-24256-80 | .GRAPHIC, fuel tank 9 | 1 | 18 | 676-W2810-00 | TOOL KIT | 1 |

Also available in 30m rolls. (Parts No. 90890-56878)

Fig. 11 TOP COWLING



| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|--------------------------------|------|---------|--------------|------------------------------|------|
| 1 | 669-42610-22-EJ | TOP COWLING ASSY (F9.9B Model) | 1 UR | 7 | 95303-06700 | .NUT | 4 |
| | 6J7-42610-22-EJ | TOP COWLING ASSY (F8B Model) | 1 UR | 8 | 92990-06200 | .WASHER, plain | 4 |
| 2 | 668-42615-00 | .SEAL | 1 | 9 | 669-W0070-21 | .GRAPHIC SET | 1 |
| 3 | 668-42651-00 | .HOOK | 1 | 10 | 669-42678-20 | .GRAPHIC, rear (F9.9B Model) | 1 UR |
| 4 | 668-42652-00 | .HOOK | 1 | | 6J7-42678-20 | .GRAPHIC, rear (F8B Model) | 1 UR |
| 5 | 90266-04M04 | .RIVET | 4 | 11 | 668-42628-01 | .SEAL | 1 |
| 6 | 668-42613-00-EJ | .MOLDING, air duct | 1 | 12 | 6E0-44191-11 | .INDICATOR, shift | 1 |

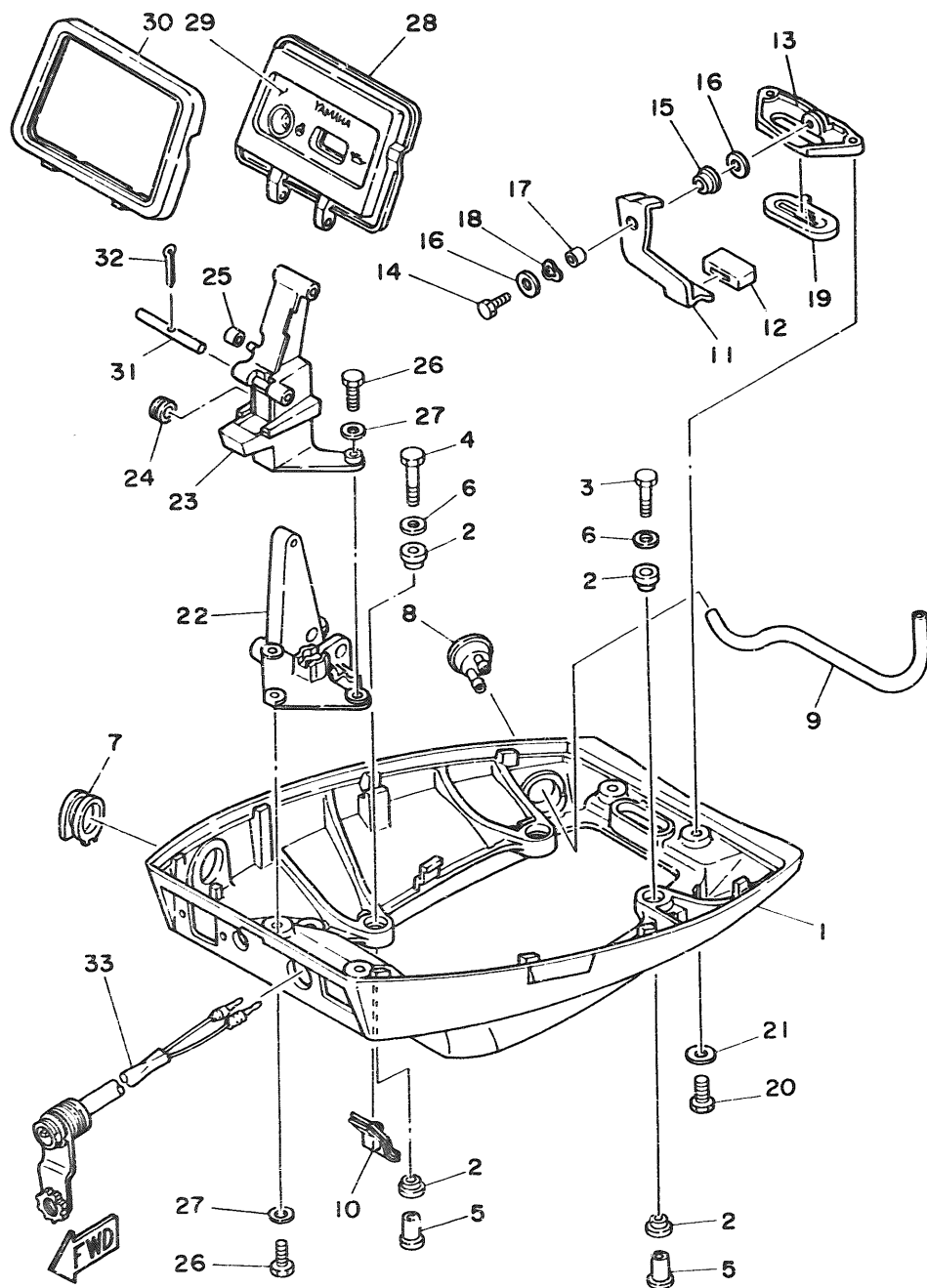


Fig. 12 BOTTOM COWLING

| Ref. No. | Parts No. | Description | Q'ty | Ref. No. | Parts No. | Description | Q'ty |
|----------|-----------------|------------------------------|------|----------|-----------------|--------------------|------|
| 1 | 6G8-42711-01-EJ | COWLING, bottom | 1 | 16 | 90201-06M31 | WASHER, plate | 2 |
| 2 | 90480-09M35 | GROMMET | 8 | 17 | 90387-06M72 | COLLAR | 1 |
| 3 | 97313-06030 | BOLT | 2 | 18 | 90206-08M13 | WASHER, wave | 1 |
| 4 | 97313-06040 | BOLT | 2 | 19 | 6G8-42748-00 | GROMMET | 1 |
| 5 | 90387-06M15 | COLLAR | 4 | 20 | 97395-06016 | BOLT | 2 |
| 6 | 90201-06M31 | WASHER, plate | 4 | 21 | 92990-06600 | WASHER, plate | 2 |
| 7 | 6G8-42724-00 | GROMMET | 1 UR | 22 | 6G8-42738-00-94 | PLATE, fitting | 1 |
| | 6G8-42724-00 | GROMMET (For Remote Control) | 1 UR | 23 | 6G8-42719-00-EJ | PANEL, front lower | 1 |
| 8 | 6G8-44391-00 | NIPPLE, hose | 1 | 24 | 90480-19031 | GROMMET | 1 |
| 9 | 6G8-12482-00 | PIPE 2 | 1 | 25 | 90445-05ME6 | HOSE | 1 |
| 10 | 6G8-42727-00 | GROMMET | 1 | 26 | 97395-06016 | BOLT | 4 |
| 11 | 6G8-42815-00 | LEVER, clamp | 1 | 27 | 92990-06600 | WASHER, plate | 4 |
| 12 | 6G8-42831-00 | BUSHING | 1 | 28 | 6G8-W4261-00 | PANEL, front upper | 1 |
| 13 | 6G8-42811-00-94 | STAY | 1 | 29 | 6G8-42677-00 | GRAPHIC, front | 1 |
| 14 | 97313-06016 | BOLT | 1 | 30 | 6G8-42629-01 | SEAL | 1 |
| 15 | 90386-08M49 | BUSH | 1 | 31 | 6G8-42755-00 | HINGE, cowling | 1 |
| | | | | 32 | 91490-16010 | PIN, cotter | 1 |
| | | | | 33 | 682-84361-00 | 2P CONCENT | 1 |

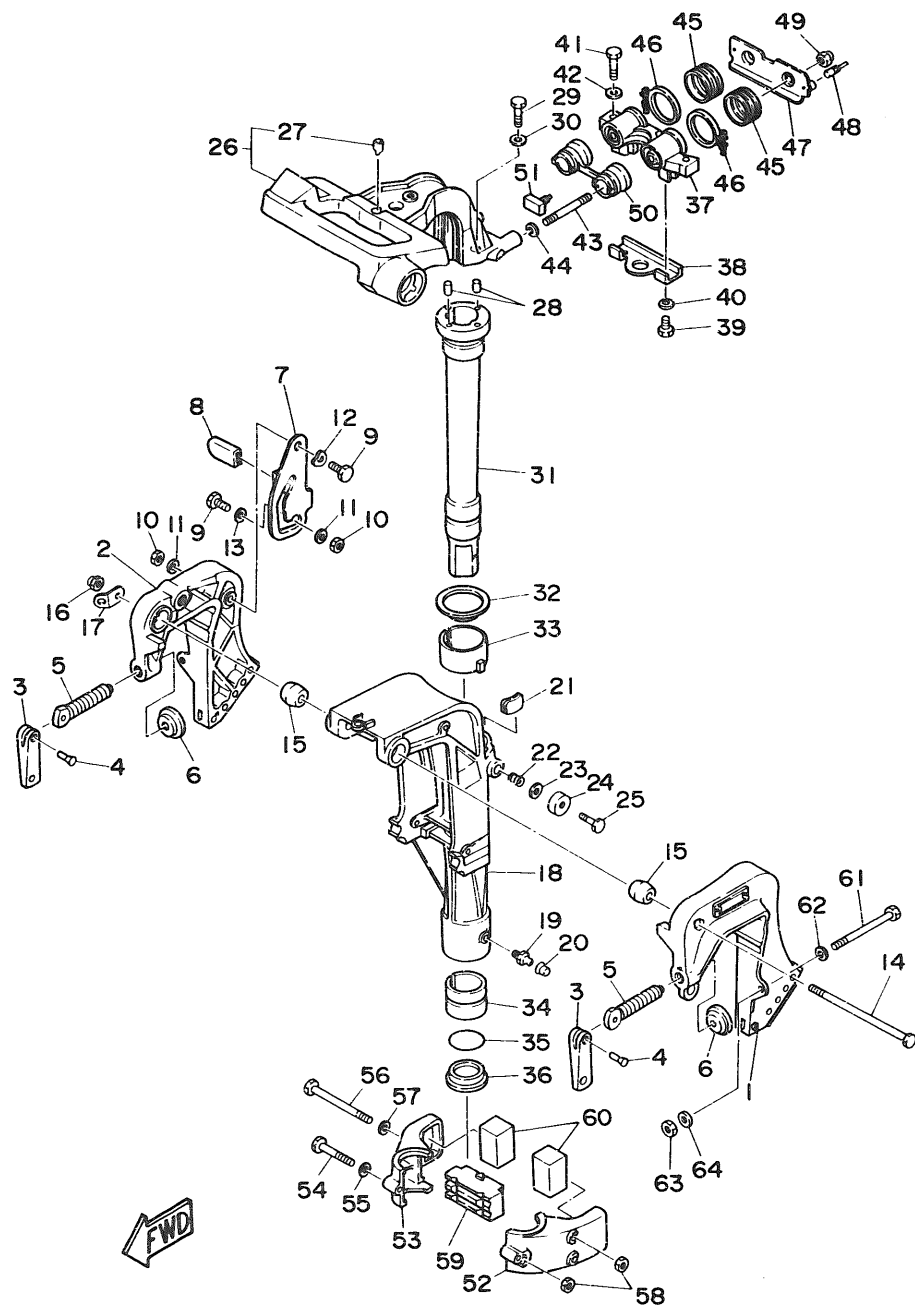


Fig. 13 BRACKET 1

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|-------------------------------|------|---------|-----------------|-----------------------------|------|
| 1 | 6G8-43111-02-EJ | BRACKET, clamp | 1 | 32 | 90209-45M09 | WASHER | 1 |
| 2 | 6G8-43112-03-EJ | BRACKET, clamp | 1 | 33 | 6G8-42537-00 | BUSHING, pivot shaft | 1 |
| 3 | 616-43118-00-EJ | HANDLE, transom clamp | 2 | 34 | 90386-37M47 | BUSH | 1 |
| 4 | 90243-04M00 | PIN | 2 | 35 | 93210-37M67 | O-RING | 1 |
| 5 | 90149-14030 | SCREW | 2 | 36 | 90386-37M48 | BUSH | 1 |
| 6 | 648-43114-01 | PAD, transom clamp | 2 | 37 | 6G8-44517-00-94 | MOUNT RUBBER | 1 |
| 7 | 6G8-43181-00 | LEVER, tilt stop | 1 | 38 | 6G8-44526-00 | PLATE | 1 |
| 8 | 682-43318-01 | COVER | 1 | 39 | 97395-06012 | BOLT | 2 |
| 9 | 90109-06M25 | BOLT | 2 | 40 | 92990-06600 | WASHER, plate | 2 |
| 10 | 95680-06100 | NUT, u | 2 | 41 | 97395-06030 | BOLT | 2 |
| 11 | 92990-06600 | WASHER, plate | 2 | 42 | 92990-08FJ0 | WASHER, plate | 2 |
| 12 | 90206-10M15 | WASHER, wave | 1 | 43 | 90116-08M28 | BOLT, stud | 2 |
| 13 | 682-43339-01 | WASHER | 1 | 44 | 90201-08M12 | WASHER, plate | 2 |
| 14 | 90101-08M06 | BOLT | 1 | 45 | 6G8-44522-00 | SEAL | 2 |
| 15 | 6G8-43136-00 | PIECE, friction | 2 | 46 | 90460-38M06 | CLAMP, hose | 2 |
| 16 | 90185-08057 | NUT, self-locking | 1 | 47 | 6G8-44518-00 | BRACKET COMP. | 1 |
| 17 | 6A1-43113-00 | PLATE, clamp bracket | 1 | 48 | 6G8-44533-00 | DAMPER, upper mount rubber | 2 |
| 18 | 6G9-43311-02-EJ | BRACKET, swivel (Short) | 1 UR | 49 | 90185-08057 | NUT, self-locking | 2 |
| | 6G8-43311-03-EJ | BRACKET, swivel (Long) | 1 UR | 50 | 6G8-44521-00 | SEAL | 1 |
| 19 | 93700-06004 | NIPPLE, grease | 1 | 51 | 6G8-44532-00 | STOPPER, upper mount | 1 |
| 20 | 663-45119-00 | CAP, grease nipple | 1 | 52 | 6G8-44551-01-EJ | HOUSING, lower mount rubber | 1 |
| 21 | 6G8-42528-00 | PLATE, friction | 1 | 53 | 6G8-44552-01-EJ | HOUSING, lower mount rubber | 1 |
| 22 | 90501-18M00 | SPRING, compression | 1 | 54 | 97395-06045 | BOLT | 1 |
| 23 | 90201-06M31 | WASHER, plate | 1 | 55 | 92990-06600 | WASHER, plate | 1 |
| 24 | 6G8-43373-00 | SEAL, damper | 1 | 56 | 97395-06095 | BOLT | 2 |
| 25 | 97395-06025 | BOLT | 1 | 57 | 92990-06600 | WASHER, plate | 2 |
| 26 | 6G9-42511-01-EJ | BRACKET, steering | 1 | 58 | 95380-06700 | NUT | 3 |
| 27 | 6G8-42534-00 | PIN, dowel | 1 | 59 | 6G8-44557-00 | MOUNT DAMPER, lower front | 1 |
| 28 | 93605-15065 | PIN, dowel | 2 | 60 | 682-44555-00 | MOUNT DAMPER, lower side | 2 |
| 29 | 97315-06030 | BOLT | 2 | 61 | 90101-08M88 | BOLT | 2 |
| 30 | 92990-06600 | WASHER, plate | 2 | 62 | 92990-08600 | WASHER, plate | 2 |
| 31 | 6G9-42521-00-94 | SHAFT, steering pivot (Short) | 1 UR | 63 | 90185-08057 | NUT, self-locking | 2 |
| | 6G8-42521-10-94 | SHAFT, steering pivot (Long) | 1 UR | 64 | 90201-08M44 | WASHER, plate | 2 |

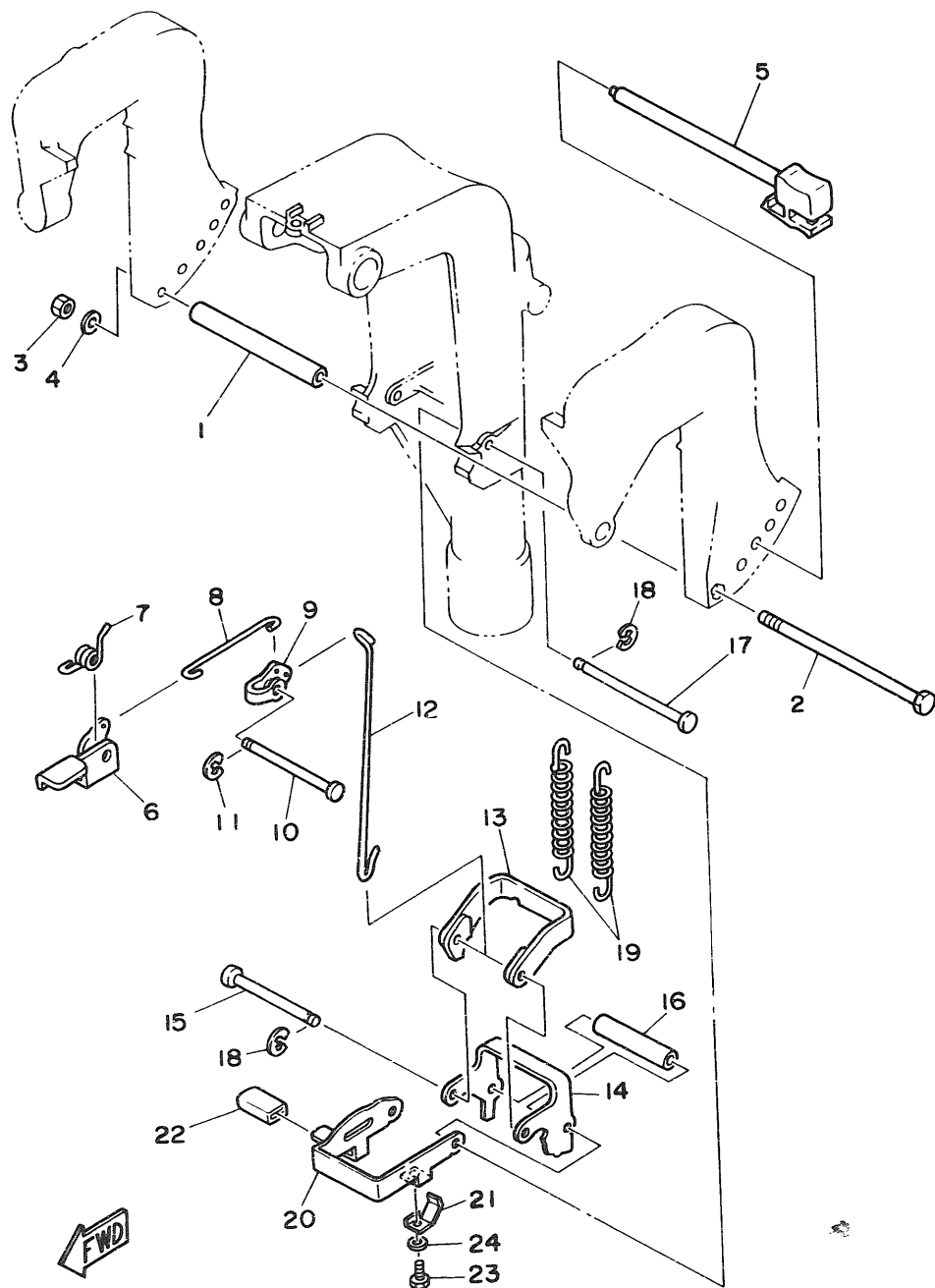
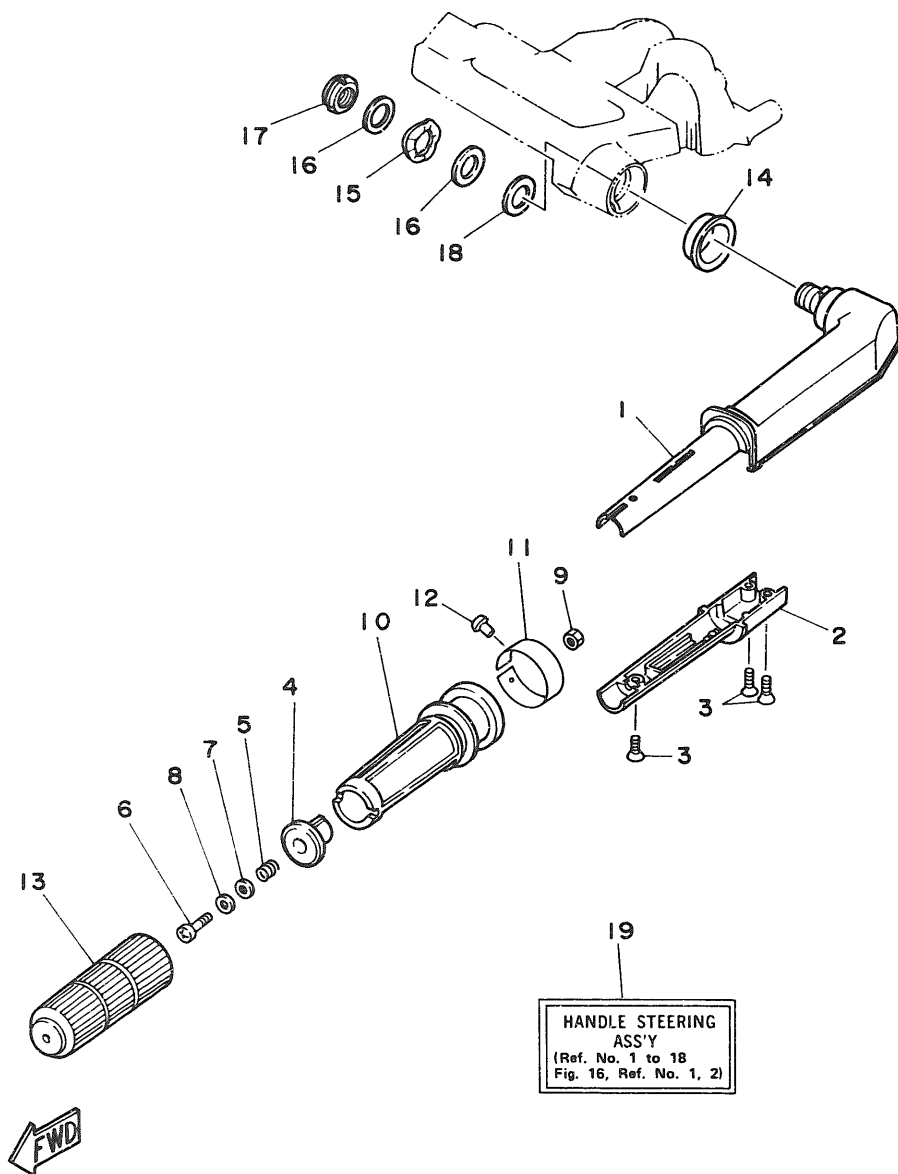


Fig. 14 BRACKET 2

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|------------------|------|---------|--------------|----------------------------|------|
| 1 | 90387-06M09 | COLLAR | 1 | 14 | 682-43615-01 | PLATE, tilt lock | 1 |
| 2 | 97395-06135 | BOLT | 1 | 15 | 682-43611-00 | SHAFT, tilt lock | 1 |
| 3 | 95380-06700 | NUT | 1 | 16 | 90387-06M10 | COLLAR | 1 |
| 4 | 92990-06600 | WASHER, plate | 1 | 17 | 682-43659-00 | SHAFT, reverse lock | 1 |
| 5 | 668-43160-01 | TILT ROD ASSY | 1 | 18 | 99080-05600 | CIRCLIP | 2 |
| 6 | 668-43631-01 | LEVER, tilt | 1 | 19 | 90506-26M01 | SPRING, tension | 2 UR |
| 7 | 90508-12M18 | SPRING, torsion | 1 | | 90506-26M07 | SPRING, tension | |
| 8 | 682-43616-00 | ROD, tilt lock | 1 | | | (For Dual Thrust Prop.) | 2 UR |
| 9 | 682-43641-00 | LEVER, tilt | 1 | 20 | 669-43681-00 | LEVER, shallow water drive | 1 |
| 10 | 90249-06M20 | PIN | 1 | 21 | 669-43643-00 | SPRING | 1 |
| 11 | 99080-05600 | CIRCLIP | 1 | 22 | 682-43318-01 | COVER | 1 |
| 12 | 668-43617-00 | ROD, tilt lock | 1 | 23 | 97395-06008 | BOLT | 1 |
| 13 | 682-43614-00 | PLATE, tilt lock | 1 | 24 | 92990-06600 | WASHER, plate | 1 |

Fig. 15 STEERING

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|-----------------------------------|------|---------|-----------------|--|------|
| 1 | 669-42111-02-EJ | HANDLE, steering | 1 | 12 | 90269-02001 | RIVET | 1 |
| 2 | 669-42112-01-EJ | HANDLE, steering | 1 | 13 | 6G8-42177-00 | RUBBER, handle | 1 |
| 3 | 98780-05016 | SCREW, flat head | 3 | 14 | 90386-33M56 | BUSH | 1 |
| 4 | 668-42126-01-94 | FRICTION, steering handle grip | 1 | 15 | 90206-20M14 | WASHER, wave | 1 |
| 5 | 90501-23M42 | SPRING, compression | 1 | 16 | 90201-20M00 | WASHER, plate | 2 |
| 6 | 92580-06030 | SCREW, pan head | 1 | 17 | 90185-20M03 | NUT, self-locking | 1 |
| 7 | 90201-06049 | WASHER, plate | 1 | 18 | 90202-20M33 | WASHER, plate | 1 |
| 8 | 90202-06007 | WASHER, plate | 1 | 19 | 6G9-W0084-81-EJ | HANDLE STEERING ASSY | |
| 9 | 95380-06700 | NUT | 1 | | | (F9.9B Model) | 1 UR |
| 10 | 668-42119-00 | GRIP, steering handle | 1 | | | 6J7-W0084-81-EJ HANDLE STEERING ASSY (F8B Model) | 1 UR |
| 11 | 6G8-42137-01 | INDICATOR, throttle (F9.9B Model) | 1 UR | | | | |
| | 6J6-42137-00 | INDICATOR, throttle (F8B Model) | 1 UR | | | | |



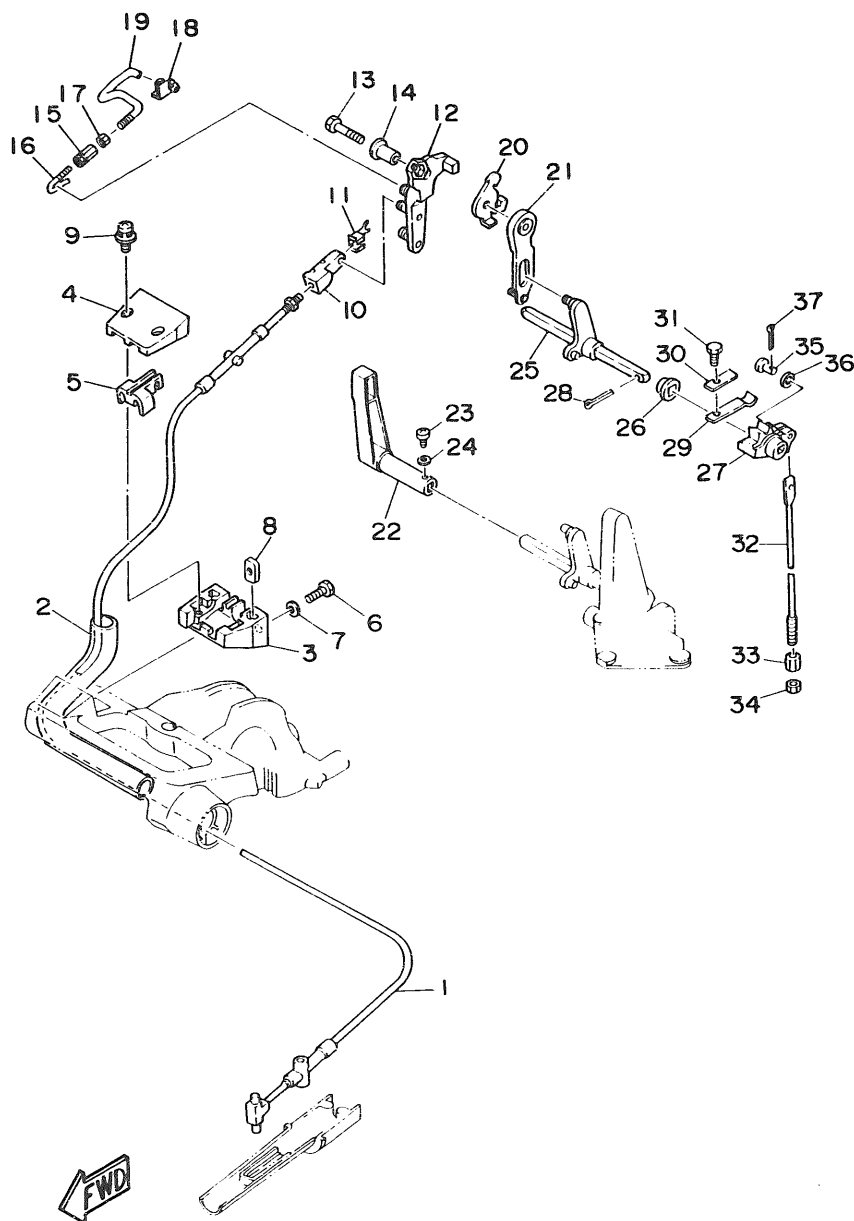


Fig. 16 CONTROL

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|---------------------|------|---------|-----------------|----------------------|------|
| 1 | 6G9-48311-02 | CABLE (F9.9B Model) | 1 UR | 20 | 6G8-14493-00 | STAY 1 (F9.9B Model) | 1 UR |
| | 6J7-48311-02 | CABLE (F8B Model) | 1 UR | | 6J6-14493-00 | STAY 1 (F8B Model) | 1 UR |
| 2 | 9C445-24M00 | HOSE | 1 | 21 | 6G8-44111-00 | HANDLE, gear shift | 1 |
| 3 | 6G8-41661-00-98 | BRACKET | 1 | 22 | 6G9-44111-00-98 | HANDLE, gear shift | 1 |
| 4 | 6G8-41662-00-98 | BRACKET | 1 | 23 | 98503-04014 | SCREW, pan head | 1 |
| 5 | 6G8-41663-00 | BRACKET 3 | 1 | 24 | 92990-04200 | WASHER, plain | 1 |
| 6 | 97395-06016 | BOLT | 2 | 25 | 6G8-44159-00 | HANDLE, gear shift | 1 |
| 7 | 92990-06600 | WASHER, plate | 2 | 26 | 682-44132-00 | BUSHING | 1 |
| 8 | 6G8-41654-00 | NUT | 2 | 27 | 6G8-44141-00 | LINK, shift rod | 1 |
| 9 | 90159-05M06 | SCREW, with washer | 2 | 28 | 91490-25020 | PIN, cotter | 1 |
| 10 | 6G8-26363-00 | END, cable | 1 | 29 | 682-44116-00 | SPRING | 1 |
| 11 | 6G8-26364-00 | END, cable 2 | 1 | 30 | 682-44117-00 | BRACKET | 1 |
| 12 | 6G8-41212-00 | ARM, accel. | 1 | 31 | 97313-06012 | BOLT | 1 |
| 13 | 97313-06030 | BOLT | 1 | 32 | 6G9-44143-00 | ROD, shift (Short) | 1 UR |
| 14 | 90387-06M58 | COLLAR | 1 | | 6G8-44143-10 | ROD, shift (Long) | 1 UR |
| 15 | 6G8-41238-01 | JOINT, link | 1 | 33 | 90170-06015 | NUT | 1 |
| 16 | 6G8-41241-01 | ROD, link | 1 | 34 | 95380-06700 | NUT | 1 |
| 17 | 95303-04600 | NUT | 1 | 35 | 91790-05020 | PIN, clevis | 1 |
| 18 | 6G8-41237-01 | JOINT, link | 1 | 36 | 92990-05600 | WASHER, plate | 1 |
| 19 | 6G8-41242-01 | ROD 2 | 1 | 37 | 91490-16010 | PIN, cotter | 1 |

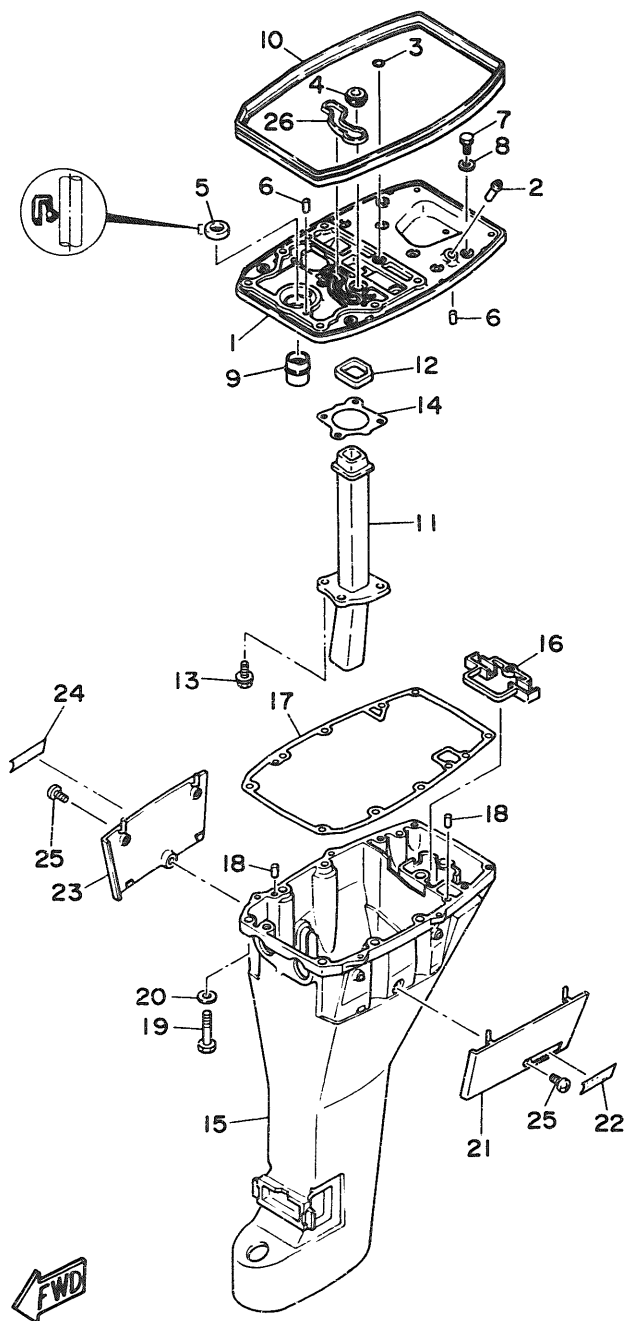


Fig. 17 UPPER CASING

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|----------------------------|------|---------|-----------------|-----------------------|------|
| 1 | 6G8-41137-01-94 | GUIDE, exhaust | 1 | 15 | 6G9-45111-00-EJ | CASING, upper (Short) | 1 UR |
| 2 | 6E5-24377-00 | PIPE, joint 3 | 1 | | 6G8-45111-10-EJ | CASING, upper (Long) | 1 UR |
| 3 | 93210-08M60 | O-RING | 1 | 16 | 6G8-45151-00 | COVER, upper casing | 1 |
| 4 | 6G8-44367-00 | DAMPER, water seal | 1 | 17 | 6G8-45113-00 | GASKET, upper casing | 1 |
| 5 | 93101-13M27 | OIL SEAL | 1 | 18 | 93606-12019 | PIN, dowel | 2 |
| 6 | 93606-12019 | PIN, dowel | 2 | 19 | 97395-08040 | BOLT | 6 |
| 7 | 97313-06020 | BOLT | 2 | 20 | 92990-08600 | WASHER, plate | 6 |
| 8 | 92990-06600 | WASHER, plate | 2 | 21 | 6G8-42741-00-EJ | APRON | 1 |
| 9 | 6G8-45135-00 | PIPE | 1 | 22 | 6G8-42791-00 | MARK 1 | 1 |
| 10 | 6G8-42716-00 | RUBBER, seal 1 | 1 | 23 | 6G8-42771-00-EJ | APRON | 1 |
| 11 | 6G8-41131-01 | MANIFOLD, ext. 1 | 1 | 24 | 6G8-42792-00 | MARK | 1 |
| 12 | 6G8-41138-00 | SEAL, ext. 1 | 1 | 25 | 90157-06M04 | SCREW, pan head | 2 |
| 13 | 90105-06M33 | BOLT, washer based | 4 | 26 | 6G8-11355-00 | SEAL, cylinder 1 | 1 |
| 14 | 6G8-41133-01 | GASKET, exhaust manifold 1 | 1 | | | | |

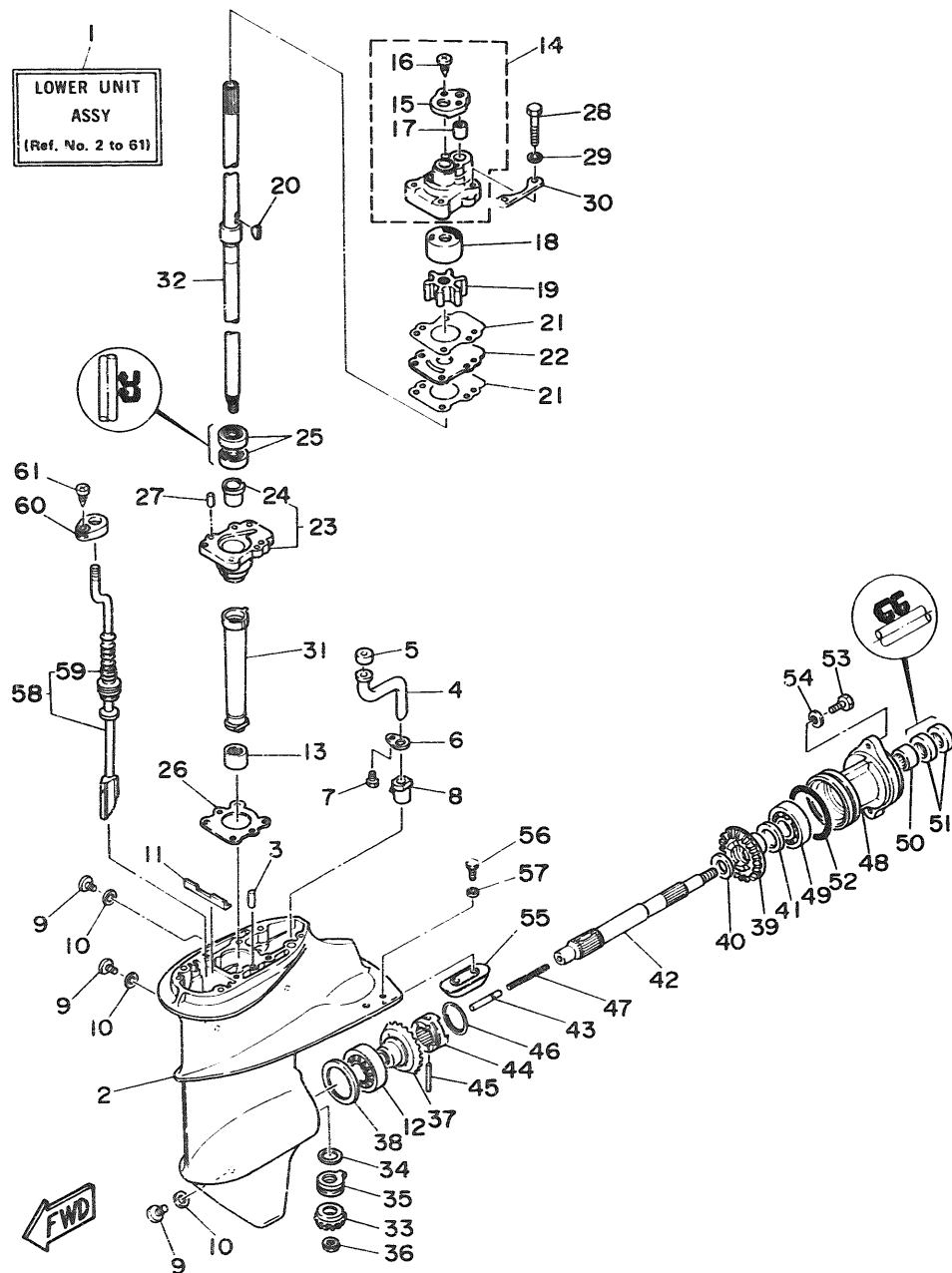


Fig. 18 LOWER CASING. DRIVE 1

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|-----------------|---------------------------|------|---------|-----------------|------------------------|------|
| 1 | 6G9-45300-02-EJ | LOWER UNIT ASSY (Short) | 1 UR | 34 | 6E7-45587-01-30 | SHIM (T:0.30MM) | 1 UR |
| | 6G9-45300-12-EJ | LOWER UNIT ASSY (Long) | 1 UR | | 6E7-45587-01-40 | SHIM (T:0.40MM) | 1 UR |
| 2 | 6E7-45311-02-EJ | CASING, lower | 1 | | 6E7-45587-01-50 | SHIM (T:0.50MM) | 1 UR |
| 3 | 93604-08062 | PIN, dowel | 1 | 35 | 93341-214U1 | BEARING | 1 |
| 4 | 683-44362-01 | TUBE, water | 1 | 36 | 90179-08M06 | NUT | 1 |
| 5 | 683-44365-01 | DAMPER, water seal | 1 | 37 | 6E7-45560-00 | GEAR | 1 |
| 6 | 683-44373-00 | SET PLATE, water tube | 1 | 38 | 664-45567-01-10 | SHIM (T:0.10MM) | 1 UR |
| 7 | 97315-06010 | BOLT | 1 | | 664-45567-01-12 | SHIM (T:0.12MM) | 1 UR |
| 8 | 6E7-44366-00 | DAMPER, water seal | 1 | | 664-45567-01-15 | SHIM (T:0.15MM) | 1 UR |
| 9 | 90340-08M04 | PLUG, straight screw | 3 | | 664-45567-01-18 | SHIM (T:0.18MM) | 1 UR |
| 10 | 90430-08020 | GASKET | 3 | | 664-45567-01-30 | SHIM (T:0.30MM) | 1 UR |
| 11 | 682-45376-01 | GUIDE, seal damper | 1 | | 664-45567-01-40 | SHIM (T:0.40MM) | 1 UR |
| 12 | 93332-00005 | BEARING | 1 | | 664-45567-01-50 | SHIM (T:0.50MM) | 1 UR |
| 13 | 93315-314V8 | BEARING, cylindrical | 1 | 39 | 6E7-45571-00 | GEAR | 1 |
| 14 | 682-44300-01 | HOUSING WATER PUMP ASSY | 1 | 40 | 90201-17682 | WASHER, plate | 1 |
| 15 | 682-44312-00 | COVER, water pump housing | 1 | 41 | 626-45577-00-01 | SHIM (0.1T) | 1 UR |
| 16 | 97780-40112 | SCREW, tapping | 2 | | 626-45577-00-03 | SHIM (0.3T) | 1 UR |
| 17 | 682-44365-00 | DAMPER, water seal | 1 | | 626-45577-00-05 | SHIM (0.5T) | 1 UR |
| 18 | 682-44322-00 | INSERT, cartridge | 1 | 42 | 683-45611-00 | SHAFT, propeller | 1 |
| 19 | 682-44352-01 | IMPELLER | 1 | 43 | 650-45635-00 | PLUNGER, shift | 1 |
| 20 | 90280-03024 | KEY, woodruff | 1 | 44 | 682-45631-00 | CLUTCH, dog | 1 |
| 21 | 682-44315-00 | GASKET, water pump | 2 | 45 | 90250-05010 | PIN, straight | 1 |
| 22 | 682-44323-00 | OUTER PLATE, cartridge | 1 | 46 | 648-45633-00 | RING, cross pin | 1 |
| 23 | 6E7-45331-00-58 | HOUSING, bearing | 1 | 47 | 90501-14M06 | SPRING, compression | 1 |
| 24 | 626-45316-09 | BUSHING, drive shaft | 1 | 48 | 683-45361-00-EJ | CAP, lower casing | 1 |
| 25 | 93101-20048 | OIL SEAL | 2 | 49 | 93306-00501 | BEARING (B6005) | 1 |
| 26 | 683-45315-00 | PACKING, lower casing | 1 | 50 | 93315-317U2 | BEARING, cylindrical | 1 |
| 27 | 93606-12019 | PIN, dowel | 2 | 51 | 93101-17054 | OIL SEAL | 2 |
| 28 | 97395-06040 | BOLT | 4 | 52 | 93210-57M09 | O-RING | 1 |
| 29 | 92990-06600 | WASHER, plate | 4 | 53 | 97395-06020 | BOLT | 2 |
| 30 | 682-44328-00 | PLATE | 2 | 54 | 92990-06600 | WASHER, plate | 2 |
| 31 | 6E7-45536-00 | SLEEVE, drive shaft | 1 | 55 | 6E0-45251-11 | ANODE | 1 |
| 32 | 6G9-45501-00 | DRIVE SHAFT COMP. (Short) | 1 UR | 56 | 97395-06016 | BOLT | 2 |
| | 6G9-45501-10 | DRIVE SHAFT COMP. (Long) | 1 UR | 57 | 92990-06600 | WASHER, plate | 2 |
| 33 | 6E7-45551-00 | PINION | 1 | 58 | 6G9-44150-00 | SHIFT CAM ASSY (Short) | 1 UR |
| 34 | 6E7-45587-01-10 | SHIM (T:0.10MM) | 1 UR | | 6G9-44150-10 | SHIFT CAM ASSY (Long) | 1 UR |
| | 6E7-45587-01-12 | SHIM (T:0.12MM) | 1 UR | 59 | 682-44147-00 | BOOT, shift rod | 1 |
| | 6E7-45587-01-15 | SHIM (T:0.15MM) | 1 UR | 60 | 682-44176-00 | BRACKET | 1 |
| | 6E7-45587-01-18 | SHIM (T:0.18MM) | 1 UR | 61 | 97780-50510 | SCREW, tapping | 1 |

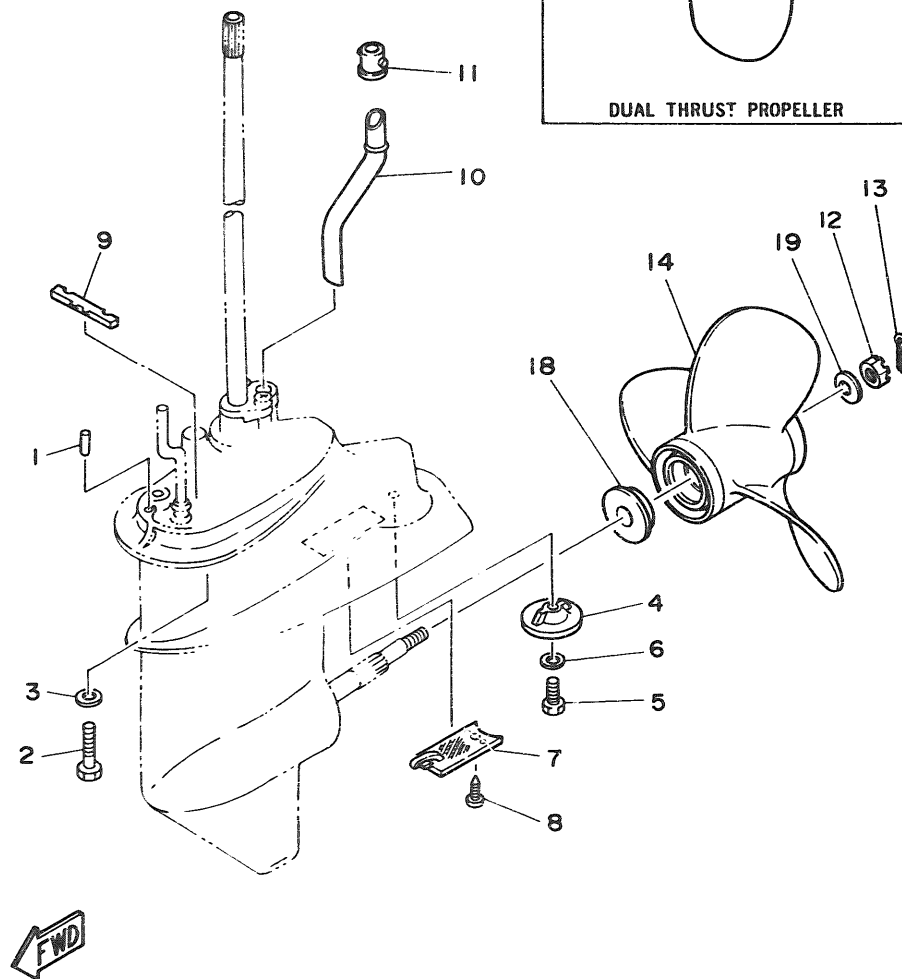


Fig. 19 LOWER CASING. DRIVE 2

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|-------------------------|------|---------|-----------------|--------------------------------|------|
| 1 | 93606-12019 | PIN, dowel | 2 | 14 | 683-45949-00-EL | PROPELLER (3X9-1/2"X6-1/2"-J) | 1 UR |
| 2 | 97090-08035 | BOLT | 4 | | 683-45947-00-EL | PROPELLER (3X9-1/4"X8"-J) | 1 UR |
| 3 | 92990-08600 | WASHER, plate | 4 | | 683-45945-00-EL | PROPELLER (3X9-1/4"X9"-J) | 1 UR |
| 4 | 6E8-45251-00 | ANODE | 1 | | 683-45952-00-EL | PROPELLER (3X9-1/4"X9-3/4"-J) | 1 UR |
| 5 | 97395-06016 | BOLT | 1 | | 683-45943-00-EL | PROPELLER (3X9-1/4"X10-1/2"-J) | 1 UR |
| 6 | 92990-06600 | WASHER, plate | 1 | | 683-45941-00-EL | PROPELLER (3X9-1/4"X12"-J) | 1 UR |
| 7 | 6E7-45214-00 | COVER, water inlet | 1 | | | DUAL THRUST PROPELLER | |
| 8 | 98580-05012 | SCREW, pan head | 1 | 15 | 683-W4591-01-EL | PROPELLER (3X9-3/4"X8"-J) | 1 UR |
| 9 | 682-45375-01 | DAMPER, seal | 1 | | 683-W4592-01-EL | PROPELLER (3X9-3/4"X6-1/2"-J) | 1 UR |
| 10 | 6G9-44361-00 | TUBE, water (Short) | 1 UR | 16 | 6E7-45616-00 | .NUT, propeller | 1 |
| | 6G8-44361-10 | TUBE, water (Long) | 1 UR | 17 | 90201-10M15 | .WASHER, plate | 1 |
| 11 | 626-44365-01 | DAMPER, water seal | 1 | 18 | 6E8-45987-00 | SPACER | 1 |
| 12 | 90171-10M01 | NUT, castle | 1 | 19 | 90201-10M14 | WASHER, plate | 1 |
| 13 | 91490-30020 | PIN, cotter | 1 UR | | | | |
| | 91490-30025 | PIN, cotter | 1 UR | | | | |
| | | (For Dual Thrust Prop.) | 1 UR | | | | |

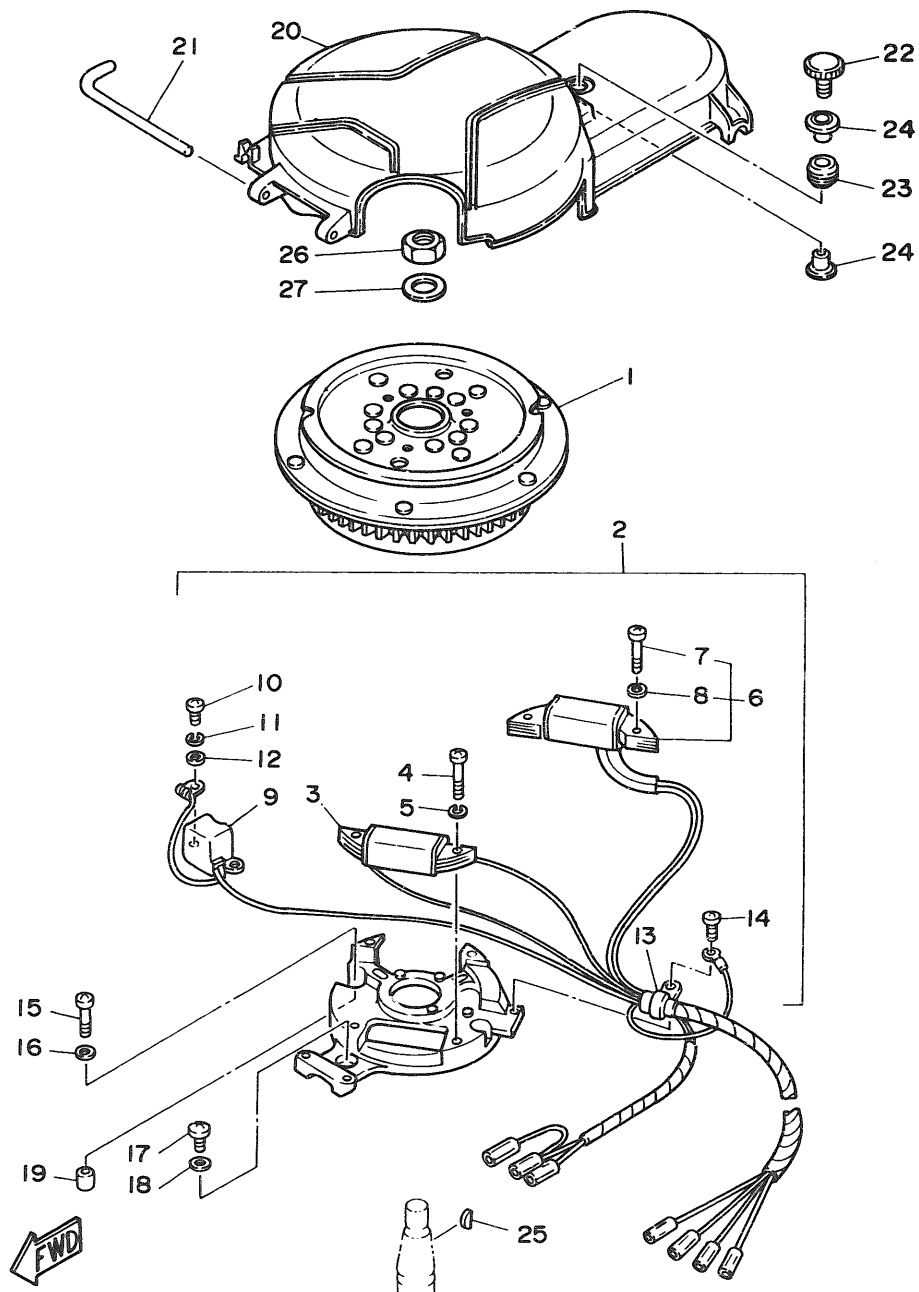


Fig. 20 GENERATOR

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|---------------------|------|---------|--------------|-----------------|------|
| 1 | 668-85550-J0 | ROTOR ASSY | 1 | 15 | 92580-06025 | SCREW, pan head | 2 |
| 2 | 669-85560-F0 | BASE ASSY | 1 | 16 | 92990-06600 | WASHER, plate | 2 |
| 3 | 668-85520-00 | .COIL, charge | 1 | 17 | 92580-06020 | SCREW, pan head | 1 |
| 4 | 98503-05025 | .SCREW, pan head | 2 | 18 | 92990-06600 | WASHER, plate | 1 |
| 5 | 92990-05100 | .WASHER, spring | 2 | 19 | 99510-08012 | PIN, dowel | 2 |
| 6 | 669-81303-F0 | .LIGHTING COIL ASSY | 1 | 20 | 668-81337-00 | COVER, flywheel | 1 |
| 7 | 98503-05025 | .SCREW, pan head | 2 | 21 | 668-42762-00 | SHAFT | 1 |
| 8 | 92990-05100 | .WASHER, spring | 2 | 22 | 668-81323-00 | SCREW 1 | 1 |
| 9 | 668-85580-00 | .COIL, pulser | 1 | 23 | 90480-15M31 | GROMMET | 1 |
| 10 | 98580-05012 | .SCREW, pan head | 2 | 24 | 90387-06M71 | COLLAR | 2 |
| 11 | 92990-05100 | .WASHER, spring | 2 | 25 | 90280-05013 | KEY, woodruff | 1 |
| 12 | 92990-05600 | .WASHER, plate | 2 | 26 | 90170-12066 | NUT | 1 |
| 13 | 445-81328-20 | .CLAMP | 1 | 27 | 90201-12472 | WASHER, plate | 1 |
| 14 | 97802-04008 | .SCREW, pan head | 1 | | | | |

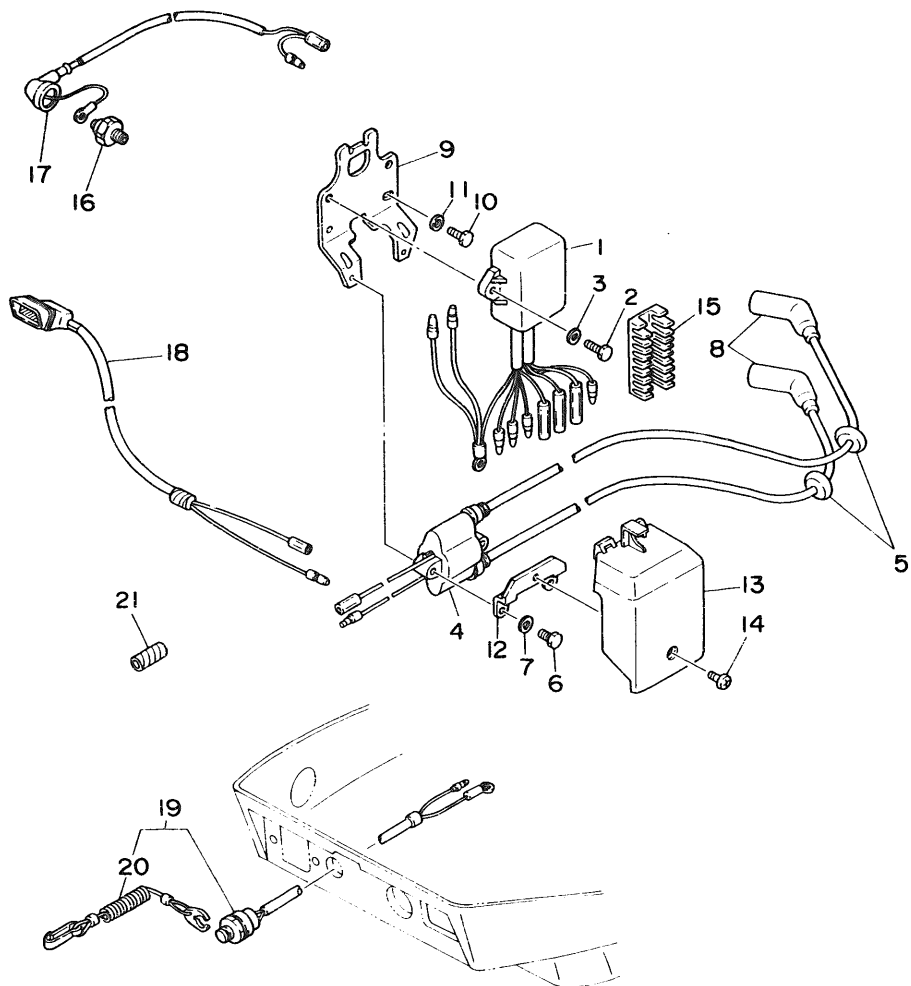


Fig. 21 ELECTRIC PARTS

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|--------------------|------|---------|--------------|--------------------------|------|
| 1 | 669-85540-20 | C.O.I. UNIT ASSY | 1 | 12 | 668-85525-00 | PLATE | 1 |
| 2 | 97313-06025 | BOLT | 2 | 13 | 668-81916-00 | COVER, terminal | 1 |
| 3 | 92990-06600 | WASHER, plate | 2 | 14 | 98903-06008 | SCREW, bind | 1 |
| 4 | 668-85570-20 | IGNITION COIL ASSY | 1 | 15 | 668-82522-00 | CLAMP, coupler | 1 |
| 5 | 90480-25161 | GROMMET | 2 | 16 | 668-82504-00 | OIL PRESSURE SWITCH ASSY | 1 |
| 6 | 97313-06020 | BOLT | 2 | 17 | 668-82127-00 | WIRE, lead 2 | 1 |
| 7 | 92990-06600 | WASHER, plate | 2 | 18 | 668-83582-01 | PILOT LIGHT ASSY | 1 |
| 8 | 668-82370-20 | PLUG CAP ASSY | 2 | 19 | 669-82575-00 | ENGINE STOP SWITCH ASSY | 1 |
| 9 | 668-85542-00 | BRACKET | 1 | 20 | 682-82556-00 | .STOPPER | 1 |
| 10 | 97313-06020 | BOLT | 2 | 21 | 90446-10M02 | HOSE | 1 |
| 11 | 92990-06600 | WASHER, plate | 2 | | | | |

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Fig. 22 ELECTRIC MOTOR (F8BEM/F8BE/F9.9BEM/F9.9BE MODEL)

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|---------------------|------|---------|-----------------|----------------------------|------|
| 1 | 6G8-81800-10 | STARTING MOTOR ASSY | 1 | 11 | 689-81807-12 | .GEAR ASSY, starting motor | 1 |
| 2 | 689-81850-11 | .ARMATURE ASSY | 1 | 12 | 689-81857-11 | .RETAINER | 1 |
| 3 | 689-81809-11 | .WASHER KIT | 1 | 13 | 6F5-81830-11 | .FRONT BRACKET ASSY | 1 |
| 4 | 689-81810-11 | .STATOR ASSY | 1 | 14 | 689-81826-10 | .BOLT | 2 |
| 5 | 689-81847-11 | .O-RING | 2 | 15 | 97013-08025 | BOLT | 2 |
| 6 | 689-81811-11 | .BRUSH 1 | 1 | 16 | 92990-08600 | WASHER, plate | 2 |
| 7 | 689-81840-11 | .BRUSH HOLDER ASSY | 1 | 17 | 97395-08016 | BOLT | 1 |
| 8 | 689-81812-11 | .BRUSH 2 | 1 | 18 | 92990-08600 | WASHER, plate | 1 |
| 9 | 689-81813-10 | .SPRING, brush | 2 | 19 | 6G8-81822-40-94 | BRACKET, starting motor | 1 |
| 10 | 689-81820-11 | .REAR BRACKET ASSY | 1 | | | | |

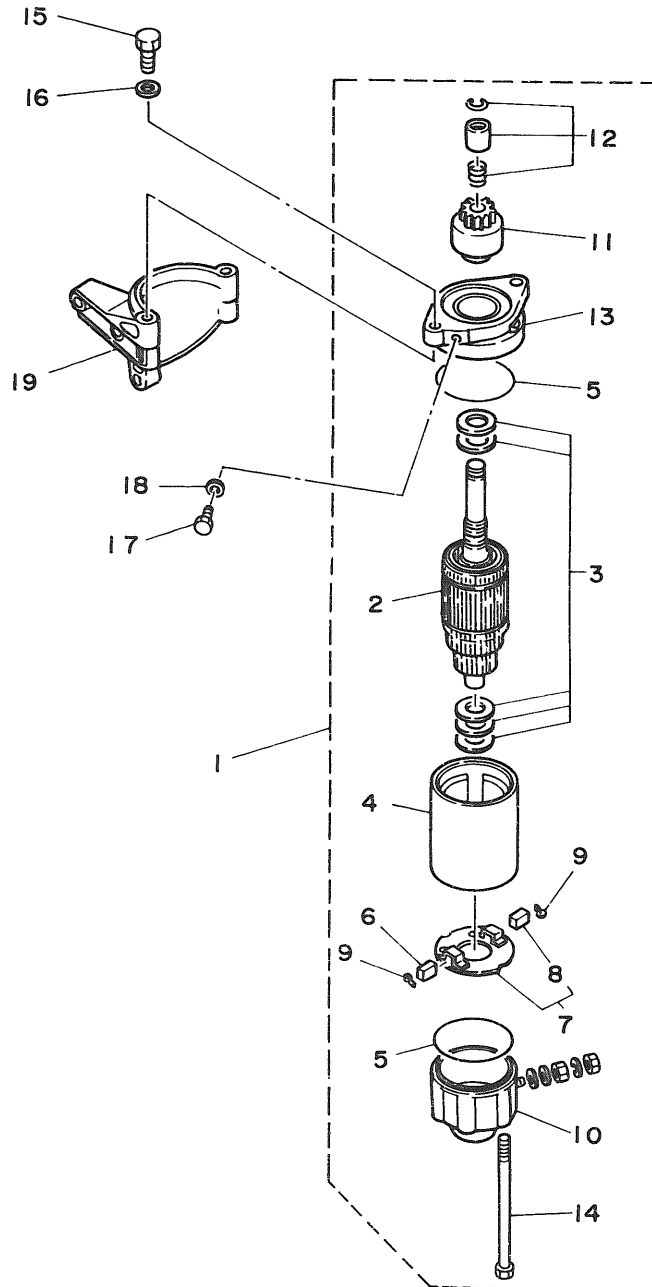
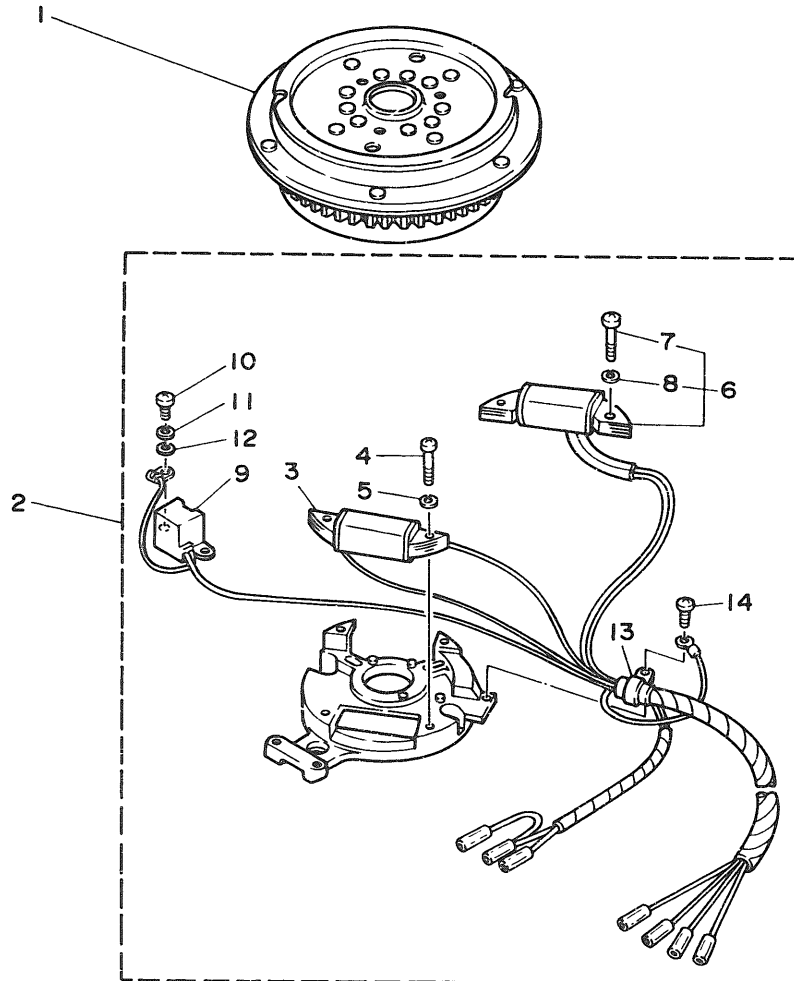


Fig. 23 GENERATOR (F8BEM/F8BE/F9.9BEM/F9.9BE MODEL)

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|----------------------|------|---------|--------------|-------------------|------|
| 1 | 6G8-85550-K0 | ROTOR ASSY | 1 | 8 | 92990-05100 | ..WASHER, spring | 2 |
| 2 | 6G9-85560-F0 | BASE ASSY | 1 | 9 | 6G8-85580-00 | ..COIL, pulser | 1 |
| 3 | 6G8-85520-00 | ..COIL, charge | 1 | 10 | 98580-05012 | ..SCREW, pan head | 2 |
| 4 | 98503-05025 | ..SCREW, pan head | 2 | 11 | 92990-05100 | ..WASHER, spring | 2 |
| 5 | 92990-05100 | ..WASHER, spring | 2 | 12 | 92990-05600 | ..WASHER, plate | 2 |
| 6 | 6G9-81303-F0 | ..LIGHTING COIL ASSY | 1 | 13 | 445-81328-20 | ..CLAMP | 1 |
| 7 | 98503-05025 | ..SCREW, pan head | 2 | 14 | 97802-04008 | ..SCREW, pan head | 1 |



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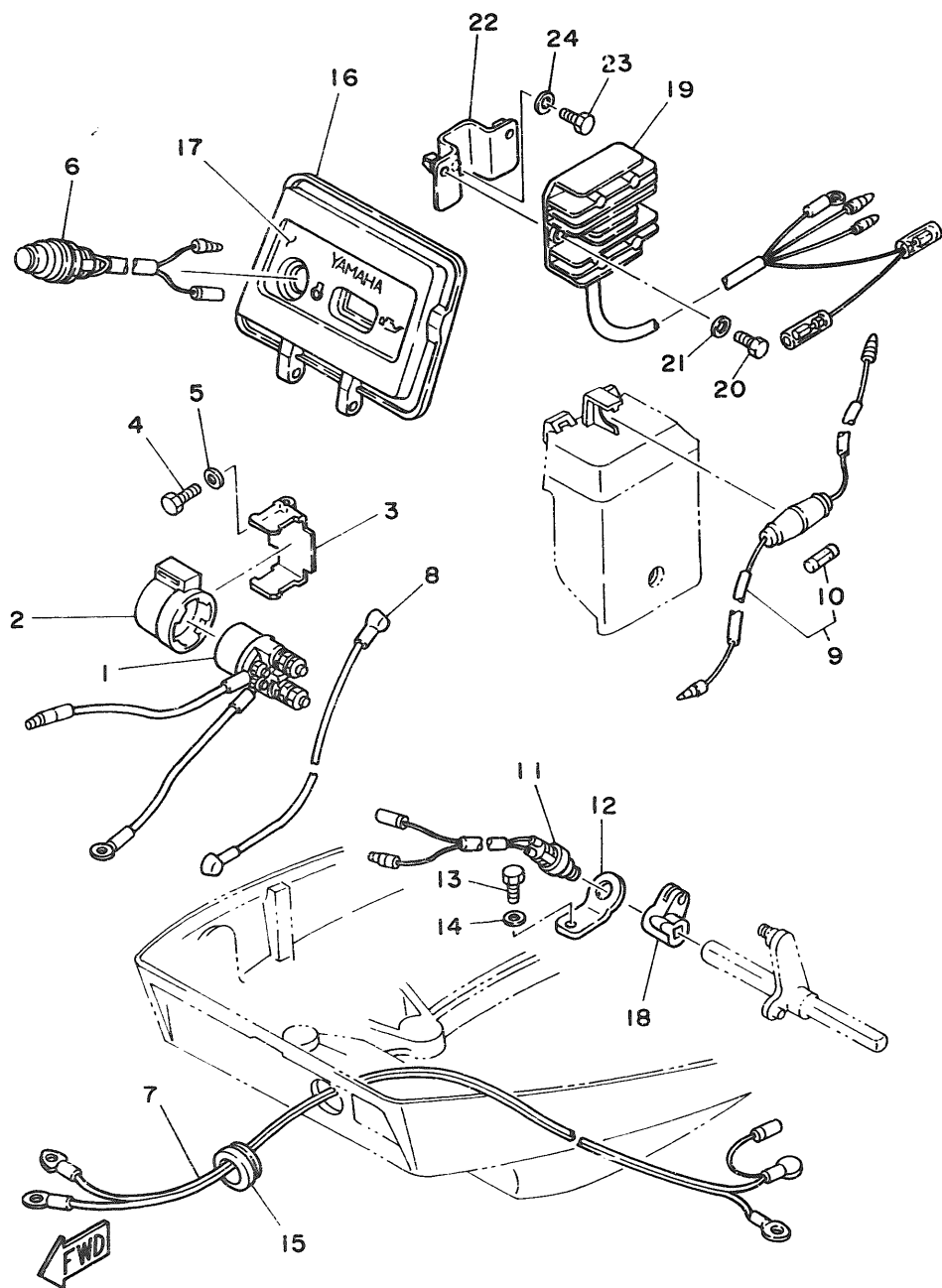


Fig. 24 ELECTRIC PARTS 1 (F8BEM/F9.9BEM MODEL)

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|----------------------|------|---------|--------------|----------------------------|------|
| 1 | 6J0-81941-10 | STARTER RELAY ASSY | 1 | 13 | 97313-06012 | BOLT | 1 |
| 2 | 6G1-81952-00 | HOLDER, relay | 1 | 14 | 92990-06600 | WASHER, plate | 1 |
| 3 | 6G8-81953-00 | STAY, relay | 1 | 15 | 6G8-42724-40 | GROMMET | 1 |
| 4 | 97313-06012 | BOLT | 1 | 16 | 6G8-W4261-10 | PANEL, front upper | 1 |
| 5 | 92990-06600 | WASHER, plate | 1 | 17 | 6G8-42677-10 | GRAPHIC, front | 1 |
| 6 | 6G8-81870-00 | STARTING SWITCH ASSY | 1 | 18 | 6G8-44125-00 | LEVER, shift rod | 1 |
| 7 | 6G8-82105-00 | WIRE HARNESS | 1 | 19 | 6G8-81960-A0 | RECTIFIER & REGULATOR ASSY | 1 |
| 8 | 6G8-82117-00 | WIRE, lead | 1 | 20 | 97313-06016 | BOLT | 2 |
| 9 | 6G8-82150-00 | FUSE HOLDER ASSY | 1 | 21 | 92990-06600 | WASHER, plate | 2 |
| 10 | 663-82151-00 | FUSE (12V-20A) | 1 | 22 | 6G8-81948-00 | BRACKET | 1 |
| 11 | 6H3-82540-00 | NEUTRAL SWITCH ASSY | 1 | 23 | 97313-06016 | BOLT | 1 |
| 12 | 6G8-82554-00 | STAY, neutral switch | 1 | 24 | 92990-06600 | WASHER, plate | 1 |

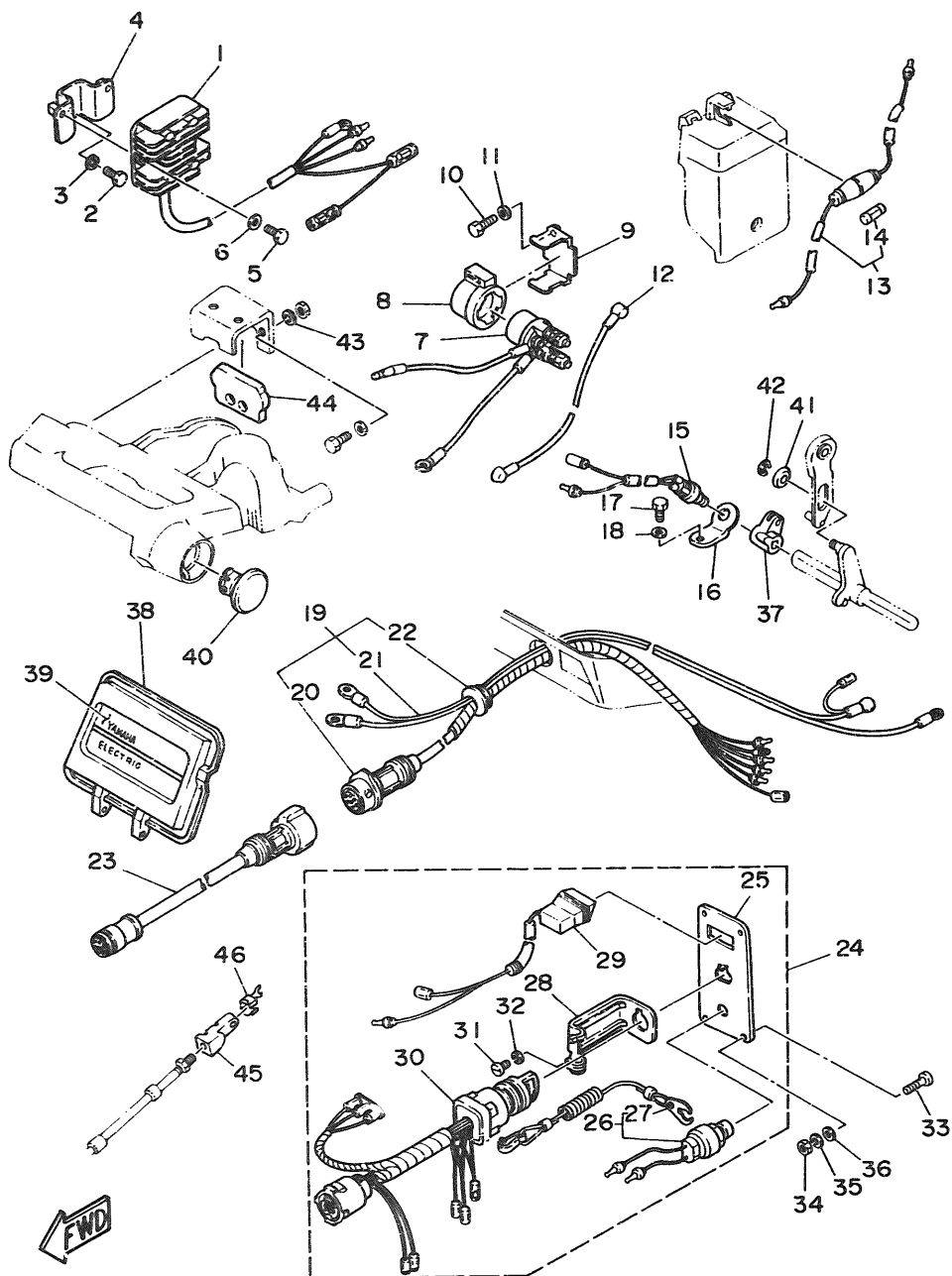


Fig. 25 ELECTRIC PARTS 2 (F8BE/F9.9BE MODEL)

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|-------------------------------------|------|---------|--------------|--------------------------|------|
| 1 | 6G8-81960-A0 | RECTIFIER & REGULATOR ASSY | 1 | 24 | 6G8-82570-02 | PANEL SWITCH ASSY | 1 |
| 2 | 97313-05016 | BOLT | 2 | 25 | 6G8-82571-01 | .PANEL, switch | 1 |
| 3 | 92990-u6600 | WASHER, plate | 2 | 26 | 688-82575-01 | .ENGINE STOP SWITCH ASSY | 1 |
| 4 | 6G8-81948-00 | BRACKET | 1 | 27 | 682-82556-00 | ..STOPPER | 1 |
| 5 | 97313-06016 | BOLT | 1 | 28 | 663-82581-01 | .STAY, cord clamp | 1 |
| 6 | 92990-06600 | WASHER, plate | 1 | 29 | 6G8-83582-01 | .PILOT LIGHT ASSY | 1 |
| 7 | 6J0-81941-10 | STARTER RELAY ASSY | 1 | 30 | 6G8-82510-00 | .MAIN SWITCH ASSY | 1 |
| 8 | 6G1-81952-00 | HOLDER, relay | 1 | 31 | 98980-04008 | .SCREW, blind | 1 |
| 9 | 6G8-81953-00 | STAY, relay | 1 | 32 | 92903-04100 | .WASHER, spring | 1 |
| 10 | 97313-06012 | BOLT | 1 | 33 | 90149-05M05 | SCREW | 4 |
| 11 | 92990-06600 | WASHER, plate | 1 | 34 | 95303-05600 | NUT | 4 |
| 12 | 6G8-82117-00 | WIRE, lead | 1 | 35 | 92990-05100 | WASHER, spring | 4 |
| 13 | 6G8-82150-00 | FUSE HOLDER ASSY | 1 | 36 | 92990-05600 | WASHER, plate | 4 |
| 14 | 663-82151-00 | .FUSE (12V-20A) | 1 | 37 | 6G8-44125-00 | LEVER, shift rod | 1 |
| 15 | 6H3-82540-00 | NEUTRAL SWITCH ASSY | 1 | 38 | 6G8-W4261-10 | PANEL, front upper | 1 |
| 16 | 6G8-82554-00 | STAY, neutral switch | 1 | 39 | 6G8-42677-20 | GRAPHIC, front | 1 |
| 17 | 97313-06012 | BOLT | 1 | 40 | 6G8-42551-00 | GROMMET | 1 |
| 18 | 92990-06600 | WASHER, plate | 1 | 41 | 90387-06M73 | COLLAR | 1 |
| 19 | 6G8-82580-00 | WIRE HARNESS ASSY 2 | 1 | 42 | 93430-04M03 | CIRCLIP | 1 |
| 20 | 6G8-82590-00 | .WIRE HARNESS ASSY | 1 | 43 | 92990-06600 | WASHER, plate | 2 |
| 21 | 6G8-82105-00 | .WIRE HARNESS | 1 | 44 | 6G8-48351-50 | SEAL, rubber | 1 |
| 22 | 6G8-42724-50 | .GROMMET | 1 | 45 | 6G8-26363-00 | END, cable | 1 |
| 23 | 688-82586-50 | EXTENSION, wireharness L:5m (7P) | 1 | 46 | 6G8-26364-00 | END, cable 2 | 1 |

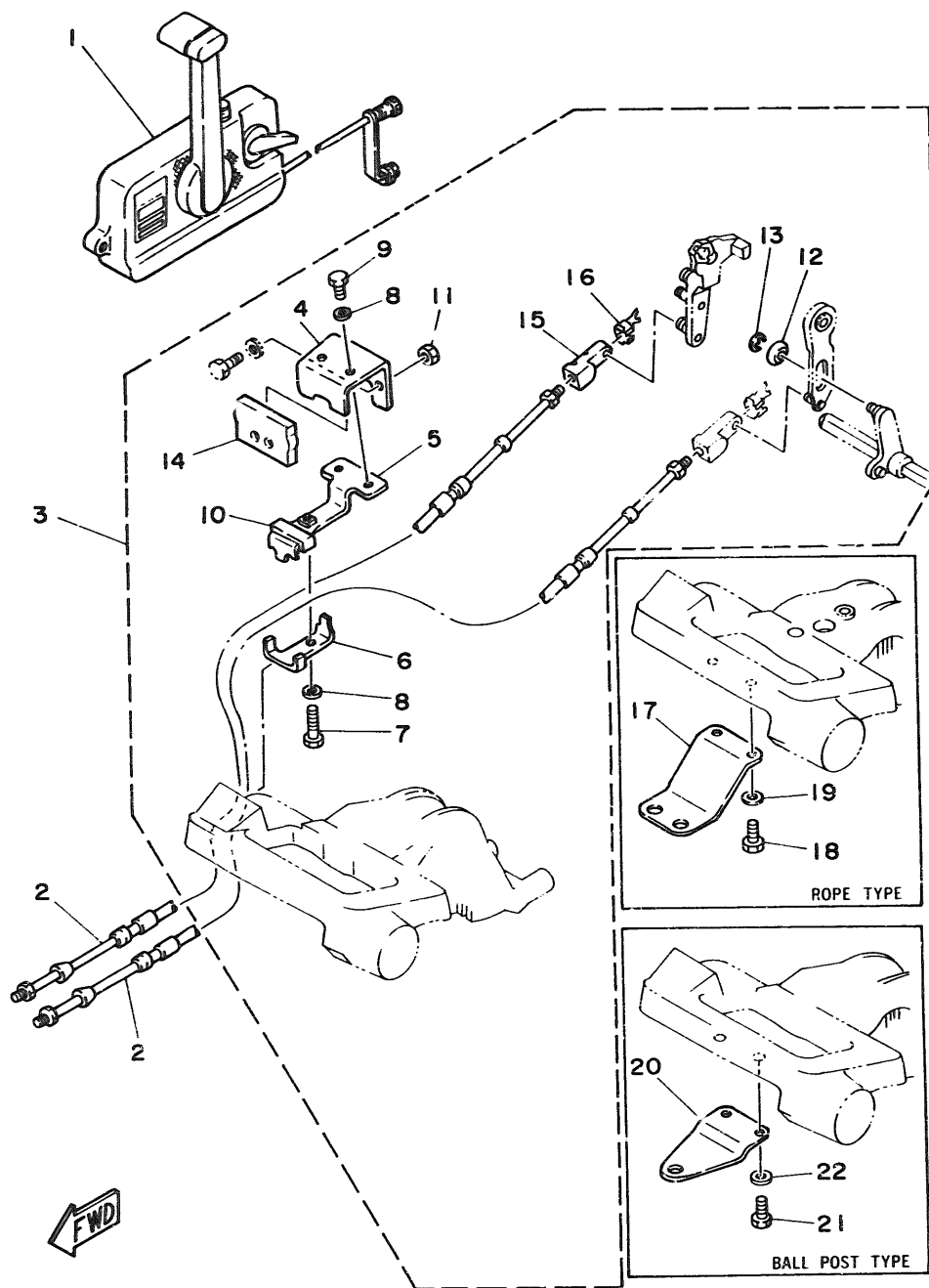
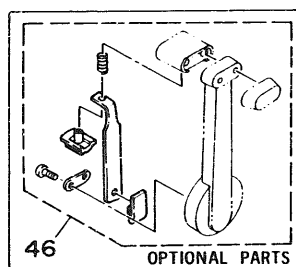
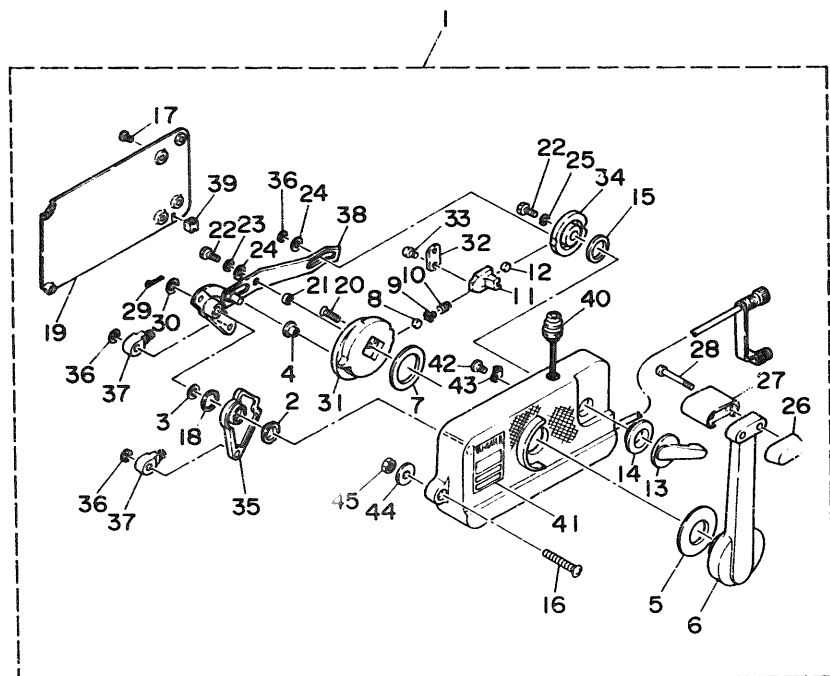


Fig. 26 REMOTE CONTROL

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|--------------------------------------|------|---------|--------------|---------------------------------|------|
| 1 | 701-48101-10 | REMOTE CONTROL ASSY (See Fig. 27) | 1 | 5 | 668-48501-02 | REMOTE CONT. ATTACHMENT ASSY. | 1 |
| 2 | 701-48310-10 | CABLE, remote control (L:6F) | 2 UR | 4 | 668-48531-50 | .BRACKET, remote control 1 | 1 |
| | 701-48310-20 | CABLE, remote control (L:7F) | 2 UR | 5 | 668-48532-50 | .BRACKET, remote control 2 | 1 |
| | 701-48310-40 | CABLE, remote control (L:8F) | 2 UR | 6 | 668-48538-50 | .CLAMP, cable 1 | 1 |
| | 701-48310-60 | CABLE, remote control (L:9F) | 2 UR | 7 | 97395-06030 | .BOLT | 1 |
| | 701-48310-80 | CABLE, remote control (L:10F) | 2 UR | 8 | 92990-06600 | .WASHER, plate | 3 |
| | 701-48310-90 | CABLE, remote control (L:11F) | 2 UR | 9 | 97395-06012 | .BOLT | 2 |
| | 701-48320-00 | CABLE, remote control (L:12F) | 2 UR | 10 | 668-48565-50 | .GROMMET | 1 |
| | 701-48320-20 | CABLE, remote control (L:13F) | 2 UR | 11 | 95380-06700 | .NUT | 2 |
| | 701-48320-30 | CABLE, remote control (L:14F) | 2 UR | 12 | 90387-06M73 | .COLLAR | 1 |
| | 701-48320-50 | CABLE, remote control (L:15F) | 2 UR | 13 | 93430-04M03 | .CIRCLIP | 1 |
| | 701-48320-60 | CABLE, remote control (L:16F) | 2 UR | 14 | 668-48351-50 | .SEAL, rubber | 1 |
| | 701-48320-80 | CABLE, remote control (L:17F) | 2 UR | 15 | 668-26363-00 | .END, cable | 1 |
| | 701-48320-90 | CABLE, remote control (L:18F) | 2 UR | 16 | 668-26364-00 | .END, cable 2 | 1 |
| | 701-48320-40 | CABLE, remote control (L:19F) | 2 UR | 17 | 668-48511-00 | HOOK, steering (Rope Type) | 1 AP |
| | 701-48320-70 | CABLE, remote control (L:20F) | 2 UR | 18 | 97395-06016 | BOLT | 2 |
| | 701-48350-00 | CABLE, remote control (L:21F) | 2 UR | 19 | 92990-06600 | WASHER, plate | 2 |
| | 701-48350-10 | CABLE, remote control (L:22F) | 2 UR | 20 | 668-48511-10 | HOOK, steering (Ball Post Type) | 1 AP |
| | 701-48350-20 | CABLE, remote control (L:23F) | 2 UR | 21 | 97395-06016 | BOLT | 2 |
| | | | | 22 | 92990-06600 | WASHER, plate | 2 |



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Fig. 27 REMOTE CONTROL ASSY

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|----------------------|------|---------|--------------|------------------------------|------|
| 1 | 701-48101-10 | REMOTE CONTROL ASSY | 1 | 24 | 701-48246-00 | .SPACER | 2 |
| 2 | 701-48235-00 | .BUSHING | 1 | 25 | 92990-06300 | .WASHER, internal tooth | 1 |
| 3 | 701-48197-10 | .WASHER, wave | 1 | 26 | 701-48229-00 | .GRIP, control lever | 1 |
| 4 | 701-48252-00 | .ROLLER, cam | 1 | 27 | 701-48222-00 | .GRIP, control lever | 1 |
| 5 | 701-48234-00 | .BUSHING 1 | 1 | 28 | 701-48282-00 | .SCREW | 2 |
| 6 | 701-48221-00 | .LEVER, control | 1 | 29 | 701-48239-00 | .SET PIN, plate | 1 |
| 7 | 701-48196-11 | .WASHER, wave | 1 | 30 | 701-48266-00 | .SPACER | 1 |
| 8 | 701-48236-00 | .ROLLER, detent | 1 | 31 | 701-48232-00 | .GEAR | 1 |
| 9 | 702-48237-00 | .ADAPTOR | 1 | 32 | 701-48189-11 | .RETAINER | 1 |
| 10 | 702-48238-00 | .SPRING, detent | 1 | 33 | 98580-05010 | .SCREW, pan head | 2 |
| 11 | 701-48249-00 | .ADAPTOR, spring | 1 | 34 | 701-48153-12 | .SHAFT, free accel. | 1 |
| 12 | 701-48248-00 | .ROLLER, free accel. | 1 | 35 | 701-48271-00 | .ARM, shift | 1 |
| 13 | 701-48152-11 | .KNOB, free accel. | 1 | 36 | 93430-06024 | .CIRCLIP | 3 |
| 14 | 701-48243-00 | .BUSHING | 1 | 37 | 703-48345-01 | .CABLE END, remote control 2 | 2 |
| 15 | 701-48198-10 | .WASHER, wave | 1 | 38 | 701-48261-00 | .ARM, throttle | 1 |
| 16 | 701-48281-00 | .SCREW | 3 | 39 | 701-48358-00 | .ANCHOR, cable | 1 |
| 17 | 701-48289-00 | .SCREW | 4 | 40 | 701-82550-50 | .ENGINE STOP SWITCH ASSY | 1 |
| 18 | 701-48268-00 | .SPACER | 1 | 41 | 701-48126-00 | .GRAPHIC | 1 |
| 19 | 701-48213-00 | .PLATE | 1 | 42 | 701-48283-00 | .SCREW | 1 |
| 20 | 92780-06025 | .SCREW, flat head | 2 | 43 | 701-82594-00 | .CLAMP | 1 |
| 21 | 701-48255-00 | .COLLAR | 1 | 44 | 701-48287-00 | .WASHER | 3 |
| 22 | 97395-06018 | .BOLT | 2 | 45 | 95380-06600 | .NUT | 3 |
| 23 | 702-48288-00 | .WASHER, plain | 1 | 46 | 701-48280-00 | NEUTRAL LOCK KIT | 1 AP |

Fig. 28 OPTIONAL PARTS

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|------------------------------|------|---------|--------------|----------------------|------|
| 1 | 689-82550-11 | ENGINE STOP SWITCH ASSY (5m) | 1 | 4 | 682-82556-00 | .STOPPER | 1 |
| 2 | 6A0-82553-20 | EXTENSION, wire lead | 1 | 5 | 6A0-82553-20 | EXTENSION, wire lead | 1 |
| 3 | 689-82575-12 | ENGINE STOP SWITCH ASSY (5m) | 1 | 6 | 689-82553-10 | EXTENSION, wire lead | 1 |

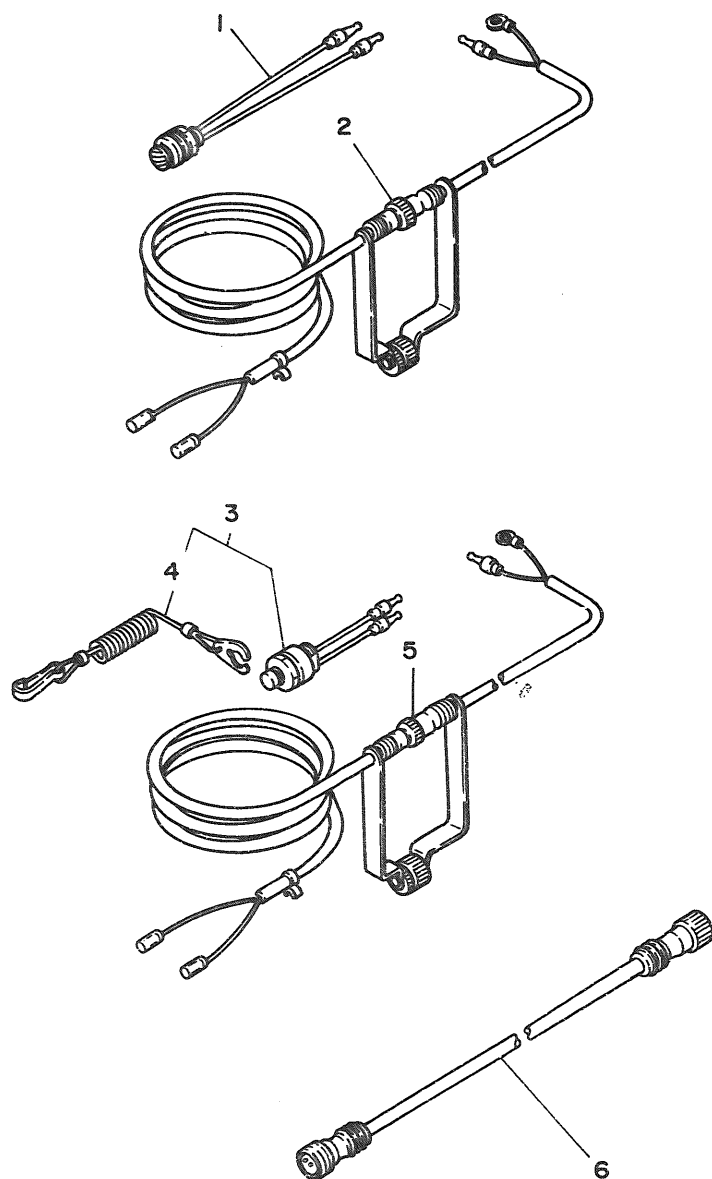
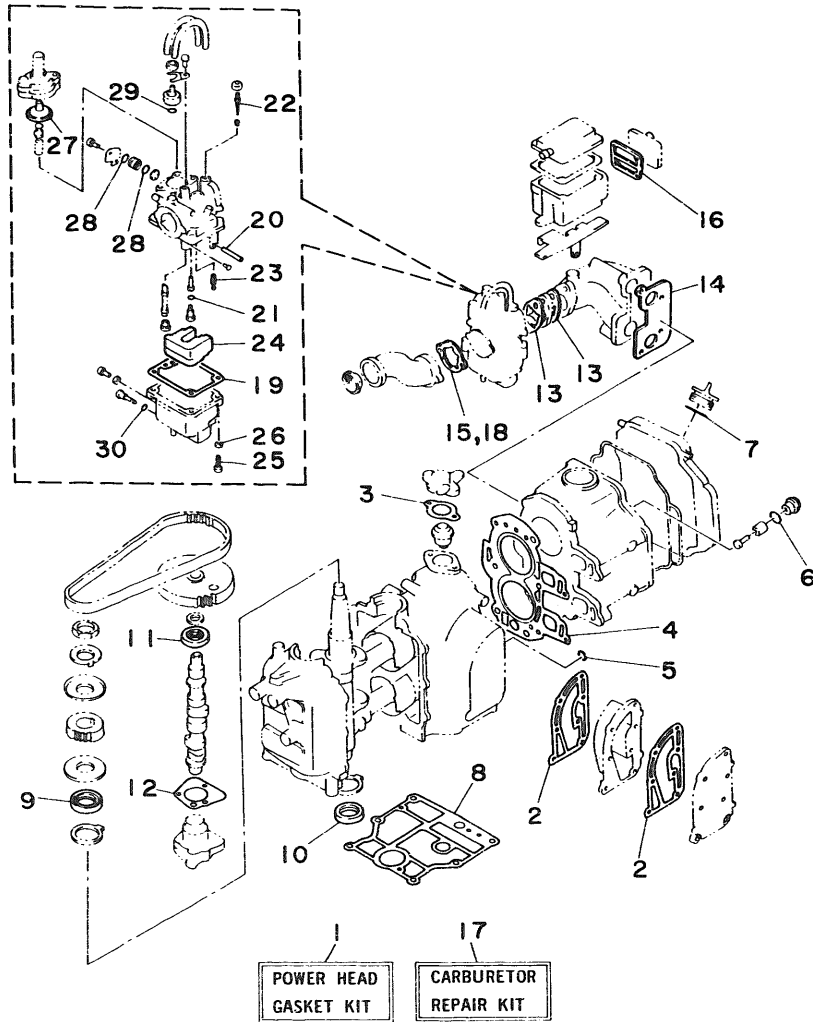


Fig. 29 REPAIR KIT 1

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|------------------------------|------|---------|--------------|------------------------|------|
| 1 | 6G8-W0001-01 | POWER HEAD GASKET KIT | 1 | 16 | 6G8-15374-00 | .GASKET, breather | 1 |
| 2 | 6G8-41112-01 | .GASKET, exhaust inner cover | 2 | 17 | 6G8-W0093-00 | CARBURETOR REPAIR KIT | 1 |
| 3 | 6G8-12414-00 | .GASKET, cover | 1 | 18 | 6G8-14198-00 | .GASKET | 1 |
| 4 | 6G8-11181-00 | .GASKET, cylinder head 1 | 1 | 19 | 6G8-14384-00 | .GASKET, float chamber | 1 |
| 5 | 93210-11M59 | .O-RING | 1 | 20 | 647-14386-00 | .PIN, float | 1 |
| 6 | 93210-13M63 | .O-RING | 1 | 21 | 654-14198-00 | .GASKET | 1 |
| 7 | 93210-24M79 | .O-RING | 1 | 22 | 6G8-14323-00 | .SCREW, air adjusting | 1 |
| 8 | 6G8-11351-00 | .GASKET, cylinder | 1 | 23 | 6G8-14392-00 | .VALVE, needle | 1 |
| 9 | 93102-30M22 | .OIL SEAL | 1 | 24 | 6G8-14385-00 | .FLOAT | 1 |
| 10 | 93101-25M24 | .OIL SEAL | 1 | 25 | 98580-04016 | .SCREW, pan head | 1 |
| 11 | 93102-18M21 | .OIL SEAL | 1 | 26 | 92903-04100 | .WASHER, spring | 1 |
| 12 | 6G8-13329-00 | .GASKET, pump cover | 1 | 27 | 33A-14369-00 | .DIAPHRAGM ASSY 2 | 1 |
| 13 | 6G8-13646-00 | .GASKET, manifold 2 | 2 | 28 | 1J2-14397-00 | .O-RING | 2 |
| 14 | 6G8-13645-00 | .GASKET, manifold 1 | 1 | 29 | 5H0-14397-00 | .O-RING | 1 |
| 15 | 6G8-14198-00 | .GASKET | 1 | 30 | 5Y1-14397-00 | .O-RING | 1 |



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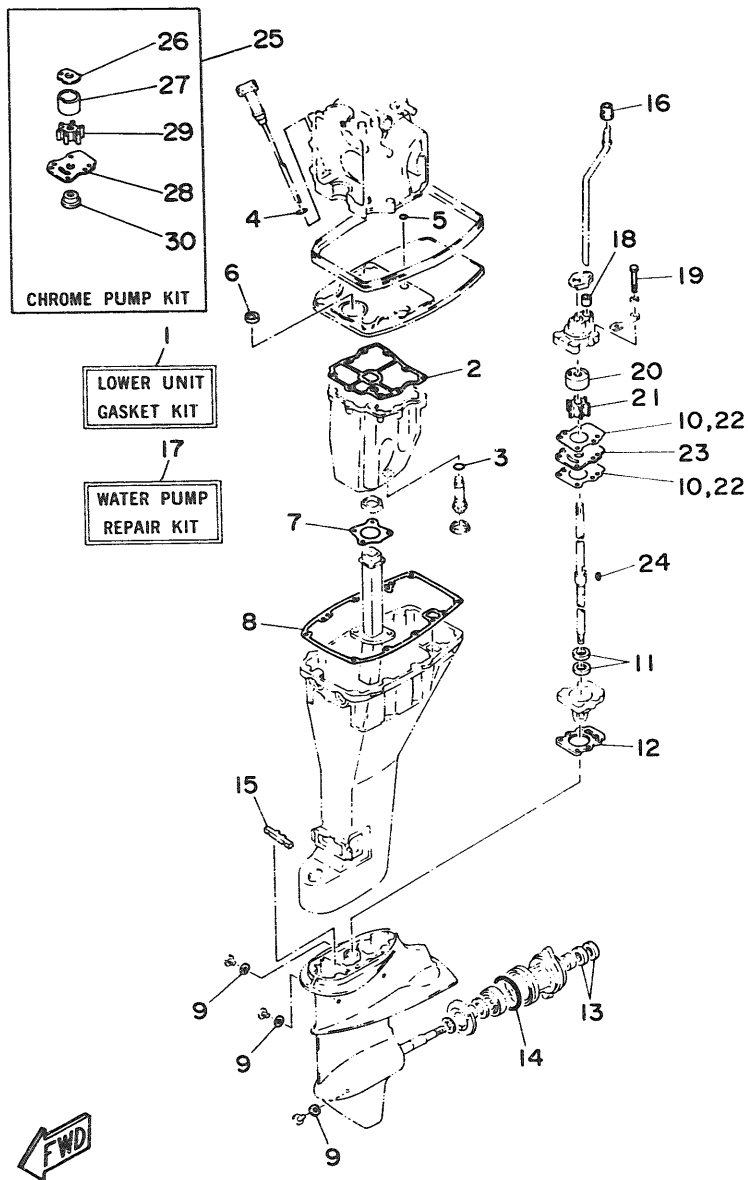


Fig. 30 REPAIR KIT 2

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---------|--------------|-----------------------------|------|---------|--------------|-------------------------|------|
| 1 | 669-W0001-22 | LOWER UNIT GASKET KIT | 1 | 16 | 626-44365-01 | .DAMPER, water seal | 1 |
| 2 | 668-15312-01 | .GASKET, oil pan | 1 | 17 | 682-W0078-00 | WATER PUMP REPAIR KIT | 1 |
| 3 | 93210-16M64 | .O-RING | 1 | 18 | 682-44365-00 | .DAMPER, water seal | 1 |
| 4 | 93210-13M63 | .O-RING | 1 | 19 | 97395-06040 | .BOLT | 4 |
| 5 | 93210-08M60 | .O-RING | 1 | 20 | 682-44322-00 | .INSERT, cartridge | 1 |
| 6 | 93101-13M27 | .OIL SEAL | 1 | 21 | 682-44352-01 | .IMPELLER | 1 |
| 7 | 668-41133-01 | .GASKET, exhaust manifold 1 | 1 | 22 | 682-44315-00 | .GASKET, water pump | 2 |
| 8 | 668-45113-00 | .GASKET, upper casing | 1 | 23 | 682-44323-00 | .OUTER PLATE, cartridge | 1 |
| 9 | 90430-08020 | .GASKET | 3 | 24 | 90280-03024 | .KEY, woodruff | 1 |
| 10 | 682-44315-00 | .GASKET, water pump | 2 | 25 | 682-W0078-0A | CHROME PUMP KIT | 1 |
| 11 | 93101-20048 | .OIL SEAL | 2 | 26 | 682-44321-40 | .INNER PLATE, cartridge | 1 |
| 12 | 683-45315-00 | .PACKING, lower casing | 1 | 27 | 682-44322-40 | .INSERT, cartridge | 1 |
| 13 | 93101-17054 | .OIL SEAL | 2 | 28 | 682-44323-40 | .OUTER PLATE, cartridge | 1 |
| 14 | 93210-57M09 | .O-RING | 1 | 29 | 682-44352-01 | .IMPELLER | 1 |
| 15 | 682-45375-01 | .DAMPER, seal | 1 | 30 | 682-45344-00 | .COVER, oil seal | 1 |

NUMERICAL INDEX

| PART NO. | REF. NO. | PART NO. | REF. NO. | PART NO. | REF. NO. | PART NO. | REF. NO. | PART NO. | REF. NO. | PART NO. | REF. NO. |
|-----------------|----------|-----------------|----------|--------------|----------|-----------------|----------|-----------------|----------|-----------------|----------|
| 6G8-W0001-01 | 29- 1 | 6G8-11635-00 | 2- 9 | 6G8-14272-00 | 5-34 | 6G8-14478-00 | 4-15 | 6G8-15770-00 | 8-38 | 6G8-41241-01 | 16-16 |
| 6G9-W0001-22 | 30- 1 | 6G8-11636-00 | 2- 9 | 6G9-14301-00 | 5- 1 | 6G8-14479-01-94 | 4-14 | 6G8-15771-00 | 8-39 | 6G8-41242-01 | 16-19 |
| 6G9-W0070-21 | 11- 9 | 6G8-11650-03 | 2- 5 | 6J7-14301-00 | 5- 1 | 6G8-14493-00 | 16-20 | 6G8-15772-00 | 8-42 | 6G8-41654-00 | 16- 8 |
| 682-W0078-0A | 30-25 | 6G8-11654-00 | 2- 6 | 6G8-14309-00 | 4-47 | 6J6-14493-00 | 16-20 | 6G8-15779-00 | 8-31 | 6G8-41661-00-98 | 16- 3 |
| 682-W0078-00 | 30-17 | 6G8-12111-00 | 3- 1 | 6G8-14313-00 | 5-37 | 6G8-14997-00 | 5-12 | 689-15779-01 | 8-35 | 6G8-41662-00-98 | 16- 4 |
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