

**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES DÉTACHÉES**

F6A'04 (68R3)

F6B'04 (69F3)

F8C'04 (68T3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

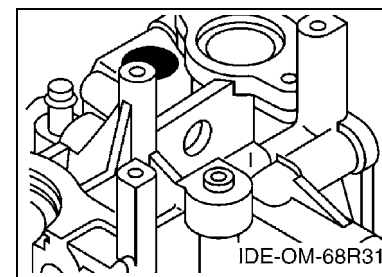
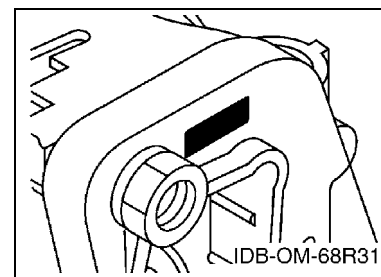
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F6A	68R-1002547	F6B	68R-1002547
F8C	68T-1004260		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	F6MH	F6AMH
2	F8MH	F8CMH
3	SAV	F6AMH,F6BMH,F8CMH

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

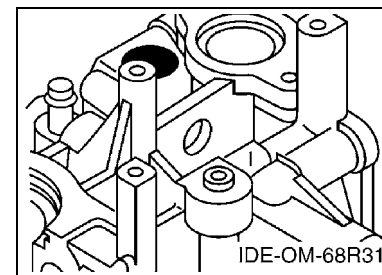
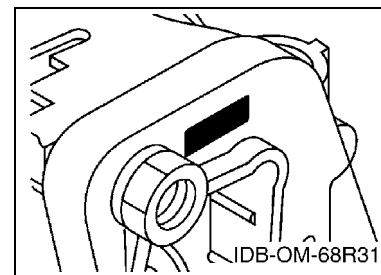
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F6A	68R-1002547	F6B	68R-1002547
F8C	68T-1004260		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	F6MH	F6AMH
2	F8MH	F8CMH
3	SAV	F6AMH,F6BMH,F8CMH

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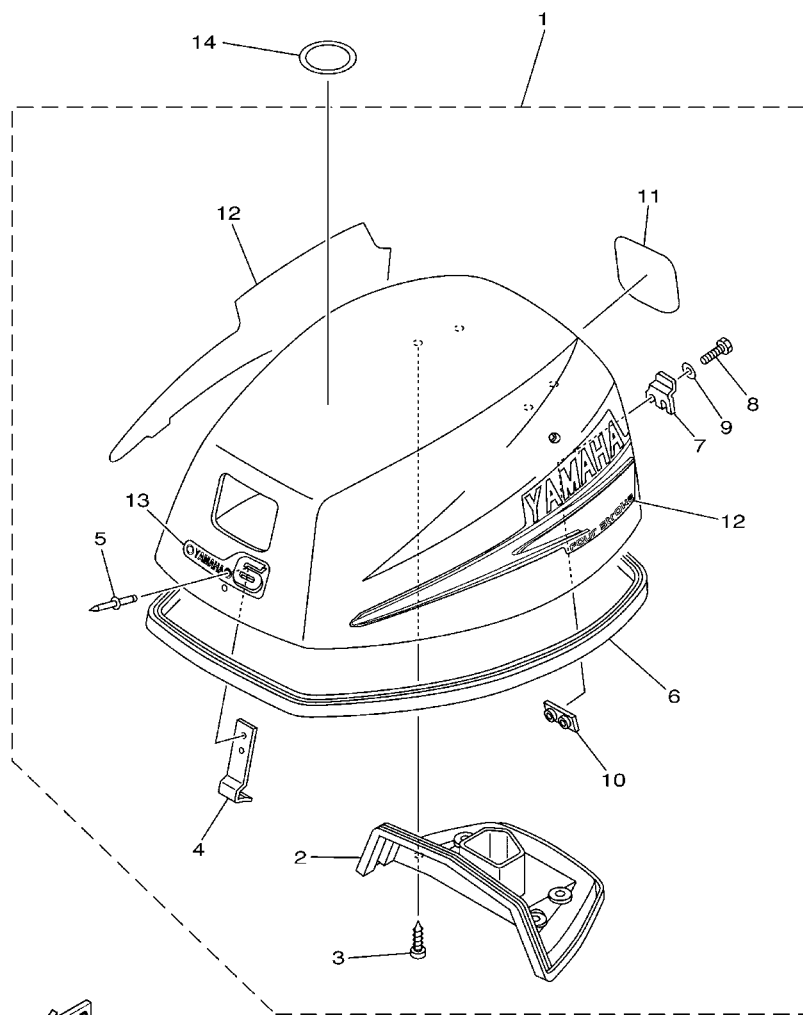
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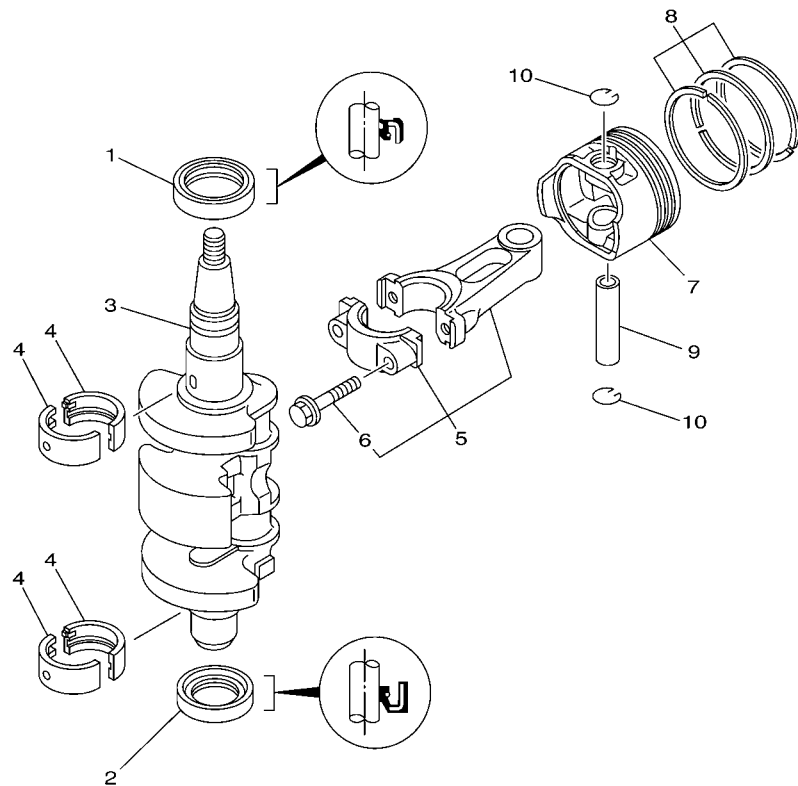
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FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68R-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1		1	F6A,F6B F6A,F6B
	68T-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)		1	1	F8C F8C
2	68T-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	
3	97780-60516	.SCREW, TAPPING .VIS, TETE BOMBEE	4	4	4	
4	6G1-42651-02	.HOOK .CROCHET	1	1	1	
5	90266-04M04	.RIVET .RIVET	2	2	2	
6	68T-42615-00	.SEAL .JOINT	1	1	1	
7	68T-42652-00	.HOOK .CROCHET	1	1	1	
8	97095-05016	.BOLT .BOULON	2	2	2	
9	92995-05600	.WASHER .RONDELLE	2	2	2	
10	68T-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1	
11	68R-42678-20	.GRAPHIC, REAR .ADHESIF, ARRIERE	1		1	F6A,F6B F6A,F6B
	68T-42678-20	.GRAPHIC, REAR .ADHESIF, ARRIERE		1	1	F8C F8C
12	68T-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	
13	68R-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1		1	F6A,F6B F6A,F6B
	68T-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT		1	1	F8C F8C
14	67F-13434-02	LABEL, CAUTION ETIQUETTE, ATTENTION	1	1	1	





68R0010-0031

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV		REMARKS REMARQUES
1	93102-30M22	OIL SEAL JOINT SPY	1	1	1		
2	93101-25M69	OIL SEAL JOINT SPY	1	1	1		
3	68T-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1	1		
4	68T-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	4		UR BROWN UR BROWN
	68T-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	4		UR BLACK UR BLACK
	68T-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	4		UR BLUE UR BLUE
5	68T-11650-00	CONNECTING ROD ASSY BIELLE COMPLETE	2	2	2		
6	67D-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2	2		
7	68T-11631-00-96	PISTON (STD) PISTON (STD)	2	2	2		
	68T-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2	2	2		AP AP
	68T-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	2	2		AP AP
8	68T-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2	2	2		
	68T-11604-01	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	2	2	2		AP AP
	68T-11605-01	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2	2	2		AP AP
9	68T-11633-00	PIN, PISTON AXE, PISTON	2	2	2		
10	93450-15023	CIRCLIP CIRCLIP	4	4	4		

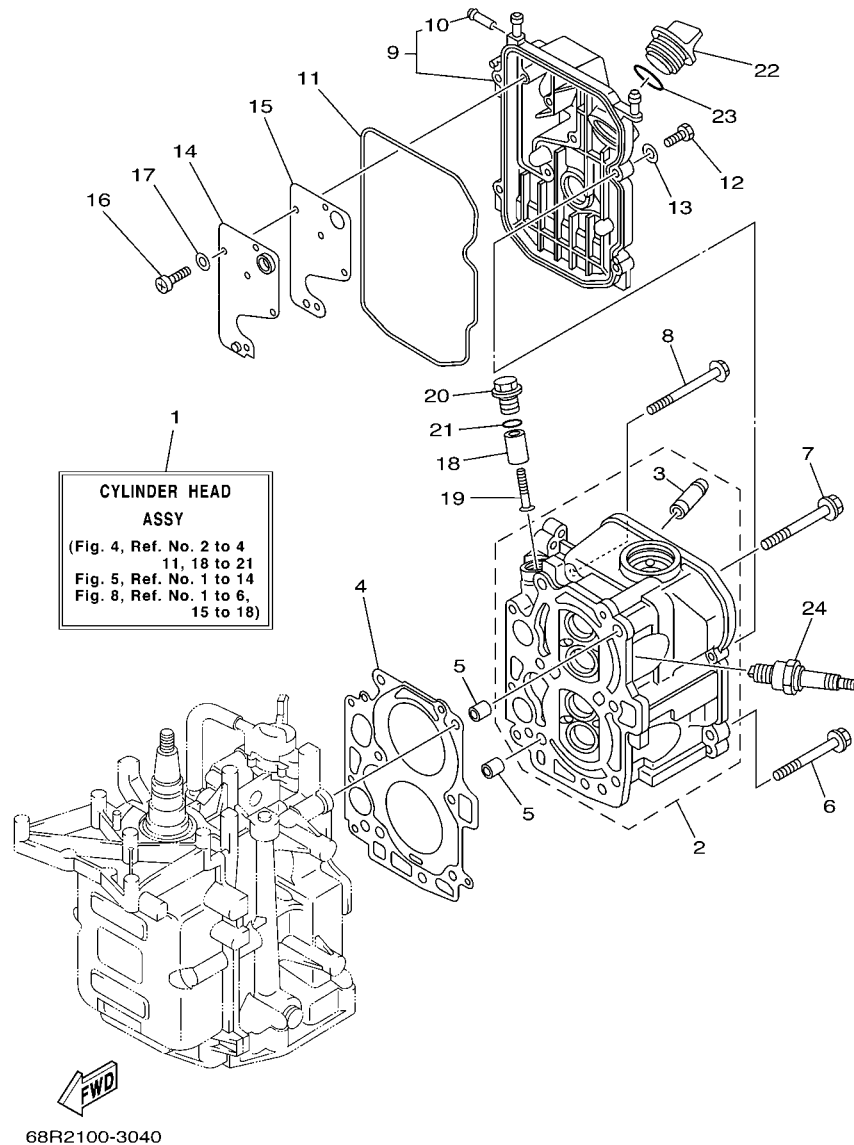


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-W009A-02-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1	1	
2	68T-11111-01-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	
3	67D-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	4	4	4	
4	68T-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
5	99510-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	2	
6	90105-08M36	BOLT, FLANGE BOULON	2	2	2	
7	90105-08M78	BOLT, FLANGE BOULON	4	4	4	
8	90119-06049	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
9	68T-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
10	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	1	
11	68T-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1	1	
12	97095-06020	BOLT BOULON	4	4	4	
13	92995-06600	WASHER RONDELLE	4	4	4	
14	68T-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1	1	1	
15	68T-11169-A0	GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD	1	1	1	
16	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	5	5	5	
17	92907-04600	WASHER RONDELLE	5	5	5	
18	6G8-11325-00	ANODE ANODE	1	1	1	
19	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
20	6G8-11197-01	PLUG, BLIND PLOT, BORGNE	1	1	1	
21	93210-13M63	O-RING JOINT TORIQUE	1	1	1	
22	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	1	1	
23	93210-24M79	O-RING JOINT TORIQUE	1	1	1	
24	94702-00274	PLUG SPARK (NGK BR6HS-10) BOUGIE D'ALLUMAGE(NGK BR6HS-10)	2	2	2	

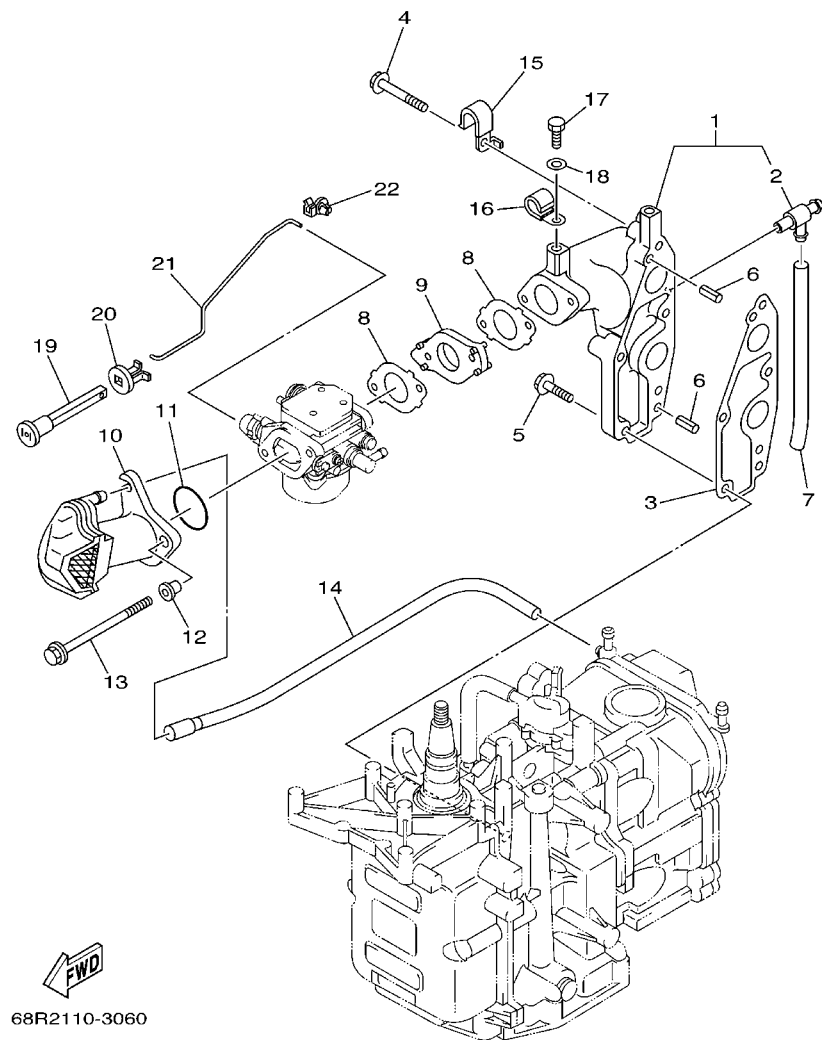
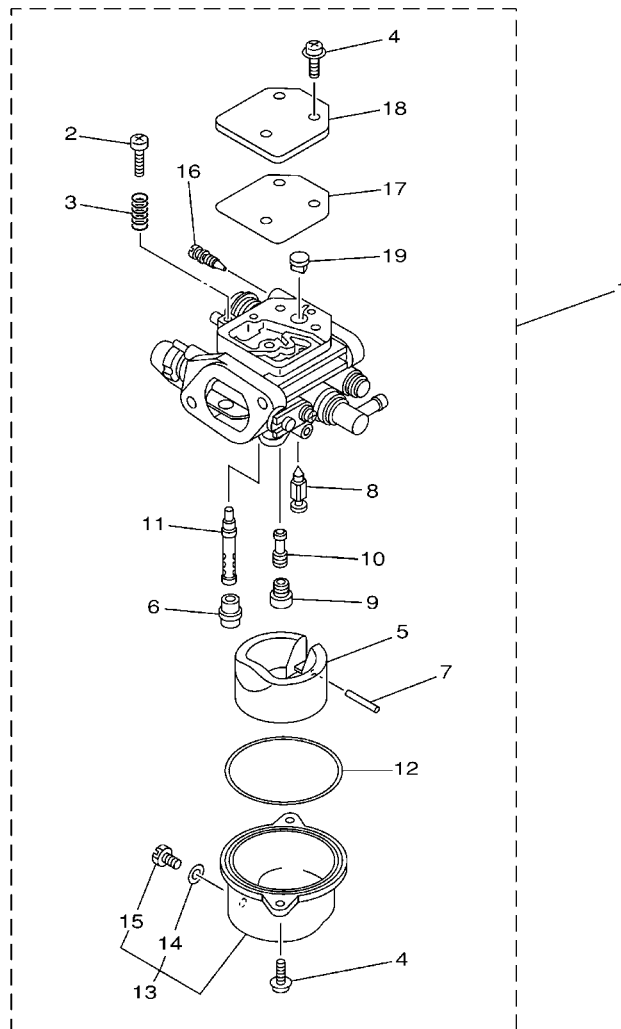


FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-13641-20-1S	MANIFOLD 1 TUBULURE 1	1	1	1	FLUSHING KIT FLUSHING KIT
2	67F-12482-00	.PIPE 2 .DURITE 2	1	1	1	
3	68T-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	
4	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
5	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
6	91690-50014	PIN, SPRING AGRAFFE	2	2	2	FLUSHING KIT FLUSHING KIT
7	90445-09M20	HOSE (L95) DURITE (L95)	1	1	1	
8	68T-13646-A0	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	2	2	
9	68T-14271-00	INSULATOR ISOLATEUR	1	1	1	
10	68T-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	
11	93210-31MJ5	O-RING JOINT TORIQUE	1	1	1	
12	90387-06M70	COLLAR COLLERETTE	2	2	2	
13	97595-06585	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	
14	68T-12483-00	PIPE 3 DURITE 3	1	1	1	
15	90465-08M99	CLAMP BRIDE	1	1	1	
16	90465-08M83	CLAMP BRIDE	1	1	1	FLUSHING KIT FLUSHING KIT
17	97095-06010	BOLT BOULON	1	1	1	FLUSHING KIT FLUSHING KIT
18	92995-06600	WASHER RONDELLE	1	1	1	FLUSHING KIT FLUSHING KIT
19	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	1	1	
20	689-41273-00	GROMMET PASSE-FIL	1	1	1	
21	68T-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1	1	
22	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1	1	

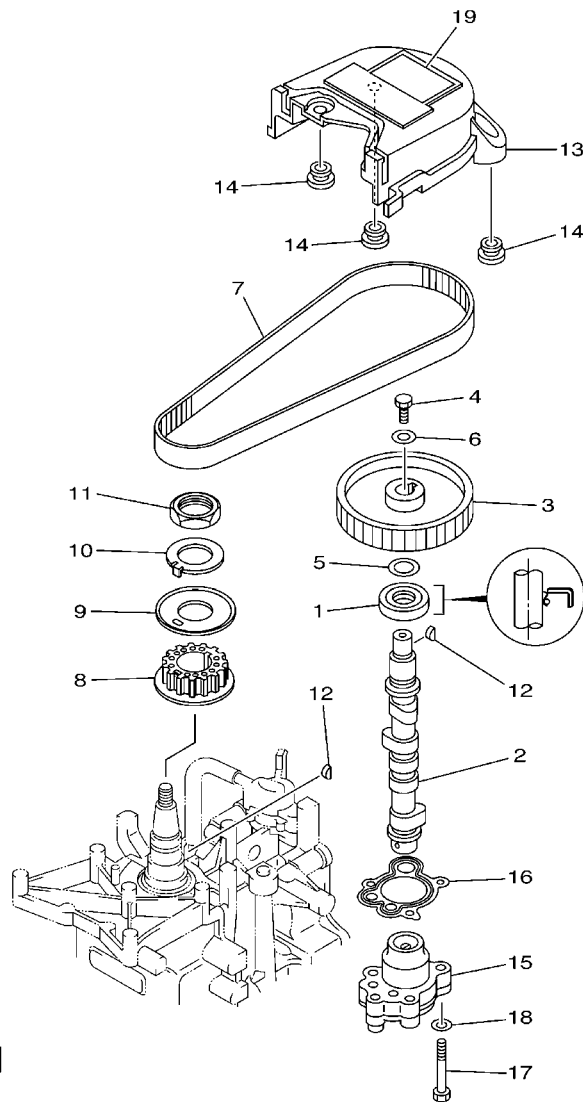


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FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68R-14301-A0	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1			F6A F6A
	68T-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1		F8C F8C
	68R-14301-C0	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1			1	F6A F6A
	69F-14301-C0	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1			1	F6B F6B
	68T-14301-20	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1			1	F8C F8C
2	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	1	
3	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	1	1	
4	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	5	5	5	
5	68T-14385-00	.FLOAT .FLOTTEUR	1	1	1	
6	67D-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1	1	1	
7	67D-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	
8	68T-14546-00	.VALVE, NEEDLE .POINTEAU	1	1	1	
9	68R-1492E-2H	.JET, MAIN (#55) .GICLEUR, PRINCIPAL (#55)	1		1	F6A,F6B F6A,F6B
	68T-1492E-37	.JET, MAIN (#74) .GICLEUR, PRINCIPAL (#74)		1	1	F8C F8C
10	68R-1492F-18	.JET, AIR SLOW (#36) .GICLEUR, AIR (#36)	1		1	F6A,F6B F6A,F6B
	68T-1492F-1K	.JET, AIR SLOW (#39) .GICLEUR, AIR (#39)		1	1	F8C F8C
11	68T-1492A-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	1	1	
12	67D-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	
13	68T-14981-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1	
14	6J8-14959-00	.GASKET .JOINT	1	1	1	
15	66T-14991-00	.PLUG, DRAIN .BOUCHON DE VIDANGE	1	1	1	
16	67D-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1		
	68T-14323-20	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR			1	
17	67D-14536-00	.GASKET .JOINT	1	1	1	
18	67D-14527-00	.PLATE .PLAQUE	1	1	1	
19	68T-14126-00	.PLUG .PLOT	1	1	1	



68R1300-2080

FIG. 8 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV		REMARKS REMARQUES
1	93102-18M21	OIL SEAL JOINT SPY	1	1	1		
2	68T-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	1	1		
3	66M-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1		
4	97013-06016	BOLT BOULON	1	1	1		
5	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	1	1		
6	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	1	1		
7	68T-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	1	1		
8	68T-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	1		
9	68T-11557-00	WASHER 1 RONDELLE 1	1	1	1		
10	6G8-11587-01	WASHER, LOCK RONDELLE, FREIN	1	1	1		
11	90170-24M09	NUT ECROU	1	1	1		
12	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	2	2		
13	68T-46297-00	COVER, DUST COUVERCLE, POUSSIERE	1	1	1		
14	90480-10627	GROMMET PASSE-FIL	3	3	3		
15	68T-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1	1		
16	68T-13329-00	GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE	1	1	1		
17	97095-06030	BOLT BOULON	3	3	3		
18	92995-06600	WASHER RONDELLE	3	3	3		
19	6G9-12138-60	MARK, CAUTION MAKER	1	1	1		

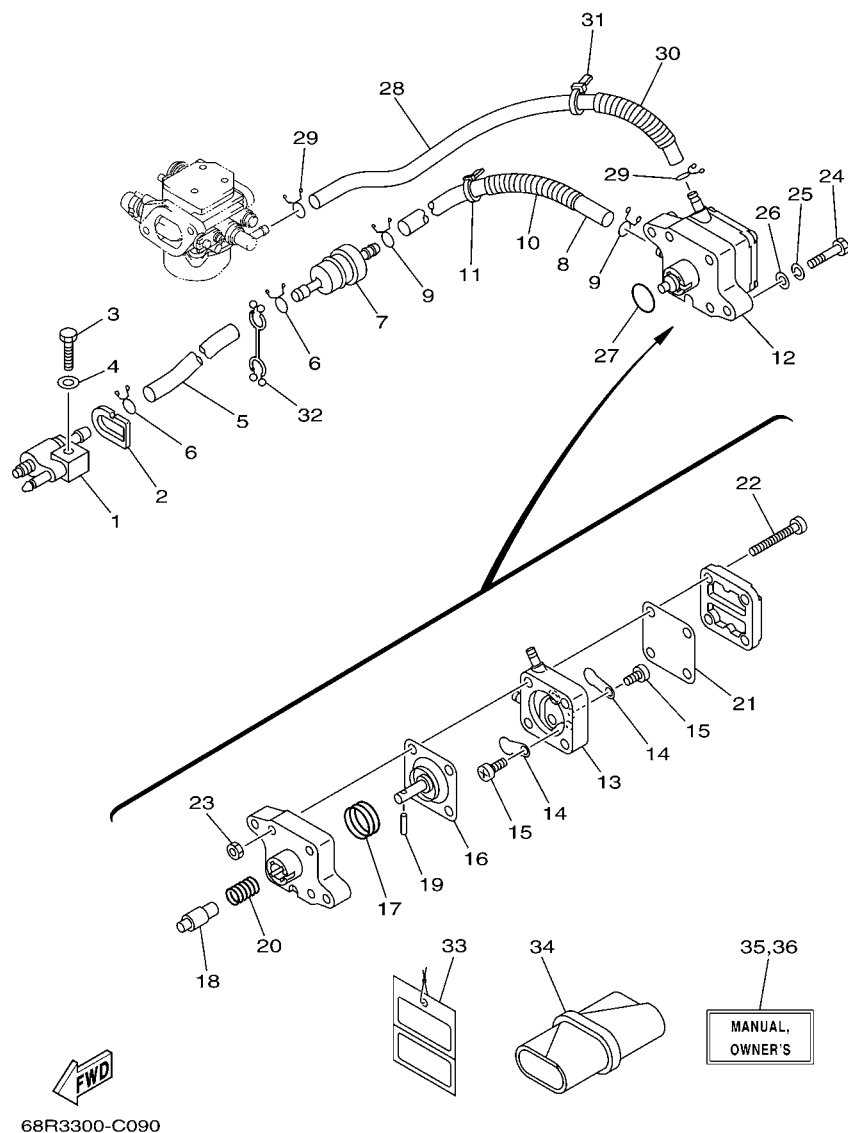
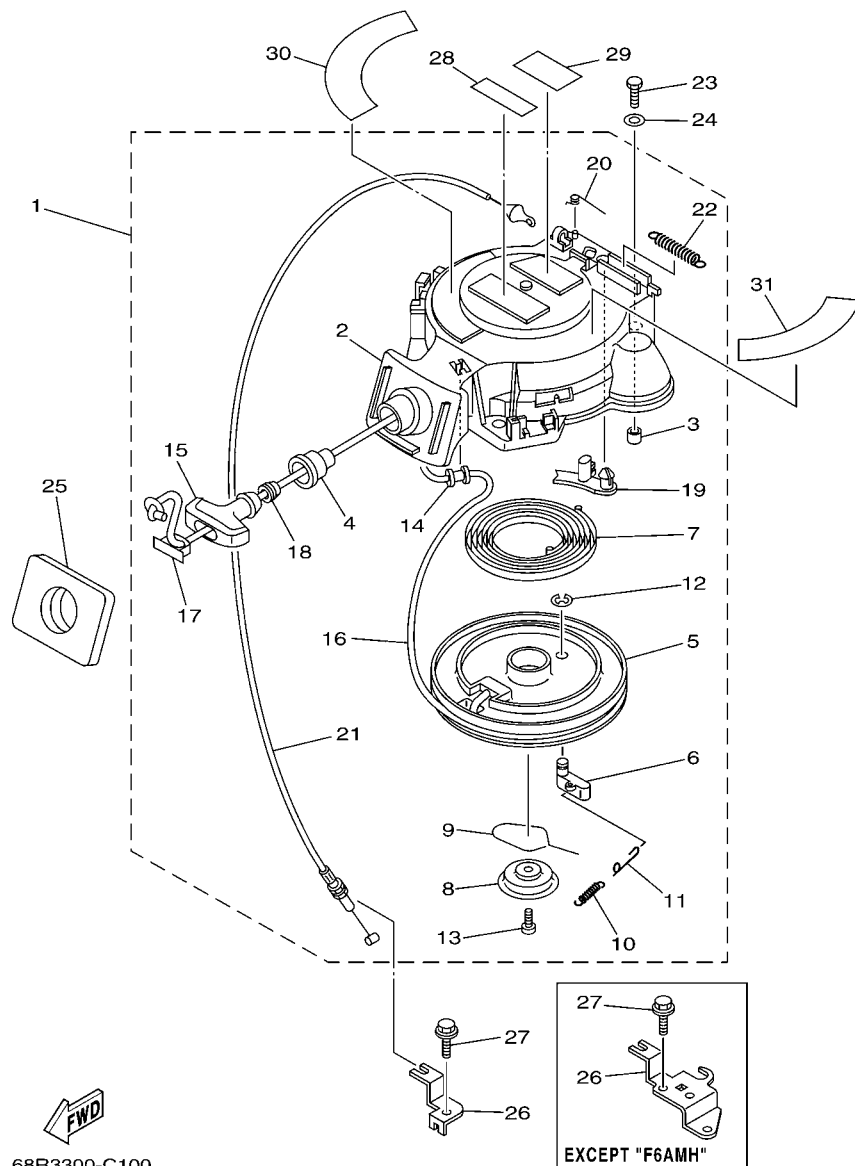


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV		REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1		
2	61N-24329-00	SEAL JOINT	1	1	1		
3	97095-06025	BOLT BOULON	1	1	1		
4	92995-06600	WASHER RONDELLE	1	1	1		
5	90445-10M18	HOSE (L295) DURITE (L295)	1	1	1		
6	90467-09M09	CLIP JONC	2	2	2		
7	68T-24251-00	STRAINER 1 FILTRE 1	1	1	1		
8	90445-10M50	HOSE (L170) DURITE (L170)	1	1	1		
9	90467-09M09	CLIP JONC	2	2	2		
10	90446-14M66	HOSE (L40) DURITE (L40)	1	1	1		
11	90465-11M10	CLAMP BRIDE	1	1	1		
12	68T-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1		
13	66M-24413-01	.BODY 2 .CORPS 2	1	1	1		
14	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2		
15	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	2		
16	66M-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1		
17	66M-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	1		
18	66M-13131-00	.PLUNGER .PLONGEUR	1	1	1		
19	66M-24374-00	.PIN .GOUPILLE	1	1	1		
20	66M-24454-00	.SPRING .RESSORT	1	1	1		
21	66M-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1	1		
22	66M-24444-00	.SCREW .VIS	4	4	4		
23	95380-05600	.NUT .ECROU	4	4	4		
24	97095-06030	BOLT BOULON	2	2	2		
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2		
26	92995-06600	WASHER RONDELLE	2	2	2		
27	93210-20M65	O-RING JOINT TORIQUE	1	1	1		



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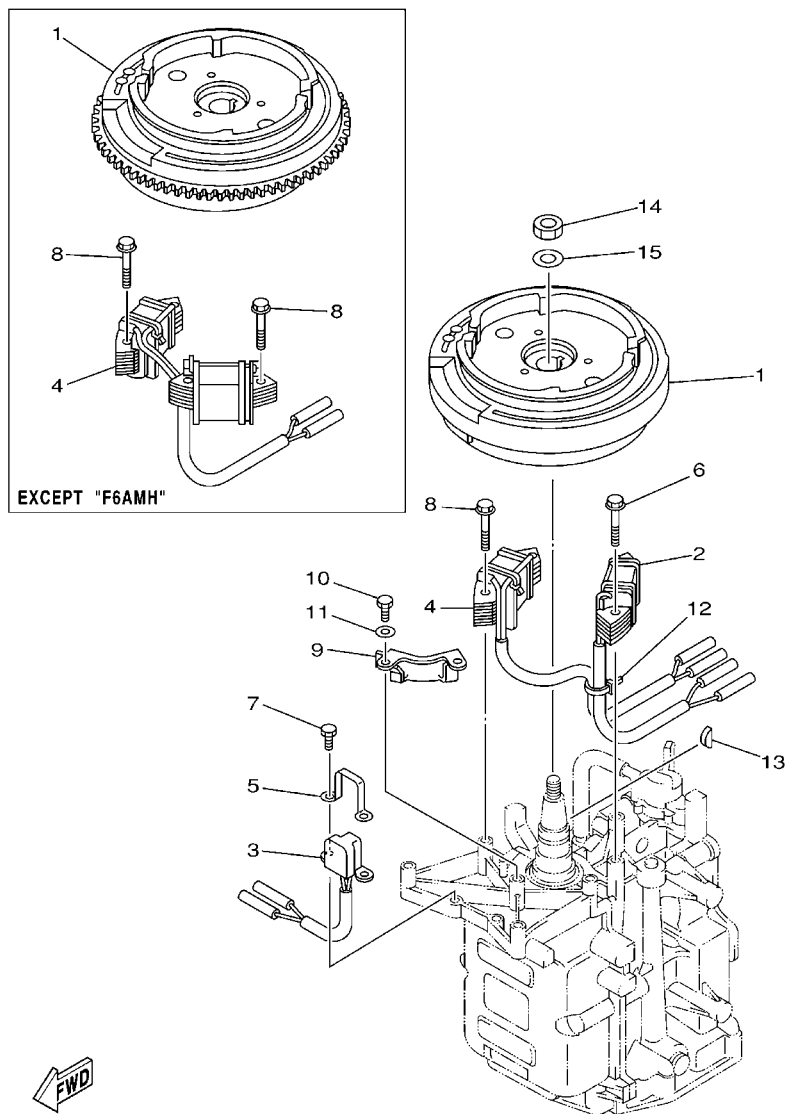
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV		REMARKS REMARQUES
1	68T-15710-01	STARTER ASSY DEMARREUR COMPLET	1	1	1		
2	68T-15711-01	.CASE, STARTER .CARTER DE DEMARREUR	1	1	1		
3	67D-15764-00	.COLLAR 1 .COLLERETTE 1	3	3	3		
4	68T-15795-00	.GUIDE, ROPE .GUIDE DE CABLE	1	1	1		
5	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	1	1		
6	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	1	1		
7	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	1	1		
8	68T-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	1	1		
9	63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	1	1		
10	63V-15767-01	.SPRING .RESSORT	1	1	1		
11	68T-15784-00	.SPRING, RETURN .RESSORT, RAPPEL	1	1	1		
12	63V-15744-00	.CIRCLIP .CIRCLIP	1	1	1		
13	68T-15793-00	.SCREW .VIS	1	1	1		
14	68T-15764-00	.COLLAR 1 .COLLERETTE 1	1	1	1		
15	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	1	1		
16	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1	1	1		*1 *1
17	6G1-15779-00	.COVER .COUVERCLE	1	1	1		
18	6A0-15789-00	.DAMPER .AMORTISSEUR	1	1	1		
19	66T-15794-00	.STOPPER .BUTEE	1	1	1		
20	66T-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	1	1		
21	68T-15770-00	.CABLE COMP., STARTER STOP .CABLE, BUTEE DE DEMAR	1	1	1		
22	66T-15731-00	.SPRING, RETURN .RESSORT, RAPPEL	1	1	1		
23	97095-06020	BOLT BOULON	3	3	3		
24	92995-06600	WASHER RONDELLE	3	3	3		
25	68T-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	1	1		
26	68T-15774-00	STAY 4 SUPPORT 4	1				
	68T-15774-10	STAY 4 SUPPORT 4		1	1		

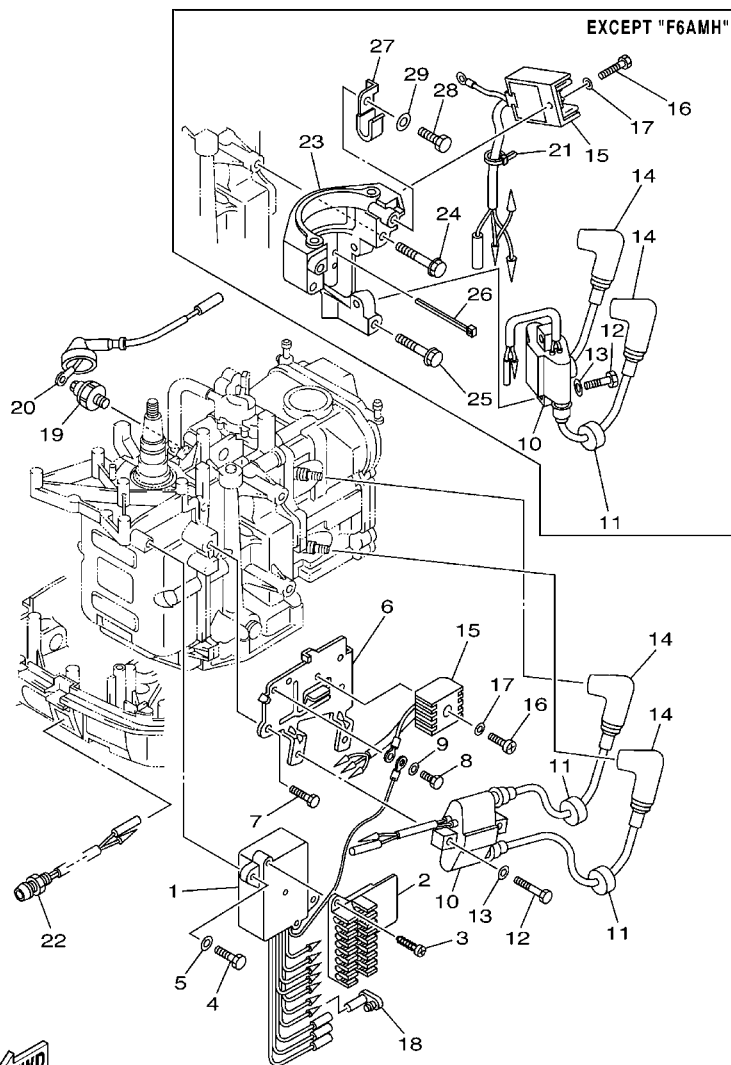


68R0300-1110

FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-85550-01	ROTOR ASSY ROTOR CPLT	1			
	68T-85550-11	ROTOR ASSY ROTOR CPLT		1	1	
2	68T-85520-00	COIL, CHARGE BOBINE, CHARGE	1	1	1	
3	68T-85580-01	COIL, PULSER BOBINE, PULSEUR	1	1	1	
4	68T-85533-00	COIL, LIGHTING BOBINE, ECLAIRAGE	1			
	68T-85533-10	COIL, LIGHTING BOBINE, ECLAIRAGE		1	1	
5	6H2-85582-00	ATTACHMENT, PULSER SUPPORT, PULSEUR	1	1	1	
6	90119-06014	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
7	97095-05010	BOLT BOULON	2	2	2	
8	90119-06MA1	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2			
	90119-06MA1	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4	4	
9	68T-81328-00	CLAMP COLLIER	1			
10	97013-06012	BOLT BOULON	2			
11	92903-06600	WASHER, PLATE RONDELLE, PLATE	2			
12	90465-11M10	CLAMP BRIDE	1	1	1	
13	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
14	90170-12066	NUT ECROU	1	1	1	
15	90201-12472	WASHER, PLATE RONDELLE, PLATE	1	1	1	

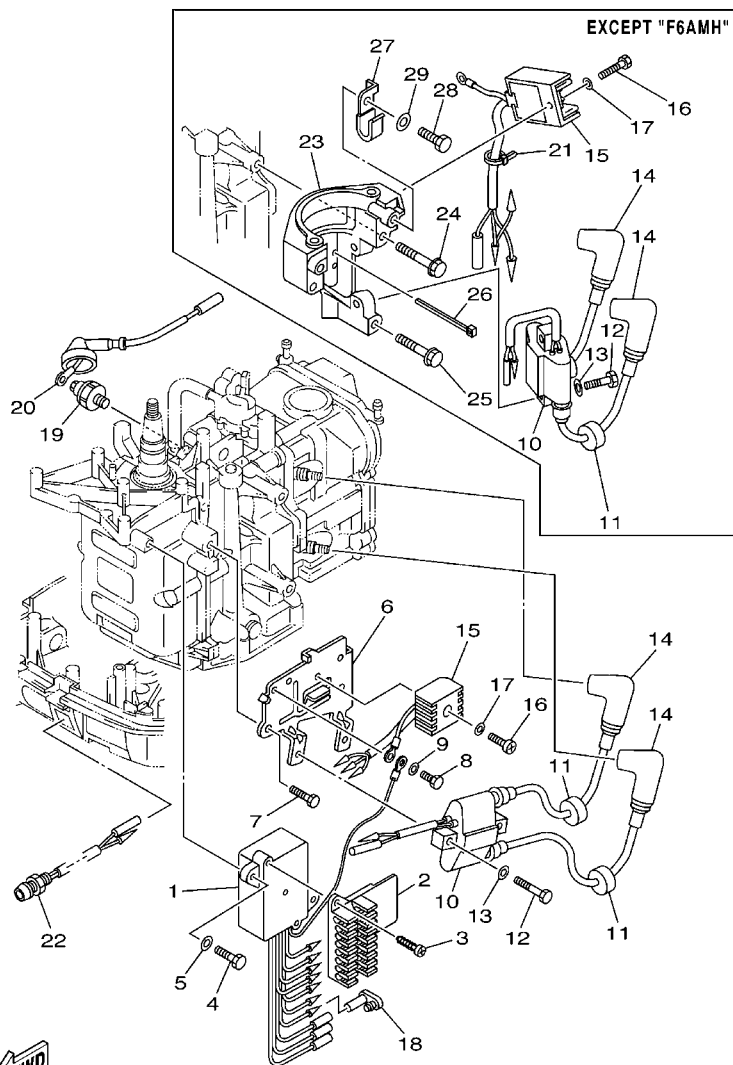


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FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	F6A,F8C F6A,F8C F6B F6B
	69F-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.			1	
2	68T-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1	1	1	
3	97780-40512	SCREW, TAPPING VIS, TETE BOMBEE	2	2	2	
4	97095-06020	BOLT BOULON	2	2	2	
5	92995-06600	WASHER RONDELLE	2	2	2	
6	68T-85542-00	BRACKET SUPPORT	1			
7	97095-08012	BOLT BOULON	2			
8	97095-06012	BOLT BOULON	1	1	1	
9	92995-06600	WASHER RONDELLE	1	1	1	
10	680-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1	1	
11	90480-25161	GROMMET PASSE-FIL	2	2	2	
12	97095-06025	BOLT BOULON	2	2	2	
13	92995-06600	WASHER RONDELLE	2	2	2	
14	6E3-82370-21	PLUG CAP ASSY ANTIPARASITE	2	2	2	
15	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1			
	68T-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT		1	1	
16	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			
	97095-06012	BOLT BOULON		1	1	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	1			
	92995-06600	WASHER RONDELLE		1	1	
18	6A0-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1			
19	67F-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1	1	
20	68T-82127-10	WIRE, LEAD 2 FIL 2	1	1	1	
21	90465-11M10	CLAMP BRIDE		1	1	
22	68T-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	1	1	
23	68T-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE		1	1	



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C4

FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

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C5

[illegible]

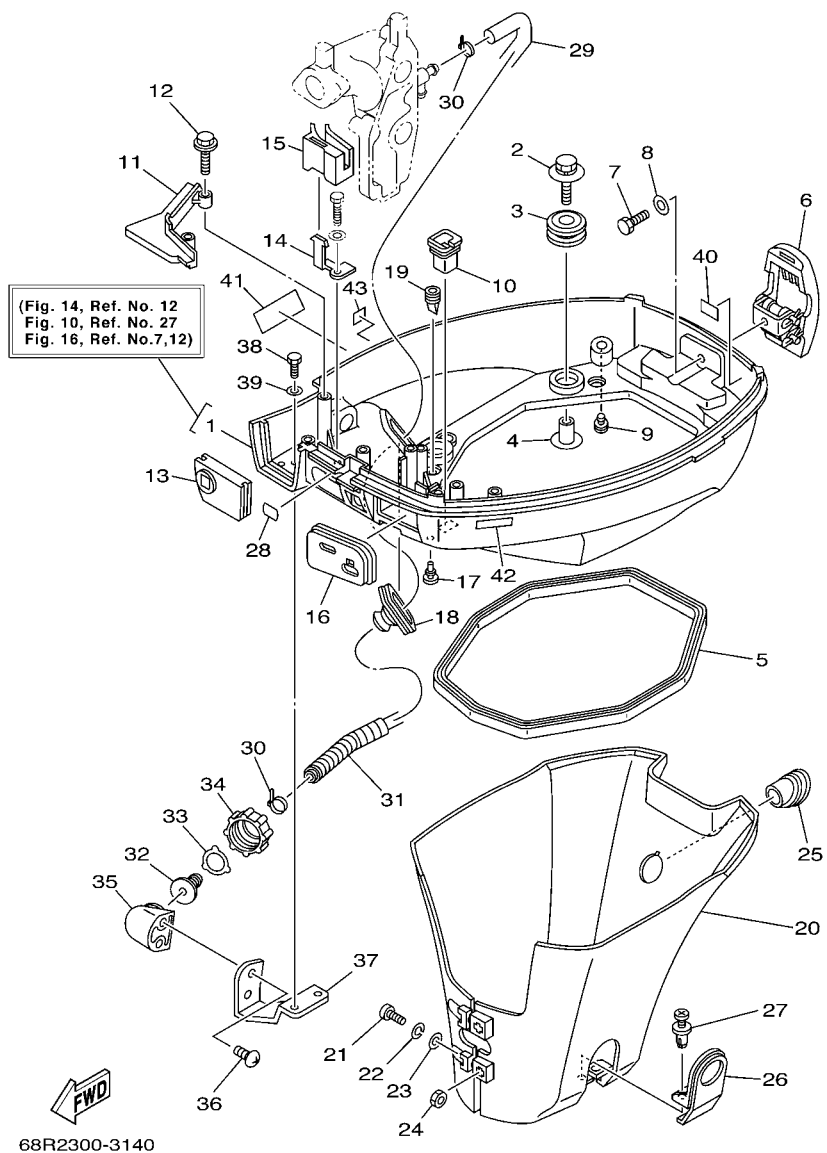


FIG. 14 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-42710-00-4D	BOTTOM COWLING ASSY ENS. EMBASE	1	1	1	WITH TAPPING BOLT WITH TAPPING BOLT
2	68F-85119-00	BOLT BOULON	4	4	4	
3	90480-21M82	GROMMET PASSE-FIL	4	4	4	
4	90387-06053	COLLAR COLLERETTE	4	4	4	
5	68T-42716-10	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
6	68T-42801-00	COWLING CLAMP COMP. BRIDE DE CAPOT COMP.	1	1	1	
7	97095-06012	BOLT BOULON	1	1	1	
8	92995-06600	WASHER RONDELLE	1	1	1	
9	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
10	682-42727-00	GROMMET PASSE-FIL	1	1	1	
11	68T-42738-00-4D	PLATE, FITTING ETRIER	1	1	1	
12	90109-06M81	BOLT BOULON	2	2	2	
13	68T-42725-00	GROMMET PASSE-FIL	1	1	1	
14	68T-26393-00	HOLDER SUPPORT	1	1	1	
15	68T-26367-00	PROTECTOR PROTECTEUR	1	1	1	
16	68T-42724-00	GROMMET PASSE-FIL	1	1	1	FLUSHING KIT FLUSHING KIT
17	90480-06M19	GROMMET PASSE-FIL	1	1	1	
18	688-42726-10	GROMMET PASSE-FIL	1	1	1	
19	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2	2	
20	68T-42741-00	APRON CAPOT LATERAL	1	1	1	
21	97885-06030	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
23	92995-06600	WASHER RONDELLE	2	2	2	
24	95380-06600	NUT, HEXAGON ECROU	2	2	2	
25	68T-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1	
26	68T-42771-00	APRON CAPOT LATERAL	1	1	1	
27	90338-06M20	PLUG PLOT	2	2	2	

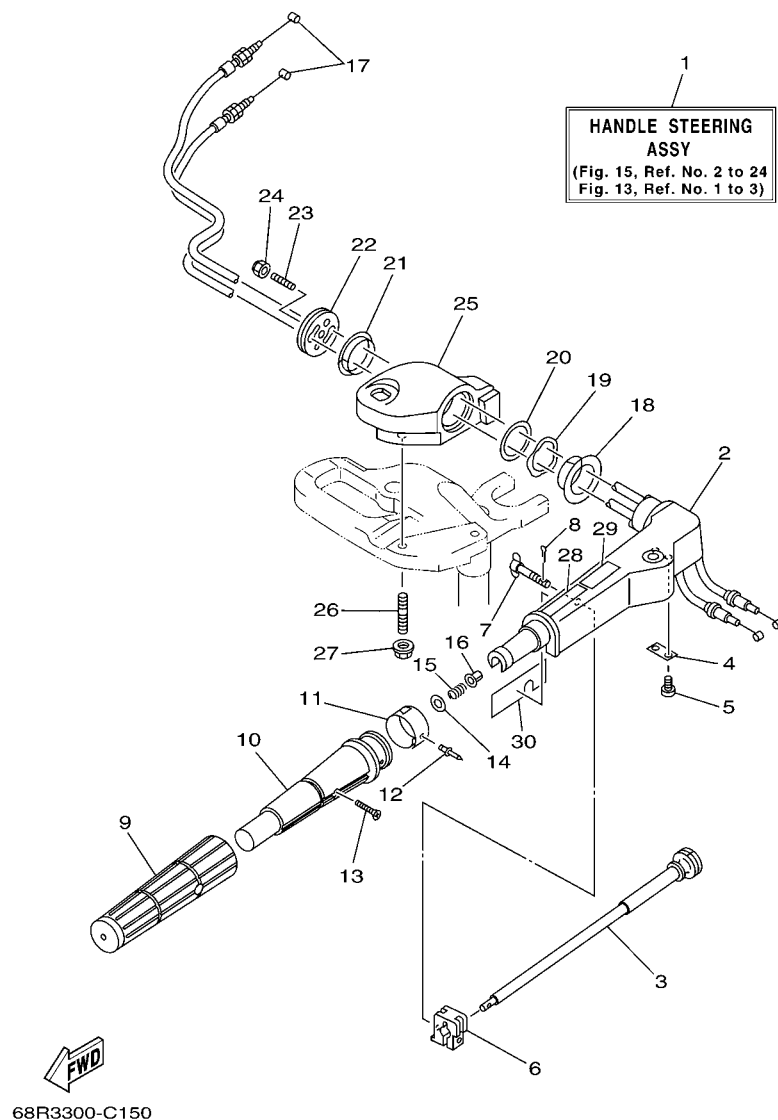


FIG. 15 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV		REMARKS REMARQUES
1	68T-W0084-01-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	1	1		
2	63V-42111-01-4D	HANDLE, STEERING POIGNEE	1	1	1		
3	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	1	1		
4	6E0-42159-02	STAY SUPPORT	1	1	1		
5	97885-05012	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2		
6	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	1	1		
7	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	1	1		
8	91490-16010	PIN, COTTER GOUPILLE	1	1	1		
9	67D-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	1	1		
10	67D-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	1	1		
11	68R-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1		1		F6A
	69F-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION			1		F6B
	68T-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION		1	1		F8C
12	90269-02M09	RIVET RIVET	1	1	1		
13	90149-05M13	SCREW VIS	1	1	1		
14	92903-10600	WASHER, PLATE RONDELLE, PLATE	1	1	1		
15	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1		
16	90386-08032	BUSH DOUILLE	1	1	1		
17	68T-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	2	2		
18	90386-34M97	BUSH DOUILLE	1	1	1		
19	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	1	1		
20	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	1	1		
21	90386-33M96	BUSH DOUILLE	1	1	1		
22	68T-42131-01	COVER, HANDLE STEERING COUVERCLE	1	1	1		
23	90116-08015	BOLT, STUD GOIJON	1	1	1		
24	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1		
25	68T-42121-00-4D	BRACKET SUPPORT	1	1	1		

D1

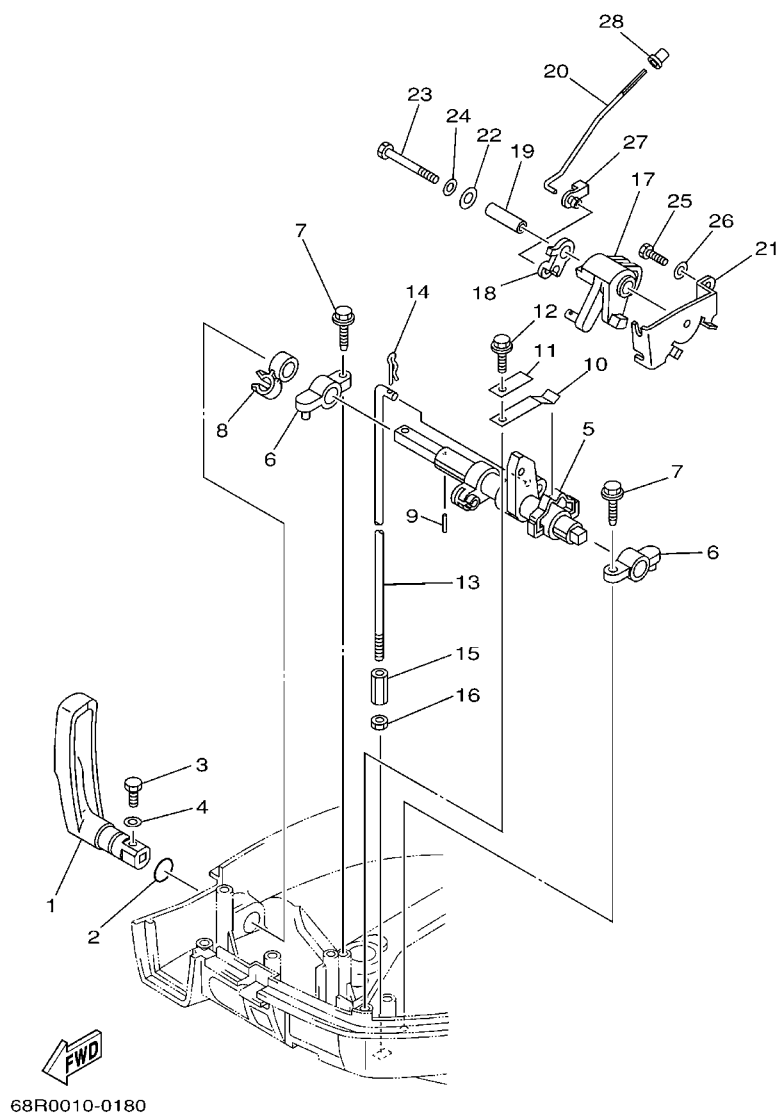
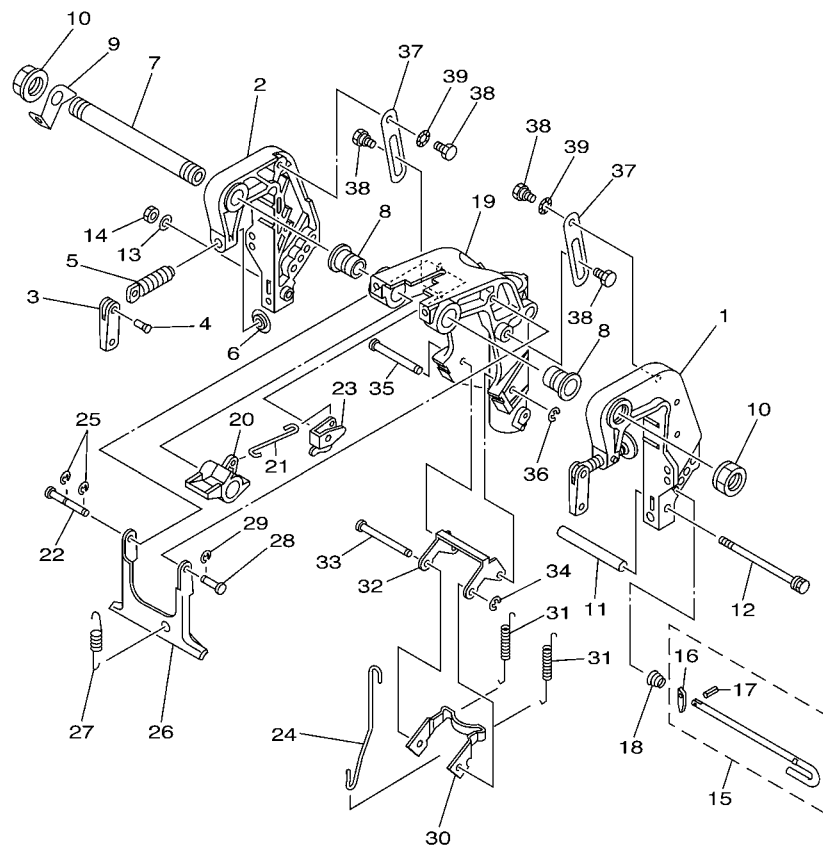


FIG. 16 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1	1	
2	93210-12327	O-RING JOINT TORIQUE	1	1	1	
3	97095-05016	BOLT BOULON	1	1	1	
4	92995-05600	WASHER RONDELLE	1	1	1	
5	68T-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	
6	6G1-41662-01-94	BRACKET SUPPORT	2	2	2	
7	90109-06M81	BOLT BOULON	2	2	2	
8	90464-10M60	CLAMP BRIDE	1	1	1	
9	91690-30014	PIN, SPRING AGRAFFE	1	1	1	
10	65W-44116-00	SPRING RESSORT	1	1	1	
11	66R-44114-00	STOPPER PLAQUETTE	1	1	1	
12	90109-06M86	BOLT BOULON	1	1	1	
13	68T-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	S
	68T-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	S
14	90468-18001	CLIP JONC	1	1	1	L
15	90170-06015	NUT ECROU	1	1	1	
16	95380-06700	NUT ECROU	1	1	1	
17	68T-41638-00	PULLEY POULIE	1	1	1	
18	68T-41283-00	LEVER, FREE ACCEL. LEVIER	1	1	1	F6A,F8C F6A,F8C
	68R-41283-00	LEVER, FREE ACCEL. LEVIER			1	F6B F6B
19	90387-06M59	COLLAR COLLERETTE	1	1	1	
20	68T-41211-00	LINK, ACCEL. BIELLE, ACCELERATION	1	1	1	F6A,F8C F6A,F8C
	69F-41211-00	LINK, ACCEL. BIELLE, ACCELERATION			1	F6B F6B
21	68T-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1	1	
22	90201-06M62	WASHER, PLATE RONDELLE, PLATE	1	1	1	
23	97095-06045	BOLT BOULON	1	1	1	
24	92995-06600	WASHER RONDELLE	1	1	1	



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FIG. 17 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-43111-02-4D	BRACKET, CLAMP PRESSE	1	1	1	
2	68T-43112-02-4D	BRACKET, CLAMP PRESSE	1	1	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2	2	
4	90243-04M01	PIN GOUPILLE	2	2	2	
5	677-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2	2	
7	63V-43131-10	BOLT, CLAMP BRACKET (L:283MM) BOULON, PRESSE (L:283MM)	1	1	1	FOR RIDE GUIDE FOR RIDE GUIDE
8	90386-22MA4	BUSH DOUILLE	2	2	2	
9	66R-43113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1	1	
10	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	
11	90387-06M13	COLLAR COLLERETTE	1	1	1	
12	90101-06M18	BOLT BOULON	1	1	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
14	95380-06700	NUT ECROU	1	1	1	
15	6L2-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1	1	
16	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	1	1	
17	91690-30008	PIN, SPRING AGRAFFE	1	1	1	
18	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	1	1	
19	68T-43311-00-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	S S L L
	68T-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	
20	68T-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	1	1	
21	68T-43616-00	ROD, TILT LOCK TIGE	1	1	1	
22	68T-43646-00	SHAFT, LEVER AXE, LEIVER	1	1	1	
23	68T-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	1	1	
24	68T-43617-00	ROD, TILT LOCK TIGE	1	1	1	
25	99080-05600	CIRCLIP CIRCLIP	2	2	2	
26	68T-43350-00	RECEIVER ASSY RECEIVER ASSY	1	1	1	



D6

REF. NO.	PART NO. N° PIECES	DESCRIPTION	F6MH	F8MH	S/V		REMARKS REMARQUES
27	90506-18M41	SPRING, TENSION RESSORT, TENSION	1	1	1		S
	90506-20005	SPRING, TENSION RESSORT, TENSION	1	1	1		L
28	63V-43191-00	SHAFT, STOPPER AXE, BUTEE	1	1	1		L
29	99080-05600	CIRCLIP CIRCLIP	1	1	1		
30	68T-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1		
31	90506-20M42	SPRING, TENSION RESSORT, TENSION	2	2	2		S
	90506-23003	SPRING, TENSION RESSORT, TENSION	2	2	2		L
32	68T-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1		L
33	68T-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	1	1		
34	93430-04M03	CIRCLIP CLIPS	1	1	1		
35	68T-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	1	1		
36	99080-05600	CIRCLIP CIRCLIP	1	1	1		
37	68T-43627-00	STOPPER PLAQUETTE	2	2	2		
38	90109-06M84	BOLT BOULON	4	4	4		
39	90206-10M24	WASHER, WAVE RONDELLE, ONDULEE	2	2	2		

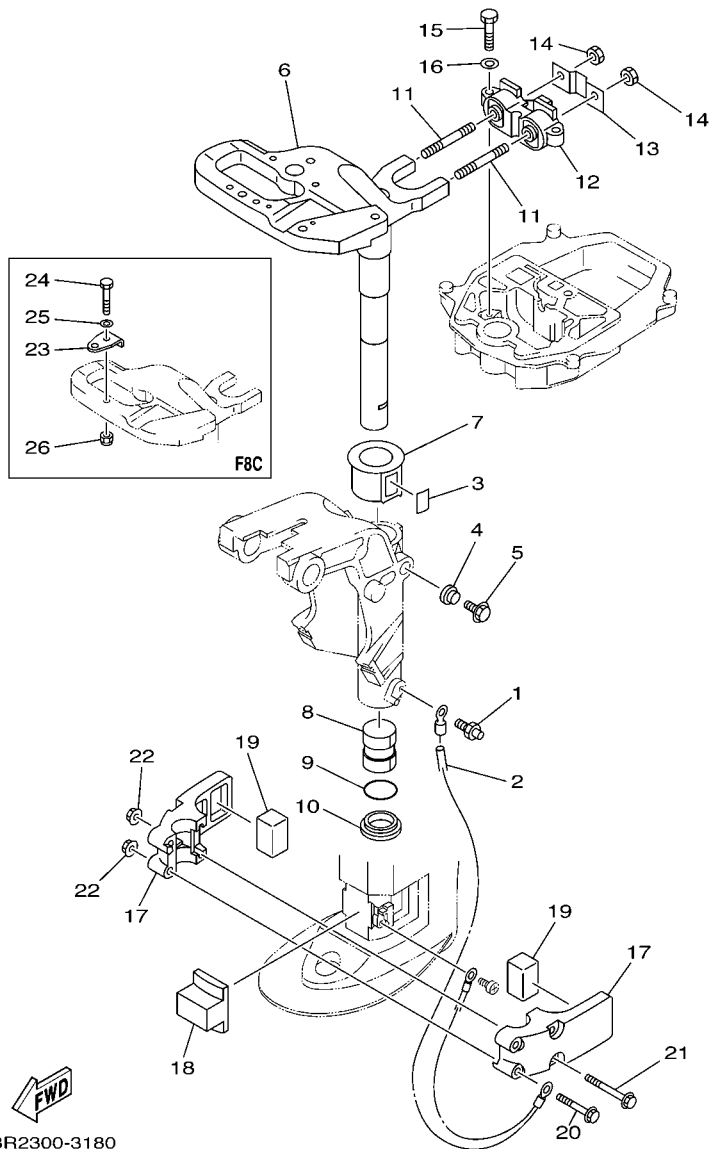


FIG. 18 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	1	1	
2	68T-82127-00	WIRE, LEAD 2 FIL 2	1	1	1	
3	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1	1	
4	689-43373-01	SEAL, DAMPER JOINT	1	1	1	
5	90105-06M07	BOLT, FLANGE BOULON	1	1	1	
6	68T-42511-01-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	S S L L
	68T-42511-11-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	
7	63V-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	1	1	
8	90386-30048	BUSH DOUILLE	1	1	1	
9	93210-29M94	O-RING JOINT TORIQUE	1	1	1	
10	90386-30M60	BUSH DOUILLE	1	1	1	
11	90116-08M54	BOLT, STUD GOUJON	2	2	2	
12	68T-44517-00-94	MOUNT RUBBER SILENT-BLOC	1	1	1	
13	68T-44526-00	PLATE PLAQUE	1	1	1	
14	95380-08600	NUT ECROU	2	2	2	
15	97075-06025	BOLT BOULON	2	2	2	
16	92995-06600	WASHER RONDELLE	2	2	2	
17	68T-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	2	2	
18	68T-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	1	1	
19	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	2	2	
20	90119-06012	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
21	90119-06013	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
22	90179-06M28	NUT ECROU	4	4	4	
23	63V-48511-01	HOOK, STEERING ATTACHE, DIRECTION	1	1		AP F8C
24	97075-08035	BOLT BOULON	1	1		AP F8C
25	92995-08600	WASHER RONDELLE	1	1		AP F8C
26	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	1	1		AP F8C

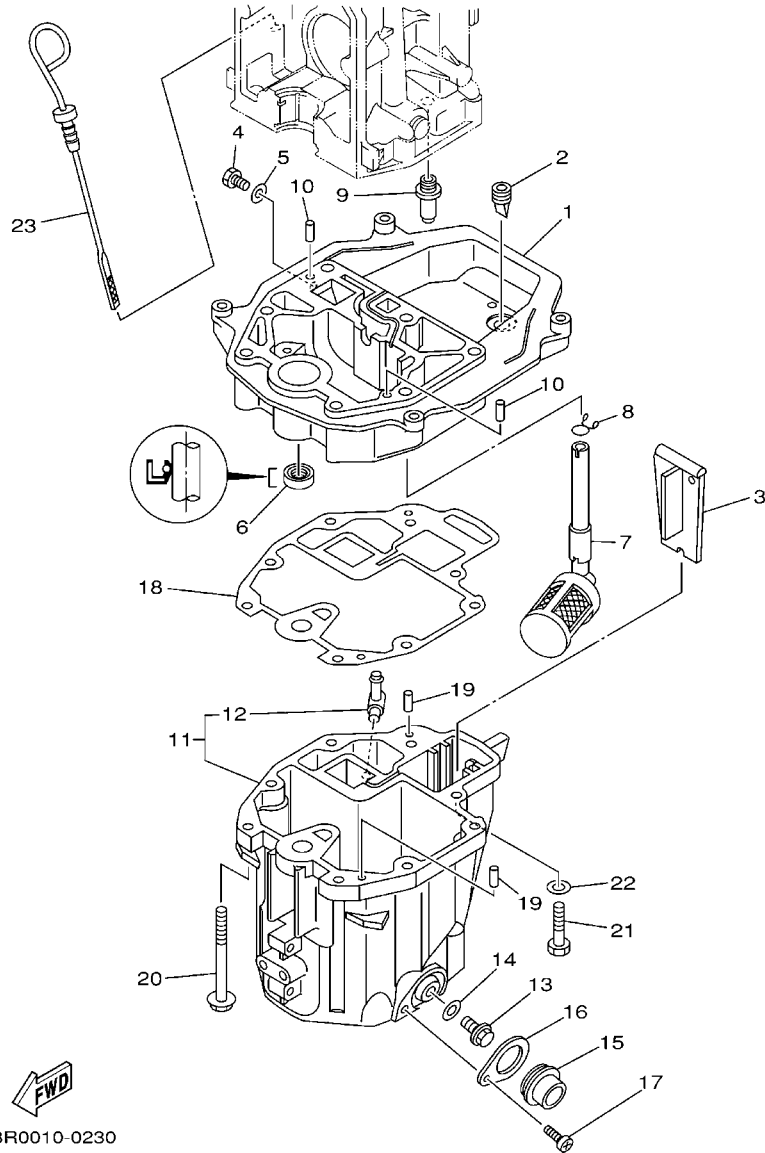


FIG. 20 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV		REMARKS REMARQUES
1	68T-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1		
2	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1		
3	68T-45181-00	PLATE PLAQUETTE	1	1	1		
4	97095-08014	BOLT BOULON	1	1	1		
5	90430-08143	GASKET JOINT	1	1	1		
6	93101-12M70	OIL SEAL JOINT SPY	1	1	1		
7	68T-13421-01	STRAINER 2 FILTRE 2	1	1	1		
8	90467-11M08	CLIP JONC	1	1	1		
9	6G8-11575-00	RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR	1	1	1		
10	93606-19M23	PIN, DOWEL GOUPILLE	2	2	2		
11	68T-15311-00-5B	OIL PAN VENTILATEUR D'HUILE	1	1	1		
12	6H1-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1		
13	90340-10M10	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1		
14	90430-10M11	GASKET JOINT	1	1	1		
15	68T-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	1	1		
16	68T-15317-00	SPACER, ENGINE MOUNT ENTRETOISE DE SUPPORT	1	1	1		
17	97885-05008	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	1		
18	68T-13475-00	GASKET JOINT	1	1	1		
19	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2		
20	90119-08005	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6		
21	97075-08030	BOLT BOULON	2	2	2		
22	92995-08600	WASHER RONDELLE	2	2	2		
23	68T-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1	1		

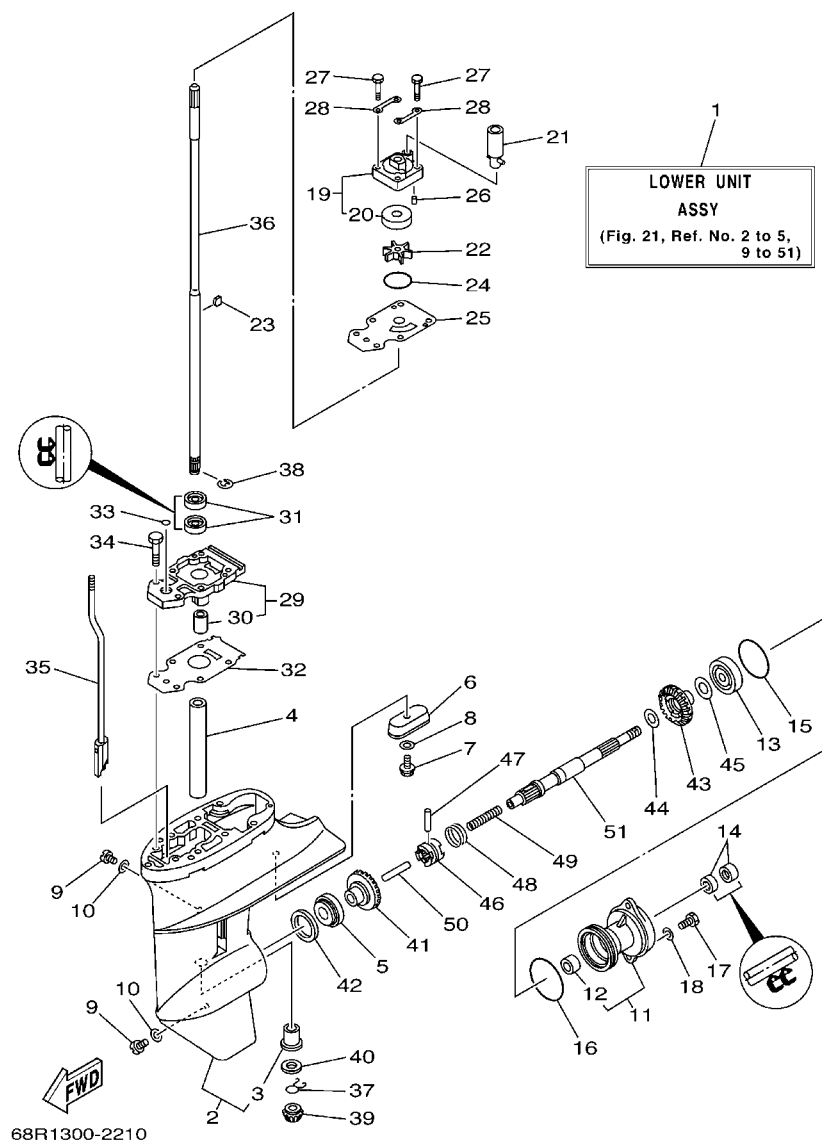


FIG. 21 LOWER CASING & DRIVE 1

BOITIER D HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-45300-00-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)	1	1	1	S S L L
	68T-45300-10-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)	1	1	1	
2	68T-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	
3	6G1-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1	1	
4	90387-14M49	COLLAR COLLERETTE	1	1	1	
5	93306-004U0	BEARING ROULEMENT	1	1	1	
6	68T-45251-00	ANODE ANODE	1	1	1	
7	95895-06016	BOLT, FLANGE BOULON	1	1	1	
8	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1	1	
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2	2	
10	90430-08020	GASKET JOINT	2	2	2	
11	6G1-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	
12	6G1-45362-09	.BUSHING .COUSSINET	1	1	1	
13	93306-004U0	BEARING ROULEMENT	1	1	1	
14	93101-15074	OIL SEAL JOINT SPY	2	2	2	
15	93210-49046	O-RING JOINT TORIQUE	1	1	1	
16	93210-53M08	O-RING JOINT TORIQUE	1	1	1	
17	97095-06016	BOLT BOULON	2	2	2	
18	92995-06600	WASHER RONDELLE	2	2	2	
19	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS.)	1	1	1	
20	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
21	68T-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
22	68T-44352-00	IMPELLER TURBINE	1	1	1	
23	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	1	1	
24	93210-44398	O-RING JOINT TORIQUE	1	1	1	
25	68T-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	
26	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2	

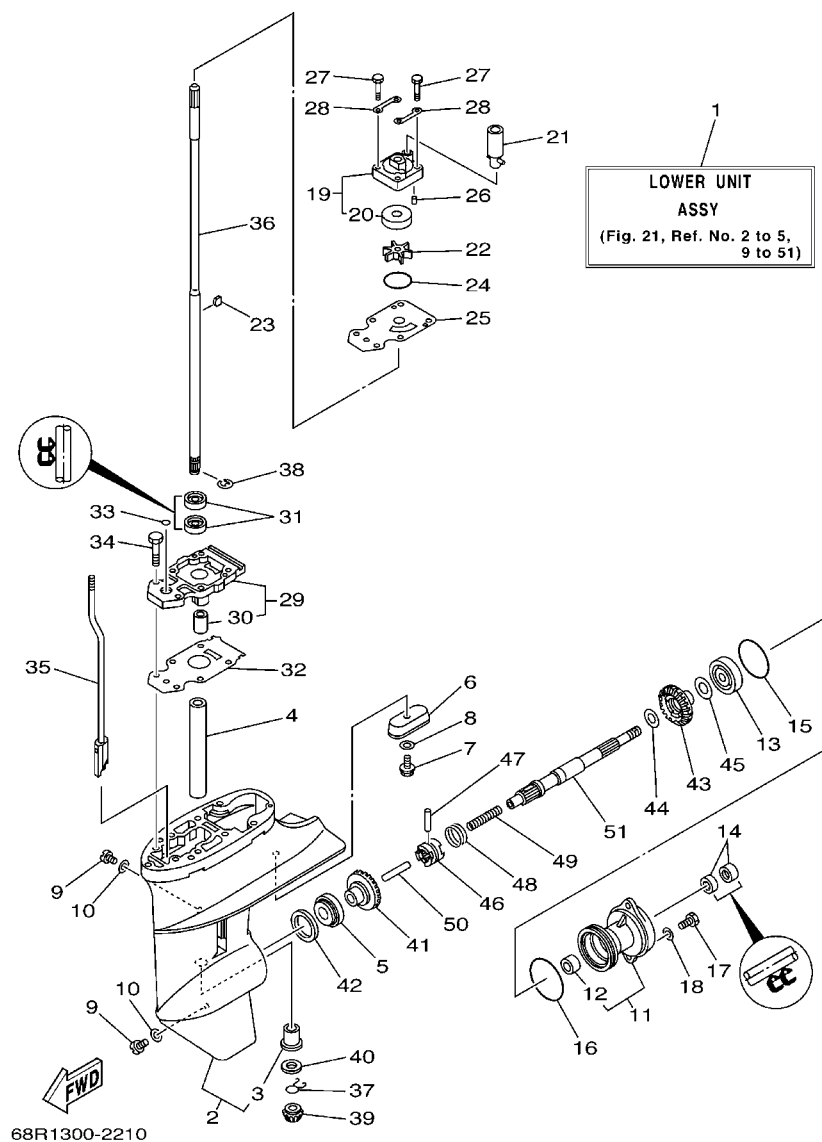


FIG. 21 LOWER CASING & DRIVE 1

BOITIER D HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
27	97080-08045	BOLT BOULON	4	4	4	
28	63V-44328-00	PLATE PLAQUETTE	2	2	2	
29	68T-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1	
30	6G1-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1	1	
31	93101-11M23	OIL SEAL JOINT SPY	2	2	2	
32	68T-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1	
33	93210-06ME6	O-RING JOINT TORIQUE	1	1	1	
34	97080-08025	BOLT BOULON	2	2	2	
35	68T-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	
36	68T-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	1	1	S S L L
	68T-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	1	1	
37	90467-09M05	CLIP JONC	1	1	1	
38	99001-07600	CIRCLIP CIRCLIP	1	1	1	
39	68T-45551-00	PINION PIGNON D'ATTAQUE	1	1	1	
40	6G1-45533-00-19	SHIM (T:1.9MM) CALE (T:1.9MM)	1	1	1	UR UR
	6G1-45533-00-20	SHIM (T:2.0MM) CALE (T:2.0MM)	1	1	1	UR UR UR
	6G1-45533-00-21	SHIM (T:2.1MM) CALE (T:2.1MM)	1	1	1	UR UR
	6G1-45533-00-22	SHIM (T:2.2MM) CALE (T:2.2MM)	1	1	1	UR UR
41	68T-45560-00	GEAR PIGNON	1	1	1	
42	664-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR UR
	664-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	UR UR UR
	664-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	UR UR
	664-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	UR UR
	664-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR UR
	664-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	UR UR
	664-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	UR UR
43	68T-45571-00	GEAR PIGNON	1	1	1	

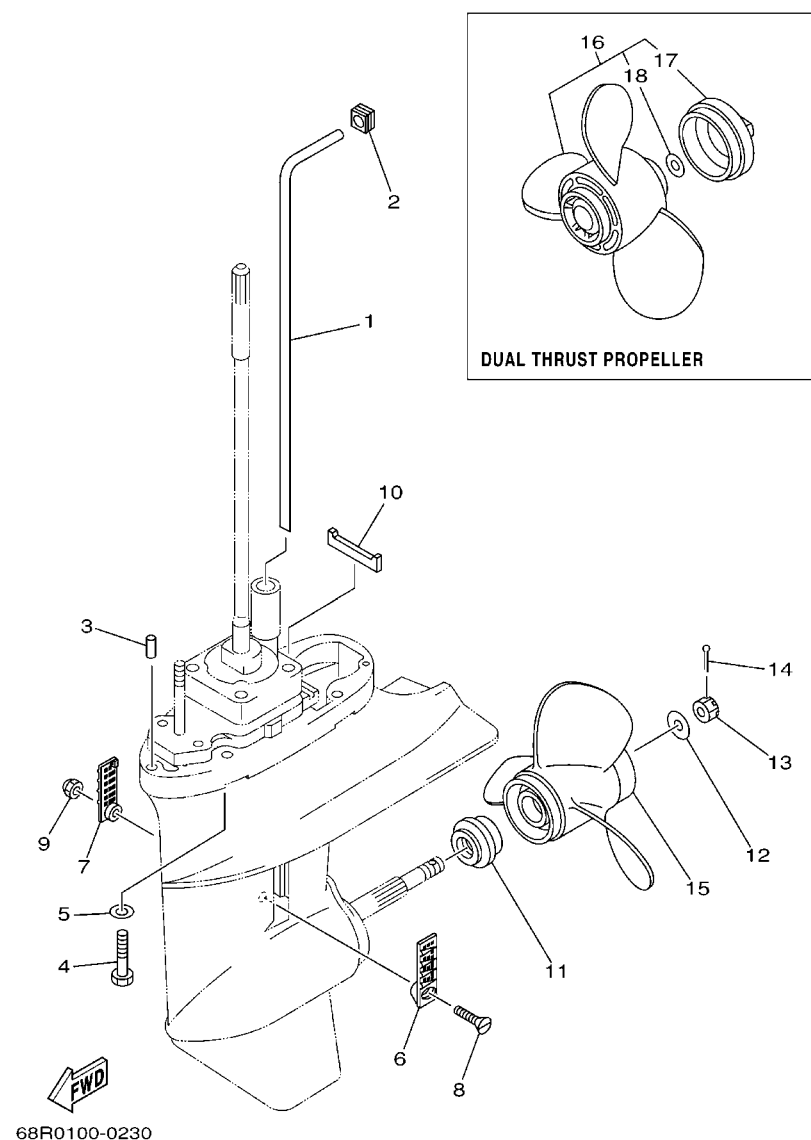


FIG. 22 LOWER CASING & DRIVE 2 BOITIER D HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-44361-00	TUBE, WATER TUBE D'EAU	1	1	1	S S L L
	68T-44361-10	TUBE, WATER TUBE D'EAU	1	1	1	
2	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
3	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2	
4	97075-08035	BOLT BOULON	4	4	4	
5	92995-08600	WASHER RONDELLE	4	4	4	
6	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	
7	6G1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	
8	90152-05M03	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1	
9	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	
10	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	
11	6G1-45987-02	SPACER ENTRETOISE	1	1	1	
12	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	1	1	
13	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	1	1	
14	91490-30020	PIN, COTTER GOUPILLE	1	1	1	
15	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N) HELICE (3X8-1/2"X8-1/2"-N)	1	1	1	UR UR UR UR
	6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N) HELICE (3X8-1/2"X7-1/2"-N)	1	1	1	
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N) HELICE (3X8-1/2"X6-1/2"-N)	1	1	1	
	6G1-45952-00-EL	PROPELLER (3X8-1/2"X8"-N) HELICE (3X8-1/2"X8"-N)	1	1	1	
16	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N) HELICE (3X9"X7"-N)	1	1	1	UR UR
	6G1-W4592-00-EL	PROPELLER (3X9"X5"-N) HELICE (3X9"X5"-N)	1	1	1	
17	6G1-45616-01	.NUT, PROPELLER .CONE, HELICE	1	1	1	
18	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	

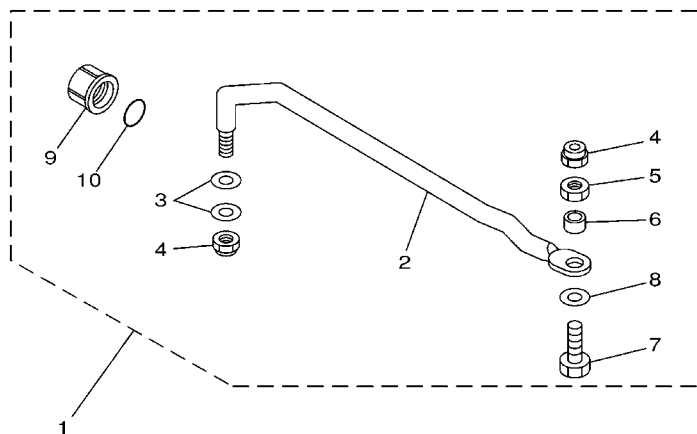


FIG. 24 STEERING GUIDE

FIXATION DE DIRECTION

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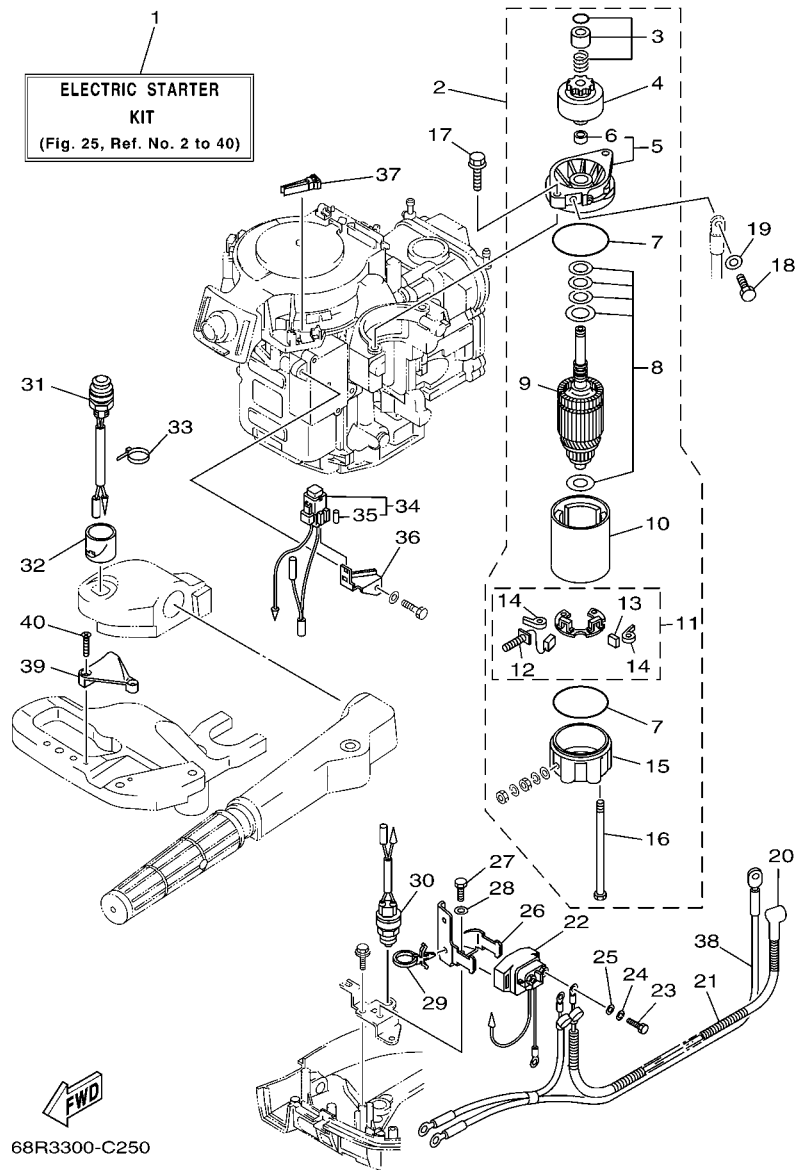
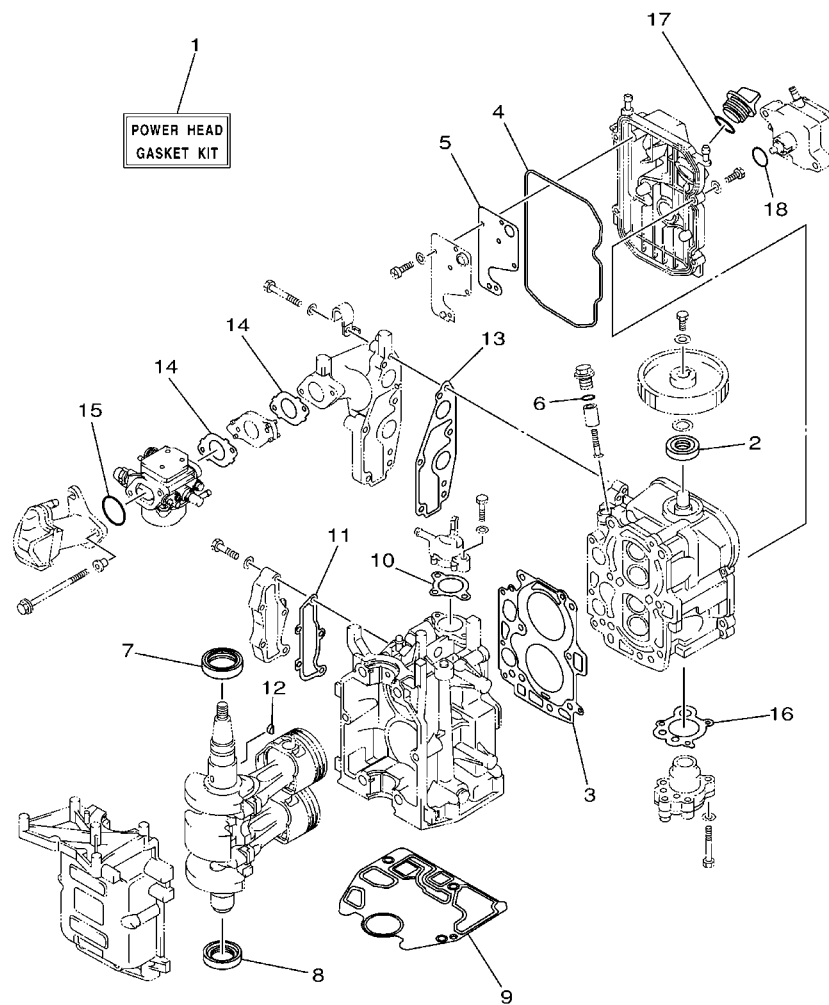


FIG. 25 OPTIONAL PARTS

PIECES OPTIONNELLES

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68R-W8180-00	ELECTRIC STARTER KIT KIT DEMARREUR ELECTRIQUE		1	1	AP AP
2	68T-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET		1	1	
3	68T-81857-00	.RETAINER .ARRETOIR		1	1	
4	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE		1	1	
5	6F5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT		1	1	
6	689-81831-00	..METAL, FRONT ..METAL, AVANT		1	1	
7	689-81847-11	.O-RING .JOINT TORIQUE		2	2	
8	689-81809-11	.WASHER KIT .JEU DE RONDELLES		1	1	
9	689-81850-11	.ARMATURE ASSY .INDUIT		1	1	
10	689-81810-11	.STATOR ASSY .STATOR COMPLET		1	1	
11	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON		1	1	
12	689-81811-11	..BRUSH 1 ..CHARBON 1		1	1	
13	689-81812-11	..BRUSH 2 ..CHARBON 2		1	1	
14	689-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON		2	2	
15	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET		1	1	
16	689-81826-10	.BOLT .BOULON		2	2	
17	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE		2	2	
18	97095-08016	BOLT BOULON		1	1	
19	92995-08600	WASHER RONDELLE		1	1	
20	6G8-82117-00	WIRE, LEAD FIL		1	1	
21	90446-10M86	HOSE DURITE		1	1	
22	68T-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)		1	1	
23	97095-06010	BOLT BOULON		2	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER		2	2	
25	92995-06600	WASHER RONDELLE		2	2	
26	68T-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS		1	1	
27	97095-06012	BOLT BOULON		1	1	



68R0100-0250

FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV	REMARKS REMARQUES
1	68T-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	
2	93102-18M21	.OIL SEAL .JOINT SPY	1	1	1	
3	68T-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	
4	68T-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1	1	
5	68T-11169-A0	.GASKET, BREATHER COVER .JOINT, COUVERCLE DE RENIFLARD	1	1	1	
6	93210-13M63	.O-RING .JOINT TORIQUE	1	1	1	
7	93102-30M22	.OIL SEAL .JOINT SPY	1	1	1	
8	93101-25M69	.OIL SEAL .JOINT SPY	1	1	1	
9	68T-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	1	
10	6G8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	
11	68T-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	
12	90280-03M01	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	
13	68T-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	
14	68T-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	2	2	
15	93210-31MJ5	.O-RING .JOINT TORIQUE	1	1	1	
16	68T-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1	1	
17	93210-24M79	.O-RING .JOINT TORIQUE	1	1	1	
18	93210-20M65	.O-RING .JOINT TORIQUE	1	1	1	



FIG. 27 REPAIR KIT 2

KITS DE REPARATION 2

[illegible]

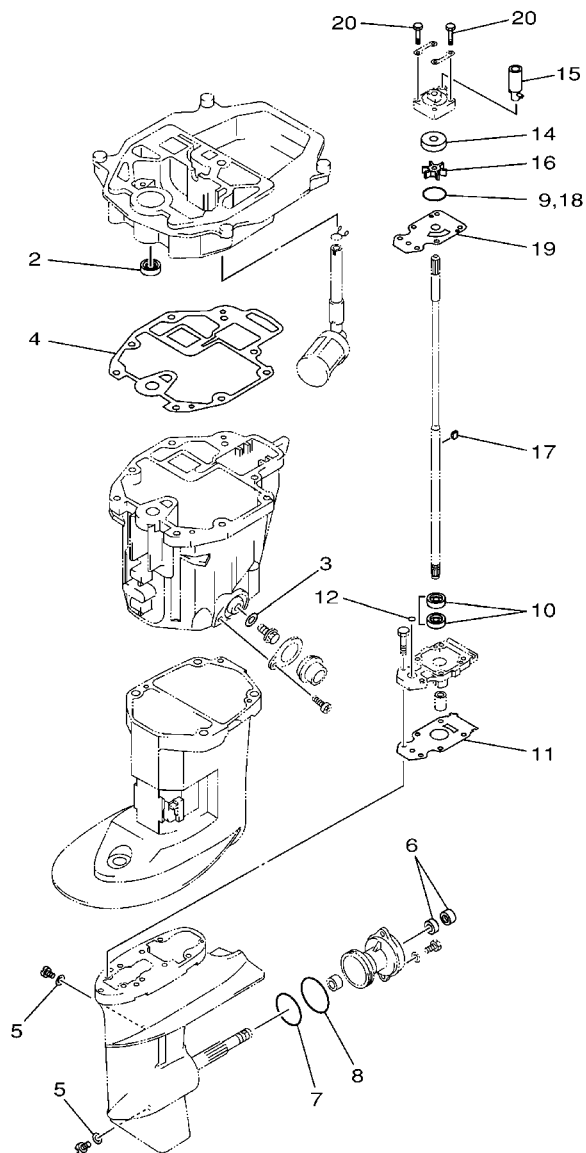


FIG. 28 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	F6MH	F8MH	SAV			REMARKS REMARQUES
1	68T-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1			
2	93101-12M70	.OIL SEAL .JOINT SPY	1	1	1			
3	90430-10M11	.GASKET .JOINT	1	1	1			
4	68T-13475-00	.GASKET .JOINT	1	1	1			
5	90430-08020	.GASKET .JOINT	2	2	2			
6	93101-15074	.OIL SEAL .JOINT SPY	2	2	2			
7	93210-49046	.O-RING .JOINT TORIQUE	1	1	1			
8	93210-53M08	.O-RING .JOINT TORIQUE	1	1	1			
9	93210-44398	.O-RING .JOINT TORIQUE	1	1	1			
10	93101-11M23	.OIL SEAL .JOINT SPY	2	2	2			
11	68T-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1	1			
12	93210-06ME6	.O-RING .JOINT TORIQUE	1	1	1			
13	68T-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1			
14	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1			
15	68T-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1			
16	68T-44352-00	.IMPELLER .TURBINE	1	1	1			
17	664-44338-00	.KEY, WOODRUFF .CLAVETTE, VOLANT	1	1	1			
18	93210-44398	.O-RING .JOINT TORIQUE	1	1	1			
19	68T-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1			
20	97080-08045	.BOLT .BOULON	4	4	4			

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
68T-11111-01-1S	4 - 2	6G8-12414-A0	2 - 8	67D-14536-00	27 - 8	68T-24251-00	9 - 7	68T-42121-00-4D	15 - 25	6L2-43160-01	17 - 15
67D-11133-10	4 - 3		26 - 10	68T-14546-00	7 - 8	6YL-24260-01	23 - 4	6G1-42125-01	15 - 7	689-43165-00	17 - 16
68T-11168-00	4 - 14	68T-12481-00	2 - 10		27 - 4	6YL-24268-01	23 - 7	6G1-42126-00	15 - 6	63V-43191-00	17 - 28
68T-11169-A0	4 - 15	6E5-12481-00	14 - 29	68T-14711-00-5B	19 - 2	6G1-24304-02	9 - 1	68T-42131-01	15 - 22	68T-43311-00-4D	17 - 19
	26 - 5	67F-12482-00	6 - 2	68T-1492A-00	7 - 11	6YL-24306-53	23 - 8	68T-42137-00	15 - 11	68T-43311-10-4D	17 - 19
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	26 - 3	68T-12483-00	6 - 14	68T-1492E-37	7 - 9	6YL-24329-00	23 - 6	69F-42137-10	15 - 11	689-43373-01	18 - 4
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6G8-11197-01	4 - 20	68T-12572-00	14 - 35	68T-1492F-1K	7 - 10	650-24378-00	4 - 10	6E0-42159-02	15 - 4	68T-43614-00	17 - 30
6G8-11325-00	4 - 18	6R3-12581-00	14 - 34	6J8-14959-00	7 - 14	6E9-24378-00	2 - 13	67D-42177-00	15 - 9	68T-43615-00	17 - 32
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68T-11356-00	4 - 11	66M-13131-00	9 - 18	68T-14981-00	7 - 13	66M-24413-01	9 - 13	63V-42528-00	18 - 3	68T-43627-00	17 - 37
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