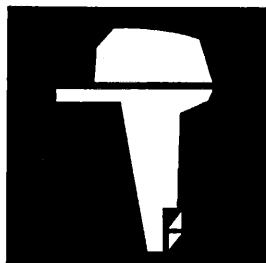


**YAMAHA**



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIECES DETACHEES**

**F20A'99**<sub>(65W)</sub>

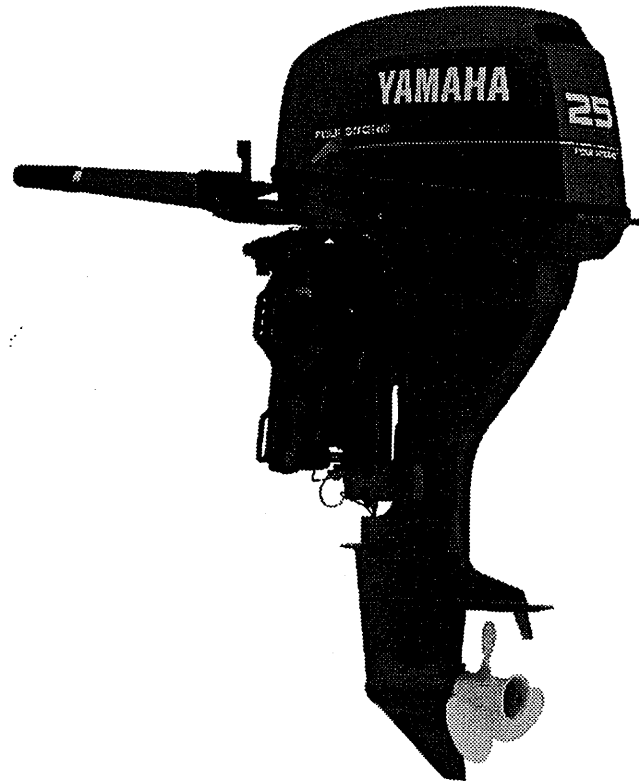
**F25A'99**<sub>(65W)</sub>

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**YAMAHA**  
**GENUINE**  
Parts & Accessories

/X65W-300F1

**A1**



# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F20A'99(65W), F25A'99(65W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

## 2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made

(Parts need to be ordered locally)

"O/S" Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

### EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

### EXAMPLE

PART NO.	DESCRIPTION	U	EH	ET	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1			
6E0-85550-70	.ROTOR ASSY	1			
6E0-15723-00-94..	PULLY, STARTER	1			

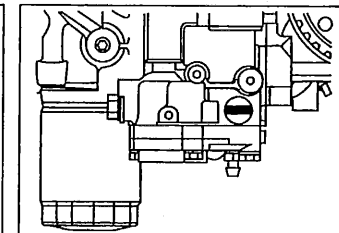
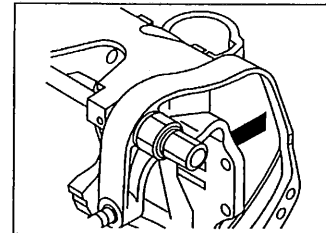
## 5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
MH	F20AMH, F25AMH
EH	F20AEH, F25AEH
E	F20AE, F25AE
ET	F20AET, F25AET

## 6. Applicable Serial No. and Color Code

### 1) Engine Sserial No.

F20AMH	S : 650101 ~ L : 750101 ~	F25AMH	S : 150101 ~ L : 250101 ~
F20AEH	S : 700121 ~ L : 800126 ~	F25AEH	S : 050503 ~ L : 350865 ~
F20AE	S : 100412 ~ L : 500101 ~	F25AE	S : 000183 ~ L : 300756 ~
F20AET	L : 600428 ~	F25AET	L : 401032 ~



### 2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in funding parts numbers, not to be used for assembling. When assembling, pleas use the applicable service manual.
8. The asterisk (\*) before a reference number indicates modification items after the first edition.

## AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F20A'99(65W), F25A'99(65W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR" Utiliser le numéro des pièces.

"UN" Utiliser autant que nécessaire.

"AP" Pièces de substitution

"LM" Fabrication locale (les pièces doivent être commandées localement.)

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE

ENS CARBURATEUR

.GICLEUR, ralenti

.PUITS D'AIGUILLE

4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

EXEMPLE

NO. PIECES	DESCRIPTION	1	2	3	4	REMARQUES
6E0-85500-70	MAGNETO C.D.I. CPLT	1				
6E0-85550-70	.ROTOR CPLT	1				
6E0-15723-00-94	..POULIE DE DEMARREUR	1				

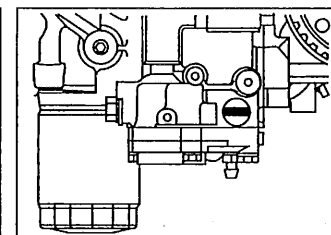
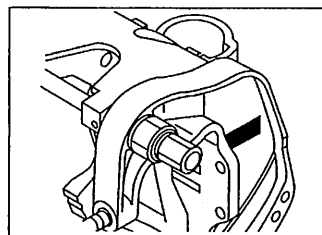
5. Indication concernant la quantité

Indication concernant la quantité	Applications modèle
MH	F20AMH, F25AMH
EH	F20AEH, F25AEH
E	F20AE, F25AE
ET	F20AET, F25AET

6. Applications No de série et code couleur correspondants

1) No. de série du moteur

F20AMH	S : 650101 ~ L : 750101 ~	F25AMH	S : 150101 ~ L : 250101 ~
F20AEH	S : 700121 ~ L : 800126 ~	F25AEH	S : 050503 ~ L : 350865 ~
F20AE	S : 100412 ~ L : 500101 ~	F25AE	S : 000183 ~ L : 300756 ~
F20AET	L : 600428 ~	F25AET	L : 401032 ~



2) Code couleur

Code couleur	Nom de couleur	Abréviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

8. L'astérisque (\*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.

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KITS DE REPARATION 3 .....	D2*

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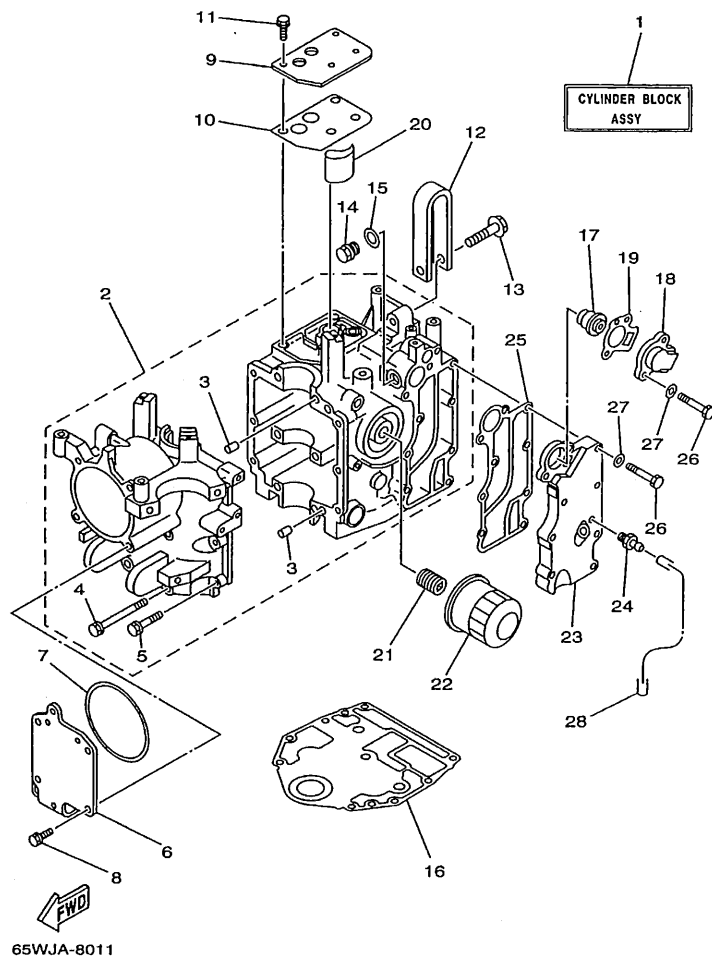


FIG. 1 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	W	LT	REMARKS REMARQUES
1	65W-W009B-00-4D	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.) ( REF.NO. 2-28, FIG.2, REF.NO. 13, FIG.3, REF.NO. 1-14, FIG.8, REF.NO. 1, FIG.29, REF.NO. 4, FIG.31, REF.NO. 24 )	1	1	1	1	
2	65W-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	1	1	
3	99530-08012	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	2	2	2	2	
4	90119-08M01	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	6	6	6	6	
5	97513-06535	.BOLT, WITH WASHER .VIS HEXAGONAL AVEC RONDELLE	6	6	6	6	
6	65W-15121-00	CRANKCASE 2 CARTER DE MOTEUR	1	1	1	1	
7	65W-15663-00	SEAL JOINT	1	1	1	1	
8	65W-12228-00	BOLT BOULON	4	4	4	4	
9	65W-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1	1	1	1	
10	65W-11169-00	GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD	1	1	1	1	
11	65W-12228-00	BOLT BOULON	4	4	4	4	
12	65W-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	1	
13	90105-08M87	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1	1	1	
14	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	1	
15	90430-14115	GASKET JOINT	1	1	1	1	
16	65W-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	1	1	1	
17	6G8-12411-02	THERMOSTAT THERMOSTAT	1	1	1	1	
18	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	1	
19	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	1	1	1	
20	65W-13286-00	CLEANER FILTRE	1	1	1	1	
21	90401-20M00	BOLT, UNION BOULON, RACCORD	1	1	1	1	
22	3FV-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1	1	1	
23	65W-41113-00-94	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	1	
24	62Y-12481-00	PIPE 1 DURITE 1	1	1	1	1	
25	65W-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	

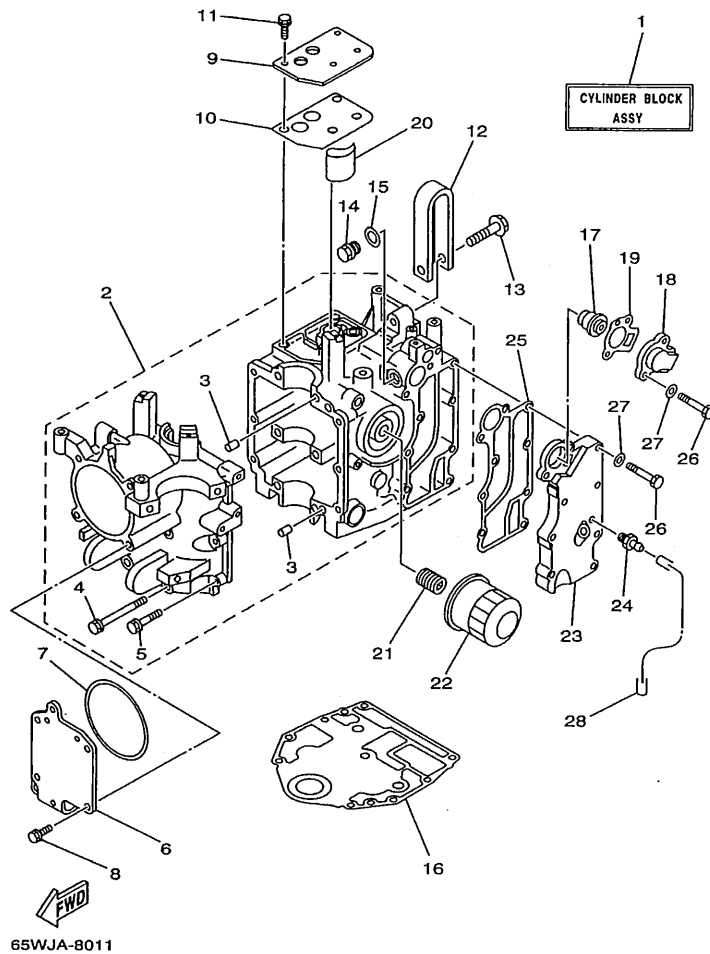
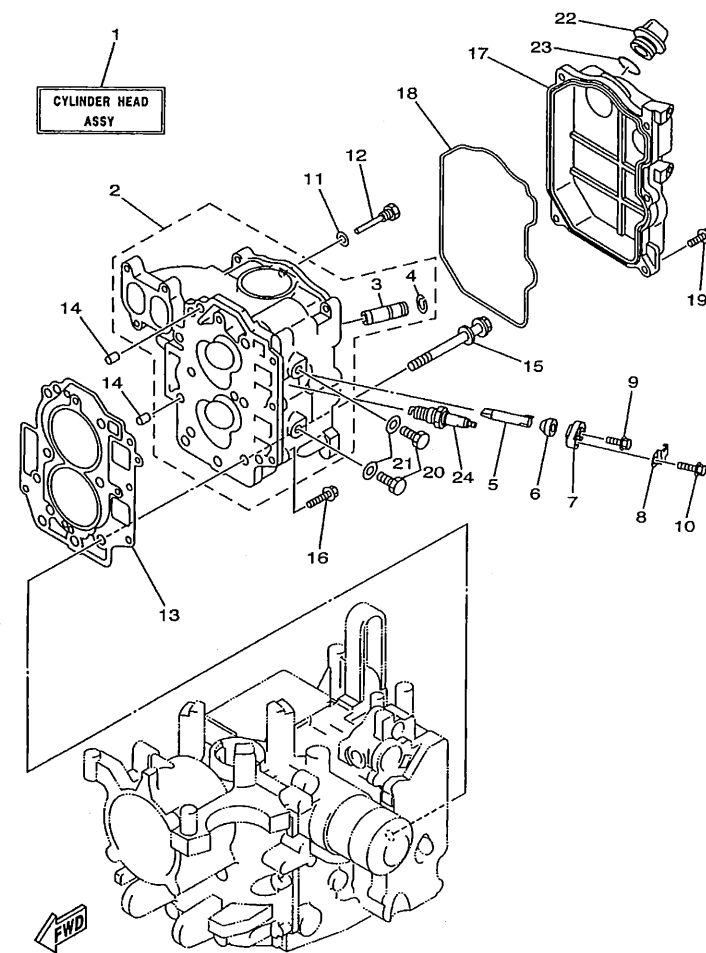


FIG. 1 CYLINDER, CRANKCASE 1      CYLINDRE, CARTER 1

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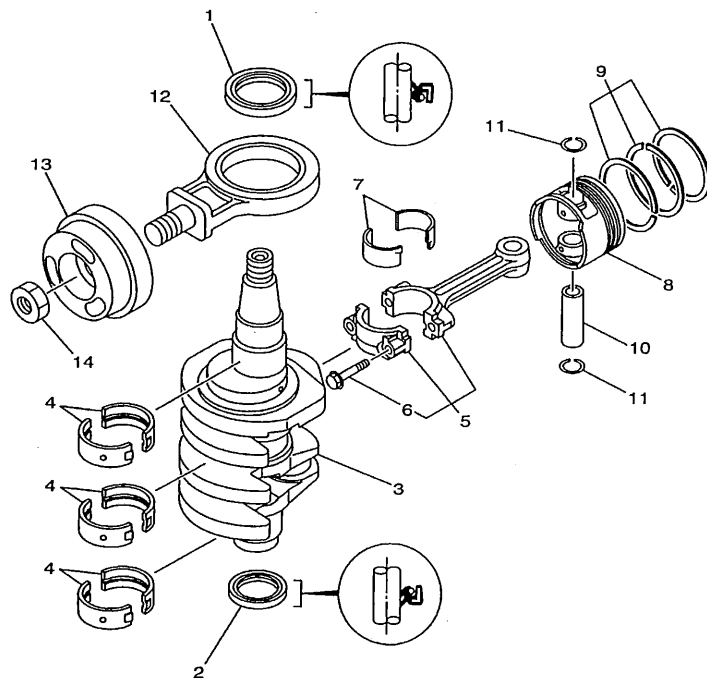


65WNV-8020

FIG. 2 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	REF. NO.	PART NO. NO. PIECES	DESCRIPTION	REF. NO.	PART NO. NO. PIECES	DESCRIPTION	REMARKS
1	65W-W009A-11-4D	CYLINDER HEAD ASSY CULASSE (ENS.) ( REF.NO. 2-7, 10-12, 17-23, FIG.4, REF.NO. 1-14, FIG.7, REF.NO. 1-6, 11-15 )	1	1	1	1	1	1	
2	65W-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	1	1	1	1	1	UR
	65W-11111-10-94	HEAD, CYLINDER 1 CULASSE	1	1	1	1	1	1	UR *ECM
3	62Y-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	4	4	4	4	4	4	
4	93450-09M01	.CIRCLIP .CIRCLIP, TYPE S	4	4	4	4	4	4	
5	62Y-11325-00	ANODE ANODE	2	2	2	2	2	2	
6	66M-11328-00	GROMMET, ANODE PASSE-FIL	2	2	2	2	2	2	
7	66M-11327-00-94	COVER, ANODE COUVERCLE	2	2	2	2	2	2	
8	66M-12535-00	PLATE PLAQUE	2	2	2	2	2	2	
9	97595-05512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	2	2	
10	97513-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	2	2	
11	90430-06014	GASKET JOINT	1	1	1	1	1	1	
12	90109-06M65	BOLT BOULON	1	1	1	1	1	1	
13	65W-11181-10	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	1	1	1	
14	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	2	2	2	2	
15	90119-09M00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	6	
16	97513-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3	3	3	3	3	
17	65W-11191-00-94	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	1	1	1	
18	65W-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1	1	1	1	1	
19	97513-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	5	5	5	5	5	5	
20	97095-08014	BOLT BOULON	2	2	2	2	2	2	*ECM
21	90430-08143	GASKET JOINT	2	2	2	2	2	2	*ECM
*ECM: FOR EMISSION CONTROL MODEL. COMPONENT OF CYLINDER HEAD ASSY *ECM: POUR MODELE CONTROLE D' EMISSIONS. CONTENU DE CULASSE (ENS.)									





  
65WJA-8030

FIG. 3 CRANKSHAFT. PISTON VILEBREQUIN. PISTON

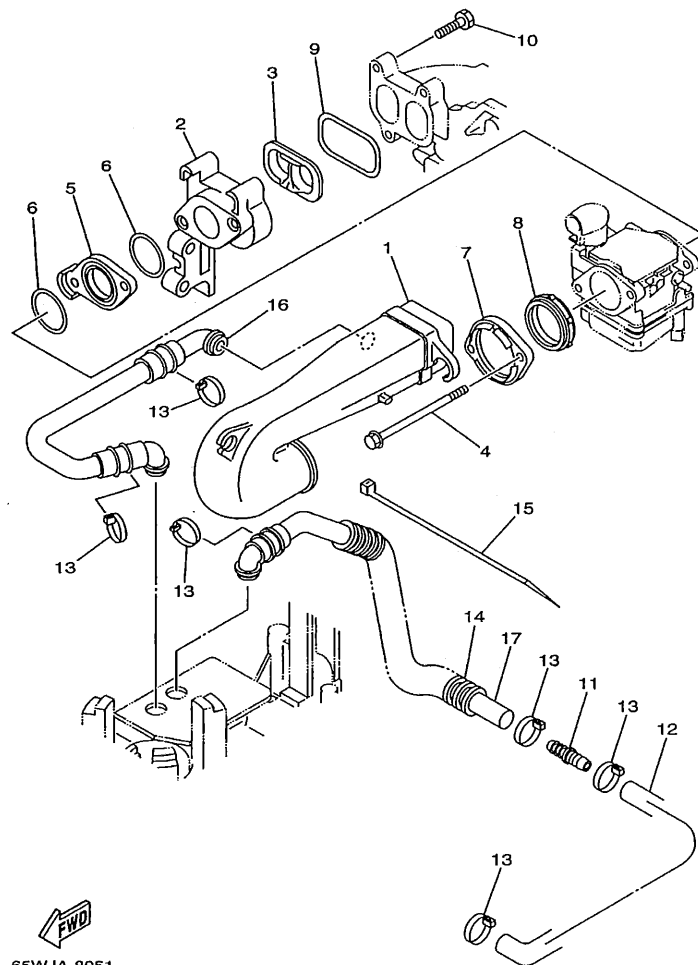
REF. NO.	PART NO.	DESCRIPTION	1	2	3	4	REMARKS
1	93102-43M42	OIL SEAL	1	1	1	1	
2	93102-35M47	OIL SEAL	1	1	1	1	
3	65W-11411-01	CRANKSHAFT	1	1	1	1	
4	62Y-11416-00	PLANE BEARING, CRANKSHAFT 1	6	6	6	6	UR BROWN
	62Y-11416-10	COUSSINET DE VILEBREQUIN	6	6	6	6	UR BLACK
	62Y-11416-20	PLANE BEARING, CRANKSHAFT 1	6	6	6	6	UR BLUE
5	62Y-11650-00	CONNECTING ROD ASSY	2	2	2	2	
6	62Y-11654-00	BIELLE COMPLETE	2	2	2	2	
7	62Y-11656-00	.BOLT, CONNECTING ROD	4	4	4	4	UR BROWN
	62Y-11656-10	BOULON, BIELLE	4	4	4	4	UR BLACK
	62Y-11656-20	PLANE BEARING, CONNECTING ROD	4	4	4	4	UR BLUE
8	65W-11631-00-96	PISTON (STD)	2	2	2	2	
	65W-11635-00	PISTON (0.25MM O/S)	2	2	2	2	AP
	65W-11636-00	PISTON (0.50MM O/S)	2	2	2	2	AP
9	65W-11603-00	PISTON RING SET (STD)	2	2	2	2	
	65W-11604-00	JUE DE SEGMENTS (STD)	2	2	2	2	AP
	65W-11605-00	PISTON RING SET (0.25MM O/S)	2	2	2	2	AP
	65W-11605-00	JUE DE SEGMENTS (0.50MM O/S)	2	2	2	2	AP
10	62Y-11633-00	PIN, PISTON	2	2	2	2	
11	93450-17129	AXE, PISTON	4	4	4	4	
12	65W-11665-00	CIRCLIP	1	1	1	1	
13	65W-11642-11	CIRCLIP, TYPE S	1	1	1	1	
14	90170-20137	CON-ROD ASSY, BALANCE	1	1	1	1	
		BIELLE COMPLETE, BALANCE	1	1	1	1	
		PISTON, BALANCE	1	1	1	1	
		PISTON, BALANCE	1	1	1	1	
		NUT	1	1	1	1	
		ECROU	1	1	1	1	



FIG. 4 VALVE

**SOUPAPE**

[illegible]

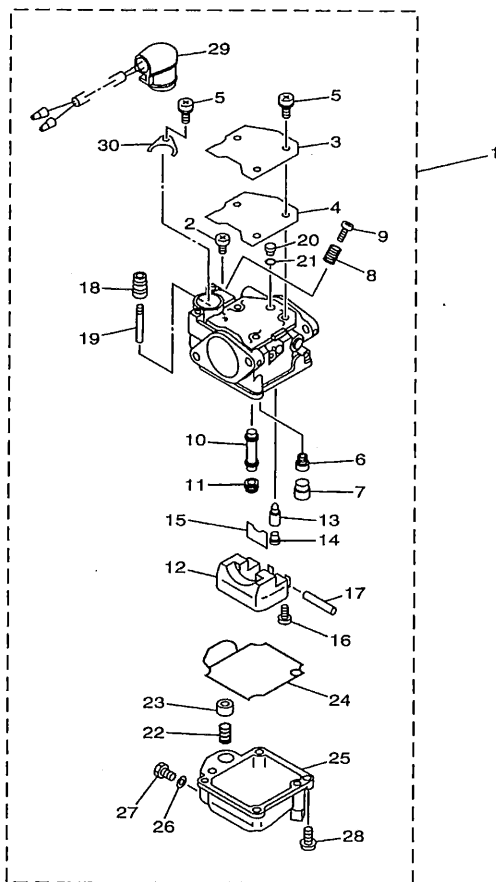


**FWD**  
65WJA-8051

**FIG. 5 INTAKE**

**ADMISSION**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	ET	E	ET	REMARKS REMARQUES
1	65W-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	1	
2	65W-13640-00	MANIFOLD TUBULURE	1	1	1	1	
3	65W-13323-00	INSERT PIECE RAPPORTEE	1	1	1	1	
4	65W-14496-00	BOLT BOULON	2	2	2	2	
5	65W-14271-00	INSULATOR ISOLATEUR	1	1	1	1	
6	65W-14198-00	GASKET JOINT	2	2	2	2	
7	65W-14262-00	FLANGE COLLERETTE	1	1	1	1	
8	65W-14457-10	SEAL JOINT	1	1	1	1	
9	65W-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	1	
10	97595-06525	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	3	3	3	3	
11	65W-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	1	1	1	
12	65W-15397-10	HOSE DURITE	1	1	1	1	
13	90465-13M36	CLAMP BRIDE	6	6	6	6	
14	90446-24M54	HOSE DURITE	1	1	1	1	
15	90465-11M52	CLAMP BRIDE	1	1	1	1	
16	65W-15370-00	BREATHING ASSY RESPIRADERO	1	1	1	1	
17	65W-15370-10	BREATHING ASSY RESPIRADERO	1	1	1	1	



FWD  
65WJA-8060

FIG. 6 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MT	ET	U	ET	REMARKS REMARQUES
1	65W-14901-00	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET		1	1	1	UR
	65W-14901-10	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET	1				UR
	65W-14901-22	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET		1	1	1	UR *ECM
	65W-14901-30	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET	1				UR *ECM
2	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1	1	
3	65W-14572-00	.PLATE .PLAQUE	1	1	1	1	
4	65W-14126-00	.GASKET .JOINT	1	1	1	1	
5	97803-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4	4	4	
6	676-14948-07	.JET (#50) .GICLÉUR (#50)	1	1	1	1	UR
	65W-14948-07	.JET (#50) .GICLÉUR (#50)	1	1	1	1	UR *ECM
7	679-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1	1	1	1	
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	1	1	1	
9	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	1	
10	65W-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	1	1	1	1	UR
	65W-14947-20	.JET, NEEDLE .GICLÉUR DE STARTER	1	1	1	1	UR *ECM
11	65W-14943-29	.JET, MAIN (#112) .GICLÉUR, PRINCIPAL (#112)	1	1	1	1	UR
	65W-14943-28	.JET, MAIN (#105) .GICLÉUR, PRINCIPAL (#105)	1	1	1	1	UR *ECM
12	63V-14985-00	.FLOAT .FLOTTEUR	1	1	1	1	
13	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	1	1	1	
14	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	1	
15	663-14159-00	.CLIP .JONC	1	1	1	1	
16	98580-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1	1	
17	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	1	1	1	
18	65W-14373-00	.COVER, PLUNGER CAP .COUVERCLE DE PLONGEUR	1	1	1	1	
19	65W-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	1	1	1	

\*ECM: FOR EMISSION CONTROL MODEL.

\*ECM: POUR MODELE CONTROLE D'EMISSIONS.

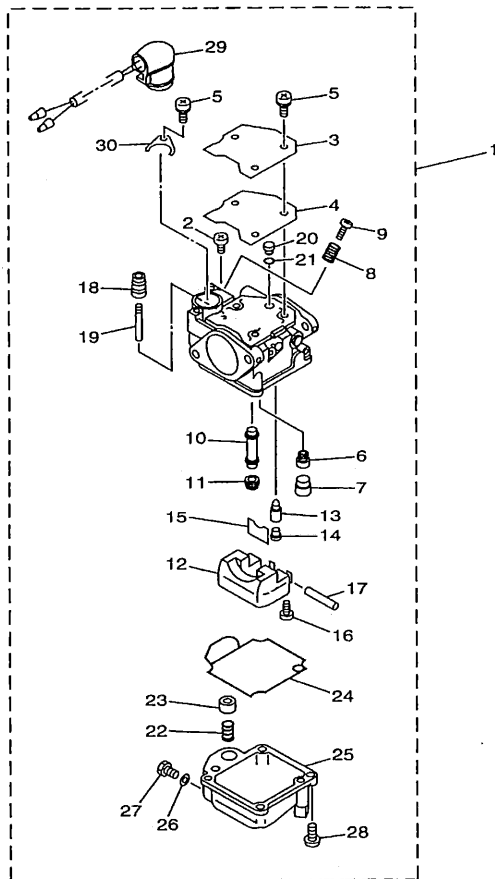


FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MT	U	E	U	REMARKS REMARQUES
20	65W-1414F-00	.JET, PILOT (#52)	1	1	1	1	UR
		.GICLÉUR, RALENTI (#52)					
	65W-1414F-08	.JET, PILOT (#52)	1	1	1	1	UR *ECM
		.GICLÉUR, RALENTI (#52)					
21	65W-14147-00	.O-RING	1	1	1	1	
		.JOINT TORIQUE					
22	65W-14335-00	.SPRING, PLUNGER	1	1	1	1	
		.RESSORT, PLONGEUR					
23	65W-14371-00	.PLUNGER, STARTER	1	1	1	1	
		.PLONGEUR, STARTER					
24	65W-14384-00	.GASKET, FLOAT CHAMBER	1	1	1	1	
		.JOINT, CUVE DE FLOTTEUR					
25	65W-14980-00	.BODY, FLOAT CHAMBER		1	1	1	UR
		.CORPS, CUVE DE FLOTTEUR					
	65W-14980-20	.BODY, FLOAT CHAMBER	1				UR
		.CORPS, CUVE DE FLOTTEUR					
26	65W-14398-00	.GASKET	1	1	1	1	
		.JOINT					
27	65W-14992-00	.SCREW, DRAIN	1	1	1	1	
		.BOUCHON, PURGE					
28	97980-04114	.SCREW, WITH WASHER	4	4	4	4	
		.VIS, AVEC RONDELLE					
29	65W-14380-00	.PRIME STARTER ASSY		1	1	1	UR
		.DEMARREUR D'AMARCAGE ENS.					
	65W-14380-20	.PRIME STARTER ASSY	1				UR
		.DEMARREUR D'AMARCAGE ENS.					
30	65W-14346-00	.PLATE	1	1	1	1	
		.PLAQUE					
*ECM: FOR EMISSION CONTROL MODEL.							
*ECM: POUR MODELE CONTROLE D'EMISSIONS.							



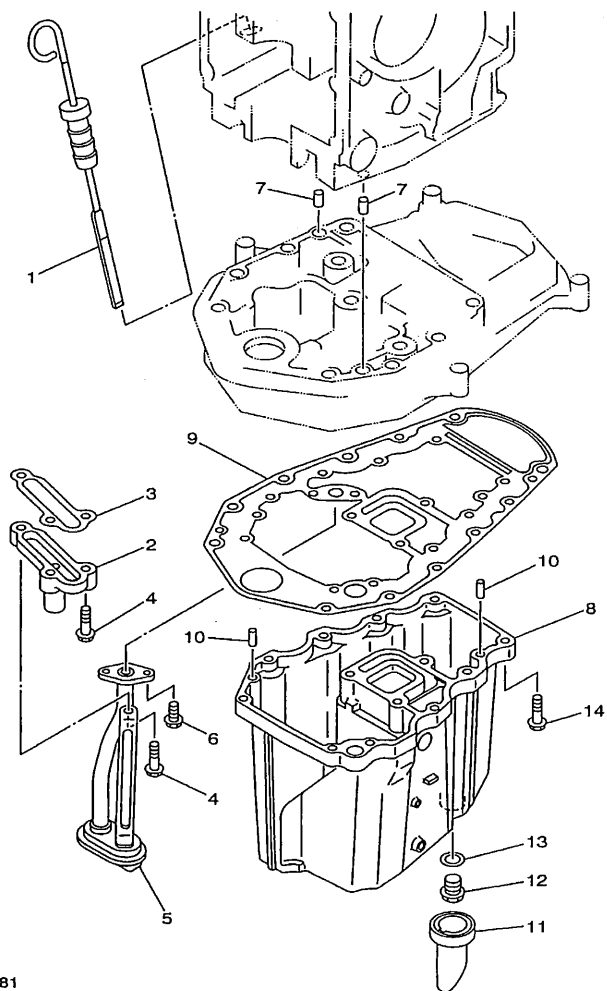
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## POMPE A HUILE

**B6**



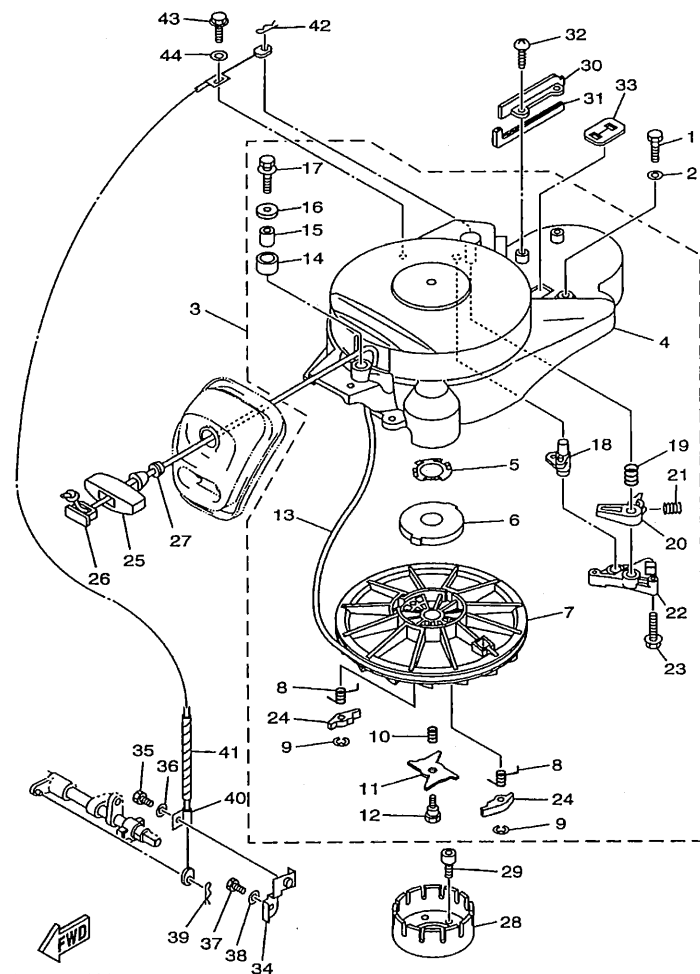


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FIG. 8 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	M	L	W	ET	REMARKS REMARQUES
1	65W-15362-01	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1	1	1	
2	62Y-11575-00	RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR	1	1	1	1	
3	62Y-13475-00	GASKET JOINT	1	1	1	1	
4	97513-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3	3	3	
5	65W-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	1	
6	97513-06516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	
7	93608-12M05	PIN, DOWEL GOUJON	2	2	2	2	
8	65W-15311-01-5B	OIL PAN VENTILATEUR D'HUILE	1	1	1	1	
9	62Y-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	1	1	1	
10	93606-12019	PIN, DOWEL GOUJON	4	4	4	4	
11	65W-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	1	1	1	
12	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	1	
13	90430-14M09	GASKET JOINT	1	1	1	1	
14	97575-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	10	10	10	10	

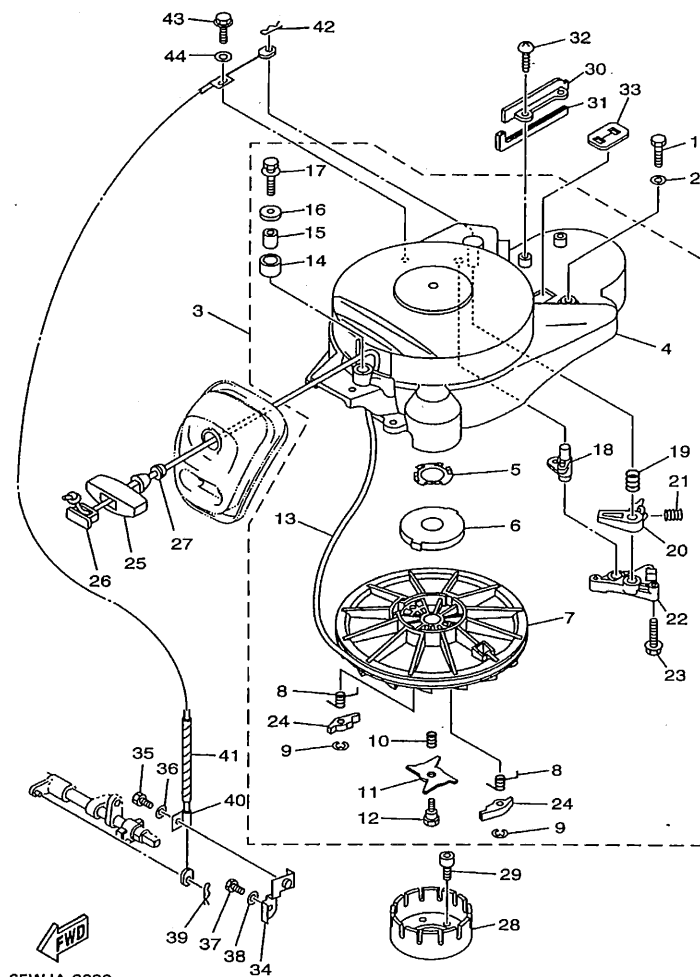


65WJA-9090

FIG. 9 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MT	U	W	L	REMARKS REMARQUES
1	97095-06025	BOLT BOULON	4				
2	92995-06600	WASHER RONDELLE	4				
3	65W-W1571-00	STARTER ASSY DEMARREUR COMPLET	1				
4	65W-15711-00	CASE, STARTER CARTER DE DEMARREUR	1				
5	65W-15732-00	WASHER, WAVE 1 RONDELLE ONDULEE 1	1				
6	65W-15713-00	SPRING, STARTER RESSORT DE DEMARREUR	1				
7	65W-15714-00	DRUM, SHEAVE TAMBOUR, POULIE	1				
8	65W-15734-00	SPRING, RETURN RESSORT, RAPPEL	2				
9	65W-15744-00	CIRCLIP CIRCLIP	2				
10	65W-15715-00	SPRING, FRICTION RESSORT, PLAQUE D'ENTRAINEMT	1				
11	65W-15716-00	PLATE, DRIVE PLAQUE, ENTRAINEMENT	1				
12	65W-15793-00	SCREW VIS	1				
13	*	WIRE, STARTER (D:5MM, 1.7M) CABLE DE DEMARREUR(D:5MM,1.7M)	1				
14	65W-15752-00	ROLLER, WIRE GALET, CABLE	1				
15	65W-15753-00	BUSH	1				
16	65W-15791-00	WASHER, LOCK RONDELLE-FREIN	1				
17	65W-15481-00	BOLT 1 BOULON 1	1				
18	65W-15735-00	GUIDE, CAM COULISSEAU	1				
19	65W-15767-00	SPRING RESSORT	1				
20	65W-15794-00	STOPPER	1				
21	65W-15784-00	SPRING, RETURN RESSORT, RAPPEL	1				
22	65W-15414-00	COVER 1 COUVERCLE 1	1				
23	65W-15768-00	BOLT BOULON	3				
24	65W-15741-10	PAWL, DRIVE CLIQUET, ENTRAINEMENT	2				
* CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.7M							
* A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373, LONGUEUR DE COUPE 1.7M							



65WJA-9090

FIG. 9 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	CH	W	L	REMARKS REMARQUES
25	689-15755-01	HANDLE, STARTER POIGNEE, DE DEMARREUR	1				
26	6F5-15779-02	COVER COUVERCLE	1				
27	6A0-15789-00	DAMPER AMORTISSEUR	1				
28	65W-15723-10	PULLEY, STARTER POULIE DE DEMARREUR	1				
29	90110-08M03	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	3				
30	65W-15645-00	SHIM, KICK SHAFT CALE, AXE DE KICK	1				
31	65W-15761-00	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1				
32	97780-60520	SCREW, TAPPING VIS, TETE FRAISEE	2				
33	65W-81639-10	PLATE, ARMATURE FITTING PLAQUE, FIXATION D'INDUIT	1				
34	65W-15774-00	STAY 4 SUPPORT 4	1				
35	97095-06012	BOLT BOULON	1				
36	92995-06600	WASHER RONDELLE	1				
37	97095-06012	BOLT BOULON	1				
38	92995-06600	WASHER RONDELLE	1				
39	90468-18008	CLIP JONC	1				
40	65W-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1				
41	90446-06M90	HOSE DURITE	1				
42	90468-10005	CLIP JONC	1				
43	65W-15482-00	BOLT 2 BOULON 2	1				
44	65W-15726-00	WASHER, FLAT RONDELLE, PLATE	1				

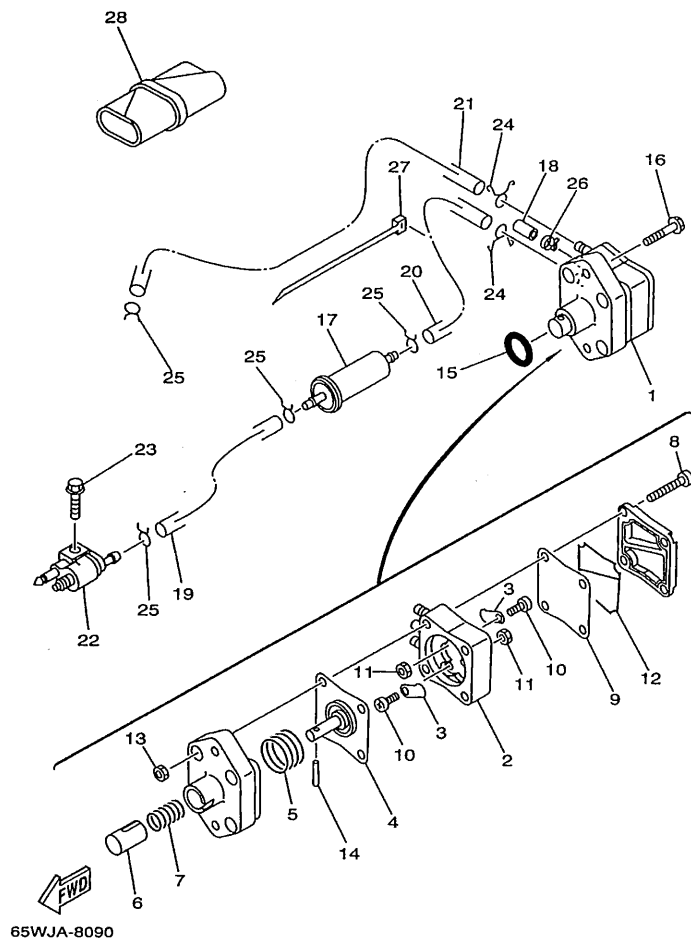
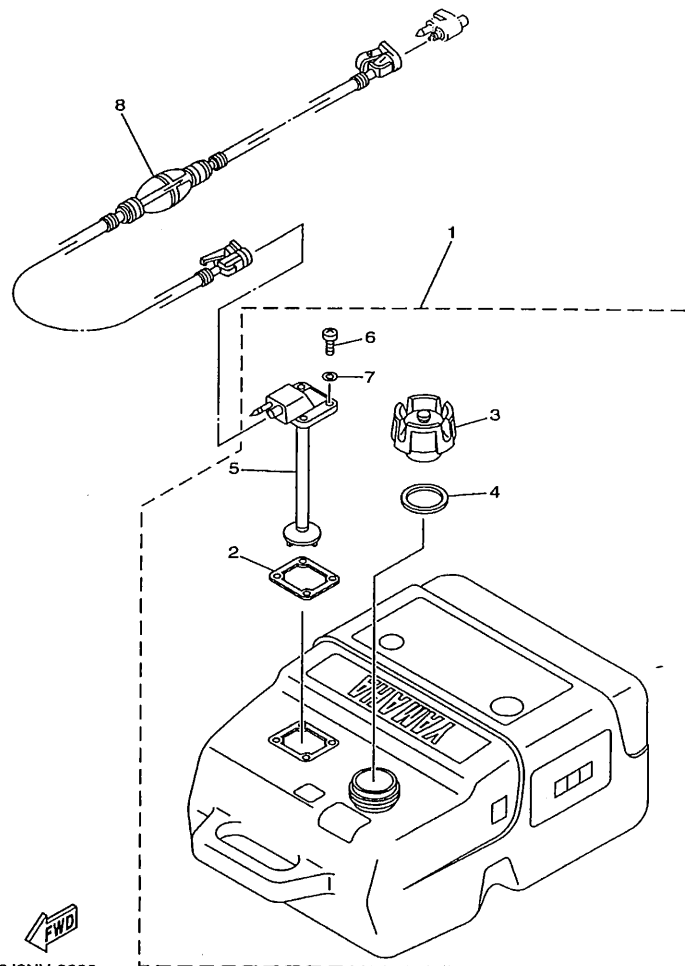


FIG. 10 FUEL

CARBURANT

REF. NO.	PART NO.	DESCRIPTION	MH	ET	W	LE	REMARKS
1	62Y-24410-02	FUEL PUMP ASSY	1	1	1	1	
2	62Y-24413-00	POMPE A ESSENCE					
3	62Y-24421-01	.BODY 2	1	1	1	1	
4	62Y-24411-02	.CORPS 2	2	2	2	2	
5	62Y-24423-00	.VALVE, CHECK	1	1	1	1	
6	62Y-13131-01	.SOUPAPE, RETENUE	1	1	1	1	
7	62Y-24454-00	.DIAPHRAGM	1	1	1	1	
8	62Y-24444-00	.DIAPHRAGME	1	1	1	1	
9	62Y-24471-00	.SPRING, DIAPHRAGM	1	1	1	1	
10	6A0-14325-00	.RESSORT, DIAPHRAGME	1	1	1	1	
11	95380-03600	.PLUNGER	1	1	1	1	
12	62Y-24452-00	.PLONGEUR	1	1	1	1	
13	95380-05600	.SPRING	1	1	1	1	
14	62Y-24374-01	.RESSORT	4	4	4	4	
15	93210-24M79	.SCREW	1	1	1	1	
16	97595-06530	.VIS	1	1	1	1	
17	65W-24251-00	.DIAPHRAGM	1	1	1	1	
18	65W-24481-00	.DIAPHRAGME	1	1	1	1	
19	90445-10M33	.SCREW, PAN HEAD	2	2	2	2	
20	90445-10M03	.VIS TETE CONIQUE	2	2	2	2	
21	90445-10M43	.NUT	2	2	2	2	
22	6G1-24304-02	.ECROU	1	1	1	1	
23	97595-06525	.COVER	1	1	1	1	
24	90467-09M03	.COUVERCLE	4	4	4	4	
25	90467-09M03	.NUT	1	1	1	1	
26	90465-11M10	.ECROU	1	1	1	1	
27	90465-13M18	.PIN	1	1	1	1	
28		.PIN	1	1	1	1	
		.O-RING	1	1	1	1	
		.JOINT TORIQUE	2	2	2	2	
		.BOLT, WITH WASHER	2	2	2	2	
		.VIS HEXAGONAL AVC RONDELLE	1	1	1	1	
		.STRAINER 1	1	1	1	1	
		.FILTRE 1	1	1	1	1	
		.PLUG	1	1	1	1	
		.COUVERCLE	1	1	1	1	
		.HOSE	1	1	1	1	
		.DURITE	1	1	1	1	
		.HOSE	1	1	1	1	
		.DURITE	1	1	1	1	
		.HOSE	1	1	1	1	
		.DURITE	1	1	1	1	
		.FUEL PIPE JOINT COMP. 1	1	1	1	1	
		.DURITE RACCORDEMT. A ESSENCE	1	1	1	1	
		.BOLT, WITH WASHER	1	1	1	1	
		.VIS HEXAGONAL AVC RONDELLE	2	2	2	2	
		.CLIP	2	2	2	2	
		.JONC	4	4	4	4	
		.CLIP	1	1	1	1	
		.JONC	1	1	1	1	
		.CLAMP	1	1	1	1	
		.BRIDE	1	1	1	1	
		.CLAMP	1	1	1	1	
		.BRIDE	1	1	1	1	





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FIG. 11 FUEL TANK

RESERVOIR A CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Mt	H	E	ET	REMARKS REMARQUES
1	6YK-24201-01	FUEL TANK ASSY	1	1	1	1	UR PLASTIC, 25L "SCEPTER" UR *ECM
	6YK-24201-10	RESERVOIR A ESSENCE (ENS.)					
	6YK-24201-10	FUEL TANK ASSY (25L)	1	1	1	1	
2	6YL-24268-01	RESERVOIR A ESSENCE (ENS.) 25L					
	6YL-24268-01	.GASKET, FUEL METER	1	1	1	1	
3	6YK-24610-00	.JOINT, JAUGE A CARBURANT					
	6YK-24610-00	.CAP ASSY	1	1	1	1	UR WITH INDICATOR
	6YK-24610-10	.BOUCHON					
	6YK-24610-10	.CAP ASSY	1	1	1	1	UR *ECM WITHOUT INDICATOR
	6YK-24610-10	.BOUCHON					
4	6YL-24641-00	.GASKET, CAP 1	1	1	1	1	
	6YL-24641-00	.JOINT 1, BOUCHON					
5	6YK-24260-01	.FUEL METER ASSY	1	1	1	1	
	6YK-24260-01	.INDICATEUR DE CARBURANT					
6	90157-05M16	.SCREW, PAN HEAD	4	4	4	4	
7	6YL-24329-00	.VIS, TETE TRONCONIQUE					
	6YL-24329-00	.SEAL	4	4	4	4	
	6YL-24329-00	.JOINT					
8	6YL-24306-50	FUEL PIPE COMP. 1	1	1	1	1	
	6YL-24306-50	DURITE A ESSENCE 1					

\*ECM: FOR EMISSION CONTROL MODEL.

\*ECM: POUR MODELE CONTROLE D' EMISSIONS.

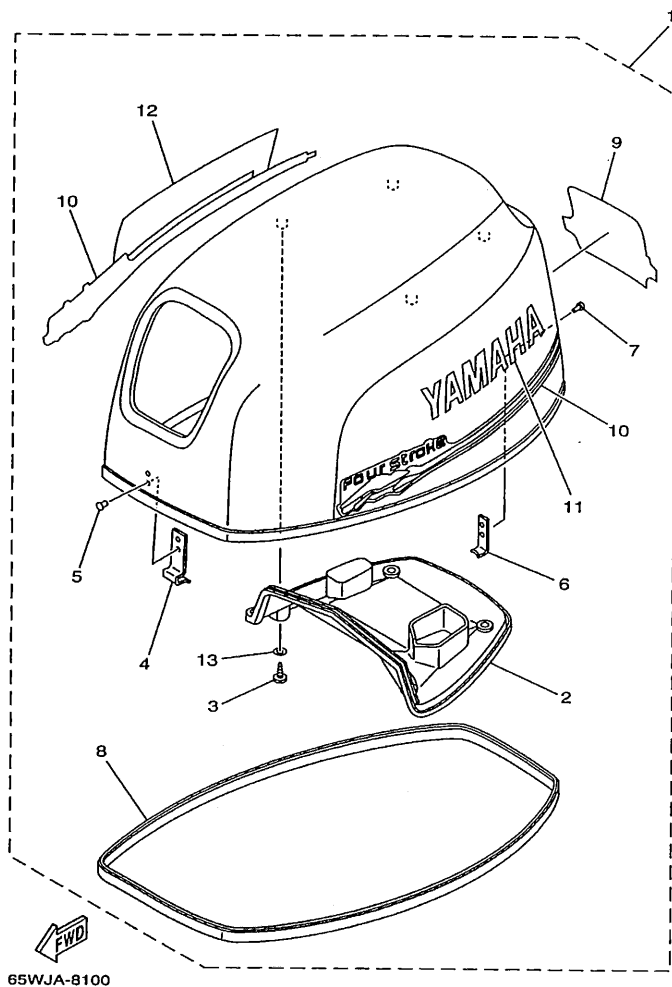
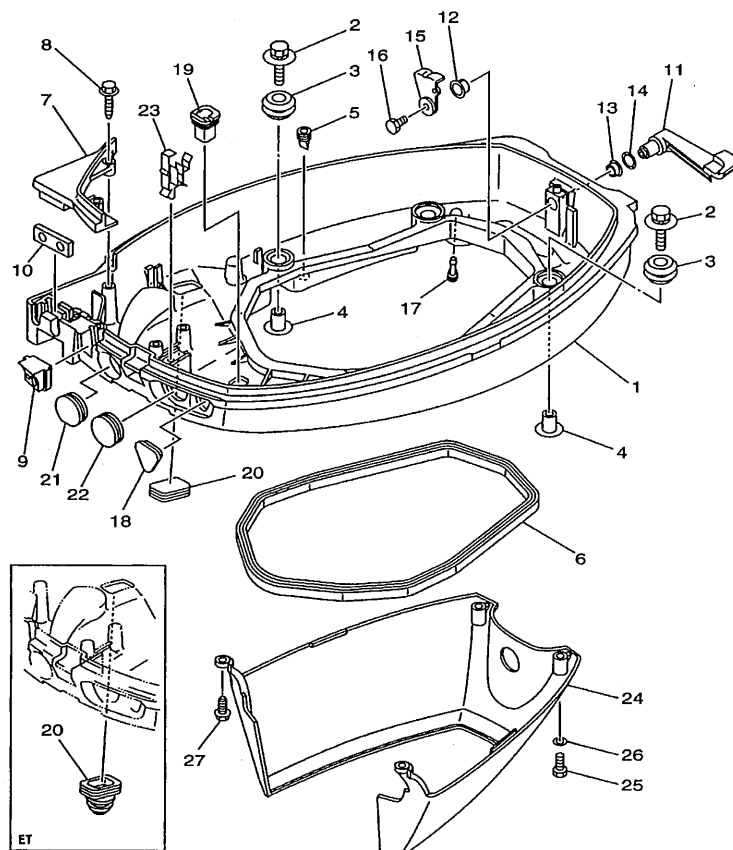


FIG. 12 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	HT	LT	W	LT	REMARKS REMARQUES
1	65W-42610-01-4D	TOP COWLING ASSY CAPOT (ENS.)	1	1	1	1	UR F25A
	65W-42610-31-4D	TOP COWLING ASSY CAPOT (ENS.)	1	1	1	1	UR F20A
2	65W-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	1	
3	97780-60520	.SCREW, TAPPING .VIS, TETE FRAISEE	4	4	4	4	
4	6E0-42651-02	.HOOK .CROCHET	1	1	1	1	
5	90266-04M04	.RIVET .RIVET	2	2	2	2	
6	6E7-42652-00	.HOOK .CROCHET	1	1	1	1	
7	90266-04M04	.RIVET .RIVET	2	2	2	2	
8	65W-42615-01	.SEAL .JOINT	1	1	1	1	
9	65W-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1	1	UR F25A
	65W-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1	1	UR F20A
10	65W-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	1	
11	65W-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	
12	65W-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	
13	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	4	4	4	



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FIG. 13 BOTTOM COWLING

CAPOT INFERIEUR

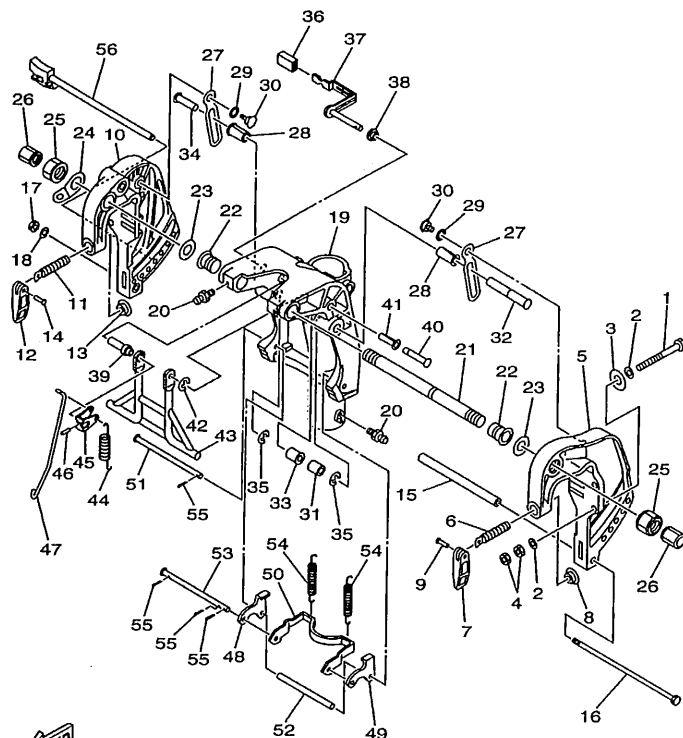
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
1	65W-42710-01-4D	BOTTOM COWLING ASSY ENS. EMBASE (REF.NO. 8, FIG.21, REF.NO. 14, 16, FIG.33, REF.NO. 3)	1	1	1		UR
	65W-42710-11-4D	BOTTOM COWLING ASSY ENS. EMBASE (REF.NO. 8, FIG.21, REF.NO. 14, 16, FIG.33, REF.NO. 3)				1	UR
2	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	
3	90480-09M12	GROMMET PASSE-FIL	4	4	4	4	
4	90387-06M69	COLLAR COLLERETTE	4	4	4	4	
5	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	6	6	6	6	
6	62Y-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	1	
7	65W-42738-01-4D	PLATE, FITTING ETRIER	1	1	1	1	
8	90109-06M82	BOLT BOULON	2	2	2	2	
9	65W-42725-00	GROMMET PASSE-FIL	1				UR
	65W-42725-10	GROMMET PASSE-FIL		1			UR
	65W-42725-20	GROMMET PASSE-FIL			1	1	UR
10	62Y-42727-00	GROMMET PASSE-FIL			1	1	UR
	65W-42727-00	GROMMET PASSE-FIL	1	1			UR
11	65W-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	
12	90386-12M37	BUSH DOUILLE	1	1	1	1	
13	90386-12MA2	BUSH DOUILLE	1	1	1	1	
14	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	
15	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	
16	97095-06012	BOLT BOULON	1	1	1	1	
17	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	1	
18	65W-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	1			UR
	65W-26326-10	GROMMET RONDELLE CAOUTCHOUC			1	1	UR
19	682-42727-00	GROMMET PASSE-FIL	1	1	1	1	
20	6H1-42726-10	GROMMET PASSE-FIL				1	UR





**CAPOT INFERIEUR**

D1



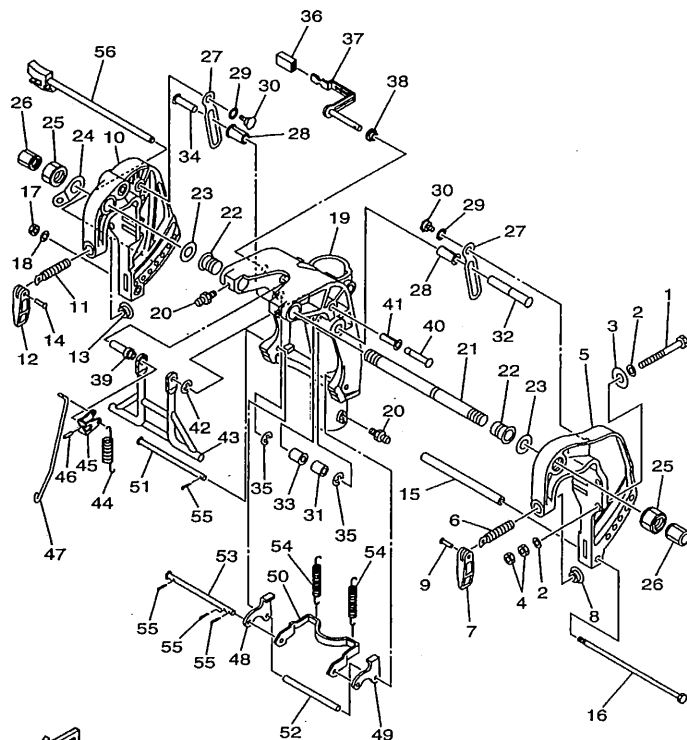
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FIG. 14 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	CH	W	L	REMARKS REMARQUES
1	90101-10M58	BOLT BOULON			4		
2	92995-10600	WASHER RONDELLE			8		
3	90201-12426	WASHER, PLATE RONDELLE, PLATE			4		
4	95380-10600	NUT ECROU			8		
5	65W-43111-01-4D	BRACKET, CLAMP PRESSE	1	1	1		
6	90149-14M12	SCREW VIS	1	1	1		
7	663-43118-01-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	1	1	1		
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	1	1	1		
9	90243-04007	PIN GOUPILLE	1	1	1		
10	65W-43112-01-4D	BRACKET, CLAMP PRESSE	1	1	1		
11	90149-14M12	SCREW VIS	1	1	1		
12	663-43118-01-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	1	1	1		
13	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	1	1	1		
14	90243-04007	PIN GOUPILLE	1	1	1		
15	90387-08M29	COLLAR COLLERETTE	1	1	1		
16	90101-08M76	BOLT BOULON	1	1	1		
17	95380-08600	NUT ECROU	1	1	1		
18	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	1	1		
19	65W-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1	1		UR S
	65W-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1	1		UR L
20	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1			UR
	93700-06M03	NIPPLE, GREASE GRAISSEUR			3		UR
21	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1		
22	90386-22M15	BUSH DOUILLE	2	2	2		
23	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	2	2		
24	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1	1		
25	63V-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2	2		

D2



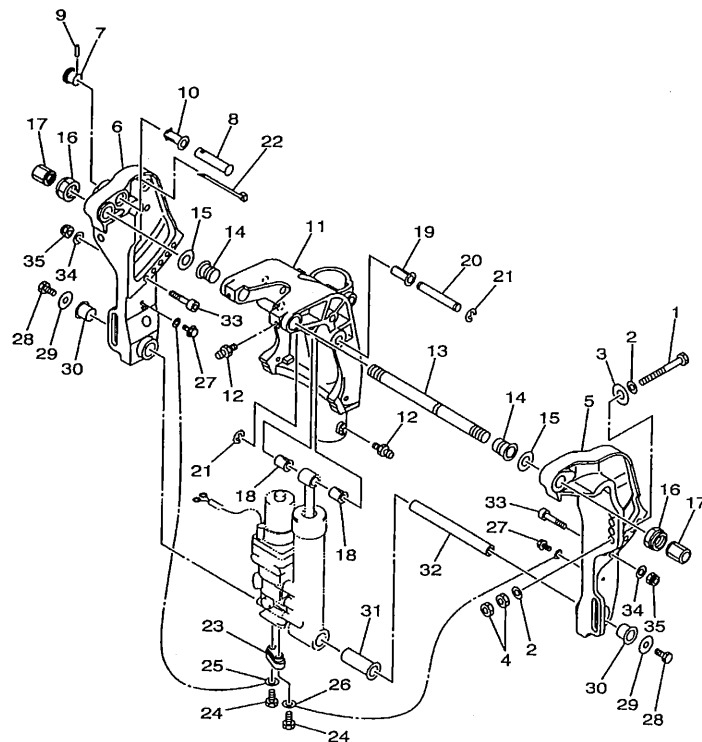
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FIG. 14 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
26	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2	2		
27	65W-43627-01	STOPPER PLAQUETTE	2	2	2		
28	90386-12M98	BUSH DOUILLE	2	2	2		
29	90206-14M23	WASHER, WAVE RONDELLE, ONDULEE	2	2	2		
30	90109-08M87	BOLT BOULON	2	2	2		
31	90387-12M04	COLLAR COLLERETTE	1	1	1		
32	90249-12M39	PIN GOUPILLE	1	1	1		
33	90386-12MA0	BUSH DOUILLE	1	1	1		
34	90249-12M34	PIN GOUPILLE	1	1	1		
35	93430-10M00	CIRCLIP CIRCLIP, TYPE S	2	2	2		
36	663-43318-00	COVER CAPUCHON	1	1	1		
37	65W-43630-10	TILT LEVER ASSY LEVIER D'INCLINAISON	1	1	1		
38	90386-07MA2	BUSH DOUILLE	1	1	1		
39	90387-07M05	COLLAR COLLERETTE	1	1	1		
40	90249-10M31	PIN GOUPILLE	1	1	1		
41	90386-10M99	BUSH DOUILLE	1	1	1		
42	99080-08600	CIRCLIP CIRCLIP	1	1	1		
43	66T-43350-01	RECEIVER ASSY RECEIVER ASSY	1	1	1		
44	90506-20M37	SPRING, TENSION RESSORT, TENSION	1	1	1		
45	66T-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	1	1		
46	91690-30016	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1		
47	65W-43616-00	ROD, TILT LOCK TIGE	1	1	1		
48	65W-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1		
49	65W-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1		
50	65W-43613-00	ARM, TILT LOCK GUIDE	1	1	1		
51	90249-07M32	PIN GOUPILLE	1	1	1		
52	90387-07M29	COLLAR COLLERETTE	1	1	1		





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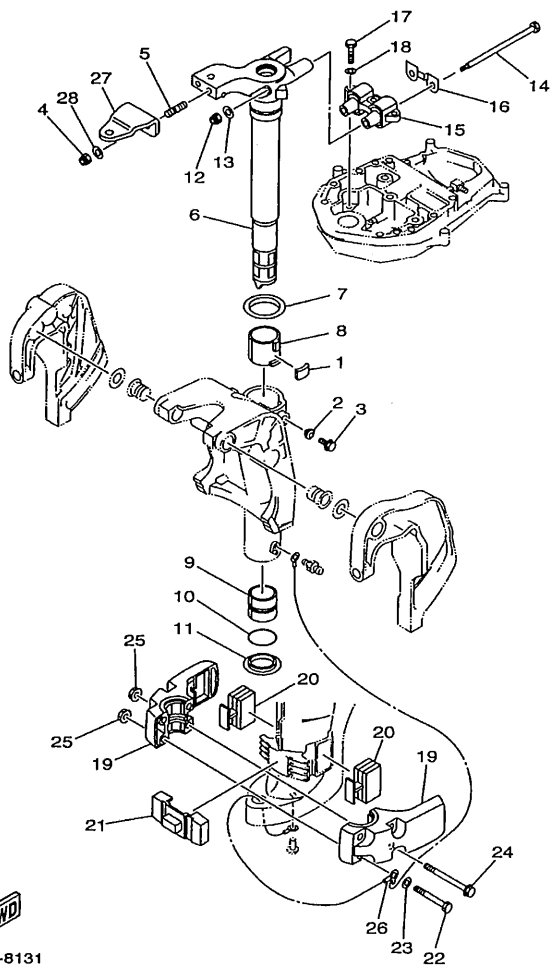
FIG. 15 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
1	90101-12M65	BOLT BOULON				4	
2	92995-12200	WASHER RONDELLE				8	
3	90201-12426	WASHER, PLATE RONDELLE, PLATE				4	
4	95380-12600	NUT ECROU				8	
5	65W-43111-10-4D	BRACKET, CLAMP PRESSE				1	
6	65W-43112-10-4D	BRACKET, CLAMP PRESSE				1	
7	65W-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE				1	
8	65W-43191-00	SHAFT, STOPPER AXE, BUTEE				1	
9	91690-30018	PIN, SPRING GOUPILLE, ELASTIQUE				1	
10	90386-14MA1	BUSH DOUILLE				1	
11	65W-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT				1	
12	93700-06M03	NIPPLE, GREASE GRAISSEUR				3	
13	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE				1	
14	90386-22M15	BUSH DOUILLE				2	
15	90201-22M03	WASHER, PLATE RONDELLE, PLATE				2	
16	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT				2	
17	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE				2	
18	90386-12MA0	BUSH DOUILLE				2	
19	90386-12M98	BUSH DOUILLE				1	
20	90249-12M38	PIN GOUPILLE				1	
21	93430-10M00	CIRCLIP CIRCLIP, TYPE S				2	
22	90465-13M11	CLAMP BRIDE				2	
23	65W-45251-00	ANODE ANODE				1	
24	97085-06025	BOLT BOULON				2	
25	6H1-82148-00	WIRE, LEAD 4 FIL 4				1	
26	6U0-82127-00	WIRE, LEAD 2 FIL 2				1	
27	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE				2	

**D5**



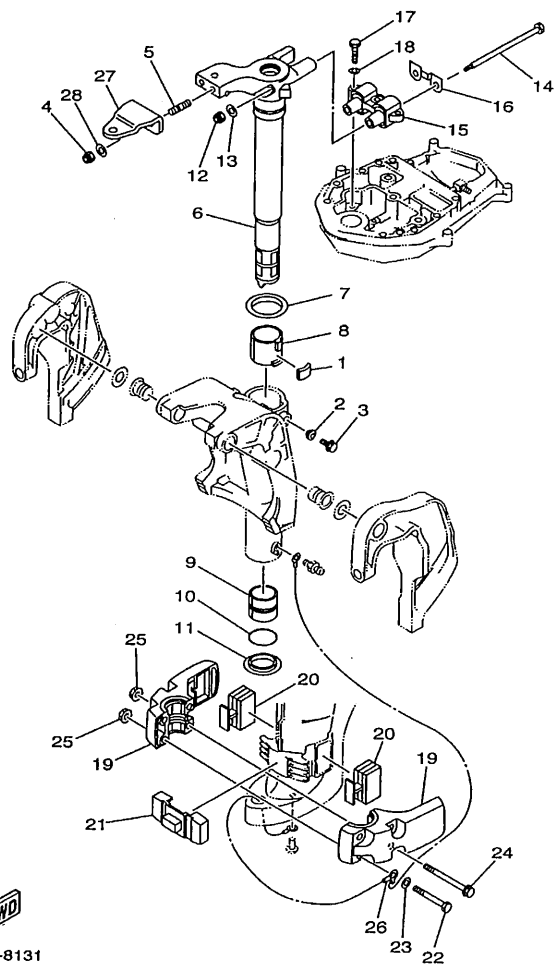


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FIG. 16 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MT	ET	U	ET	REMARKS REMARQUES
1	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1	1	1	
2	65W-43373-00	SEAL, DAMPER JOINT	1	1	1	1	
3	90105-08M76	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1	1	1	
4	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	
5	90116-10M28	BOLT, STUD GOIJON	2	2	2	2	
6	65W-42511-00-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	1	UR S
	65W-42511-10-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	1	UR L
7	90209-52M00	WASHER RONDELLE	1	1	1	1	
8	90386-52M02	BUSH DOUILLE	1	1	1	1	
9	90386-44M03	BUSH DOUILLE	1	1	1	1	
10	93210-43MJ0	O-RING JOINT TORIQUE	1	1	1	1	
11	90386-44M99	BUSH DOUILLE	1	1	1	1	
12	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	
13	92995-08200	WASHER RONDELLE	2	2	2	2	
14	90101-08M86	BOLT BOULON	2	2	2	2	
15	65W-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1	1	1	
16	63D-44526-00	PLATE PLAQUE	1	1	1	1	
17	97075-08030	BOLT BOULON	3	3	3	3	
18	92995-08100	WASHER RONDELLE	3	3	3	3	
19	65W-44551-10-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	2	2	2	
20	65W-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	2	2	2	
21	65W-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1	1	1		UR S
	65W-44575-10	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1	1	1	1	UR L
22	97075-10070	BOLT BOULON	2	2	2	2	
23	92995-10600	WASHER RONDELLE	2	2	2	2	
24	90119-10M04	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	
25	90179-10M33	NUT ECROU	4	4	4	4	



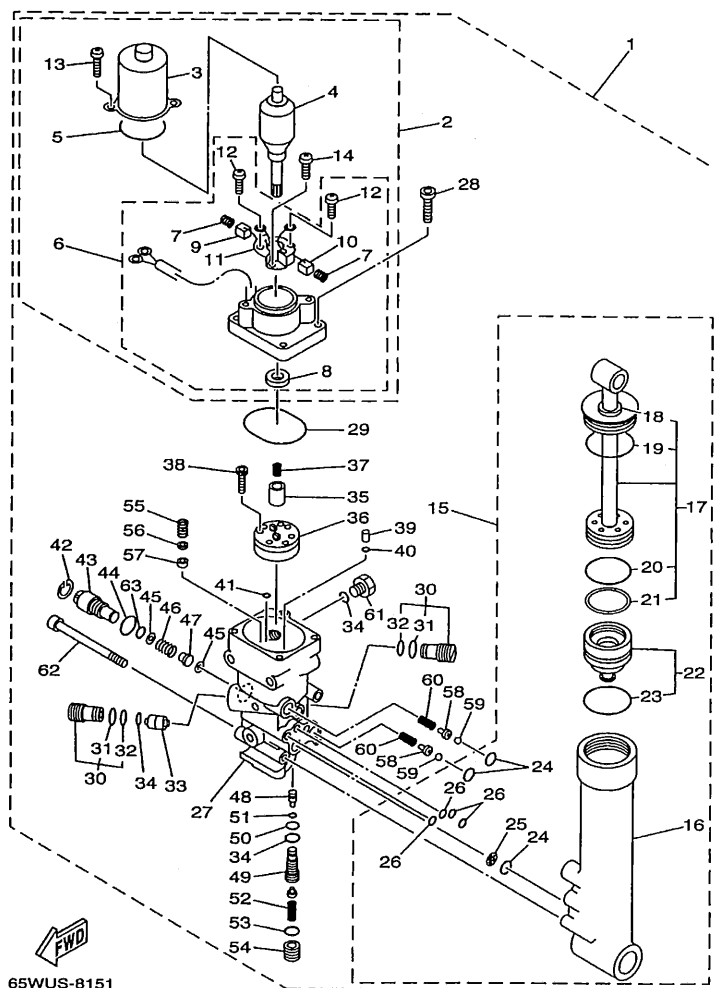
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FIG. 16 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
26	65W-82127-10	WIRE, LEAD 2 FIL 2	1	1	1	1	
27	65W-48511-00	HOOK, STEERING ATTACHE, DIRECTION			1	1	
28	90201-10120	WASHER, PLATE RONDELLE, PLATE			2	2	
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FIG. 17 POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	H	W	L	REMARKS REMARQUES
1	65W-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)				1	
2	65W-43880-00	..MOTOR ASSY ..MOTEUR (ENS.)				1	
3	65W-43804-00	..STATOR ASSY ..STATOR (ENS.)				1	
4	65W-43805-00	..ARMATURE ASSY ..INDUIT (ENS.)				1	
5	65W-43869-00	..O-RING ..JOINT TORIQUE				1	
6	65W-43881-00	..FRAME, END ..BATI				1	
7	65W-4386K-00	..SPRING, BRUSH ..RESSORT, BALAI				2	
8	65W-43882-00	..OIL SEAL ..JOINT SPI				1	
9	65W-43892-00	..BRUSH 2 ..BALAI 2				1	
10	65W-43891-00	..BRUSH 1 ..BALAI 1				1	
11	65W-4380F-00	..PLATE, BRUSH HOLDER ..PLAQUE				1	
12	65W-43879-00	..SCREW, WITH WASHER ..VIS, AVEC RONDELLE				2	
13	65W-43887-00	..BOLT, THROUGH ..BOULON				2	
14	65W-4388E-00	..BOLT ..BOULON				1	
15	65W-43840-00	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)				1	
16	65W-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE				1	
17	65W-43810-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)				1	
18	65W-43812-00	..SEAL, DUST ..JOINT				1	
19	65W-43865-00	..O-RING ..JOINT TORIQUE				1	
20	6H1-43861-10	..O-RING ..JOINT TORIQUE				1	
21	65W-43871-00	..RING, BACK UP ..SEGMENT				1	
22	65W-4381B-00	..FREE PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)				1	
23	6H1-43861-10	..O-RING ..JOINT TORIQUE				1	
24	93210-11368	..O-RING ..JOINT TORIQUE				3	
25	6H1-43816-00	..FILTER 1 ..FILTRE 1				1	
26	93210-064A5	..O-RING ..JOINT TORIQUE				4	
27	65W-4380L-00	..HOUSING, TRIM & TILT SUB ASSY ..CARTER				1	

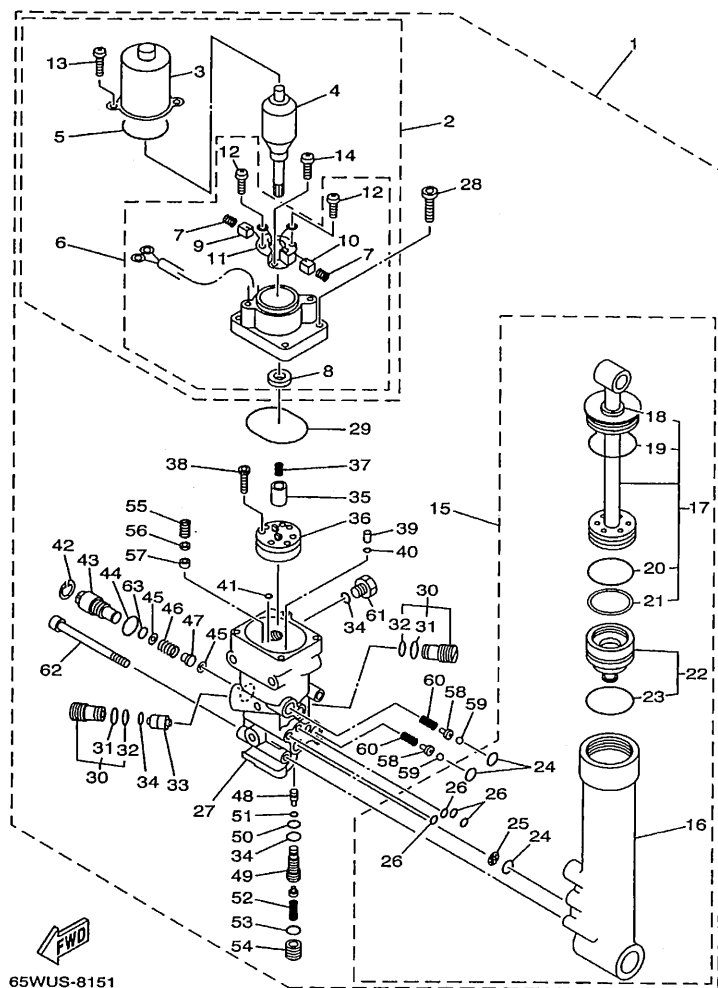
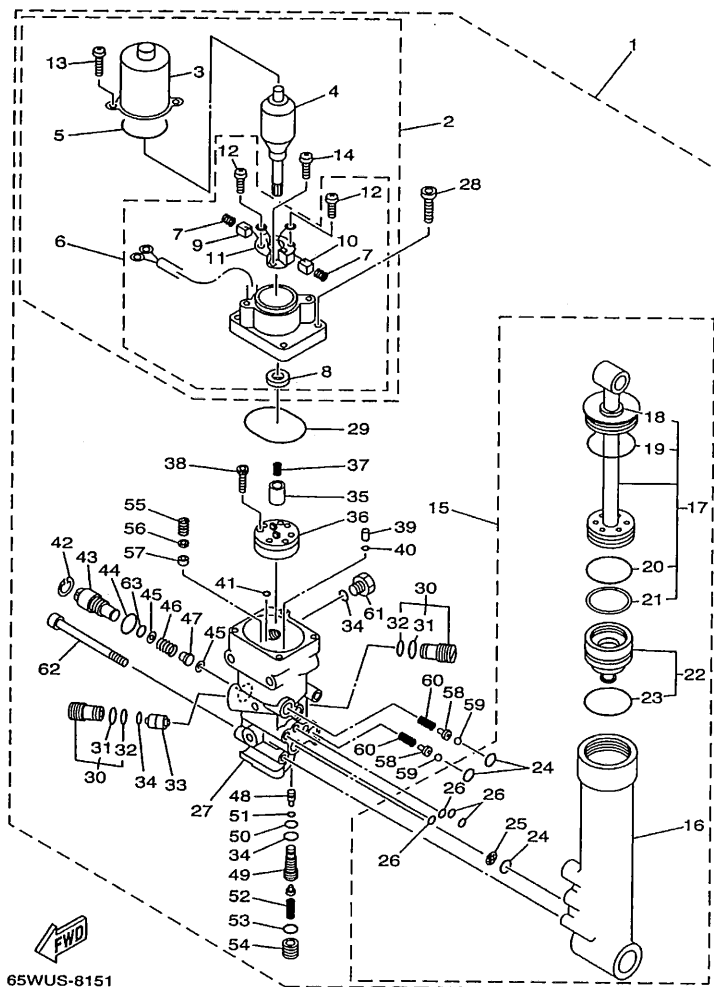


FIG. 17 POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
28	65W-43888-00	.BOLT, SOCKET .BOULON				4	
29	93210-50768	.O-RING .JOINT TORIQUE				1	
30	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)				2	
31	6H1-43866-00	.O-RING .JOINT TORIQUE				1	
32	6H1-43867-00	.O-RING .JOINT TORIQUE				1	
33	62X-43841-00	.PISTON, SHUTTLE .PISTON				1	
34	93210-09165	.O-RING .JOINT TORIQUE				3	
35	65W-43831-00	.CONNECTOR, SHAFT .RACCORD				1	
36	65W-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)				1	
37	6T4-43853-00	.SPRING, MAIN VALVE .RESSORT				1	
38	91318-04025	.BOLT .BOULON				4	
39	65W-43817-00	.FILTER 2 .FILTRE 2				2	
40	65W-43861-00	.O-RING .JOINT TORIQUE				2	
41	65W-43862-00	.O-RING .JOINT TORIQUE				2	
42	6H1-43875-00	.RING, SNAP .RESSORT				1	
43	6H1-43845-00	.SCREW, MANUAL RELEASE .VIS				1	
44	93210-18397	.O-RING .JOINT TORIQUE				1	
45	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE				2	
46	65W-43854-00	.SPRING, MANUAL RELEASE .RESSORT				1	
47	65W-4382A-00	.ADAPTOR 1 .ADAPTEUR 1				1	
48	65W-43844-00	.PIN, VALVE SUPPORT .GOUPILLE				1	
49	65W-43851-00	.SEAT, RELIEF VALVE .SIEGE				1	
50	93210-08006	.O-RING .JOINT TORIQUE				1	
51	93210-03478	.O-RING .JOINT TORIQUE				1	
52	65W-43855-00	.SPRING, UP RELIEF .RESSORT				1	
53	93210-11073	.O-RING .JOINT TORIQUE				1	
54	65W-43843-00	.SCREW, VALVE LOCK .VIS				1	



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FIG. 17 POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
55	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT				1	
56	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE				1	
57	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT				1	
58	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE				2	
59	93501-08001	.BALL .BILLE				2	
60	65W-43853-00	.SPRING, MAIN VALVE .RESSORT				2	
61	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON				1	
62	62X-43878-00	.BOLT, SOCKET .BOULON				3	
63	93210-10M74	.O-RING .JOINT TORIQUE				1	

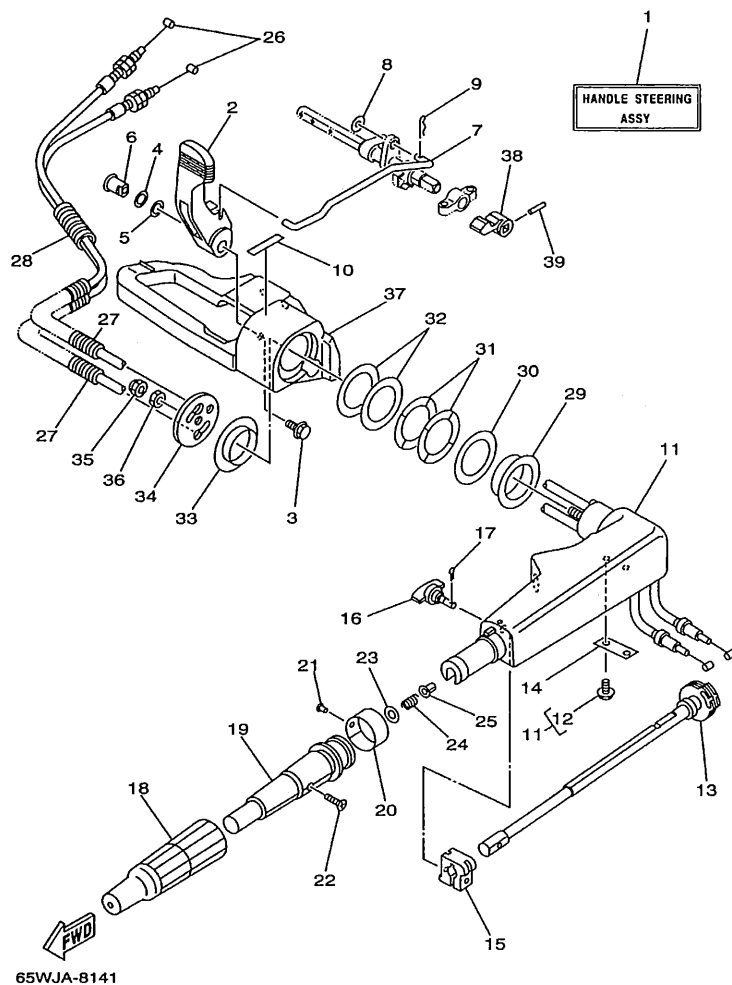


FIG. 18 STEERING 1

DIRECTION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	H	W	L	REMARKS REMARQUES
1	65W-W0084-01-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) ( REF.NO. 2~7, 10~37, FIG.13, REF.NO. 18, 22, FIG.33, REF.NO. 4-6 )	1	1			
2	65W-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1			
3	95895-06016	BOLT, FLANGE BOULON, A COLLERETTE	1	1			
4	90206-12M00	WASHER, WAVE RONDELLE, ONDULEE	1	1			
5	90201-12M07	WASHER, PLATE RONDELLE, PLATE	1	1			
6	65W-42123-00	BOLT, HANDLE JOINT BOULON	1	1			
7	65W-44124-00	LINK, SHIFT ROD BIELLETTTE	1	1			
8	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1	1			
9	90468-18008	CLIP JONC	1	1			
10	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	1			
11	65W-42101-01-4D	HANDLE, STEERING POIGNEE	1	1			
12	90109-06M86	BOLT BOULON	2	2			
13	65W-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	1			
14	65W-42159-00	STAY SUPPORT	1	1			
15	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	1			
16	65W-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	1			
17	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	1			
18	66M-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	1			
19	66M-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	1			
20	6J0-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	1			
21	90269-02M09	RIVET RIVET	1	1			
22	90149-05M13	SCREW VIS	1	1			
23	92903-10600	WASHER, PLATE RONDELLE, PLATE	1	1			
24	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
25	90386-08032	BUSH DOUILLE	1	1			

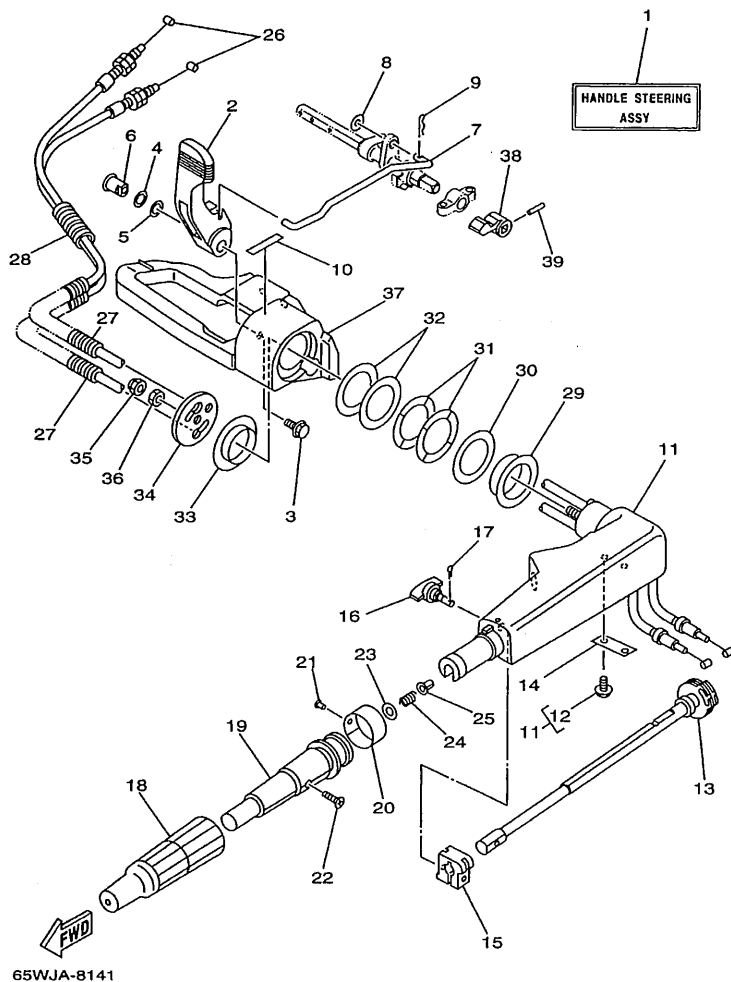


FIG. 18 STEERING 1

DIRECTION 1

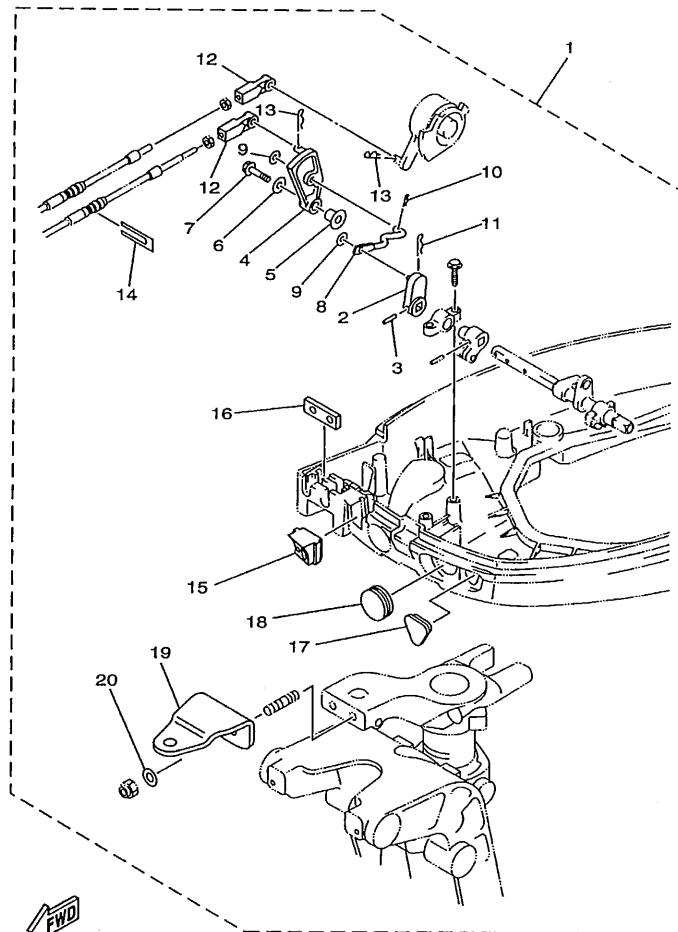
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	M	H	U	U	REMARKS REMARQUES
26	65W-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	2			
27	90446-10M86	HOSE DURITE	2	2			
28	90446-14M88	HOSE DURITE	1	1			
29	90386-40MA0	BUSH DOUILLE	1	1			
30	90201-43M00	WASHER, PLATE RONDELLE, PLATE	1	1			
31	90206-43M22	WASHER, WAVE RONDELLE, ONDULEE	2	2			
32	90202-43M57	WASHER, PLATE RONDELLE, PLATE	2	2			
33	90386-40M99	BUSH DOUILLE	1	1			
34	65W-42131-01	COVER, HANDLE STEERING COUVERCLE	1	1			
35	95780-10300	NUT, FLANGE ECROU, A COLLERETTE	1	1			
36	95380-10700	NUT ECROU	1	1			
37	65W-42121-00-4D	BRACKET SUPPORT	1	1			
38	65W-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION		1			
39	91690-30320	PIN, SPRING GOUPILE, ELASTIQUE		1			



FIG. 19 STEERING 2

**DIRECTION 2**

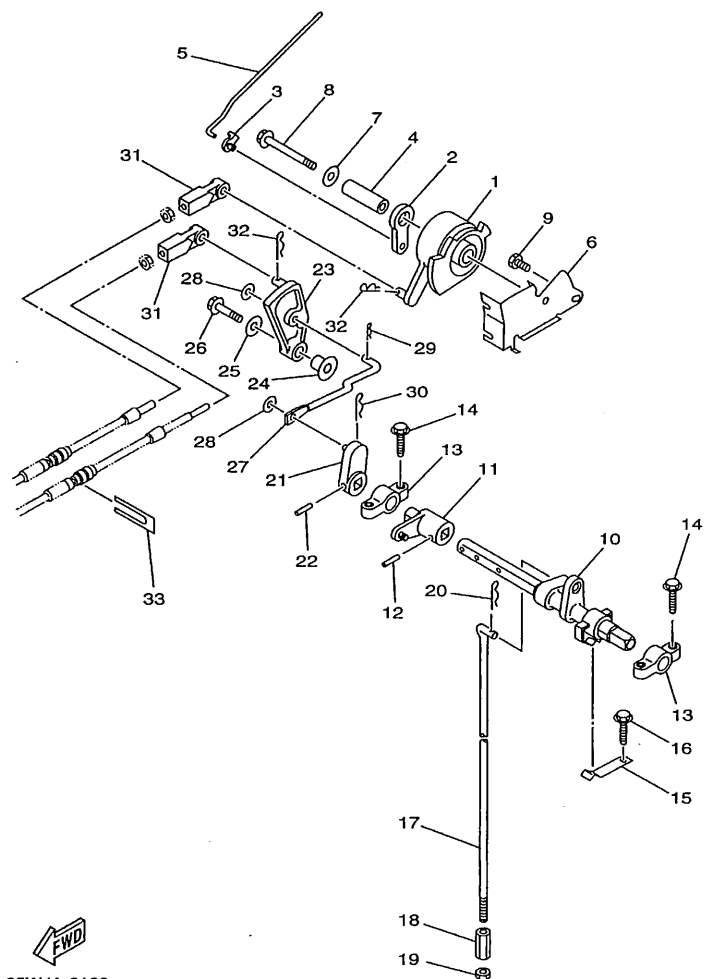
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FIG. 20 REMOTE CONTROL ATTACHMENT COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MT	HT	E	ET	REMARKS REMARQUES
1	65W-48501-00	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1	1			
2	65W-44142-00	.JOINT .AXE	1	1			
3	91690-30320	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	1			
4	65W-44125-00	.LEVER, SHIFT ROD .LEVIER, TIGE D'INVERSION	1	1			
5	90387-06M29	.COLLAR .COLLERETTE	1	1			
6	90201-06M31	.WASHER, PLATE .RONDELLE, PLATE	1	1			
7	97595-06525	.BOLT, WITH WASHER .VIS HEXAGONAL A VC RONDELLE	1	1			
8	65W-44192-00	.JOINT, ROD 1 .RACCORD 1, BIELLETTE	1	1			
9	90201-05M06	.WASHER, PLATE .RONDELLE, PLATE	2	2			
10	90468-10005	.CLIP .JONG	1	1			
11	90468-18008	.CLIP .JONG	1	1			
12	663-48344-00	.CABLE END, REMOTE CONTROL .CHAPE CABLE	2	2			
13	90468-18008	.CLIP .JONG	2	2			
14	6H3-48538-00	.CLAMP, CABLE 1 .COLLIER	1	1			
15	65W-42725-20	.GROMMET .PASSE-FIL	1	1			
16	62Y-42727-00	.GROMMET .PASSE-FIL	1	1			
17	65W-26326-10	.GROMMET .RONDELLE CAOUTCHOUC	1	1			
18	65W-42726-10	.GROMMET .PASSE-FIL	1	1			
19	65W-48511-00	.HOOK, STEERING .ATTACHE, DIRECTION	1	1			
20	90201-10120	.WASHER, PLATE .RONDELLE, PLATE	2	2			



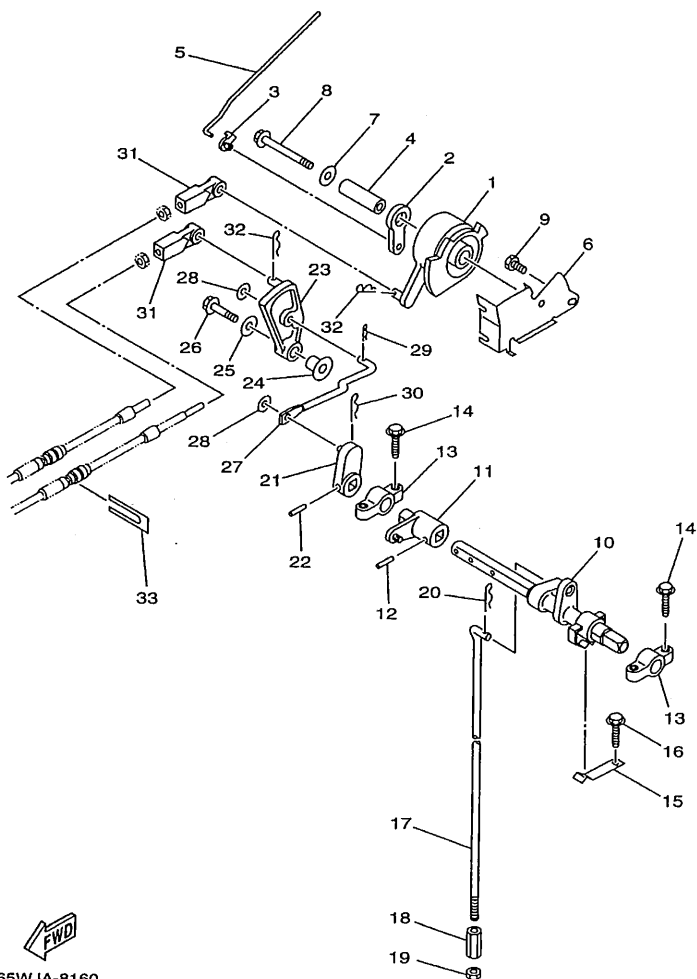
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FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	ET	E	ET	REMARKS REMARQUES
1	65W-41638-00	PULLEY POULIE	1	1	1	1	
2	65W-41283-00	LEVER, FREE ACCEL. LEVIER	1	1	1	1	
3	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1	1	1	
4	90387-06M08	COLLAR COLLERETTE	1	1	1	1	
5	65W-41211-00	LINK, ACCEL. BIELLETTE, ACCELERATION	1	1	1	1	
6	65W-14497-01	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1	1	1	
7	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
8	97595-06555	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1	
9	97095-06010	BOLT BOULON	1	1	1	1	
10	65W-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	
11	65W-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	1	
12	91690-30320	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	1	
13	6F5-41662-00	BRACKET SUPPORT	2	2	2	2	
14	90109-06M81	BOLT BOULON	4	4	4	4	
15	65W-44116-00	SPRING RESSORT	1	1	1	1	
16	90109-06M86	BOLT BOULON	1	1	1	1	
17	65W-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	1	UR S
	65W-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	1	UR L
18	90170-06015	NUT ECROU	1	1	1	1	
19	95380-06700	NUT ECROU	1	1	1	1	
20	90468-18008	CLIP JONC	1	1	1	1	
21	65W-44142-00	JOINT AXE			1	1	
22	91690-30320	PIN, SPRING GOUPILLE, ELASTIQUE			1	1	
23	65W-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION			1	1	
24	90387-06M29	COLLAR COLLERETTE			1	1	
25	90201-06M31	WASHER, PLATE RONDELLE, PLATE			1	1	
26	97595-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE			1	1	



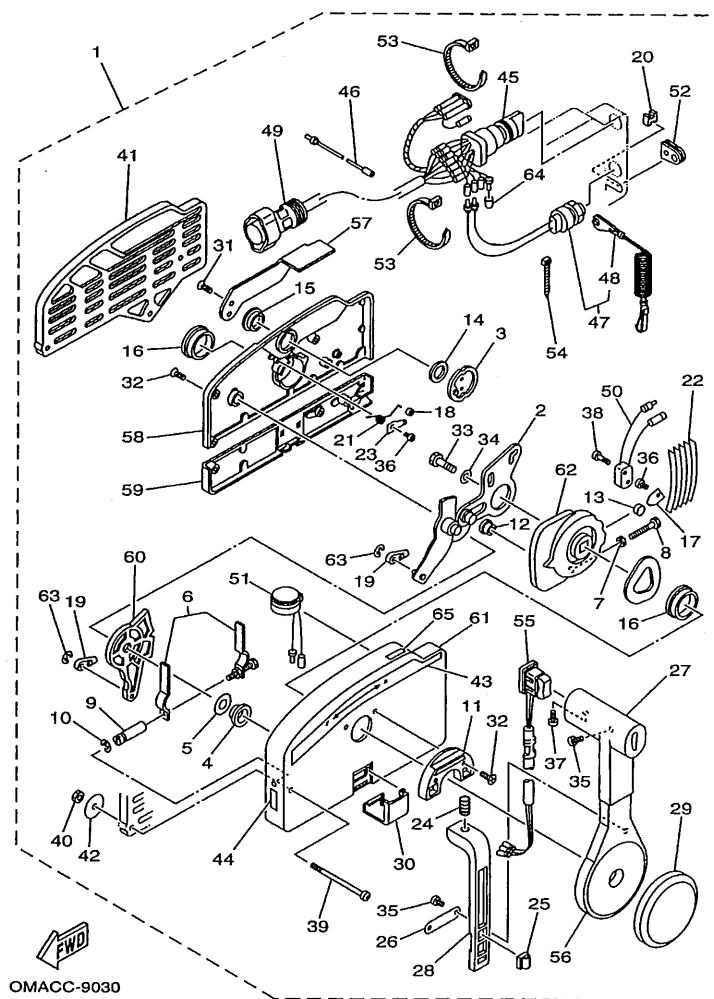




## DIRECTION GUIDE ACCESSOIRE

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FIG. 24 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	ET	W	TW	REMARKS REMARQUES
1	703-48203-A1	REMOTE CONTROL ASSY (7P)			1		UR
	703-48205-A2	BOITIER DE COMMANDE A DISTANCE				1	UR WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE			1	1	
3	703-48153-00	.BRAS, ACCELERATION			1	1	
		.SHAFT, FREE ACCEL.					
4	703-48235-00	.AXE			1	1	
		.BUSHING					
		.COUSSINET					
5	703-48268-00	.SPACER			1	1	
		.ENTRETOISE					
6	703-48264-00	.THROTTLE, FRICTION			1	1	
		.ACCELERATION					
7	95380-05600	.NUT			1	1	
		.ECROU					
8	97380-05025	.BOLT			1	1	
		.BOULON					
9	703-48265-00	.SHAFT, FRICTION			1	1	
		.AXE, COPILOTE					
10	93430-06024	.CIRCLIP			3	3	
		.CIRCLIP, TYPE S					
11	703-48245-00	.PLATE, LOCK			1	1	
		.PLAQUE, VERROU					
12	703-48252-00	.ROLLER, CAM			1	1	
		.POULIE					
13	701-48248-00	.ROLLER, FREE ACCEL.			1	1	
		.POULIE					
14	703-48198-00	.WASHER, WAVE			1	1	
		.RONDELLE, ELASTIQUE ONDULEE					
15	703-48243-00	.BUSHING			1	1	
		.COUSSINET					
16	703-48236-00	.BUSHING 1			2	2	
		.POULIE					
17	703-48189-00	.RETAINER			1	1	
		.FLASQUE					
18	703-48236-00	.BUSHING 1			1	1	
		.POULIE					
19	703-48345-01	.CABLE END, REMOTE CONTROL 2			2	2	
		.CHAPE CABLE					
20	703-48358-00	.ANCHOR, CABLE			1	1	
		.COLLIER					
21	703-48244-00	.SPRING, FREE ACCEL.			1	1	
		.RESSORT					
22	703-48238-00	.SPRING, DETENT			5	5	
		.RESSORT					
23	703-48246-00	.SPACER			1	1	
		.ENTRETOISE					
24	703-48227-00	.SPRING, NEUTRAL LOCK			1	1	
		.RESSORT					
25	703-82594-00	.CLAMP			1		WITH PT/T SW.
		.BRIDE					
26	703-48226-00	.PLATE, STOPPER			1	1	
		.PLAQUETTE					

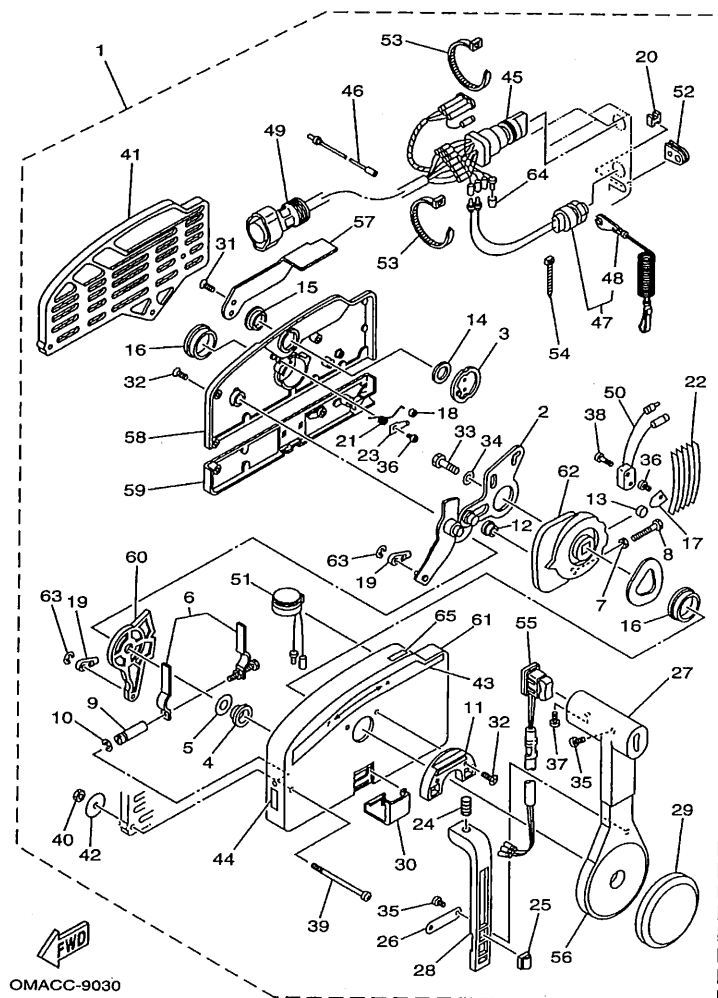


FIG. 24 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	ET	W	LT	REMARKS REMARQUES
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER			1	1	SINGLE
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL			1	1	
29	703-48225-00	.COVER .COUVERCLE			1	1	
30	703-48219-00	.COVER, LEAD .COUVERCLE			1	1	
31	703-48281-00	.SCREW .VIS			2	2	SINGLE
32	703-48282-00	.SCREW .VIS			7	7	
33	97095-08030	.BOLT .BOULON			1	1	
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE			1	1	
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			3	3	SINGLE
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			2	2	
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			1	1	
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			2	2	
39	703-48291-10	.SCREW (M6) .VIS (M6)			3	3	SINGLE
40	95380-06600	.NUT .ECROU			3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE			1	1	
42	701-48287-00	.WASHER .RONDELLE			3	3	
43	703-48215-00	.GRAPHIC .ADHESIF			1	1	UR FOR PRIME START MODEL UR FOR PRIME START MODEL
44	702-48217-00	.MARK .ETIQUETTE			1	1	
45	703-82510-02	.MAIN SWITCH ASSY (7P) .CONTACTEUR A CLEF COMPLET (7P)			1		
	703-82510-11	.MAIN SWITCH ASSY (10P) .CONTACTEUR A CLEF COMPLET (10P)			1		
46	703-82531-00	.WIRE, LEAD .FIL			1	1	UR L:5M(7P) UR L:5M(10P)
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT			1	1	
48	682-82556-00	.STOPPER .PLAQUETTE			1	1	
49	688-82586-21	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS			1		
	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU			1		UR L:5M(7P) UR L:5M(10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT			1		
51	703-83383-A0	.BUZZER .RONFLEUR			1	1	

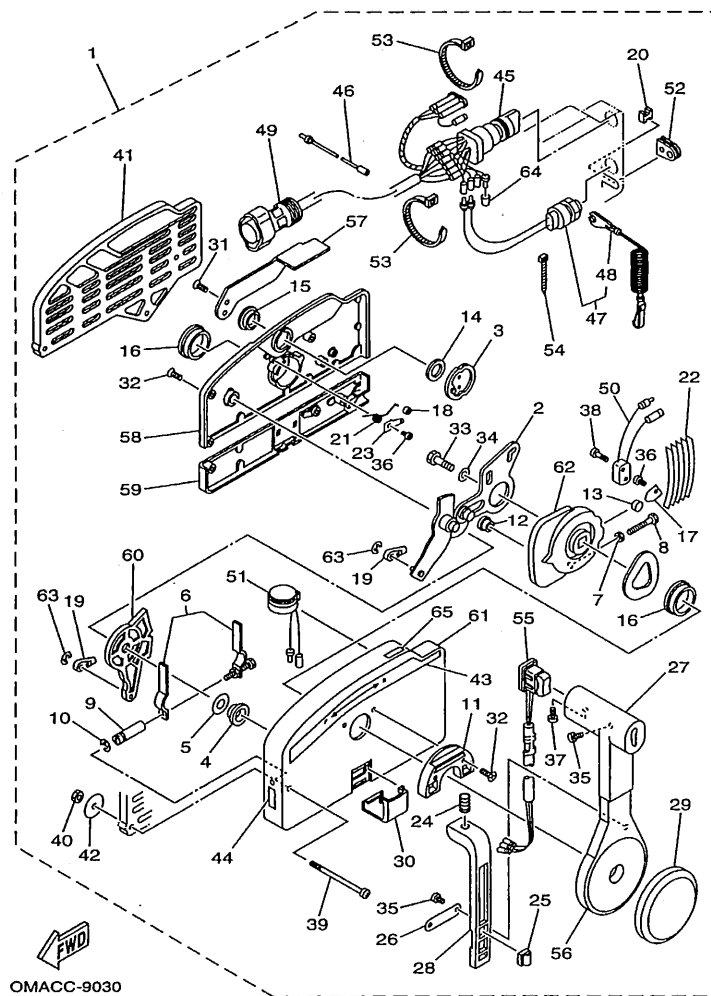


FIG. 24 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	W	ET	REMARKS REMARQUES
52	703-48284-00	.GROMMET .PASSE-FIL			1	1	
53	90464-13080	.CLAMP .BRIDE			2	2	
54	703-82592-00	.BAND .COLLIER			1	1	
55	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE			1		UR WITHOUT PT/T SW.
	703-82563-01	.TRIM & TILT SWITCH ASSY .INCLINER ET PAPER COMMUTATEUR				1	UR
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE			1	1	
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON			1	1	
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1			1	1	
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2			1	1	
60	703-48271-00	.ARM, SHIFT .BRAS			1	1	
61	703-48211-01	.HOUSING, 1 .CORPS			1	1	
62	703-48232-00	.GEAR .PIGNON			1	1	
63	93430-06024	.CIRCLIP .CIRCLIP, TYPE S			2	2	
64	703-82542-00	.CAP .COUVERCLE			1	1	
65	703-48218-00	.GRAPHIC .ADHESIF			1	1	

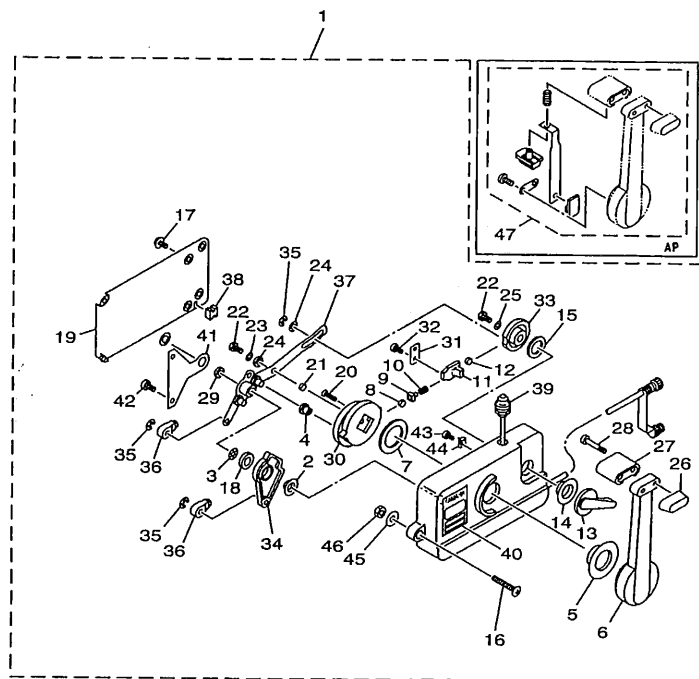


FIG. 25 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
1	701-48130-02	REMOTE CONTROL ASSY 3 BOITIER DE COMMANDE A DISTANCE	1	1			
2	701-48235-00	.BUSHING .COUSSINET	1	1			
3	701-48197-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1			
4	701-48252-00	.ROLLER, CAM .POULIE	1	1			
5	701-48234-00	.BUSHING 1 .POULIE	1	1			
6	701-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1			
7	701-48196-11	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1			
8	701-48236-00	.ROLLER, DETENT .POULIE	1	1			
9	702-48237-00	ADAPTOR .ADAPTEUR	1	1			
10	702-48238-00	.SPRING, DETENT .RESSORT	1	1			
11	701-48249-00	ADAPTOR, SPRING .ADAPTEUR	1	1			
12	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1			
13	701-48152-11	.KNOB, FREE ACCEL. .BOUTON	1	1			SINGLE
14	701-48243-00	.BUSHING .COUSSINET	1	1			
15	701-48198-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1			
16	701-48281-10	.SCREW .VIS	3	3			
17	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4			
18	701-48268-00	.SPACER .ENTRETOISE	1	1			
19	701-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1			
20	98780-06025	.SCREW, FLAT HEAD .VIS, TETE PLATE	2	2			
21	701-48255-00	.COLLAR .ENTRETOISE	1	1			
22	97080-06018	.BOLT .BOULON	2	2			
23	702-48288-00	.WASHER, PLAIN .RONDELLE, PLATE	1	1			
24	701-48246-00	.SPACER .ENTRETOISE	2	2			
25	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE	1	1			
26	701-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1			
27	701-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1			



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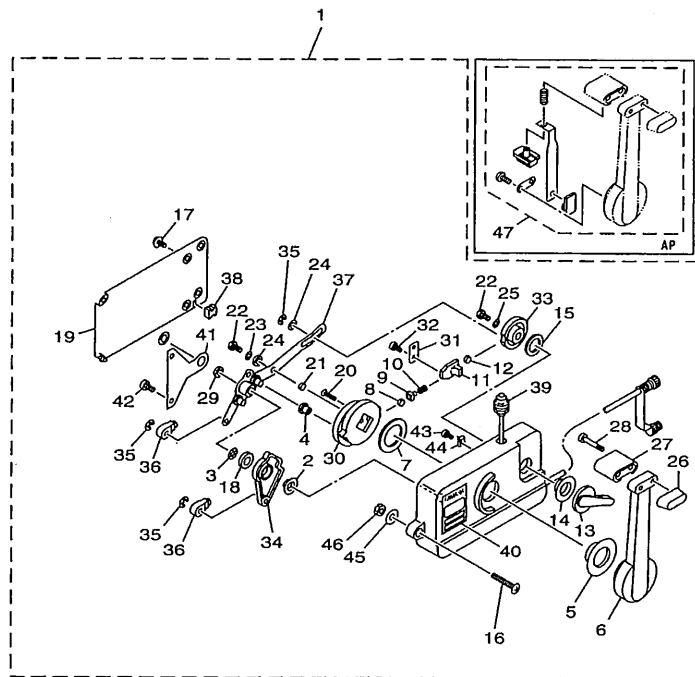


FIG. 25 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	HT	W	L	REMARKS REMARQUES
28	98580-05555	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2			
29	701-48266-00	.SPACER .ENTRETOISE	1	1			
30	701-48232-00	.GEAR .PIGNON	1	1			
31	701-48189-11	.RETAINER .FLASQUE	1	1			
32	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2			
33	701-48153-12	.SHAFT, FREE ACCEL. .AXE	1	1			
34	701-48271-00	.ARM, SHIFT .BRAS	1	1			SINGLE
35	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3	3			
36	703-48345-01	.CABLE END,REMOTE CONTROL 2 .CHAPE CABLE	2	2			
37	701-48261-20	.ARM, THROTTLE .BRAS, ACCELERATION	1	1			
38	701-48358-00	.ANCHOR, CABLE .COLLIER	1	1			
39	701-82550-51	.ENGINE STOP SWITCH ASSY .COMMUTATEUR D'ARRET CPLT	1	1			
40	701-48126-00	.GRAPHIC .ADHESIF	1	1			
41	701-48133-00	.PLATE, LINK .PLAQUE, BIELLETTE	1	1			
42	98580-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2			
43	701-48283-00	.SCREW .VIS	1	1			
44	701-82594-00	.CLAMP .BRIDE	1	1			
45	701-48287-00	.WASHER .RONDELLE	3	3			
46	95380-06600	.NUT .ECROU	3	3			
47	701-48280-00	.NEUTRAL LOCK KIT .KIT DE VERROU NEUTRAL	1	1			AP



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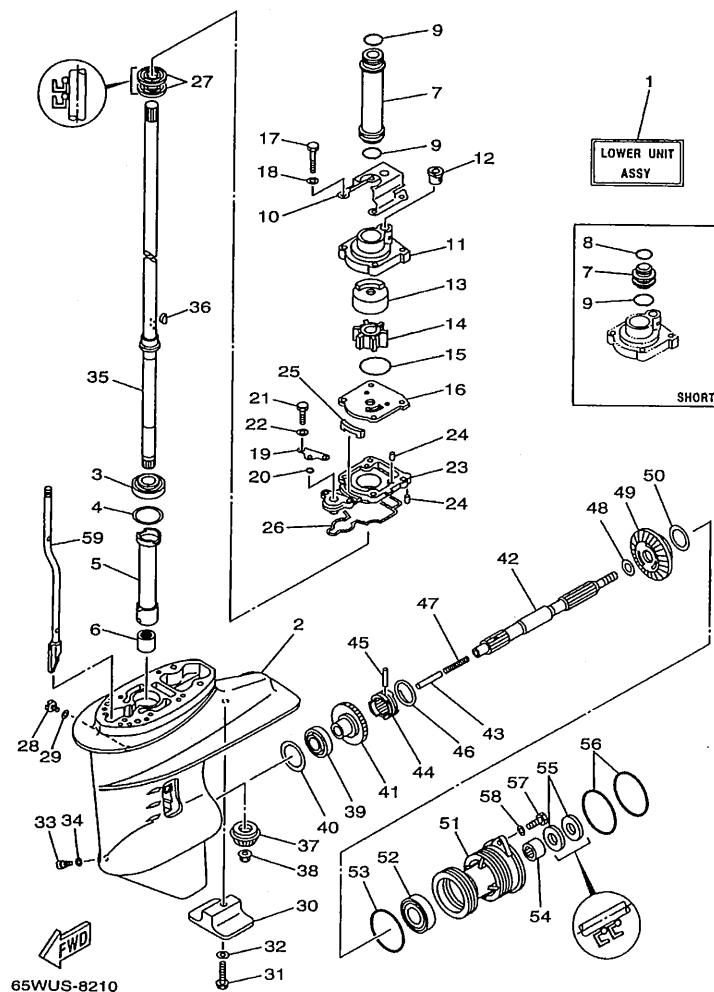


FIG. 27 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Mt	U	W	L	REMARKS REMARQUES
1	65W-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) ( REF.NO. 2-6, 11-59 )	1	1	1	-	UR S
	65W-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) ( REF.NO. 2-6, 11-59 )	1	1	1	1	UR L
2	61N-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	1	
3	93332-000W5	BEARING ROULEMENT	1	1	1	1	
4	61N-45587-00-07	SHIM (T:0.7MM) CALE (T:0.7MM)	1	1	1	1	UR
	61N-45587-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	1	1	1	UR
	61N-45587-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	1	1	1	UR
	61N-45587-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	1	1	1	UR
	61N-45587-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	1	1	1	UR
	61N-45587-00-14	SHIM (T:1.4MM) CALE (T:1.4MM)	1	1	1	1	UR
	61N-45587-00-15	SHIM (T:1.5MM) CALE (T:1.5MM)	1	1	1	1	UR
	61N-45587-00-16	SHIM (T:1.6MM) CALE (T:1.6MM)	1	1	1	1	UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1	1	
6	93315-220V7	BEARING ROULEMENT	1	1	1	1	
7	61N-44362-00	TUBE, WATER TUBE D'EAU	1	1	1		UR S
	61N-44362-10	TUBE, WATER TUBE D'EAU	1	1	1	1	UR L
8	93210-22164	O-RING JOINT TORIQUE	1	1	1		UR S
9	93210-26130	O-RING JOINT TORIQUE	1	1	1		UR S
	93210-26130	O-RING JOINT TORIQUE	2	2	2	2	UR L
10	65W-44328-00	PLATE PLAQUETTE	1	1	1	1	UR L
11	61N-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	1	
12	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1	1	1	
13	61N-44322-01	INSERT, CARTRIDGE CUVETTE	1	1	1	1	
14	6H4-44352-02	IMPELLER TURBINE	1	1	1	1	
15	93210-45161	O-RING JOINT TORIQUE	1	1	1	1	

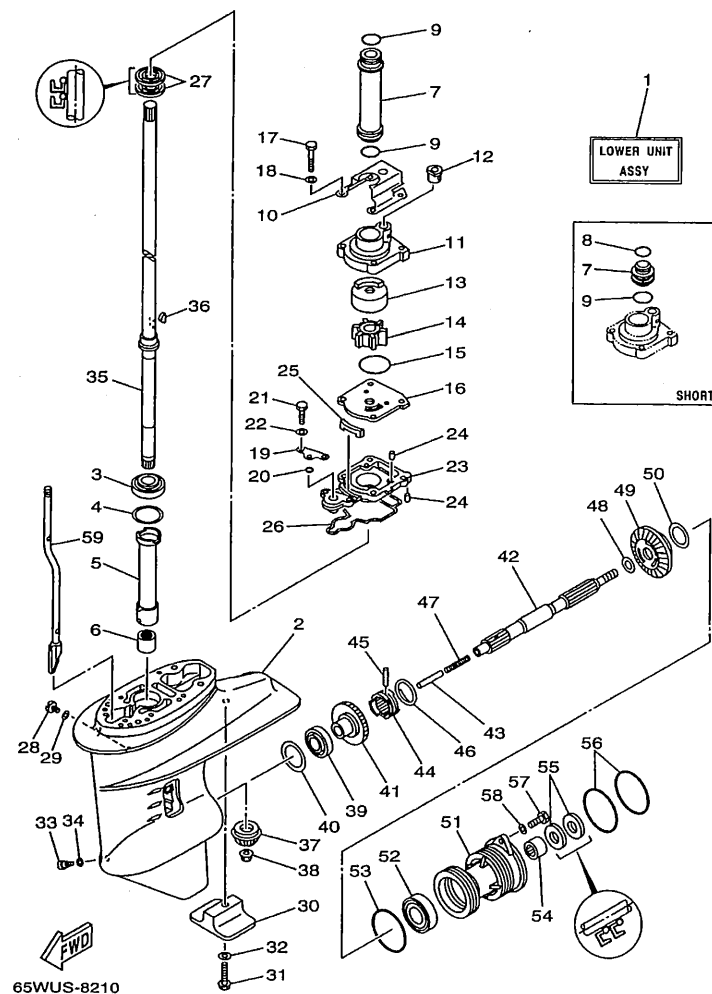


FIG. 27 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	M	H	W	L	REMARKS REMARQUES
16	61N-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	1	
17	97095-06040	BOLT BOULON	4	4	4	4	
18	92995-06600	WASHER RONDELLE	4	4	4	4	
19	65W-44176-00	BRACKET SUPPORT	1	1	1	1	
20	93210-06ME6	O-RING JOINT TORIQUE	1	1	1	1	
21	97095-06025	BOLT BOULON	2	2	2	2	
22	92995-06600	WASHER RONDELLE	2	2	2	2	
23	65W-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1	1	
24	93604-10M03	PIN, DOWEL GOUJON	3	3	3	3	
25	61N-45127-00	SEAL JOINT	1	1	1	1	
26	61N-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1	1	
27	93101-22067	OIL SEAL JOINT SPY	2	2	2	2	
28	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	1	
29	90430-08020	GASKET JOINT	1	1	1	1	
30	61N-45251-00	ANODE ANODE	1	1	1	1	
31	95895-06035	BOLT, FLANGE BOULON, A COLLERETTE	1	1	1	1	
32	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1	1	1	
33	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	1	1	
34	90430-08020	GASKET JOINT	1	1	1	1	
35	61N-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1	1	UR S
36	61N-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1	1	UR L
37	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	
38	61N-45551-00	PINION PIGNON D'ATTAQUE	1	1	1	1	
39	90179-10M14	NUT ECROU	1	1	1	1	
40	93332-00005	BEARING ROULEMENT	1	1	1	1	
41	6L2-45567-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	1	1	1	UR
42	6L2-45567-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	1	1	1	UR

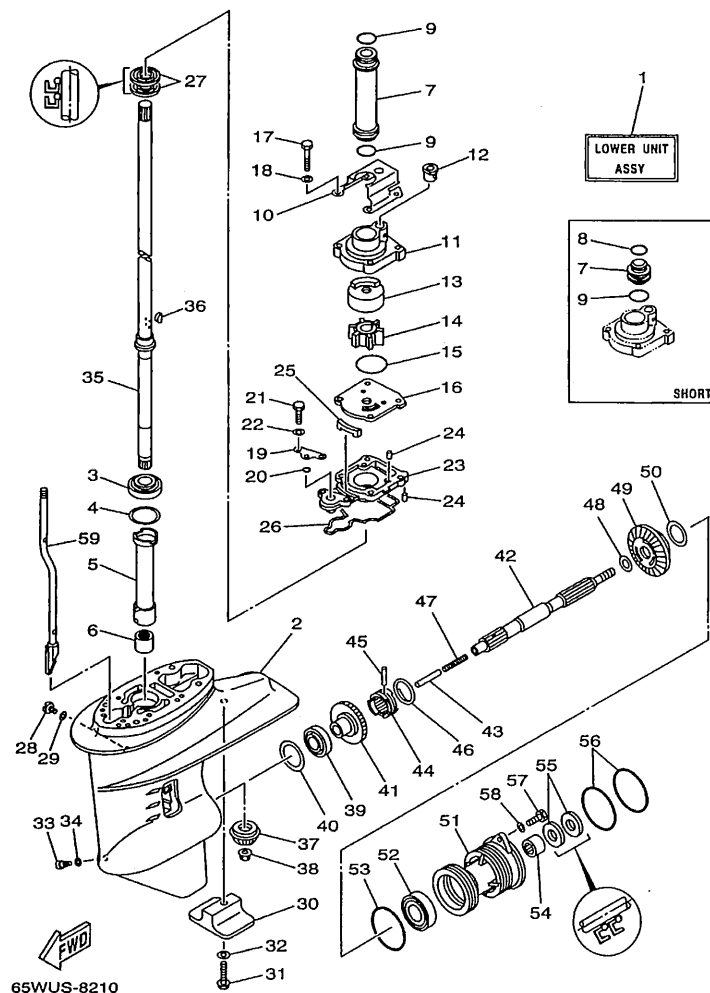


FIG. 27 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	MH	EH	W	W	REMARKS
40	6L2-45567-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	1	1	1	UR
	6L2-45567-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	1	1	1	UR
	6L2-45567-00-14	SHIM (T:1.4MM) CALE (T:1.4MM)	1	1	1	1	UR
41	61N-45560-00	GEAR PIGNON	1	1	1	1	
42	6L2-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	1	
43	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	1	1	1	
44	664-45631-01	CLUTCH, DOG CRABOT	1	1	1	1	
45	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1	1	
46	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1	1	
47	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	
48	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
49	61N-45571-00	GEAR PIGNON	1	1	1	1	
50	6L2-45577-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	1	1	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	1	1	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	1	1	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	1	1	1	UR
51	61N-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	1	
52	93306-00612	BEARING ROULEMENT	1	1	1	1	
53	93210-64ME7	O-RING JOINT TORIQUE	1	1	1	1	
54	93315-22004	BEARING ROULEMENT	1	1	1	1	
55	93101-20M07	OIL SEAL JOINT SPY	2	2	2	2	
56	93210-65M50	O-RING JOINT TORIQUE	2	2	2	2	
57	97075-06020	BOLT BOULON	2	2	2	2	
58	92995-06600	WASHER RONDELLE	2	2	2	2	
59	65W-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	1		UR S
	65W-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	1	UR L



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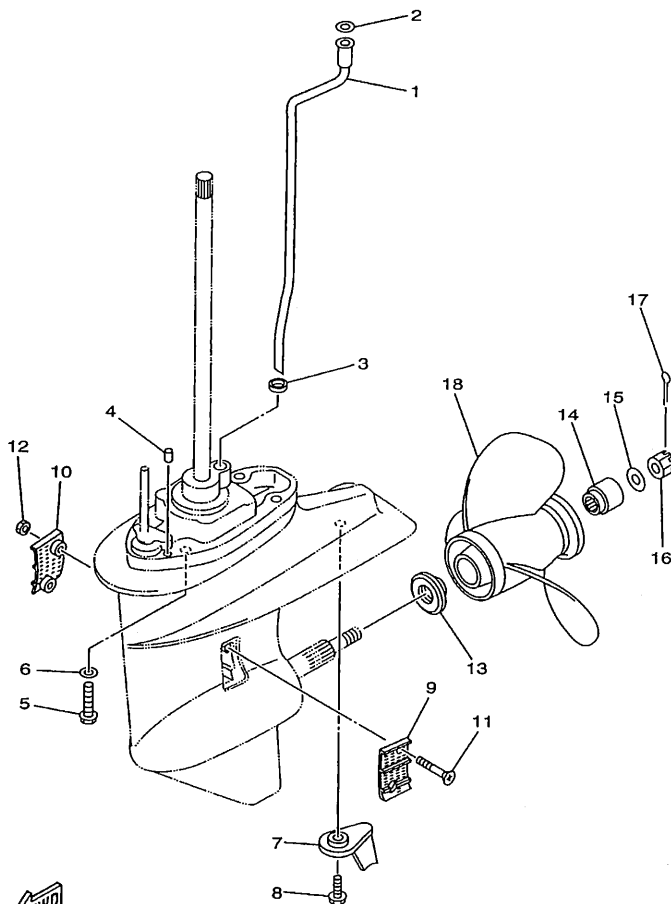


FIG. 28 LOWER CASING. DRIVE 2 BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	1	2	3	4	REMARKS REMARQUES
1	65W-44361-00	TUBE, WATER TUBE D'EAU	1	1	1		UR S
	65W-44361-10	TUBE, WATER TUBE D'EAU	1	1	1	1	UR L
2	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
3	90430-12072	GASKET JOINT	1	1	1	1	
4	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	
5	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	4	4	4	
6	92995-10600	WASHER RONDELLE	4	4	4	4	
7	61N-45371-00	TAB-TRIM ANODE DERIVE	1	1	1	1	
8	90119-06M48	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	
9	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	
10	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	
11	98780-05030	SCREW, FLAT HEAD VIS, TETE PLATE	2	2	2	2	
12	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	
13	6L2-45987-01	SPACER ENTRETOISE	1	1	1	1	
14	689-45997-00	SPACER ENTRETOISE	1	1	1	1	
15	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	1	
16	90171-14013	NUT, CASTLE ECROU, CRENELE	1	1	1	1	
17	91490-30022	PIN, COTTER GOUJON, FENDUE	1	1	1	1	
18	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	1	1	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	1	1	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	1	1	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	1	1	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	1	1	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	1	1	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1	1	1	1	UR
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F)	1	1	1	1	UR STAINLESS STEEL, WEEDLESS
	664-45972-00-98	PROPELLER (3X9-1/8"X12"-F) HELICE (3X9-1/8"X12"-F)	1	1	1	1	UR STAINLESS STEEL, WEEDLESS

B4

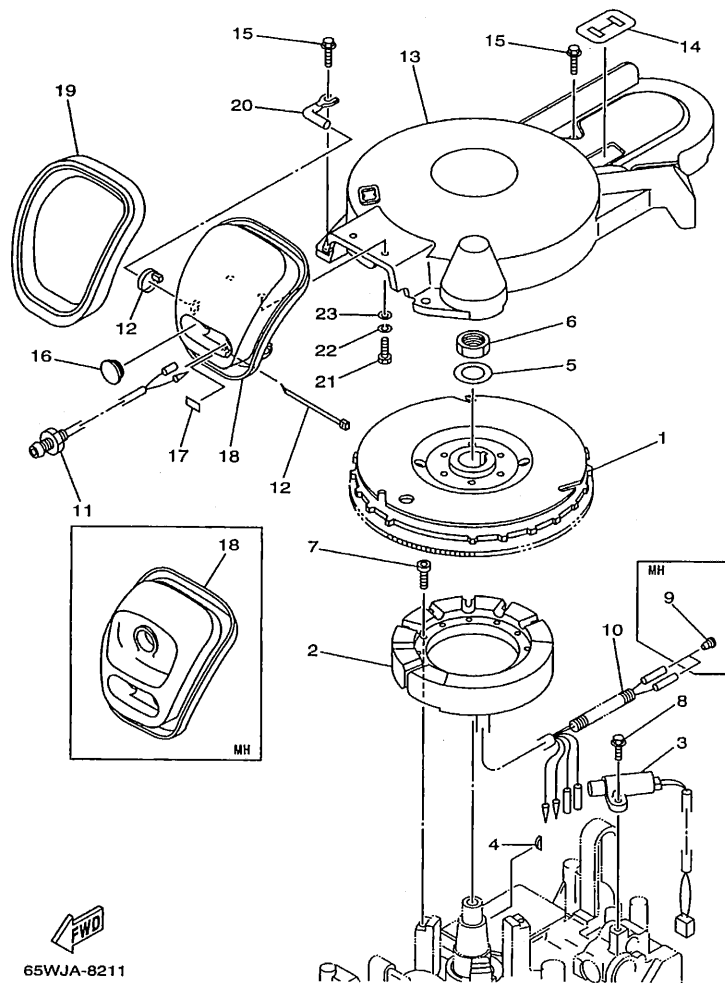
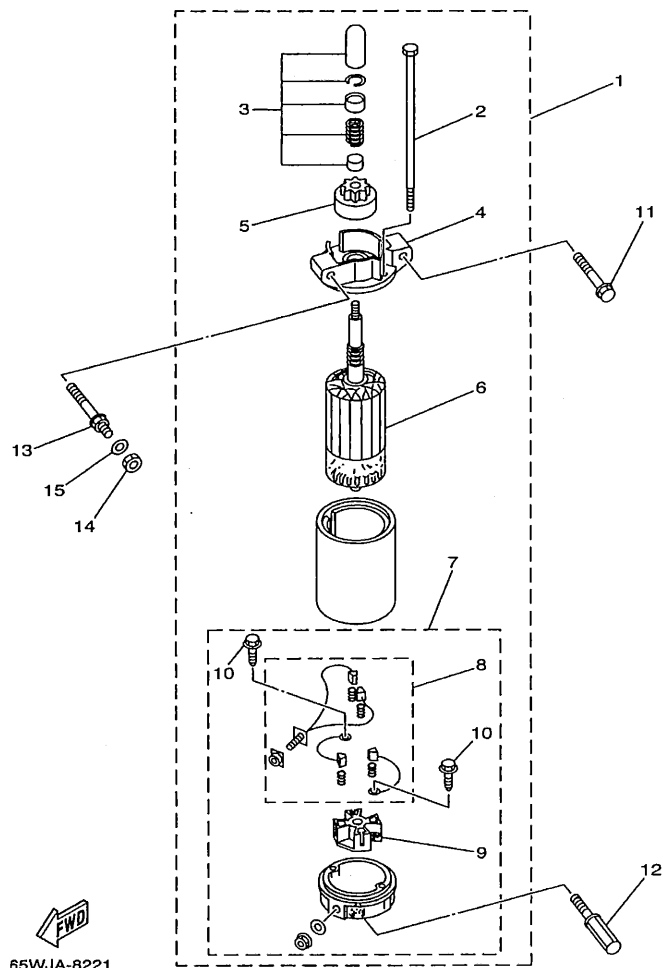


FIG. 29 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
1	65W-85550-00	ROTOR ASSY		1	1	1	UR
	65W-85550-10	ROTOR CPLT	1				UR
2	65W-85510-10	STATOR ASSY			1	1	UR 15A
	65W-85510-00	STATOR CPLT	1	1			UR 6A
3	65W-85580-00	COIL, PULSER	1	1	1	1	
		BOBINE, PULSEUR					
4	65W-11545-00	KEY, WOODRUFF	1	1	1	1	
		CLAVETTE, DEMI-LUNE					
5	90201-21M18	WASHER, PLATE	1	1	1	1	
		RONDELLE, PLATE					
6	90170-20137	NUT	1	1	1	1	
		ECROU					
7	91380-05030	BOLT			3	3	UR 15A
		BOULON					
	91380-05025	BOLT	3	3			UR 6A
		BOULON					
8	97595-05516	BOLT, WITH WASHER	2	2	2	2	
		VIS HEXAGONAL AVC RONDELLE					
9	703-82119-00	COVER, LEAD WIRE	2				
		GARNITURE, FIL					
10	90446-10M82	HOSE	1	1	1	1	
		DURITE					
11	65W-85410-01	EMERGENCY SIGNAL LIGHT ASSY	1	1	1	1	
		FEU DE DETRESSE					
12	90465-11M10	CLAMP	2	2	2	2	
		BRIDE					
13	65W-81337-00	COVER, FLYWHEEL		1	1	1	
		COUVERCLE, VOLANT					
14	65W-81639-00	PLATE, ARMATURE FITTING		1	1	1	
		PLAQUE, FIXATION D'INDUIT					
15	97595-06525	BOLT, WITH WASHER		4	4	4	
		VIS HEXAGONAL AVC RONDELLE					
16	6G1-42725-00	GROMMET		1	1	1	
		PASSE-FIL					
17	65W-84342-00	SEAT, EMBLEM	1	1	1	1	
		SIEGE, EMBLEME					
18	65W-15758-10	GUIDE, ROPE		1	1	1	UR
		GUIDE DE CABLE					
	65W-15758-00	GUIDE, ROPE	1				UR
		GUIDE DE CABLE					
19	65W-15762-00	SEAL, RUBBER 2	1	1	1	1	
		JOINT CAOUTCHOUC 2					
20	65W-15771-00	STAY 1	1	1	1	1	
		SUPPORT 1					
21	97095-06020	BOLT	2	2	2	2	
		BOULON					
22	92995-06100	WASHER, SPRING	2	2	2	2	
		RONDELLE, GROWER					
23	92995-06600	WASHER	2	2	2	2	
		RONDELLE					



65WJA-8221

FIG. 30 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	W	L	REMARKS REMARQUES
1	65W-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET		1	1	1	
2	65W-81826-00	.BOLT .BOULON		2	2	2	
3	65W-81857-00	.RETAINER .ARRETOIR		1	1	1	
4	65W-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT		1	1	1	
5	65W-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE		1	1	1	
6	65W-81850-00	.ARMATURE ASSY .INDUIT		1	1	1	
7	65W-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET		1	1	1	
8	65W-81801-00	.BRUSH SET .CHARBON		1	1	1	
9	65W-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON		1	1	1	
10	65W-81825-00	.SCREW .VIS		2	2	2	
11	90119-08M39	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1	1	1	
12	90109-08M77	BOLT BOULON		1	1	1	
13	90109-08M78	BOLT BOULON		1	1	1	
14	95380-08700	NUT ECROU		1	1	1	
15	92990-08600	WASHER, PLATE RONDELLE, PLATE		1	1	1	

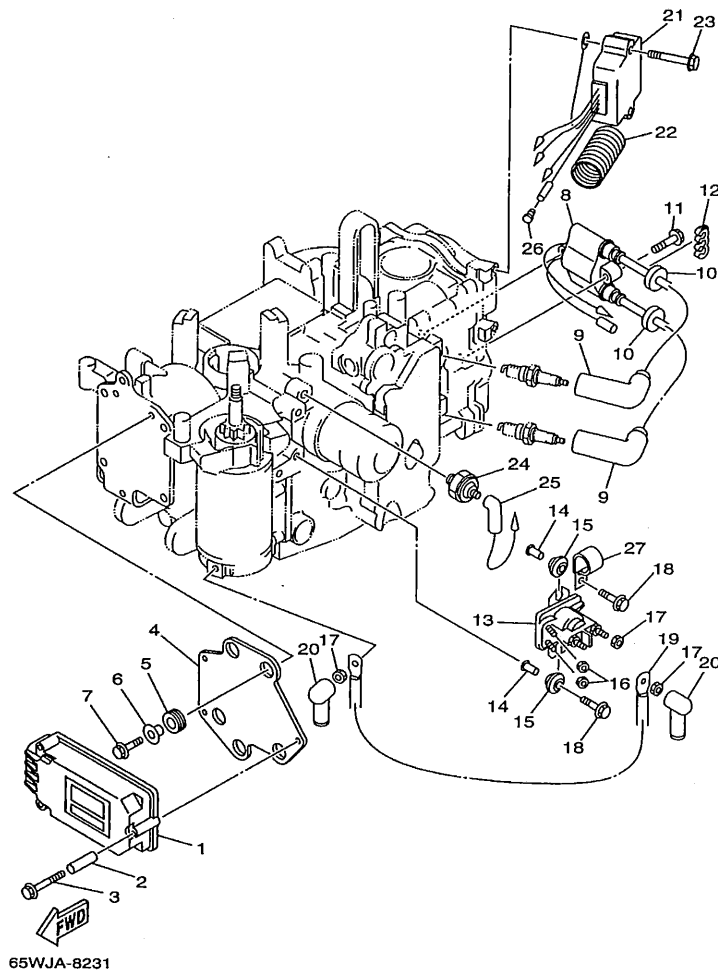


FIG. 31 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	ET	E	ET	REMARKS REMARQUES
1	65W-85540-10	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	1	
2	65W-86129-00	COLLAR COLLERETTE	3	3	3	3	
3	65W-8252V-00	SCREW, SPECIAL VIS, SPECIALE	3	3	3	3	
4	65W-85542-00	BRACKET SUPPORT	1	1	1	1	
5	65W-85547-00	DAMPER AMORTISSEUR	3	3	3	3	
6	65W-86129-10	COLLAR COLLERETTE	3	3	3	3	
7	65W-8252V-10	SCREW, SPECIAL VIS, SPECIALE	3	3	3	3	
8	65W-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1	1	1	
9	6G8-82370-30	PLUG CAP ASSY ANTIPARASITE	2	2	2	2	
10	90480-25161	GROMMET PASSE-FIL	2	2	2	2	
11	97595-06530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	
12	90464-07M05	CLAMP BRIDE	1	1	1	1	
13	65W-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1	1	1	
14	65W-8191C-00	COLLAR COLLERETTE	2	2	2	2	
15	65W-81922-00	GROMMET OEILLET CAOUTCHOUC	2	2	2	2	
16	65W-8182A-00	NUT ECROU	2	2	2	2	
17	65W-8182B-00	NUT, SPECIAL ECROU, SPECIAL	3	3	3	3	
18	97595-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	UR
	97595-06516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				UR
19	65W-82117-00	WIRE, LEAD FIL	1	1	1	1	
20	6G5-82119-10	COVER, LEAD WIRE GARNITURE, FIL	2	2	2	2	
21	65W-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	1	
22	6K3-83557-00	TUBE TUBE	1	1	1	1	
23	97595-06540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	
24	65W-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1	1	1	
25	65W-82127-00	WIRE, LEAD 2 FIL 2	1	1	1	1	
26	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1				



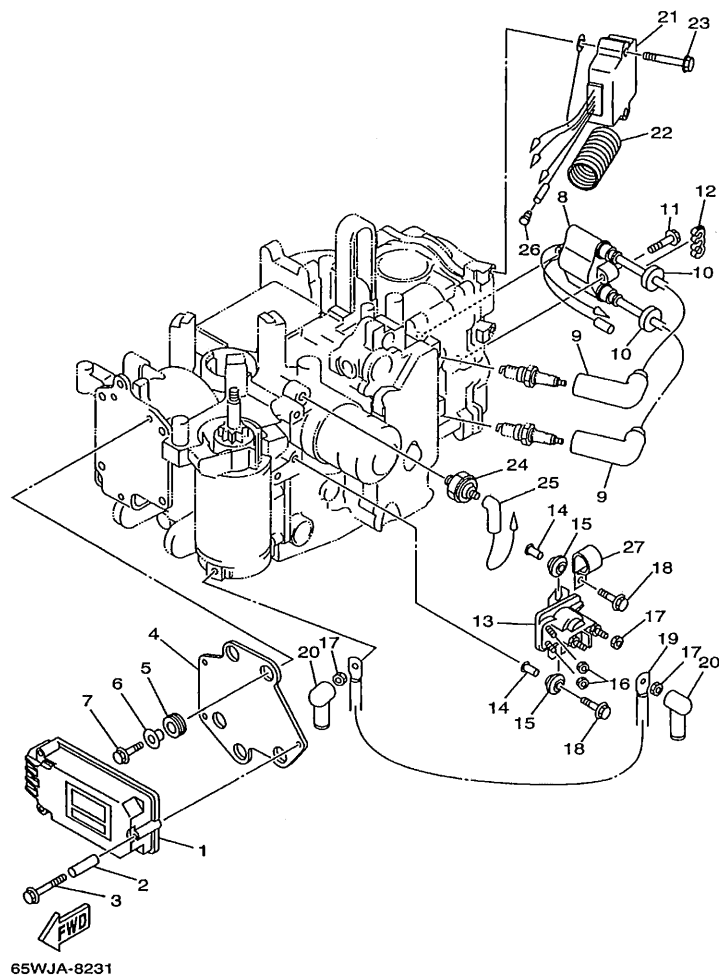


FIG. 31 ELECTRICAL 1

## PARTIE ELECTRIQUE 1

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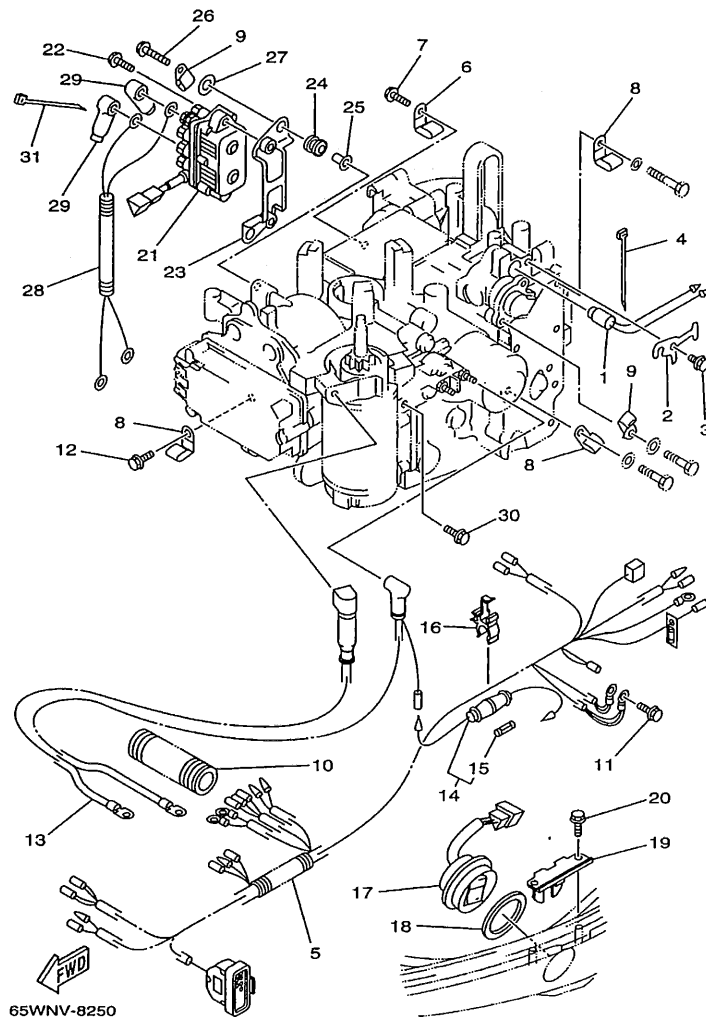


FIG. 32 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	M	T	U	W	L	REMARKS REMARQUES
1	65W-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	1	1		
2	65W-85757-00	RETAINER ARRETOIR	1	1	1	1		
3	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1		
4	90465-11M10	CLAMP BRIDE	1	1	1	1		
5	65W-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET			1			UR
6	65W-82590-10	WIRE HARNESS ASSY (7P) FAISCEAU DE FILS COMPLET (7P)				1		UR
7	65W-82590-30	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET					1	UR
8	65W-82590-40	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1					UR
9	90465-08M08	CLAMP BRIDE					1	
10	6N7-83557-00	TUBE TUBE	2	2	1	1		I.DIA.: 22MM
11	97595-06516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2		
12	97595-05516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1		
13	65W-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1	1			
14	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE		1	1	1		
15	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)		1	1	1		
16	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE		1	1	1		
17	6H1-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR					1	
18	6E5-82587-00	GASKET JOINT					1	
19	62Y-83614-00	BRACKET SUPPORT					1	
20	90109-06M86	BOLT BOULON					2	
21	61A-81950-00	RELAY ASSY RELAIS COMPLET					1	
22	97575-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE					2	
23	65W-81948-00	BRACKET JOINT TORIQUE					1	
24	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM					2	

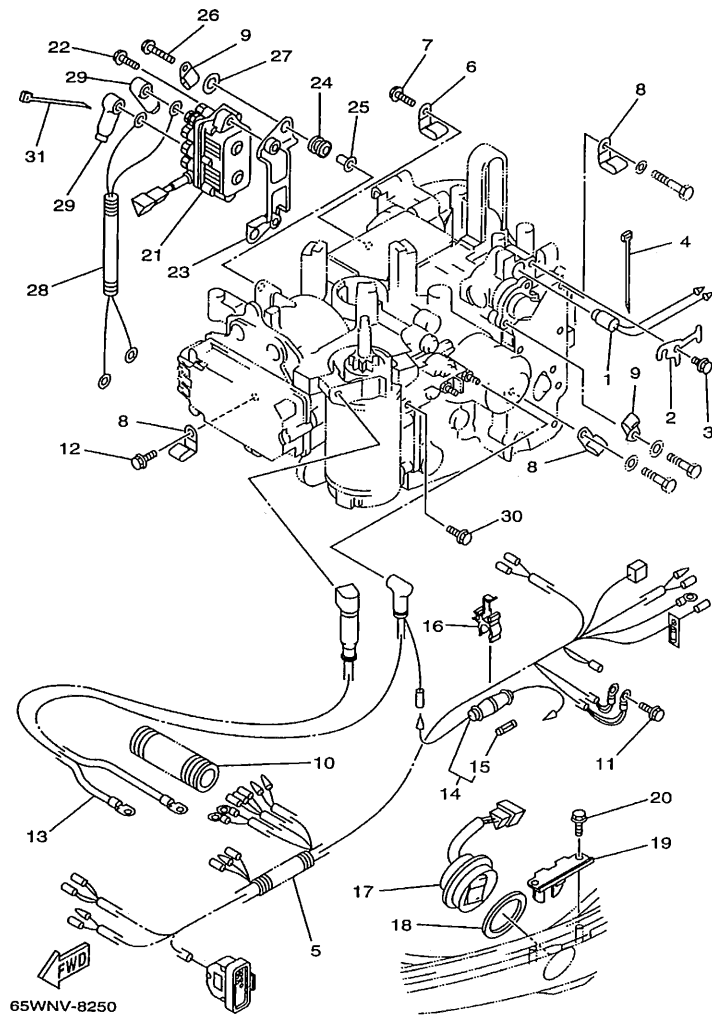


FIG. 32 ELECTRICAL 2

## PARTIE ELECTRIQUE 2

[illegible]



### PARTIE ELECTRIQUE 3

[illegible]

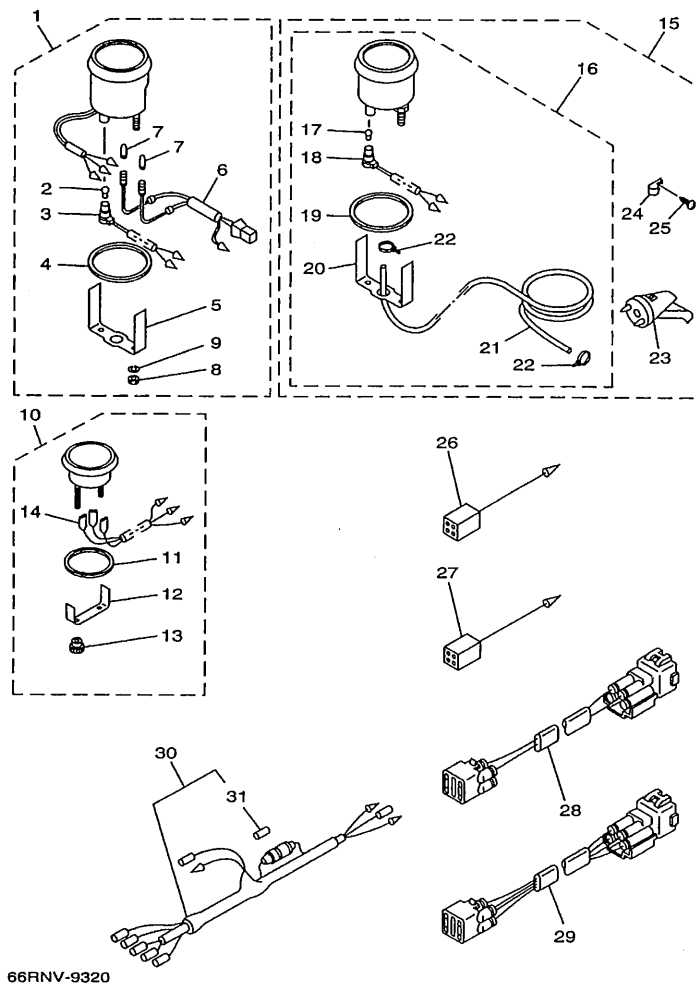
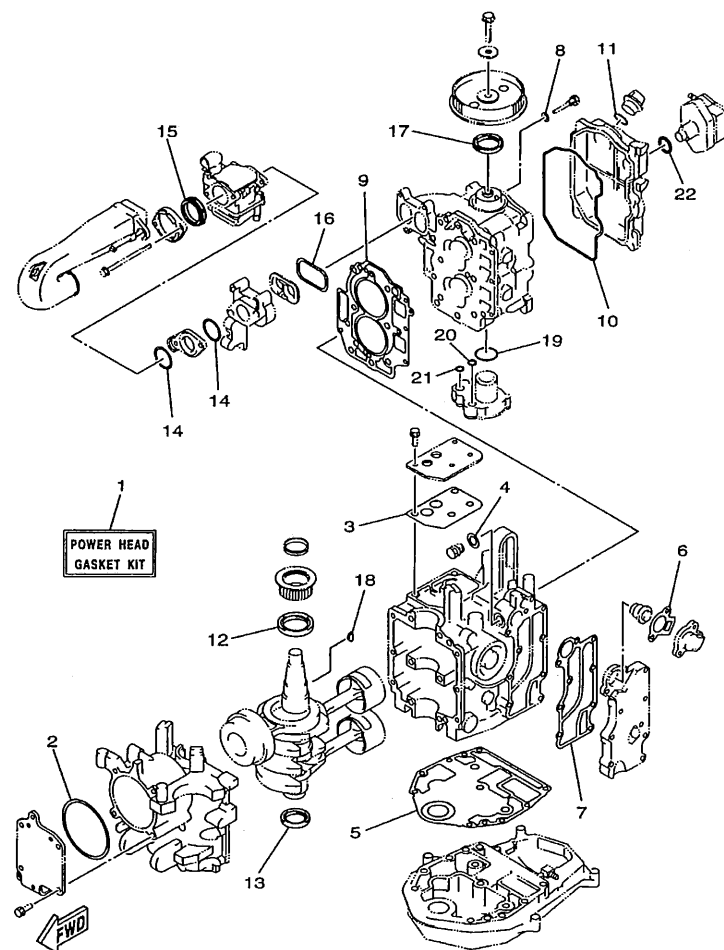


FIG. 34 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MT	IT	W	ET	REMARKS REMARQUES
1	6Y5-83540-20	TACHOMETER ASSY COMPTE-TOURS CPLT	1	1	1	1	
2	6Y5-83517-00	.BULB (12V-1.7W, T10) .AMPOULE (12V-1.7W, T10)	1	1	1	1	
3	6Y5-83536-10	.SOCKET, METER .DOUILLE, COMPTEUR	1	1	1	1	
4	6Y5-83523-00	.DAMPER .AMORTISSEUR	1	1	1	1	
5	6Y5-83514-00	.PLATE, FITTING .PLAQUE, FIXATION	1	1	1	1	
6	6Y5-83509-10	.SOCKET CORD ASSY .CORDON DE FIL CPLT	1	1	1	1	
7	6Y5-83518-00	.BULB (12V-1.7W, T6.5) .AMPOULE (12V-1.7W, T6.5)	2	2	2	2	
8	95380-05600	.NUT .ECROU	2	2	2	2	
9	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2	2	
10	6Y5-83504-10	HOUR METER ASSY COMPTEUR D'HEURES (ENS.)	1	1	1	1	
11	6Y5-83513-10	.DAMPER .AMORTISSEUR	1	1	1	1	
12	6Y5-83514-10	.PLATE, FITTING .PLAQUE, FIXATION	1	1	1	1	
13	6Y5-83554-10	.NUT .ECROU	2	2	2	2	
14	6Y5-8350U-00	.WIRE, LEAD .FIL	1	1	1	1	
15	6Y5-W0081-40	SPEEDOMETER KIT JEU DE COMPTEUR DE VITESSES	1	1	1	1	
16	6Y5-83510-30	.SPEEDOMETER ASSY COMPTEUR DE VITESSE	1	1	1	1	
17	6Y5-83517-00	.BULB (12V-1.7W, T10) .AMPOULE (12V-1.7W, T10)	1	1	1	1	
18	6Y5-83536-10	.SOCKET, METER .DOUILLE, COMPTEUR	1	1	1	1	
19	6Y5-83523-00	.DAMPER .AMORTISSEUR	1	1	1	1	
20	6Y5-83514-00	.PLATE, FITTING .PLAQUE, FIXATION	1	1	1	1	
21	688-83557-00	.TUBE .TUBE	1	1	1	1	
22	90465-11M10	.CLAMP .BRIDE	2	2	2	2	
23	688-83556-01	.SENDER .PARE-BOUE	1	1	1	1	
24	90601-31402	.CLIP, NYLON 14 .ATTACHE, NYLON 14	5	5	5	5	
25	97780-40116	.SCREW, TAPPING .VIS, TETE FRAISEE	5	5	5	5	
26	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	2	2	2	2	
27	6Y5-82521-00	WIRE, LEAD (YELLOW) FIL (JAUNCE)	1	1	1	1	





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FIG. 35 REPAIR KIT 1

KITS DE REPARATION 1

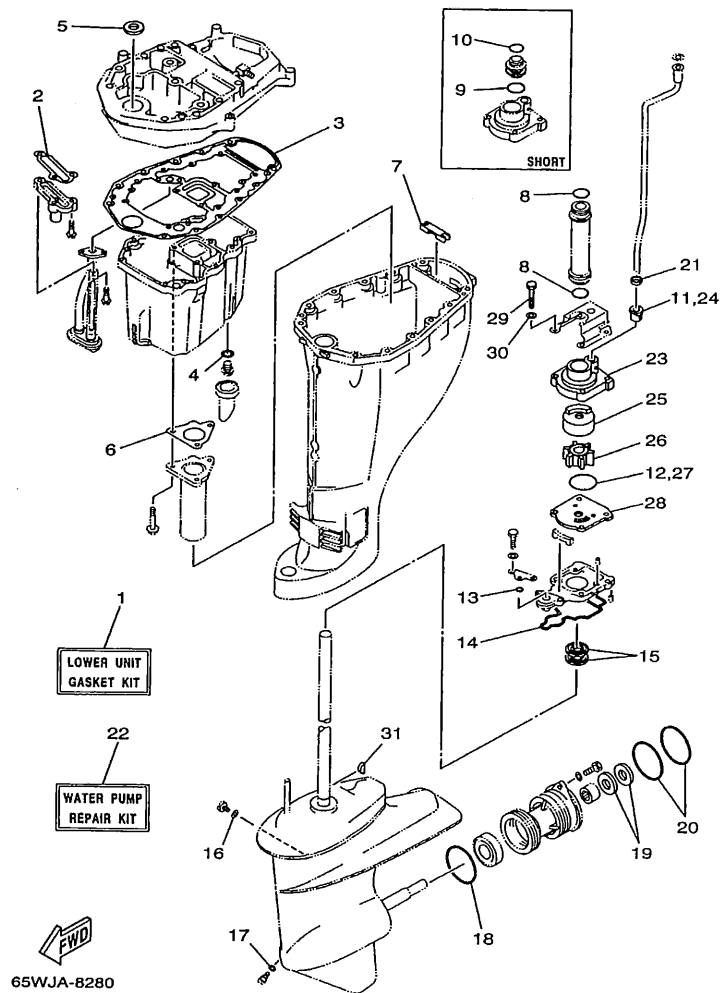
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	ET	REMARKS REMARQUES
1	65W-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	
2	65W-15663-00	.SEAL .JOINT	1	1	1	1	
3	65W-11169-00	.GASKET, BREATHER COVER .JOINT, COUVERCLE DE RENIFLARD	1	1	1	1	
4	90430-14115	.GASKET .JOINT	1	1	1	1	
5	65W-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	1	1	
6	65W-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	1	
7	65W-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	1	
8	90430-06014	.GASKET .JOINT	1	1	1	1	
9	65W-11181-10	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	1	
10	65W-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1	1	1	
11	93210-24M79	.O-RING .JOINT TORIQUE	1	1	1	1	
12	93102-43M42	.OIL SEAL .JOINT SPY	1	1	1	1	
13	93102-35M47	.OIL SEAL .JOINT SPY	1	1	1	1	
14	65W-14198-00	.GASKET .JOINT	2	2	2	2	
15	65W-14457-10	.SEAL .JOINT	1	1	1	1	
16	65W-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	1	
17	93102-37M40	.OIL SEAL .JOINT SPY	1	1	1	1	
18	90280-04M06	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	1	
19	93210-33MH2	.O-RING .JOINT TORIQUE	1	1	1	1	
20	93210-12MG9	.O-RING .JOINT TORIQUE	1	1	1	1	
21	93210-14515	.O-RING .JOINT TORIQUE	1	1	1	1	
22	93210-24M79	.O-RING .JOINT TORIQUE	1	1	1	1	



## KITS DE REPARATION 2

D1



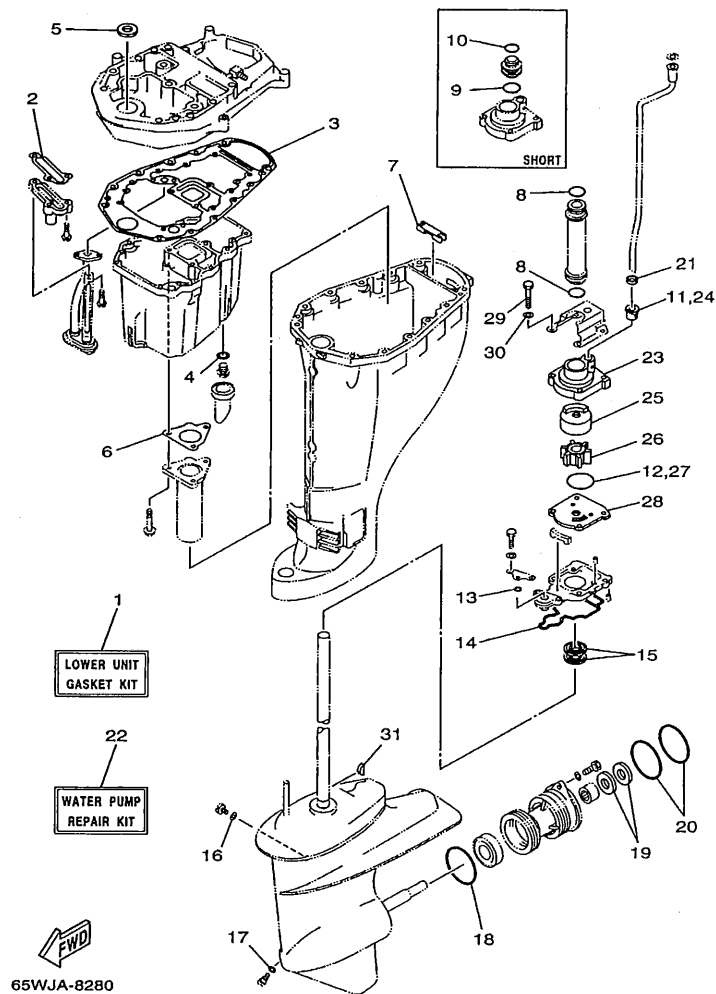


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FIG. 37 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	MH	W	U	U	REMARKS
1	65W-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	1	
2	62Y-13475-00	.GASKET .JOINT	1	1	1	1	
3	62Y-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1	1	1	
4	90430-14M09	.GASKET .JOINT	1	1	1	1	
5	93104-16M01	.OIL SEAL .JOINT SPY	1	1	1	1	
6	62Y-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	
7	65W-45128-00	.SEAL 2 .JOINT 2	1	1	1	1	
8	93210-26130	.O-RING .JOINT TORIQUE	2	2	2	2	UR L
9	93210-26130	.O-RING .JOINT TORIQUE	1	1	1	1	UR S
10	93210-22164	.O-RING .JOINT TORIQUE	1	1	1	1	UR S
11	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	1	1	1	
12	93210-45161	.O-RING .JOINT TORIQUE	1	1	1	1	
13	93210-06ME6	.O-RING .JOINT TORIQUE	1	1	1	1	
14	61N-45315-00	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1	1	1	
15	93101-22067	.OIL SEAL .JOINT SPY	2	2	2	2	
16	90430-08020	.GASKET .JOINT	1	1	1	1	
17	90430-08020	.GASKET .JOINT	1	1	1	1	
18	93210-64ME7	.O-RING .JOINT TORIQUE	1	1	1	1	
19	93101-20M07	.OIL SEAL .JOINT SPY	2	2	2	2	
20	93210-65M50	.O-RING .JOINT TORIQUE	2	2	2	2	
21	90430-12072	.GASKET .JOINT	1	1	1	1	
22	61N-W0078-11	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	
23	61N-44311-01	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	1	1	1	
24	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	1	1	1	
25	61N-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	
26	6H4-44352-02	.IMPELLER .TURBINE	1	1	1	1	
27	93210-45161	.O-RING .JOINT TORIQUE	1	1	1	1	



**FIG. 37 REPAIR KIT 3**

[illegible]

NUMERICAL INDEX  
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
65W-W0001-00	35 - 1	62Y-11656-20	3 - 7	65W-14262-00	5 - 7	65W-15316-00	8 - 11	6YL-24306-50	11 - 8	65W-42527-00	19 - 2		
65W-W0001-20	37 - 1	65W-11665-00	3 - 12	65W-14271-00	5 - 5	65W-15362-01	8 - 1	6YL-24329-00	11 - 7	648-42528-00	16 - 1		
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