

YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHÉES**

F9.9A'95 (6G8)

YAMAHA
GENUINE
Parts & Accessories

T6G8-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F9.9A'95 (6G8)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made	"H/T" Hydro Tilt model
(Parts need to be ordered locally)	"M/T" Manual Tilt model
"O/S" Over Size	"T.H/D" Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

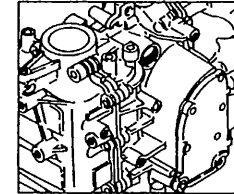
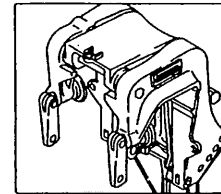
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	F9.9AM	L : 303720 ~
		UL : 702943 ~
	F9.9AE	S : 100839 ~
		L : 409897 ~
		UL : 761822 ~
	F9.9AEM	L : 470253 ~
		UL : 786920 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F9.9A'95 (6G8)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

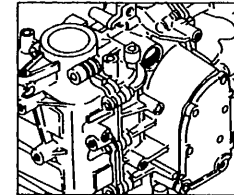
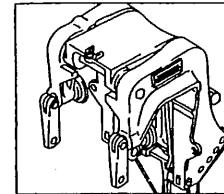
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	F9.9AM	L : 303720	~
		UL : 702943	~
	F9.9AE	S : 100839	~
		L : 409897	~
		UL : 761822	~
	F9.9AEM	L : 470253	~
		UL : 786920	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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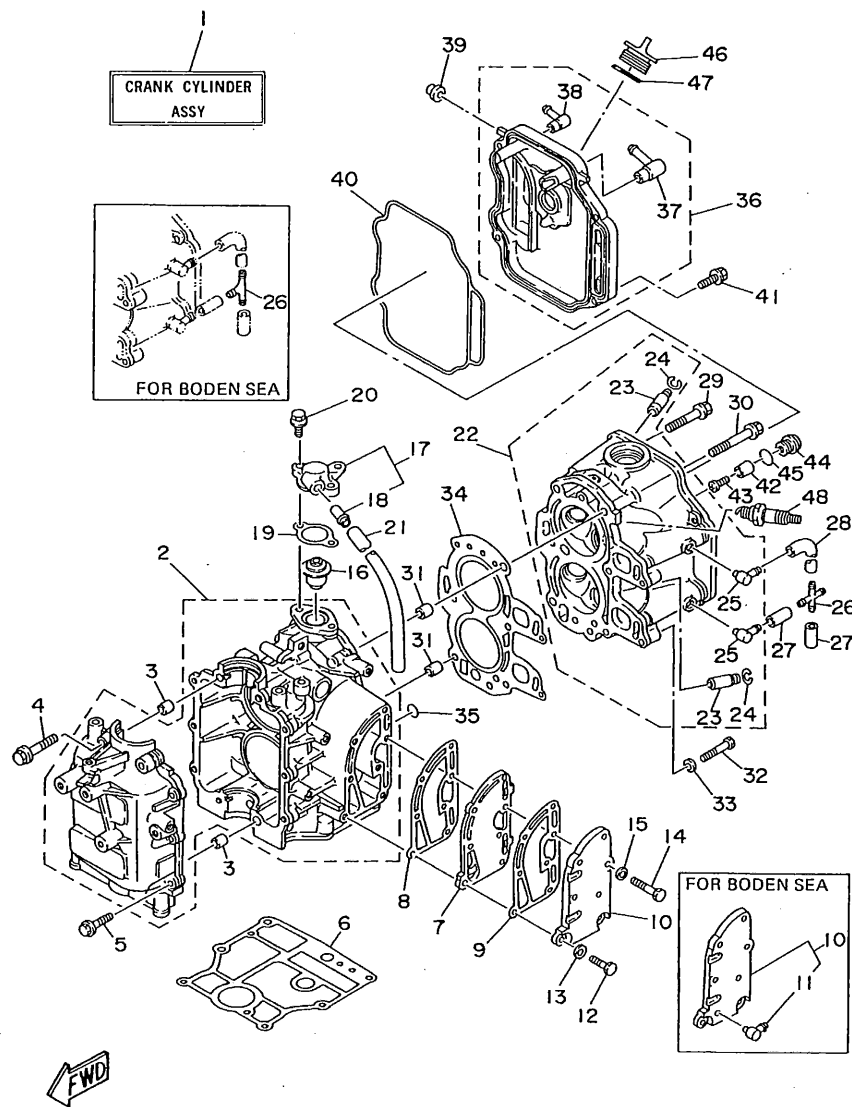


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0090-33-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 5, 7 ~ 47 FIG. 2, REF.NO. 1 ~ 12 FIG. 3, REF.NO. 1 ~ 16)	1	
2	6G8-15100-05-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99510-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
4	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
5	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
6	6G8-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1	
7	6G8-41111-02-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
8	6G8-41112-02	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
9	6G8-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
10	6G8-41113-10-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR STD
	6G8-41113-02-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR FOR BODEN SEA
11	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	FOR BODEN SEA
12	97095-06025	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06030	BOLT BOULON	5	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	
16	6G8-12411-02	THERMOSTAT THERMOSTAT	1	
17	6G8-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
18	6E5-24377-00	.PIPE, JOINT 3 .DURITE, RACCORDEMENT 3	1	
19	6G8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
20	97595-06520	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
21	90445-11M66	HOSE DURITE	1	
22	6G8-11111-03-94	HEAD, CYLINDER 1 CULASSE	1	
23	6G8-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	4	
24	93450-09M01	.CIRCLIP .CIRCLIP	4	
25	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	2	

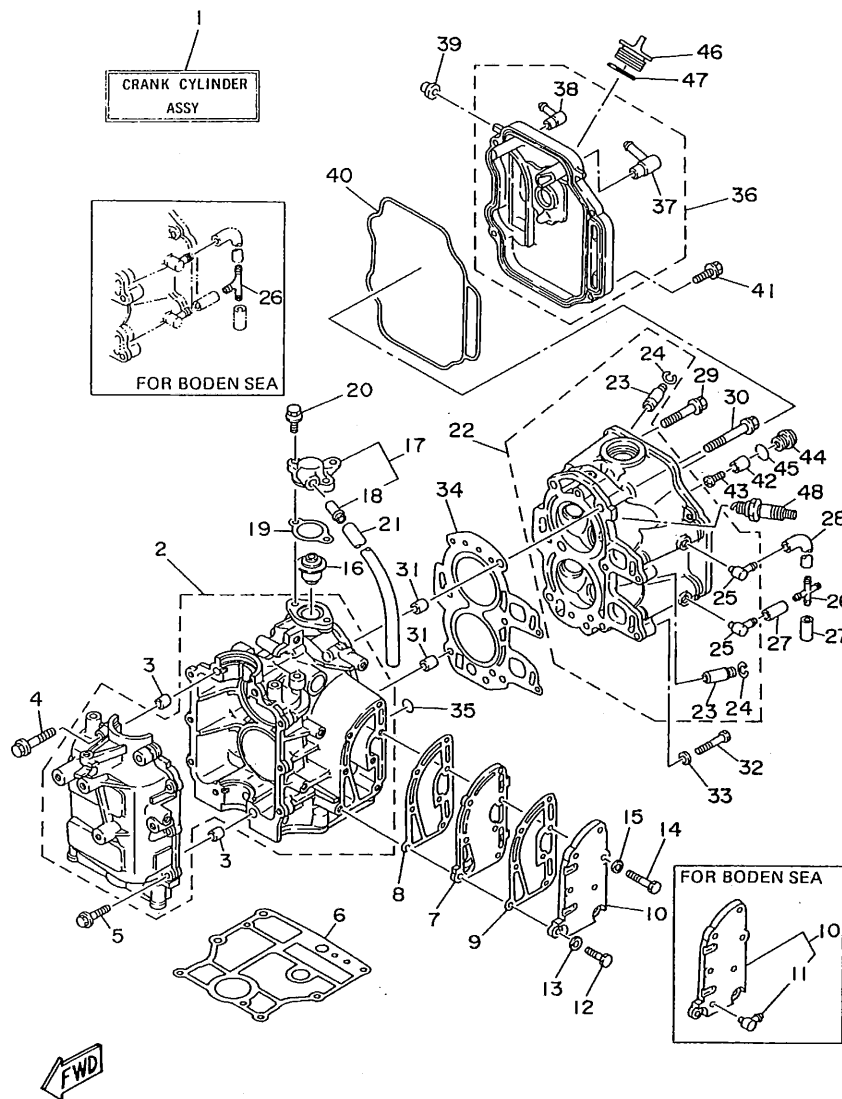


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	669-24379-00	PIPE, JOINT 4	1	UR STD
	688-24378-00	DURITE, RACCORDEMENT 4	1	UR FOR BODEN SEA
27	90445-09220	HOSE	2	
28	668-12481-01	DURITE	1	
29	90105-08M37	PIPE 1	3	
30	90105-08M36	DURITE 1	3	
31	99510-10114	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
32	97013-06035	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
33	92990-06600	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
34	668-11181-A0	BOLT	2	
35	93210-11M59	BOULON	2	
36	668-11191-01-94	WASHER, PLATE RONDELLE, PLATE	1	
37	668-15373-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
38	676-11372-00	O-RING	1	
39	668-81336-00	JOINT TORIQUE	1	
40	668-11356-00	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
41	97595-06520	PIPE, BREATHER .DURITE DE RENIFLARD	4	
42	668-11325-00	NIPPLE, HOSE .RACCORD, TUYAU	1	
43	98580-05525	GROMMET	1	
44	668-11197-00	OEILLET CAOUTCHOUC	1	
45	93210-13M63	SEAL, CYLINDER 2	1	
46	668-15363-00	JOINT, SPY CYLINDRE	1	
47	93210-24M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
48	94701-00282	ANODE	2	
		ANODE		
		SCREW, PAN HEAD VIS		
		PLUG, BLIND		
		PLOT, BORGNE		
		O-RING		
		JOINT TORIQUE		
		PLUG, OIL		
		PLOT, HUILE		
		O-RING		
		JOINT TORIQUE		
		PLUG SPARK (NGK CR6HS)		
		BOUGIE (NGK CR6HS)		

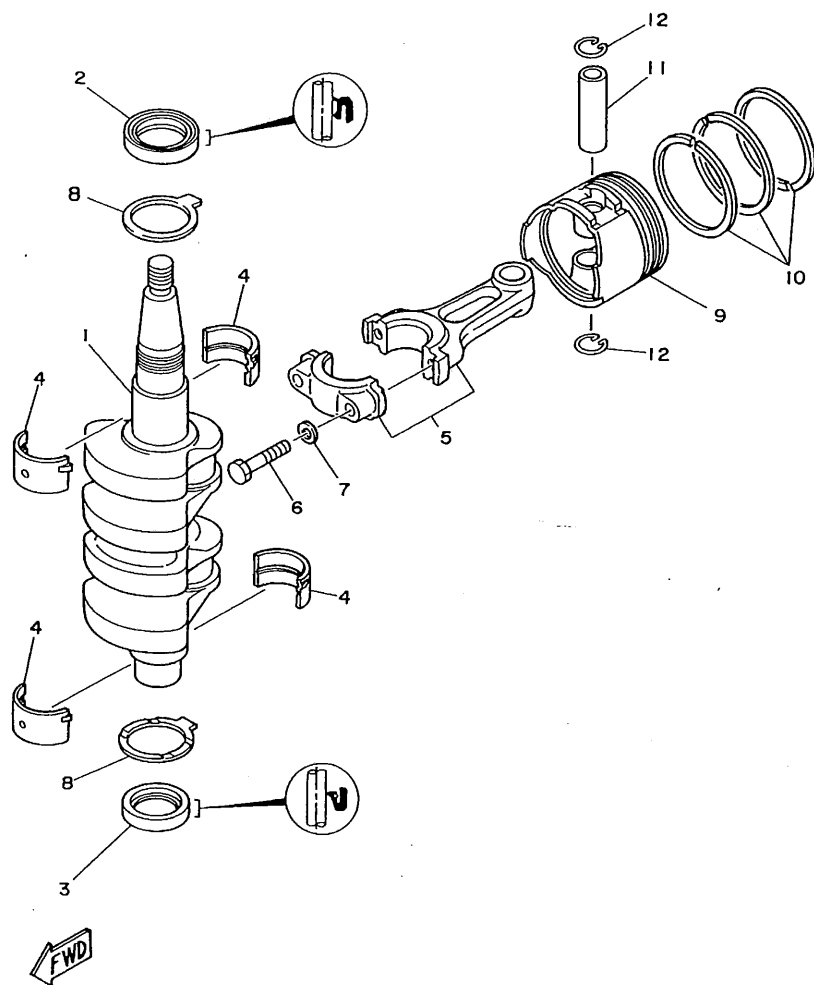


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11411-04	CRANKSHAFT VILEBREQUIN COMPLET	1	
2	93102-30M22	OIL SEAL JOINT SPY	1	
3	93101-25M24	OIL SEAL JOINT SPY	1	
4	6G8-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BROWN
	6G8-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BLACK
	6G8-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BLUE
5	6G8-11650-03	CONNECTING ROD ASSY BIELLE COMPLETE	2	
6	6G8-11654-00	BOLT, CONNECTING ROD BOULON, BIELLE	4	
7	90201-06M00	WASHER, PLATE RONDELLE, PLATE	4	
8	6G8-11426-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET, VILEBREQUIN 1	2	
9	6G8-11631-03-96	PISTON (STD)	2	
	6G8-11635-03	PISTON (0.25MM O/S)	2	AP
	6G8-11636-03	PISTON (0.50MM O/S)	2	AP
10	6G8-11610-02	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2	
	6G8-11610-12	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2	AP
	6G8-11610-22	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2	AP
11	634-11633-00	PIN, PISTON AXE, PISTON	2	
12	93450-15023	CIRCLIP CIRCLIP	4	

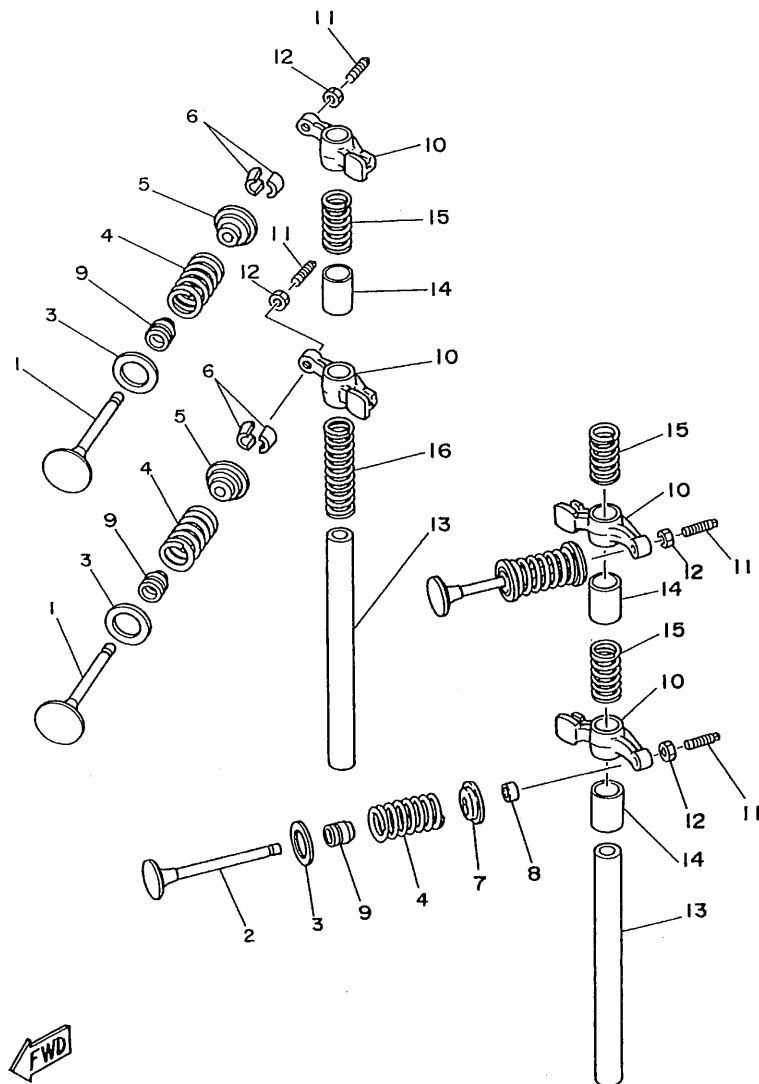


FIG. 3 VALVE

SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	2	
2	6G8-12121-01	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	2	
3	6G8-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	4	
4	6G8-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	4	
5	6G8-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	4	
7	6G8-12117-10	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
8	6G8-12153-00	LIFTER, VALVE LEVE-SOUPAPE	2	
9	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	4	
10	6G8-12151-00	ARM, VALVE ROCKER CULBUTEUR	4	
11	6G8-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	4	
12	6G8-12158-00	NUT, LOCK CONTRE-ECROU	4	
13	6G8-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	2	
14	90387-13M56	COLLAR COLLERETTE	3	
15	90501-12M40	SPRING, COMPRESSION RESSORT, COMPRESSION	3	
16	90501-12M41	SPRING, COMPRESSION RESSORT, COMPRESSION	1	

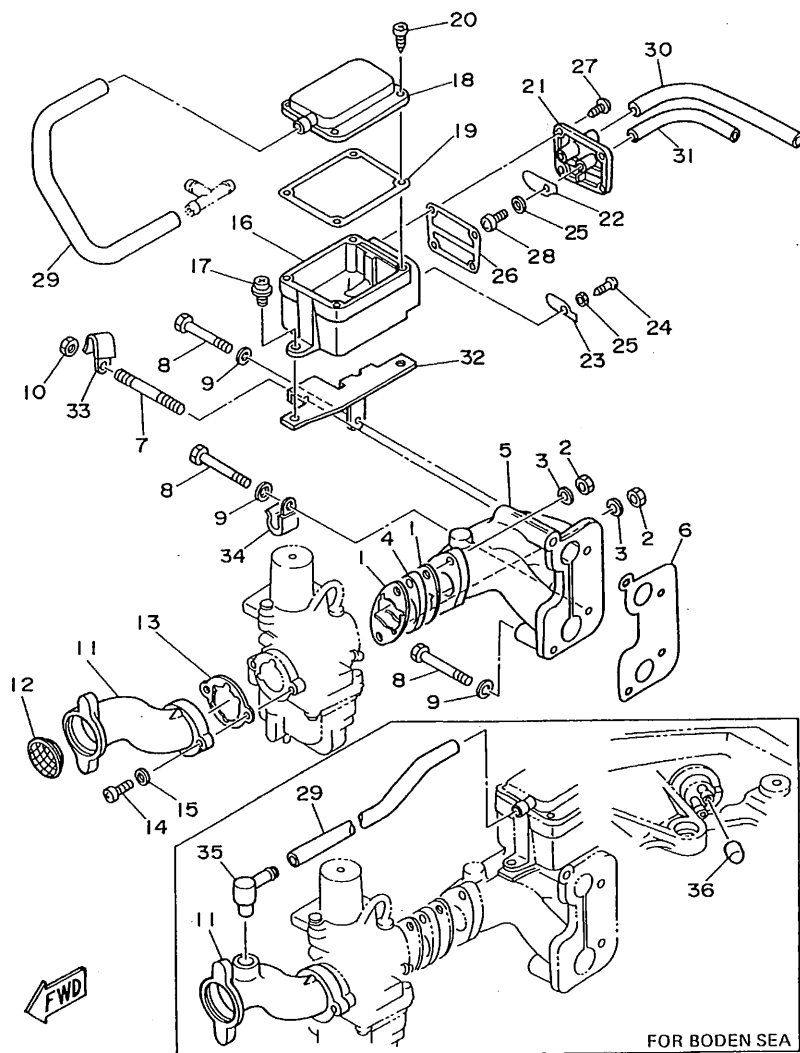


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-13646-A0	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	
2	95380-06700	NUT ECROU	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	6G8-13647-00	GASKET, MANIFOLD 3 JOINT, TUBULURE 3	1	
5	6G8-13641-01-94	MANIFOLD 1 TUBULURE 1	1	
6	6G8-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
7	90116-06M15	BOLT, STUD GOUJON	1	
8	97095-06045	BOLT BOULON	3	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
10	95380-06700	NUT ECROU	1	
11	6G8-14479-02-94	FUNNEL AILLE	1	UR STD
	6G8-14479-10-94	FUNNEL AILLE	1	UR FOR BODEN SEA
12	6G8-14478-00	LOUVER VOLET	1	
13	6G8-14198-A0	GASKET JOINT	1	
14	98580-05016	SCREW, PAN HEAD VIS	2	
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
16	6G8-15358-00	SEPARATOR, OIL SEPARATEUR, HUILE	1	
17	90159-06M05	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
18	6G8-15368-00-94	SEPERATOR, OIL SEPARATEUR, HUILE	1	
19	6G8-15369-00	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
20	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	4	
21	6G8-15371-00-94	BREATHER RENIFLARD	1	
22	6G8-15346-00	BREATHER 1 RENIFLARD 1	1	
23	6G8-15347-00	BREATHER 2 RENIFLARD 2	1	
24	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	1	
25	92990-04200	WASHER, PLAIN RONDELLE, PLATE	2	
26	6G8-15374-00	GASKET, BREATHER JOINT, RENIFLARD	1	
27	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	4	

B3

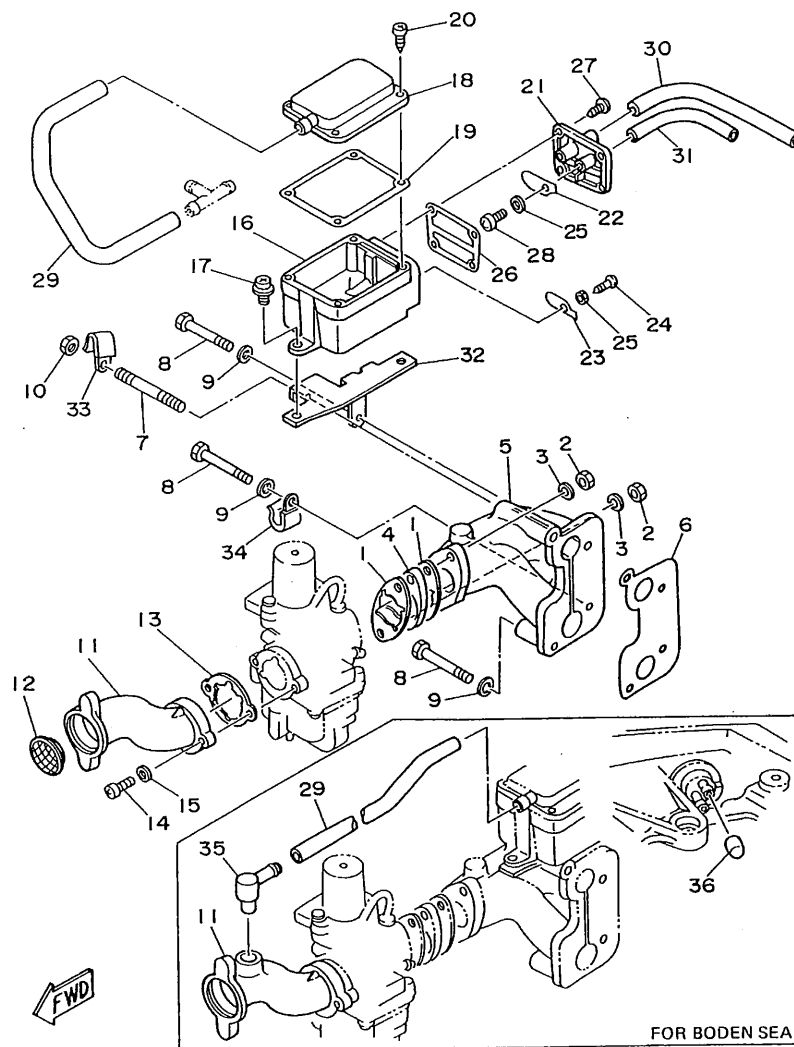


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	98507-04010	SCREW, PAN HEAD	1	
29	6G8-15393-00	VIS, TETE TRONCONIQUE	1	UR STD
	6G8-15393-10	PIPE, BREATHER 2	1	UR FOR BODEN SEA
30	90445-11M52	DURITE, RENIFLARD 2	1	
31	90445-09065	HOSE	1	
32	6G8-15376-00	DURITE	1	
33	90465-08028	HOLDER, GUIDE	1	
34	90465-08028	SUPPORT, GUIDE	1	
35	6G8-15373-00	CLAMP	1	
36	6G8-13448-00	BRIDE	1	
		CLAMP	1	
		BRIDE	1	
		PIPE, BREATHER	1	FOR BODEN SEA
		DURITE DE RENIFLARD	1	
		CAP	1	FOR BODEN SEA
		CAPUCHON	1	

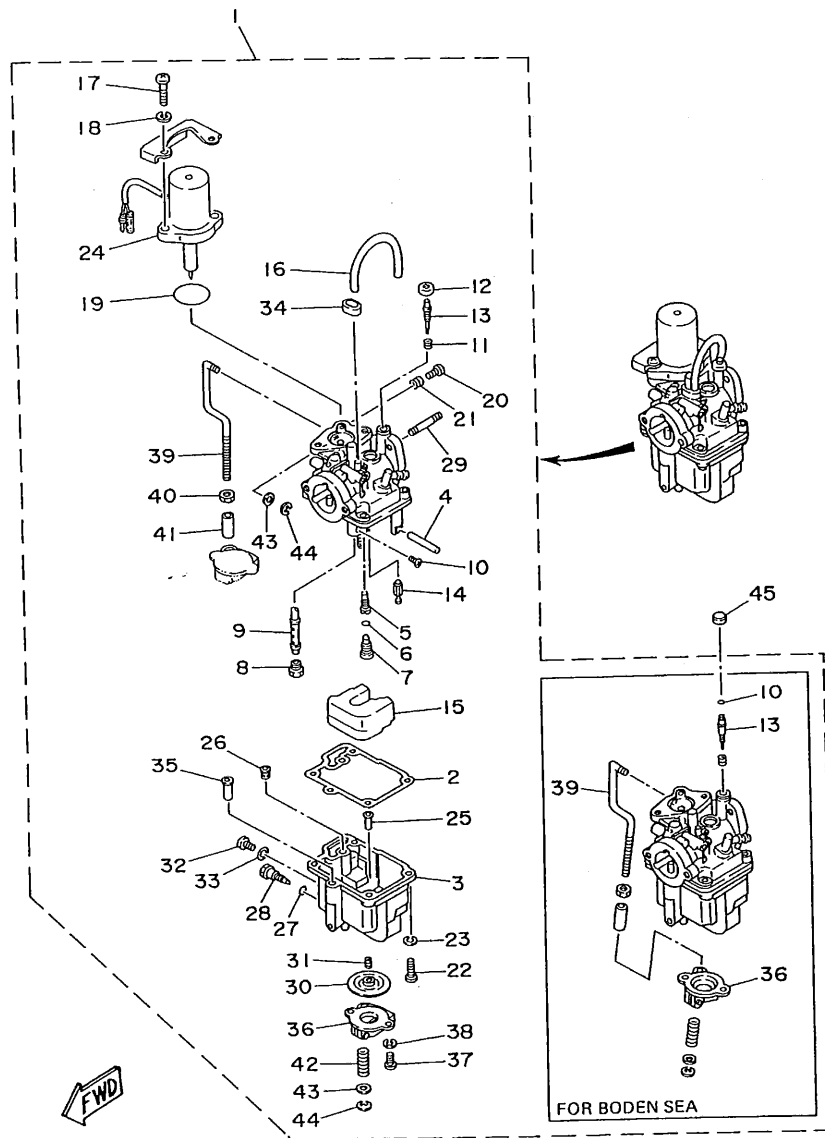


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-14301-05	CARBURETOR ASSY 1	1	UR STD
	6G8-14301-10	CARBURETOR ASSY 1	1	UR FOR BODEN SEA
2	6G8-14384-01	GASKET, FLOAT CHAMBER	1	
3	6G8-14381-02	JOINT, CUVE DE FLOTTEUR	1	
4	647-14386-10	BODY, FLOAT CHAMBER	1	
5	647-14386-10	CORPS, CUVE DE FLOTTEUR	1	
6	647-14386-10	PIN, FLOAT	1	
7	647-14386-10	AXE, FLOTTEUR	1	
8	6G8-14342-24	JET, PILOT (# 48)	1	
9	6G8-14342-24	GICLEUR, RALENTI (# 48)	1	
10	654-14198-00	GASKET	1	
11	654-14198-00	JOINT	1	
12	6G8-14345-00	PLUG, MAIN NOZZLE	1	
13	648-14343-43	PLOT, GICLEUR PRINCIPAL	1	UR STD
14	648-14343-41	JET, MAIN (# 86)	1	UR FOR BODEN SEA
15	648-14343-41	GICLEUR, PRINCIPAL (# 86)	1	UR FOR BODEN SEA
16	648-14343-41	JET, MAIN (# 82)	1	UR STD
17	648-14343-41	GICLEUR, PRINCIPAL (# 82)	1	UR STD
18	6G8-14341-20	NOZZLE, MAIN	1	UR FOR BODEN SEA
19	6G8-14341-30	PUITS D'AIGUILLE	1	UR FOR BODEN SEA
20	6G8-14341-30	NOZZLE, MAIN	1	UR STD
21	6G8-14341-30	PUITS D'AIGUILLE	1	UR STD
22	6G8-14216-00	SCREW	1	UR STD
23	5H0-14397-00	VIS	1	UR FOR BODEN SEA
24	647-14334-00	O-RING	1	UR FOR BODEN SEA
25	647-14334-00	JOINT TORIQUE	1	
26	647-14334-00	SPRING	1	
27	647-14334-00	RESSORT	1	
28	6G8-14997-00	SEAL	1	STD
29	6G8-14323-00	DURITE	1	UR STD
30	6G8-14323-00	SCREW, AIR ADJUSTING	1	UR FOR BODEN SEA
31	6G8-14323-10	VIS DE DOSEUR D'AIR	1	UR FOR BODEN SEA
32	6G8-14323-10	SCREW, AIR ADJUSTING	1	UR FOR BODEN SEA
33	6G8-14323-10	VIS DE DOSEUR D'AIR	1	
34	6G8-14392-00	VALVE, NEEDLE	1	
35	6G8-14392-00	POINTEAU	1	
36	6G8-14385-00	FLOAT	1	
37	6G8-14385-00	FLOTTEUR	1	
38	6G8-14197-01	PIPE	1	
39	98580-06018	DURITE	2	
40	98580-06018	SCREW, PAN HEAD	2	
41	92995-06100	VIS	2	
42	92995-06100	WASHER, SPRING	2	
43	1HV-14147-00	RONDELLE, GROWER	1	
44	664-14321-01	O-RING	1	
45	664-14321-01	JOINT TORIQUE	1	
46	646-14212-00	SCREW, THROTTLE	1	
47	646-14212-00	VIS, ACCELERATEUR	1	
48	98580-04016	SPRING, PILOT ADJUSTING	1	
49	98580-04016	RESSORT, VIS DE RALENTI	4	
50	92990-04100	SCREW, PAN HEAD	4	
51	92990-04100	VIS	4	
52	92990-04100	WASHER, SPRING	4	
53	92990-04100	RONDELLE, GROWER	4	

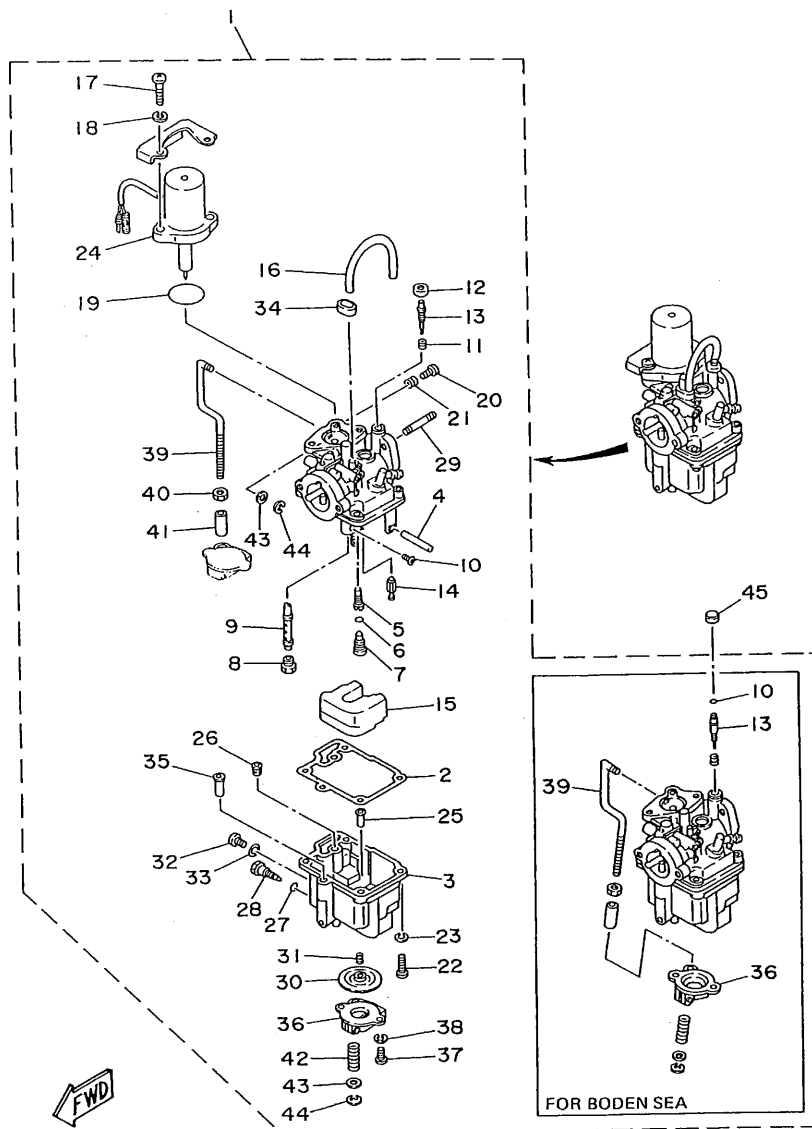


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6G8-1410A-01	.STARTER SET .JEU DE STATERS	1	
25	6G8-14827-00	.FILTER .FILTRE	1	
26	6A4-14344-30	.JET, STARTER (# 60) .GICLEUR, STARTER (# 60)	1	
27	5Y1-14397-00	.O-RING .JOINT TORIQUE	1	
28	6G8-14383-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
29	90116-06M26	.BOLT, STUD .GOUJON	2	
30	6G8-14368-00	.DIAPHRAGM ASSY 1 .DIAPHRAGME 1	1	
31	6G8-14275-01	.SPRING .RESSORT	1	
32	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
33	646-14198-01	.GASKET .JOINT	1	
34	6G8-14349-00	.PIPE .DURITE	1	
35	6G8-14217-00	.VALVE, CHOKE .CLAPET DE STARTER	1	
36	6G8-14293-03	.COVER 1 .COUVERCLE 1	1	UR STD
	6G8-14293-10	.COVER 1 .COUVERCLE 1	1	UR FOR BODEN SEA
37	98580-04010	.SCREW, PAN HEAD .VIS	2	
38	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
39	6G8-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	UR STD
	6G8-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	UR FOR BODEN SEA
40	98813-03100	.NUT .ECROU	1	
41	6G8-14229-00	.SHAFT, CHOKE .AXE, STARTER	1	
42	6G8-14286-01	.SPRING .RESSORT	1	
43	6G8-14357-00	.WASHER, PLAIN .RONDELLE PLATE	2	
44	389-14137-00	.CLIP .JONC	2	
45	6G8-14457-00	SEAL .JOINT	1	FOR BODEN SEA

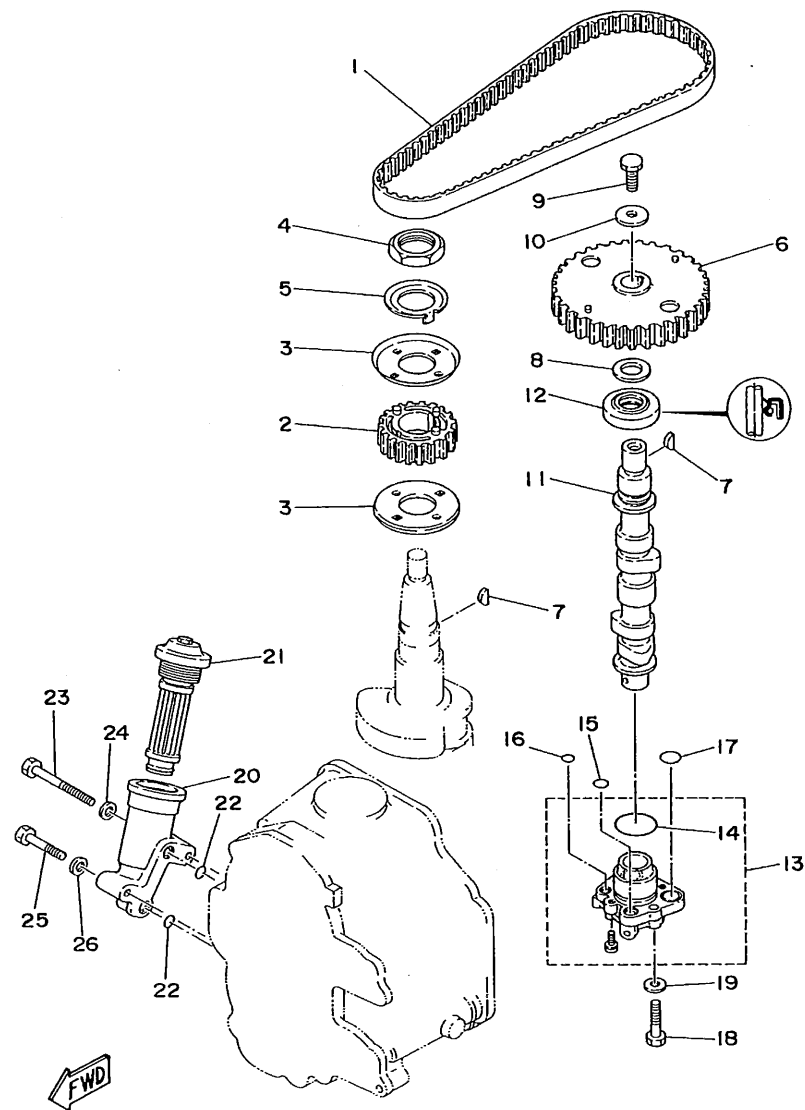
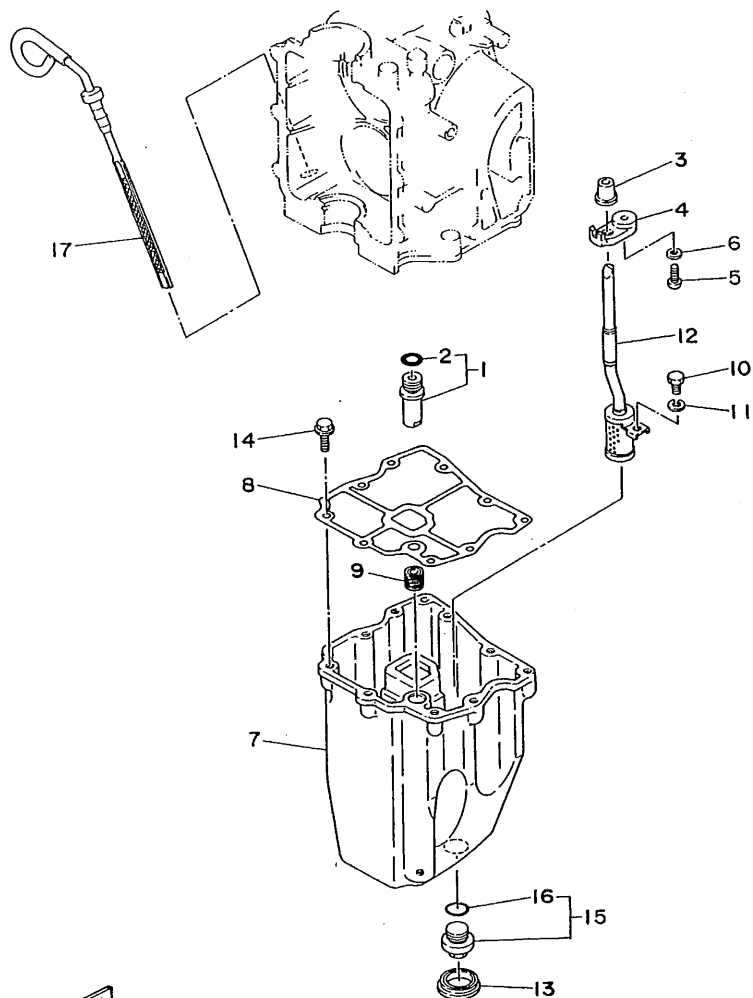


FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	
2	6G8-11536-00-94	GEAR, DRIVE PIGNON SECONDAIRE	1	
3	6G8-11557-00	WASHER 1 RONDELLE 1	2	
4	90170-24M09	NUT ECROU	1	
5	6G8-11587-00	WASHER, LOCK RONDELLE, FREIN	1	
6	6G8-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	
7	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	
8	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	
9	97095-06016	BOLT BOULON	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	6G8-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	
12	93102-18M21	OIL SEAL JOINT SPY	1	
13	6G8-13300-02	OIL PUMP ASSY POMPE A HUILE COMPLET	1	
14	93210-27ME3	O-RING JOINT TORIQUE	1	
15	93210-10M61	O-RING JOINT TORIQUE	1	
16	93210-09M01	O-RING JOINT TORIQUE	1	
17	93210-13M63	O-RING JOINT TORIQUE	2	
18	97095-06025	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	6G8-13442-00-94	HOUSING, OIL FILTER LOGEMENT, FILTRE A HUILE	1	
21	6G8-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	
22	93210-09M01	O-RING JOINT TORIQUE	2	
23	97313-06050	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	97095-06030	BOLT BOULON	1	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	



FWD

FIG. 7 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11575-00	RELIEF VALVE ASS'Y SOUPAPE DE RENTREE D'AIR	1	
2	93210-12M62	.O-RING	1	
3	6G8-15379-00	.JOINT TORIQUE	1	
4	6G8-13487-00	SEAL, CRANKCASE JOINT SPY DE CARTER DE MOTEUR	1	
5	98580-05012	GUIDE, OIL HOSE GUIDE DE DURITE A HUILE	1	
6	92990-05600	SCREW, PAN HEAD VIS	1	
7	6G8-15311-03-00	WASHER, PLATE RONDELLE, PLATE	1	
8	6G8-15312-A1	OIL PAN VENTILATEUR D'HUILE	1	
9	6G8-45127-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	
10	97313-06010	SEAL JOINT	1	
11	92995-06100	BOLT BOULON	1	
12	6G8-13421-00	WASHER, SPRING RONDELLE, GROWER	1	
13	6G8-15316-00	STRAINER 2 FILTRE 2	1	
14	90105-06M33	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	9	
15	6G8-13471-00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
16	93210-16M64	PLUG, DRAIN PLOT, VIDANGE	1	
17	6G8-15362-04	.O-RING .JOINT TORIQUE	1	
		PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	

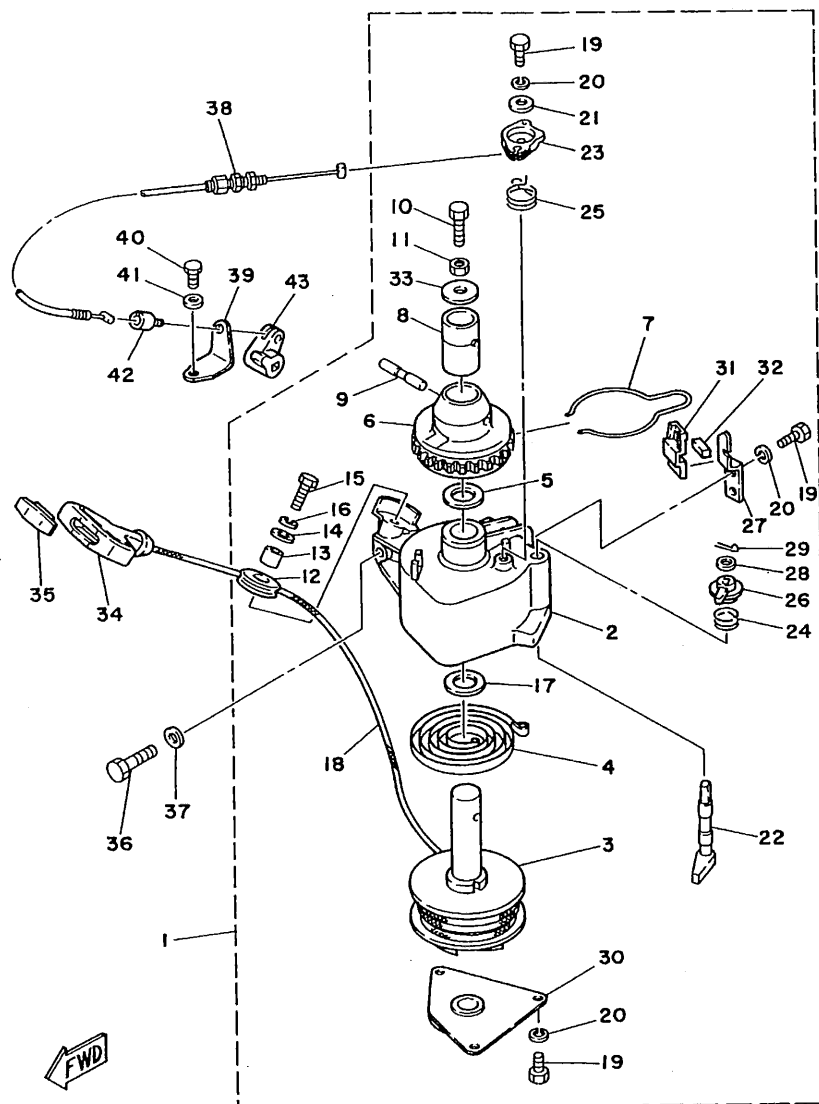


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-15710-10	STARTER ASSY DEMARREUR COMPLET	1	
2	6G8-15711-00	CASE, STARTER CARTER DE DEMARREUR	1	
3	6G8-15714-00	DRUM, SHEAVE TAMBOUR, POULIE	1	
4	6G8-15713-00	SPRING, STARTER RESSORT DE DEMARREUR	1	
5	6G8-15719-00	WASHER, THRUST RONDELLE, DE BUTEE	1	
6	6G8-15723-00	PULLEY, STARTER POULIE DE DEMARREUR	1	
7	6G8-15715-00	SPRING, DRIVE PLATE RESSORT, PLAQUE D'ENTRAINEMENT	1	
8	6G8-15754-00	BUSH 2 BAGUE 2	1	
9	6G8-15727-00	PIN AXE	1	
10	6G8-15768-00	BOLT BOULON	1	
11	95303-08700	NUT ECROU	1	
12	6F5-15752-00	ROLLER, WIRE GALET, CABLE	1	
13	6F5-15753-00	BUSH CHARBON	1	
14	6F5-15791-00	WASHER, LOCK RONDELLE-FREIN	1	
15	97315-06025	BOLT BOULON, HEXAGONAL	1	
16	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
17	6G8-15739-00	WASHER, THRUST RONDELLE, DE BUTEE	1	
18	*	WIRE (L1850) CABLE (L1850)	1	
19	97313-05012	BOLT BOULON	6	
20	92990-05100	WASHER, SPRING RONDELLE, GROWER	6	
21	6G8-15726-00	WASHER, FLAT RONDELLE, PLATE	1	
22	6G8-15794-00	STOPPER BUTEE	1	
23	6G8-15746-00	ARM BRAS	1	
24	6G8-15767-00	SPRING RESSORT	1	
25	6G8-15734-00	SPRING, RETURN RESSORT, RAPPEL	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.85M.

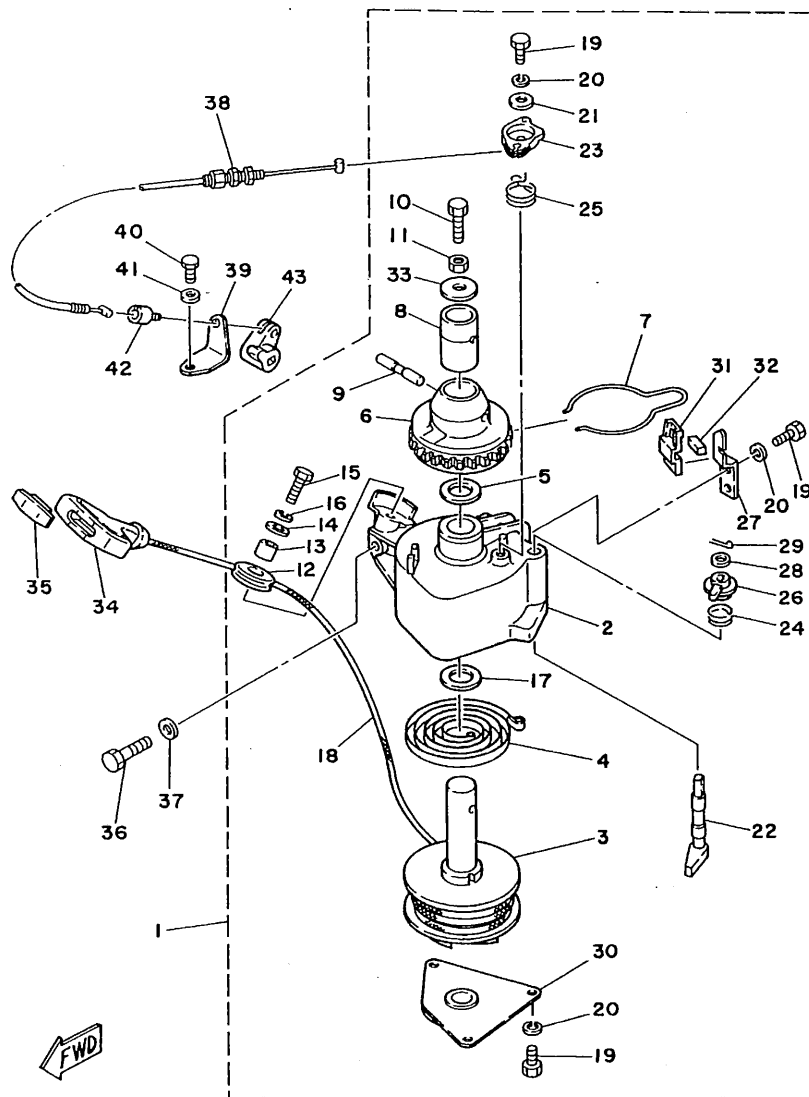


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6G8-15747-00	.LINK .BIELLETTTE	1	
27	6G8-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
28	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	1	
29	91490-16015	.PIN, COTTER .GOUPILLE	1	
30	6G8-15712-00	.COVER, STARTER CASE .COUVERCLE, CARTER DEMARREUR	1	
31	6G8-15779-00	.COVER .COUVERCLE	1	
32	6G8-15789-00	.DAMPER .AMORTISSEUR	1	
33	6G8-15742-00	.WASHER, DRIVE PAWL .RONDELLE, CLIQUET	1	
34	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
35	689-15779-01	COVER COUVERCLE	1	
36	97313-08030	BOLT BOULON	3	
37	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
38	6G8-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
39	6G8-15771-00	STAY 1 SUPPORT 1	1	
40	97095-06012	BOLT BOULON	1	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
42	6G8-15772-00	STAY 2 SUPPORT 2	1	
43	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

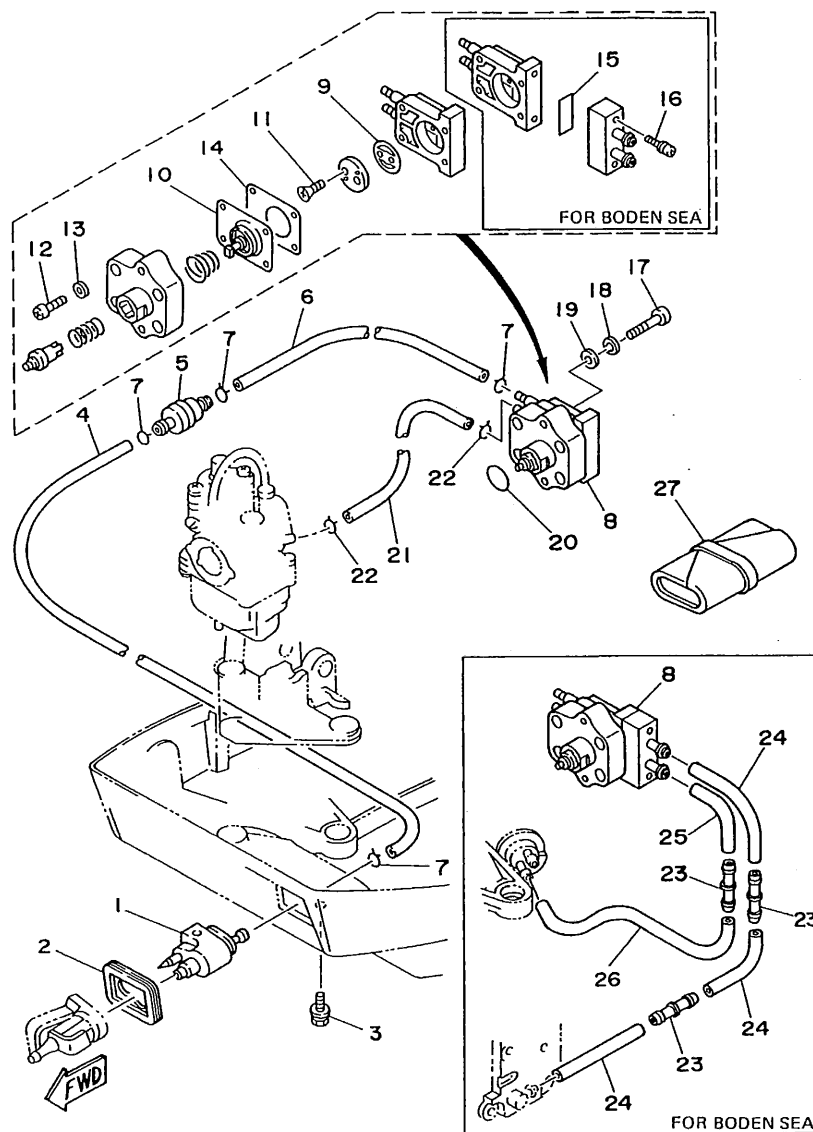


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	6G8-24329-00	DURITE RACCORDMT. A ESSENCE	1	
3	97595-06520	SEAL JOINT	1	
4	6G8-24311-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
5	646-24251-02	PIPE, FUEL 1 DURITE A ESSENCE	1	
6	90445-09065	STRAINER 1 FILTRE 1	1	
7	90467-08004	HOSE DURITE	1	
8	90467-08004	CLIP JONC	4	
9	6G8-24410-03	FUEL PUMP ASSY POMPE A ESSENCE	1	UR STD.
10	6G8-24410-E0	FUEL PUMP ASSY POMPE A ESSENCE	1	UR FOR BODEN SEA
11	6G8-24421-00	VALVE, CHECK .SOUPAPE, RETENUE	1	
12	6G8-24411-02	DIAPHRAGM .DIAPHRAGME	1	
13	98780-03008	DIAPHRAGM .DIAPHRAGME	1	
14	98780-03008	SCREW, FLAT HEAD .VIS A TETE FRAISEE	2	
15	98503-04014	SCREW, PAN HEAD .VIS	4	
16	92990-04200	WASHER, PLAIN .RONDELLE, PLATE	4	
17	6G8-24471-00	DIAPHRAGM .DIAPHRAGME	1	
18	6G8-24329-00	SEAL .JOINT	1	FOR BODEN SEA
19	677-24444-01	SCREW .VIS	2	FOR BODEN SEA
20	98580-06025	SCREW, PAN HEAD .VIS	2	
21	92995-06100	WASHER, SPRING .RONDELLE, GROUVER	2	
22	92990-06600	WASHER, PLATE .RONDELLE, PLATE	2	
23	93210-20M65	O-RING	1	
24	90445-09105	JOINT TORIQUE	1	
25	90445-09105	HOSE DURITE	1	
26	90467-08004	CLIP JONC	2	
27	6G8-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	3	FOR BODEN SEA
28	90445-09065	HOSE DURITE	3	FOR BODEN SEA
29	6H4-24312-00	PIPE 2 DURITE 2	1	FOR BODEN SEA
30	90445-09M00	HOSE DURITE	1	FOR BODEN SEA
31	676-W2810-01	TOOL KIT TROUSSE A OUTILS	1	

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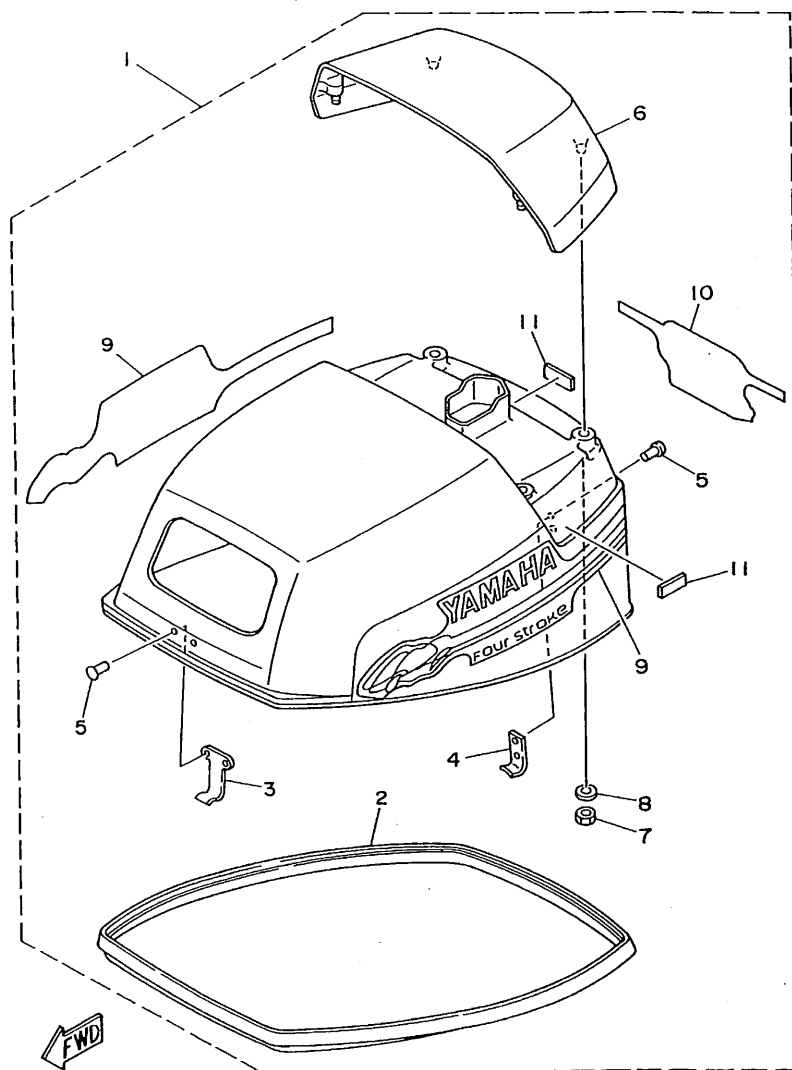


FIG. 10 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42610-51-40	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6G8-42615-01	.SEAL	1	
3	6G8-42651-00	.HOOK	1	
4	6G8-42652-00	.HOOK	1	
5	90266-04M04	.CROCHET .RIVET	4	
6	6G8-42613-01-40	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	95380-06700	.NUT	4	
8	92990-06200	.ECROU .WASHER, PLAIN	4	
9	6G9-W0070-13	.RONDELLE, PLATE .GRAPHIC SET	1	
10	6G8-42678-51	.JEU DIEMBLEMES .GRAPHIC, REAR	1	
11	6G8-42662-00	.ADHESIF, ARRIERE .DAMPER .AMORTISSEUR	3	

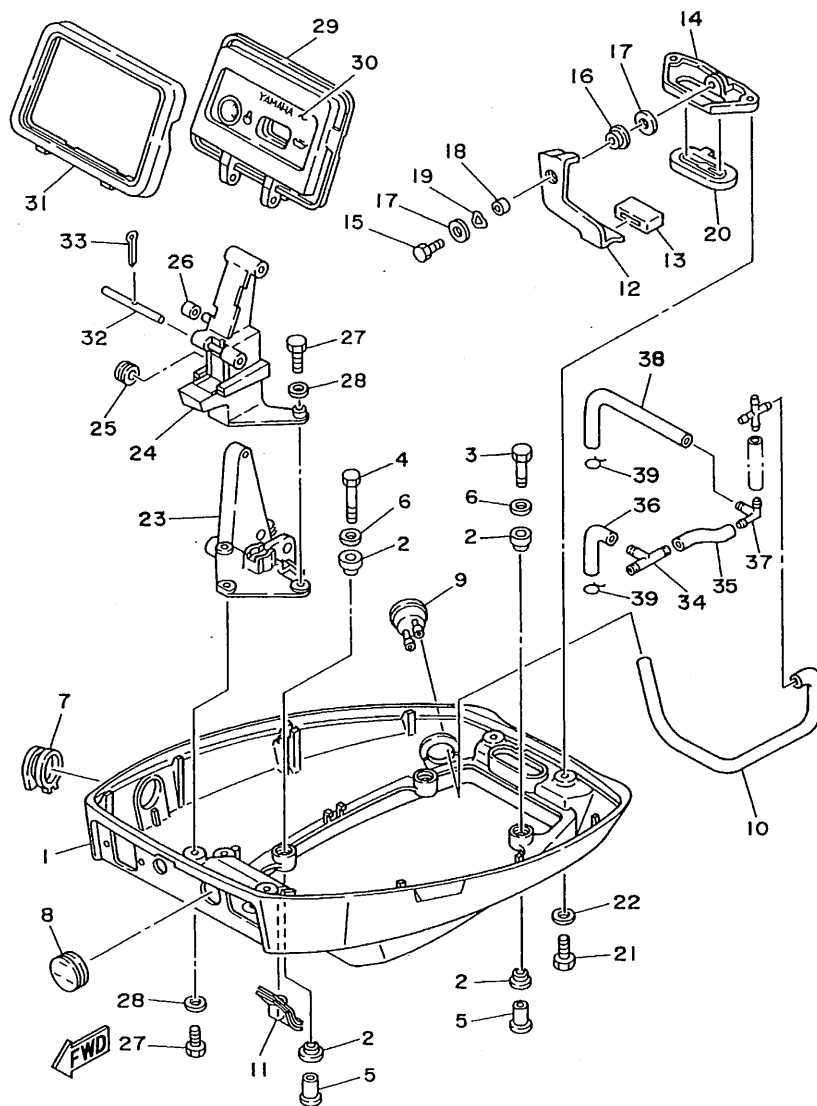


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-09M35	GROMMET RONDELLE CAOUTCHOUC	8	
3	97095-06030	BOLT BOULON	2	
4	97313-06040	BOLT BOULON	2	
5	90387-06M15	COLLAR COLLERETTE	4	
6	90201-06M31	WASHER, PLATE RONDELLE, PLATE	4	
7	6G8-42724-00	GROMMET PASSE-FIL	1	
8	6G8-42725-10	GROMMET PASSE-FIL	1	
9	6G8-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
10	90445-09163	HOSE DURITE	1	EXCEPT FOR BODEN SEA
11	6G8-42727-00	GROMMET PASSE-FIL	1	
12	6G8-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	6G8-42831-00	BUSHING POULIE	1	
14	6G8-42811-00-94	STAY SUPPORT	1	
15	97095-06016	BOLT BOULON	1	
16	90386-08M49	BUSH DOUILLE	1	
17	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
18	90387-06M72	COLLAR COLLERETTE	1	
19	90206-08M13	WASHER, WAVE RONDELLE, ONDULEE	1	
20	6G8-42748-00	GROMMET PASSE-FIL	1	
21	97095-06016	BOLT BOULON	2	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
23	6G8-42738-00-94	PLATE, FITTING ETRIER	1	
24	6G8-42719-00-94	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
25	90480-19031	GROMMET RONDELLE CAOUTCHOUC	1	
26	90445-05ME6	HOSE DURITE	1	
27	97095-06016	BOLT BOULON	4	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

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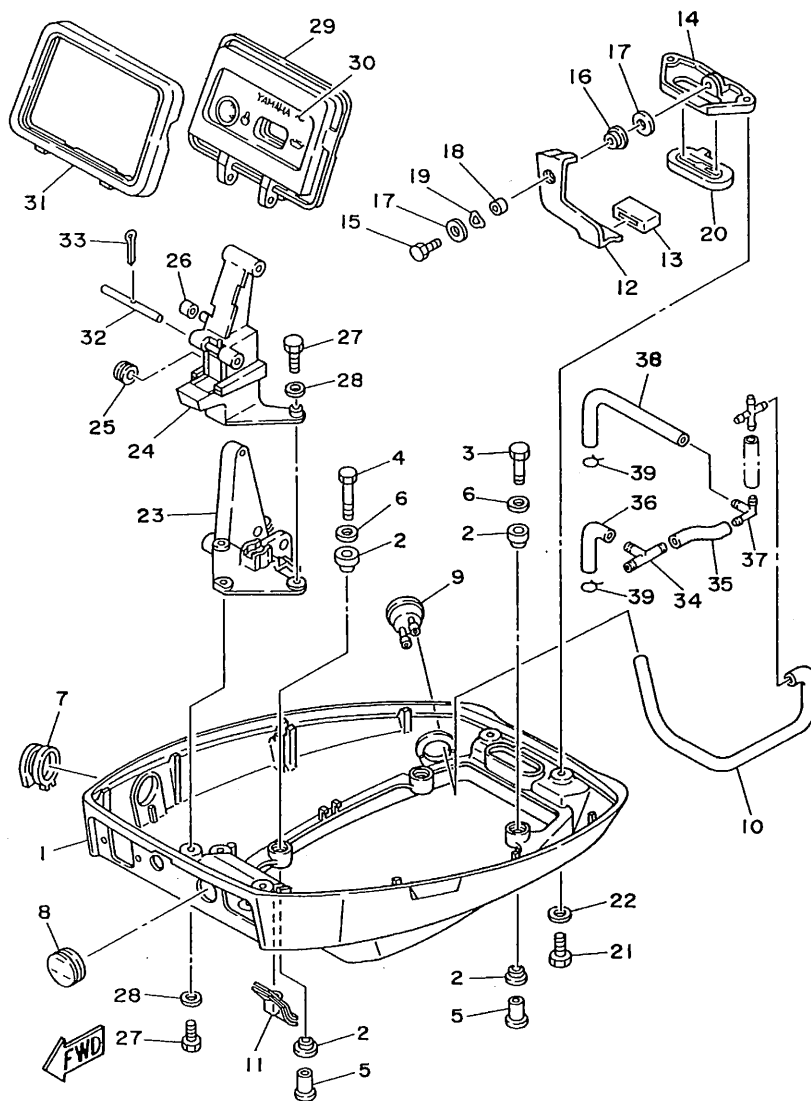


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G8-42614-02	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	F9.9AM
30	6G8-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	F9.9AM
31	6G8-42629-02	SEAL JOINT	1	
32	6G8-42755-00	HINGE, COWLING PENTURE	1	
33	91490-16010	PIN, COTTER GOUPILLE	1	
34	6G8-24379-00	PIPE, JOINT 4 DURITE, RACCORDEMENT 4	1	
35	90445-10M78	HOSE DURITE	1	
36	6G8-12476-00	PIPE 6 DURITE 6	1	
37	6G8-24378-01	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	
38	6G8-12485-00	PIPE 5 DURITE 5	1	
39	90467-10M04	CLIP JONC	2	

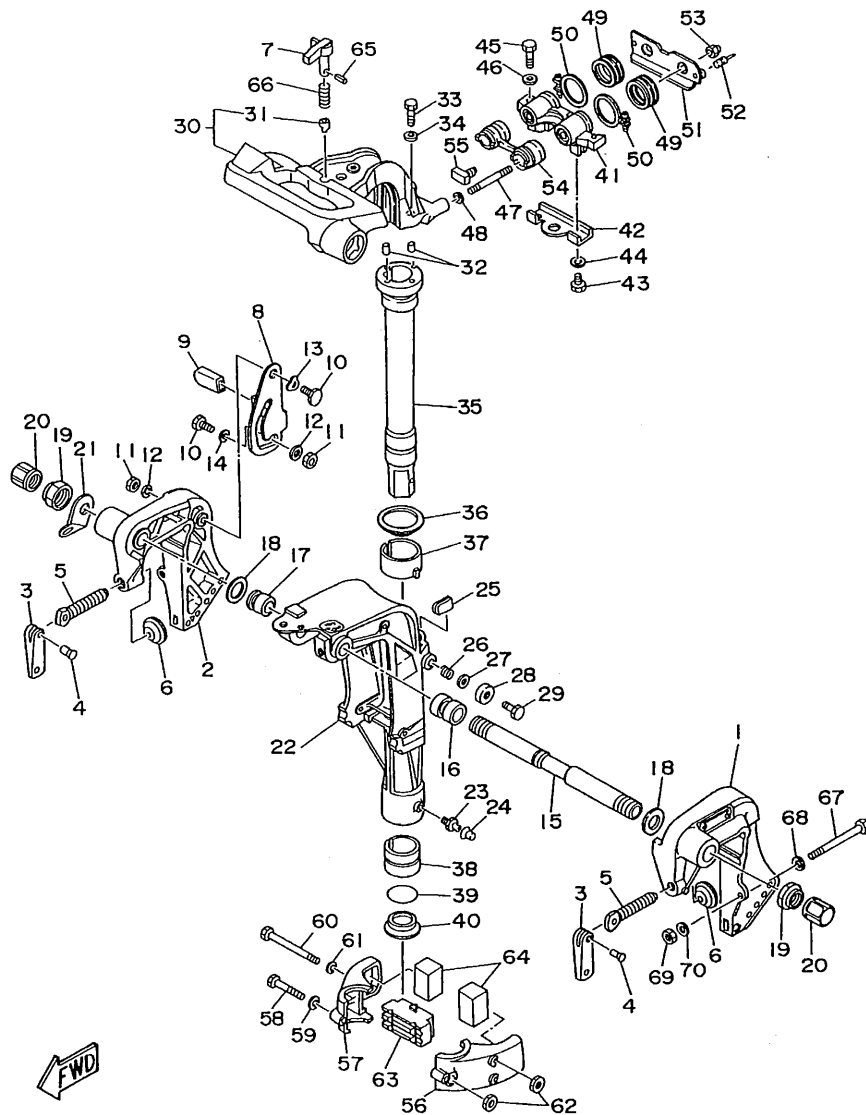


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	668-43111-03-40	BRACKET, CLAMP PRESSE	1	
2	668-43112-04-40	BRACKET, CLAMP PRESSE	1	
3	616-43118-00-40	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M00	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	668-42561-00	KNOB, STEERING LOCK BOUTON	1	
8	668-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
9	682-43318-01	COVER CAPUCHON	1	
10	90109-06M25	BOLT BOULON	2	
11	95680-06100	NUT, U ECROU, U	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	90206-10M15	WASHER, WAVE RONDELLE, ONDULEE	1	
14	682-43339-01	WASHER RONDELLE	1	
15	668-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
16	90386-22M92	BUSH DOUILLE	1	
17	90386-22M93	BUSH DOUILLE	1	
18	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
19	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
20	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
21	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
22	668-43311-14-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG/ULTRA LONG
	669-43311-03-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
23	93700-06M03	NIPPLE, GREASE PION	1	
24	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
25	668-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
26	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
27	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	

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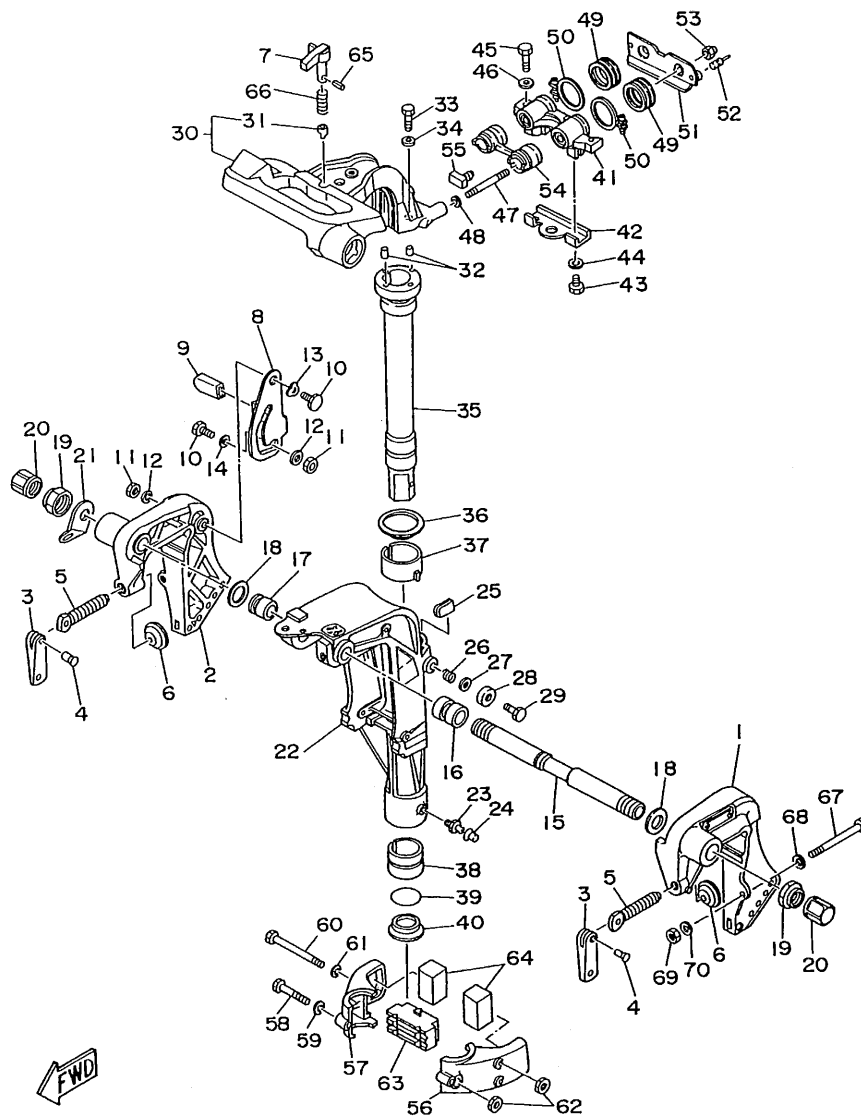


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G8-43373-00	SEAL, DAMPER	1	
29	97095-06025	JOINT BOLT BOULON	1	
30	6G8-42511-02-40	BRACKET, STEERING CADRE, DIRECTION	1	
31	6G8-42534-00	.PIN, DOWEL .GOUPILE	1	
32	93605-15065	PIN, DOWEL	2	
33	97095-06030	AXE BOLT BOULON	2	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	6G8-42521-10-94 6G9-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1 1	UR LONG/ULTRA LONG UR SHORT
36	90209-45M09	WASHER RONDELLE	1	
37	6G8-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
38	90386-37M47	BUSH DOUILLE	1	
39	93210-37M67	O-RING JOINT TORIQUE	1	
40	90386-37M48	BUSH DOUILLE	1	
41	6G8-44517-00-94	MOUNT RUBBER SILENT-BLOC	1	
42	6G8-44526-00	PLATE PLAQUE	1	
43	97095-06012	BOLT BOULON	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	97395-08030	BOLT BOULON	2	
46	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
47	90116-08M28	BOLT, STUD GOUJON	2	
48	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
49	6G8-44522-00	SEAL JOINT	2	
50	90460-38M06	CLAMP, HOSE BRIDE, DE DURITE	2	
51	6G8-44518-00	BRACKET COMP. SUPPORT COMPLET	1	
52	6G8-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEUR	2	
53	95780-08300	NUT, FLANGE ECROU	2	
54	6G8-44521-00	SEAL JOINT	1	

D2

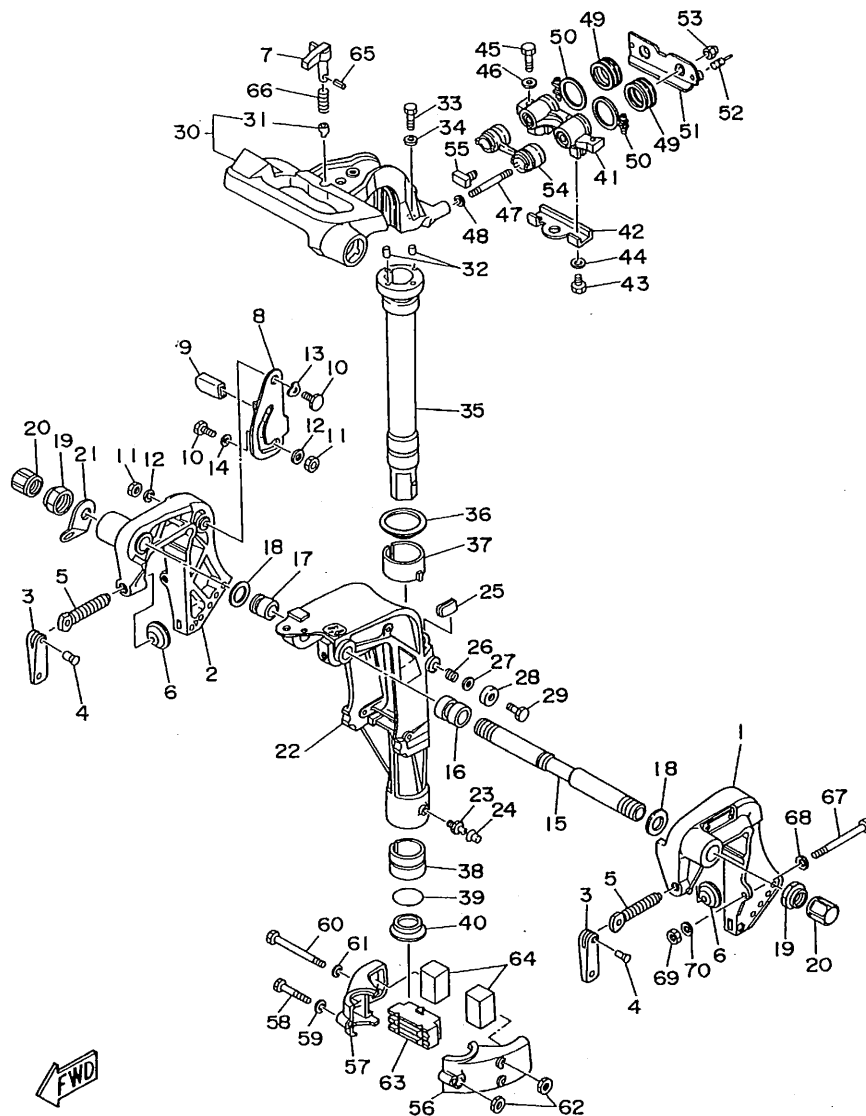


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	668-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
56	668-44551-01-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
57	668-44552-02-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
58	97095-06045	BOLT BOULON	1	
59	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
60	97095-06095	BOLT BOULON	2	
61	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
62	95380-06700	NUT ECROU	3	
63	668-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
64	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	
65	91690-30012	PIN, SPRING AGRAFFE	1	
66	90501-10071	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
67	90101-08M88	BOLT BOULON	2	
68	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
69	95780-08300	NUT, FLANGE ECROU	2	
70	90201-08MA4	WASHER, PLATE RONDELLE, PLATE	2	

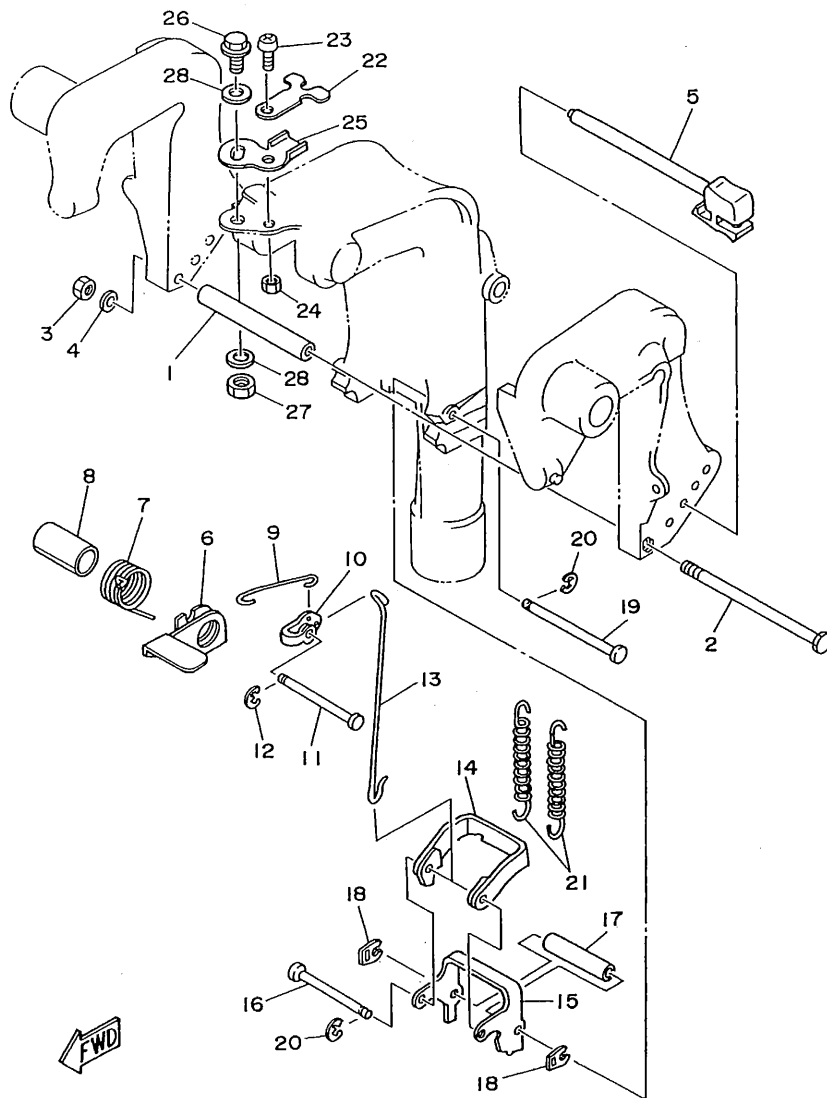


FIG. 13 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90387-06M09	COLLAR	1	
2	97095-06135	COLLERETTE	1	
3	95380-06700	BOLT	1	
4	92990-06600	BOULON	1	
5	668-43160-01	NUT	1	
6	668-43631-02	ECROU	1	
7	90508-18M33	WASHER, PLATE	1	
8	90386-20M94	RONDELLE, PLATE	1	
9	668-43616-00	TILT ROD ASSY	1	
10	682-43641-00	BROCHE D'INCLINAISON (ENS.)	1	
11	90249-06M20	LEVER, TILT	1	
12	99080-05600	LEVIER, INCLINAISON	1	
13	668-43617-00	SPRING, TORSION	1	
14	682-43614-00	RESSORT, TORSION	1	
15	682-43615-01	BUSH	1	
16	682-43611-01	DOUILLE	1	
17	90387-06M20	ROD, TILT LOCK	1	
18	682-43673-00	TIGE	1	
19	682-43659-00	LEVER, TILT	1	
20	99080-05600	LEVIER, INCLINAISON	1	
21	90506-29M16	PIN	1	
22	668-43319-02-94	GOUPILLE	1	
23	98580-06016	CIRCLIP	1	
24	95380-06600	CIRCLIP	1	
25	668-42512-01-94	ROD, TILT LOCK	1	
26	90105-10M30	TIGE	1	
27	95380-10700	PLATE, TILT LOCK	1	
28	90201-10M76	ETRIER, VERROUILLAGE MARCHÉ AR	1	
		PLATE, TILT LOCK	1	
		ETRIER, VERROUILLAGE MARCHÉ AR	1	
		SHAFT, TILT LOCK	1	
		AXE, VERROUILLAGE MARCHÉ AR	1	
		COLLAR	1	
		COLLERETTE	1	
		WASHER 1	2	
		RONDELLE	2	
		SHAFT, REVERSE LOCK	1	
		AXE, VERROUILLAGE MARCHÉ AR	1	
		CIRCLIP	2	
		CIRCLIP	2	
		SPRING, TENSION	2	
		RESSORT, TENSION	2	
		PLATE	1	
		PLAQUE	1	
		SCREW, PAN HEAD	1	
		VIS	1	
		NUT	1	
		ECROU	1	
		PLATE, CONTROL	1	
		PLAQUE	1	
		BOLT, WASHER BASED	1	
		BOULON, AVEC RONDELLE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	

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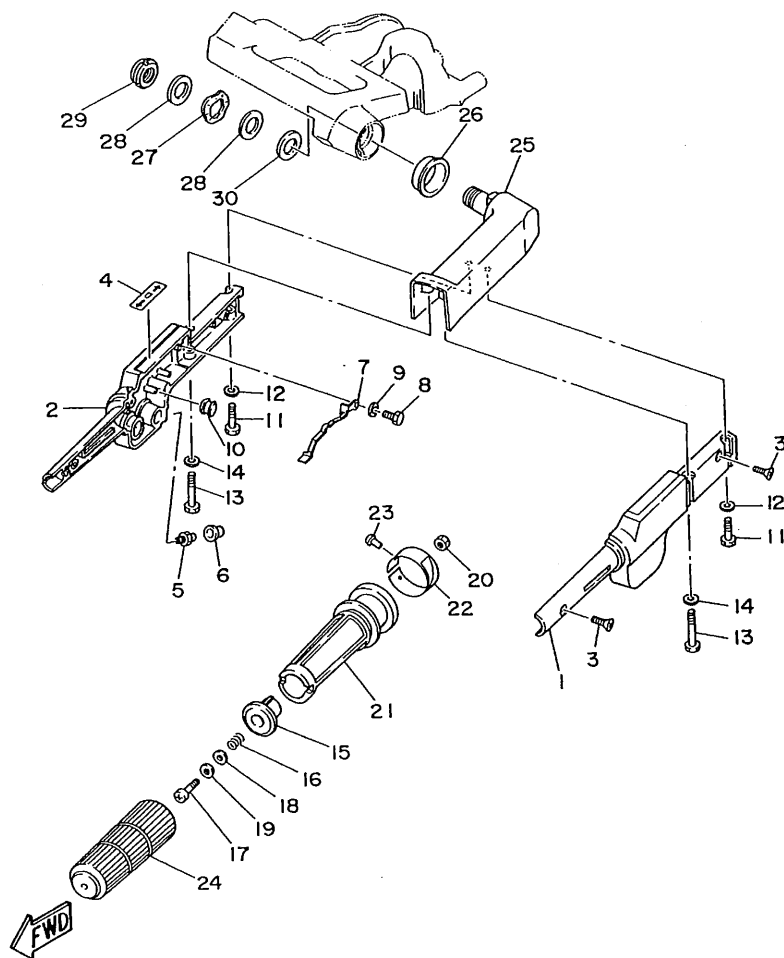


FIG. 14 STEERING (F9.9AM/F9.9AEM)

DIRECTION (F9.9AM/F9.9AEM)

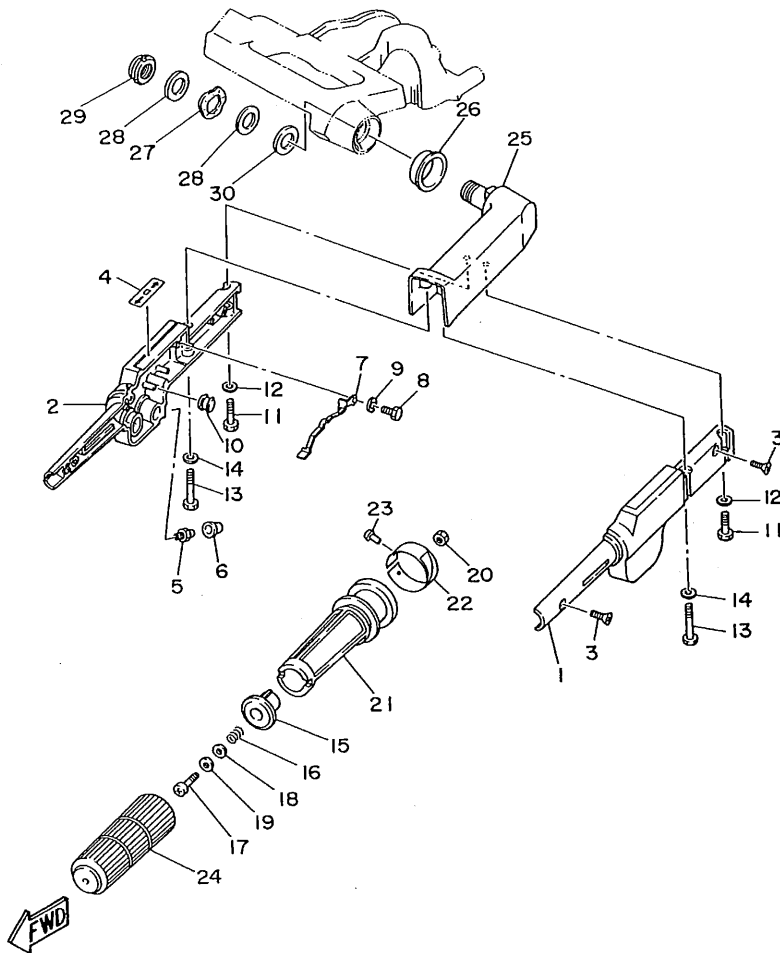
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42111-01-40	HANDLE, STEERING POIGNEE	1	
2	6G8-42112-02-40	HANDLE, STEERING POIGNEE	1	
3	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
4	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP .
7	6G8-42147-01	SPRING RESSORT	1	
8	97395-05016	BOLT BOULON	1	
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
10	6H4-42725-00	GROMMET PASSE-FIL	1	
11	97095-06025	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	97095-06040	BOLT BOULON	2	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
15	6G8-42126-01-94	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
16	90501-23M42	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	97580-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
18	90201-06049	WASHER, PLATE RONDELLE, PLATE	1	
19	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	
20	95380-06700	NUT ECROU	1	
21	6G8-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
22	6G8-42137-01	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
23	90269-02M09	RIVET RIVET	1	
24	6G8-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
25	6G8-42113-01-40	HANDLE, STEERING 3 POIGNEE 3	1	
26	90386-33M56	BUSH DOUILLE	1	
27	90206-20M14	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90201-20M00	WASHER, PLATEE RONDELLE, PLATE	2	

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FIG. 14 STEERING (F9.9AM/F9.9AEM)

DIRECTION (F9.9AM/F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90185-20M03	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	1	
30	90202-20M33	WASHER, PLATE RONDELLE, PLATE	1	



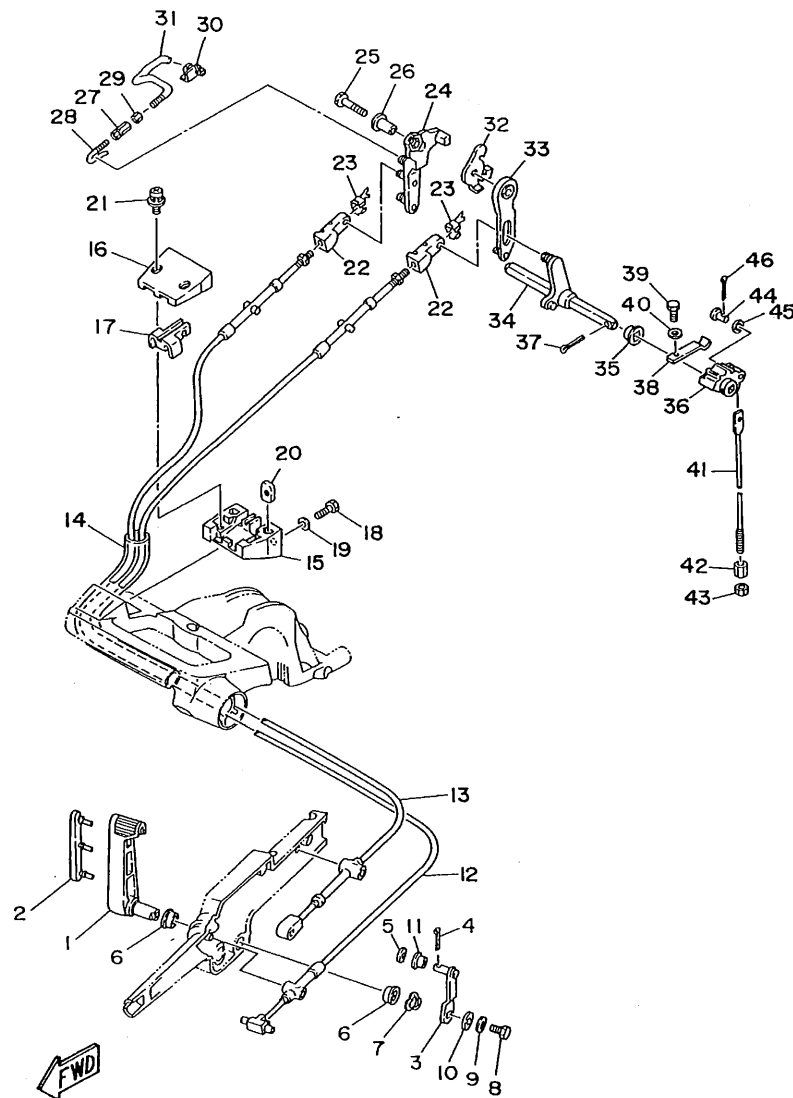


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-44121-00-98	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
2	6G8-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
3	6G8-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
4	91490-16010	PIN, COTTER GOUPILLE	1	
5	92990-05200	WASHER, PLAIN RONDELLE, PLATE	1	
6	90386-12069	BUSH DOUILLE	2	
7	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
8	97095-06016	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	90386-05M54	BUSH DOUILLE	1	
12	6G8-48311-02	CABLE	1	UR
	6G8-48311-11	CABLE	1	UR FOR HANDY REMOTE CONTROL
13	6G8-48321-01	CABLE	1	UR
	6G8-48321-10	CABLE	1	UR FOR HANDY REMOTE CONTROL
14	90445-24M00	HOSE DURITE	1	UR
	90445-20ME5	HOSE DURITE	1	UR FOR HANDY REMOTE CONTROL
15	6G8-41661-00-98	BRACKET SUPPORT	1	
16	6G8-41662-00-98	BRACKET SUPPORT	1	
17	6G8-41663-00	BRACKET 3 SUPPORT 3	1	
18	97095-06016	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6G8-41654-00	NUT ECROU	2	
21	90159-05M06	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
22	6G8-26363-00	END, CABLE EMBOUT DE CABLE	2	
23	6G8-26364-00	END, CABLE 2 EMBOUT, DE CABLE	2	
24	6G8-41212-00	ARM, ACCEL. BRAS	1	
25	97095-06030	BOLT BOULON	1	

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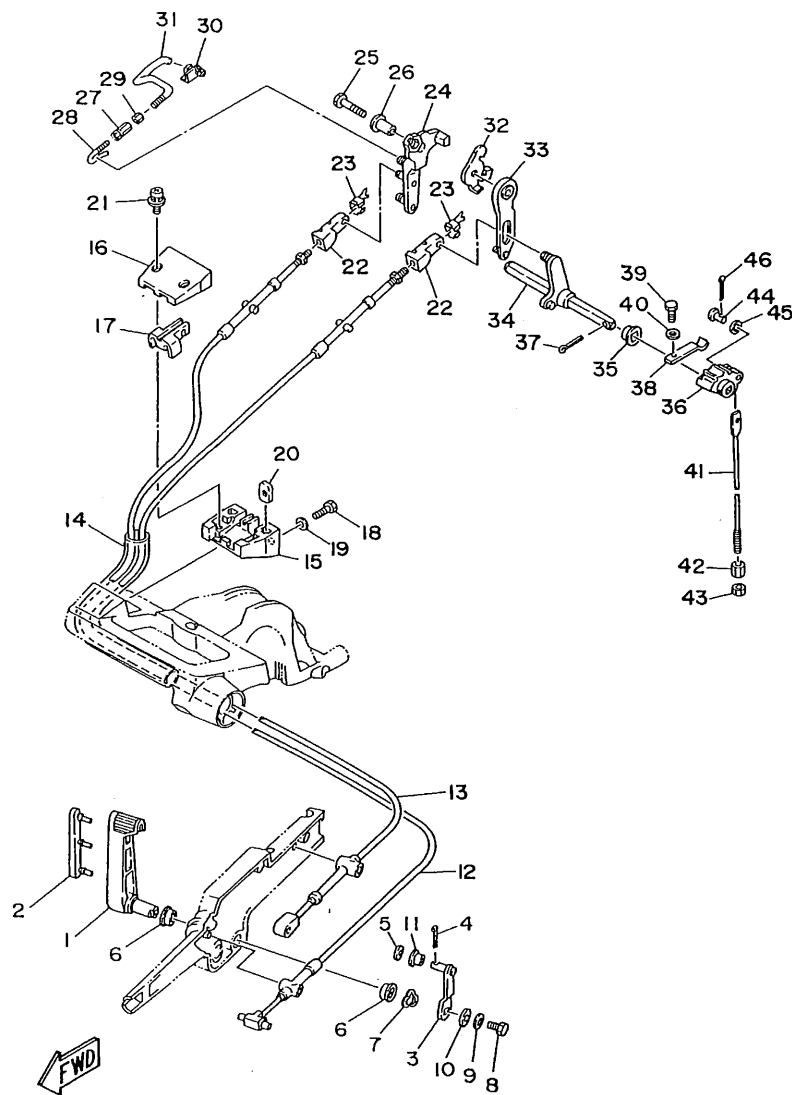


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90387-06M58	COLLAR	1	
27	6G8-41238-01	COLLERETTE	1	
28	6G8-41241-01	JOINT, LINK RACCORD	1	
29	95303-04600	ROD, LINK BIELLETTE	1	
30	6G8-41237-01	NUT ECRou	1	
31	6G8-41242-01	JOINT, LINK RACCORD	1	
32	6G8-14493-00	ROD 2 TIGE 2	1	
33	6G8-44111-00	STAY 1 SUPPORT 1	1	
34	6G8-44159-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
35	682-44132-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
36	682-44121-01	BUSHING COUSSINET	1	
37	91490-25020	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
38	682-44116-01	PIN, COTTER GOUPILE	1	
39	97395-06014	SPRING RESSORT	1	
40	92990-06600	BOLT BOULON	1	
41	6G8-44143-10	WASHER, PLATE RONDELLE, PLATE	1	UR LONG/ULTRA LONG
	6G9-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
42	90170-06015	ROD, SHIFT TIGE D'EMBRAYAGE	1	
43	95380-06700	NUT ECRou	1	
44	91790-05020	NUT ECRou	1	
45	92990-05600	PIN, CLEVIS AXE D'ARTICULATION	1	
46	91490-16010	WASHER, PLATE RONDELLE, PLATE	1	
		PIN, COTTER GOUPILE	1	

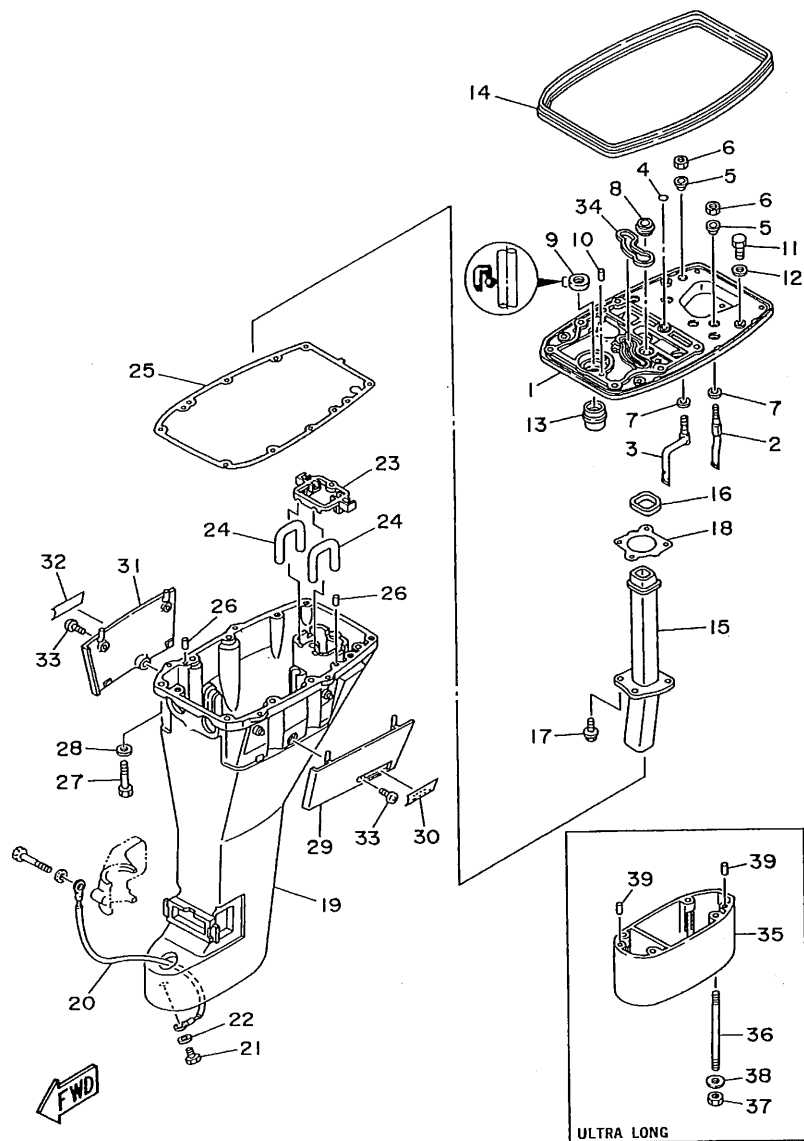


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-41137-04-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	
2	6G8-12483-00	PIPE 3 DURITE 3	1	
3	6G8-12484-00	PIPE 4 DURITE 4	1	
4	93210-08M60	O-RING JOINT TORIQUE	1	
5	90386-10M70	BUSH DOUILLE	2	
6	95380-10700	NUT ECROU	2	
7	90202-10M03	WASHER, PLATE RONDELLE, PLATE	2	
8	6G8-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
9	93101-13M27	OIL SEAL JOINT SPY	1	
10	93606-12019	PIN, DOWEL GOUILLE	2	
11	97095-06020	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	6G8-45135-00	PIPE TUYAU	1	
14	6G8-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
15	6G8-41131-01	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	
16	6G8-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	
17	90105-06M33	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
18	6G8-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	
19	6G8-45111-13-40	CASING, UPPER FOURREAU	1	UR LONG/ULTRA LONG
	6G9-45111-03-40	CASING, UPPER FOURREAU	1	UR SHORT
20	6G8-82149-00	WIRE, LEAD 3 FIL 3	1	
21	97095-06012	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	6G8-45151-10	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
24	6G8-45136-00	PIPE DURITE	2	
25	6G8-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
26	93606-12019	PIN, DOWEL GOUILLE	2	
27	97395-08040	BOLT BOULON	6	

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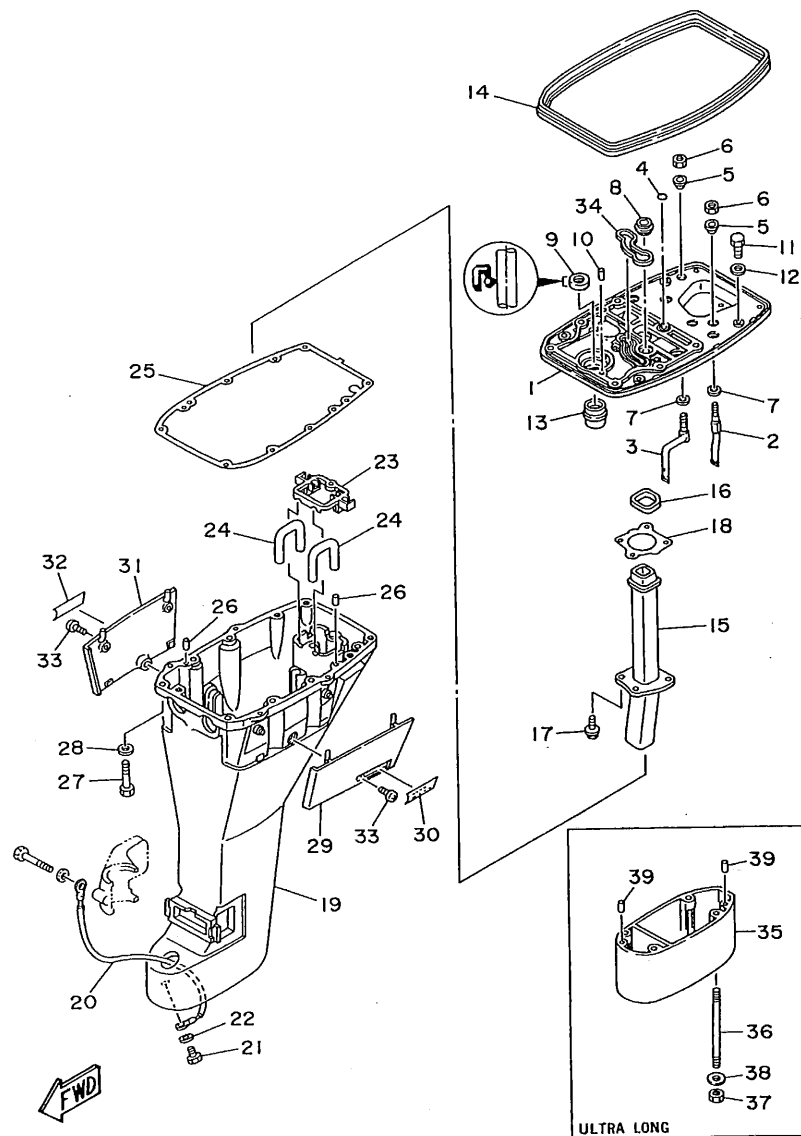


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
29	6G8-42741-00-4D	APRON CAPOT LATERAL	1	
30	6G8-42791-00	MARK 1 ETIQUETTE 1	1	
31	6G8-42771-00-4D	APRON CAPOT LATERAL	1	
32	6G8-42792-00	MARK ETIQUETTE	1	
33	90157-06M04	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
34	6G8-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	
35	6G8-45211-20-4D	EXTENSION EXTENSION	1	ULTRA LONG
36	90116-08M19	BOLT, STUD GOUJON	4	ULTRA LONG
37	95380-08600	NUT ECROU	4	ULTRA LONG
38	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	ULTRA LONG
39	93606-12019	PIN, DOWEL GOUPILLE	2	ULTRA LONG

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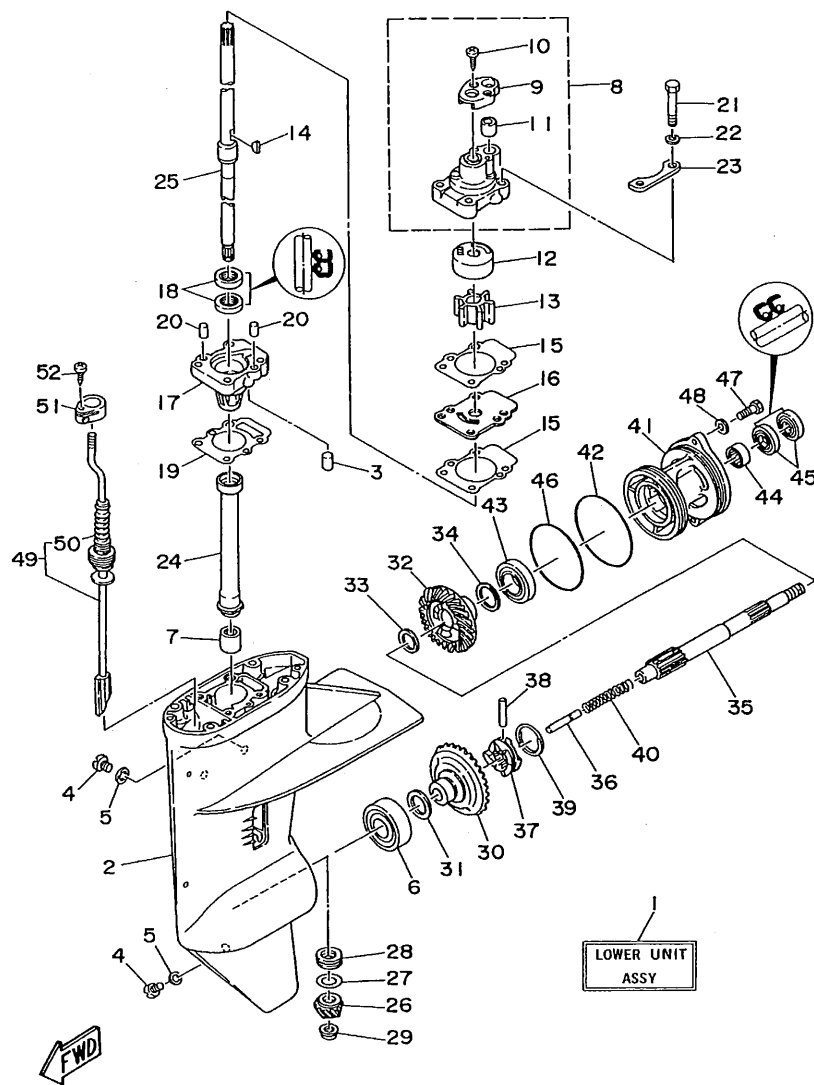


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-45300-16-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR LONG
	6G8-45300-26-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR ULTRA LONG
	6G8-45300-06-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR SHORT
2	6G8-45311-04-40	CASING, LOWER BOITIER D'HELICE	1	
3	93604-08062	PIN, DOWEL CLAVETTE	1	
4	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
5	90430-08020	GASKET JOINT	3	
6	93332-00005	BEARING ROULEMENT	1	
7	93315-213V4	BEARING, CYLINDRICAL ROULEMENT	1	
8	682-44300-01	HOUSING WATER PUMP ASSY CORPS POMPE A EAU (ENS.)	1	
9	682-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
10	97780-40112	.SCREW, TAPPING .VIS, TETE BOMBEE	2	
11	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
12	682-44322-00	INSERT, CARTRIDGE CUVETTE	1	
13	682-44352-01	IMPELLER TURBINE	1	
14	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
15	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	
16	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
17	6G8-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
18	93101-20048	OIL SEAL JOINT SPY	2	
19	6G8-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
20	93606-12019	PIN, DOWEL GOUPILLE	2	
21	97095-06045	BOLT BOULON	4	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
23	682-44328-00	PLATE PLAQUETTE	2	
24	6G8-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	

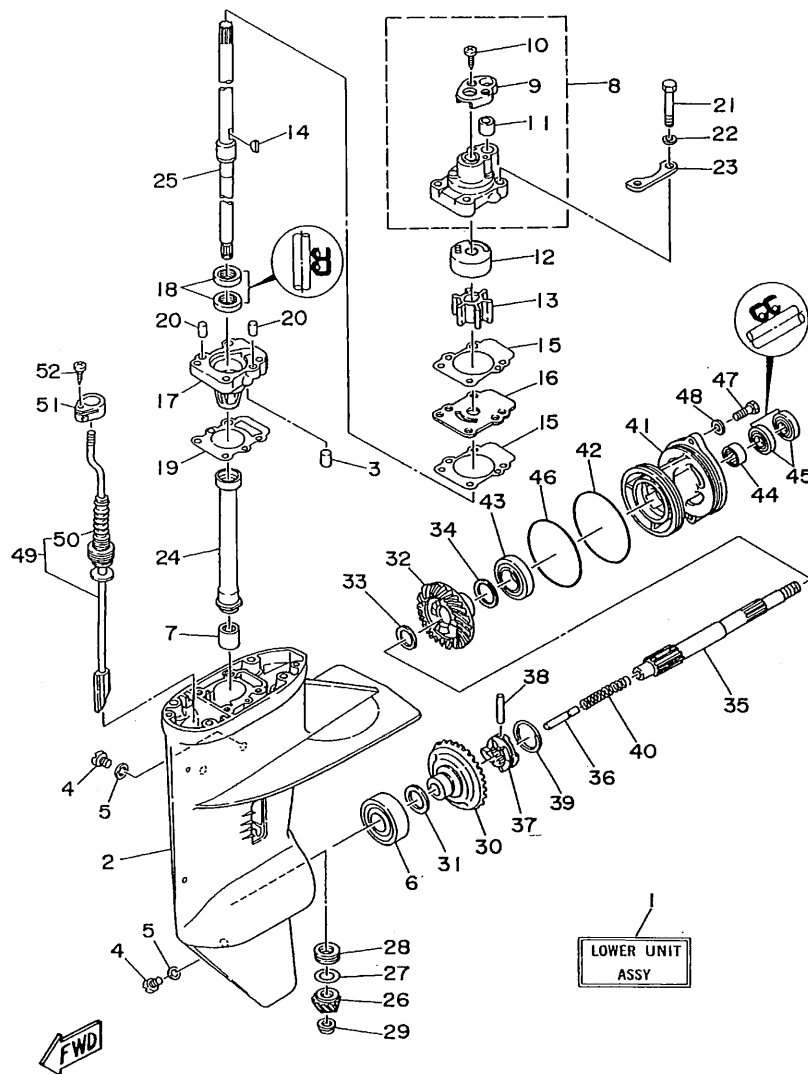


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6G8-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6G8-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR ULTRA LONG
	6G8-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
26	6G8-45551-00	PINION PIGNON D'ATTAQUE	1	
27	6G8-45587-00-10	SHIM (0.10MM) CALE (0.10MM)	1	UR
	6G8-45587-00-14	SHIM (0.14MM) CALE (0.14MM)	1	UR
	6G8-45587-00-18	SHIM (0.18MM) CALE (0.18MM)	1	UR
	6G8-45587-00-35	SHIM (0.35MM) CALE (0.35MM)	1	UR
	6G8-45587-00-50	SHIM (0.50MM) CALE (0.50MM)	1	UR
28	93341-313U3	BEARING, THRUST CERVEAUX DE DIRECTION	1	
29	90179-08M06	NUT ECROU	1	
30	6G8-45560-00	GEAR PIGNON	1	
31	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
32	6G8-45571-00	GEAR PIGNON	1	
33	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
34	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
35	6G8-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
37	682-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
40	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
41	6G8-45361-01-40	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
42	93210-74316	O-RING JOINT TORIQUE	1	

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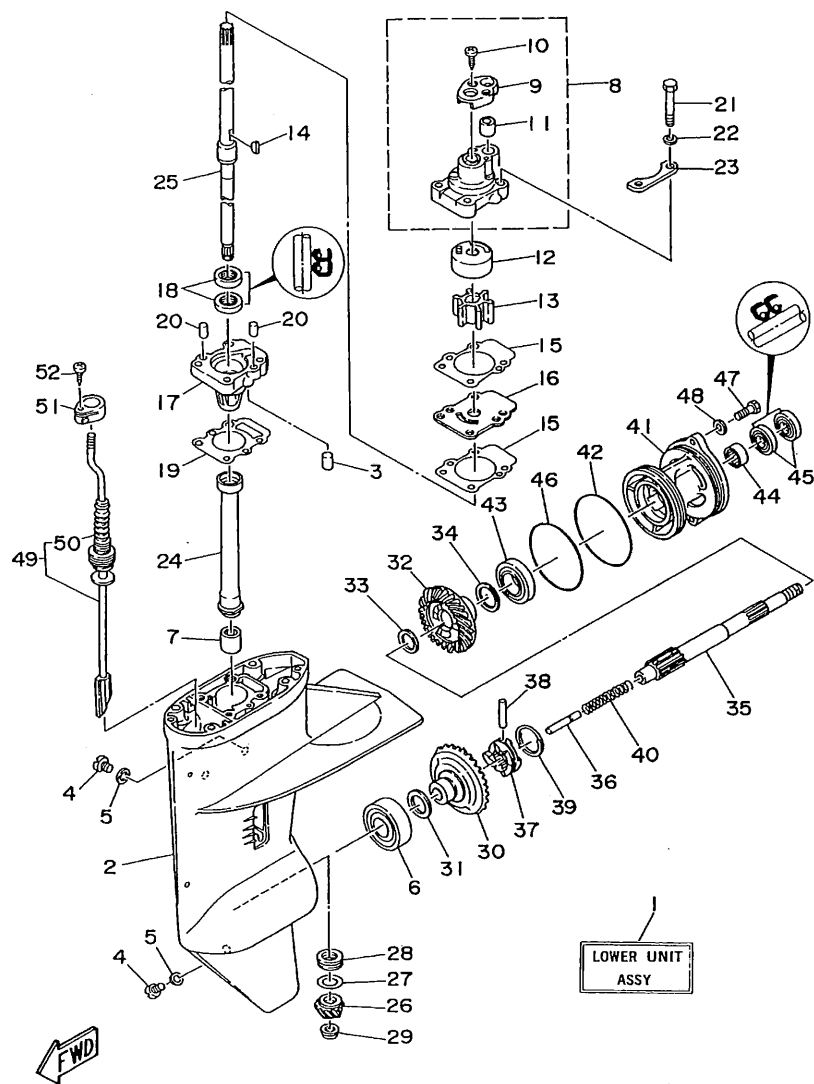


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
43	93306-00518	BEARING ROULEMENT	1	
44	93315-317U2	BEARING, CYLINDRICAL ROULEMENT	1	
45	93101-17054	OIL SEAL JOINT SPY	2	
46	93210-74M68	O-RING JOINT TORIQUE	1	
47	97095-06020	BOLT BOULON	2	
48	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
49	6G8-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
	6G8-44150-20	SHIFT CAM ASSY CAME D'INVERSION	1	UR ULTRA LONG
	6G8-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
50	682-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	
51	682-44176-00	BRACKET SUPPORT	1	
52	97780-50110	SCREW, TAPPING VIS, TÊTE BOMBÉE	1	

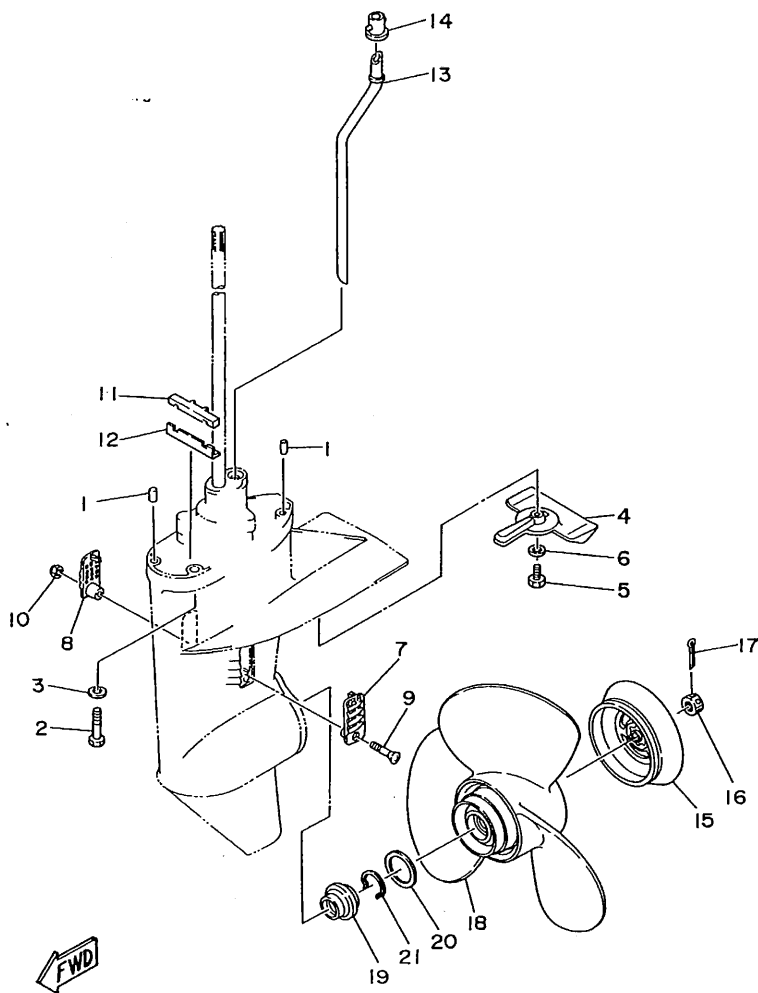


FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93606-12019	PIN, DOWEL	2	
2	97090-08035	GOUPILLE	4	
3	92990-08600	BOLT	4	
4	6G8-45251-00	BOULON	4	
5	95895-06020	WASHER, PLATE	1	
6	92990-06300	RONDELLE, PLATE	1	
7	6G8-45214-00	ANODE	1	
8	6G8-45215-00	ANODE	1	
9	98680-05525	BOLT, FLANGE	1	
10	90185-05002	BOULON	1	
11	682-45375-01	WASHER, INTERNAL TOOTH	1	
12	682-45376-01	RONDELLE, DENTURE INTERNE	1	
13	6G8-44361-10	COVER, WATER INLET	1	UR LONG
14	626-44365-01	GRILLE, ENTREE D'EAU	1	
15	6G8-45986-00	COVER, WATER INLET	1	UR ULTRA LONG
16	90171-10M07	GRILLE, ENTREE D'EAU	1	
17	91490-30030	SCREW, OVAL HEAD	1	
18	6G8-45941-00	VIS, TETE FRAISEE BOMBEE	1	
19	6G8-45943-00	NUT, SELF-LOCKING	1	
20	90201-31MA3	ECROU, AUTO-BLOCANT	1	
21	93450-10M04	DAMPER, SEAL	1	
		BOURRELET, CAOUTCHOUC		
		GUIDE, SEAL DAMPER		
		BUTEE, JOINT CAOUTCHOUC		
		TUBE, WATER		
		TUBE D'EAU		
		TUBE, WATER		
		TUBE D'EAU		
		TUBE, WATER		
		TUBE D'EAU		
		DAMPER, WATER SEAL		
		JOINT, TUBE D'EAU		
		RING, DEFLECTOR		
		DEFLECTEUR DE CERCLE		
		NUT, CASTLE		
		ECROU, CRENELE		
		PIN, COTTER		
		GOUPILLE		
		PROPELLER (3X11-3/4"X11"-R)		
		HELICE (3X11-3/4"X11"-R)		
		PROPELLER (3X11-3/4"X9-1/4"-R)		
		HELICE (3X11-3/4"X9-1/4"-R)		
		PROPELLER (3X11-3/4"X12-1/4"-R)		
		HELICE (3X11-3/4"X12-1/4"-R)		
		PROPELLER (3X11-3/4"X9-1/4"-R)		
		HELICE (3X11-3/4"X9-1/4"-R)		
		SPACER		
		ENTRETOISE		
		WASHER, PLATE		
		RONDELLE, PLATE		
		CIRCLIP		
		CIRCLIP		

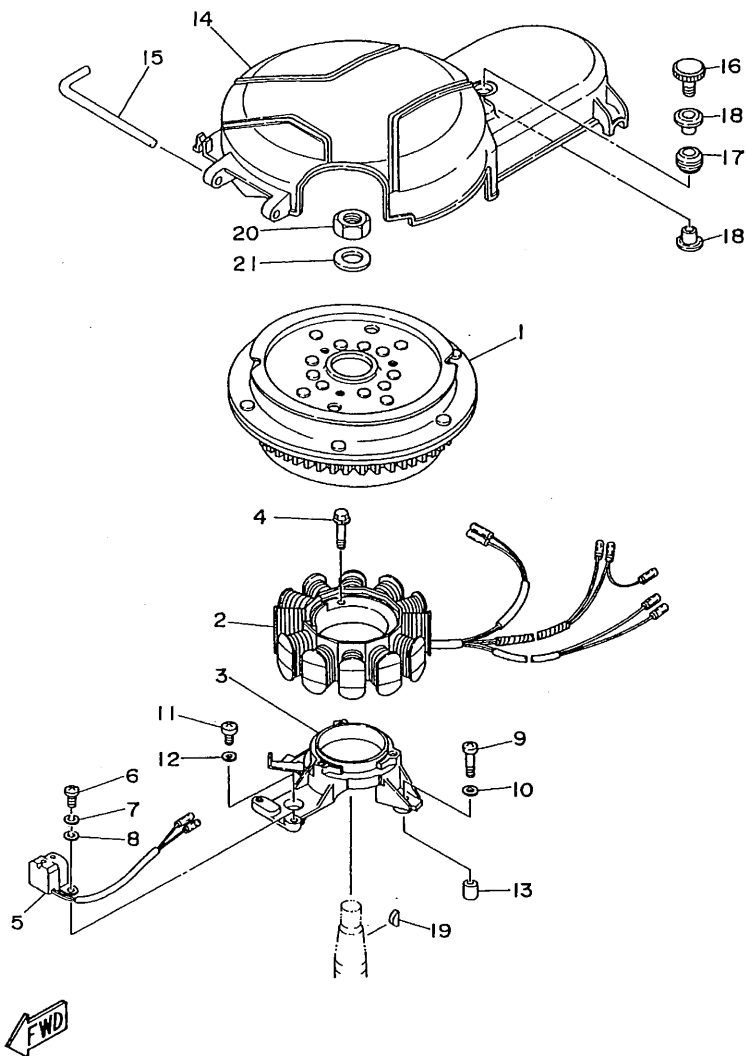


FIG. 19 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85550-11	ROTOR ASSY	1	UR F9.9AM
	6G8-85550-01	ROTOR CPLT	1	UR F9.9AE/F9.9AEM
2	6G8-85510-01	ROTOR ASSY	1	
		ROTOR CPLT		
3	6G8-85561-00-94	STATOR ASSY	1	
		STATOR CPLT		
4	95023-06025	BASE, MAGNETO	1	
		BASE, MAGNETO		
5	95023-06025	BOLT	3	
		BOULON, A COLLERETTE		
6	6G8-85580-02	COIL, PULSER	1	
		BOBINE, PULSEUR		
7	98580-05012	SCREW, PAN HEAD	2	
		VIS		
8	92990-05100	WASHER, SPRING	2	
		RONDELLE, GROWER		
9	92990-05600	WASHER, PLATE	2	
		RONDELLE, PLATE		
10	98580-06025	SCREW, PAN HEAD	2	
		VIS		
11	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE		
12	98580-06020	SCREW, PAN HEAD	1	
		VIS		
13	92990-06600	WASHER, PLATE	1	
		RONDELLE, PLATE		
14	99510-08012	PIN, DOWEL	2	
		GOUJON, D'ASSEMBLAGE		
15	6G8-81337-01	COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT		
16	6G8-42752-00	SHAFT	1	
		AXE		
17	6G8-81323-00	SCREW 1	1	
		VIS 1		
18	90480-15M31	GROMMET	1	
		RONDELLE CAOUTCHOUC		
19	90387-06M71	COLLAR	2	
		COLLERETTE		
20	90280-16053	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
21	90170-12066	NUT	1	
		ECROU		
22	90201-12472	WASHER, PLATE	1	
		RONDELLE, PLATE		

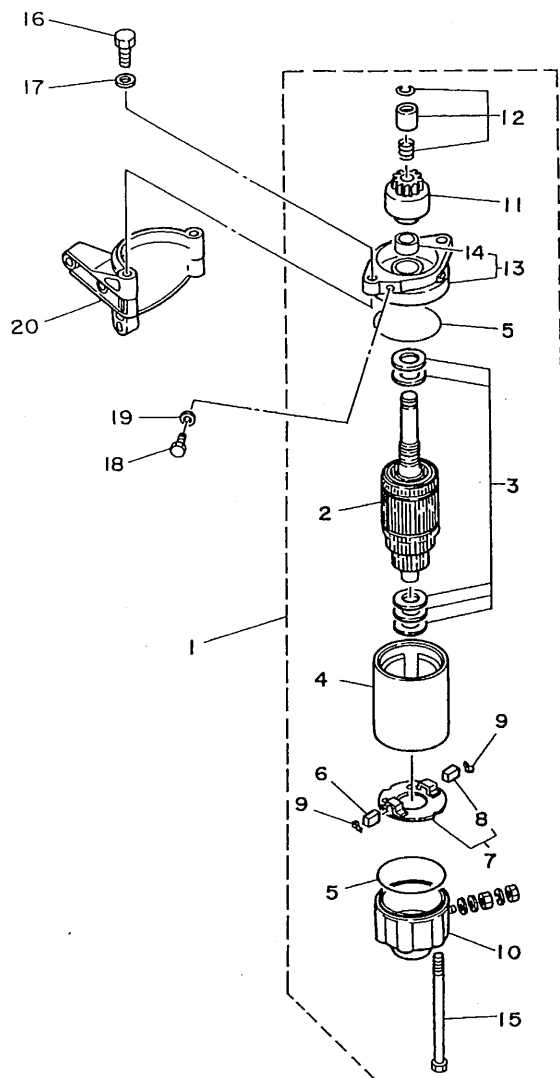


FIG. 20 STARTING MOTOR (F9.9AE/F9.9AEM)
FIG. 20 DEMARREUR ELECTRIQUE (F9.9AE/F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	668-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81850-12	.ARMATURE ASSY .INDUIT	1	
3	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
4	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81811-11	.BRUSH 1 .CHARBON 1	1	
7	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	689-81812-11	.BRUSH 2 .CHARBON 2	1	
9	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
10	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
11	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
13	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	689-81831-00	.METAL, FRONT- .METAL, AVANT	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97013-08025	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97395-08016	BOLT BOULON	1	
19	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
20	668-81822-40-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	

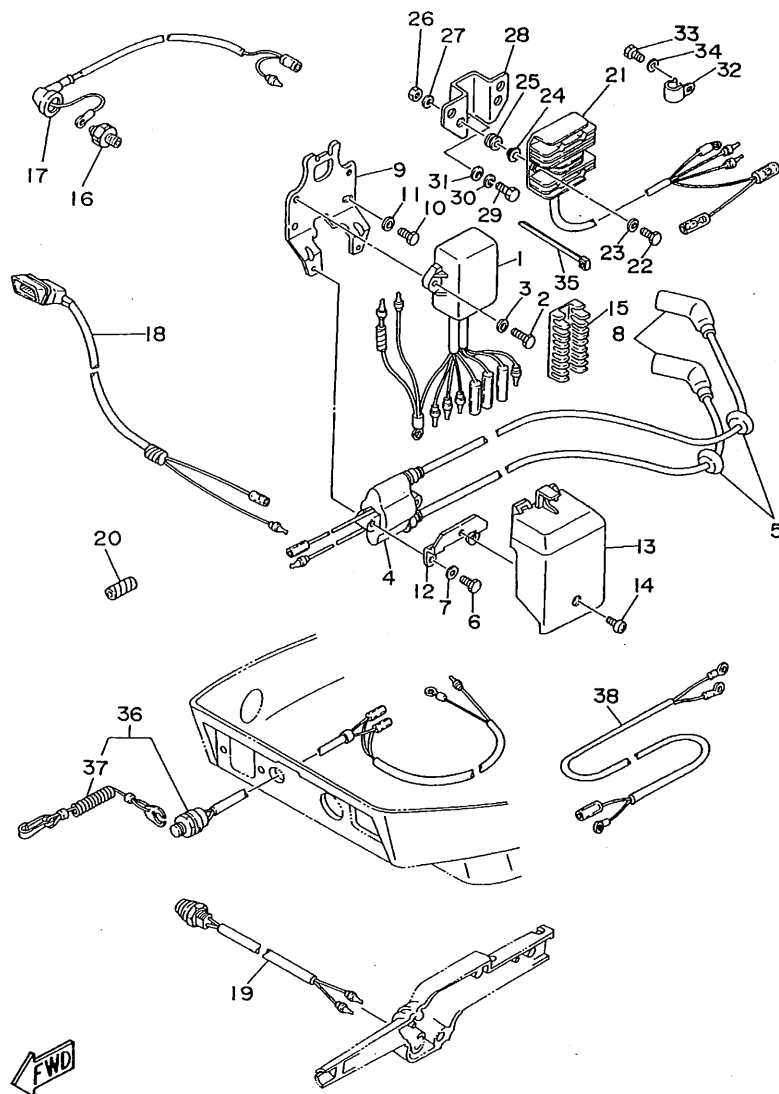


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85540-22	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06020	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	6G8-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
5	90480-25161	GROMMET RONDELLE CAOUTCHOUC	2	
6	97095-06025	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6G8-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
9	6G8-85542-00	BRACKET SUPPORT	1	
10	97095-06020	BOLT BOULON	2	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
12	6G8-85525-00	PLATE PLAQUE	1	
13	6G8-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
14	98980-06008	SCREW, BIND VIS	1	
15	6G8-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1	
16	6G8-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
17	6G8-82127-00	WIRE, LEAD 2 FIL 2	1	
18	6G8-83582-01	PILOT LIGHT ASSY LAMPE-TEMOIN COMPLET	1	
19	6G8-82550-20	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	AP FOR HANDY REMOTE CONTROL
	6G8-82550-10	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	
20	90446-10M02	HOSE DURITE	1	
21	6G8-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
22	97095-06025	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	90387-06M70	COLLAR COLLERETTE	2	
25	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	2	
26	95380-06700	NUT ECROU	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

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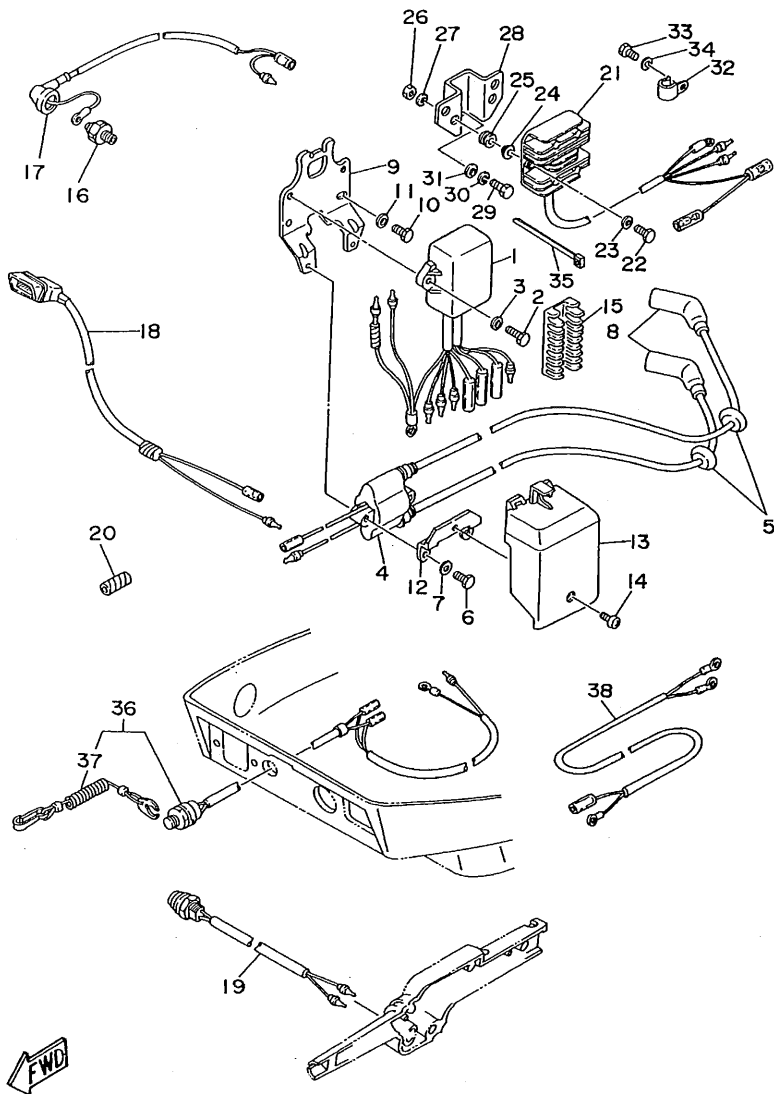


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	668-81948-02	BRACKET	1	
29	97095-06020	JOINT TORIQUE	1	
30	92995-06100	BOLT BOULON	1	
31	92990-06600	WASHER, SPRING RONDELLE, GROWER	1	
32	90465-08028	WASHER, PLATE RONDELLE, PLATE	1	
33	97013-06012	CLAMP BRIDE	1	
34	92990-06600	BOLT BOULON	1	
35	90465-13M11	WASHER, PLATE RONDELLE, PLATE	1	
36	668-82575-00	CLAMP BRIDE	1	
37	682-82556-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT .STOPPER .PLAQUETTE	1	
38	668-81949-00	WIRE, LEAD FIL	1	AP FOR CHARGING

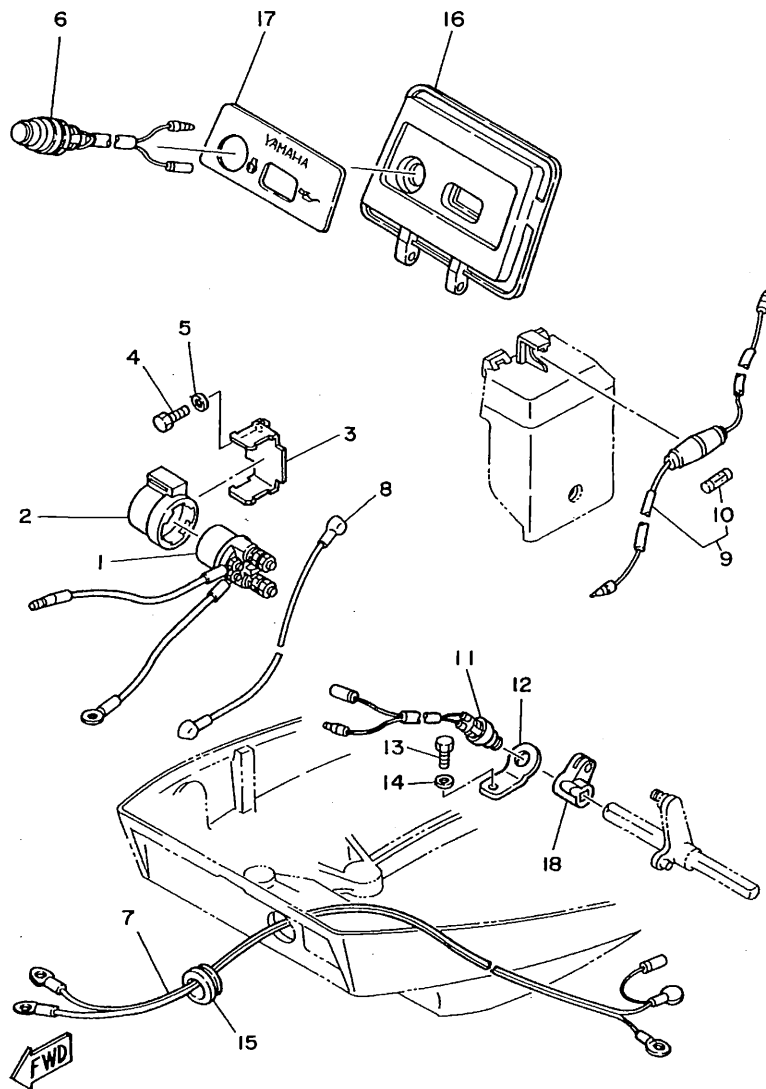


FIG. 22 ELECTRICAL 2 (F9.9AEM)

PARTIE ELECTRIQUE 2 (F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97013-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
7	6G8-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G8-82117-00	WIRE, LEAD FIL	1	
9	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
10	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
11	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
12	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
13	97013-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6G8-42724-40	GROMMET PASSE-FIL	1	
16	6G8-42614-12	PANEL, FRONT UPPER Panneau, AVANT SUPERIEUR	1	
17	6G8-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

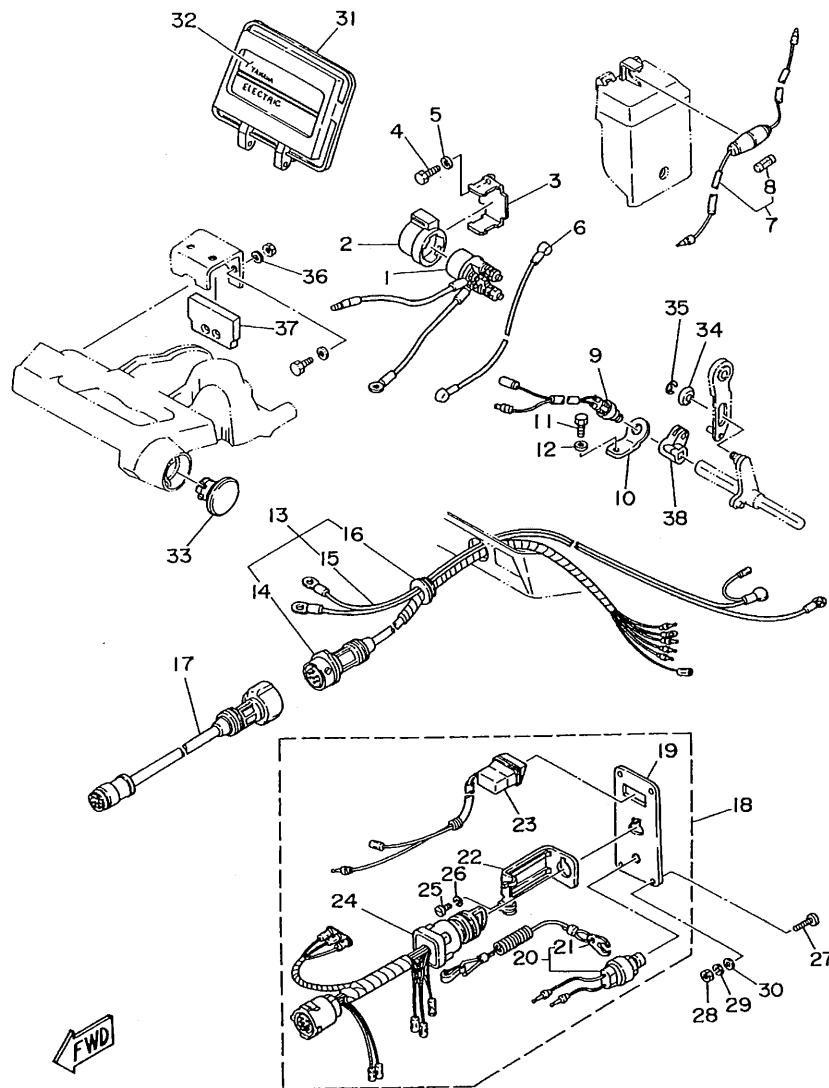


FIG. 23 ELECTRICAL 3 (F9.9AE)

PARTIE ELECTRIQUE 3 (F9.9AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97013-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-82117-00	WIRE, LEAD FIL	1	
7	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
8	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
9	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
10	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
11	97013-06012	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	6G8-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
14	6G8-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
15	6G8-82105-00	.WIRE HARNESS .FAISCEAU DE FILS	1	
16	6G8-42724-50	.GROMMET .PASSE-FIL	1	
17	688-82586-50	EXTENSION, WIREHARNESS EXTENSION, FAISCEAU DE FILS	1	L:5M (7P)
18	6G8-82570-02	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT	1	
19	6G8-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR	1	
20	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	
21	682-82556-00	..STOPPER ..PLAQUETTE	1	
22	663-82581-01	.STAY, CORD CLAMP .SUPPORT, COLLIER DE CORDON	1	
23	6G8-83582-01	.PILOT LIGHT ASSY .LAMPE-TEMOIN COMPLET	1	
24	6G8-82510-00	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	
25	98980-04008	.SCREW, BIND .VIS	1	
26	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
27	90149-05M05	SCREW VIS	4	
28	95380-05600	NUT ECROU	4	

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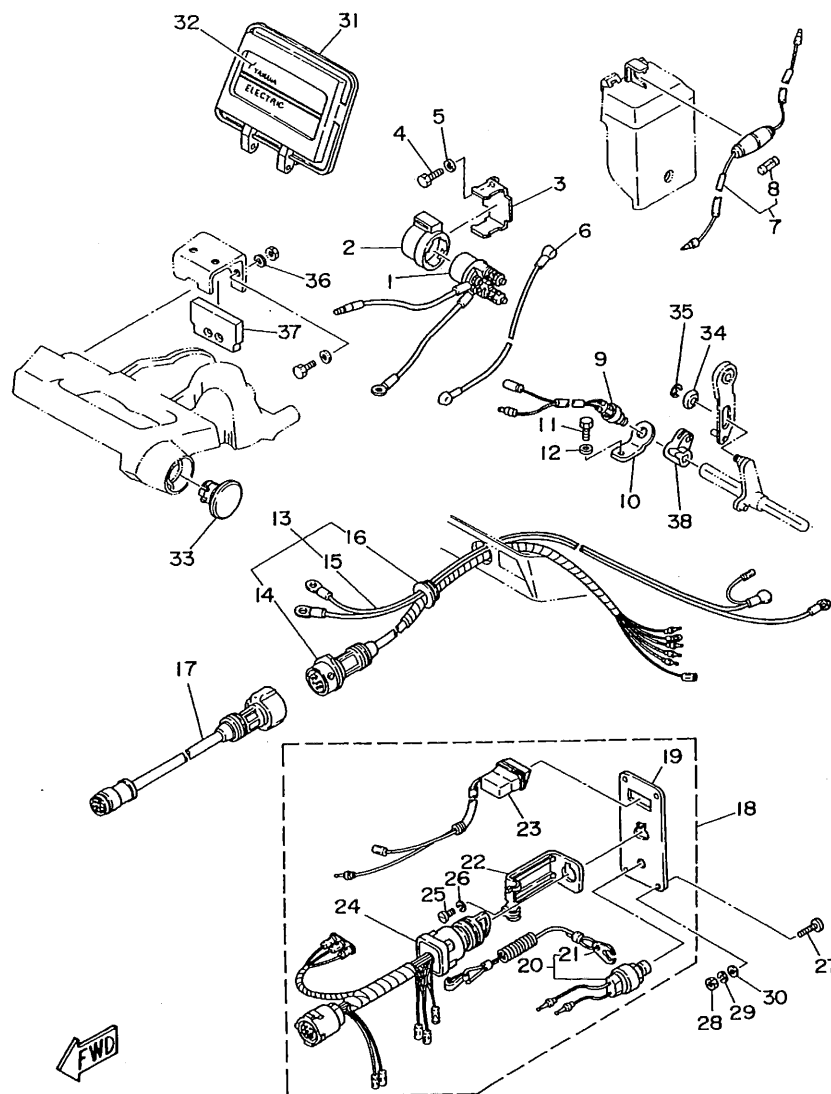


FIG. 23 ELECTRICAL 3 (F9.9AE)

PARTIE ELECTRIQUE 3 (F9.9AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-05100	WASHER, SPRING RONDELLE, GROWER	4	
30	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
31	6G8-42614-12	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
32	6G8-42677-20	GRAPHIC, FRONT ADHESIF, AVANT	1	
33	6G8-42551-00	GROMMET PASSE-FIL	1	
34	90387-06M73	COLLAR COLLERETTE	1	
35	93430-04M03	CIRCLIP CLIPS	1	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
37	6G8-48351-51	SEAL, RUBBER PASSE-FIL	1	
38	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

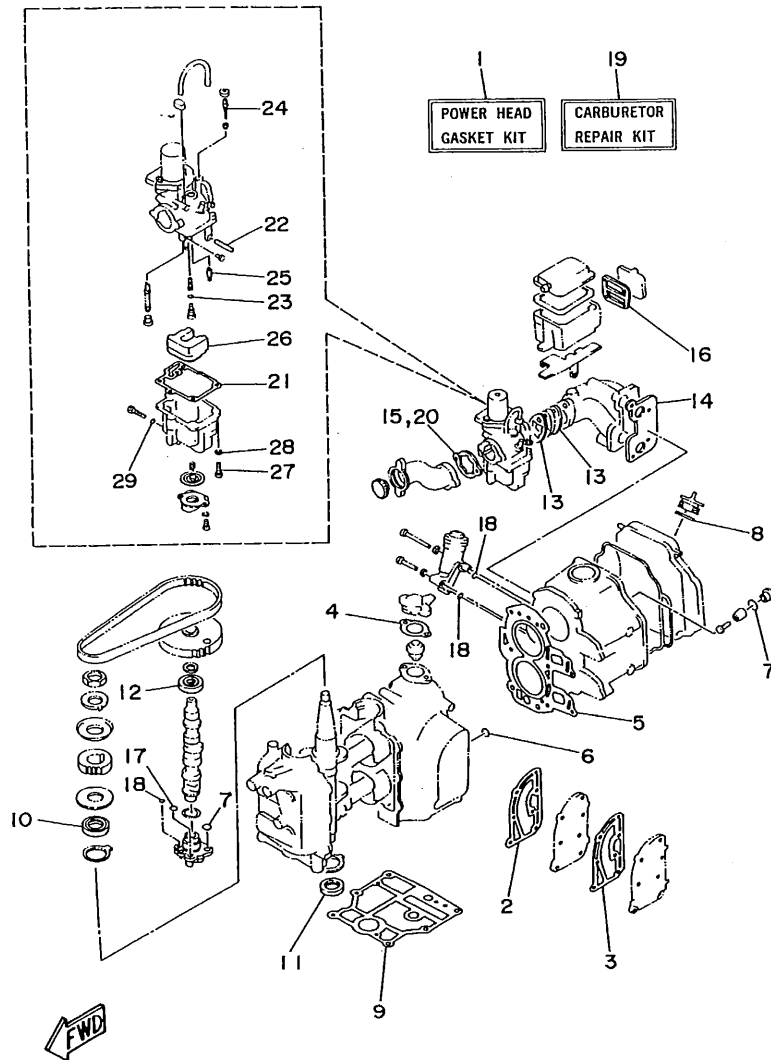


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6G8-41112-02	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
3	6G8-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
4	6G8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
5	6G8-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	93210-11M59	.O-RING .JOINT TORIQUE	1	
7	93210-13M63	.O-RING .JOINT TORIQUE	3	
8	93210-24M79	.O-RING .JOINT TORIQUE	1	
9	6G8-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
10	93102-30M22	.OIL SEAL .JOINT SPY	1	
11	93101-25M24	.OIL SEAL .JOINT SPY	1	
12	93102-18M21	.OIL SEAL .JOINT SPY	1	
13	6G8-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	
14	6G8-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
15	6G8-14198-A0	.GASKET .JOINT	1	
16	6G8-15374-00	.GASKET, BREATHER .JOINT, RENIFLARD	1	
17	93210-10M61	.O-RING .JOINT TORIQUE	1	
18	93210-09M01	.O-RING .JOINT TORIQUE	3	
19	6G8-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6G8-14198-A0	.GASKET .JOINT	1	
21	6G8-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	654-14198-00	.GASKET .JOINT	1	
24	6G8-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6G8-14392-00	.VALVE, NEEDLE .POINTEAU	1	
26	6G8-14385-00	.FLOAT .FLOTTEUR	1	
27	98503-04014	.SCREW, PAN HEAD .VIS	1	
28	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	

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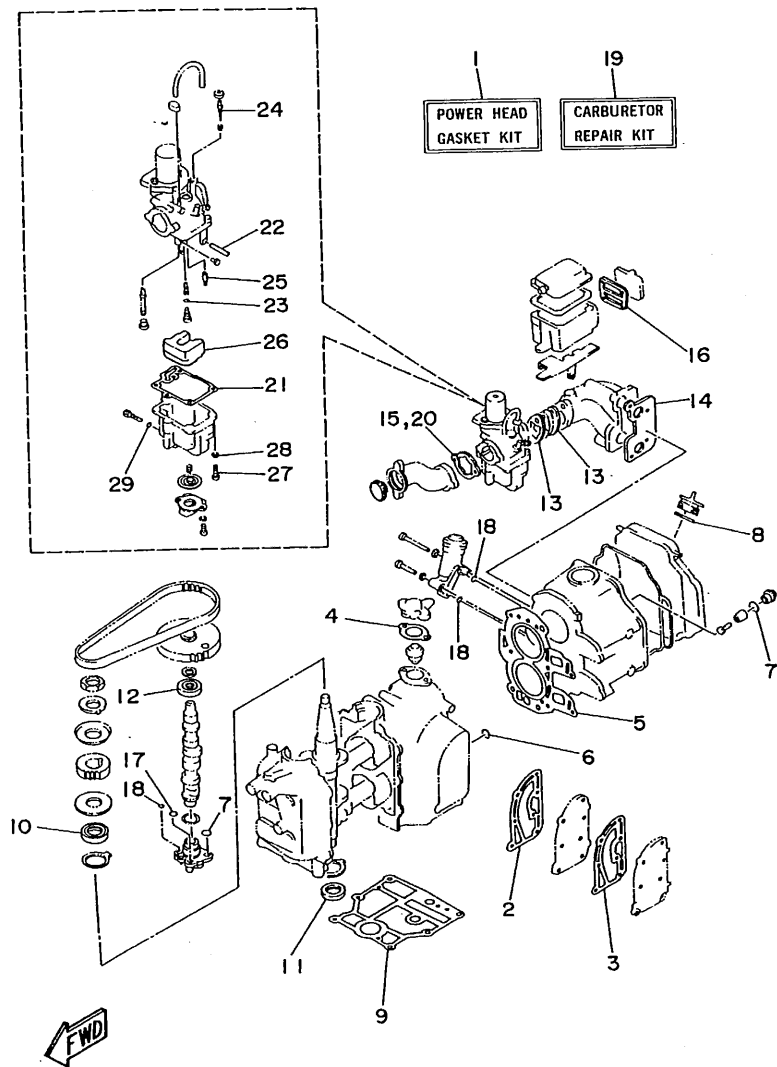


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	5Y1-14397-00	O-RING JOINT TORIQUE	1	

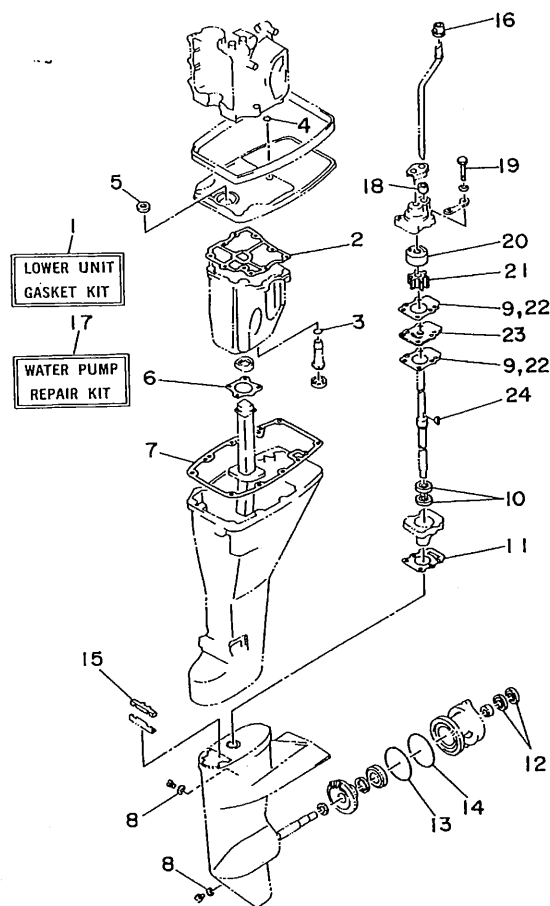


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-24	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6G8-15312-A1	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
3	93210-16M64	.O-RING .JOINT TORIQUE	1	
4	93210-08M60	.O-RING .JOINT TORIQUE	1	
5	93101-13M27	.OIL SEAL .JOINT SPY	1	
6	6G8-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
7	6G8-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
8	90430-08020	.GASKET .JOINT	3	
9	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
10	93101-20048	.OIL SEAL .JOINT SPY	2	
11	6G8-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-74M68	.O-RING .JOINT TORIQUE	1	
14	93210-74316	.O-RING .JOINT TORIQUE	1	
15	682-45375-01	.DAMPER, SEAL .BOURRELET, CAOUTCHOUC	1	
16	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	682-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97095-06040	.BOLT .BOULON	4	
20	682-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	682-44352-01	.IMPELLER .TURBINE	1	
22	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
23	682-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
24	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	

NUMERICAL INDEX
INDEX NUMERIQUE

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92990-04200	4-25		21-27	93210-20M65	9-20	97013-06012	21-33	97395-08016	20-18		
	9-13		21-31	93210-24M79	1-47		22- 4	97395-08030	12-45		
92990-05100	8-20		21-34		24- 8		22-13	97395-08040	16-27		
	19- 7		22- 5	93210-27ME3	6-14		23- 4	97580-06030	14-17		
	23-29		22-14	93210-37M67	12-39		23-11	97595-06520	1-20		
92990-05200	15- 5		23- 5	93210-74M68	17-46	97013-06035	1-32		1-41		
92990-05600	4-15		23-12		25-13	97013-08025	20-16		9- 3		
	7- 6		23-36	93210-74316	17-42	97090-08035	18- 2	97780-40112	4-20		
	14- 9	92990-08600	8-37		25-14	97095-06012	8-40		4-24		
	15-45		12-46	93306-00518	17-43		12-43		4-27		
	19- 8		12-68	93315-213V4	17- 7		16-21		17-10		
	23-30		16-28	93315-317U2	17-44	97095-06016	6- 9	97780-50110	17-52		
92990-06200	8-28		16-38	93332-00005	17- 6		11-15	97890-05006	5-32		
	10- 8		18- 3	93341-313U3	17-28		11-21	98503-04014	9-12		

