

**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES DÉTACHÉES**

F6A'02(68R1)

F6B'02(69F1)

F8C'02(68T1)

YAMAHA
GENUINE
Parts & Accessories

2A68R-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F6A'02(68R1), F6B'02(69F1), F8C'02(68T1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made

(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

| PART NO. | DESCRIPTION | 1 | 2 | 3 | 4 | REMARKS |
|-------------------|---------------------|---|---|---|---|---------|
| 6E0-85500-70 | C.D.I. MAGNETO ASSY | 1 | | | | |
| 6E0-85550-70 | .ROTOR ASSY | 1 | | | | |
| 6E0-15723-00-94.. | PULLY, STARTER | 1 | | | | |

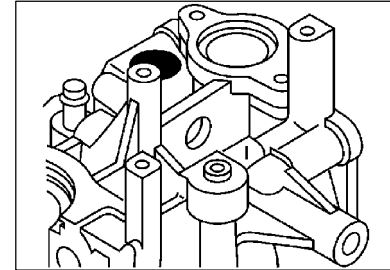
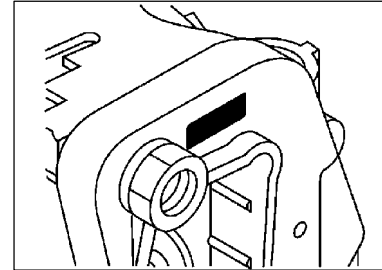
5. Quantity Column Information

| NAME for Q'TY COLUMN | APPLICABLE MODEL |
|----------------------|---------------------|
| F6MH | F6AMH |
| F8MH | F8CMH |
| SAV | F6AMH, F6BMH, F8CMH |

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

| | | | |
|-------|----------------|-------|----------------|
| F6AMH | 68R S : 002905 | F8CMH | 68T S : 003198 |
| | 68R L : 301764 | | 68T L : 302384 |
| F6BMH | 68R S : 200848 | | |
| | 68R L : 500276 | | |



2) Color Code

| Color Code | Color Name | Abbreviation |
|------------|-----------------------------|--------------|
| 004D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

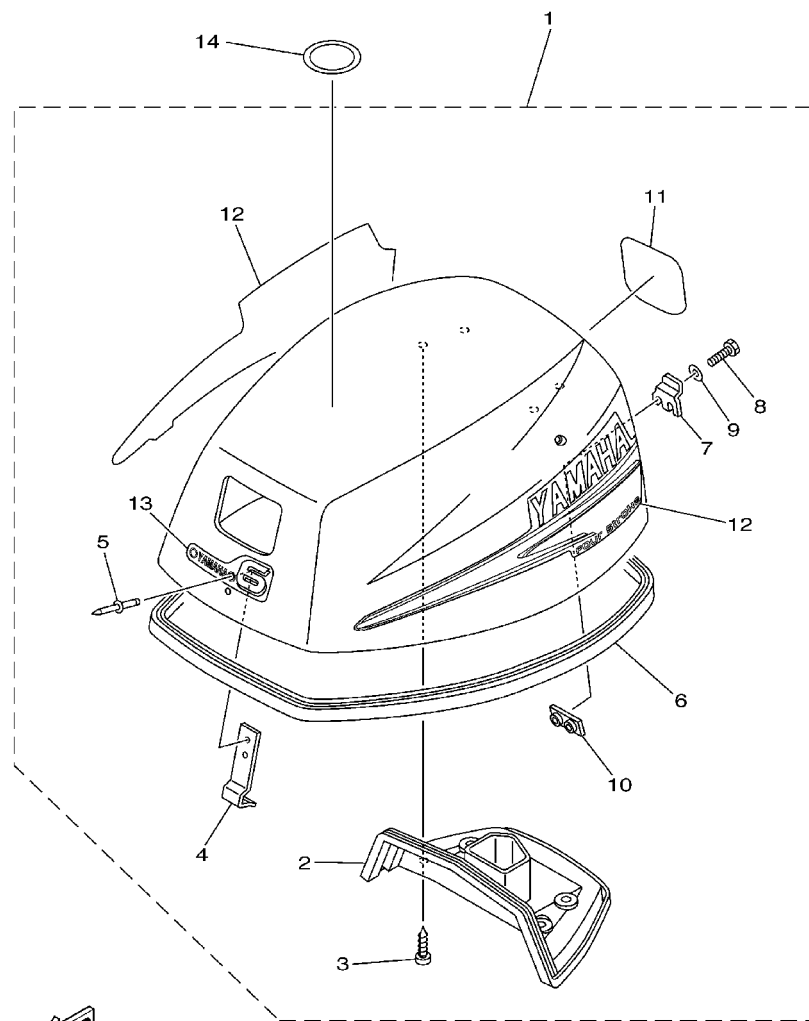
7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

CONTENTS

| | |
|-----------------------------|----|
| TOP COWLING | A4 |
| CYLINDER. CRANKCASE 1 | A5 |
| CRANKSHAFT. PISTON | A6 |
| CYLINDER. CRANKCASE 2 | A7 |
| VALVE | B1 |
| INTAKE | B2 |
| CARBURETOR | B3 |
| OIL PUMP | B4 |
| FUEL | B5 |
| STARTER | B7 |
| GENERATOR | C2 |
| ELECTRICAL 1 | C3 |
| ELECTRICAL 2 | C5 |
| BOTTOM COWLING | C6 |
| STEERING | D1 |
| CONTROL | D3 |
| BRACKET 1 | D5 |
| BRACKET 2 | D7 |
| UPPER CASING | E1 |
| OIL PAN | E2 |
| LOWER CASING. DRIVE 1 | E3 |
| LOWER CASING. DRIVE 2 | E6 |
| FUEL TANK 1 | E7 |
| FUEL TANK 2 | F1 |
| OPTIONAL PARTS | F2 |
| REPAIR KIT 1 | F4 |
| REPAIR KIT 2 | F5 |
| REPAIR KIT 3 | F6 |

INDEX

| | |
|-----------------------|----|
| NUMERICAL INDEX | F7 |
|-----------------------|----|

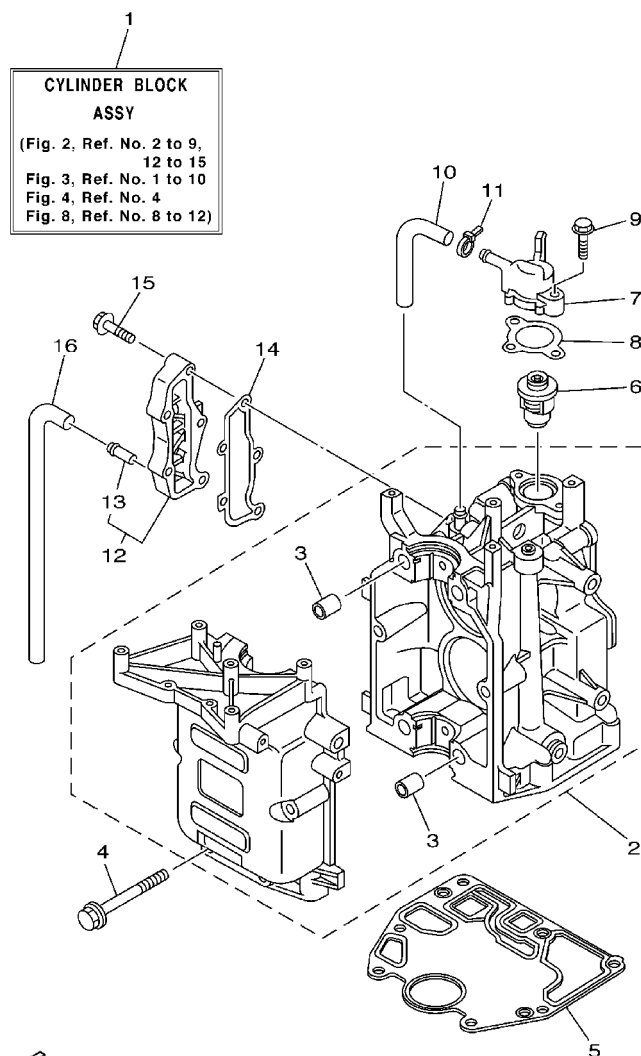


68R1010-2010

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

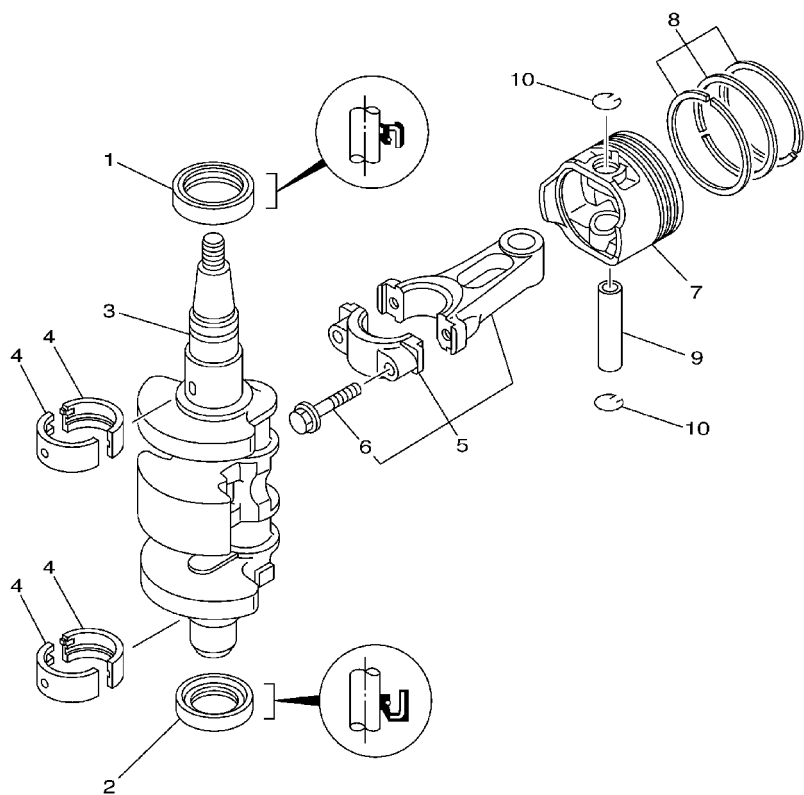
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|--|------|------|-----|-------------------|
| 1 | 68R-42610-60-4D | TOP COWLING ASSY CAPOT (ENS.) | 1 | | 1 | F6A,F6B |
| | 68T-42610-60-4D | TOP COWLING ASSY CAPOT (ENS.) | | 1 | 1 | F8C |
| 2 | 68T-42613-00 | .MOLDING, AIR DUCT .MANCHON A AIR | 1 | 1 | 1 | |
| 3 | 97780-60516 | .SCREW, TAPPING .VIS, TETE FRAISEE | 4 | 4 | 4 | |
| 4 | 6G1-42651-02 | .HOOK .CROCHET | 1 | 1 | 1 | |
| 5 | 90266-04M04 | .RIVET .RIVET | 2 | 2 | 2 | |
| 6 | 68T-42615-00 | .SEAL .JOINT | 1 | 1 | 1 | |
| 7 | 68T-42652-00 | .HOOK .CROCHET | 1 | 1 | 1 | |
| 8 | 97095-05016 | .BOLT .BOULON | 2 | 2 | 2 | |
| 9 | 92995-05600 | .WASHER .RONDELLE | 2 | 2 | 2 | |
| 10 | 68T-42649-00 | .HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE | 1 | 1 | 1 | |
| 11 | 68R-42678-20 | .GRAPHIC, REAR .ADHESIF, ARRIERE | 1 | | 1 | F6A,F6B |
| | 68T-42678-20 | .GRAPHIC, REAR .ADHESIF, ARRIERE | | 1 | 1 | F8C |
| 12 | 68T-W0070-60 | .GRAPHIC SET .JEU DIEMBLEMES | 1 | 1 | 1 | |
| 13 | 68R-42677-00 | .GRAPHIC, FRONT .ADHESIF, AVANT | 1 | | 1 | F6A,F6B |
| | 68T-42677-00 | .GRAPHIC, FRONT .ADHESIF, AVANT | | 1 | 1 | F8C |
| 14 | 67F-13434-02 | LABEL, CAUTION ETIQUETTE, ATTENTION | 1 | 1 | 1 | |



68R1300-2020

FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|-------------|------------------------|---|------|------|-----|----------------------|
| 1 | 68T-W009B-00-1S | CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.) | 1 | 1 | 1 | |
| 2 | 68T-15100-00-1S | CRANKCASE ASSY CARTER DE MOTEUR COMPLET | 1 | 1 | 1 | |
| 3 | 99530-12016 | .PIN, DOWEL .GOUJON, D'ASSEMBLAGE | 4 | 4 | 4 | |
| 4 | 90119-08M29 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 6 | 6 | 6 | |
| 5 | 68T-11351-00 | GASKET, CYLINDER JOINT, D'EMBASE | 1 | 1 | 1 | |
| 6 | 66M-12411-00 | THERMOSTAT THERMOSTAT | 1 | 1 | 1 | |
| 7 | 68T-12413-00-1S | COVER, THERMOSTAT COUVERCLE, THERMOSTAT | 1 | 1 | 1 | |
| 8 | 6G8-12414-A0 | GASKET, COVER JOINT, COUVERCLE | 1 | 1 | 1 | |
| 9 | 90119-06MA2 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 2 | 2 | 2 | |
| 10 | 68T-12481-00 | PIPE 1 DURITE 1 | 1 | 1 | 1 | |
| 11 | 90465-11M10 | CLAMP BRIDE | 1 | 1 | 1 | |
| 12 | 68T-41113-00-1S | OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT | 1 | 1 | 1 | |
| 13 | 6E9-24378-00 | .PIPE, JOINT 4 .DURITE RACCORDEMENT 4 | 1 | 1 | 1 | |
| 14 | 68T-41114-A0 | GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT | 1 | 1 | 1 | |
| 15 | 90119-06MA3 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 5 | 5 | 5 | |
| 16 | 68T-12482-00 | PIPE 2 DURITE 2 | 1 | 1 | 1 | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

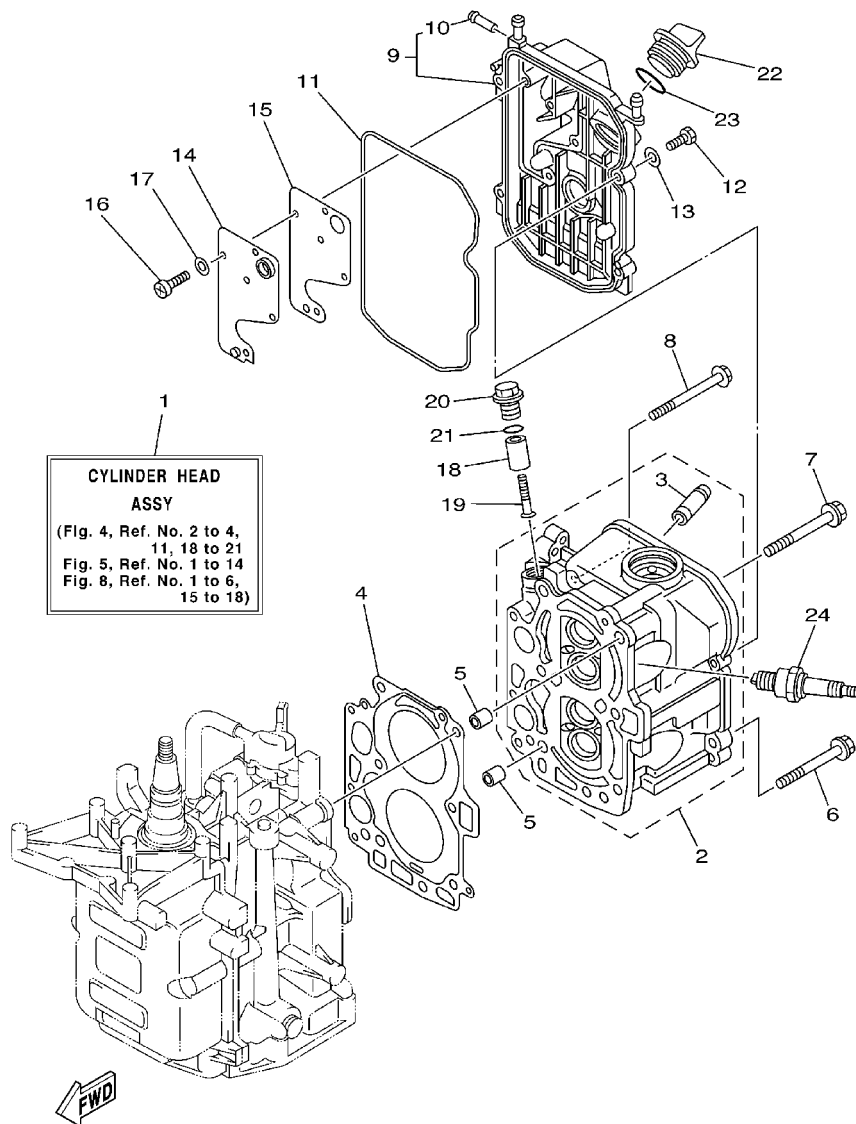


68R0010-0031

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|--|------|------|-----|-------------------|
| 1 | 93102-30M22 | OIL SEAL JOINT SPY | 1 | 1 | 1 | |
| 2 | 93101-25M69 | OIL SEAL JOINT SPY | 1 | 1 | 1 | |
| 3 | 68T-11411-00 | CRANKSHAFT VILEBREQUIN COMPLET | 1 | 1 | 1 | |
| 4 | 68T-11416-00 | PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN | 4 | 4 | 4 | UR BROWN |
| | 68T-11416-10 | PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN | 4 | 4 | 4 | UR BLACK |
| | 68T-11416-20 | PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN | 4 | 4 | 4 | UR BLUE |
| 5 | 68T-11650-00 | CONNECTING ROD ASSY BIELLE COMPLETE | 2 | 2 | 2 | |
| 6 | 67D-11654-00 | .BOLT, CONNECTING ROD .BOULON, BIELLE | 2 | 2 | 2 | |
| 7 | 68T-11631-00-96 | PISTON (STD) PISTON (STD) | 2 | 2 | 2 | |
| | 68T-11635-00 | PISTON (0.25MM O/S) PISTON (0.25MM O/S) | 2 | 2 | 2 | AP |
| | 68T-11636-00 | PISTON (0.50MM O/S) PISTON (0.50MM O/S) | 2 | 2 | 2 | AP |
| 8 | 68T-11603-01 | PISTON RING SET (STD) JUE DE SEGMENTS (STD) | 2 | 2 | 2 | |
| | 68T-11604-01 | PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S) | 2 | 2 | 2 | AP |
| | 68T-11605-01 | PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S) | 2 | 2 | 2 | AP |
| 9 | 68T-11633-00 | PIN, PISTON AXE, PISTON | 2 | 2 | 2 | |
| 10 | 93450-15023 | CIRCLIP CIRCLIP, TYPE S | 4 | 4 | 4 | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

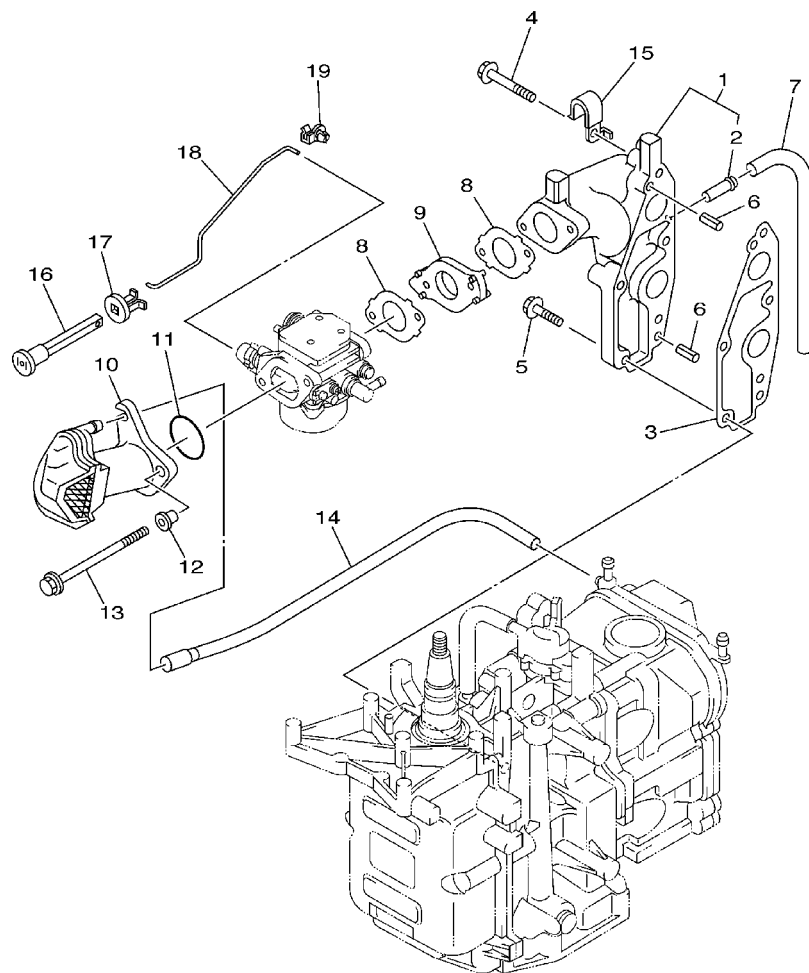


68R1300-2040

FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 68T-W009A-00-1S | CYLINDER HEAD ASSY CULASSE (ENS.) | 1 | 1 | 1 | |
| 2 | 68T-11111-00-1S | HEAD, CYLINDER 1 CULASSE | 1 | 1 | 1 | |
| 3 | 67D-11133-10 | .GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM | 4 | 4 | 4 | |
| 4 | 68T-11181-00 | GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1 | 1 | 1 | 1 | |
| 5 | 99510-10114 | PIN, DOWEL GOUJON, D'ASSEMBLAGE | 2 | 2 | 2 | |
| 6 | 90105-08M36 | BOLT, FLANGE BOULON | 2 | 2 | 2 | |
| 7 | 90105-08M78 | BOLT, FLANGE BOULON | 4 | 4 | 4 | |
| 8 | 90119-06049 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 3 | 3 | 3 | |
| 9 | 68T-11191-00-1S | COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1 | 1 | 1 | 1 | |
| 10 | 650-24378-00 | .PIPE, JOINT 4 .DURITE RACCORDEMENT 4 | 1 | 1 | 1 | |
| 11 | 68T-11356-00 | SEAL, CYLINDER 2 JOINT, SPY CYLINDRE | 1 | 1 | 1 | |
| 12 | 97095-06020 | BOLT BOULON | 4 | 4 | 4 | |
| 13 | 92995-06600 | WASHER RONDELLE | 4 | 4 | 4 | |
| 14 | 68T-11168-00 | COVER, BREATHER COUVERCLE, RENIFLARD | 1 | 1 | 1 | |
| 15 | 68T-11169-A0 | GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD | 1 | 1 | 1 | |
| 16 | 98507-04010 | SCREW, PAN HEAD VIS, TETE TRONCONIQUE | 5 | 5 | 5 | |
| 17 | 92907-04600 | WASHER RONDELLE | 5 | 5 | 5 | |
| 18 | 68T-11325-00 | ANODE ANODE | 1 | 1 | 1 | |
| 19 | 90151-05M05 | SCREW, COUNTERSUNK VIS, TETE NOYEE | 1 | 1 | 1 | |
| 20 | 6G8-11197-01 | PLUG, BLIND PLOT, BORGNE | 1 | 1 | 1 | |
| 21 | 93210-13M63 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 22 | 6G8-15363-00 | PLUG, OIL PLOT, HUILE | 1 | 1 | 1 | |
| 23 | 93210-24M79 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 24 | 94702-00274 | PLUG SPARK (NGK BR6HS-10) BOUGIE D'ALLUMAGE (NGK BR6HS-10) | 2 | 2 | 2 | |



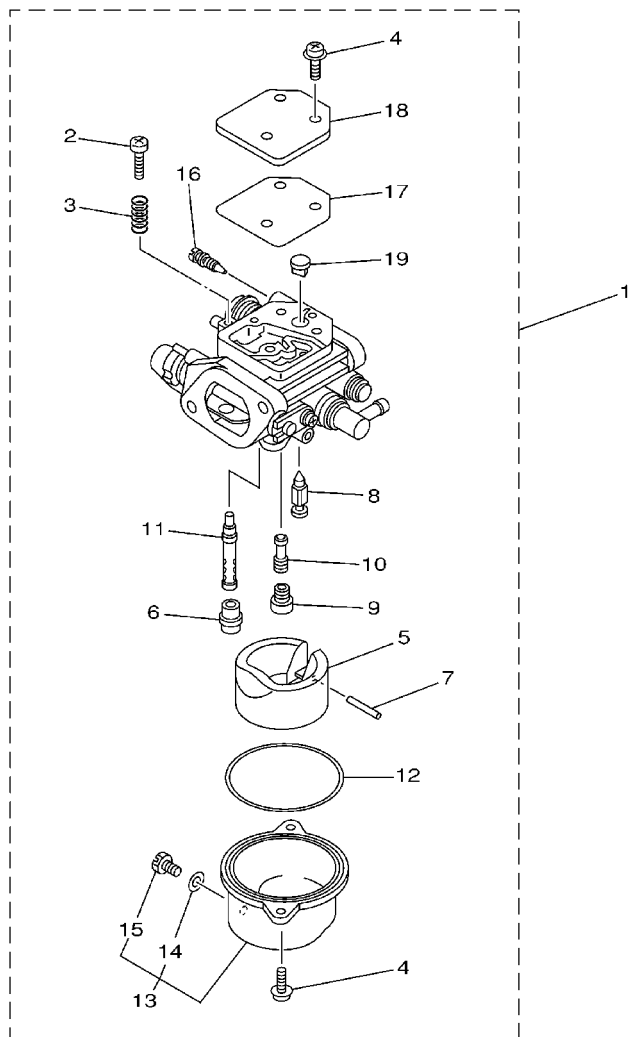


68R1010-2060

FIG. 6 INTAKE

ADMISSION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|--|------|------|-----|-------------------|
| 1 | 68T-13641-00-1S | MANIFOLD 1 TUBULURE 1 | 1 | 1 | 1 | |
| 2 | 650-24378-00 | .PIPE, JOINT 4 .DURITE RACCORDEMENT 4 | 1 | 1 | 1 | |
| 3 | 68T-13645-00 | GASKET, MANIFOLD 1 JOINT, TUBULURE 1 | 1 | 1 | 1 | |
| 4 | 90119-06MA5 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 3 | 3 | 3 | |
| 5 | 90119-06MA3 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 2 | 2 | 2 | |
| 6 | 91690-50014 | PIN, SPRING GOUPILLE, ELASTIQUE | 2 | 2 | 2 | |
| 7 | 90445-09074 | HOSE (L130) DURITE (L130) | 1 | 1 | 1 | |
| 8 | 68T-13646-A0 | GASKET, MANIFOLD 2 JOINT, TUBULURE 2 | 2 | 2 | 2 | |
| 9 | 68T-14271-00 | INSULATOR ISOLATEUR | 1 | 1 | 1 | |
| 10 | 68T-14440-00 | SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION | 1 | 1 | 1 | |
| 11 | 93210-31MJ5 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 12 | 90387-06M70 | COLLAR COLLERETTE | 2 | 2 | 2 | |
| 13 | 97595-06585 | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE | 2 | 2 | 2 | |
| 14 | 68T-12483-00 | PIPE 3 DURITE 3 | 1 | 1 | 1 | |
| 15 | 90465-08M99 | CLAMP BRIDE | 1 | 1 | 1 | |
| 16 | 6H4-41271-01 | KNOB, CHOKE BOUTON DE STARTER | 1 | 1 | 1 | |
| 17 | 689-41273-00 | GROMMET PASSE-FIL | 1 | 1 | 1 | |
| 18 | 68T-41256-00 | ROD, CHOKE 1 TRINGLE 1, STARTER | 1 | 1 | 1 | |
| 19 | 6J8-41262-00 | JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER | 1 | 1 | 1 | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

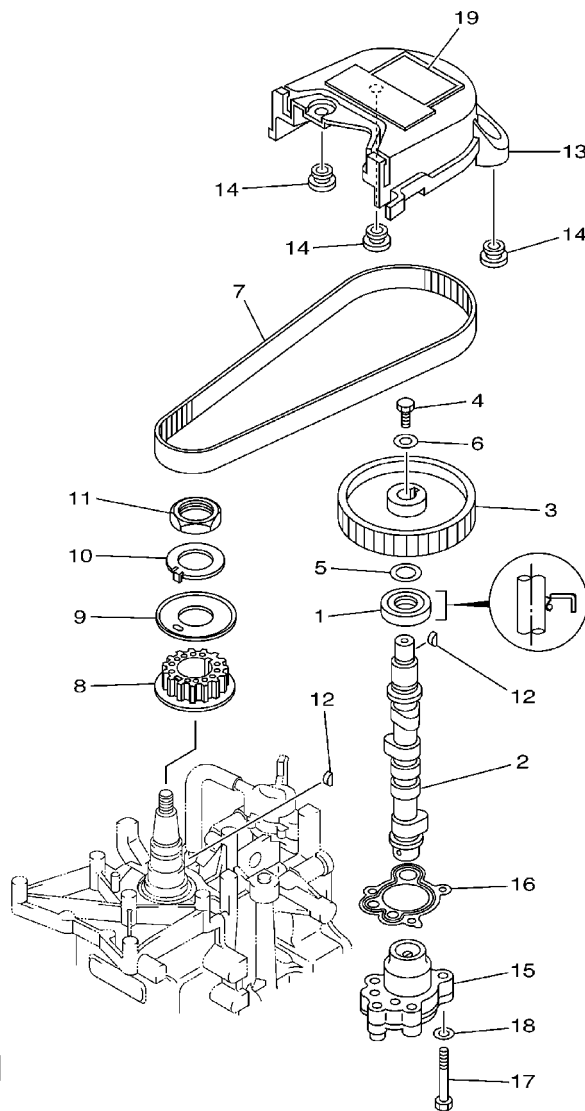


68R0010-0070

FIG. 7 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|--|------|------|-----|-------------------|
| 1 | 68R-14301-00 | CARBURETOR ASSY 1 CARBURATEUR COMPLET 1 | 1 | | | F6A |
| | 68T-14301-00 | CARBURETOR ASSY 1 CARBURATEUR COMPLET 1 | | 1 | | F8C |
| | 68R-14301-20 | CARBURETOR ASSY 1 CARBURATEUR COMPLET 1 | | | 1 | F6A |
| | 69F-14301-20 | CARBURETOR ASSY 1 CARBURATEUR COMPLET 1 | | | 1 | F6B |
| | 68T-14301-20 | CARBURETOR ASSY 1 CARBURATEUR COMPLET 1 | | | 1 | F8C |
| 2 | 6E5-14321-00 | .SCREW, THROTTLE .VIS, ACCELERATEUR | 1 | 1 | 1 | |
| 3 | 6J8-14334-00 | .SPRING, THROTTLE .RESSORT, ACCELERATEUR | 1 | 1 | 1 | |
| 4 | 97980-04112 | .SCREW, WITH WASHER .VIS, AVEC RONDELLE | 5 | 5 | 5 | |
| 5 | 68T-14385-00 | .FLOAT .FLOTTEUR | 1 | 1 | 1 | |
| 6 | 67D-14966-00 | .RUBBER CAP .CAOUTCHOUC CASQUILLO | 1 | 1 | 1 | |
| 7 | 67D-14386-00 | .PIN, FLOAT .AXE, FLOTTEUR | 1 | 1 | 1 | |
| 8 | 68T-14546-00 | .VALVE, NEEDLE .POINTEAU | 1 | 1 | 1 | |
| 9 | 68T-1492E-37 | .JET, MAIN (#74) .GICLEUR, PRINCIPAL (#74) | 1 | 1 | 1 | |
| 10 | 68T-1492F-1K | .JET, AIR SLOW (#39) .GICLEUR, AIR (#39) | 1 | 1 | 1 | |
| 11 | 68T-1492A-00 | .NOZZLE, MAIN .PUITS D'AIGUILLE | 1 | 1 | 1 | |
| 12 | 67D-14984-00 | .GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR | 1 | 1 | 1 | |
| 13 | 68T-14981-00 | .BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR | 1 | 1 | 1 | |
| 14 | 6J8-14959-00 | .GASKET .JOINT | 1 | 1 | 1 | |
| 15 | 66T-14991-00 | .PLUG, DRAIN .BOUCHON DE VIDANGE | 1 | 1 | 1 | |
| 16 | 67D-14323-00 | .SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR | 1 | 1 | | |
| | 68T-14323-20 | .SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR | | | 1 | |
| 17 | 67D-14536-00 | .GASKET .JOINT | 1 | 1 | 1 | |
| 18 | 67D-14527-00 | .PLATE .PLAQUE | 1 | 1 | 1 | |
| 19 | 68T-14126-00 | .PLUG .PLOT | 1 | 1 | 1 | |

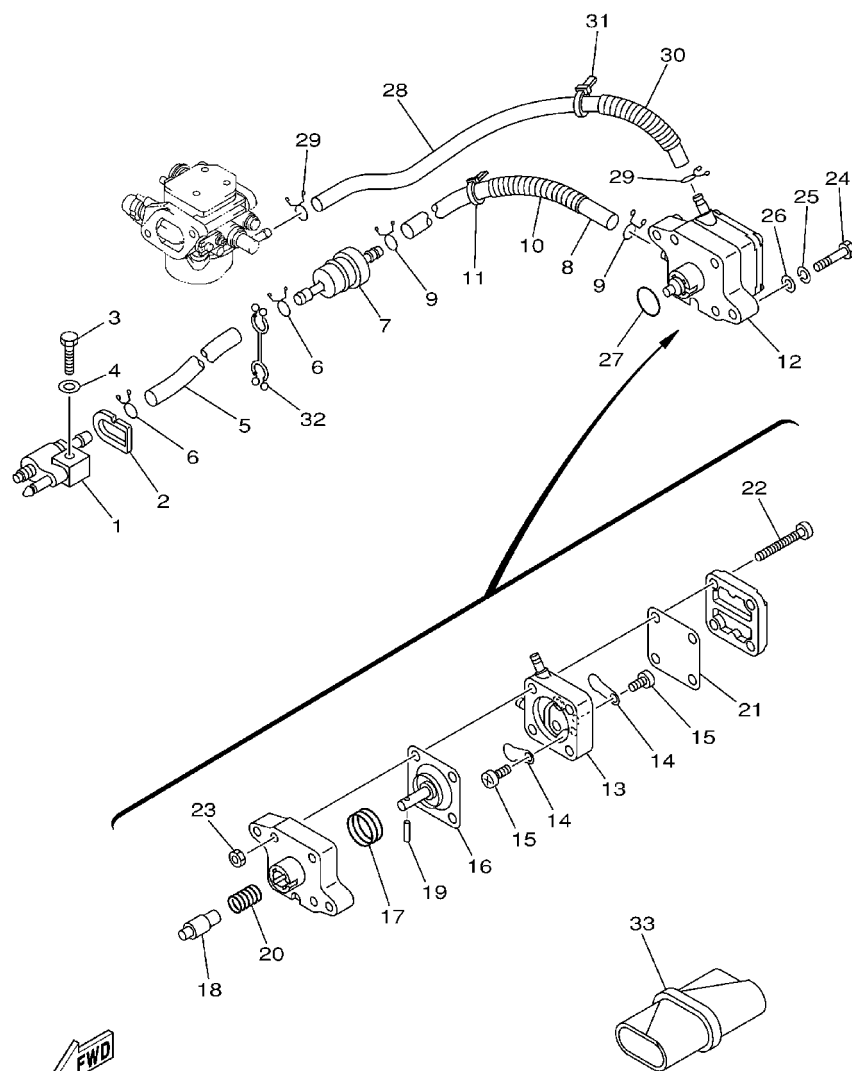


68R1300-2080

FIG. 8 OIL PUMP

POMPE A HUILE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 93102-18M21 | OIL SEAL JOINT SPY | 1 | 1 | 1 | |
| 2 | 68T-12171-00 | CAMSHAFT 1 ARBRE A CAMES 1 | 1 | 1 | 1 | |
| 3 | 66M-11537-00-94 | GEAR, DRIVEN PIGNON SECONDAIRE | 1 | 1 | 1 | |
| 4 | 97013-06016 | BOLT BOULON | 1 | 1 | 1 | |
| 5 | 90201-13201 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 6 | 90201-06M94 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 7 | 68T-46241-00 | V-BELT COURROIE TRAPEZOIDALE | 1 | 1 | 1 | |
| 8 | 68T-11536-00 | GEAR, DRIVE ENGRENAGE, MENANT | 1 | 1 | 1 | |
| 9 | 68T-11557-00 | WASHER 1 RONDELLE 1 | 1 | 1 | 1 | |
| 10 | 6G8-11587-01 | WASHER, LOCK RONDELLE, FREIN | 1 | 1 | 1 | |
| 11 | 90170-24M09 | NUT ECROU | 1 | 1 | 1 | |
| 12 | 90280-03M01 | KEY, WOODRUFF CLAVETTE, DEMI-LUNE | 2 | 2 | 2 | |
| 13 | 68T-46297-00 | COVER, DUST COUVERCLE, POUSSIERE | 1 | 1 | 1 | |
| 14 | 90480-10627 | GROMMET PASSE-FIL | 3 | 3 | 3 | |
| 15 | 68T-13300-00 | OIL PUMP ASSY POMPE A HUILE COMPLET | 1 | 1 | 1 | |
| 16 | 68T-13329-00 | GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE | 1 | 1 | 1 | |
| 17 | 97095-06030 | BOLT BOULON | 3 | 3 | 3 | |
| 18 | 92995-06600 | WASHER RONDELLE | 3 | 3 | 3 | |
| 19 | 6G9-12138-60 | MARK, CAUTION MAKER | 1 | 1 | 1 | |



68R0010-0090

FIG. 9 FUEL

CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 6G1-24304-02 | FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE | 1 | 1 | 1 | |
| 2 | 61N-24329-00 | SEAL JOINT | 1 | 1 | 1 | |
| 3 | 97095-06025 | BOLT BOULON | 1 | 1 | 1 | |
| 4 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | |
| 5 | 90445-10M18 | HOSE (L295) DURITE (L295) | 1 | 1 | 1 | |
| 6 | 90467-09M09 | CLIP JONC | 2 | 2 | 2 | |
| 7 | 68T-24251-00 | STRAINER 1 FILTRE 1 | 1 | 1 | 1 | |
| 8 | 90445-10M50 | HOSE (L170) DURITE (L170) | 1 | 1 | 1 | |
| 9 | 90467-09M09 | CLIP JONC | 2 | 2 | 2 | |
| 10 | 90446-14M66 | HOSE DURITE | 1 | 1 | 1 | |
| 11 | 90465-11M10 | CLAMP BRIDE | 1 | 1 | 1 | |
| 12 | 68T-24410-00 | FUEL PUMP ASSY POMPE A ESSENCE | 1 | 1 | 1 | |
| 13 | 66M-24413-01 | .BODY 2 .CORPS 2 | 1 | 1 | 1 | |
| 14 | 6A0-24421-01 | .VALVE, CHECK .SOUPAPE, RETENUE | 2 | 2 | 2 | |
| 15 | 6E7-14325-00 | .SCREW, PAN HEAD .VIS TETE CONIQUE | 2 | 2 | 2 | |
| 16 | 66M-24411-00 | .DIAPHRAGM .DIAPHRAGME | 1 | 1 | 1 | |
| 17 | 66M-24423-00 | .SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME | 1 | 1 | 1 | |
| 18 | 66M-13131-00 | .PLUNGER .PLONGEUR | 1 | 1 | 1 | |
| 19 | 66M-24374-00 | .PIN .GOUILLE | 1 | 1 | 1 | |
| 20 | 66M-24454-00 | .SPRING .RESSORT | 1 | 1 | 1 | |
| 21 | 66M-24471-00 | .DIAPHRAGM .DIAPHRAGME | 1 | 1 | 1 | |
| 22 | 66M-24444-00 | .SCREW .VIS | 4 | 4 | 4 | |
| 23 | 95380-05600 | .NUT .ECROU | 4 | 4 | 4 | |
| 24 | 97095-06030 | BOLT BOULON | 2 | 2 | 2 | |
| 25 | 92995-06100 | WASHER, SPRING RONDELLE, GROWER | 2 | 2 | 2 | |
| 26 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 27 | 93210-20M65 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |

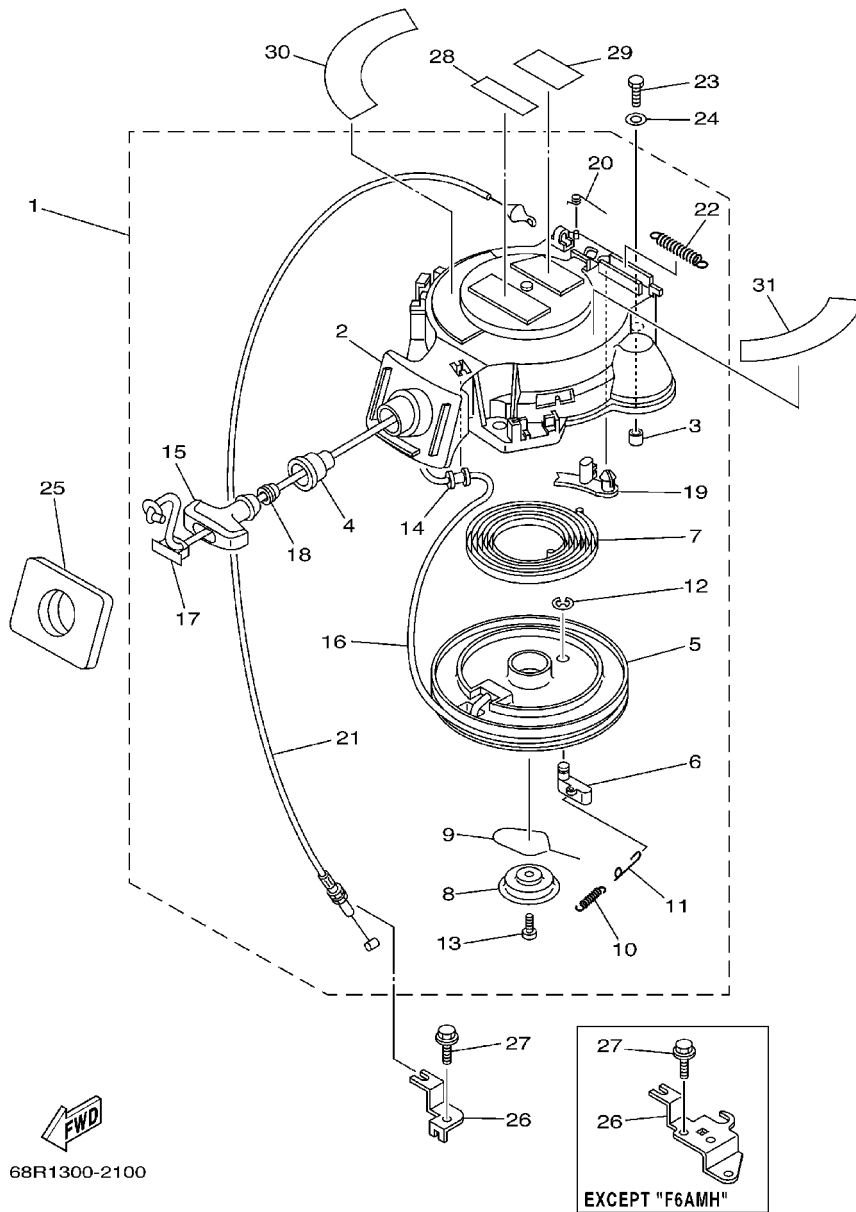
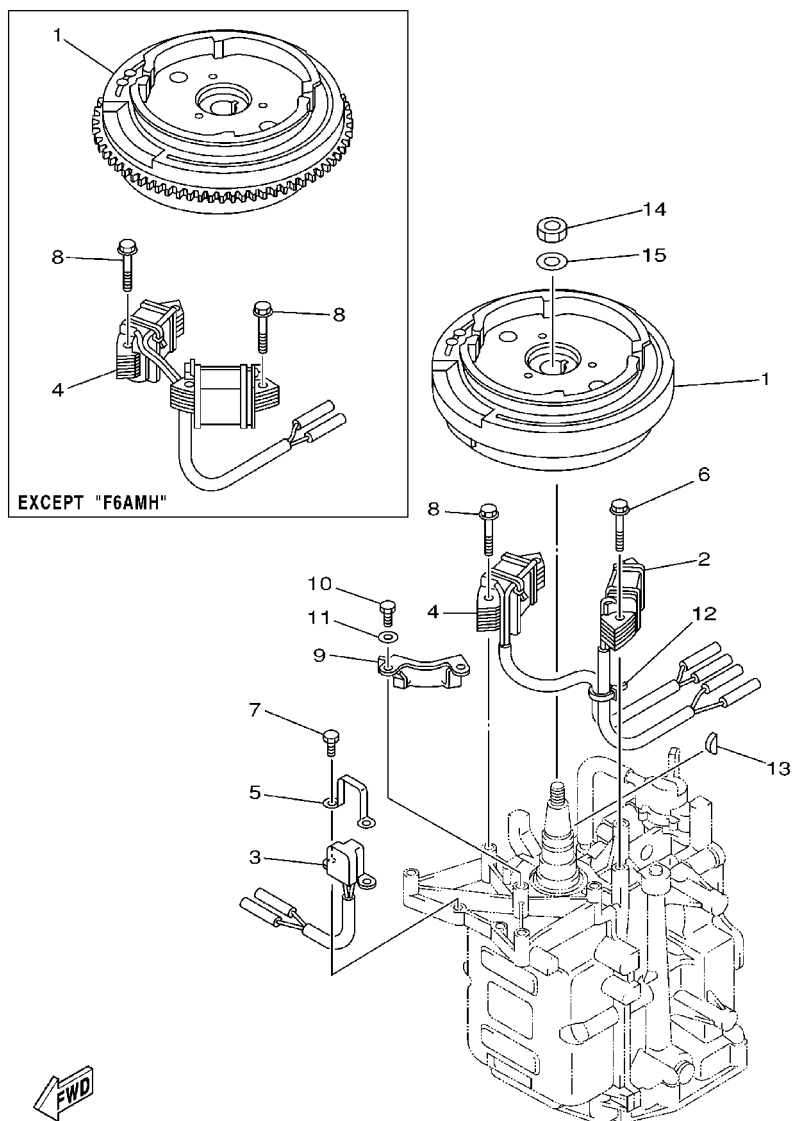


FIG. 10 STARTER

DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|--|---------------------|---|------|------|-----|-------------------|
| 1 | 68T-15710-01 | STARTER ASSY DEMARREUR COMPLET | 1 | 1 | 1 | |
| 2 | 68T-15711-01 | .CASE, STARTER .CARTER DE DEMARREUR | 1 | 1 | 1 | |
| 3 | 67D-15764-00 | .COLLAR 1 .COLLERETTE 1 | 3 | 3 | 3 | |
| 4 | 68T-15795-00 | .GUIDE, ROPE .GUIDE DE CABLE | 1 | 1 | 1 | |
| 5 | 63V-15714-00 | .DRUM, SHEAVE .TAMBOUR, POULIE | 1 | 1 | 1 | |
| 6 | 63V-15741-00 | .PAWL, DRIVE .CLIQUET, ENTRAINEMENT | 1 | 1 | 1 | |
| 7 | 63V-15713-00 | .SPRING, STARTER .RESSORT DE DEMARREUR | 1 | 1 | 1 | |
| 8 | 68T-15716-00 | .PLATE, DRIVE .PLAQUE, ENTRAINEMENT | 1 | 1 | 1 | |
| 9 | 63V-15705-01 | .SPRING, DRIVE PAWL .RESSORT DE CLIQUET | 1 | 1 | 1 | |
| 10 | 63V-15767-01 | .SPRING .RESSORT | 1 | 1 | 1 | |
| 11 | 68T-15784-00 | .SPRING, RETURN .RESSORT, RAPPEL | 1 | 1 | 1 | |
| 12 | 63V-15744-00 | .CIRCLIP .CIRCLIP | 1 | 1 | 1 | |
| 13 | 68T-15793-00 | .SCREW .VIS | 1 | 1 | 1 | |
| 14 | 68T-15764-00 | .COLLAR 1 .COLLERETTE 1 | 1 | 1 | 1 | |
| 15 | 6G1-15755-00 | HANDLE, STARTER POIGNEE, DE DEMARREUR | 1 | 1 | 1 | |
| 16 | * | .WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM) | 1 | 1 | 1 | |
| 17 | 6G1-15779-00 | .COVER .COUVERCLE | 1 | 1 | 1 | |
| 18 | 6A0-15789-00 | .DAMPER .AMORTISSEUR | 1 | 1 | 1 | |
| 19 | 66T-15794-00 | .STOPPER .BUTEE | 1 | 1 | 1 | |
| 20 | 66T-15734-00 | .SPRING, RETURN .RESSORT, RAPPEL | 1 | 1 | 1 | |
| 21 | 68T-15770-00 | .CABLE COMP. STARTER STOP .CABLE, BUTEE DE DEMAR | 1 | 1 | 1 | |
| 22 | 66T-15731-00 | .SPRING, RETURN .RESSORT, RAPPEL | 1 | 1 | 1 | |
| 23 | 97095-06020 | BOLT BOULON | 3 | 3 | 3 | |
| 24 | 92995-06600 | WASHER RONDELLE | 3 | 3 | 3 | |
| 25 | 68T-15762-00 | SEAL, RUBBER 2 JOINT CAOUTCHOUC 2 | 1 | 1 | 1 | |
| * CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M | | | | | | |
| * A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M | | | | | | |



68R0300-1110

FIG. 11 GENERATOR

GENERATRICE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | | REMARKS REMARQUES |
|----------|---------------------|-------------------------|------|------|-----|--|-------------------|
| 1 | 68T-85550-01 | ROTOR ASSY | 1 | | | | |
| | 68T-85550-11 | ROTOR CPLT | | 1 | 1 | | |
| 2 | 68T-85520-00 | ROTOR ASSY | 1 | 1 | 1 | | |
| | | BOBINE, CHARGE | | | | | |
| 3 | 68T-85580-01 | BOBINE, CHARGE | 1 | 1 | 1 | | |
| | | COIL, PULSER | | | | | |
| 4 | 68T-85533-00 | BOBINE, PULSEUR | 1 | | | | |
| | | COIL, LIGHTING | | | | | |
| | 68T-85533-10 | BOBINE, ECLAIRAGE | | 1 | 1 | | |
| 5 | 6H2-85582-00 | COIL, LIGHTING | 1 | 1 | 1 | | |
| | | BOBINE, ECLAIRAGE | | | | | |
| 6 | 90119-06014 | ATTACHMENT, PULSER | 2 | 2 | 2 | | |
| | | SUPPORT, PULSEUR | | | | | |
| 7 | 97095-05010 | BOLT, WITH WASHER | 2 | 2 | 2 | | |
| | | BOULON, AVEC RONDELLE | | | | | |
| 8 | 90119-06MA1 | BOLT | 2 | | | | |
| | | BOULON | | | | | |
| | 90119-06MA1 | BOLT, WITH WASHER | | 4 | 4 | | |
| | | BOULON, AVEC RONDELLE | | | | | |
| 9 | 68T-81328-00 | BOLT, WITH WASHER | 1 | | | | |
| | | BOULON, AVEC RONDELLE | | | | | |
| 10 | 97013-06012 | CLAMP | 2 | | | | |
| | | COLLIER | | | | | |
| 11 | 92903-06600 | BOLT | 2 | | | | |
| | | BOULON | | | | | |
| 12 | 90465-11M10 | WASHER, PLATE | 1 | 1 | 1 | | |
| | | RONDELLE, PLATE | | | | | |
| 13 | 90280-04M06 | CLAMP | 1 | 1 | 1 | | |
| | | BRIDE | | | | | |
| 14 | 90170-12066 | KEY, WOODRUFF | 1 | 1 | 1 | | |
| | | CLAVETTE, DEMI-LUNE | | | | | |
| 15 | 90201-12472 | NUT | 1 | 1 | 1 | | |
| | | ECROU | | | | | |
| | | WASHER, PLATE | | | | | |
| | | RONDELLE, PLATE | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

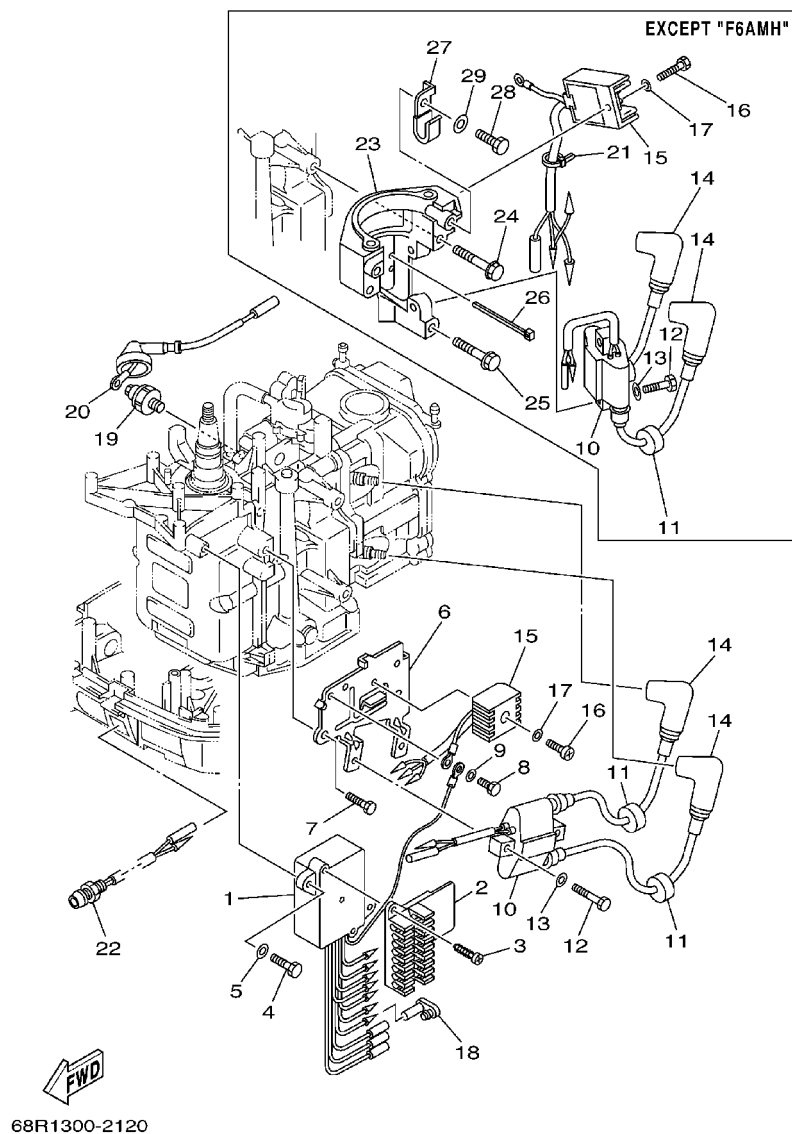
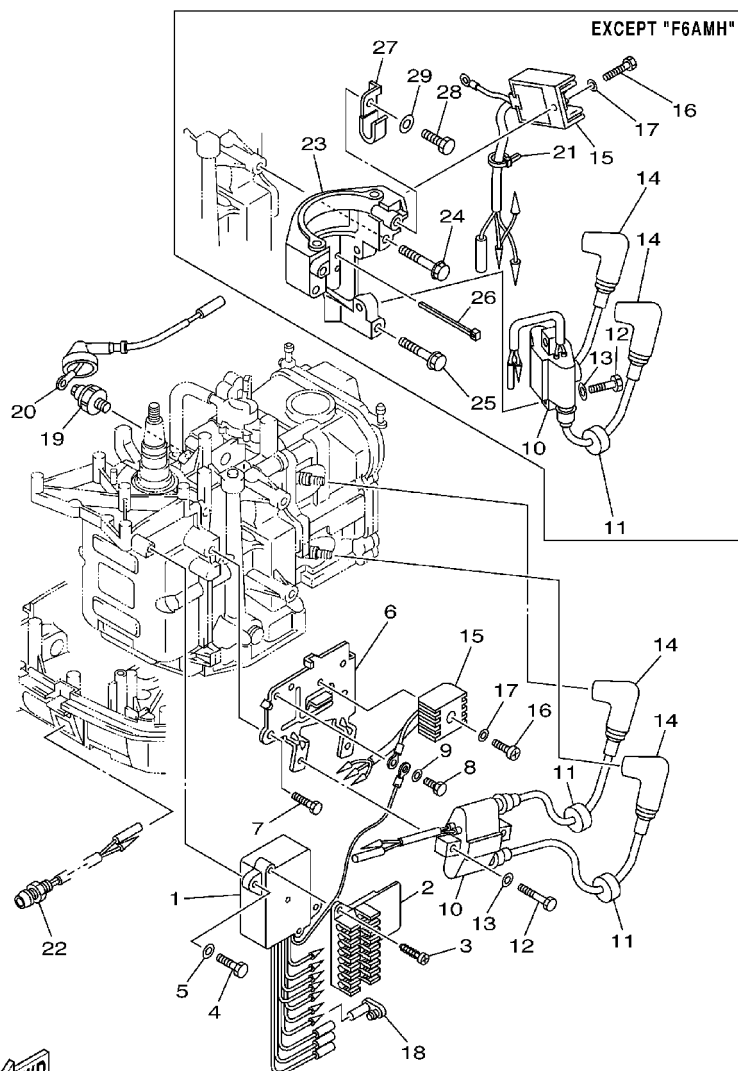


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|--|------|------|-----|-------------------|
| 1 | 68R-85540-00 | C.D.I. UNIT ASSY BLOC C.D.I. | 1 | | 1 | F6A |
| | 69F-85540-00 | C.D.I. UNIT ASSY BLOC C.D.I. | | | 1 | F6B |
| | 68T-85540-00 | C.D.I. UNIT ASSY BLOC C.D.I. | | 1 | 1 | F8C |
| 2 | 68T-82522-00 | CLAMP, COUPLER BRIDE, DE CONNECTEUR | 1 | 1 | 1 | |
| 3 | 97780-40512 | SCREW, TAPPING VIS, TÊTE FRAISÉE | 2 | 2 | 2 | |
| 4 | 97095-06020 | BOLT BOULON | 2 | 2 | 2 | |
| 5 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 6 | 68T-85542-00 | BRACKET SUPPORT | 1 | | | |
| 7 | 97095-08012 | BOLT BOULON | 2 | | | |
| 8 | 97095-06012 | BOLT BOULON | 1 | 1 | 1 | |
| 9 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | |
| 10 | 680-85570-00 | IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.) | 1 | 1 | 1 | |
| 11 | 90480-25161 | GROMMET PASSE-FIL | 2 | 2 | 2 | |
| 12 | 97095-06025 | BOLT BOULON | 2 | 2 | 2 | |
| 13 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 14 | 6E3-82370-21 | PLUG CAP ASSY ANTIPARASITE | 2 | 2 | 2 | |
| 15 | 664-81970-61 | RECTIFIER ASSY REDRESSEUR COMPLET | 1 | | | |
| | 68T-81960-00 | RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT | | 1 | 1 | |
| 16 | 97880-05025 | SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE | 1 | | | |
| | 97095-06012 | BOLT BOULON | | 1 | 1 | |
| 17 | 92990-05600 | WASHER, PLATE RONDELLE, PLATE | 1 | | | |
| | 92995-06600 | WASHER RONDELLE | | 1 | 1 | |
| 18 | 6A0-82119-00 | COVER, LEAD WIRE GARNITURE, FIL | 1 | | | |
| 19 | 67F-82504-00 | OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE | 1 | 1 | 1 | |
| 20 | 68T-82127-10 | WIRE, LEAD 2 FIL 2 | 1 | 1 | 1 | |
| 21 | 90465-11M10 | CLAMP BRIDE | | 1 | 1 | |
| 22 | 68T-85410-00 | EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE | 1 | 1 | 1 | |



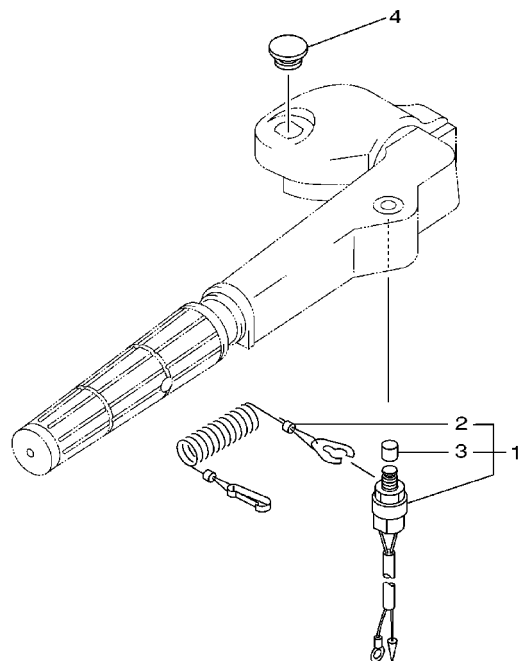
68R1300-2120



FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

[illegible]



68R0300-0140

FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION | F6MH | F8MH | SAV | | REMARKS REMARQUES |
|-------------|------------------------|-------------------------|------|------|-----|--|----------------------|
| 1 | 65W-82575-01 | ENGINE STOP SWITCH ASSY | 1 | 1 | 1 | | |
| 2 | 682-82556-00 | COUPE CIRCUIT CPLT | | | | | |
| | | .STOPPER | 1 | 1 | 1 | | |
| | | .PLAQUETTE | | | | | |
| 3 | 689-8257Y-00 | .CAP | 1 | 1 | 1 | | |
| | | .CHAPEAU | | | | | |
| 4 | 6G1-42725-00 | GROMMET | 1 | 1 | 1 | | |
| | | PASSE-FIL | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| ----- | | | | | | | |
| | | | | | | | |
| | | | | | | | |

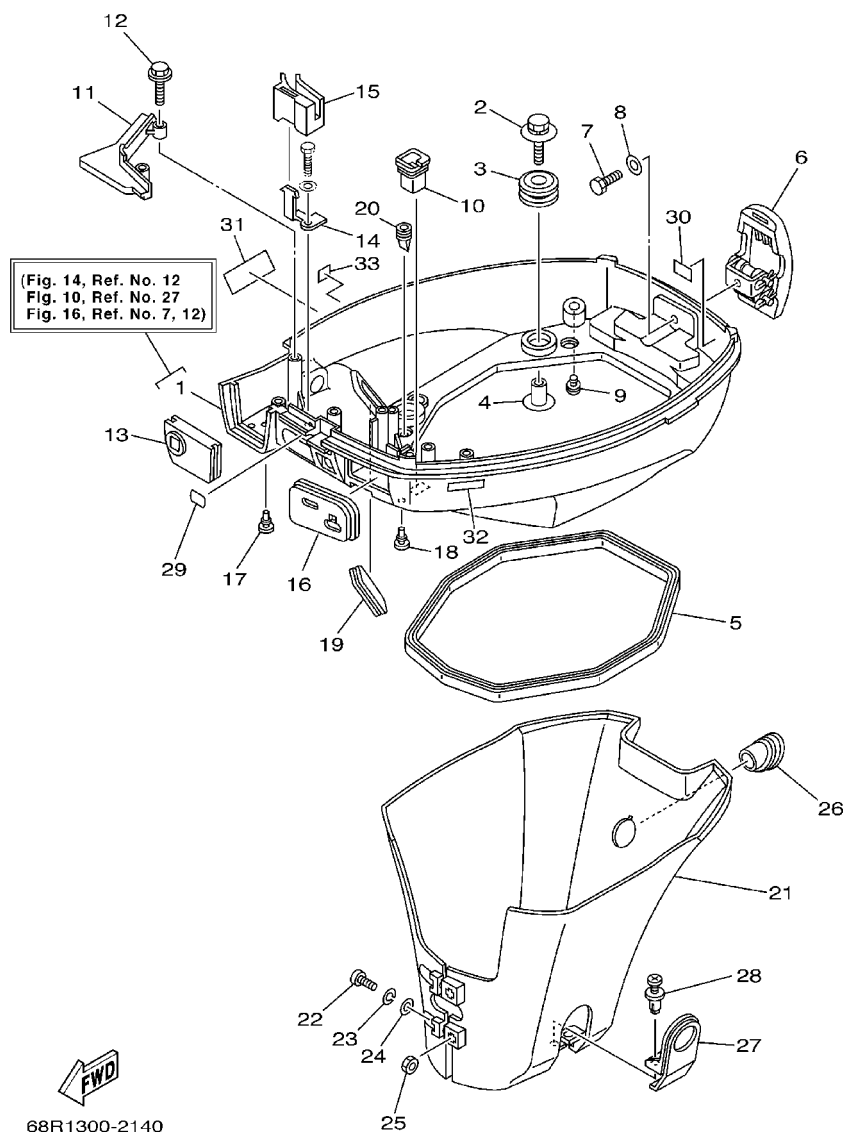


FIG. 14 BOTTOM COWLING

CAPOT INFÉRIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 68T-42710-00-4D | BOTTOM COWLING ASSY ENS. EMBASE | 1 | 1 | 1 | |
| 2 | 68F-85119-00 | BOLT BOULON | 4 | 4 | 4 | |
| 3 | 90480-21M82 | GROMMET PASSE-FIL | 4 | 4 | 4 | |
| 4 | 68F-86129-00 | COLLAR COLLERETTE | 4 | 4 | 4 | |
| 5 | 68T-42716-00 | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1 | 1 | 1 | 1 | |
| 6 | 68T-42801-00 | COWLING CLAMP COMP. BRIDE DE CAPOT COMP. | 1 | 1 | 1 | |
| 7 | 97095-06012 | BOLT BOULON | 1 | 1 | 1 | |
| 8 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | |
| 9 | 6H3-44391-01 | NIPPLE, HOSE RACCORD D'ESSENCE | 1 | 1 | 1 | |
| 10 | 682-42727-00 | GROMMET PASSE-FIL | 1 | 1 | 1 | |
| 11 | 68T-42738-00-4D | PLATE, FITTING ETRIER | 1 | 1 | 1 | |
| 12 | 90109-06M81 | BOLT BOULON | 2 | 2 | 2 | |
| 13 | 68T-42725-00 | GROMMET PASSE-FIL | 1 | 1 | 1 | |
| 14 | 68T-26393-00 | HOLDER SUPPORT | 1 | 1 | 1 | |
| 15 | 68T-26367-00 | PROTECTOR PROTECTEUR | 1 | 1 | 1 | |
| 16 | 68T-42724-00 | GROMMET PASSE-FIL | 1 | 1 | 1 | |
| 17 | 90480-06M19 | GROMMET PASSE-FIL | 2 | 2 | 2 | |
| 18 | 90480-06M19 | GROMMET PASSE-FIL | 1 | 1 | 1 | |
| 19 | 6H4-42726-00 | GROMMET PASSE-FIL | 1 | 1 | 1 | |
| 20 | 65W-42717-00 | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2 | 2 | 2 | 2 | |
| 21 | 68T-42741-00 | APRON CAPOT LATERAL | 1 | 1 | 1 | |
| 22 | 97880-06030 | SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE | 2 | 2 | 2 | |
| 23 | 92990-06100 | WASHER, SPRING RONDELLE, GROWER | 2 | 2 | 2 | |
| 24 | 92990-06600 | WASHER, PLATE RONDELLE, PLATE | 2 | 2 | 2 | |
| 25 | 95380-06600 | NUT, HEXAGON ECROU | 2 | 2 | 2 | |
| 26 | 68T-42717-00 | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2 | 1 | 1 | 1 | |
| 27 | 68T-42771-00 | APRON CAPOT LATERAL | 1 | 1 | 1 | |

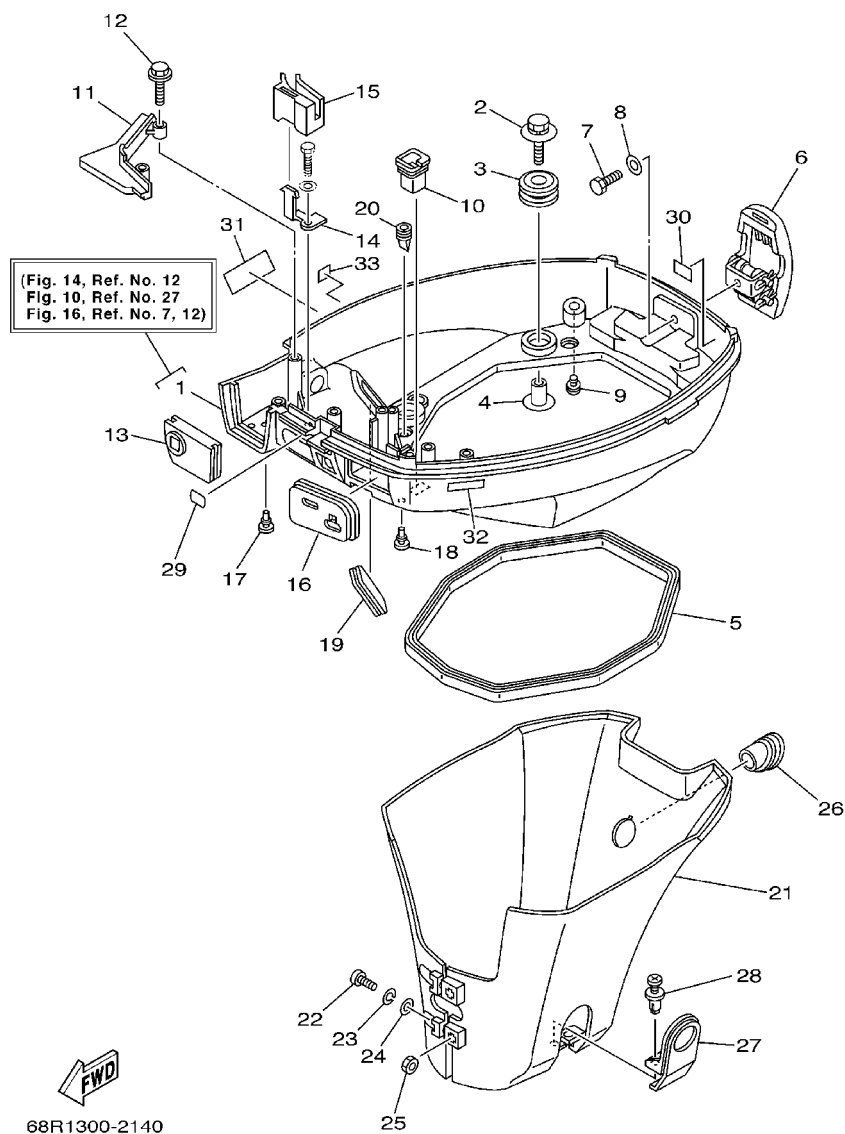


FIG. 14 BOTTOM COWLING

[illegible]

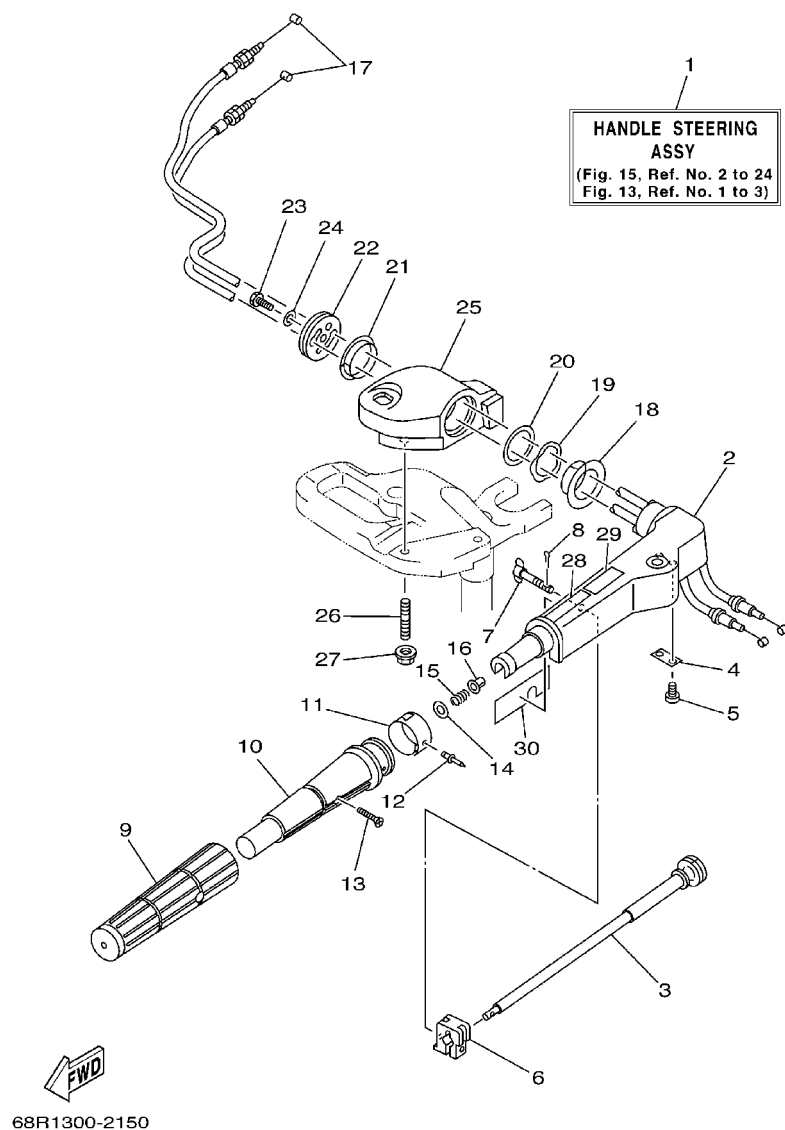


FIG. 15 STEERING

DIRECTION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 68T-W0084-00-4D | HANDLE STEERING ASSY BARRE FRANCHE (ENS.) | 1 | 1 | 1 | |
| 2 | 63V-42111-00-4D | HANDLE, STEERING POIGNEE | 1 | 1 | 1 | |
| 3 | 6G1-42138-01 | LEVER, THROTTLE LEVIER, ACCELERATEUR | 1 | 1 | 1 | |
| 4 | 6E0-42159-02 | STAY SUPPORT | 1 | 1 | 1 | |
| 5 | 97885-05012 | SCREW, PAN HEAD VIS, TETE TRONCONIQUE | 2 | 2 | 2 | |
| 6 | 6G1-42126-00 | FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION | 1 | 1 | 1 | |
| 7 | 6G1-42125-01 | BOLT, FRICTION ADJUSTING BOULON | 1 | 1 | 1 | |
| 8 | 91490-16010 | PIN, COTTER GOUPILLE, FENDUE | 1 | 1 | 1 | |
| 9 | 67D-42177-00 | RUBBER, HANDLE CAOUTCHOUC, POIGNEE | 1 | 1 | 1 | |
| 10 | 67D-42119-00 | GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE | 1 | 1 | 1 | |
| 11 | 68R-42137-00 | INDICATOR, THROTTLE INDICATEUR, ACCELERATION | 1 | | 1 | F6A |
| | 69F-42137-00 | INDICATOR, THROTTLE INDICATEUR, ACCELERATION | | | 1 | F6B |
| | 68T-42137-00 | INDICATOR, THROTTLE INDICATEUR, ACCELERATION | | 1 | 1 | F8C |
| 12 | 90269-02M09 | RIVET RIVET | 1 | 1 | 1 | |
| 13 | 90149-05M13 | SCREW VIS | 1 | 1 | 1 | |
| 14 | 92903-10600 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 15 | 90501-23215 | SPRING, COMPRESSION RESSORT, COMPRESSION | 1 | 1 | 1 | |
| 16 | 90386-08032 | BUSH DOUILLE | 1 | 1 | 1 | |
| 17 | 68T-26301-01 | THROTTLE CABLE ASSY CABLE D'ACCELERATEUR | 2 | 2 | 2 | |
| 18 | 90386-34M97 | BUSH DOUILLE | 1 | 1 | 1 | |
| 19 | 90206-36M21 | WASHER, WAVE RONDELLE, ONDULEE | 1 | 1 | 1 | |
| 20 | 90202-36M55 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 21 | 90386-33M96 | BUSH DOUILLE | 1 | 1 | 1 | |
| 22 | 68T-42131-00 | COVER, HANDLE STEERING COUVERCLE | 1 | 1 | 1 | |
| 23 | 97075-06025 | BOLT BOULON | 1 | 1 | 1 | |
| 24 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | |
| 25 | 68T-42121-00-4D | BRACKET SUPPORT | 1 | 1 | 1 | |

D1

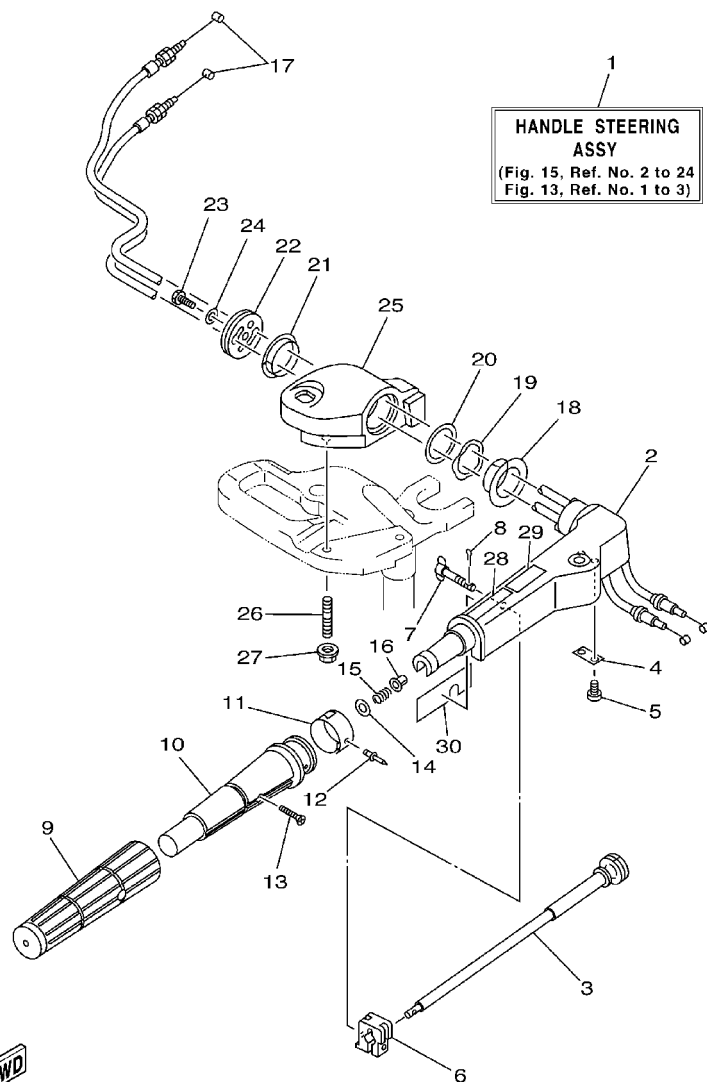


FIG. 15 STEERING

DIRECTION

[illegible]

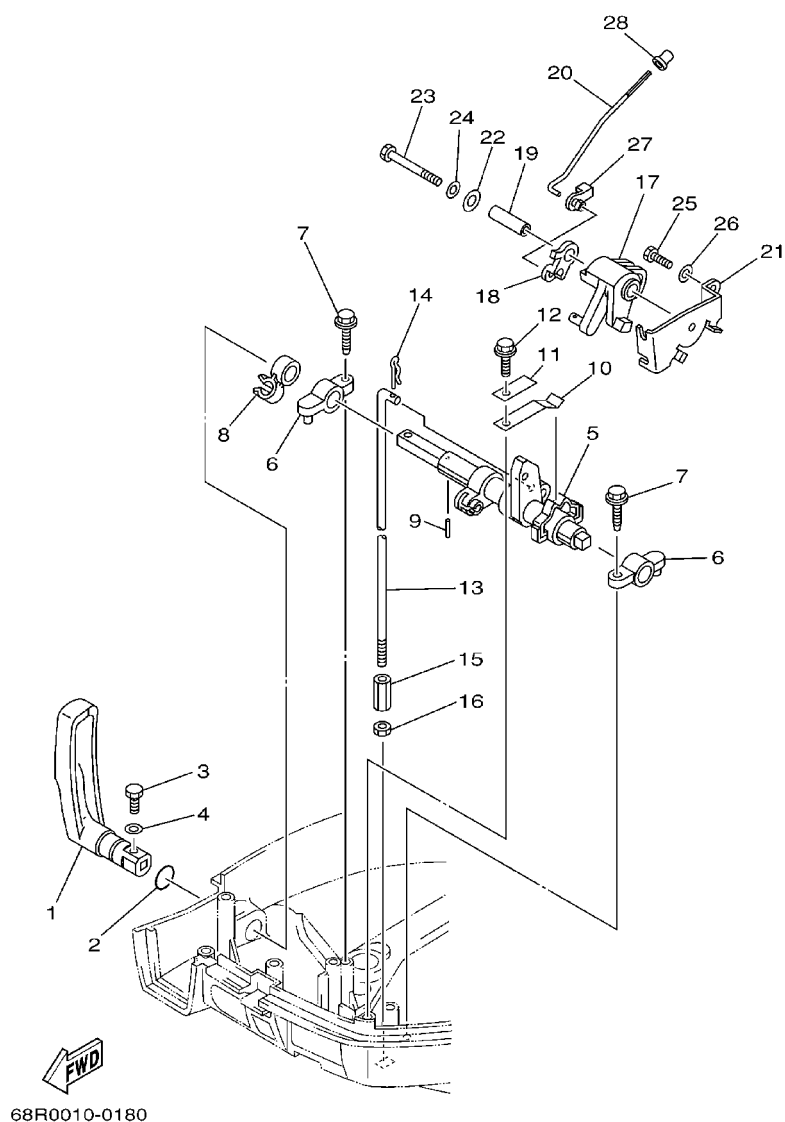
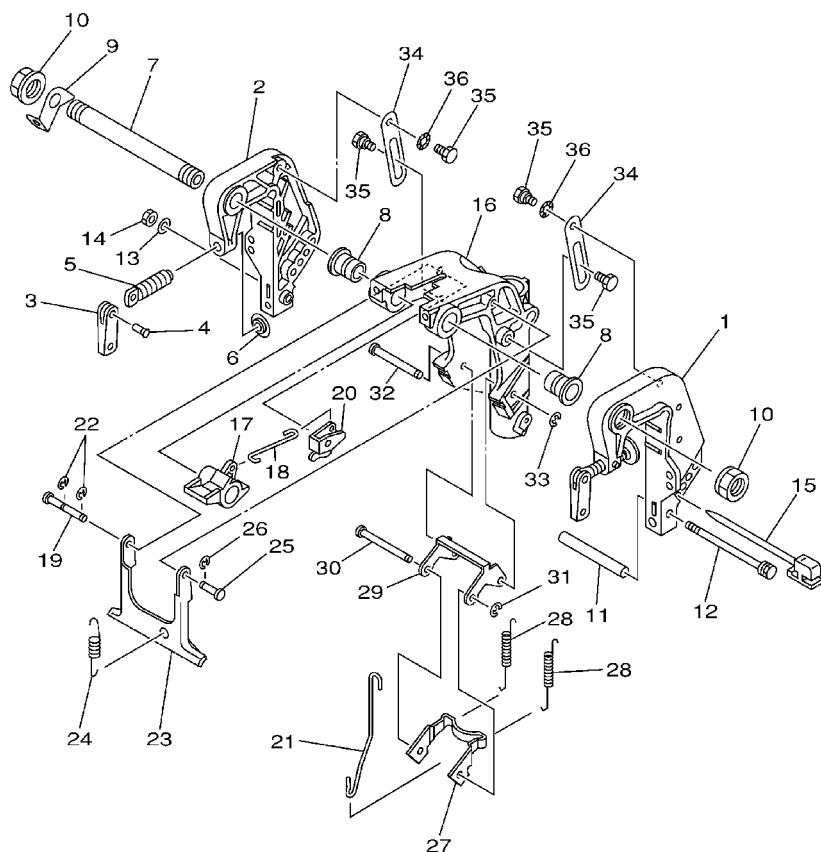


FIG. 16 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 68T-44111-00 | HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE | 1 | 1 | 1 | |
| 2 | 93210-12327 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 3 | 97095-05016 | BOLT BOULON | 1 | 1 | 1 | |
| 4 | 92995-05600 | WASHER RONDELLE | 1 | 1 | 1 | |
| 5 | 68T-44121-01 | LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION | 1 | 1 | 1 | |
| 6 | 6G1-41662-01-94 | BRACKET SUPPORT | 2 | 2 | 2 | |
| 7 | 90109-06M81 | BOLT BOULON | 2 | 2 | 2 | |
| 8 | 90464-10M60 | CLAMP BRIDE | 1 | 1 | 1 | |
| 9 | 91690-30014 | PIN, SPRING GOUPILLE, ELASTIQUE | 1 | 1 | 1 | |
| 10 | 65W-44116-00 | SPRING RESSORT | 1 | 1 | 1 | |
| 11 | 66R-44114-00 | STOPPER PLAQUETTE | 1 | 1 | 1 | |
| 12 | 90109-06M86 | BOLT BOULON | 1 | 1 | 1 | |
| 13 | 68T-44143-00 | ROD, SHIFT TIGE D'EMBRAYAGE | 1 | 1 | 1 | S |
| | 68T-44143-10 | ROD, SHIFT TIGE D'EMBRAYAGE | 1 | 1 | 1 | L |
| 14 | 90468-18001 | CLIP JONC | 1 | 1 | 1 | |
| 15 | 90170-06015 | NUT ECROU | 1 | 1 | 1 | |
| 16 | 95380-06700 | NUT ECROU | 1 | 1 | 1 | |
| 17 | 68T-41638-00 | PULLEY POULIE | 1 | 1 | 1 | |
| 18 | 68R-41283-00 | LEVER, FREE ACCEL. LEVIER | 1 | | 1 | F6A,F6B |
| | 68T-41283-00 | LEVER, FREE ACCEL. LEVIER | | 1 | 1 | F8C |
| 19 | 90387-06M59 | COLLAR COLLERETTE | 1 | 1 | 1 | |
| 20 | 68T-41211-00 | LINK, ACCEL. BIELLETTTE, ACCELERATION | 1 | 1 | 1 | F6A,F8C |
| | 69F-41211-00 | LINK, ACCEL. BIELLETTTE, ACCELERATION | | | 1 | F6B |
| 21 | 68T-14497-00 | STAY, THROTTLE WIRE SUPPORT DE BOISSEAU | 1 | 1 | 1 | |
| 22 | 90201-06M62 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 23 | 97095-06045 | BOLT BOULON | 1 | 1 | 1 | |
| 24 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | |



68R0010-0200

FIG. 17 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|--|------|------|-----|--------------------------|
| 1 | 68T-43111-01-4D | BRACKET, CLAMP PRESSE | 1 | 1 | 1 | |
| 2 | 68T-43112-01-4D | BRACKET, CLAMP PRESSE | 1 | 1 | 1 | |
| 3 | 6E0-43118-01 | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 2 | 2 | 2 | |
| 4 | 90243-04M01 | PIN GOUPILLE | 2 | 2 | 2 | |
| 5 | 677-43116-01 | SCREW, TRANSOM CLAMP VIS DE PRESSE | 2 | 2 | 2 | |
| 6 | 648-43114-01 | PAD, TRANSOM CLAMP RONDELLE D'APPUI | 2 | 2 | 2 | |
| 7 | 63V-43131-10 | BOLT, CLAMP BRACKET BOULON, PRESSE | 1 | 1 | 1 | FOR RIDE GUIDE (L:283MM) |
| 8 | 90386-22MA4 | BUSH DOUILLE | 2 | 2 | 2 | |
| 9 | 66R-43113-00 | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE | 1 | 1 | 1 | |
| 10 | 90185-22043 | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT | 2 | 2 | 2 | |
| 11 | 90387-06M13 | COLLAR COLLERETTE | 1 | 1 | 1 | |
| 12 | 90101-06M18 | BOLT BOULON | 1 | 1 | 1 | |
| 13 | 92990-06600 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 14 | 95380-06700 | NUT ECROU | 1 | 1 | 1 | |
| 15 | 6L2-43160-00 | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.) | 1 | 1 | 1 | |
| 16 | 68T-43311-00-4D | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1 | 1 | 1 | 1 | S |
| | 68T-43311-10-4D | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1 | 1 | 1 | 1 | L |
| 17 | 68T-43631-00 | LEVER, TILT LEVIER, INCLINAISON | 1 | 1 | 1 | |
| 18 | 68T-43616-00 | ROD, TILT LOCK TIGE | 1 | 1 | 1 | |
| 19 | 68T-43646-00 | SHAFT, LEVER AXE, LEIVER | 1 | 1 | 1 | |
| 20 | 68T-43641-00 | LEVER, TILT LEVIER, INCLINAISON | 1 | 1 | 1 | |
| 21 | 68T-43617-00 | ROD, TILT LOCK TIGE | 1 | 1 | 1 | |
| 22 | 99080-05600 | CIRCLIP CIRCLIP | 2 | 2 | 2 | |
| 23 | 68T-43350-00 | RECEIVER ASSY RECEIVER ASSY | 1 | 1 | 1 | |
| 24 | 90506-18M41 | SPRING, TENSION RESSORT, TENSION | 1 | 1 | 1 | S |
| | 90506-20005 | SPRING, TENSION RESSORT, TENSION | 1 | 1 | 1 | L |
| 25 | 63V-43191-00 | SHAFT, STOPPER AXE, BUTEE | 1 | 1 | 1 | |

D5

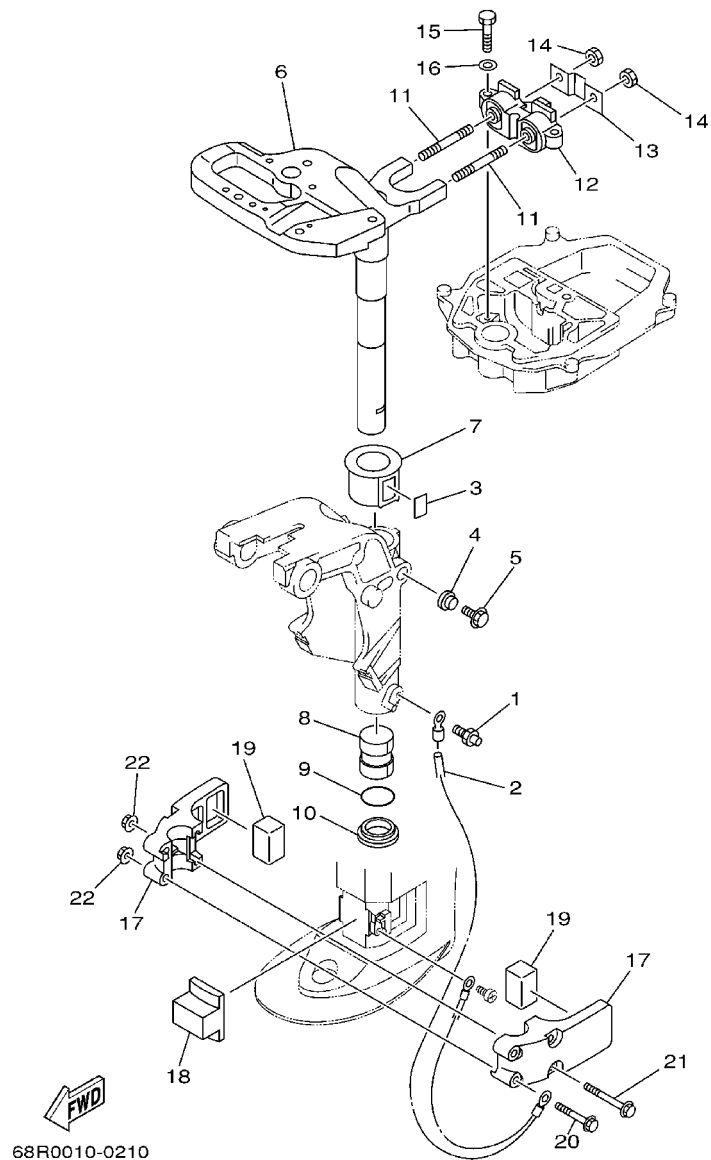


FIG. 18 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|--|------|------|-----|-------------------|
| 1 | 93700-06M03 | NIPPLE, GREASE GRAISSEUR | 1 | 1 | 1 | |
| 2 | 68T-82127-00 | WIRE, LEAD 2 FIL 2 | 1 | 1 | 1 | |
| 3 | 63V-42528-00 | PLATE, FRICTION PLAQUE, FRICTION | 1 | 1 | 1 | |
| 4 | 689-43373-01 | SEAL, DAMPER JOINT | 1 | 1 | 1 | |
| 5 | 90105-06M07 | BOLT, FLANGE BOULON | 1 | 1 | 1 | |
| 6 | 68T-42511-01-4D | BRACKET, STEERING CADRE, DIRECTION | 1 | 1 | 1 | S |
| | 68T-42511-11-4D | BRACKET, STEERING CADRE, DIRECTION | 1 | 1 | 1 | L |
| 7 | 63V-42537-00 | BUSHING, PIVOT SHAFT COUSSINET | 1 | 1 | 1 | |
| 8 | 90386-30048 | BUSH DOUILLE | 1 | 1 | 1 | |
| 9 | 93210-29M94 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 10 | 90386-30M60 | BUSH DOUILLE | 1 | 1 | 1 | |
| 11 | 90116-08M54 | BOLT, STUD GOUJON | 2 | 2 | 2 | |
| 12 | 68T-44517-00-94 | MOUNT RUBBER SILENT-BLOC | 1 | 1 | 1 | |
| 13 | 68T-44526-00 | PLATE PLAQUE | 1 | 1 | 1 | |
| 14 | 95380-08600 | NUT ECROU | 2 | 2 | 2 | |
| 15 | 97075-06025 | BOLT BOULON | 2 | 2 | 2 | |
| 16 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 17 | 68T-44551-00-4D | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR | 2 | 2 | 2 | |
| 18 | 68T-44557-00 | MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT | 1 | 1 | 1 | |
| 19 | 682-44555-00 | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL | 2 | 2 | 2 | |
| 20 | 90119-06012 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 2 | 2 | 2 | |
| 21 | 90119-06013 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 2 | 2 | 2 | |
| 22 | 90179-06M28 | NUT ECROU | 4 | 4 | 4 | |



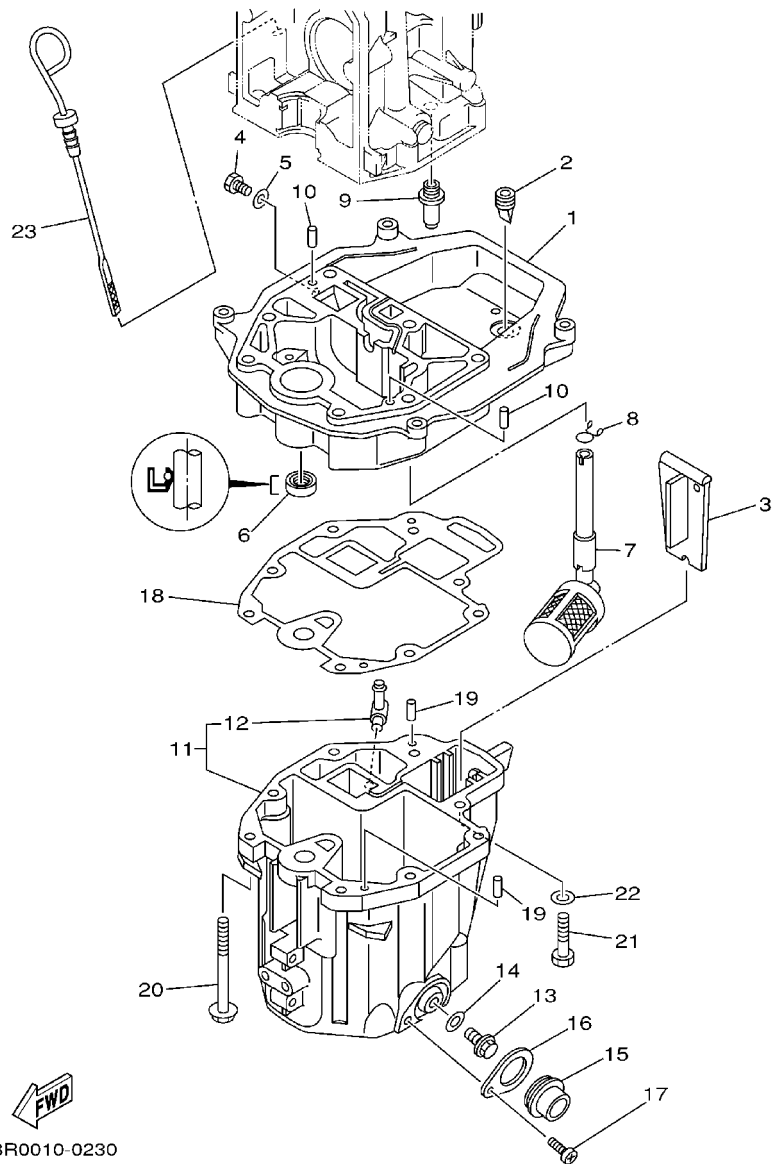


FIG. 20 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 68T-41137-00-94 | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT | 1 | 1 | 1 | |
| 2 | 65W-42717-00 | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2 | 1 | 1 | 1 | |
| 3 | 68T-45181-00 | PLATE PLAQUETTE | 1 | 1 | 1 | |
| 4 | 97095-08014 | BOLT BOULON | 1 | 1 | 1 | |
| 5 | 90430-08143 | GASKET JOINT | 1 | 1 | 1 | |
| 6 | 93101-12M70 | OIL SEAL JOINT SPY | 1 | 1 | 1 | |
| 7 | 68T-13421-01 | STRAINER 2 FILTRE 2 | 1 | 1 | 1 | |
| 8 | 90467-11M08 | CLIP JONC | 1 | 1 | 1 | |
| 9 | 6G8-11575-00 | RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR | 1 | 1 | 1 | |
| 10 | 93606-12019 | PIN, DOWEL GOUJON | 2 | 2 | 2 | |
| 11 | 68T-15311-00-5B | OIL PAN VENTILATEUR D'HUILE | 1 | 1 | 1 | |
| 12 | 6H1-11372-00 | .NIPPLE, HOSE .RACCORD, TUYAU | 1 | 1 | 1 | |
| 13 | 90340-10M10 | PLUG, STRAIGHT SCREW PLOT, FILETE DROIT | 1 | 1 | 1 | |
| 14 | 90430-10M11 | GASKET JOINT | 1 | 1 | 1 | |
| 15 | 68T-15316-00 | DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT | 1 | 1 | 1 | |
| 16 | 68T-15317-00 | SPACER, ENGINE MOUNT ENTRETOISE DE SUPPORT | 1 | 1 | 1 | |
| 17 | 97885-05008 | SCREW, PAN HEAD VIS, TETE TRONCONIQUE | 1 | 1 | 1 | |
| 18 | 68T-13475-00 | GASKET JOINT | 1 | 1 | 1 | |
| 19 | 93604-12M07 | PIN, DOWEL GOUJON | 2 | 2 | 2 | |
| 20 | 90119-08005 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 6 | 6 | 6 | |
| 21 | 97075-08030 | BOLT BOULON | 2 | 2 | 2 | |
| 22 | 92995-08600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 23 | 68T-15362-00 | PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE | 1 | 1 | 1 | |

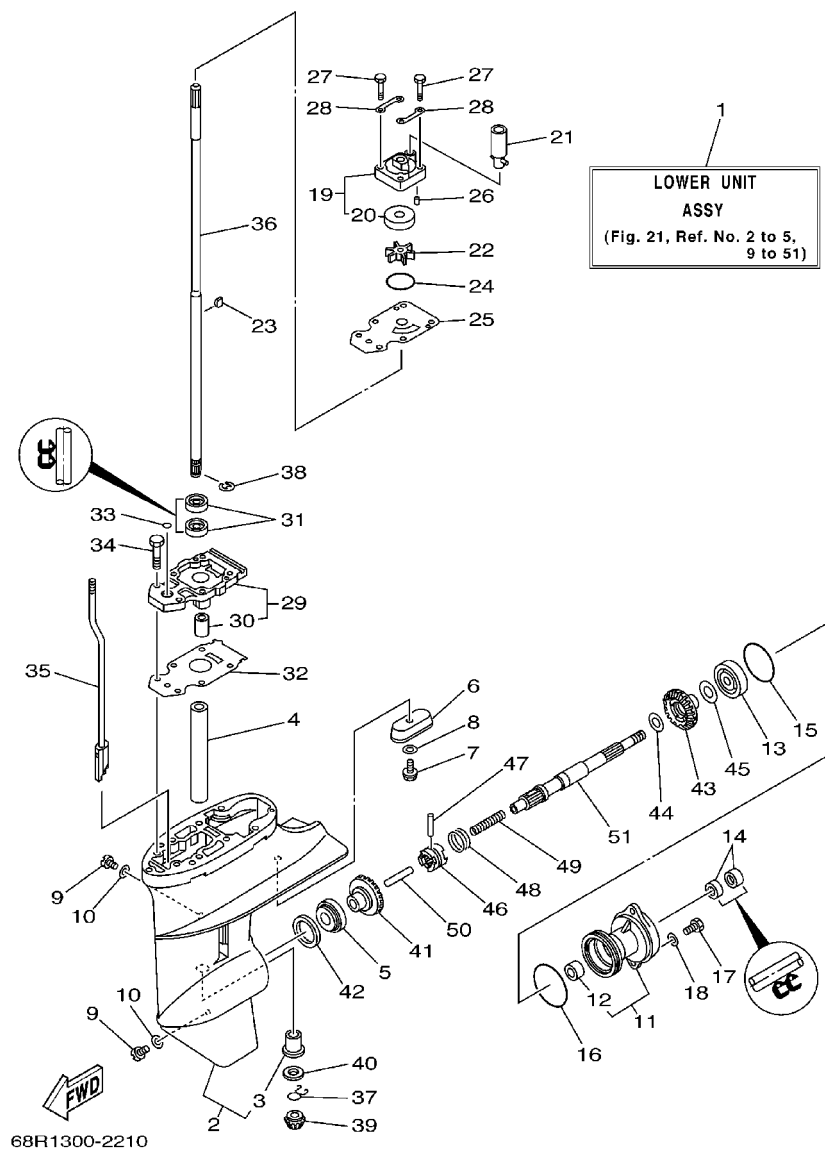


FIG. 21 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 68T-45300-00-4D | LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) | 1 | 1 | 1 | S |
| | 68T-45300-10-4D | LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) | 1 | 1 | 1 | L |
| 2 | 68T-45311-00-4D | CASING, LOWER BOITIER D'HELICE | 1 | 1 | 1 | |
| 3 | 6G1-45317-09 | .BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR | 1 | 1 | 1 | |
| 4 | 90387-14M49 | COLLAR COLLERETTE | 1 | 1 | 1 | |
| 5 | 93306-004U0 | BEARING ROULEMENT | 1 | 1 | 1 | |
| 6 | 68T-45251-00 | ANODE ANODE | 1 | 1 | 1 | |
| 7 | 95895-06016 | BOLT, FLANGE BOULON, A COLLERETTE | 1 | 1 | 1 | |
| 8 | 92990-06300 | WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE | 1 | 1 | 1 | |
| 9 | 90340-08002 | PLUG, STRAIGHT SCREW PLOT, FILETE DROIT | 2 | 2 | 2 | |
| 10 | 90430-08020 | GASKET JOINT | 2 | 2 | 2 | |
| 11 | 6G1-45361-01-4D | CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE | 1 | 1 | 1 | |
| 12 | 6G1-45362-09 | .BUSHING .COUSSINET | 1 | 1 | 1 | |
| 13 | 93306-004U0 | BEARING ROULEMENT | 1 | 1 | 1 | |
| 14 | 93101-15074 | OIL SEAL JOINT SPY | 2 | 2 | 2 | |
| 15 | 93210-49046 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 16 | 93210-53M08 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 17 | 97095-06016 | BOLT BOULON | 2 | 2 | 2 | |
| 18 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 19 | 63V-44301-00 | WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS) | 1 | 1 | 1 | |
| 20 | 63V-44322-00 | .INSERT, CARTRIDGE .CUVETTE | 1 | 1 | 1 | |
| 21 | 68T-44366-00 | DAMPER, WATER SEAL JOINT, TUBE D'EAU | 1 | 1 | 1 | |
| 22 | 68T-44352-00 | IMPELLER TURBINE | 1 | 1 | 1 | |
| 23 | 664-44338-00 | KEY, WOODRUFF CLAVETTE, VOLANT | 1 | 1 | 1 | |
| 24 | 93210-44398 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 25 | 68T-44323-00 | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE | 1 | 1 | 1 | |
| 26 | 93604-12M07 | PIN, DOWEL GOUJON | 2 | 2 | 2 | |

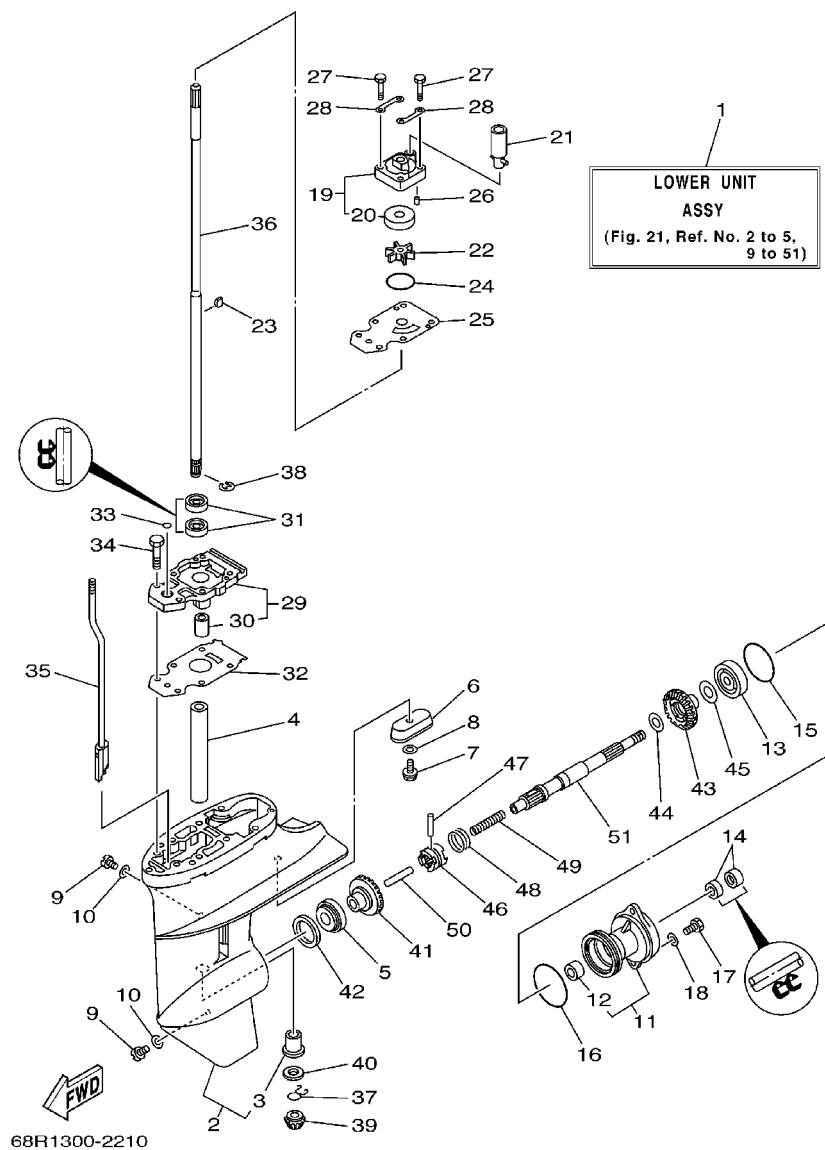


FIG. 21 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 27 | 97080-08045 | BOLT BOULON | 4 | 4 | 4 | |
| 28 | 63V-44328-00 | PLATE PLAQUETTE | 2 | 2 | 2 | |
| 29 | 68T-45331-00-5B | HOUSING, BEARING FLASQUE, ROULEMENT | 1 | 1 | 1 | |
| 30 | 6G1-45316-09 | BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR | 1 | 1 | 1 | |
| 31 | 93101-11M23 | OIL SEAL JOINT SPY | 2 | 2 | 2 | |
| 32 | 68T-45315-A0 | PACKING, LOWER CASING JOINT, BOITIER D'HELICE | 1 | 1 | 1 | |
| 33 | 93210-06ME6 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 34 | 97080-08025 | BOLT BOULON | 2 | 2 | 2 | |
| 35 | 68T-44150-00 | SHIFT CAM ASSY CAME D'INVERSION | 1 | 1 | 1 | |
| 36 | 68T-45511-00 | SHAFT, DRIVE ARBRE, MOTEUR | 1 | 1 | 1 | S |
| 36 | 68T-45511-10 | SHAFT, DRIVE ARBRE, MOTEUR | 1 | 1 | 1 | L |
| 37 | 90467-09M05 | CLIP JONC | 1 | 1 | 1 | |
| 38 | 99001-07600 | CIRCLIP CIRCLIP | 1 | 1 | 1 | |
| 39 | 68T-45551-00 | PINION PIGNON D'ATTAQUE | 1 | 1 | 1 | |
| 40 | 6G1-45533-00-19 | SHIM (T:1.9MM) CALE (T:1.9MM) | 1 | 1 | 1 | UR |
| 40 | 6G1-45533-00-20 | SHIM (T:2.0MM) CALE (T:2.0MM) | 1 | 1 | 1 | UR |
| 40 | 6G1-45533-00-21 | SHIM (T:2.1MM) CALE (T:2.1MM) | 1 | 1 | 1 | UR |
| 40 | 6G1-45533-00-22 | SHIM (T:2.2MM) CALE (T:2.2MM) | 1 | 1 | 1 | UR |
| 41 | 68T-45560-00 | GEAR PIGNON | 1 | 1 | 1 | |
| 42 | 664-45587-01-10 | SHIM (T:0.10MM) CALE (T:0.10MM) | 1 | 1 | 1 | UR |
| 42 | 664-45587-01-12 | SHIM (T:0.12MM) CALE (T:0.12MM) | 1 | 1 | 1 | UR |
| 42 | 664-45587-01-15 | SHIM (T:0.15MM) CALE (T:0.15MM) | 1 | 1 | 1 | UR |
| 42 | 664-45587-01-18 | SHIM (T:0.18MM) CALE (T:0.18MM) | 1 | 1 | 1 | UR |
| 42 | 664-45587-01-30 | SHIM (T:0.30MM) CALE (T:0.30MM) | 1 | 1 | 1 | UR |
| 42 | 664-45587-01-40 | SHIM (T:0.40MM) CALE (T:0.40MM) | 1 | 1 | 1 | UR |
| 42 | 664-45587-01-50 | SHIM (T:0.50MM) CALE (T:0.50MM) | 1 | 1 | 1 | UR |
| 43 | 68T-45571-00 | GEAR PIGNON | 1 | 1 | 1 | |

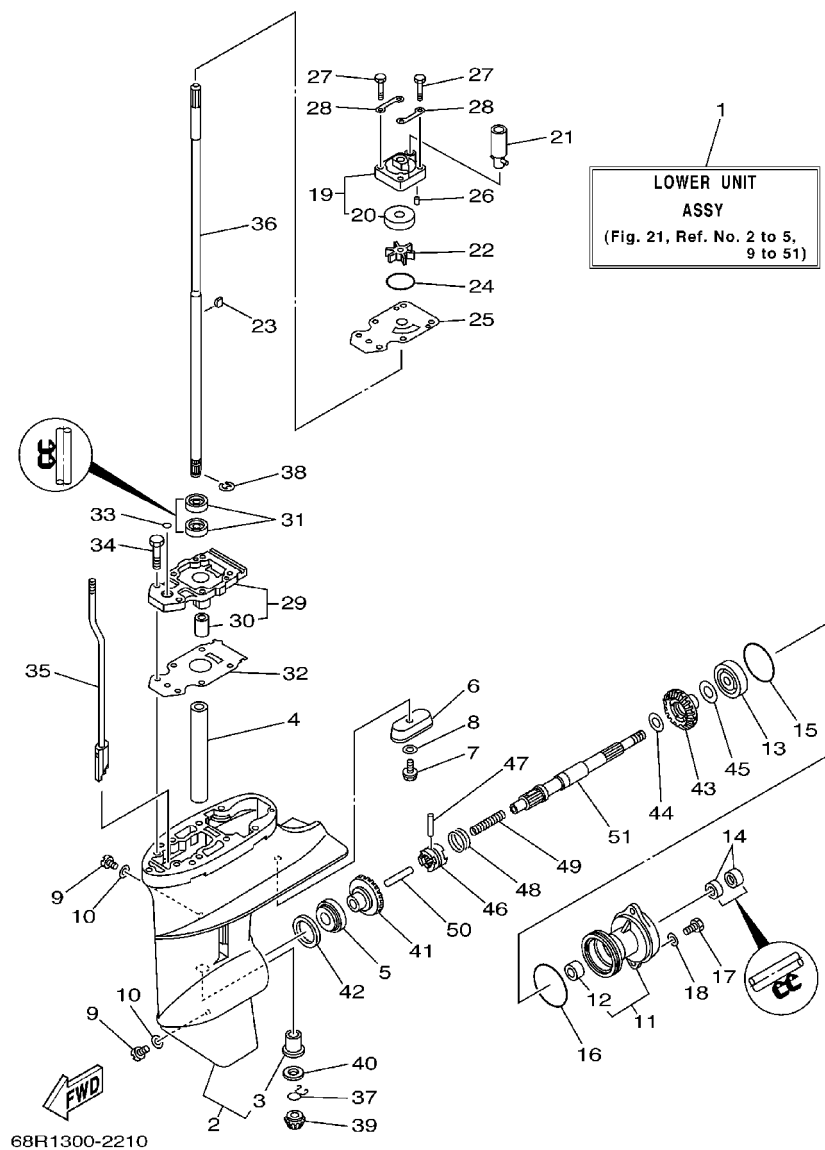


FIG. 21 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

[illegible]

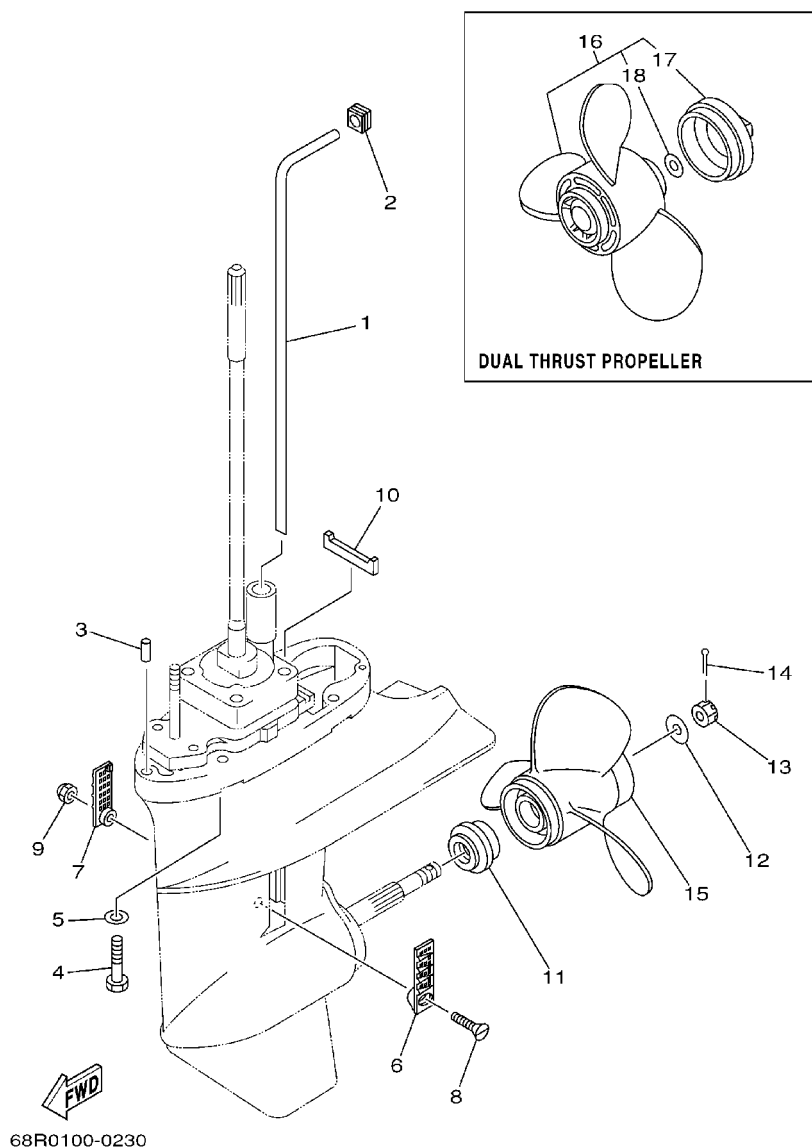


FIG. 22 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|----------------------|
| 1 | 68T-44361-00 | TUBE, WATER TUBE D'EAU | 1 | 1 | 1 | S |
| | 68T-44361-10 | TUBE, WATER TUBE D'EAU | 1 | 1 | 1 | L |
| 2 | 63V-44365-10 | DAMPER, WATER SEAL JOINT, TUBE D'EAU | 1 | 1 | 1 | |
| 3 | 93604-12M07 | PIN, DOWEL GOUJON | 2 | 2 | 2 | |
| 4 | 97075-08035 | BOLT BOULON | 4 | 4 | 4 | |
| 5 | 92995-08600 | WASHER RONDELLE | 4 | 4 | 4 | |
| 6 | 6G1-45214-00 | COVER, WATER INLET GRILLE, ENTREE D'EAU | 1 | 1 | 1 | |
| 7 | 6G1-45215-00 | COVER, WATER INLET GRILLE, ENTREE D'EAU | 1 | 1 | 1 | |
| 8 | 90152-05M03 | SCREW, COUNTERSUNK VIS, TETE NOYEE | 1 | 1 | 1 | |
| 9 | 90185-05002 | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT | 1 | 1 | 1 | |
| 10 | 63V-45375-00 | DAMPER, SEAL BOURRELET, CAOUTCHOUC | 1 | 1 | 1 | |
| 11 | 6G1-45987-02 | SPACER ENTRETOISE | 1 | 1 | 1 | |
| 12 | 90201-10M01 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 13 | 90171-10M01 | NUT, CASTLE ECROU, CRENELE | 1 | 1 | 1 | |
| 14 | 91490-30020 | PIN, COTTER GOUPILLE, FENDUE | 1 | 1 | 1 | |
| 15 | 6G1-45941-00-EL | PROPELLER (3X8-1/2"X8-1/2"-N) HELICE (3X8-1/2"X8-1/2"-N) | 1 | 1 | 1 | UR |
| | 6G1-45943-00-EL | PROPELLER (3X8-1/2"X7-1/2"-N) HELICE (3X8-1/2"X7-1/2"-N) | 1 | 1 | 1 | UR |
| | 6G1-45947-00-EL | PROPELLER (3X8-1/2"X6-1/2"-N) HELICE (3X8-1/2"X6-1/2"-N) | 1 | 1 | 1 | UR |
| | 6G1-45952-00-EL | PROPELLER (3X8-1/2"X8"-N) HELICE (3X8-1/2"X8"-N) | 1 | 1 | 1 | UR |
| 16 | 6G1-W4591-01-EL | PROPELLER (3X9"X7"-N) HELICE (3X9"X7"-N) | 1 | 1 | 1 | UR DUAL THRUST PROP. |
| | 6G1-W4592-00-EL | PROPELLER (3X9"X5"-N) HELICE (3X9"X5"-N) | 1 | 1 | 1 | UR DUAL THRUST PROP. |
| 17 | 6G1-45616-01 | .NUT, PROPELLER .CONE, HELICE | 1 | 1 | 1 | |
| 18 | 90201-10M02 | .WASHER, PLATE .RONDELLE, PLATE | 1 | 1 | 1 | |

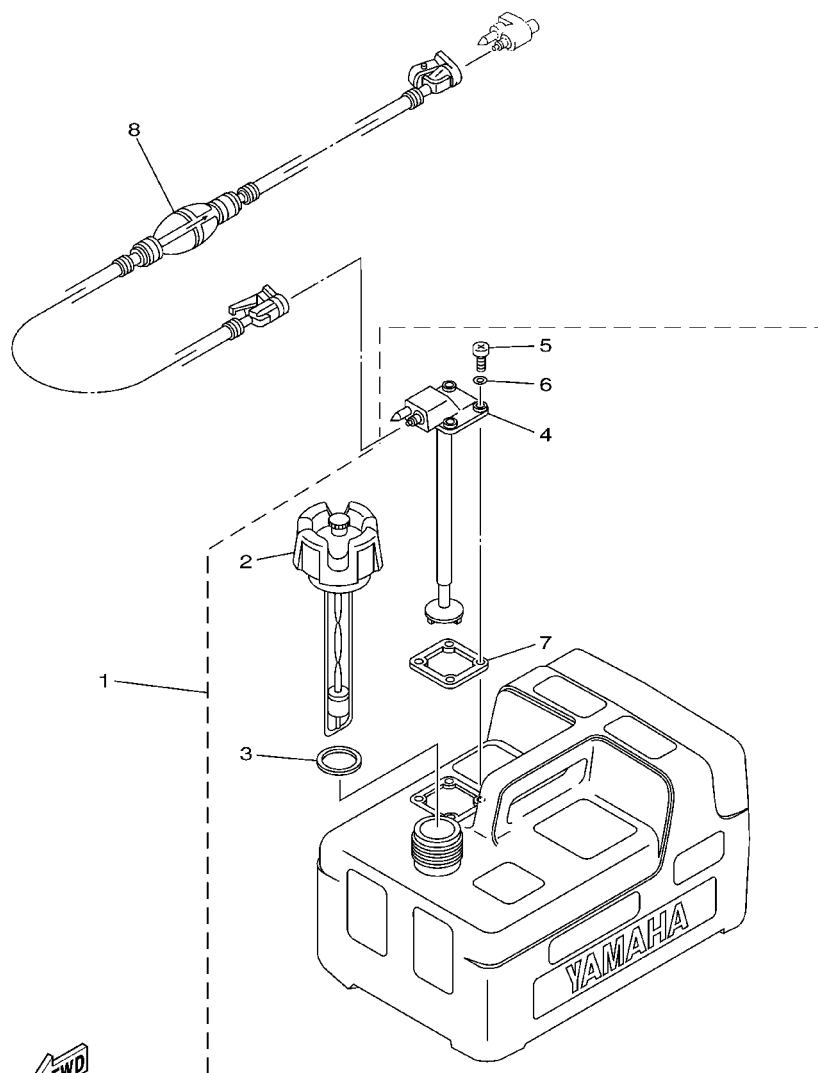


FIG. 23 FUEL TANK 1

RESERVOIR A CARBURANT 1

[illegible]

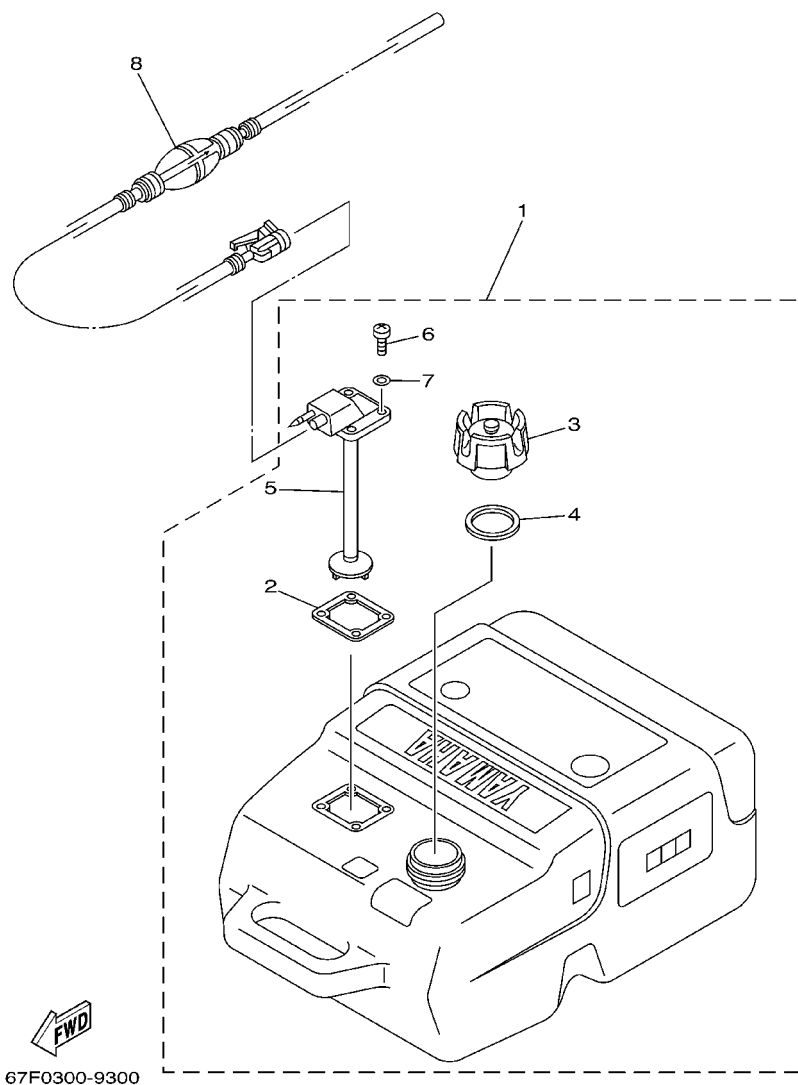
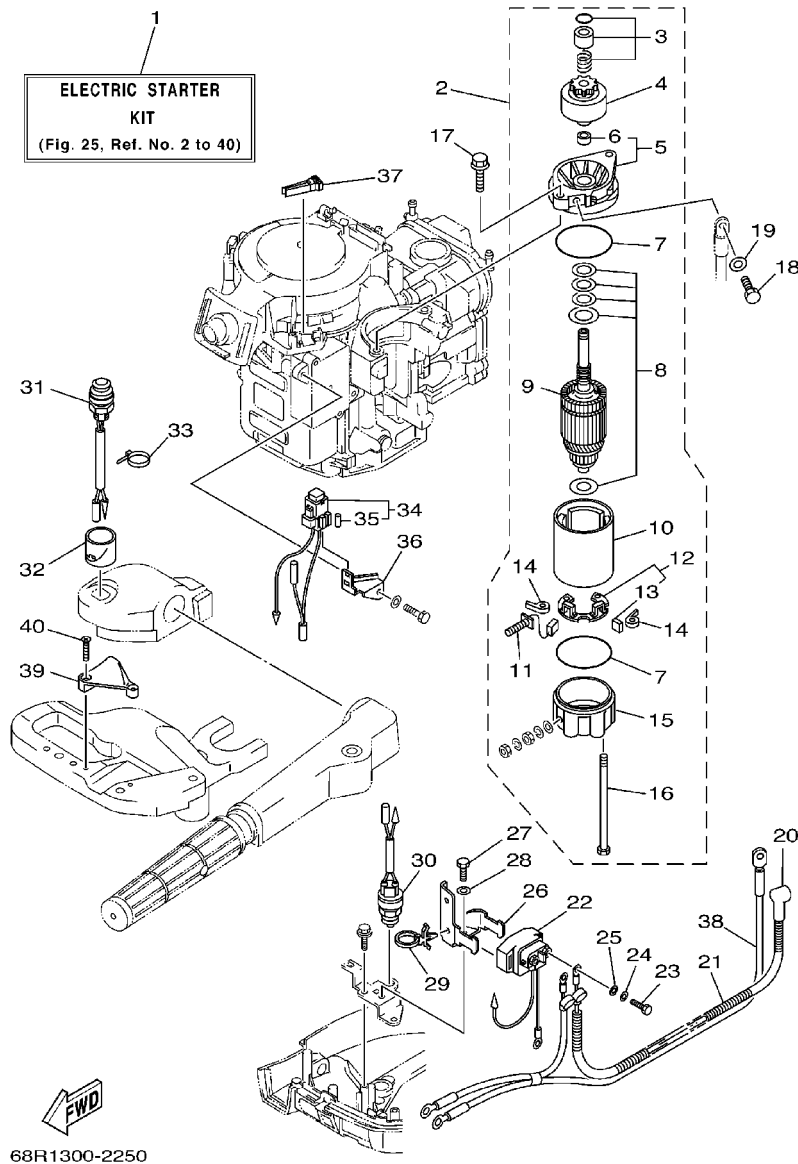


FIG. 24 FUEL TANK 2

RESERVOIR A CARBURANT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION | F6MH | F8MH | SAV | | REMARKS REMARQUES |
|----------|---------------------|--------------------------------|------|------|-----|--|-------------------|
| 1 | 6YK-24201-10 | FUEL TANK ASSY (25L) | | | 1 | | AP |
| 2 | 6YL-24268-01 | RESERVOIR A ESSENCE (ENS.) 25L | | | 1 | | |
| 3 | 6YK-24610-10 | .GASKET, FUEL METER | | | 1 | | WITHOUT INDICATOR |
| 4 | 6YL-24641-00 | .JOINT, JAUGE A CARBURANT | | | 1 | | |
| 5 | 6YK-24260-01 | .CAP ASSY | | | 1 | | |
| 6 | 90157-05M16 | .BOUCHON | | | 4 | | |
| 7 | 6YL-24329-00 | .GASKET, CAP 1 | | | 4 | | |
| 8 | 6YL-24306-52 | .JOINT 1, BOUCHON | | | 1 | | AP |
| | | .FUEL METER ASSY | | | | | |
| | | .INDICATEUR DE CARBURANT | | | | | |
| | | .SCREW, PAN HEAD | | | | | |
| | | .VIS, TETE TRONCONIQUE | | | | | |
| | | .SEAL | | | | | |
| | | .JOINT | | | | | |
| | | FUEL PIPE COMP. 1 | | | | | |
| | | DURITE A ESSENCE 1 | | | | | |



68R1300-2250

FIG. 25 OPTIONAL PARTS

PIECES OPTIONNELLES

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|----------|---------------------|---|------|------|-----|-------------------|
| 1 | 68R-W8180-00 | ELECTRIC STARTER KIT KIT DEMARREUR ELECTRIQUE | | 1 | 1 | AP |
| 2 | 68T-81800-00 | STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET | | 1 | 1 | |
| 3 | 68T-81857-00 | .RETAINER .ARRETOIR | | 1 | 1 | |
| 4 | 689-81807-12 | .GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE | | 1 | 1 | |
| 5 | 6F5-81830-11 | .FRONT BRACKET ASSY .SUPPORT AVANT | | 1 | 1 | |
| 6 | 689-81831-00 | .METAL, FRONT .METAL, AVANT | | 1 | 1 | |
| 7 | 689-81847-11 | .O-RING .JOINT TORIQUE | | 2 | 2 | |
| 8 | 689-81809-11 | .WASHER KIT .JEU DE RONDELLES | | 1 | 1 | |
| 9 | 689-81850-12 | .ARMATURE ASSY .INDUIT | | 1 | 1 | |
| 10 | 689-81810-11 | .STATOR ASSY .STATOR COMPLET | | 1 | 1 | |
| 11 | 689-81811-11 | .BRUSH 1 .CHARBON 1 | | 1 | 1 | |
| 12 | 689-81840-11 | .BRUSH HOLDER ASSY .SUPPORT DE CHARBON | | 1 | 1 | |
| 13 | 689-81812-11 | .BRUSH 2 .CHARBON 2 | | 1 | 1 | |
| 14 | 689-81813-10 | .SPRING, BRUSH .RESSORT, DE CHARBON | | 2 | 2 | |
| 15 | 689-81820-11 | .REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET | | 1 | 1 | |
| 16 | 689-81826-10 | .BOLT .BOULON | | 2 | 2 | |
| 17 | 90119-08M76 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | | 2 | 2 | |
| 18 | 97095-08016 | BOLT BOULON | | 1 | 1 | |
| 19 | 92995-08600 | WASHER RONDELLE | | 1 | 1 | |
| 20 | 6G8-82117-00 | WIRE, LEAD FIL | | 1 | 1 | |
| 21 | 90446-10M86 | HOSE DURITE | | 1 | 1 | |
| 22 | 68T-81940-00 | STARTER RELAY ASSY LANCEUR RELAIS (ENS.) | | 1 | 1 | |
| 23 | 97095-06010 | BOLT BOULON | | 2 | 2 | |
| 24 | 92995-06100 | WASHER, SPRING RONDELLE, GROWER | | 2 | 2 | |
| 25 | 92995-06600 | WASHER RONDELLE | | 2 | 2 | |
| 26 | 68T-81945-00 | PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS | | 1 | 1 | |
| 27 | 97095-06012 | BOLT BOULON | | 1 | 1 | |

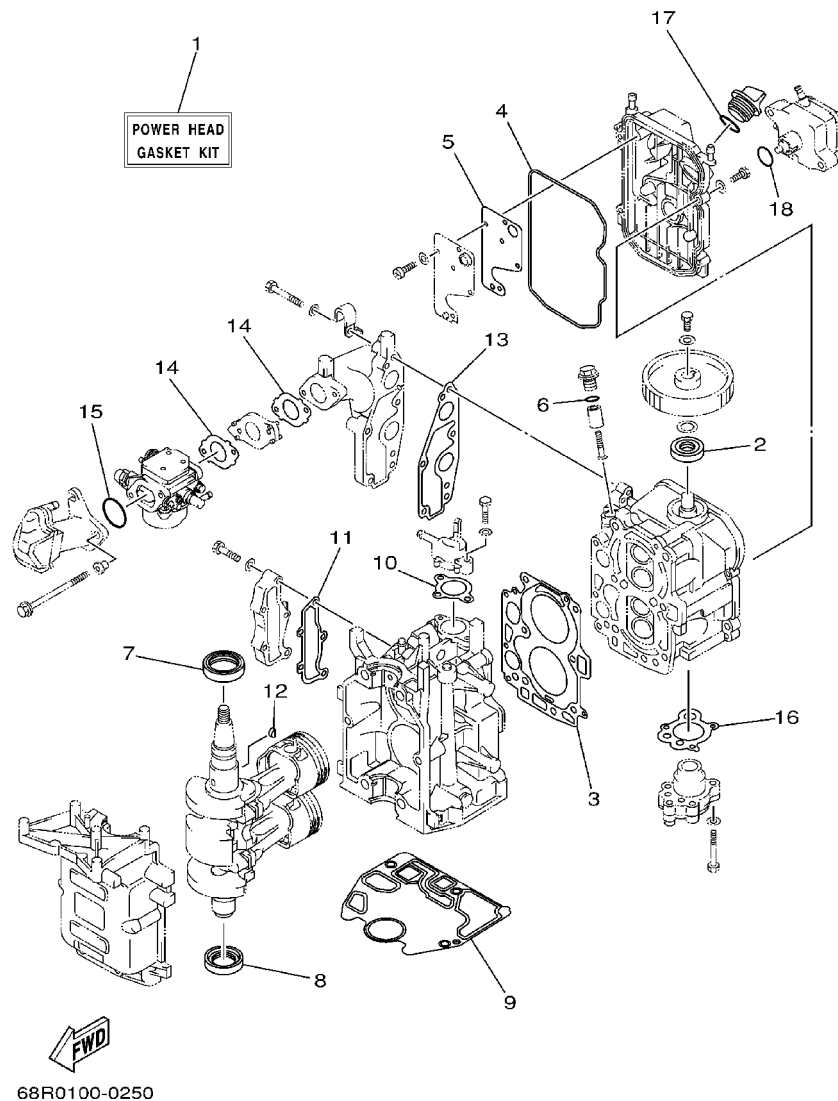


FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|-------------|------------------------|--|------|------|-----|----------------------|
| 1 | 68T-W0001-00 | POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE | 1 | 1 | 1 | |
| 2 | 93102-18M21 | .OIL SEAL .JOINT SPY | 1 | 1 | 1 | |
| 3 | 68T-11181-00 | .GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1 | 1 | 1 | 1 | |
| 4 | 68T-11356-00 | .SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE | 1 | 1 | 1 | |
| 5 | 68T-11169-A0 | .GASKET, BREATHER COVER .JOINT, COUVERCLE DE RENIFLARD | 1 | 1 | 1 | |
| 6 | 93210-13M63 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 7 | 93102-30M22 | .OIL SEAL .JOINT SPY | 1 | 1 | 1 | |
| 8 | 93101-25M69 | .OIL SEAL .JOINT SPY | 1 | 1 | 1 | |
| 9 | 68T-11351-00 | .GASKET, CYLINDER .JOINT, D'EMBASE | 1 | 1 | 1 | |
| 10 | 6G8-12414-A0 | .GASKET, COVER .JOINT, COUVERCLE | 1 | 1 | 1 | |
| 11 | 68T-41114-A0 | .GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN | 1 | 1 | 1 | |
| 12 | 90280-03M01 | .KEY, WOODRUFF .CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | |
| 13 | 68T-13645-00 | .GASKET, MANIFOLD 1 .JOINT, TUBULURE 1 | 1 | 1 | 1 | |
| 14 | 68T-13646-A0 | .GASKET, MANIFOLD 2 .JOINT, TUBULURE 2 | 2 | 2 | 2 | |
| 15 | 93210-31MJ5 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 16 | 68T-13329-00 | .GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE | 1 | 1 | 1 | |
| 17 | 93210-24M79 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 18 | 93210-20M65 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

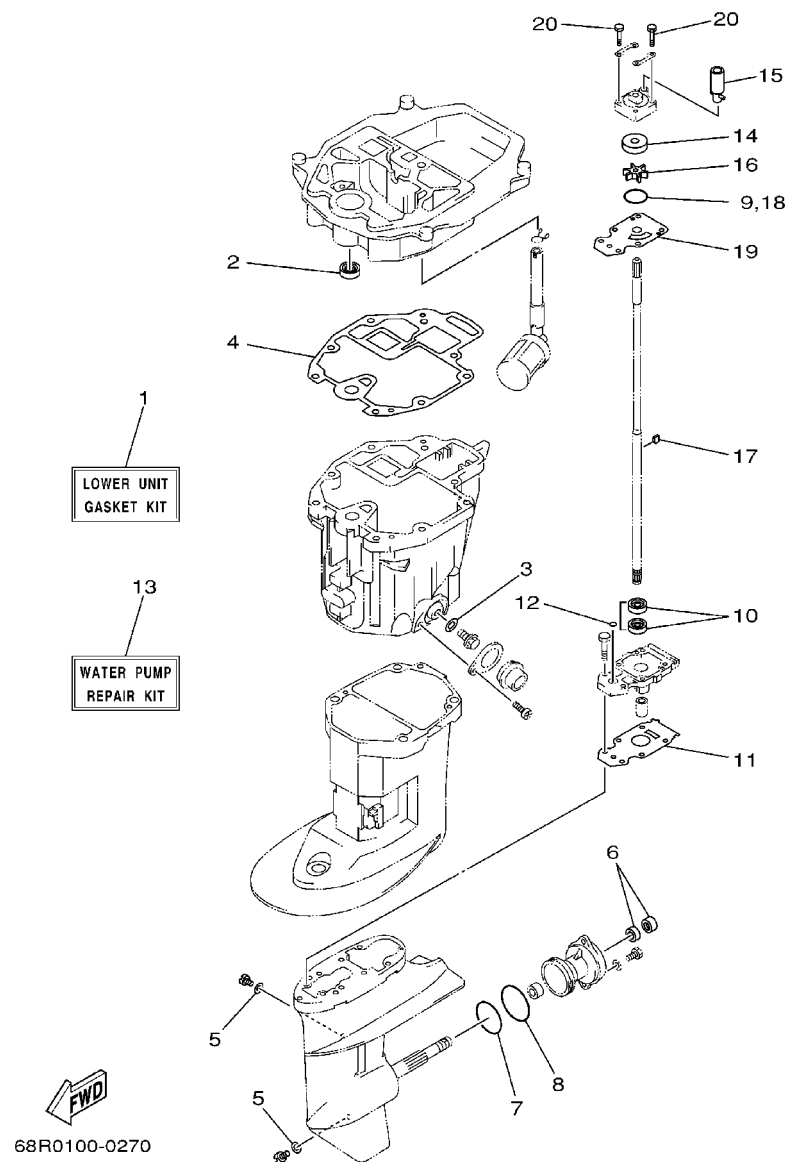


FIG. 28 REPAIR KIT 3

KITS DE PEPAATION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | F6MH | F8MH | SAV | REMARKS REMARQUES |
|-------------|------------------------|--|------|------|-----|----------------------|
| 1 | 68T-W0001-20 | LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE | 1 | 1 | 1 | |
| 2 | 93101-12M70 | .OIL SEAL .JOINT SPY | 1 | 1 | 1 | |
| 3 | 90430-10M11 | .GASKET .JOINT | 1 | 1 | 1 | |
| 4 | 68T-13475-00 | .GASKET .JOINT | 1 | 1 | 1 | |
| 5 | 90430-08020 | .GASKET .JOINT | 2 | 2 | 2 | |
| 6 | 93101-15074 | .OIL SEAL .JOINT SPY | 2 | 2 | 2 | |
| 7 | 93210-49046 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 8 | 93210-53M08 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 9 | 93210-44398 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 10 | 93101-11M23 | .OIL SEAL .JOINT SPY | 2 | 2 | 2 | |
| 11 | 68T-45315-A0 | .PACKING, LOWER CASING .JOINT, BOITIER D'HELICE | 1 | 1 | 1 | |
| 12 | 93210-06ME6 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 13 | 68T-W0078-00 | WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE | 1 | 1 | 1 | |
| 14 | 63V-44322-00 | .INSERT, CARTRIDGE .CUVETTE | 1 | 1 | 1 | |
| 15 | 68T-44366-00 | .DAMPER, WATER SEAL .JOINT, TUBE D'EAU | 1 | 1 | 1 | |
| 16 | 68T-44352-00 | .IMPELLER .TURBINE | 1 | 1 | 1 | |
| 17 | 664-44338-00 | .KEY, WOODRUFF .CLAVETTE, VOLANT | 1 | 1 | 1 | |
| 18 | 93210-44398 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | |
| 19 | 68T-44323-00 | .OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE | 1 | 1 | 1 | |
| 20 | 97080-08045 | .BOLT .BOULON | 4 | 4 | 4 | |

NUMERICAL INDEX
INDEX NUMERIQUE

| PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. |
|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|
| 68T-W0001-00 | 26 - 1 | 7NJ-12118-00 | 5 - 6 | 68T-14440-00 | 6 - 10 | 68T-15795-00 | 10 - 4 | 68T-41283-00 | 16 - 18 | 648-43114-01 | 17 - 6 |
| 68T-W0001-20 | 28 - 1 | 51Y-12119-00 | 5 - 7 | 68T-14497-00 | 16 - 21 | 6YK-24201-10 | 24 - 1 | 68T-41638-00 | 16 - 17 | 677-43116-01 | 17 - 5 |
| 68T-W0070-60 | 1 - 12 | 67D-12121-00 | 5 - 2 | 67D-14527-00 | 7 - 18 | 6YL-24201-02 | 23 - 1 | 6G1-41662-01-94 | 16 - 6 | 6E0-43118-01 | 17 - 3 |
| 68T-W0078-00 | 28 - 13 | 6G9-12138-60 | 8 - 19 | 67D-14536-00 | 7 - 17 | 68T-24251-00 | 9 - 7 | 63V-42111-00-4D | 15 - 2 | 63V-43131-10 | 17 - 7 |
| 68T-W0084-00-4D | 15 - 1 | 68T-12146-00 | 5 - 8 | | 27 - 8 | 6YK-24260-01 | 24 - 5 | 67D-42119-00 | 15 - 10 | 6L2-43160-00 | 17 - 15 |
| 68T-W009A-00-1S | 4 - 1 | 68T-12151-00 | 5 - 12 | 68T-14546-00 | 7 - 8 | 6YL-24260-01 | 23 - 4 | 68T-42121-00-4D | 15 - 25 | 63V-43191-00 | 17 - 25 |
| 68T-W009B-00-1S | 2 - 1 | 6G8-12158-00 | 5 - 14 | | 27 - 4 | 6YL-24268-01 | 23 - 7 | 6G1-42125-01 | 15 - 7 | 68T-43311-00-4D | 17 - 16 |
| 68T-W0093-00 | 27 - 1 | 6G8-12159-00 | 5 - 13 | 68T-14711-00-5B | 19 - 2 | | 24 - 2 | 6G1-42126-00 | 15 - 6 | 68T-43311-10-4D | 17 - 16 |
| 6G1-W4591-01-EL | 22 - 16 | 68T-12171-00 | 8 - 2 | 68T-1492A-00 | 7 - 11 | 6G1-24304-02 | 9 - 1 | 68T-42131-00 | 15 - 22 | 68T-43350-00 | 17 - 23 |
| 6G1-W4592-00-EL | 22 - 16 | 66M-12411-00 | 2 - 6 | 68T-1492E-37 | 7 - 9 | 6YL-24306-52 | 23 - 8 | 68R-42137-00 | 15 - 11 | 689-43373-01 | 18 - 4 |
| 68R-W8180-00 | 25 - 1 | 68T-12413-00-1S | 2 - 7 | 68T-1492F-1K | 7 - 10 | | 24 - 8 | 68T-42137-00 | 15 - 11 | 68T-43611-00 | 17 - 30 |
| 68T-11111-00-1S | 4 - 2 | 6G8-12414-A0 | 2 - 8 | 6J8-14959-00 | 7 - 14 | 6YL-24329-00 | 23 - 6 | 69F-42137-00 | 15 - 11 | 68T-43614-00 | 17 - 27 |
| 67D-11133-10 | 4 - 3 | | 26 - 10 | | 27 - 6 | | 24 - 7 | 6G1-42138-01 | 15 - 3 | 68T-43615-00 | 17 - 29 |
| 68T-11168-00 | 4 - 14 | 68T-12481-00 | 2 - 10 | 67D-14966-00 | 7 - 6 | 61N-24329-00 | 9 - 2 | 6E0-42159-02 | 15 - 4 | 68T-43616-00 | 17 - 18 |
| 68T-11169-A0 | 4 - 15 | 68T-12482-00 | 2 - 16 | 68T-14981-00 | 7 - 13 | 66M-24374-00 | 9 - 19 | 67D-42177-00 | 15 - 9 | 68T-43617-00 | 17 - 21 |
| | 26 - 5 | 68T-12483-00 | 6 - 14 | 67D-14984-00 | 7 - 12 | 6E9-24378-00 | 2 - 13 | 68T-42511-01-4D | 18 - 6 | 68T-43627-00 | 17 - 34 |
| 68T-11181-00 | 4 - 4 | 66M-13131-00 | 9 - 18 | | 27 - 5 | 650-24378-00 | 4 - 10 | 68T-42511-11-4D | 18 - 6 | 68T-43631-00 | 17 - 17 |
| | 26 - 3 | 68T-13300-00 | 8 - 15 | 66T-14991-00 | 7 - 15 | | 6 - 2 | 63V-42528-00 | 18 - 3 | 68T-43641-00 | 17 - 20 |
| 68T-11191-00-1S | 4 - 9 | 68T-13329-00 | 8 - 16 | 68T-15100-00-1S | 2 - 2 | 68T-24410-00 | 9 - 12 | 63V-42537-00 | 18 - 7 | 68T-43646-00 | 17 - 19 |
| 6G8-11197-01 | 4 - 20 | | 26 - 16 | 68T-15311-00-5B | 20 - 11 | 66M-24411-00 | 9 - 16 | 68R-42610-60-4D | 1 - 1 | 68T-43659-00 | 17 - 32 |
| 68T-11325-00 | 4 - 18 | 68T-13421-01 | 20 - 7 | 68T-15316-00 | 20 - 15 | 66M-24413-01 | 9 - 13 | 68T-42610-60-4D | 1 - 1 | 68T-44111-00 | 16 - 1 |
| 68T-11351-00 | 2 - 5 | 67F-13434-02 | 1 - 14 | 68T-15317-00 | 20 - 16 | 6A0-24421-01 | 9 - 14 | 68T-42613-00 | 1 - 2 | 66R-44114-00 | 16 - 11 |
| | 26 - 9 | 68T-13437-60 | 10 - 30 | 68T-15362-00 | 20 - 23 | 66M-24423-00 | 9 - 17 | 68T-42615-00 | 1 - 6 | 65W-44116-00 | 16 - 10 |
| 68T-11356-00 | 4 - 11 | 62Y-13444-50 | 14 - 31 | 6G8-15363-00 | 4 - 22 | 66M-24444-00 | 9 - 22 | 68T-42649-00 | 1 - 10 | 68T-44121-01 | 16 - 5 |
| | 26 - 4 | 68T-13475-00 | 20 - 18 | 63V-15705-01 | 10 - 9 | 66M-24454-00 | 9 - 20 | 6G1-42651-02 | 1 - 4 | 68T-44143-00 | 16 - 13 |
| 6H1-11372-00 | 20 - 12 | | 28 - 4 | 68T-15710-01 | 10 - 1 | 66M-24471-00 | 9 - 21 | 68T-42652-00 | 1 - 7 | 68T-44143-10 | 16 - 13 |
| 68T-11411-00 | 3 - 3 | 68T-13641-00-1S | 6 - 1 | 68T-15710-01 | 10 - 1 | 6YK-24610-10 | 24 - 3 | 68R-42677-00 | 1 - 13 | 68T-44150-00 | 21 - 35 |
| 68T-11416-00 | 3 - 4 | 68T-13645-00 | 6 - 3 | 68T-15711-01 | 10 - 2 | 6YL-24610-00 | 23 - 2 | 68T-42677-00 | 1 - 13 | 63V-44301-00 | 21 - 19 |
| 68T-11416-10 | 3 - 4 | | 26 - 13 | 63V-15713-00 | 10 - 7 | 6YL-24641-00 | 23 - 3 | 68R-42678-20 | 1 - 11 | 63V-44322-00 | 21 - 20 |
| 68T-11416-20 | 3 - 4 | 68T-13646-A0 | 6 - 8 | 63V-15714-00 | 10 - 5 | | 24 - 4 | 68T-42678-20 | 1 - 11 | | 28 - 14 |
| 68T-11536-00 | 8 - 8 | | 26 - 14 | 68T-15716-00 | 10 - 8 | 68T-26301-01 | 15 - 17 | 68T-42710-00-4D | 14 - 1 | 68T-44323-00 | 21 - 25 |
| 66M-11537-00-94 | 8 - 3 | 68T-14126-00 | 7 - 19 | 66T-15731-00 | 10 - 22 | 68T-26367-00 | 14 - 15 | 68T-42716-00 | 14 - 5 | | 28 - 19 |
| 68T-11557-00 | 8 - 9 | 68T-14271-00 | 6 - 9 | 66T-15734-00 | 10 - 20 | 68T-26393-00 | 14 - 14 | 65W-42717-00 | 14 - 20 | 63V-44328-00 | 21 - 28 |
| 6G8-11575-00 | 20 - 9 | 68R-14301-00 | 7 - 1 | 63V-15741-00 | 10 - 6 | 68T-28100-00 | 9 - 33 | | 20 - 2 | 664-44338-00 | 21 - 23 |
| 6G8-11587-01 | 8 - 10 | 68R-14301-20 | 7 - 1 | 63V-15744-00 | 10 - 12 | 67F-2812A-00 | 25 - 37 | 68T-42717-00 | 14 - 26 | | 28 - 17 |
| 68T-11603-01 | 3 - 8 | 68T-14301-00 | 7 - 1 | 6G1-15755-00 | 10 - 15 | 6A1-28176-00 | 14 - 33 | 68T-42724-00 | 14 - 16 | 68T-44352-00 | 21 - 22 |
| 68T-11604-01 | 3 - 8 | 68T-14301-20 | 7 - 1 | 68T-15762-00 | 10 - 25 | 68T-41113-00-1S | 2 - 12 | 6G1-42725-00 | 13 - 4 | | 28 - 16 |
| 68T-11605-01 | 3 - 8 | 69F-14301-20 | 7 - 1 | 67D-15764-00 | 10 - 3 | 68T-41114-A0 | 2 - 14 | 68T-42725-00 | 14 - 13 | 68T-44361-00 | 22 - 1 |
| 68T-11631-00-96 | 3 - 7 | 6E5-14321-00 | 7 - 2 | 68T-15764-00 | 10 - 14 | | 26 - 11 | 6H4-42726-00 | 14 - 19 | 68T-44361-10 | 22 - 1 |
| 68T-11633-00 | 3 - 9 | 67D-14323-00 | 7 - 16 | 63V-15767-01 | 10 - 10 | 68T-41137-00-94 | 20 - 1 | 682-42727-00 | 14 - 10 | 63V-44365-10 | 22 - 2 |
| 68T-11635-00 | 3 - 7 | 68T-14323-20 | 7 - 16 | 68T-15770-00 | 10 - 21 | 68T-41211-00 | 16 - 20 | 68T-42738-00-4D | 14 - 11 | 68T-44366-00 | 21 - 21 |
| 68T-11636-00 | 3 - 7 | 6E7-14325-00 | 9 - 15 | 68T-15774-00 | 10 - 26 | 69F-41211-00 | 16 - 20 | 68T-42741-00 | 14 - 21 | | 28 - 15 |
| 68T-11650-00 | 3 - 5 | 6J8-14334-00 | 7 - 3 | 68T-15774-10 | 10 - 26 | 68T-41256-00 | 6 - 18 | 68T-42771-00 | 14 - 27 | 6H3-44391-01 | 14 - 9 |
| 67D-11654-00 | 3 - 6 | 68T-14385-00 | 7 - 5 | 6G1-15779-00 | 10 - 17 | 6J8-41262-00 | 6 - 19 | 6H8-42791-10 | 14 - 30 | 68T-44517-00-94 | 18 - 12 |
| 67D-12111-00 | 5 - 1 | | 27 - 2 | 68T-15784-00 | 10 - 11 | 661-41262-02 | 16 - 27 | 68T-42801-00 | 14 - 6 | 68T-44526-00 | 18 - 13 |
| 68T-12113-00 | 5 - 4 | 67D-14386-00 | 7 - 7 | 6A0-15789-00 | 10 - 18 | 6H4-41271-01 | 6 - 16 | 68T-43111-01-4D | 17 - 1 | 68T-44551-00-4D | 18 - 17 |
| 68T-12116-00 | 5 - 3 | | 27 - 3 | 68T-15793-00 | 10 - 13 | 689-41273-00 | 6 - 17 | 68T-43112-01-4D | 17 - 2 | 682-44555-00 | 18 - 19 |
| 7NJ-12117-00 | 5 - 5 | 647-14395-60 | 16 - 28 | 66T-15794-00 | 10 - 19 | 68R-41283-00 | 16 - 18 | 66R-43113-00 | 17 - 9 | 68T-44557-00 | 18 - 18 |

NUMERICAL INDEX
INDEX NUMERIQUE

| PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. |
|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|
| 68T-45111-00-4D | 19 - 1 | 68T-81328-00 | 11 - 9 | 68T-85533-00 | 11 - 4 | 90179-06M28 | 18 - 22 | 90464-10M60 | 16 - 8 | 92995-06600 | 9 - 4 |
| 68T-45111-10-4D | 19 - 1 | 68T-81800-00 | 25 - 2 | 68T-85533-10 | 11 - 4 | 90179-10004 | 15 - 27 | 90465-08M99 | 6 - 15 | | 9 - 26 |
| 68T-45181-00 | 20 - 3 | 689-81807-12 | 25 - 4 | 68R-85540-00 | 12 - 1 | 90185-05002 | 22 - 9 | | 12 - 27 | | 10 - 24 |
| 6G1-45214-00 | 22 - 6 | 689-81809-11 | 25 - 8 | 68T-85540-00 | 12 - 1 | 90185-22043 | 17 - 10 | 90465-11M10 | 2 - 11 | | 12 - 5 |
| 6G1-45215-00 | 22 - 7 | 689-81810-11 | 25 - 10 | 69F-85540-00 | 12 - 1 | 90201-06M62 | 16 - 22 | | 9 - 11 | | 12 - 9 |
| 68T-45251-00 | 21 - 6 | 689-81811-11 | 25 - 11 | 68T-85542-00 | 12 - 6 | 90201-06M94 | 8 - 6 | | 9 - 31 | | 12 - 13 |
| 68T-45300-00-4D | 21 - 1 | 689-81812-11 | 25 - 13 | 68T-85550-01 | 11 - 1 | 90201-10M01 | 22 - 12 | | 11 - 12 | | 12 - 17 |
| 68T-45300-10-4D | 21 - 1 | 689-81813-10 | 25 - 14 | 68T-85550-11 | 11 - 1 | 90201-10M02 | 22 - 18 | | 12 - 21 | | 12 - 29 |
| 68T-45311-00-4D | 21 - 2 | 689-81820-11 | 25 - 15 | 680-85570-00 | 12 - 10 | 90201-12472 | 11 - 15 | | 12 - 26 | | 14 - 8 |
| 68T-45315-A0 | 21 - 32 | 68T-81821-00 | 25 - 32 | 68T-85580-01 | 11 - 3 | 90201-13201 | 8 - 5 | | 25 - 33 | | 15 - 24 |
| | 28 - 11 | 68T-81822-00-94 | 12 - 23 | 6H2-85582-00 | 11 - 5 | 90201-15M89 | 21 - 44 | 90465-12M56 | 25 - 29 | | 16 - 24 |
| 6G1-45316-09 | 21 - 30 | 689-81826-10 | 25 - 16 | 68T-85711-60 | 10 - 31 | 90202-36M55 | 15 - 20 | 90467-09M05 | 21 - 37 | | 16 - 26 |
| 6G1-45317-09 | 21 - 3 | 6F5-81830-11 | 25 - 5 | 68F-86129-00 | 14 - 4 | 90206-10M24 | 17 - 36 | 90467-09M09 | 9 - 6 | | 18 - 16 |
| 68T-45321-00 | 19 - 5 | 689-81831-00 | 25 - 6 | 90101-06M18 | 17 - 12 | 90206-36M21 | 15 - 19 | | 9 - 9 | | 21 - 18 |
| 68T-45331-00-5B | 21 - 29 | 689-81840-11 | 25 - 12 | 90105-06M07 | 18 - 5 | 90243-04M01 | 17 - 4 | | 9 - 29 | | 25 - 25 |
| 6G1-45361-01-4D | 21 - 11 | 689-81847-11 | 25 - 7 | 90105-08M36 | 4 - 6 | 90266-04M04 | 1 - 5 | 90467-11M08 | 20 - 8 | | 25 - 28 |
| 6G1-45362-09 | 21 - 12 | 689-81850-12 | 25 - 9 | 90105-08M78 | 4 - 7 | 90269-02M09 | 15 - 12 | 90468-18001 | 16 - 14 | 92995-08600 | 19 - 10 |
| 63V-45375-00 | 22 - 10 | 68T-81857-00 | 25 - 3 | 90109-06M81 | 14 - 12 | 90280-03M01 | 8 - 12 | 90480-06M19 | 14 - 17 | | 20 - 22 |
| 68T-45511-00 | 21 - 36 | 68T-81870-00 | 25 - 31 | | 16 - 7 | | 26 - 12 | | 14 - 18 | | 22 - 5 |
| 68T-45511-10 | 21 - 36 | 68T-81940-00 | 25 - 22 | 90109-06M84 | 17 - 35 | 90280-04M06 | 11 - 13 | 90480-10627 | 8 - 14 | | 25 - 19 |
| 6G1-45533-00-19 | 21 - 40 | 68T-81945-00 | 25 - 26 | 90109-06M86 | 10 - 27 | 90338-06M20 | 14 - 28 | 90480-14M54 | 19 - 4 | 93101-11M23 | 21 - 31 |
| 6G1-45533-00-20 | 21 - 40 | 68T-81960-00 | 12 - 15 | | 16 - 12 | 90340-08002 | 21 - 9 | 90480-21M82 | 14 - 3 | | 28 - 10 |
| 6G1-45533-00-21 | 21 - 40 | 664-81970-61 | 12 - 15 | 90116-08M54 | 18 - 11 | 90340-10M10 | 20 - 13 | 90480-25161 | 12 - 11 | 93101-12M70 | 20 - 6 |
| 6G1-45533-00-22 | 21 - 40 | 68T-82105-00 | 25 - 38 | 90116-10M28 | 15 - 26 | 90386-08032 | 15 - 16 | 90501-12M05 | 21 - 49 | | 28 - 2 |
| 68T-45551-00 | 21 - 39 | 6G8-82117-00 | 25 - 20 | 90119-06MA1 | 11 - 8 | 90386-22MA4 | 17 - 8 | 90501-12M40 | 5 - 11 | 93101-15074 | 21 - 14 |
| 68T-45560-00 | 21 - 41 | 6A0-82119-00 | 12 - 18 | 90119-06MA2 | 2 - 9 | 90386-30M60 | 18 - 10 | 90501-23215 | 15 - 15 | | 28 - 6 |
| 647-45567-00 | 21 - 45 | 68T-82127-00 | 18 - 2 | 90119-06MA3 | 2 - 15 | 90386-30048 | 18 - 8 | 90506-18M41 | 17 - 24 | 93101-25M69 | 3 - 2 |
| 68T-45571-00 | 21 - 43 | 68T-82127-10 | 12 - 20 | | 6 - 5 | 90386-33M96 | 15 - 21 | 90506-20M42 | 17 - 28 | | 26 - 8 |
| 664-45587-01-10 | 21 - 42 | 68T-82150-00 | 25 - 34 | 90119-06MA5 | 6 - 4 | 90386-34M97 | 15 - 18 | 90506-20005 | 17 - 24 | 93102-18M21 | 8 - 1 |
| 664-45587-01-12 | 21 - 42 | 66V-82151-00 | 25 - 35 | 90119-06012 | 18 - 20 | 90387-06M13 | 17 - 11 | 90506-23003 | 17 - 28 | | 26 - 2 |
| 664-45587-01-15 | 21 - 42 | 68T-82171-00 | 25 - 36 | 90119-06013 | 18 - 21 | 90387-06M59 | 16 - 19 | 91490-16010 | 15 - 8 | 93102-30M22 | 3 - 1 |
| 664-45587-01-18 | 21 - 42 | 6E3-82370-21 | 12 - 14 | 90119-06014 | 11 - 6 | 90387-06M70 | 6 - 12 | 91490-30020 | 22 - 14 | | 26 - 7 |
| 664-45587-01-30 | 21 - 42 | 67F-82504-00 | 12 - 19 | 90119-06049 | 4 - 8 | 90387-13M56 | 5 - 9 | 91690-30014 | 16 - 9 | 93210-06ME6 | 21 - 33 |
| 664-45587-01-40 | 21 - 42 | 68T-82522-00 | 12 - 2 | 90119-08M29 | 2 - 4 | 90387-14M03 | 5 - 10 | 91690-50014 | 6 - 6 | | 28 - 12 |
| 664-45587-01-50 | 21 - 42 | 6F5-82540-00 | 25 - 30 | 90119-08M76 | 25 - 17 | 90387-14M49 | 21 - 4 | 92903-06600 | 11 - 11 | 93210-12327 | 16 - 2 |
| 68T-45611-00 | 21 - 51 | 682-82556-00 | 13 - 2 | 90119-08005 | 20 - 20 | 90430-08020 | 21 - 10 | 92903-10600 | 15 - 14 | 93210-13M63 | 4 - 21 |
| 6G1-45616-01 | 22 - 17 | 6E3-8257H-00 | 14 - 32 | 90119-08020 | 12 - 25 | | 28 - 5 | 92907-04600 | 4 - 17 | | 26 - 6 |
| 68T-45631-00 | 21 - 46 | 689-8257Y-00 | 13 - 3 | 90119-08046 | 12 - 24 | 90430-08143 | 20 - 5 | 92990-05600 | 12 - 17 | 93210-20M65 | 9 - 27 |
| 6G1-45632-00 | 21 - 47 | 65W-82575-01 | 13 - 1 | 90149-05M13 | 15 - 13 | 90430-10M11 | 20 - 14 | 92990-06100 | 14 - 23 | | 26 - 18 |
| 654-45633-00 | 21 - 48 | 68T-82594-00 | 25 - 39 | 90151-05M05 | 4 - 19 | | 28 - 3 | 92990-06300 | 21 - 8 | 93210-24M79 | 4 - 23 |
| 6G1-45635-00 | 21 - 50 | 6A1-83625-41 | 10 - 28 | 90151-05003 | 25 - 40 | 90445-09074 | 6 - 7 | 92990-06600 | 14 - 24 | | 26 - 17 |
| 6G1-45941-00-EL | 22 - 15 | 6A1-83625-51 | 10 - 29 | 90152-05M03 | 22 - 8 | 90445-10M18 | 9 - 5 | | 17 - 13 | 93210-29M94 | 18 - 9 |
| 6G1-45943-00-EL | 22 - 15 | 6E0-83627-41 | 15 - 28 | 90157-05M16 | 23 - 5 | 90445-10M50 | 9 - 8 | 92995-05600 | 1 - 9 | 93210-31MJ5 | 6 - 11 |
| 6G1-45947-00-EL | 22 - 15 | 6E0-83627-51 | 15 - 29 | | 24 - 6 | 90445-10016 | 9 - 28 | | 16 - 4 | | 26 - 15 |
| 6G1-45952-00-EL | 22 - 15 | 65W-84342-00 | 14 - 29 | 90170-06015 | 16 - 15 | 90446-10M86 | 25 - 21 | 92995-06100 | 9 - 25 | 93210-44398 | 21 - 24 |
| 6G1-45987-02 | 22 - 11 | 68F-85119-00 | 14 - 2 | 90170-12066 | 11 - 14 | 90446-14M66 | 9 - 10 | | 25 - 24 | | 28 - 9 |
| 68T-46241-00 | 8 - 7 | 68T-85410-00 | 12 - 22 | 90170-24M09 | 8 - 11 | | 9 - 30 | 92995-06600 | 4 - 13 | | 28 - 18 |
| 68T-46297-00 | 8 - 13 | 68T-85520-00 | 11 - 2 | 90171-10M01 | 22 - 13 | 90464-10M53 | 9 - 32 | | 8 - 18 | 93210-49046 | 21 - 15 |

NUMERICAL INDEX
INDEX NUMERIQUE

| PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. | PART NO. NO. PIECES | REF. NO. |
|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|
| 93210-49046 | 28 - 7 | 97095-06030 | 9 - 24 | | | | | | | | |
| 93210-53M08 | 21 - 16 | 97095-06045 | 16 - 23 | | | | | | | | |
| | 28 - 8 | 97095-08012 | 12 - 7 | | | | | | | | |
| 93306-004U0 | 21 - 5 | 97095-08014 | 20 - 4 | | | | | | | | |
| | 21 - 13 | 97095-08016 | 25 - 18 | | | | | | | | |
| 93430-04M03 | 17 - 31 | 97575-06514 | 19 - 3 | | | | | | | | |
| 93450-15023 | 3 - 10 | 97595-06585 | 6 - 13 | | | | | | | | |
| 93604-12M07 | 19 - 8 | 97780-40512 | 12 - 3 | | | | | | | | |
| | 20 - 19 | 97780-60516 | 1 - 3 | | | | | | | | |
| | 21 - 26 | 97880-05025 | 12 - 16 | | | | | | | | |
| | 22 - 3 | 97880-06030 | 14 - 22 | | | | | | | | |
| 93606-12019 | 20 - 10 | 97885-05008 | 19 - 7 | | | | | | | | |
| 93700-06M03 | 18 - 1 | | 20 - 17 | | | | | | | | |
| 94702-00274 | 4 - 24 | 97885-05012 | 15 - 5 | | | | | | | | |
| 95380-05600 | 9 - 23 | 97980-04112 | 7 - 4 | | | | | | | | |
| 95380-06600 | 14 - 25 | | 27 - 7 | | | | | | | | |
| 95380-06700 | 16 - 16 | 98507-04010 | 4 - 16 | | | | | | | | |
| | 17 - 14 | 99001-07600 | 21 - 38 | | | | | | | | |
| 95380-08600 | 18 - 14 | 99080-05600 | 17 - 22 | | | | | | | | |
| 95895-06016 | 21 - 7 | | 17 - 26 | | | | | | | | |
| 97013-06012 | 11 - 10 | | 17 - 33 | | | | | | | | |
| 97013-06016 | 8 - 4 | 99510-10114 | 4 - 5 | | | | | | | | |
| 97075-06025 | 15 - 23 | 99530-12016 | 2 - 3 | | | | | | | | |
| | 18 - 15 | | | | | | | | | | |
| 97075-08030 | 20 - 21 | | | | | | | | | | |
| 97075-08035 | 19 - 9 | | | | | | | | | | |
| | 22 - 4 | | | | | | | | | | |
| 97080-08025 | 21 - 34 | | | | | | | | | | |
| 97080-08045 | 21 - 27 | | | | | | | | | | |
| | 28 - 20 | | | | | | | | | | |
| 97095-05010 | 11 - 7 | | | | | | | | | | |
| 97095-05016 | 1 - 8 | | | | | | | | | | |
| | 16 - 3 | | | | | | | | | | |
| 97095-06008 | 19 - 6 | | | | | | | | | | |
| 97095-06010 | 25 - 23 | | | | | | | | | | |
| 97095-06012 | 12 - 8 | | | | | | | | | | |
| | 12 - 16 | | | | | | | | | | |
| | 12 - 28 | | | | | | | | | | |
| | 14 - 7 | | | | | | | | | | |
| | 16 - 25 | | | | | | | | | | |
| | 25 - 27 | | | | | | | | | | |
| 97095-06016 | 21 - 17 | | | | | | | | | | |
| 97095-06020 | 4 - 12 | | | | | | | | | | |
| | 10 - 23 | | | | | | | | | | |
| | 12 - 4 | | | | | | | | | | |
| 97095-06025 | 9 - 3 | | | | | | | | | | |
| | 12 - 12 | | | | | | | | | | |
| 97095-06030 | 8 - 17 | | | | | | | | | | |

F6A/F6B/F8C
PARTS CATALOGUE
E2001 by Yamaha Motor Co., Ltd.
1st Edition, Oct. 2001
All rights reserved.
Any reprinting or unauthorized use
without the written permission of
Yamaha Motor Co., Ltd.
is expressly prohibited.

F6A/F6B/F8C
CATALOGUE DE PIECES DETACHEES
E2001 Yamaha Motor Co., Ltd.
1ère Edition, Oct. 2001
Tous droits réservés.
Toute réimpression ou utilisation
sans la permission écrite de la
Yamaha Motor Co., Ltd.
est formellement interdite.